



Test Report				Date of issue: 17.3.2015					
Customer:				Serial No.:					
Customer ref.:				Order No.:					
				Type: M3GP 225SMB 4					
				Product Code: 3GGP222220-ADL					
				Protection type: Ex nA IIC T3 Gc					
				Cert. No.: LCIE 13 ATEX 1034 X					
				IECEX LCIE 13.0047 X					
Rating:									
	V	Hz	kW	r/min	A	cos φ	Duty		
3-Motor	690	Y 50	45	1482	47,6	0,84	S1		
Insul.cl.F	400	D 50	45	1482	82,3	0,84	S1		
IP55	415	D 50	45	1483	81	0,82	S1		
	440	D 60	45	1782	73,4	0,85	S1		
Eff class IE3	460	D 60	45	1784	71,8	0,83	S1		
50Hz: IE3-94,2%(100%)-94,4%(75%)-94,0%(50%)									
60Hz: IE3-95,0%(100%)									
Resistance				Insulation resistance at 88 °C		Overload			
Line	Ambient: 20 °C		2000 MΩ		1000 V		Torque 160% 15s		
U ₁ - V ₁	0,06820 Ω						Speed 120% 120s		
U ₁ - W ₁	0,06830 Ω						Current 150% 15s		
V ₁ - W ₁	0,06820 Ω								
				High-voltage test winding		1900 V 60 s			
Test	Torque [Nm]	Line U[V]	f[Hz]	Input I[A]	P1 [kW]	Output P2 [kW]	η[r/min]	cos φ	η[%]
No load test		400,7 D	50	31,3	0,94		1498	0,04	
Locked rotor test		70,4 D	50	81,0	3,46		0	0,35	
Thermal test (100% load)	290,4	400,3 D	50	82,3	47,8	45,0	1482	0,84	94,2
Partial load points:									
~75% load	217,2	400,1 D	50	64,8	35,7	33,8	1486	0,80	94,4
~50% load	145,3	400,6 D	50	49,2	23,9	22,5	1490	0,70	94,0
~25% load	72,5	400,4 D	50	37,0	12,3	11,3	1495	0,48	91,2
Temperature rise at rated load.				[°C]	[K]	Method		Measurement method	
Stator winding :				63	1	1		Resistance	
Frame :				43	2	2		Thermocouples	
Bearing D-end :				43	2	3		Thermometer	
Rotor:				92	3				
Ambient Temperature :				25	2				
These tests have been carried out on motor no. 3G1P141700188, on date 2014-10-16 which is identical in design with the above.						Starting current (I _S / I _N) : 7,99			
						Locked rotor torque (T _L / T _N) : 3,16			
						Pull-up torque (T _U / T _N) : 2,42			
						Breakdown torque (T _B / T _N) : 3,46			
Manufactured and tested in accordance with rules of IEC 60034-1 and IEC 60034-2-1.									
PLL determined from residual loss.									
On behalf of customer									
On behalf of manufacturer					Date of test				
Tested by ABB Oy, Motors and Generators, Vaasa, Finland						Telephone +358 10 2211			
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