



PROPRIETARY AND SECRET INFORMATION
 The information contained in this document has to be kept strictly confidential.
 Any unauthorized use, reproduction, distribution or disclosure to third parties
 is strictly forbidden. ABB reserves all rights regarding Intellectual Property Rights.
 © Copyright 2012 ABB. All rights reserved. IP Class 0

Coord. punching N.C.Mach.
 and unidid J511
 Thread Quality Tolerance
 *6g-6H/ISO-965

Standard Tolerances for Machining and Forming
 ISO 2768 T.1 Lengths and Angle
 ISO 2768 T.2 Geometrical Tolerances

Painting:
 Powder coating: INFRALIT PE 8350 (Teknos Oy) or comparable
 t= 80µm ± 30µm
 RAL 7035 flat
 Gloss 60L 65-85 acc. to EN-ISO 2813
 Pre-treatment: Degreasing wash
 Painting side: _____

Material		Weight	
PL.1,5ST.HOT-DIP COATED.EN10327-DX51D+Z275-NA-C		0.32 kg	
Surface code		Surface	
		56853.07 mm	
Type		Derived from	Drawing status
			Rel. for Production
Revision	EC No.	Responsible	Title
A	ECO-D0000519	FISUB	Installation plate 615 to MCX91_
Drawn	FI-VAA	2013-02-11	P.Saari
Checked	IT-DAL	2013-09-11	C. Gatti
Approved	FI-VAA	2013-09-11	T. Rintamäki
ABB		ABB Technology Ltd.	Drawing No.
			2RCA031734P0001
			Scale
			1:2
			Language
			EN
			Format
			A3
			Sheet No.
			1 / 1