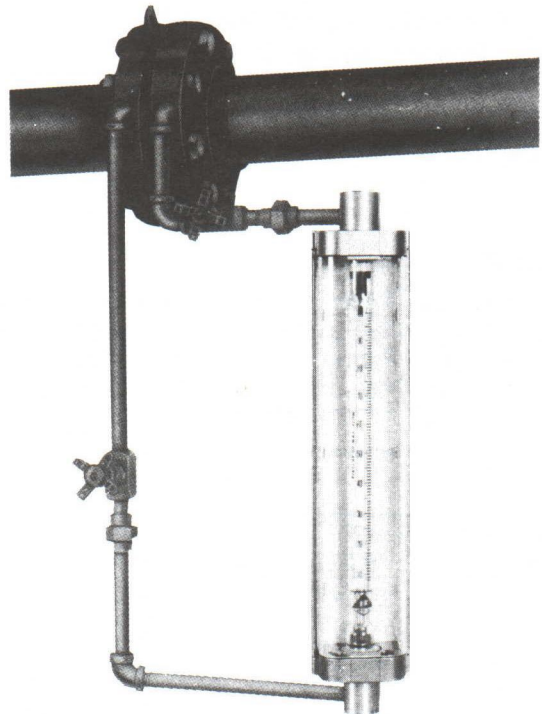


- Low installation cost
- Linear indication over 12-1/2 to 1 flow range
- Inexpensive method of measuring large flow rates in direct flow units
- Polycarbonate shield protects personnel from glass fragments in the event of accidental tube rupture.
- Rotatable end fittings
- Universal threaded process connections
- Metering tube can be removed for range change or cleaning with meter in line
- All stainless steel construction



Ori-Flowrator™ Meters
Series 10B4000

ORI-FLOWRATOR™ METERS

The ABB Series 10B4500 **Ori-Flowrator** Meter is a variable area flowmeter used to measure large flows of liquids or gases in conjunction with a primary orifice plate. This meter is mounted in a by-pass line around the primary orifice. A ranging orifice, integral with the meter, proportions the by-pass flow to the main line flow. A 1/2-inch size meter is used to measure flow regardless of the main line pipe size.

Since the float position in a variable-area flowmeter is linear with flow rate, the **Ori-Flowrator** meter can be used to indicate main line flow rate in direct flow units on a linear scale. Standard scales are graduated 8-100 percent full scale. A factor tag is permanently attached to each meter to convert scale reading to flow rate for primary elements with the same differential. Special scales graduated in direct flow units are available.

The **Ori-Flowrator** meter is available with nonadjustable differential ranges of 0-25, 0-50, 0-100, 0-150, 0-200, 0-300 and 0-400 inches of water. (6.25 0-12.5, 0-25, 0-37.5, 0-50, 0-75, 0-100 kPa).

Engineering Specifications

Differential Ranges: 0-25, 0-50, 0-100, 0-150, 0-200, 0-300 and 0-400 inches water column (0-6.25, 0-12.5, 0-25, 0-37.5, 0-50, 0-75, 0-100 kPa)

Performance Repeatability: 0.5% of full scale.

Accuracy: ±4 per cent full scale reading when main line orifice plate is sized and installed as recommended.

Range: 12-1/2 to 1 (7 to 1 for 25-inch differential meters).

Operational Limits:

Maximum Pressure:	300 psig at 100°F (2070 kPa at 38°C)
Minimum Temperature:	32 °F (0°C)
Maximum Temperature:	250°F (121 °C)

Materials of Construction

Tube: Beadguided™ Borosilicate Glass

Float and Range Orifice: 316 Stainless Steel

“0” rings: Standard—Buna N, Viton, EPR

Packing (10B4600 only): Standard - neoprene;
Optional - molded Teflon liner.

Fittings: Stainless steel.

Float Stops: Teflon

Tube Rest Gaskets: Standard—Klinger-Sil;
Optional—Teflon (10B4600 only)

Glands (10B4600 only): Stainless steel

Compression Screws (10B4600 only): stainless
steel

Meter Body: Type 304L stainless steel

Tube Retainer Spring: Armco 17-7 pH stainless
steel, external to fluid stream in “0” ring meters.

Shield: Polycarbonate

Scales Length: 10 inches (254 mm)

Type: Standard—Percentage on tube.
Optional—direct reading on external scale
with blank tube.

Mounting: Pipe line mounted is standard

Connections: 1/2-inch NPT internal threaded

Weight: 4 pounds (1,8 kg)

Service Limits: Glass tube meters are not recommended for continuous service on alkalis above 100°F (38°C) or more than 20% concentrations; nor for fluorine, hydrofluoric acid, water above 200°F (93°C), steam, slurries, or molten metal.

WARNING

These meters must not be operated without the shield in place. To do so could result in injury to personnel.

CAUTION

It is important that the "O" ring material be compatible with the process fluid. Meter tube breakage can occur if the wrong materials is used. For example VITON "O" RINGS MUST NEVER BE USED FOR AMMONIA SERVICE.

Capacity

The following capacities are offered as a guide only. The values shown are the maximum flow obtainable through a square edge concentric orifice. Span of maximum values shown are those obtainable by varying the main line orifice diameter ratio between 0.3 and 0.7. Range is 12-1/2:1 in all cases except for 25-inch (6.25 kPa) Differential which is 7:1.

Nominal Main Line Pipe Size Inches (mm)	Capacity Guide – Maximum GPM Water						
	Maximum Differential Pressure Inches water kPa						
	25 (6.25)	50 (12.5)	100 (25)	150 (37.5)	200 (50)	300 (75)	400 (100)
2 (50)	18 – 42	25 – 60	25 – 85	25 – 100	30 – 120	30 – 150	30 – 170
3 (76)	20 – 92	25 – 130	30 – 180	35 – 220	40 – 260	50 – 320	60 – 370
4 (102)	25 – 157	35 – 200	50 – 310	62 – 380	70 – 450	85 – 550	100 – 620
6 (152)	56 – 360	80 – 500	115 – 720	140 – 860	160 – 1000	200 – 1200	260 – 1400
8 (203)	100 – 615	140 – 870	200 – 1250	240 – 1500	280 – 1750	340 – 2100	400 – 2500
10 (254)	168 – 1000	230 – 1400	300 – 1950	380 – 2400	420 – 2800	510 – 3400	600 – 4000
12 (305)	225 – 1400	310 – 2000	390 – 2800	550 – 3400	630 – 4000	770 – 4960	800 – 5500

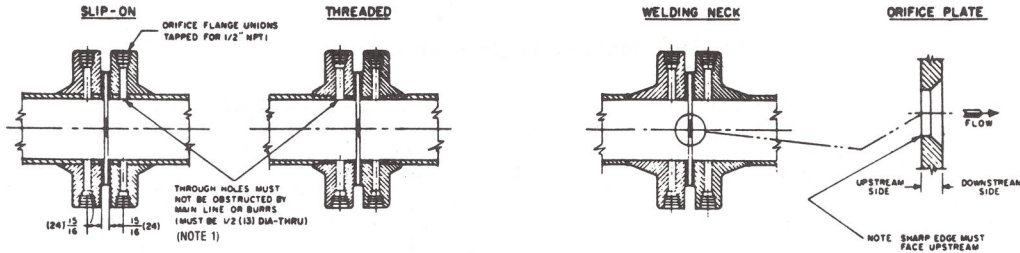
To obtain flow in scfm of air at 14.7 psia & 70°F multiply values in table by 4.12.

To obtain flow in m³/hr of air 101.4 kPa abs and 21°C multiply values in table by 7.0.

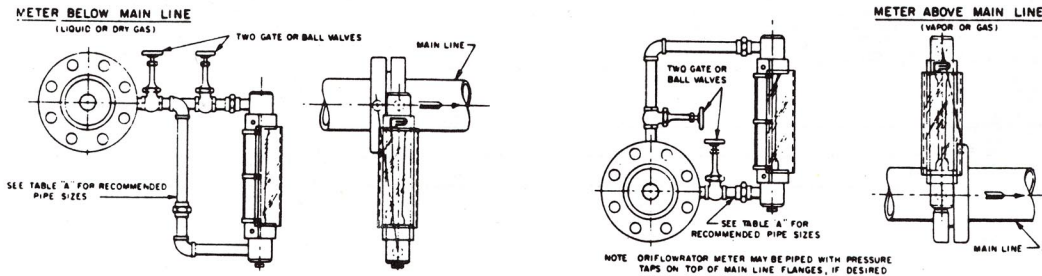
To obtain flow liters/min. of water multiply values in table by 3.785.

Typical Installations

Typical Orifice Flange Unions (A.G.A. STD)



Recommended Installation for Flange Taps



Recommended Installation for VENA Contracta Taps (Main Line 4" (DN100) or Larger)

Notes:

1. Use flange or Vena Contracta Taps. Pipe Taps are not recommended.
2. Measure pressure at the downstream tap when required measure temperature 3-5 diameters downstream or 10-15 diameters upstream.
3. When metering liquids, provide air vents at the high points.
4. Lag Oriflowrator meter piping when necessary.
5. All dimensions are in inches; dimensions in parentheses () are in millimeters, unless otherwise specified.

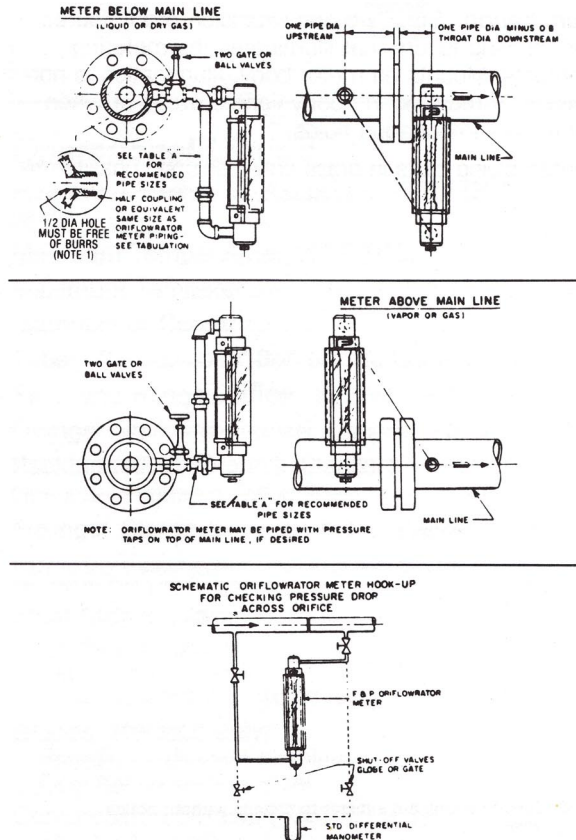
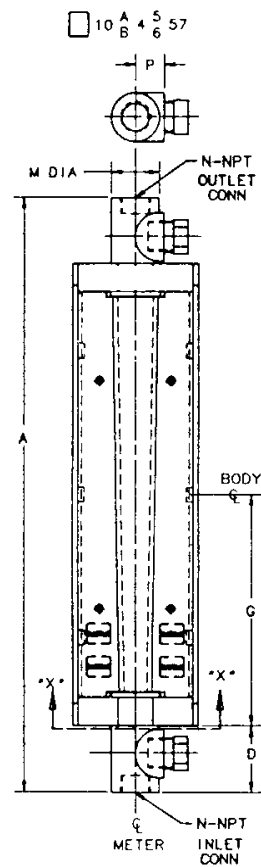
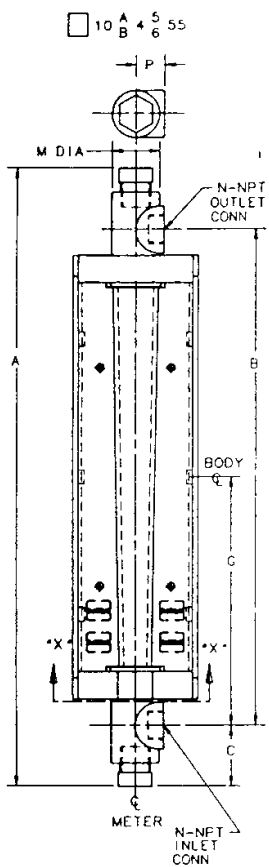
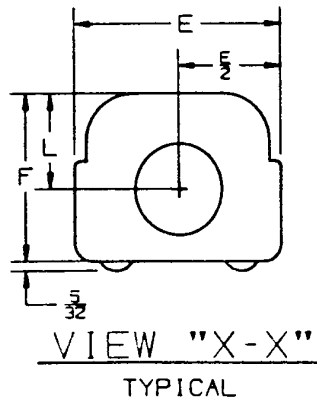


TABLE A

Pipe Size		Allowable Equiv. Length of Oriflowrator Piping	Equiv. Pipe Length of Fittings, ft.			
ANSI	DIN		90° EL	45° EL	Valve	Union
1/2	15	Up to 10 feet (3m)	1.5	0.8	0.35	0.17
3/4	20	Up to 20 feet (6m)	2.0	1.0	0.45	0.19
1	25	Up to 60 feet (20m)	2.5	1.2	0.60	0.21

Notes:
Keep number of fittings to a minimum.
Use necessary reducing fittings at orifice conns. and meter. Pipe to be free of burrs, friction losses based on schedule 40 pipe.

DIMENSIONS



METER TUBE SIZE	1/2	
DIM	INCH	Mm
A	19-5/16	490
B	16-1/2	419
C	1-13/32	37
D	3-1/2	89
E	3-3/8	86
F	2-5/8	67
G	8-1/4	210
L	1-1/2	38
M	1-1/4	32
N	1/2	13
P	3/4	19
Q	1/2	13

METER TUBE SIZE	1/2	
DIM	INCH	mm
A	18-9/16	490
B	20-5/8	419
C	2-21/32	37
D	1-5/8	89
E	3-3/8	86
F	2-5/8	67
G	7-21/32	210
L	1-1/2	38
M	1-1/4	32
N	1/2	13
P	3/4	19
Q	1/2	13

Model Number Designation

	10B4				B	H	C	B
Seals								
O-ring Pressure	55							
Packing Gland Type Pressure	65							
Connection Designation								
Horizontal Threaded	5							
Vertical Threaded	7							
Scales								
Percent on Tube		X						
Direct Reading Metal Scale		S						
Dual Direct Reading Metal Scales		D						
Direct Reading on Tube		Y						
Direct Reading Metal Scale & Percent on Tube		E						
Percent on Metal Scale		P						
Panel Mounting								
Line Mounted		X						
Front Panel Mounted		Y						
Rear (Flush) Panel Mounted		Z						
Design Level				B				
Size (inches)								
Connection Size = 1/2" NPT; Tube Size = 1/2"					H			
Fitting Material								
316 Stainless Steel						C		
Seal Material								
Packing Gland Design: Neoprene							E	
Teflon							D	
O-Ring Design: Buna-N							F	
Viton							H	
Connection Type - NPT								B

Ordering Information

To eliminate any delays in the processing of orders and to insure prompt delivery, please specify:

- Model number
- Maximum Differential Pressure
- Main Line Flow Rate Range and Unit of Flow
- Accuracy desired
- Materials of Construction (end fittings, O-rings or packing, glands or screws)
- Options or accessories desired
- Operating conditions
 - Fluid measured
 - Fluid density or specific gravity
 - Fluid viscosity
- Operating and maximum temperature Operating and maximum pressure

ABB has Sales & Customer Support expertise in over 100 countries worldwide

www.abb.com

The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

Printed in USA (09.11.03)

© ABB 2003



ABB Inc.
125 East County Line Road
Warminster
PA 18974
USA
Tel: +1 215 674 6000
Fax: +1 215 674 7183

ABB Ltd
Howard Road, St. Neots
Cambridgeshire
PE19 8EU
UK
Tel: +44 (0)1480 475321
Fax: +44 (0)1480 217948

D-FV-10B4000_2