Combining more than 700 years of transformer manufacturing experience, ABB is in a unique position to offer services for all brands of core and shell type transformers. ABB Onsite Transformer Repair solution provides greater speed of repair by bringing state-of-the art factory capabilities to site.

ABB is ideally positioned to get failed or at-risk transformer assets fully up-and-running in record time because of access to original design files and documentation of technologies used over the last half century; as well as due to the current common design, manufacturing and quality practices used by ABB transformer factories throughout the world.

Before recommending whether a transformer should be repaired onsite, repaired in a workshop, or replaced, ABB performs technical and economical analysis of the transformer. The TrafoSiteRepair is often the best solution when transportation presents a challenge, as well as for difficult cases where infrastructure no longer supports the transportation of large power transformers.

Bringing state-of-the-art factory capabilities to site
The same quality control requirements which apply in the factory are applied in the field:
- Strict quality control of materials
- Environmental control for critical processes
- Extremely high standards of workmanship
- Drying of the transformer using ABB Low Frequency Heating (LFH) technology

The following capabilities can be tailored to meet individual circumstances:
- If the customer does not have a repair facility, ABB will arrange one. This will include building a temporary controlled environment for working on the transformer.
- If there is no installed heavy lifting capability, ABB will make arrangements to bring it to site. A core and coil assembly up to 400 tons can be handled onsite under ABB expert supervision.
- ABB's experienced and skilled operation teams will work onsite during the different phases of the project. Throughout the project a supervisor will coordinate all activities.
- ABB provides full sets of special tools and fixtures.
- Maintaining the dryness of the insulation is paramount for quality control. All windings are manufactured, dried and oil impregnated at the transformer factory. The final drying of the active part achieves a moisture level of <1%. The windings are specially packed, shipped and stored and ready for assembly onsite. Active part is dried using LFH technology.
- Testing of the assembled transformer is carried out using ABB’s mobile high voltage transformer test system (TrafoSiteTesting).

ABB Onsite Transformer Repair (TrafoSiteRepair™)
Typically consists of the following steps: disassembly of the transformer, replacement of the windings, refurbishment of the core, drying of the active part, and high voltage testing.
For more information please contact:

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