ABB Instrumentation

Customer Support

ABB Instrumentation provides a comprehensive after-sales service via a worldwide service organization. Contact one of the following offices for details on your nearest Service and Repair Centre.

United Kingdom
ABB Kent-Taylor Limited
Tel: +44 (0) 1480 475321
Fax: +44 (0) 1480 217948

United States of America
ABB Instrumentation Inc.
Tel: +1 716 292 6050
Fax: +1 716 273 6207

Italy
ABB Kent-Taylor SpA
Tel: +39 (0) 344 58111
Fax: +39 (0) 344 56278

Client Warranty

Prior to installation, the equipment referred to in this manual must be stored in a clean, dry environment, in accordance with the company's published specification. Periodic checks must be made on the equipment's condition. In the event of a failure under warranty, the following documentation must be provided as substantiation:

1. A listing evidencing process operation and alarm logs at time of failure.
2. Copies of operating and maintenance records relating to the alleged faulty unit.

Use of Instructions

Although Warning hazards are related to personal injury, and Caution hazards are associated with equipment or property damage, it must be understood that operation of damaged equipment could, under certain operational conditions, result in degraded process system performance leading to personal injury or death. Therefore, comply fully with all Warning and Caution notices.

Information in this manual is intended only to assist our customers in the efficient operation of our equipment. Use of this manual for any other purpose is specifically prohibited and its contents are not to be reproduced in full or part without prior approval of Technical Communications Department, ABB Kent-Taylor.

Health and Safety

To ensure that our products are safe and without risk to health, the following points must be noted:

1. The relevant sections of these instructions must be read carefully before proceeding.
2. Warning labels on containers and packages must be observed.
3. Installation, operation, maintenance and servicing must only be carried out by suitably trained personnel and in accordance with the information given.
4. Normal safety precautions must be taken to avoid the possibility of an explosion.
5. Correctives must be stored away from heat. Protect from temperature extremes and powder defeat.
6. Appropriate action must be taken in the event of fire.

Additional Information

Further information on the product is available from the Service Centre or by writing to

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1 INTRODUCTION

- Pressure range must be compatible with the maximum pressure being measured.
- Pressure media must be compatible with the transmitter wetted parts listed in these instructions.
- Liquid must not be allowed to freeze in the pressure port.
- Exposed ends of cables must be free from moisture.
- Wetted parts: 316L stainless steel

The hygienic flush-diaphragm transmitters of the DATUM P880 Series are ideally suited to fulfill the pressure measurement requirements of the food, dairy and pharmaceutical industries.

The cleanliness requirements of the food processing industry have dictated the hygienic design of these transmitters. They can also withstand, without damage, the various cleaning phases specific to these industries e.g. sterilizing cycles, autoclaving and steam flushing.

- Stainless steel 316L flush diaphragm
- IP65
- High temperature
- Performance evaluation report delivered by INRA laboratory

2 MECHANICAL INSTALLATION

2.1 Pressure Connections
Triclamp: DN25 (1 in.), DN38 (1.5 in.) and DN51 (2 in.)

2.2 Environmental Limits
- Temperature limits: –25°C to +85°C (14°F to 131°F)
- IP65 (with connector)

2.3 Dimensions – Fig. 2.1

3 ELECTRICAL INSTALLATION

Information. To combat the effects of lightning strikes it is recommended that the receiving equipment be fitted with a Lightning Protection Unit (LPU) at the point of cable entry into the building.

3.1 Electrical Connections and Specification

3.1.1 Electrical Connections

3.1.2 Electrical Specification

- Power Supply: 13 to 40V d.c. 24V nominal
- Output Signal: 4 to 20mA

3.2 Grounding

All versions should be grounded by the installation pipework. If this is not possible, the sensor should be grounded at the instrumentation end via the appropriate pin. For maximum protection against RFI all versions should be installed using screened cable with the screen grounded at the instrumentation end.

3.3 Resistive Loading

The total permissible resistive load in the loop (to include all the cable resistance) can be:

\[ \text{Zero to } \left( \frac{50 \times \text{supply voltage} - 8}{0.02} \right) \text{ ohms} \]

e.g. with a 24V d.c. supply the permissible load is from zero up to 800 ohms – see Fig. 3.2.

3.4 Applying Power

Before applying power, ensure the correct polarity and excitation levels are applied.

3.5 Calibration

Transmitters are calibrated to a fixed range at time of order; this can be identified from the product code.

4 MAINTENANCE

4.1 Routine Inspection

Limited to periodic inspection of the cable and connector to ensure that these are neither damaged nor softened by incompatible liquid.

4.2 Repair

The transmitters cannot be repaired locally. If damaged, return to the Company at the address shown overleaf or to accredited dealers when a replacement/repair is required.

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<table>
<thead>
<tr>
<th>DIN</th>
<th>A</th>
<th>B</th>
<th>Weight (gm)</th>
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<tbody>
<tr>
<td>25 (1 in.)</td>
<td>—</td>
<td>50.5mm (1.99 in.)</td>
<td>410 (0.9)</td>
</tr>
<tr>
<td>38 (1.5 in.)</td>
<td>41.5mm (1.65 in.)</td>
<td>50.5mm (1.99 in.)</td>
<td>410 (0.9)</td>
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<tr>
<td>51 (2 in.)</td>
<td>51.4mm (2 in.)</td>
<td>64mm (2.52 in.)</td>
<td>510 (1.12)</td>
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