1. CURRENT LIFECYCLE STATUS
The TYRAK M drive product has moved to the obsolete phase of lifecycle with the beginning of 2012 according
to the ABB lifecycle model outlined below.

2. PRODUCT HISTORY
The TYRAK M series of DC converter was manufactured by ABB Drives Sweden between 1987-1989. TYRAK
M converters are based on TYRAK S and 8, the power stack from TYRAK S and the control unit from TYRAK 8.
TYRAK M modules have been delivered worldwide. Volume production of TYRAK M ceased in 1989, because it
was only an intermediate solution for phase out TYRAK 8.

3. SUPPORT AVAILABILITY
During the obsolete phase ABB cannot guarantee availability of product support within reasonable cost or
technically:
   • Sale of TYRAK M parts is limited to available inventory.
   • Sale of TYRAK M repair services is limited to component availability.

4. RECOMMENDED ACTION
Replace TYRAK M with the digital DCS series.

5. FURTHER INFORMATION
For further information, please contact ABB by e-mail: Product.Support.DC.Drives@de.abb.com.

6. ABB LIFECYCLE MODEL

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