Use of Instructions

Warning. An instruction that draws attention to the risk of injury or death.

Caution. An instruction that draws attention to the risk of damage to the product, process or surroundings.

Note. Clarification of an instruction or additional information.

Information. Further reference for more detailed information or technical details.

Although Warning hazards are related to personal injury, and Caution hazards are associated with equipment or property damage, it must be understood that operation of damaged equipment could, under certain operational conditions, result in degraded process system performance leading to personal injury or death. Therefore, comply fully with all Warning and Caution notices.

Information in this manual is intended only to assist our customers in the efficient operation of our equipment. Use of this manual for any other purpose is specifically prohibited and its contents are not to be reproduced in full or part without prior approval of the Marketing Communications Department.

Health and Safety

To ensure that our products are safe and without risk to health, the following points must be noted:

1. The relevant sections of these instructions must be read carefully before proceeding.
2. Warning labels on containers and packages must be observed.
3. Installation, operation, maintenance and servicing must only be carried out by suitably trained personnel and in accordance with the information given.
4. Normal safety precautions must be taken to avoid the possibility of an accident occurring when operating in conditions of high pressure and/or temperature.
5. Chemicals must be stored away from heat, protected from temperature extremes and powders kept dry. Normal safe handling procedures must be used.
6. When disposing of equipment, ensure it is destroyed in a way that the chemicals cannot result in personal injury.

Safety advice concerning the use of the equipment described in this manual or any relevant hazard data sheets (where applicable) may be obtained from the Company address on the back cover, together with servicing and spares information.

Customer Support

We provide a comprehensive after sales service via our Worldwide Service Organization. Contact one of the following offices for details of your nearest Service and Repair Centre.

United Kingdom

ABB Limited
Tel: +44 (0)1453 826 661
Fax: +44 (0)1453 829 671
Email: instrumentation@gb.abb.com

United States of America

ABB Inc.
Tel: +1 (0) 775 883 4366
Fax: +1 (0) 775 883 4373

Client Warranty

Prior to installation, the equipment referred to in this manual must be stored in a clean, dry environment, in accordance with the Company’s published specification. Periodic checks must be made on the equipment’s condition.

In the event of a failure under warranty, the following documentation must be provided as substantiation:

1. A listing evidencing process operation and alarm logs at time of failure.
2. Copies of operating and maintenance records relating to the alleged faulty unit.
3. Details of the equipment supplied.
4. A copy of the process control system and associated documentation.
5. A description of the fault, process performance and any corrective actions taken.
6. A list of any equipment affected by process upset and any corrective actions taken.

For more information

Further publications for the 2085 conductivity cell are available for free download from: www.abb.com/measurement or by scanning this code:

Model 2085
Withdrawable stainless steel conductivity cell

Measurement made easy

Model 2085
withdrawable stainless steel conductivity cell

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www.abb.com/measurement

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1 PREPARATION

1.1 Checking the Code Number – Table 1.1

<table>
<thead>
<tr>
<th>Basic Type No.</th>
<th>Mounting &amp; Version</th>
<th>Cell Constant (K)</th>
<th>Process Connection Type</th>
<th>Temperature Compensation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Code Characters</td>
<td>1,2</td>
<td>3,4,5</td>
<td>6</td>
<td>7</td>
</tr>
<tr>
<td>20 Electrolytic conductivity measuring cells</td>
<td>85/ Withdrawable stainless steel</td>
<td>0.05</td>
<td>1.0</td>
<td>Use with valve 2089</td>
</tr>
</tbody>
</table>

Table 1.1 Checking the Conductivity Cell Code Number

2 MECHANICAL INSTALLATION

2.1 Siting Requirements – Fig 2.1

Caution. Ensure the integral cable (where applicable) does not touch hot or abrasive objects when the plug is connected to the bulkhead socket.

Note. Allow sufficient clearance for easy removal of cell for cleaning – see Fig. 2.2 for overall dimensions of cells.

2.2 Cleaning the Conductivity Cell

Before installing the conductivity cell, clean the electrodes as follows:

- Thoroughly clean the electrode bore with a nylon-bristle brush (supplied) and a warm detergent solution. For more tenacious deposits a 2% hydrochloric acid solution may be used. After cleaning, thoroughly rinse the cell with distilled water and view the bore against a bright light to ensure that the interior surfaces are evenly wetted, i.e. free from grease deposits. Avoid wetting the electrical connection terminals.

2.3 Overall Dimensions, Conductivity Cell – Fig. 2.2

2.4 Installing the Conductivity Cell – Fig 2.3

Screw cell directly into pipeline or ready-mounted female bush

Turn fully anti-clockwise to close valve

Apply PTFE tape

Fig. 2.3 Installing the Conductivity Cell

3 ELECTRICAL CONNECTIONS

3.1 Conductivity Cell to Analyzer Connections

Refer to the analyzer’s User Guide for details of connecting cable AC200/018x to the analyzer.

3.1.1 Conductivity Cell Connections – Fig. 3.1

Information. Use cable part no. AC200/018x to connect the bulkhead socket to the analyzer.

3.1.2 Analyzer Connections

Refer to the analyzer’s User Guide for details of connecting cable AC200/018x to the analyzer.

3.2 Direct Cell-to-Analyzer Connection

If required, the bulkhead socket can be removed from the Model 2025 Conductivity Cell and the cell connected directly to the analyzer. Table 3.1 lists the cell cable core colors and associated cell functions – refer to the analyzer’s User Guide for connection details.

<table>
<thead>
<tr>
<th>Cell Cable Core Color</th>
<th>Cell Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red</td>
<td>TC Common</td>
</tr>
<tr>
<td>Yellow</td>
<td>TC</td>
</tr>
<tr>
<td>Green</td>
<td>Cell Electrode</td>
</tr>
<tr>
<td>Blue</td>
<td>Earth (Ground) Electrode</td>
</tr>
</tbody>
</table>

Table 3.1 Cell Cable Core Colors and Cell Functions