

Variable Area Flowmeters
VA Master™ Indicating PVC Fittings
10A4600-PVC

- Rugged body design with all type 300 stainless steel construction.
- Metering tube can be removed for range change or cleaning with meter in line and without disassembly of meter
- Polycarbonate operator protection shield designed to protect personnel from glass fragments in the event of accidental tube rupture.
- All wetted parts are made of corrosion resistant materials.
- Visibility of tube and float through wide angle with standard enclosure & mounting.



VA Master™
Indicating Flowrator Meter
with PVC Fittings
Series 10A4600-PVC

VA MASTER™ - INDICATING FLOWRATOR METERS WITH PVC FITTINGS

The ABB Series 10A4600-PVC VA Master Flowrator meter is a glass tube variable-area flowmeter providing visual indication of flow rate over a 12-1/2 to 1 range on a linear scale. All wetted parts are made of corrosion resistant materials. The glass meter tube can be removed easily for range change or cleaning, without disassembling the end fittings or removing the meter from the line. Also available with one or two bi-stable alarms to give contact closure (or opening) on rising or falling flow.

The meter is available in tube sizes from 1/2-inch through 2-inch tube for corrosive liquid service.

Engineering Specifications

Repeatability: 0.5% of full scale.

Accuracy: Standard is ±2% of maximum flow.
Calibrated standard is ±1 % of maximum flow.

Range: 12-1/2 to 1

Mounting: Standard — line mounting;
Optional — panel mounting (flush, surface).

Scales:

Tube Sizes (Inches)	Scale	
	Nominal Length	Type and Location
½ thru 2	10-inch (250 mm)	Percentage on tube or Direct Reading on external metal scale with blank tube
½ thru 50	9-inch (227 mm)	

Materials of Construction

Tube: *Beadguide*™ borosilicate glass

USV, SV, NSV Floats: Standard — stainless steel
(Capacity Tables I, II & III only)

Optional Floats: Standard — Tantalum, Teflon®,
Lead Loaded PVC (capacity tables IV & V)

Packing: Teflon

Fittings: PVC

Float Stops: Teflon

Tube Rest Gaskets: Teflon

Glands: Standard — 300 series stainless steel

Compression Screws: Standard - 300 Series
stainless steel

Meter Body: 304L stainless steel

Tube Retainer Spring: Armco 17-7 pH stainless
steel, external to fluid stream in O-ring meters.

Shield: Polycarbonate

Electrical Specifications for Alarms

Supply Voltage: 120V ac ±15%, 45-65 Hz

Contact Rating: Max. 250V; Max. 2A

Sensor Switch Cable: Standard — 6.5 feet
Optional — up to 980 feet

Safety Classification: The sensor(s) is intrinsically
safe for Class I, Div. 1, Group A, B, C & D and
Class II, Div. 1, Group E, F & G when connected
with control amplifier mounted in non-hazardous
location.

Service Conditions

Applications: Glass tube meters are not recom-
mended for continuous service on alkalis above
100°F (38°C) or more than 20% concentrations;
nor for fluorine, hydrofluoric acid, slurries, or
molten metal.

Temperature Ratings: Minimum recommended
process fluid temperature is 32°F (0°C). Maximum
process fluid temperature is 140°F (60°C).

Ambient Temperature Range: 32°F to 140°F

Pressure Ratings:

Conn. Size (Inch)	Tube Size (Inch)	Maximum Design Pressure psig (kPa)			
		NPT		CL 150 Flange	
		100°F(38°C)	140°F(60°C)	100°F(38°C)	140°F(60°C)
½	½	260 (1790)	92 (634)	150 (1035)	50 (345)
¾	¾ & 1	200 (1380)	75 (517)	---	---
1	¾ & 1	---	---	150 (1035)	50 (345)
1½	1½	130 (897)	53 (365)	130 (897)	50 (345)
1½	2	100 (690)	53 (365)	100 (690)	50 (345)

Warning

It is important that the O-ring material be compatible with the process fluid. Meter tube breakage can occur if the wrong material is used. For example: VITON O-RING MUST NEVER BE USED FOR AMMONIA SERVICE.

Weights and Connection

Tube Size (inches)	Conn. Size (inches)	Threaded		Flanged*	
		Weight			
		lb	kg	lb	Kg
½	½	8.0	3.6	10.0	4.5
¾, 1	¾ NPT	15.0	6.8	---	---
¾, 1	1 Flanged	---	---	18.0	8.2
1½, 2	1½	25.0	11.3	30.0	13.6

*Flanges match drilling of ANSI Class 125/150 Flanges.

Meter Sizing

For sizing flowmeters when the required flow is of liquid (density 1.0 g/ml), the capacity tables may be entered directly.

The conversion equations shown permit the capacity tables to be used for other operating conditions, and apply to all Capacity Tables shown with Type 316 Stainless Steel Floats.

Liquid Conversion (Table I, II, III only)

$$\text{gpm H}_2\text{O} = \text{gpm} \sqrt{\frac{7.02 \times \rho}{\rho f - \rho}}$$

or

$$\text{gpm H}_2\text{O} = \frac{\text{lbs/min.}}{8.33 \times \rho} \sqrt{\frac{7.02 \times \rho}{\rho f - \rho}}$$

where:

- gpm = desired maximum flow rate in gpm
- lbs/min = desired maximum flow rate in pounds/minute
- ρ = liquid density, g/cc at operating conditions
- ρf = float density (316 S/S = 8.02
Hast. C = 8.94, Monel - 8.84)
- gpm H₂O = equivalent flow rate in gpm H₂O

Liquid Conversion (Tables IV, V only)

$$\text{gpm H}_2\text{O} = \text{gpm} \sqrt{\frac{\rho f_2 \times \rho}{\rho f_2 - \rho}}$$

or

$$\text{gpm H}_2\text{O} = \frac{\text{lbs/min}}{8.33 \times \rho} \sqrt{\frac{\rho f_2 \times \rho}{\rho f_2 - \rho}}$$

where:

- ρf_2 = float density shown in capacity table.
- ρ = liquid density g/cc at operating conditions.

Warning

These meters must not be operated without the operator protection shield in place. To do so could result in injury to personnel.

Accessories

Metal Scale Plate(s): Graduated metal scale plate mounted adjacent to metering tube.

Alarms: One or two* bi-stable alarm switches, adjustable over entire scale length to give contact closure (or opening) upon rising or falling flow. Available with SPDT or DPDT switch action.

*Note when using two switches, the minimum spacing is on 1" centers (approx. 10% of full scale).

Surface (Front) Panel Mounting: Nuts, bolts, and lock washers for mounting meter against front of panel by means of mounting holes provided in every meter body.

Flush (Rear) Panel Mounting: Brackets, bezel and hardware for mounting meter behind panel.

Ordering Information

To eliminate any delays in the processing of orders and to insure prompt delivery, please specify:

- Complete Model Number
- Accuracy Desired
- Alarm Settings if applicable
- Operating Conditions
 - Fluid Measured
 - Maximum Flow Rate and Unit of Flow
 - Fluid Density
 - Fluid Viscosity
 - Allowable Pressure Drop
 - Operating and Maximum Temperature
 - Operating and Maximum Pressure

Capacity Table I
Low Pressure Drop Design
Stainless Steel

Tube Size (Inch)	Maximum Flow	Tube Number	Float Number (316 sst)	Total ΔP (See Note 1)	V.I.C. (See Note 2)
	gpm H ₂ O Equiv.				
½	0.198	FP-1/2-17-G-10	1/2-GUSVT-410	0.53	2.2
	0.238	FP-1/2-21-G-10	1/2-GUSVT-410	0.53	2.2
	0.324	FP-1/2-27-G-10	1/2-GUSVT-410	0.58	2.2
	0.436	FP-1/2-35-G-10	1/2-GUSVT-410	1.0	2.2
	0.825	FP-1/2-50-G-9	1/2-GUSVT-410	2.0	2.2
¾	0.633	FP-¾-21-G-10	¾-GUSVT-510	0.60	3.3
	0.860	FP-¾-27-G-10	¾-GUSVT-510	0.71	3.3
1	1.21	FP-1-27-G-10	1-GUSVT-611	1.28	4.0
	1.67	FP-1-35-G-10	1-GUSVT-611	1.83	4.0
	2.58	FP-1-27-G-10	1-GUSVT-610	5.47	8.6
	3.60	FP-1-35-G-10	1-GUSVT-610	7.97	8.6
1½	2.45	FP-1½-21-G-10	1½-GUSVT-867	0.92	6.5
	3.33	FP-1½-27-G-10	1½-GUSVT-867	1.24	6.5
	6.50	FP-1½-21-G-10	1½-GUSVGT-814	5.75	16.2
	8.70	FP-1½-27-G-10	1½-GUSVGT-814	7.20	16.2
2	5.54	FP-2-27-G-10	2-GUSVT-913	1.65	8.9
	13.75	FP-2-27-G-10	2-GUSVT-914	9.00	22.0

Note: Standard percent scales are not applicable to low pressure drop floats.

Notes:

1. Pressure drop is total pressure loss across the meter at 100% flow rate in inches of water column.
2. Meter is unaffected by viscosity when the value of $\frac{\text{cps}}{\sqrt{\rho}}$ (using ρ = operating density in g/cc and cps = viscosity in centipoises) is less than V.I.C. (viscosity immunity ceiling). V.I.C. is applicable to liquids only; all gas flows fall below Viscosity Immunity Ceiling.

CAPACITY TABLE II

Bead Guide Meters with USV, SV and NSV Floats Stainless Steel

Tube Size (Inch)	Maximum Flow	Tube Number	Float Number (316 sst)	Total ΔP (See Note 1)	V.I.C. (See Note 2)
	gpm H ₂ O Equiv.				
1/2	0.267	FP-1/2-17-G-10	1/2-GUSVT-40A	1.2	2.9
	0.328	FP-1/2-21-G-10	1/2-GUSVT-40A	1.4	2.9
	0.442	FP-1/2-27-G-10	1/2-GUSVT-40A	2.0	2.9
	0.480	FP-1/2-17-G-10	1/2-GSVT-45A	3.5	5.1
	0.600	FP-1/2-21-G-10	1/2-GSVT-45A	4.6	5.1
	0.619	FP-1/2-35-G-10	1/2-GUSVT-40A	3.1	2.9
	0.670	FP-1/2-17-G-10	1/2-GSVT-44A	6.4	7.1
	0.690	FP-1/2-17-G-10	1/2-GSVT-48A	7.3	7.6
	0.810	FP-1/2-27-G-10	1/2-GSVT-45A	6.8	5.1
	0.830	FP-1/2-21-G-10	1/2-GSVT-44A	7.7	7.1
	0.880	FP-1/2-21-G-10	1/2-GSVT-48A	8.0	7.6
	0.885	FP-1/2-17-G-10	1/2-GNSVT-48A	8.2	1.1
	1.10	FP-1/2-21-G-10	1/2-GNSVT-48A	9.9	1.1
	1.12	FP-1/2-27-G-10	1/2-GSVT-44A	12.3	7.1
	1.15	FP-1/2-35-G-10	1/2-GSVT-45A	8.2	5.1
	1.19	FP-1/2-27-G-10	1/2-GSVT-48A	13.7	7.6
	1.44	FP-1/2-27-G-10	1/2-GNSVT-48A	15.8	1.1
	1.56	FP-1/2-35-G-10	1/2-GSVT-44A	14.8	7.1
	1.66	FP-1/2-35-G-10	1/2-GSVT-48A	17.2	7.6
	2.00	FP-1/2-50-G-9	1/2-GSVT-45A	12.0	5.1
2.76	FP-1/2-50-G-9	1/2-GSVT-44A	31.0	7.1	
2.90	FP-1/2-50-G-9	1/2-GSVT-48A	35.2	7.6	
3.52	FP-1/2-50-G-9	1/2-GNSVT-48A	52.0	1.1	
3/4	1.96	FP-3/4-21-G-10	3/4-GSVGT-54A	5.3	10.4
	2.49	FP-3/4-21-G-10	3/4-GNSVGT-54A	6.8	1.6
	2.66	FP-3/4-21-G-10	3/4-GSVGT-59A	7.0	14.1
	2.70	FP-3/4-27-G-10	3/4-GSVGT-54A	7.7	10.4
	3.37	FP-3/4-21-G-10	3/4-GNSVGT-59A	11.5	2.1
	3.55	FP-3/4-27-G-10	3/4-GNSVGT-54A	11.5	1.6
	3.67	FP-3/4-27-G-10	3/4-GSVGT-59A	13.7	14.0
4.80	FP-3/4-27-G-10	3/4-GNSVGT-59A	20.5	2.1	
1	4.25	FP-1-27-G-10	1-GSVGT-64A	12.9	14.8
	4.82	FP-1-27-G-10	1-GSVGT-68A	18.7	16.9
	5.63	FP-1-27-G-10	1-GNSVGT-64A	20.7	2.2
	6.00	FP-1-35-G-10	1-GSVGT-64A	24.6	14.8
	6.46	FP-1-27-G-10	1-GNSVGT-68A	32.5	2.5
	6.80	FP-1-35-G-10	1-GSVGT-68A	37.0	16.9
	7.62	FP-1-27-G-10	1-GNSVGT-69A	75.0	1.5
	7.84	FP-1-35-G-10	1-GNSVGT-64A	37.7	2.2
	9.00	FP-1-35-G-10	1-GNSVGT-68A	62.8	2.5
9.50	FP-1-35-G-10	1-GSVGT-69A	65.3	8.5	
11.0	FP-1-35-G-10	1-GNSVGT-69A	112.0	1.5	
1½	13.2	FP-1½-27-G-10	1½-GSVGT-87A	9.5	27.6
	14.6	FP-1½-27-G-10	1½-GSVGT-86A	13.5	31.0
	17.6	FP-1½-27-G-10	1½-GNSVGT-87A	12.8	4.20
	18.6	FP-1½-27-G-10	1½-GNSVGT-86A	15.2	4.80
2	24.0	FP-2-27-G-10	2-GSVGT-97A	24.0	26.5
	30.0	FP-2-27-G-10	2-GSVGT-98A	34.0	18.5
	32.0	FP-2-27-G-10	2-GNSVGT-97A	32.0	3.0
	36.1	FP-2-27-G-10	2-GNSVGT-98A	45.0	3.30
	48.0(4)	FP-2-27-G-10	BL-954	70.0	2.0
	60.0(4)	FP-2-27-G-10	BL-953	95.0	2.0
	68.0(4)	FP-2-27-G-10	BL-950	110.0	2.0
	90.0(4)	FP-2-27-G-10	BL-951	192.7	1.0

- Note: 1. Pressure drop is total pressure loss across the meter at 100% flow rate in inches of water column.
 2. Meter is unaffected by viscosity when the value of $\text{cps}/\sqrt{\rho}$ using ρ = operating density in g/cc and cps = viscosity in centipoises is less than V.I.C. (viscosity immunity ceiling). V.I.C. is applicable to liquids only; all gas flows fall below Viscosity Immunity Ceiling.
 3. Unless other shown, Range is equal to or greater than 12.5:1
 4. Short Range Floats; BL-954 is 8:1; BL-953 is 3.5:1; BL-950 & BL-951 are 3:1.

CAPACITY TABLE III
Meters with Alarm Option
Stainless Steel

Tube Size (Inch)	Maximum Flow	Tube Number	Float Number (316 sst)	Total ΔP (See Note 1)	V.I.C. (See Note 2)	Range (See Note 3)
	gpm H ₂ O Equiv.					
½	0.670	FP-1/2-17-G-10	1/2-GSVTA-44	6.4	7.1	
	0.690	FP-1/2-17-G-10	1/2-GSVTA-48	7.3	7.6	11.1:1
	0.830	FP-1/2-21-G-10	1/2-GSVTA-44	7.7	7.1	
	0.880	FP-1/2-21-G-10	1/2-GSVTA-48	8.0	7.6	
	0.885	FP-1/2-17-G-10	1/2-GNSVTA-48	8.2	1.1	11.1:1
	1.03	FP-1/2-21-G-10	1/2-GNSVTA-44	8.9	1.1	
	1.10	FP-1/2-21-G-10	1/2-GNSVTA-48	9.9	1.1	
	1.12	FP-1/2-27-G-10	1/2-GSVTA-44	12.3	7.1	
	1.19	FP-1/2-27-G-10	1/2-GSVTA-48	13.7	7.6	
	1.44	FP-1/2-27-G-10	1/2-GNSVTA-48	15.8	1.1	
	1.56	FP-1/2-35-G-10	1/2-GSVTA-44	14.8	7.1	
	1.66	FP-1/2-35-G-10	1/2-GSVTA-48	17.2	7.6	
	1.84	FP-1/2-27-G-10	1/2-GNSVTA-43	18.5	1.3	7.1:1
	2.00	FP-1/2-35-G-10	1/2-GNSVTA-48	19.0	1.1	
	2.43	FP-1/2-35-G-10	1/2-GNSVTA-43	30.0	1.3	7.1:1
	2.76	FP-1/2-50-G-9	1/2-GSVTA-44	31.0	7.0	
¾	1.96	FP-3/4-21-G-10	3/4-GSVTA-54	5.3	10.4	
	2.49	FP-3/4-21-G-10	3/4-GNSVTA-54	6.8	1.6	
	2.70	FP-3/4-27-G-10	3/4-GSVTA-54	7.7	10.4	
	3.15	FP-3/4-21-G-10	3/4-GSVTA-53	11.0	16.6	4.8:1
	3.55	FP-3/4-27-G-10	3/4-GNSVTA-54	11.5	1.6	
	3.85	FP-3/4-27-G-10	3/4-GSVTA-56	12.0	14.9	7.7:1
	4.35	FP-3/4-27-G-10	3/4-GSVTA-53	13.0	16.8	5.3:1
	5.05	FP-3/4-27-G-10	3/4-GNSVTA-56	14.0	2.2	7.7:1
5.70	FP-3/4-27-G-10	3/4-GNSVTA-53	16.0	2.5	5.3:1	
1	4.25	FP-1-27-G-10	1-GSVTA-64	12.9	14.8	
	4.82	FP-1-27-G-10	1-GSVTA-65	15.0	16.9	8.3:1
	5.63	FP-1-27-G-10	1-GNSVTA-64	20.7	2.2	
	6.00	FP-1-35-G-10	1-GSVTA-64	24.6	14.8	
	6.75	FP-1-35-G-10	1-GSVTA-65	27.0	16.9	10:1
	7.84	FP-1-35-G-10	1-GNSVTA-64	37.7	2.2	
	8.46	FP-1-35-G-10	1-GSVTA-63	45.0	20.8	4.3:1
	9.0	FP-1-35-G-10	1-GNSVTA-65	62.8	2.5	
	9.9	FP-1-35-G-10	1-GSVTA-66	75.0	8.5	9.1:1
	10.8	FP-1-35-G-10	1-GNSVTA-66	112	1.5	9.1:1
11.1	FP-1-35-G-10	1-GNSVTA-63	120	2.9	4.3:1	
1½	13.4	FP-1½-27-G-10	1½-GSVTA-84	10.0	27.6	
	15.4	FP-1½-27-G-10	1½-GSVTA-85	14.0	32.0	6.2:1
	16.0	FP-1½-27-G-10	1½-GSVTA-83	16.0	33.0	5.3:1
	17.6	FP-1½-27-G-10	1½-GNSVTA-84	15.0	4.2	
	20.4	FP-1½-27-G-10	1½-GNSVTA-85	18.0	5.0	6.2:1
	21.2	FP-1½-27-G-10	1½-GNSVTA-83	20.0	4.9	5.3:1
2	23.9	FP-2-27-G-10	2-GSVTA-94	24.0	40.5	6.7:1
	27.9	FP-2-27-G-10	2-GSVTA-93	30.0	49.0	3.6:1
	31.5	FP-2-27-G-10	2-GNSVTA-94	32.0	6.1	6.7:1
	36.9	FP-2-27-G-10	2-GNSVTA-96	47.0	7.6	7.1:1
	38.2	FP-2-27-G-10	2-GNSVTA-93	50.0	7.3	3.6:1

Notes:

1. Pressure drop is total pressure loss across the meter at 100% flow rate in inches of water column.
2. Meter is unaffected by viscosity when the value of $\frac{cps}{\sqrt{\rho}}$ (using ρ = operating density in g/cc and cps = viscosity in centipoises) is less than V.I.C. (viscosity immunity ceiling). V.I.C. is applicable to liquids only; all gas flows fall below Viscosity Immunity Ceiling.
3. Unless otherwise shown, range is equal or greater than 12.5:1.
4. Short Range Floats: BL-954, Range 8:1, BL-953 is 3.5:1; BL-950 & BL-951 are 3:1.

Capacity Table IV

Tantalum Floats

$$\rho f_2 = 16.6 \text{ gms/cc}$$

Tube Size (Inch)	Maximum	Metering Tube Nomenclature	Float Hydraulic Designator	Float Part Number (2)	ΔP IN. H ₂ O Note 1	V.I.C. Factor Note 2	(5) Range
	gpm Liquid SP GR 1.0						
½	0.80	FP-1/2-17-G-10	BS-41	603A911W10	6.2	8.0	
	1.0	FP-1/2-21-G-10	BS-41	603A911W10	6.7	8.0	
	1.3	FP-1/2-27-G-10	BS-41	603A911W10	7.7	8.0	
	1.9	FP-1/2-35-G-10	BS-41	603A911W10	12.0	6.0	
	3.32	FP-1/2-50-G-10	BS-41	603A911W10	30.0	5.0	
¾	1.9	FP-3/4-21-G-10	BS-50	603A912W10	4.5	10.0	
	2.5	FP-3/4-27-G-10	BS-50	603A912W10	5.7	10.0	
1	4.4	FP-1-27-G-10	BS-62	603A914W10	14.7	16.0	
	5.8	FP-1-27-G-10	BS-60	603A913W10	26.5	20.0	10.0:1
	6.3	FP-1-35-G-10	BS-62	603A914W10	18.7	16.0	11.1:1
	8.1	FP-1-35-G-10	BS-60	603A913W10	30.0	20.0	
1-1/2	8.3	FP-1-1/2-21-G-10	BS-80	603A916W10	8.7	24.0	
	11.0	FP-1-1/2-27-G-10	BS-80	603A916W10	11.5	24.0	
2	14.4	FP-2-27-G-10	BS-90	603A917W10	10	26.0	6.7:1
	20.7	FP-2-27-G-10	BS-91	603A918W10	19	37.0	

NOTES:

Notes 1 & 2 - See page 6.

Notes 5 Unless otherwise shown. Range is equal to or greater than 12.5:1

Capacity Table V

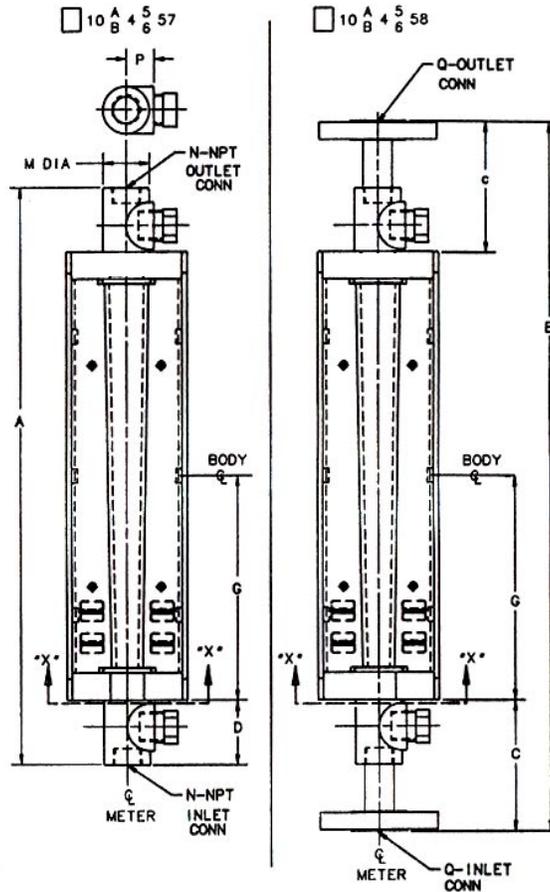
Teflon & Lead Loaded PVC Floats

$$\rho f_2 (\text{Teflon}) = 2.31 \text{ gms/cc}, \rho f_2 \text{ PVC} = 5.5 \text{ gms/cc}$$

Tube Size (Inch)	Maximum	Metering Tube Nomenclature	Float Hydraulic Designator	Part Number	Float Mat'l	ΔP IN. H ₂ O Note 1	V.I.C. Factor Note 2	(5) Range
	gpm Liquid SP GR 1.0							
½	0.55	FP-1/2-17-G-10	½-GL-471	303J100U01	Teflon	3.50	1.80	
	0.66	FP-1/2-21-G-10	½-GL-471	303J100U01	Teflon	3.68	1.80	
	0.96	FP-1/2-27-G-10	½-GL-471	303J100U01	Teflon	4.60	1.80	
	1.02	FP-1/2-17-G-10	½-GL-410	603G820F10	PVC	9.0	2.45	
	1.33	FP-1/2-21-G-10	½-GL-410	603G820F10	PVC	10.1	2.45	
	1.42	FP-1/2-35-G-10	½-GL-471	303J100U01	Teflon	9.0	1.80	
	1.92	FP-1/2-27-G-10	½-GL-410	603G820F10	PVC	12.7	2.45	
	2.13	FP-1/2-50-G-9	½-GL-471	303J100U01	Teflon	12.0	1.80	
	2.85	FP-1/2-35-G-10	½-GL-410	603G820F10	PVC	18.7	2.45	
	4.90	FP-1/2-50-G-9	½-GL-410	603G820F10	PVC	40.0	2.45	
¾	1.95	FP-3/4-21-G-10	¾-GL-571	303J100U25	Teflon	5.13	2.20	
	4.20	FP-3/4-21-G-10	¾-GL-510	603G821F10	PVC	14.6	2.97	
	5.87	FP-3/4-27-G-10	¾-GL-510	603G821F10	PVC	19.1	2.97	
1	4.55	FP-1-27-G-10	1-GL-671	303J100U09	Teflon	15.6	3.00	6.67:1
	9.72	FP-1-27-G-10	1-GL-610	603G822F10	PVC	54.3	3.89	6.67:1
	14.7	FP-1-35-G-10	1-GL-610	603G822F10	PVC	70.0	3.89	7.1:1
1-1/2	9.38	FP-1-1/2-21-G-10	1-1/2-GL-871	303J100U23	Teflon	11.4	3.98	8.3:1
	13.3	FP-1-1/2-27-G-10	1-1/2-GL-871	303J100U23	Teflon	15.9	3.98	9.1:1
	23.5	FP-1-1/2-21-G-10	1-1/2-GL-810	603G823F10	PVC	44.0	6.40	7.7:1
	32.6	FP-1-1/2-27-G-10	1-1/2-GL-810	603G828F10	PVC	73.0	6.40	8.3:1
2	21.8	FP-2-27-G10	2-GL-971	303J100U16	Teflon	22.2	5.95	5.1:1
	56.7	FP-2-27-G10	2-GL-910	603G824F10	PVC	105	9.70	5.1:1

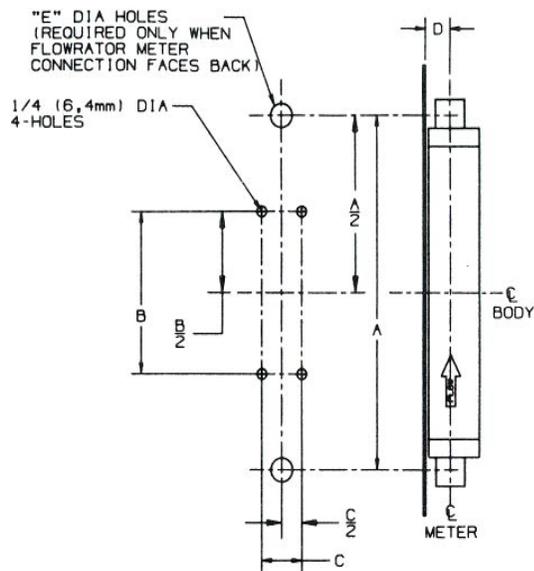
Dimension Drawings

VERTICAL CONNECTIONS



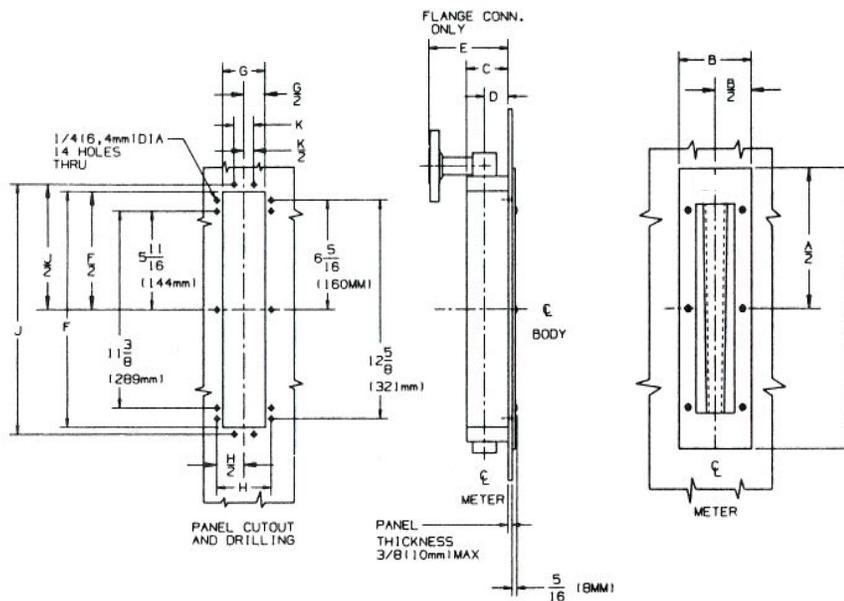
Meter Tube Size	1/2"		3/4" to 1"		1-1/2" to 2"	
	Inch	mm	Inch	mm	Inch	mm
A	16-5/8	422	17-7/8	454	20-1/8	511
B	20-3/8	518	21-3/8	543	24-1/2	622
C	2-17/32	64	2-25/32	71	3-5/8	92
D	5/8	16	15/16	24	1-1/16	27
E	3-3/8	86	15/16	24	1-1/16	144
F	2-5/8	67	3-27/64	87	4-7/8	124
G	7-21/32	194	7-29/32	201	8-5/8	219
L	1-1/2	38	1-59/64	49	2-5/8	67
M	1-1/2	38	2-1/4	57	3-3/4	95
N	1/2	13	3/4	19	1-1/2	38
Q	1/2	13	1	25	1-1/2	38

FRONT PANEL MOUNTING (Threaded Connections Only)



Conn. Size	1/2"		3/4"		1-1/2"	
	Scale Length		10"		10"	
Dim.	Inch	mm	Inch	mm	Inch	mm
A	16-1/2	419	17-1/2	445	20-1/2	521
B	7-9/16	192	7-13/15	19B	9-1/4	235
C	2-1/16	52	2-1/2	64	3-1/4	83
D	1-9/32	33	1-21/32	42	2-13/32	61

REAR PANEL MOUNTING (Threaded Connections Only)



Conn. Size	1/2"		3/4" & 1"		1-1/2"	
	Scale Length		10"		10"	
Dim.	Inch	mm	Inch	mm	Inch	mm
A	16-3/16	411	16-3/16	411	17-3/4	451
B	4-9/16	116	5-1/4	133	6-1/8	156
C	2-5/8	67	3-7/16	87	4-7/8	124
D	1-1/2	38	1-15/16	49	2-5/8	67
E	5	127	5-15/16	151	7-5/8	200
F	13-5/8	346	13-7/8	352	15-5/16	389
G	2-11/16	68	3-3/8	86	4-1/4	108
H	3-7/16	87	4-1/8	105	5	127
J	14-7/16	367	14-13/16	376	16-1/4	413
K	1-1/4	32	1-11/16	43	2-3/8	60

MODEL NUMBER DESIGNATION

Variable Area Flowmeters		10A465		B	F	D		
Connection Designation								
Vertical Threaded		7						
Vertical Flanged		8						
Scales								
Percent of Metal Scale			P					
Direct Reading Metal Scale			S					
Dual Direct Reading Metal Scales			D					
Percent of Tube			X					
Direct Reading Metal Scale & Percent on Tube			E					
Direct Reading on Tube			Y					
Panel Mounting								
Line Mounted				X				
Front Panel Mounted				Y				
Rear (Flush) Panel Mounted				Z				
Design Level					B			
Sizes (inches)								
Conn. Size	Tube Size							
1/2	1/2				H			
3/4 (NPT)	3/4				J			
3/4 (NPT)	1				K			
1 (Flgd)	3/4				L			
1 (Flgd)	1				M			
1-1/2	1-1/2				N			
1-1/2	2				P			
Fitting Material								
PVC					F			
Seal Material								
Teflon						D		
Connection Type								
NPT							B	
Flat Face Flange Class 125							C	
Alarms								
Not Required								X
Low Alarm (SPDT)								C
High Alarm (SPDT)								B
High & Low Alarm (SPDT)								D
Low Alarm (DPDT)								F
High Alarm (DPDT)								E
High & Low Alarm (DPDT)								G

ABB has Sales & Customer Support expertise in over 100 countries worldwide

www.abb.com

The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

Printed in USA (10.01.03)

© ABB 2003



ABB Inc.
 125 East County Line Road
 Warminster
 PA 18974
 USA
 Tel: +1 215 674 6000
 Fax: +1 215 674 7183

ABB Ltd
 Howard Road, St. Neots
 Cambridgeshire
 PE19 8EU
 UK
 Tel: +44 (0)1480 475321
 Fax: +44 (0)1480 217948

D-FV-10A4600-PVC_2