Operating Instruction

OI/FEM300-EN

Electromagnetic Flowmeter ProcessMaster Wafer Minimag FEM300

Valid as of software version

- 01.01.00 with HART
- 00.01.00 with PROFIBUS PA or FOUNDATION fieldbus

HART COMMUNICATION PROTOCOL

ABB

Electromagnetic Flowmeter
ProcessMaster Wafer Minimag
FEM300

Operating Instruction

OI/FEM300-EN

03.2012
Rev. A

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1 Safety

1.1 General information and notes for the reader

You must read these instructions carefully prior to installing and commissioning the device.

These instructions are an important part of the product and must be kept for future reference.

These instructions are intended as an overview and do not contain detailed information on all designs for this product or every possible aspect of installation, operation and maintenance.

For additional information or if specific problems occur that are not discussed in these instructions, contact the manufacturer.

The content of these instructions is neither part of any previous or existing agreement, promise or legal relationship nor is it intended to change the same.

This product is built based on state-of-the-art technology and is operationally safe. It has been tested and left the factory in perfect working order from a safety perspective. The information in the manual must be observed and followed in order to maintain this state throughout the period of operation.

Modifications and repairs to the product may only be performed if expressly permitted by these instructions.

Only by observing all of the safety instructions and all safety/warning symbols in these instructions can optimum protection of both personnel and the environment, as well as safe and fault-free operation of the device, be ensured.

Information and symbols directly on the product must be observed. They may not be removed and must be fully legible at all times.

Important (Note)

- An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas.
- Ex safety information is an integral part of this manual. As a result, it is crucial that the installation guidelines and connection values it lists are also observed.

The icon on the name plate indicates the following:

1.2 Intended use

This device is intended for the following uses:

- To transmit fluid, pulpy or pasty substances with electrical conductivity.
- To measure the flowrate of the operating volume.

The following items are included in the intended use:

- Read and follow the instructions in this manual.
- Observe the technical ratings; refer to the section 1.11 „Technical limit values“.
- Use only allowed liquids for measurement; refer to the section 1.12 „Allowed Fluids“.

1.3 Improper use

The following are considered to be instances of improper use of the device:

- Operation as a flexible adapter in piping, e.g., to compensate for pipe offsets, pipe vibrations, pipe expansions, etc.
- As a climbing aid, e. g., for mounting purposes
- As a support for external loads, e. g., as a support for piping, etc.
- Adding material, e. g., by painting over the name plate or welding/soldering on parts
- Removing material, e. g., by spot drilling the housing

1.4 Target groups and qualifications

Installation, commissioning, and maintenance of the product may only be performed by trained specialist personnel who have been authorized by the plant operator to do so. The specialist personnel must have read and understood the manual and comply with its instructions.

Prior to using corrosive and abrasive materials for measurement purposes, the operator must check the level of resistance of all parts coming into contact with the materials to be measured. ABB Automation Products GmbH will gladly support you in selecting the materials, but cannot accept any liability in doing so.

The operators must strictly observe the applicable national regulations with regards to installation, function tests, repairs, and maintenance of electrical products.

1.5 Warranty provisions

Using the device in a manner that does not fall within the scope of its intended use, disregarding this instruction, using unqualified personnel, or making unauthorized alterations releases the manufacturer from liability for any resulting damage. This renders the manufacturer's warranty null and void.

1.6 Plates and symbols

1.6.1 Safety- / warning symbols, note symbols

DANGER – <Serious damage to health / risk to life>

This symbol in conjunction with the signal word "Danger" indicates an imminent danger. Failure to observe this safety information will result in death or severe injury.

DANGER – <Serious damage to health / risk to life>

This symbol in conjunction with the signal word "Danger" indicates an imminent electrical hazard. Failure to observe this safety information will result in death or severe injury.

WARNING – <Bodily injury>

This symbol in conjunction with the signal word “Warning“ indicates a possibly dangerous situation. Failure to observe this safety information may result in death or severe injury.

WARNING – <Bodily injury>

This symbol in conjunction with the signal word "Warning" indicates a potential electrical hazard. Failure to observe this safety information may result in death or severe injury.

CAUTION – <Minor injury>

This symbol in conjunction with the signal word “Caution“ indicates a possibly dangerous situation. Failure to observe this safety information may result in minor or moderate injury. This may also be used for property damage warnings.

NOTICE – <Property damage>!

The symbol indicates a potentially damaging situation.

Failure to observe this safety information may result in damage to or destruction of the product and/or other system components.

IMPORTANT (NOTE)

This symbol indicates operator tips, particularly useful information, or important information about the product or its further uses. It does not indicate a dangerous or damaging situation.

1.6.2 Name plate

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

1.6.2.1 Name plate for integral design

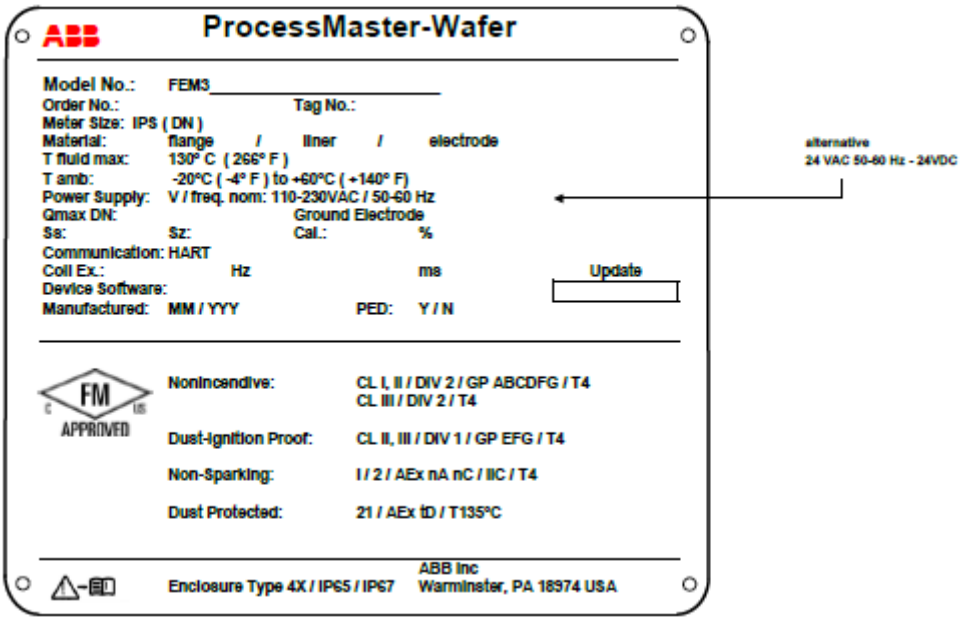


Fig. 1: Integral device

1.6.2.2 Name plate for the remote design

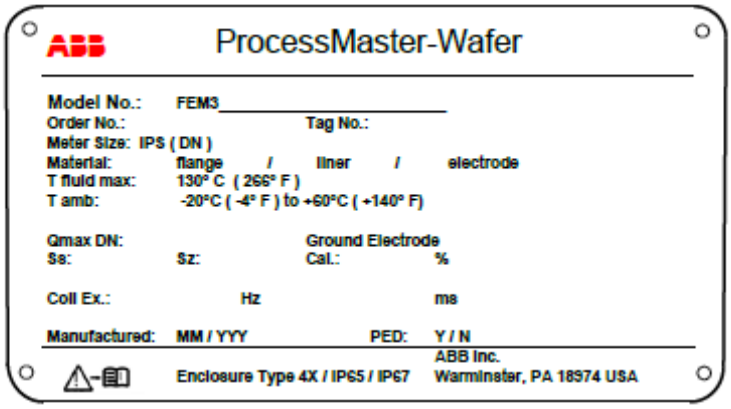


Fig. 2: Remote design

1.6.2.3 Name plate for transmitter

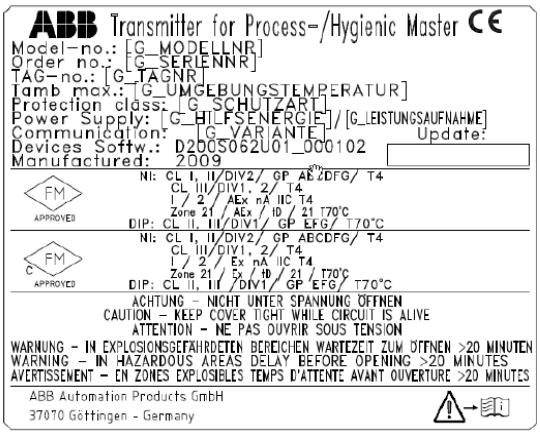


Fig. 3: External transmitter

1.7 Transport safety information

- Depending on the device, the center of gravity may not be in the center of the equipment.

1.8 Installation safety information

Observe the following instructions:

- The flow direction must correspond to the direction indicated on the device, if labeled.
- Comply with the maximum torque for all flange bolts.
- Install the devices without mechanical tension (torsion, bending).
- Install flange and wafer type units with coplanar counter flanges.
- Only install devices for the intended operating conditions and with suitable seals.
- Secure the flange bolts and nuts against pipeline vibrations.

1.9 Safety instructions for electrical installation

Electrical connections may only be established by authorized specialist personnel in accordance with the electrical circuit diagrams.

The electrical connection information in the manual must be observed; otherwise, the type of electrical protection may be adversely affected.

Ground the flowmeter and the sensor housing.

The line for the supply power must be installed according to the relevant national and international standards. A separate fuse must be connected upstream and in close proximity to each unit. The fuses must be identified accordingly. The rated current of the circuit breaker must not exceed 16 A.

The power supply and the electrical circuit for the coils of the flowmeter sensor are dangerous and pose a contact risk.

The coil and signal circuit may be connected with the corresponding ABB flowmeter sensors only. Use the supplied cable.

Only electrical circuits that do not pose a contact risk can be connected to the remaining signal inputs and outputs.

1.10 Safety instructions for operation

During operation with hot fluids, contact with the surface may result in burns.

Aggressive fluids may result in corrosion or abrasion of the parts that come into contact with the medium. As a result, pressurized fluids may escape prematurely.

If pressure shocks exceeding the device's permissible nominal pressure occur continuously during operation, this can have a detrimental effect on the device's service life.

Warning – Risk to persons!

Bacteria and chemical substances can contaminate or pollute pipeline systems and the materials they are made of.
The appropriate installation conditions must be observed in order to achieve an installation that complies with EHEDG requirements.
For an installation to comply with EHEDG requirements, the process connection/gasket combinations created by the operator must always be made of parts that conform to EHEDG stipulations (EHEDG Position Paper: "Hygienic Process connections to use with hygienic components and equipment").

1.11 Technical limit values

The device is designed for use exclusively within the stated values on the name plate and within the technical limit values specified in the data sheets.

The following technical limit values must be observed:

- The permissible operating pressure (PS) in the permissible temperature (TS) may not exceed the pressure-temperature ratings.
- The maximum operating temperature may not be exceeded.
- The permitted operating temperature may not be exceeded.
- The housing protection system must be observed.
- The flowmeter sensor may not be operated in the vicinity of powerful electromagnetic fields, e.g., motors, pumps, transformers, etc. A minimum spacing of approx. 1 m (3.28 ft) should be maintained. For installation on or to steel parts (e.g., steel brackets), a minimum spacing of approx. 100 mm (3.94 inch) should be maintained.

1.12 Allowed Fluids

When measuring fluids, the following points must be observed:

- Fluids may only be used if, based on state-of-the-art technology or the operating experience of the user, it is assured that chemical and physical properties of the components coming into contact with the fluids (signal electrodes, ground electrodes, liners and, possibly, process connections, protective plates or protective flanges) are not affected during the operating life.
- Fluids with unknown properties or abrasive fluids may only be used if the operator can perform regular and suitable tests to ensure the safe condition of the device.
- Observe the information on the name plate.

1.13 Maintenance and inspection safety information

Warning – Risk to persons!

When the housing cover is open, EMC and protection against contact are suspended. There are electric circuits within the housing which pose a contact risk.
The auxiliary power must be switched off before opening the housing cover.

Corrective maintenance work may only be performed by trained personnel.

- Depressurize the device and adjoining lines or containers before removing the device.
- Check whether hazardous materials are used as materials to be measured before opening the device. Residual amounts of hazardous material may still be present in the device and could escape when the device is opened.
- As far as provided in the scope of the operational responsibility, check the following items through a regular inspection:
  - ☐ the pressure-carrying walls / lining of the pressure device
  - ☐ the measurement-related function
  - ☐ the leak tightness
  - ☐ the wear (corrosion)

1.14 Returning devices

Use the original packaging or suitably secure shipping containers if you need to return the device for repair or recalibration purposes.

All devices delivered to ABB must be free from any hazardous materials (acids, alkalis, solvents, etc.).

Rinse out and neutralize hazardous materials from all hollow spaces such as between meter tube and housing.

2 Design and function

2.1 Measuring principle

Measurements performed by the electromagnetic flowmeter are based on Faraday's law of induction. A voltage is generated in a conductor when it moves through a magnetic field.

This principle is applied to a conductive fluid in the measuring tube through which a magnetic field is generated perpendicular to the flow direction (see schematic).

The voltage induced in the fluid is measured by two electrodes located diametrically opposite each other. This signal voltage U_E is proportional to the magnetic induction B, the electrode spacing D and the average flow velocity v.

Considering that the magnetic induction B and the electrode spacing D are constant values, a proportionality exists between the signal voltage U_E and the average flow velocity v. From the equation for calculating the volume flowrate, it follows that the signal voltage is linearly proportional to the volume flowrate: $U_E \sim q_v$.

The induced voltage is converted by the transmitter to standardized, analog and digital signals.

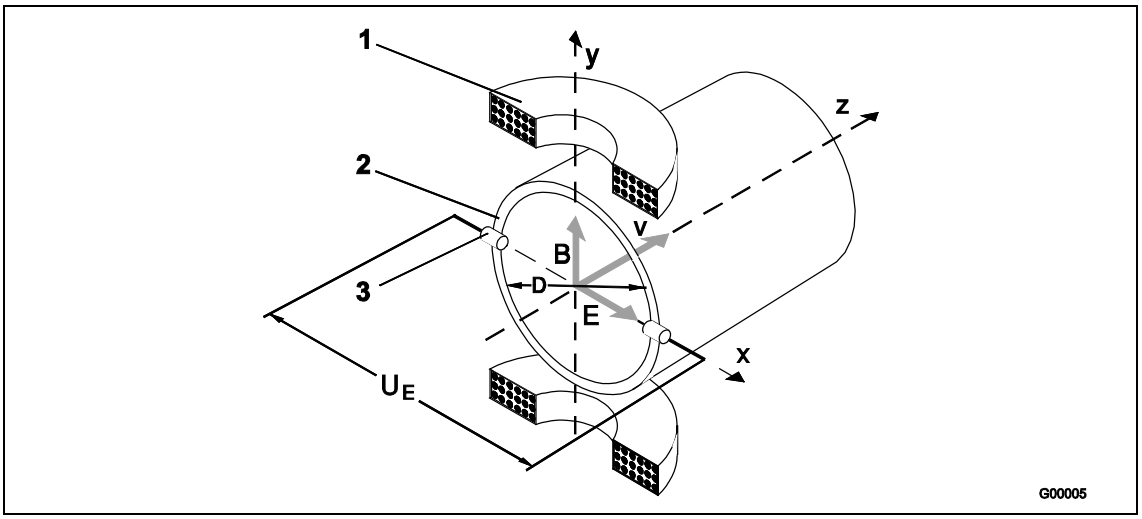


Fig. 4: Electromagnetic flowmeter schematic

1 Magnet coil
2 Measuring tube in electrode plane
3 Signal electrode
U_E Signal voltage
B Magnetic induction
D Electrode spacing
v Average flow velocity
q_v Volume flow

$$U_E \sim B \cdot D \cdot v$$

$$qv = \frac{D^2 \pi}{4} \cdot v$$

$$U_E \sim q_v$$

2.2 Design

An electromagnetic flowmeter system consists of a sensor and a transmitter. The sensor is installed in the specified pipeline while the transmitter is mounted locally or at a central location.

2.2.1 Model with integral mount design

The transmitter and the flowmeter sensor form a single mechanical entity.

Fig. 5: Model with integral mount design

2.2.2 Models with remote mount design

The transmitter is mounted in a separate location from the flowmeter sensor. The electrical connection between the transmitter and the sensor is provided by a signal cable.

The maximum permissible signal cable length is 50 m (164 ft) with a minimum conductivity of 5 µS/cm.

Fig. 6 : Model with remote mount design

3 Transport and storage

3.1 Inspection

Check the devices for possible damage that may have occurred during transport. Damages in transit must be recorded on the transport documents. All claims for damages must be claimed without delay against the shipper and before the installation.

3.2 Storage conditions

When storing the unit, please note the following points.

- Store the unit in its original packaging in a dry and dust-free location.
- Avoid storing the unit in direct sunlight.

4 Mounting

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

4.1 General information on installation

The following points must be observed for the installation:

- The flow direction must correspond to the identification if present.
- The maximum torque for all flange connections must be complied with.
- The devices must be installed without mechanical tension (torsion, bending).
- Install flange and wafer type units with coplanar counter flanges and use only appropriate gaskets.
- Use only gaskets made from a compatible material for the fluid and fluid temperatures.
- Gaskets must not extend into the flow area since possible turbulence could influence the device accuracy.
- The pipeline may not exert excessive forces or torques on the device.
- Do not remove the plugs in the cable connectors until you are ready to install the electrical cable.
- Make sure the gaskets for the housing cover are seated properly. Carefully seal the cover. Tighten the cover fittings.
- A separate transmitter must be installed at a largely vibration-free location.
- Do not expose the transmitter and sensor to direct sunlight. Provide appropriate sun protection if necessary.
- When installing the transmitter in a control cabinet, make sure adequate cooling is provided.

4.1.1 Mounting the measuring tube

The device can be installed at any location in a pipeline under consideration of the installation conditions.

Notice - Potential damage to device!

Use of graphite with the flange or process connection gaskets is prohibited. In some instances, an electrically conductive coating may form on the inside of the measuring tube.

1. Position the measuring tube coplanar and centered between the pipes.
2. Install gaskets between the surfaces.

Important (Note)

For best results, make sure the flowmeter sensor gaskets fit concentrically with the measuring tube.

3. Use the appropriate bolts for the flanges as per the section "Torque information".
4. Slightly grease the threaded nuts.
5. Tighten the nuts in a crosswise manner as shown in the figure. Observe the torque values specified under "Torque information".

   First tighten the nuts to 50 % of maximum torque, then to 80 % and finally on the third time tighten to the maximum. Do not exceed the maximum torque.

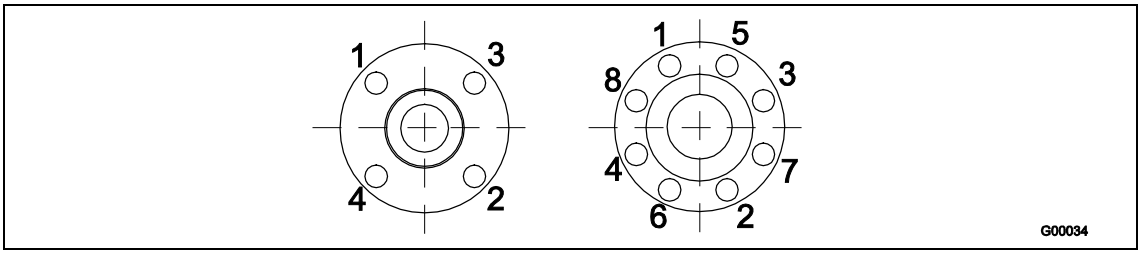


Fig. 7

4.2 Torque information

4.2.1 ProcessMaster Wafer

Meter Size	ANSI Class 150		ANSI Class 300	
	Ft. Lbs.	Nm	Ft. Lbs	Nm
≤1/2” (≤ DN15)	10	15	15	20
1” (DN25)	10	15	15	20
1-1/2” (DN 40)	15	20	25	35
2” (DN50)	25	35	15	20
3” (DN80)	40	55	30	40
4” (DN100)	30	40	45	60

4.3 Installation Requirements

4.3.1 Flow direction

The device measures the flowrate in both directions. Forward flow is the factory setting, as shown in Fig. 8.

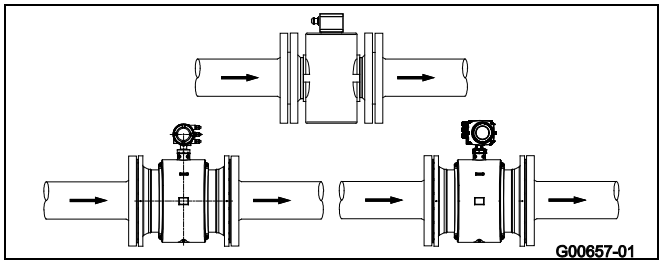


Fig. 8

4.3.2 Electrode axis

Electrode axis (1) should be horizontal if at all possible or no more that 45° from horizontal.

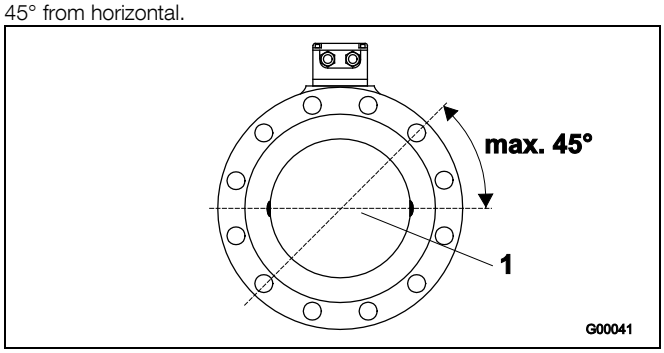


Fig. 9

4.3.3 In- and outlet pipe sections

The metering principle is independent of the flow profile as long as standing eddies do not extend into the metering section, such as may occur after double elbows (1), in the event of tangential inflow, or where half-open gate valves are located upstream of the flowmeter sensor. In such cases, measures must be put in place to normalize the flow profile.

- Do not install fittings, manifolds, valves, etc., directly in front of the flowmeter sensor (1).
- Butterfly valves must be installed so that the valve plate does not extend into the flowmeter sensor.
- Valves or other turn-off components should be installed in the outlet pipe section (2).

Experience has shown that, in most installations, straight inlet sections 3 x DN long and straight outlet sections 2 x DN long are sufficient (DN = nominal diameter of the sensor Fig. 10).
For test stands, the reference conditions of 10 x DN straight inlet and 5 x DN straight outlet must be provided, in accordance with EN 29104 / ISO 9104.

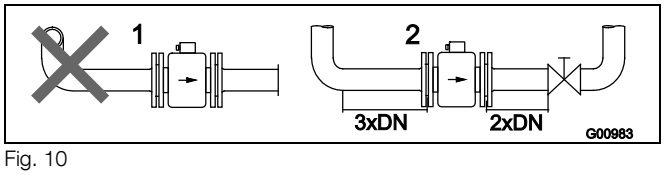


Fig. 10

4.3.4 Vertical connections

- Vertical installation for measuring abrasive fluids, preferably with flow in upward direction.

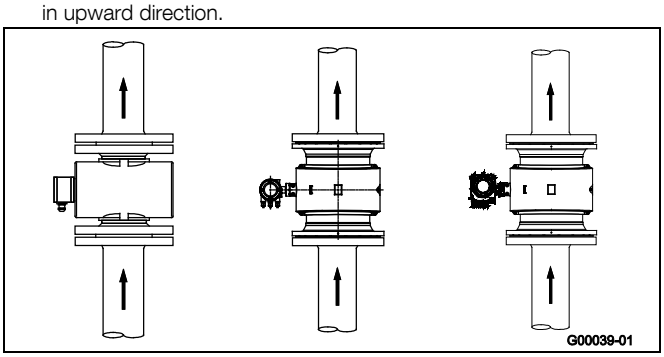


Fig. 11

4.3.5 Horizontal connections

- Meter tube must always be completely full.
- Provide for a slight incline of the connection for degassing.

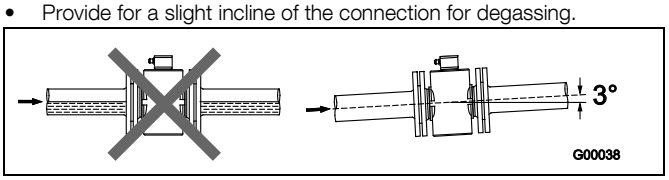


Fig. 12

4.3.6 Free inlet or outlet

- Do not install the flowmeter at the highest point or in the draining-off side of the pipeline, flowmeter runs empty, air bubbles can form (1).
- Provide for a siphon fluid intake for free inlets or outlets so that the pipeline is always full (2).

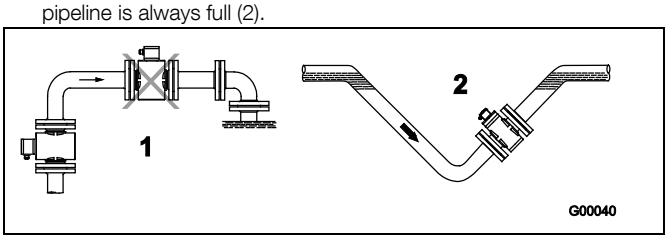


Fig. 13

4.3.7 Strongly contaminated fluids

- For strongly contaminated fluids, a bypass connection according to the figure is recommended so that operation of the system can continue to run without interruption the during the mechanical cleaning.

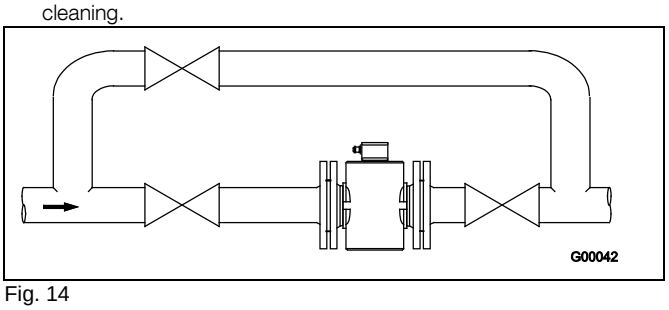


Fig. 14

4.3.8 Installation in the vicinity of pumps

- For flowmeter primaries which are to be installed in the vicinity of pumps or other vibration generating equipment, the utilization of mechanical snubbers is advantageous.

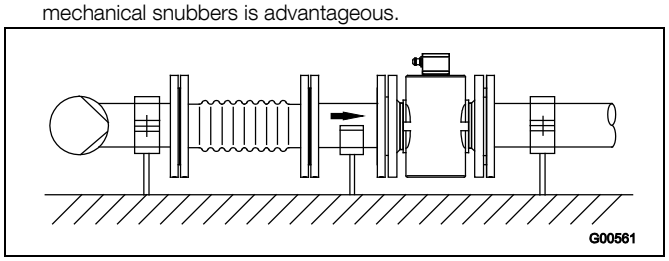


Fig. 15

4.3.9 Installation in pipelines with larger nominal diameters

Determine the resulting pressure loss when using reduction pieces (1):

1. Calculate the diameter ratio d/D.
2. Determine the flow velocity based on the flow range nomograph (Fig. 17).
3. Read the pressure drop on the Y-axis in Fig. 17.

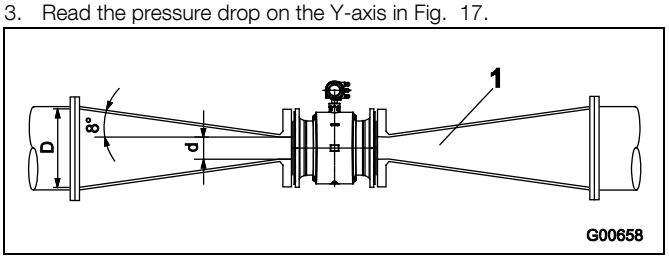


Fig. 16

1 = Flange transition piece
d = Inside diameter of the flowmeter
V = flow velocity [m/s]
Δp = pressure loss [mbar]
D = Inside diameter of the pipeline

Nomograph for pressure drop calculations

For flange transition piece with ∠2 = 8°

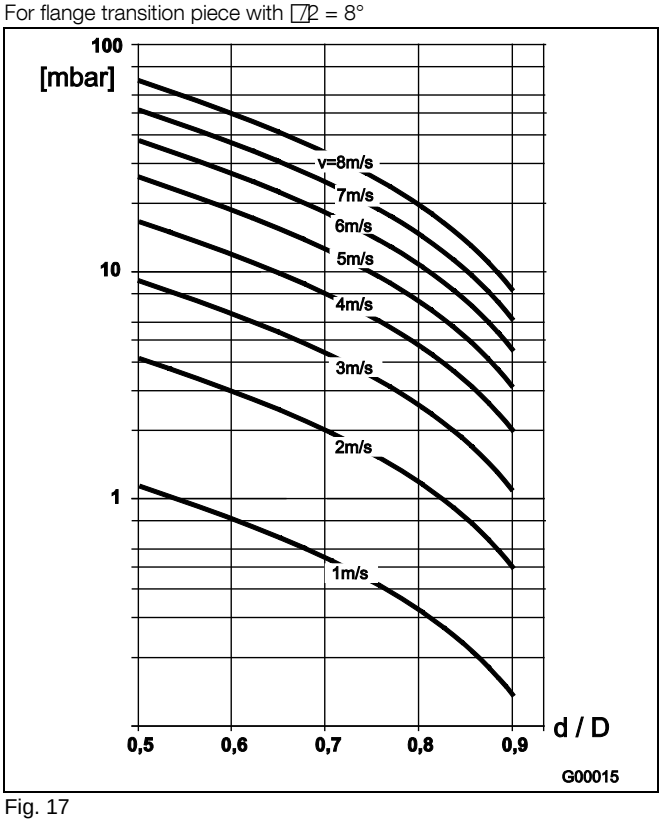


Fig. 17

4.4 Rotating the LCD display / Rotating the housing

Depending on the mounting position, the LCD display or transmitter housing can be rotated to enable horizontal readings.

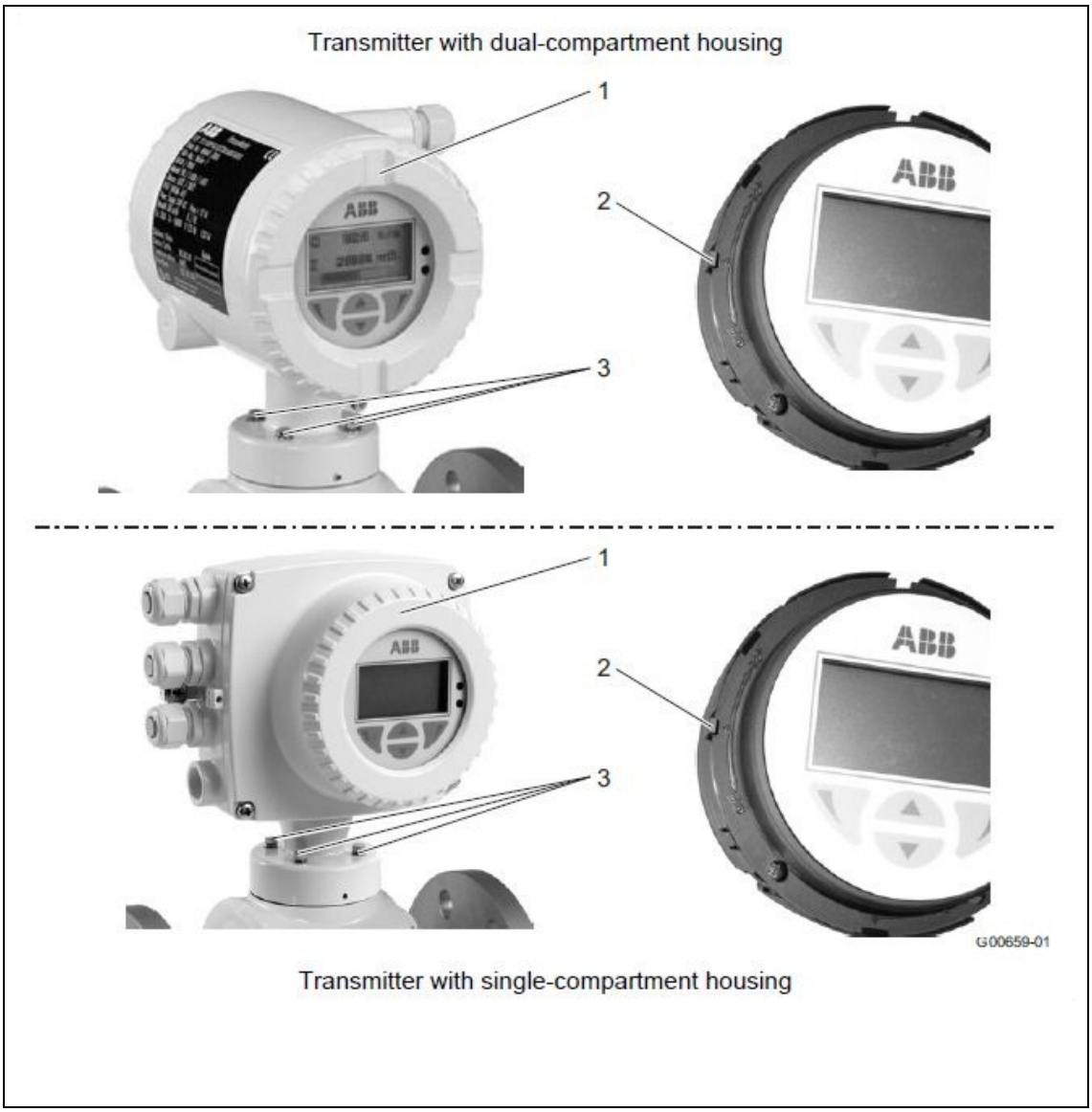


Fig. 18

4.4.1 Rotating the LCD display

Warning – Electrical dangers!

When the housing is open, EMC protection is impaired and there is no longer any protection against accidental contact.

Switch off the power supply before opening the housing.

1. Switch off the power supply.
2. Unscrew housing cover (1).
3. Pull back the anti-rotation lock (2) and turn the LCD display 90° to the left or right until the lock (2) catches again.
4. Screw on housing cover (1) again.

Notice - Potentially adverse effect on housing ingress protection

If the gasket (o-ring) is seated incorrectly or damaged, this may have an adverse effect on the housing ingress protection.

Before closing the housing cover, check the gasket (o-ring) for any damage and replace if necessary. Check that the gasket is properly seated when closing the housing cover.

4.4.2 Rotating the housing

1. Loosen screws (3) and rotate housing 90° to the left or right.
2. Retighten screws (3).

4.5 Ground

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

4.5.1 General information on ground connections

Observe the following items when grounding the device:

- For plastic pipes or pipes with insulating lining, the ground is provided by the grounding plate or grounding electrodes.
- When stray potentials are present, install a grounding plate upstream and downstream of the flowmeter sensor.
- For measurement-related reasons, the potentials in the station ground and in the pipeline should be identical.
- An additional ground on the terminals is not required.

Important (Note)

If the flowmeter sensor is installed in plastic or earthenware pipelines, or in pipelines with an insulating lining, transient current may flow through the grounding electrode in special cases. In the long term, this may destroy the sensor, since the ground electrode will in turn degrade electrochemically. In these special cases, the connection to the ground must be performed using grounding plates. Install a grounding plate upstream and downstream of the device in this case.

4.5.2 Metal pipe with fixed flanges

Use a copper wire (at least 2.5 mm² (14 AWG)) to establish the ground connection between the sensor (1), the pipeline flanges and an appropriate grounding point.

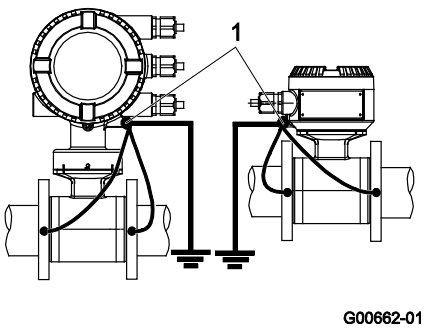


Fig. 19: Metal pipe, without lining (example)

4.5.3 Metal pipe with loose flanges

1. Solder the threaded nuts M6 (1) to the pipeline and connect the ground as shown in the illustration.
2. Use a copper wire (at least 2.5 mm² (14 AWG)) to establish the ground connection between the sensor (2) and an appropriate grounding point.

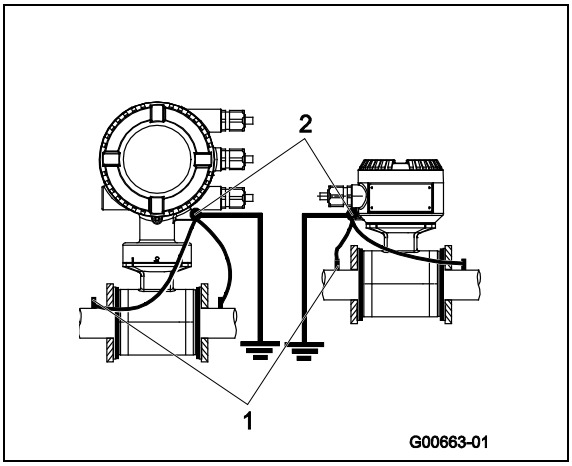


Fig. 20: Metal pipe, without lining (example)

4.5.4 Plastic pipes, non-metallic pipes or pipes with insulating liner

For plastic pipes or pipes with insulating lining, the ground for the measuring agent is provided by the grounding plate as shown in the figure below or via grounding electrodes that must be installed in the device (option). If grounding electrodes are used, the grounding plate is not necessary.

1. Install the flowmeter sensor with grounding plate (3) in the pipeline.
2. Connect the terminal lug (2) for the grounding plate (3) and ground connection (1) on the flowmeter sensor with the grounding strap.
3. Use a copper wire (min. 2.5 mm² (14 AWG)) to link the ground connection (1) to a suitable grounding point.

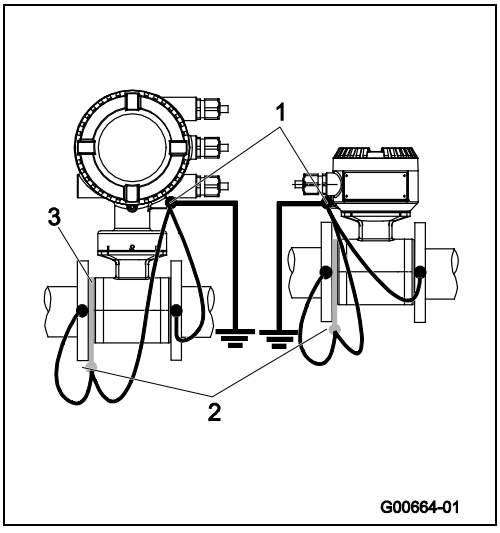


Fig. 21: Plastic pipes, non-metallic pipes or pipes with insulating lining

4.5.5 Installation and grounding in pipelines with cathodic corrosion protection (CCP)

The installation of electromagnetic flowmeters in systems with cathodic corrosion protection must be made in compliance with the corresponding system conditions. The following factors are especially important:

a) Pipelines inside electrically conductive or insulating.

b) Pipelines completely or for the most part with cathodic corrosion protection (CCP) or mixed systems with CCP areas and PE areas.

- When installing an EMF in pipes with insulating inner lining and free from foreign matter, it should be insulated with grounding plates on the upstream and downstream side. The CCP potential is diverted. The grounding plates upstream and downstream of the EMF are connected to functional ground (Fig. 22).
- If the occurrence of external stray currents is to be expected in pipelines with internal insulation (e.g. in the case of long pipe sections in the vicinity of power supply units), an uninsulated pipe of approx. 1/4 DN of length should be provided upstream and downstream of the flowmeter sensor in order to deviate these currents away from the measuring system (Fig. 23).

4.5.5.1 Internally insulated pipelines with cathodic corrosion protection potential

Install grounding plates on each side of the flowmeter sensor. Insulate the grounding plates from the pipe flanges and connect them to the flowmeter sensor and to functional ground. Insulate the screw bolts for the flange connections when mounting. The insulation plates and the insulation pipe are not included in the delivery. They must be provided onsite by the customer.

The CCP potential must be diverted through a connecting line "A" away from the insulated flowmeter sensor.

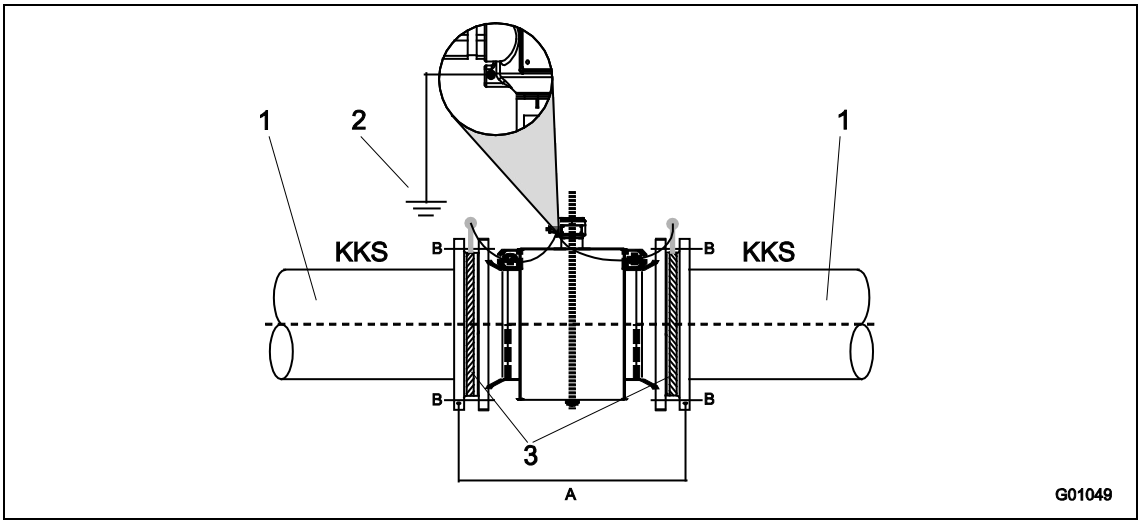


Fig. 22: Flowmeter sensor with grounding plate and functional ground

1 Insulated pipe
2 Functional ground
3 Grounding plate

A Connecting line for CCP potential ≥ 4 mm^2 Cu, not included in the delivery, to be provided onsite
B Insulated screw bolts without grounding plates

4.5.5.2 Mixed system pipeline with CCP and functional ground potentials

This mixed system has an insulated pipeline with CCP potential and an uninsulated bar metal pipe (L = 1/4 x flowmeter sensor size) with functional ground potential upstream and downstream of the flowmeter sensor.

The Fig. 23 shows the preferred installation for cathodic corrosion protection systems.

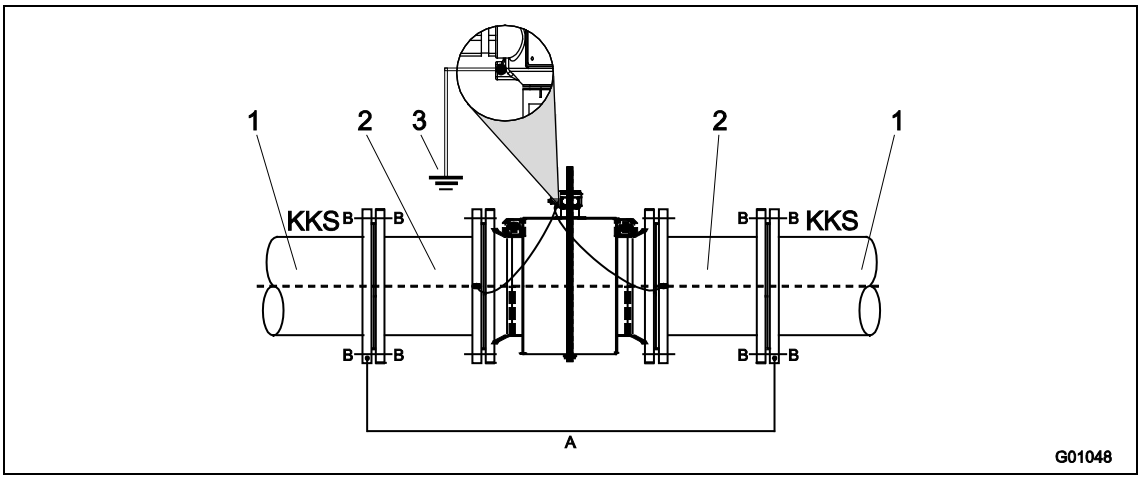


Fig. 23: Flowmeter sensor with functional ground

1 Insulated pipe
2 Bare metal pipe
3 Functional ground

A Connecting line for CCP potential ≥ 4 mm^2 Cu, not included in the delivery, to be provided onsite
B Insulated screw bolts without grounding plates

5 Electrical connections

5.1 Routing the signal and magnet coil cable

Observe the following points when routing cables:

- A magnet coil cable (red and brown) is run parallel to the signal lines (violet and blue). As a result, only one cable is required between the flowmeter sensor and the transmitter. Do not run the cable over junction boxes or terminal strips.
- The signal cable carries a voltage signal of only a few millivolts and must, therefore, be routed over the shortest possible distance. The max. allowable signal cable length is 50 m (164 ft) without pre-amplifier and 200 m (656 ft) with pre-amplifier.
- Avoid routing the cable in the vicinity of electrical equipment or switching elements that can create stray fields, switching pulses, and induction. If this is not possible, run the signal / magnet coil cable through a metal pipe and connect this to the station ground.
- All leads must be shielded and connected to the station ground potential.
- To shield against magnetic interspersion, the cable contains outer shielding. This is attached to the SE clamp.
- The supplied stranded steel wire is also connected to the SE clamp
- Do not damage the sheathing of the cable during installation.
- Make sure during installation that the cable is provided with a water trap (1). For vertical installation, align the cable glands pointing downward.

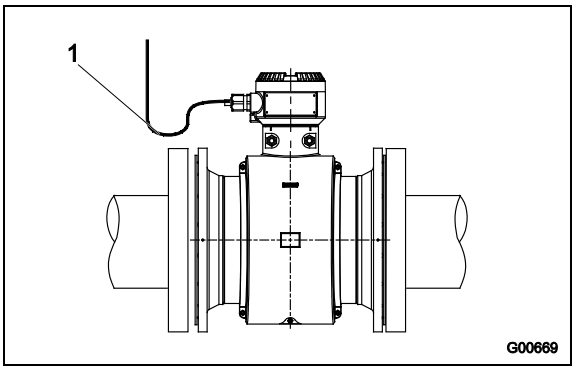


Fig. 24

5.2 Preparing the signal and magnet coil cable

5.2.1 Cable with part number D173D027U01

Prepare both cable ends as shown.

Important (Note)

Use wire end sleeves.

- Wire end sleeves 0.75 mm^2 (AWG 19), for shielding (1S, 2S)
- Wire end sleeves 0.5 mm^2 (AWG 20), for all other wires

The shields may not touch (signal short circuit).

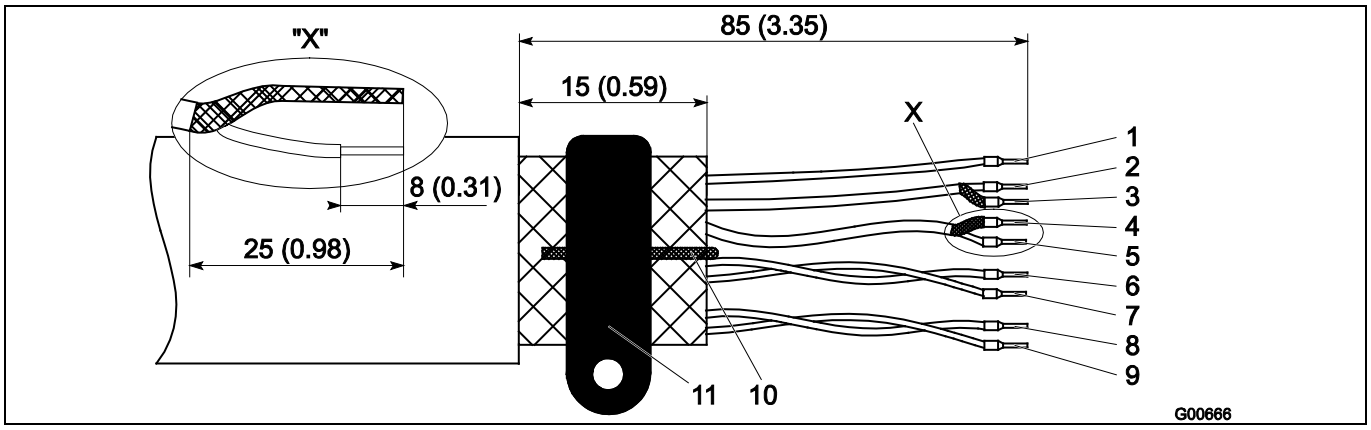


Fig. 25: Flowmeter sensor side, dimensions in mm (inch)

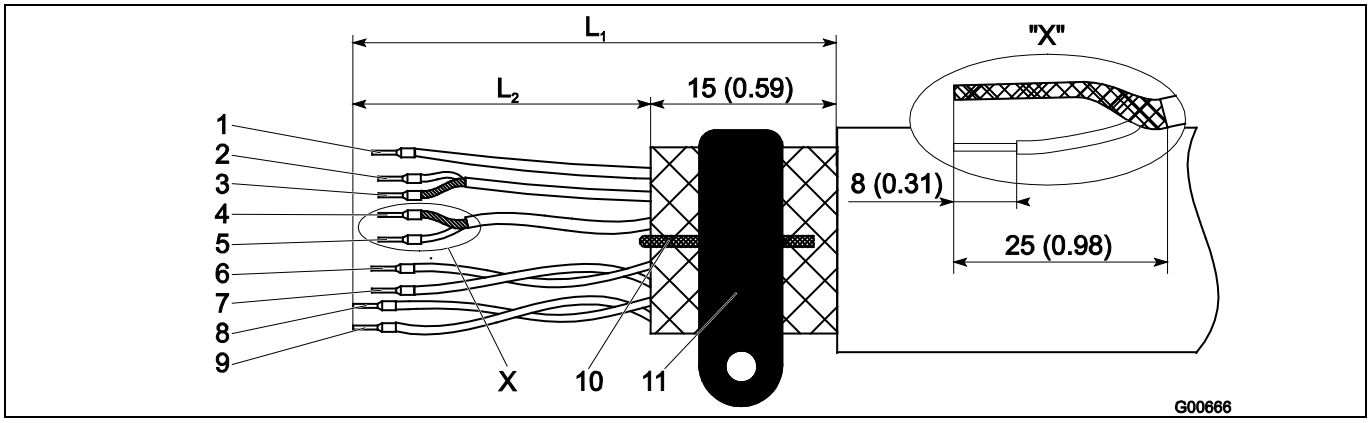


Fig. 26: Transmitter side, dimensions in mm (inch)

L_1 maximum stripped length = 105 (4.10)

1	Measurement potential 3, green	L2 = 70 (2.76)	7	Data line, D1, orange	L2 = 70 (2.76)
2	Signal line E1, violet	L2 = 60 (2.36)	8	Magnet coil, M2, red	L2 = 90 (3.54)
3	Shield 1S	L2 = 60 (2.36)	9	Magnet coil, M1, brown	L2 = 90 (3.54)
4	Shield 2S	L2 = 60 (2.36)	10	Ground wire, steel	
5	Signal line, E2, blue	L2 = 60 (2.36)	11	SE clamp	
6	Data line, D2, yellow	L2 = 70 (2.76)			

5.2.2 Cable with part number D173D031U01

Prepare both cable ends as shown.

Important (Note)

Use wire end sleeves.

- Wire end sleeves 0.75 mm^2 (AWG 19), for shielding (1S, 2S)
- Wire end sleeves 0.5 mm^2 (AWG 20), for all other wires

The shields may not touch (signal short circuit).

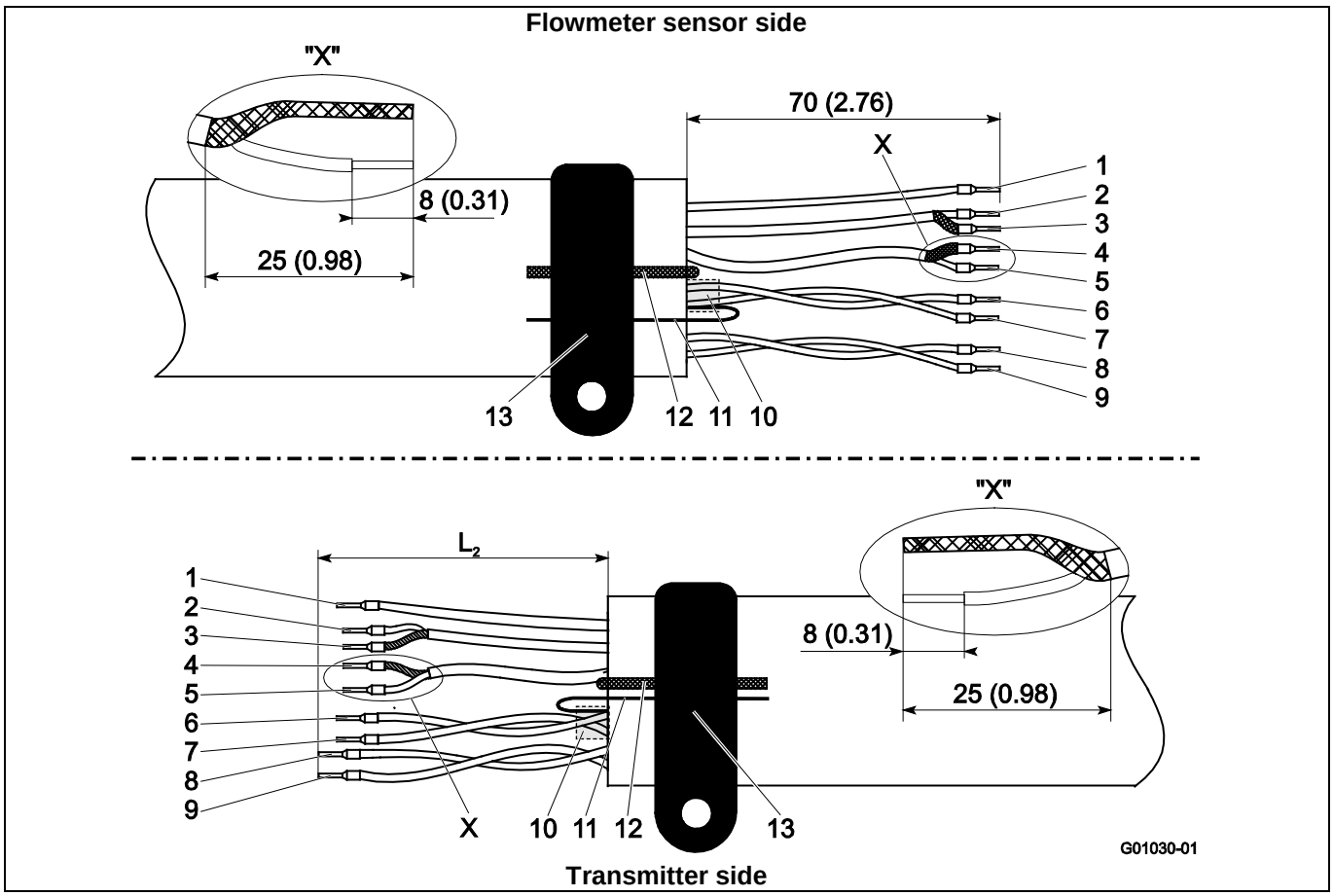


Fig. 27: Flowmeter sensor side, dimensions in mm (inch)

1	Measurement potential 3, green	L2 = 70 (2.76)	8	Magnet coil, M2, red	L2 = 90 (3.54)
2	Signal line E1, violet	L2 = 60 (2.36)	9	Magnet coil, M1, brown	L2 = 90 (3.54)
3	Shield 1S	L2 = 60 (2.36)	10	Foil shield (D1, D2)	
4	Shield 2S	L2 = 60 (2.36)	11	Foil shield continuity wire (D1, D2)	
5	Signal line, E2, blue	L2 = 60 (2.36)	12	Ground wire, steel	
6	Data line, D2, yellow	L2 = 70 (2.76)	13	SE clamp	
7	Data line, D1, orange	L2 = 70 (2.76)			

5.3 Connecting the flowmeter sensor

5.3.1 Metal terminal box in the case of ProcessMaster

Connections can only be made with the power supply switched off.

The unit must be grounded. The sensor is connected to the transmitter via the signal / magnet coil cable (part no. D173D027U01 or D173D031U01).

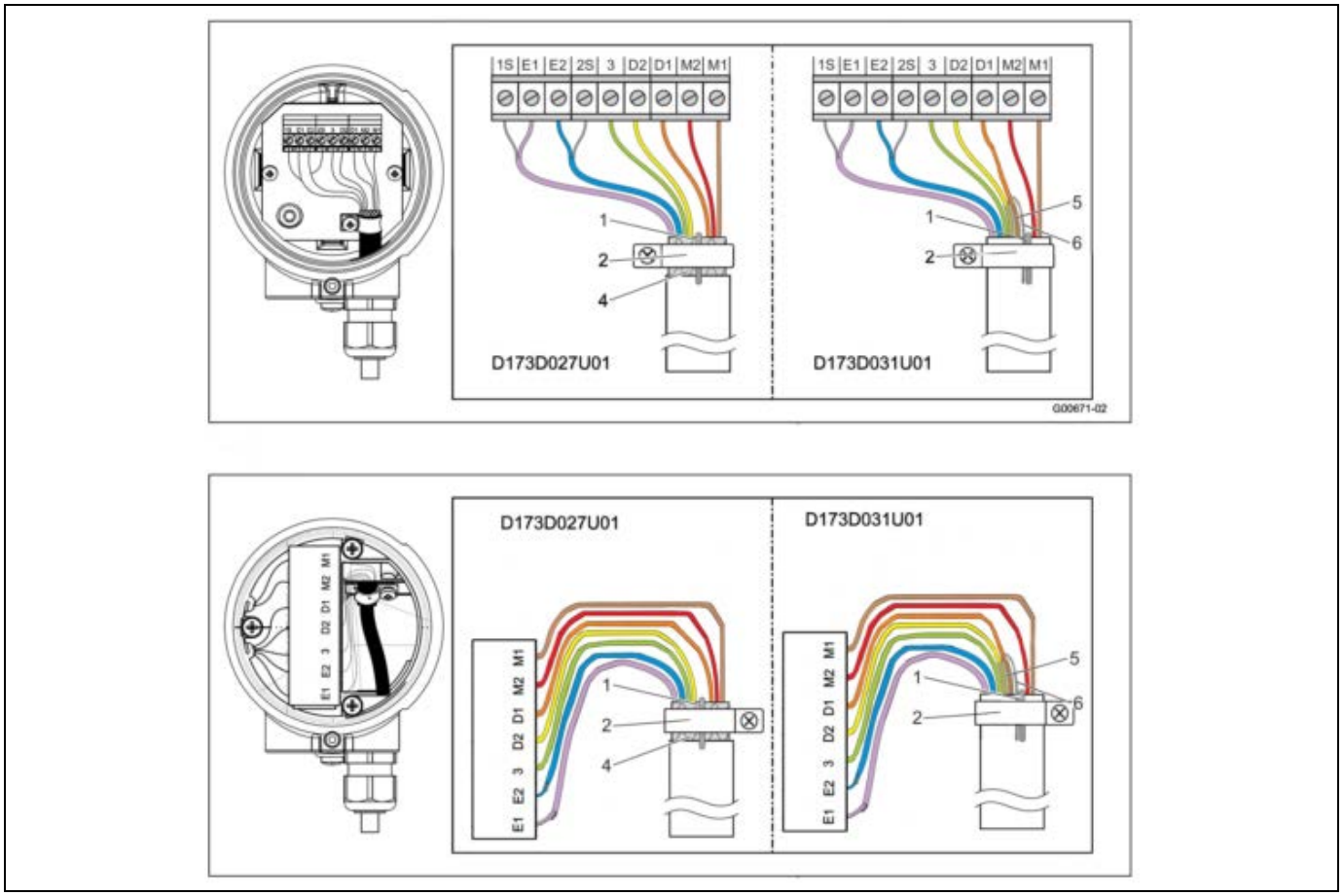


Fig. 28

1 Ground wire
2 Grounding clamp
4 Wire mesh shield (D173D027U01 only)
5 Foil shield D1, D2 (D173D031U01 only)
6 Foil shield continuity wire D1, D2 (D173D031U01 only)

Terminal	Description, wire color
M1	Magnet coil, brown
M2	Magnet coil, red
D1	Data line, orange
D2	Data line, yellow
PE	Shield
3	Measurement potential, green
1S	Shield for E2
E2	Signal line, blue
E1	Signal line, violet
2S	Shield for E1

Important (Note)

The cable with the part number D173D027U01 can be used for all device designs.
The cable with the part number D173D031U01 can be used for all device designs.

- Flowmeter sensor for operation in Zone 2 / Div. 2 from size DN15

Cable with part number D173D027U01

- Uncover the wire mesh shield of the cable and connect to the grounding clamp together with the grounding wire.
- Connect all other wires as shown in Fig 28.

Cable with part number D173D031U01

- Connect the cable ground wire together with the foil shield continuity wire from D1, D2 to the grounding clamp.
- Connect all other wires as shown in Fig 28.

5.3.2 Connection via cable conduit

Notice - Condensate formation in terminal box

If the flowmeter sensor is permanently connected to cable conduits, there is a possibility that moisture may get into the terminal box as a result of condensate formation in the cable conduit.

Ensure that the cable entry points on the terminal box are sealed.

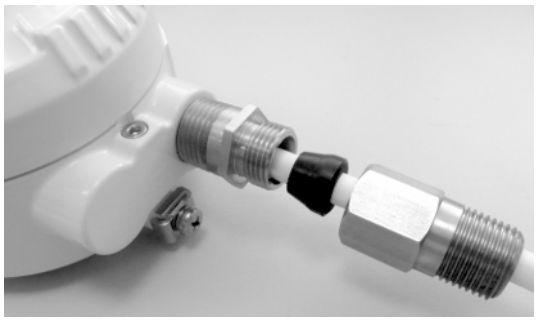


Fig. 29: Installation set for cable conduit

5.3.3 Protection class IP 68

For flowmeter sensors with IP 68 degree of protection, the maximum flooding height is 5 m (16.4 ft). The supplied cable (part no. D173D027U01 or D173D031U01) fulfills all submersion requirements

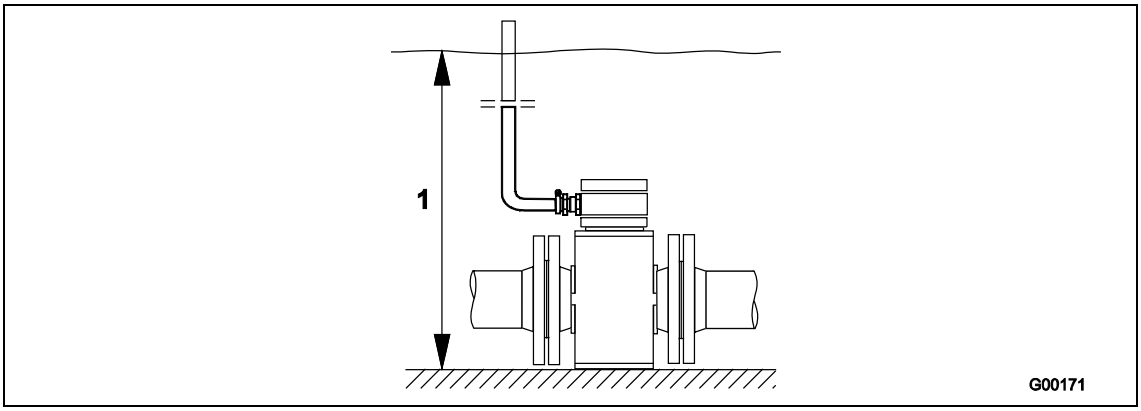


Fig. 30

1 Max. flooding height 5 m (16.4 ft)

5.3.3.1 Connection

1. Use the supplied cable to connect the sensor and the transmitter.
2. Connect the cable in the terminal box of the sensor.
3. Route the cable from the terminal box to above the maximum flooding height of 5 m (16.4 ft).
4. Tighten the cable gland.
5. Carefully seal the terminal box. Make sure the gasket for the cover is seated properly.

Notice- Potentially adverse effect on IP 68 protection class

The sensor's IP 68 protection class may be impaired by damage to the signal cable.
The sheathing of the signal cable must not be damaged. Otherwise, the protection class IP 68 for the sensor cannot be ensured.

Important (Note)

As an option, the flowmeter sensor can be ordered with signal cable already connected and a molded terminal box.

5.3.3.2 Sealing the connection box

The terminal box of flowmeter sensors without explosion protection or explosion protection Zone 2 / Div 2 can be sealed subsequently.

If the terminal box is to be sealed subsequently on-site, a special 2-part sealing compound can be ordered separately (order no. D141B038U01). Sealing is only possible if the flowmeter sensor is installed horizontally. Observe the following instructions during work activity:

Warning - General risks!

The sealing compound is toxic. Observe all relevant safety measures.
Risk notes: R20, R36/37/38, R42/43
Harmful by inhalation. Avoid direct skin contact. Irritating to eyes.
Safety advice: P4, S23-A, S24/25, S26, S37, S38
Wear suitable protective gloves and ensure sufficient ventilation.

Follow the instructions that are provided by the manufacturer prior to starting any preparations.

Preparation

- Complete the installation before beginning sealing activities in order avoid moisture penetration. Before starting, check all the connections for correct fitting and stability.
- Do not overfill the terminal box. Keep the sealing compound away from the O-ring and the seal/groove (see fig. Fig. 31).
- Prevent the sealing compound from penetrating a cable conduit if an NPT ½" thread is used.

Procedure

1. Cut open the protective enclosure of the sealing compound (see packaging).
2. Remove the connection clamp of the sealing compound
3. Knead both components thoroughly until a good mix is reached.
4. Cut open the bag at a corner. Perform work activity within 30 minutes.
5. Carefully fill the terminal box with sealing compound until the connecting cable is covered.
6. Wait a few hours before closing the cover in order to allow the compound to dry, and to release any possible gas.
7. Ensure that the packaging material and the drying bag are disposed of in an environmentally sound manner.

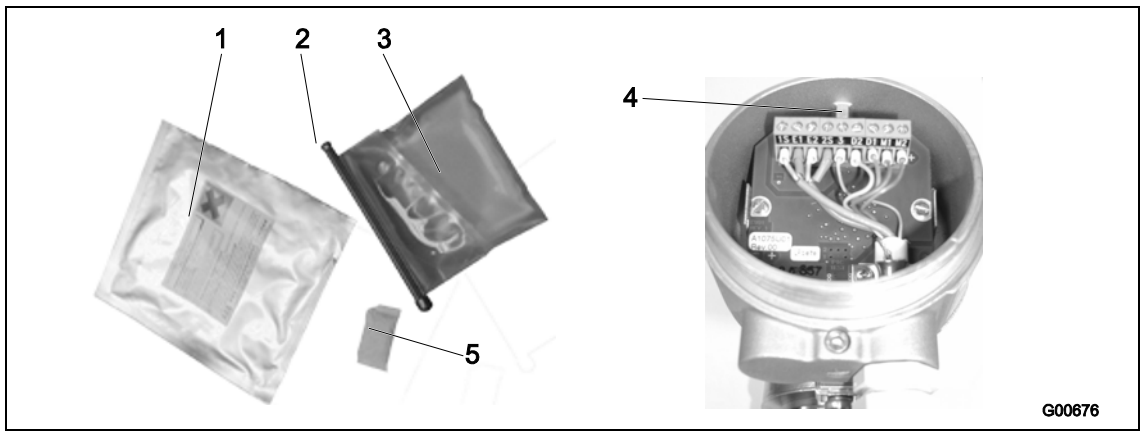


Fig. 31

1 Packaging bag
2 Connection clamp
3 Sealing compound
4 Max. filling level
5 Drying bag

5.4 Connecting the transmitter

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

5.4.1 Connecting the power supply

The line voltage and power consumption are indicated on the name plate for the transmitter.

A circuit breaker with a maximum rated current of 16 A must be installed in the supply power line of the transmitter.

The wire cross-sectional area of the supply power cable and the circuit breaker used must comply with VDE 0100 and must be dimensioned in accordance with the current consumption of the flowmeter measuring system.

The circuit breaker should be located near the transmitter and marked as being associated with the device.

The power supply is connected to terminal L (phase), N (neutral), or 1+, 2-, and PE, as stated on the name plate.

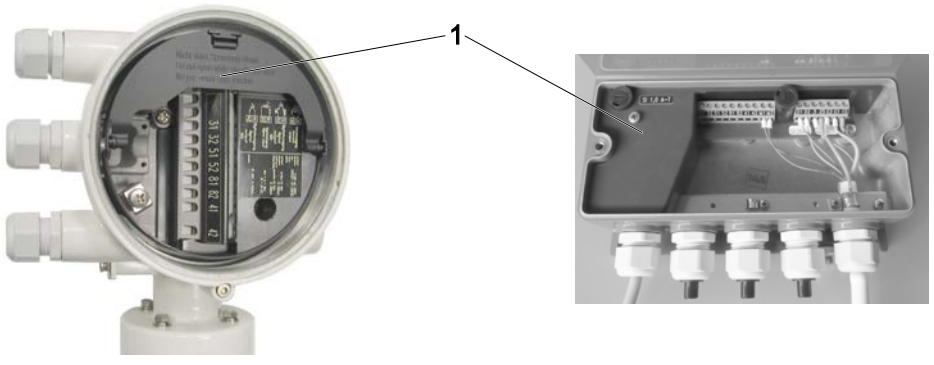
Connect the transmitter and flowmeter sensor to functional ground.

Important (Note)

- Observe the limit values for the supply power provided in chapter 11.3.1 "Electrical properties".
- Observe the voltage drop for large cable lengths and small cable cross-sections. The voltage at the terminals of the device may not fall below the minimum value required.
- Complete the electrical connection according to the connection diagram.

5.4.2 Transmitter with dual-compartment housing

The terminals for the supply power can be found under the terminal cover (1).



hoto showing the Type 4 terminal

Fig. 32

1 Terminal cover

5.4.3 Connecting the signal and magnet coil cables

The shielding for the signal wires functions as a driven shield to transmit the measurement signal.

The cable is attached to the flowmeter sensor and transmitter according to the connection diagram.

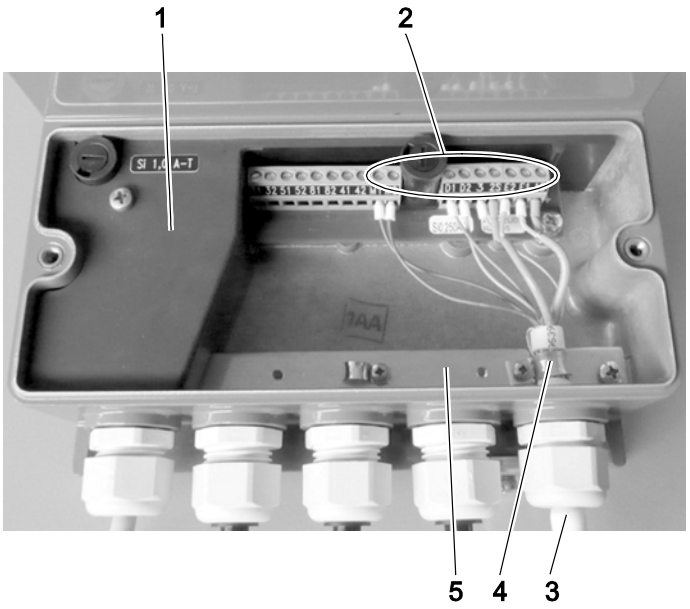


Fig. 33

1 Terminal cover
2 Terminals for signal and magnet coil cable
3 Signal and magnet coil cable
4 Clip
5 Busbar (SE)

5.4.4 Transmitter with dual-compartment housing

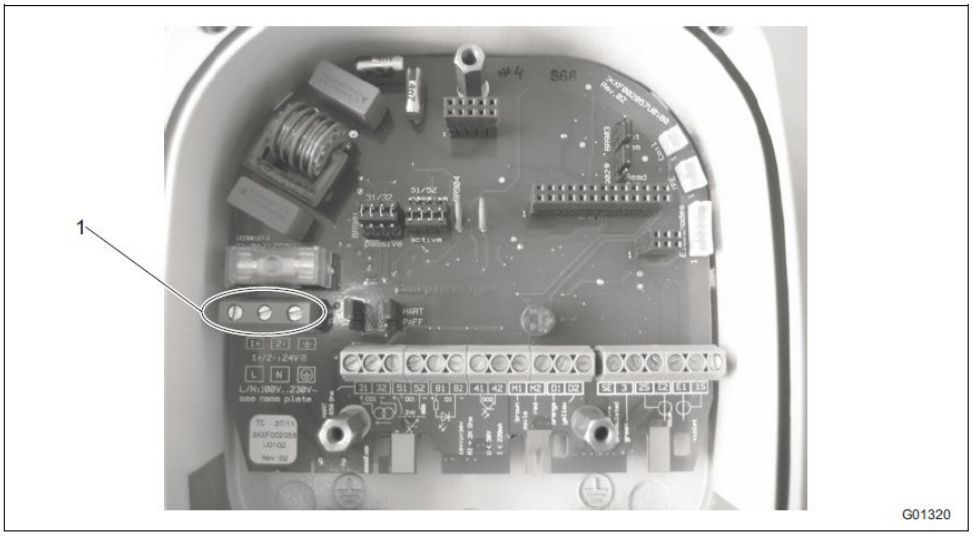


Fig. 34

1 Terminals (power supply)

5.5 Terminal connection diagrams

5.5.1 Devices with HART protocol

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

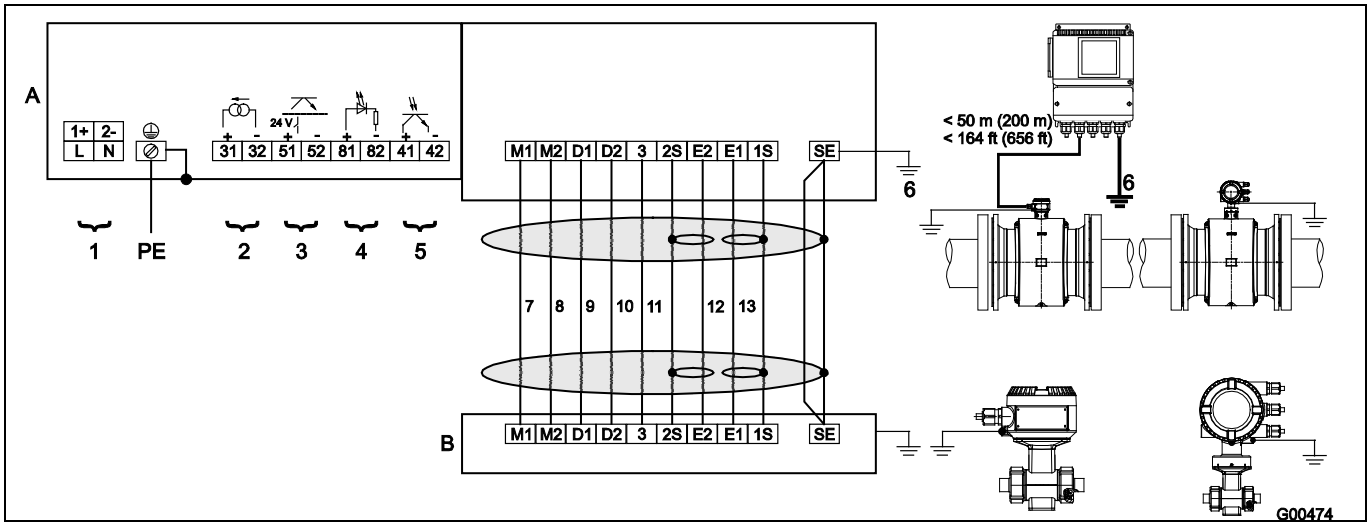


Fig. 35

A **Transmitter**

B **Flowmeter sensor**

1 **Power supply**
See name plate

2 **Current output (terminals 31 / 32)**
The current output can be operated in "active" or "passive" mode.
- Active: 4 ... 20 mA, HART protocol (standard), load: 250 Ω ≤ R ≤ 650 Ω
- Passive: 4 ... 20 mA, HART protocol (standard), load: 250 Ω ≤ R ≤ 650 Ω
  Supply voltage for the current output: minimum 11 V, maximum 30 V at terminals 31 / 32.

3 **Digital output DO1 (terminals 51 / 52) (pulse output or digital output)**
Function can be configured locally as "Pulse Output" or "Digital Output" using software. Factory setting is "Pulse Output".
The output can be configured as an "active" or "passive" output (in the case of the transmitter with the dual-compartment housing, the output is configured using the software; in the case of the transmitter with the single-compartment housing, it is configured by means of jumpers on the transmitter backplane).
Configuration using software.
- Configuration as pulse output.
  Max. pulse frequency: 5250 Hz.
  Pulse width: 0.1 … 2000 ms.
  The pulse factor and pulse width are interdependent and are calculated dynamically.
- Configuration as contact output
  Function: System alarm, empty pipe alarm, max. / min. alarm, flow direction signaling, other
- Configuration as "active" output
  U = 19 ... 21 V, I_{max} = 220 mA , f_{max} ≤ 5250 Hz
- Configuration as "passive" output
  U_{max} = 30 V, I_{max} = 220 mA, f_{max} ≤ 5250 Hz

4 **Digital input (terminals 81 / 82) (contact input)**
Function can be configured locally using software:
External output switch-off, external totalizer reset, external totalizer stop, other

Data for the optocoupler: 16 V ≤ U ≤ 30 V, Ri = 2 kΩ

5 **Digital output DO2 (terminals 41 / 42) (pulse output or digital output)**
Function can be configured locally as "Pulse Output" or "Digital Output" using software.
Factory setting is "Digital Output", flow direction signaling.
The output is always a "passive" output (optocoupler).
Data for the optocoupler: U_{max} = 30 V, I_{max} = 220 mA, f_{max} ≤ 5250 Hz

6	Functional ground	7	Yellow
8	Brown	9	Green
10	Red	11	Blue
12	Orange	13	Violet

Important (Note)

For detailed information about grounding the transmitter and the flowmeter sensor, please refer to the section titled "Installation / grounding".

5.5.2 Devices with PROFIBUS PA OR FOUNDATION fieldbus

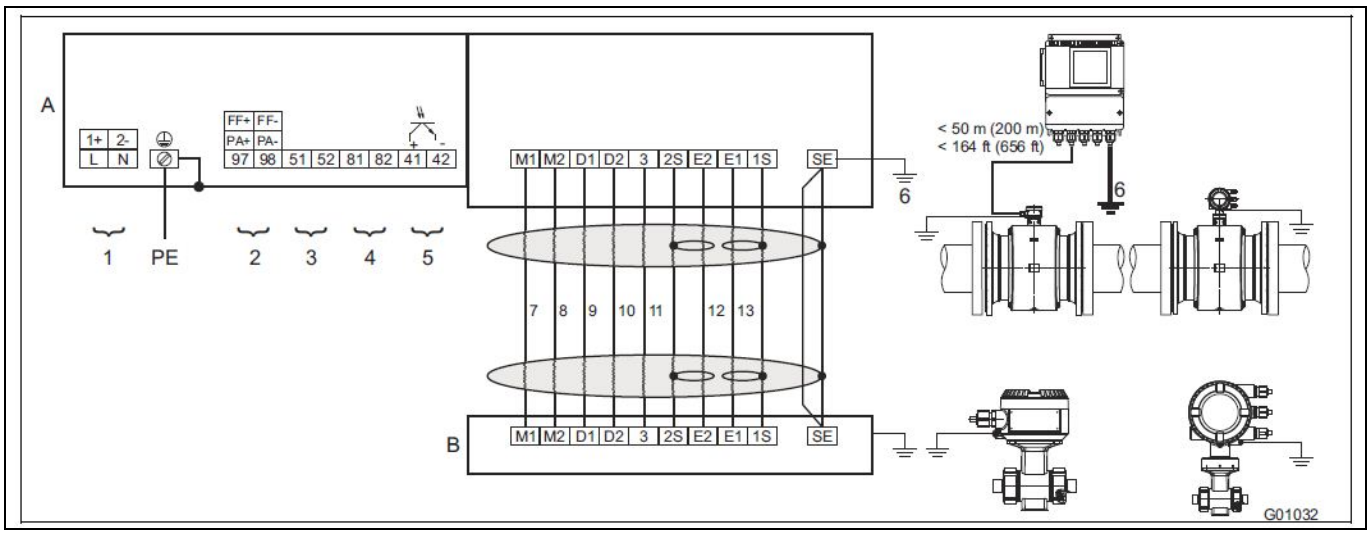


Fig. 36

A **Transmitter**
B **Flowmeter sensor**
1 **Supply power**
See name plate
2 **Digital communication (terminal 97 / 98)**
- **PROFIBUS PA in acc. with IEC 61158-2 (PA+ / PA-)**
U = 9 ... 32 v, I = 10 mA (normal operation), I = 13 mA (in the event of an error / FDE)
Bus connection with integrated protection against polarity reversal
The bus address can be set via the DIP switches in the device, the transmitter display or the fieldbus.

or

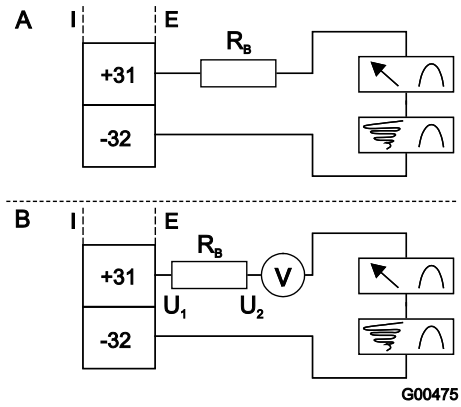
- **FOUNDATION Fieldbus in acc. with IEC 61158-2 (FF+ / FF-)**
U = 9 ... 32 v, I = 10 mA (normal operation), I = 13 mA (in the event of an error / FDE)
Bus connection with integrated protection against polarity reversal

3 Not assigned
4 Not assigned
5 **Digital output DO2 (terminals 41/42) (pulse output or digital output)**
Function can be configured locally as "Pulse Output" or "Digital Output" using software.
Factory setting is "Digital Output", flow direction signaling.
The output is always a "passive" output (optocoupler).
Data for the optocoupler: U_{max} = 30 V, I_{max} = 220 mA, f_{max} ≤ 5250 Hz
6 Functional ground
7 Brown
8 Red
9 Orange
10 Yellow
11 Green
12 Blue
13 Violet

Important (Note)
For detailed information about grounding the transmitter and the flowmeter sensor, please refer to the section titled "Installation / grounding".

5.5.3 Connection examples for the peripherals

Current output



A = "Active" configuration:
4 ... 20 mA, HART
Load: 0 =R = 650 Ω (300 Ω for Ex Zone 1 / Div. 1)
Min. load with HART: 250 Ω

B = "Passive" configuration:
4 ... 20 mA, HART
Load: 0 =R = 650 Ω
Min. load with HART: 250 Ω
Supply voltage for the current output, terminals 31 / 32:
U1: Min. 11 V, max. 30 V

I = internal, E = external

Max. permissible load (R_B) as a function of the source voltage (U_2)

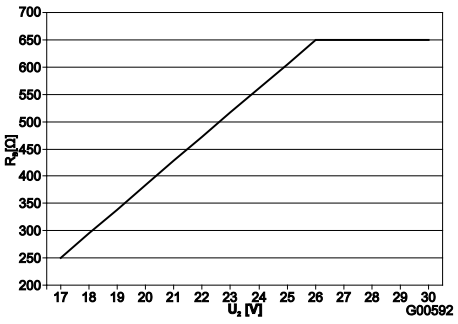
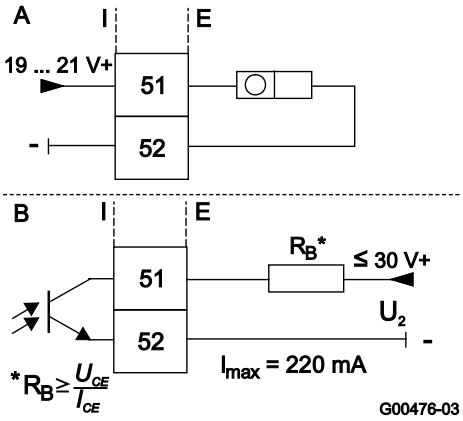


Fig. 37

Digital output DO1

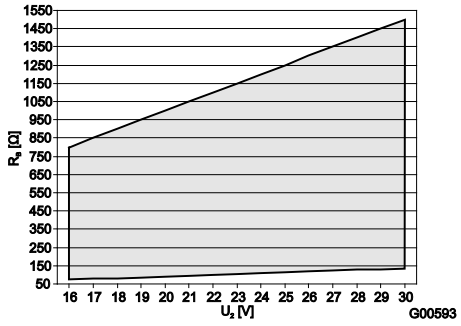


A = "Active" configuration

B = "Passive" configuration

I = internal, E = external

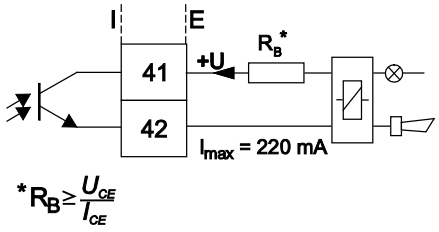
Max. permissible load (R_B) as a function of the source voltage (U_2)



= Permissible range

Fig. 38

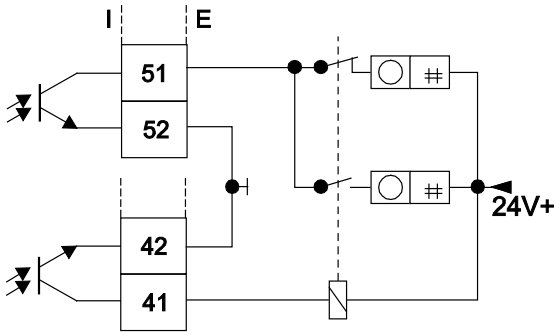
Digital output DO2, e.g., for system monitoring, max. / min. alarm, empty meter tube or forward / reverse signal, or counting pulses (function can be configured using software)



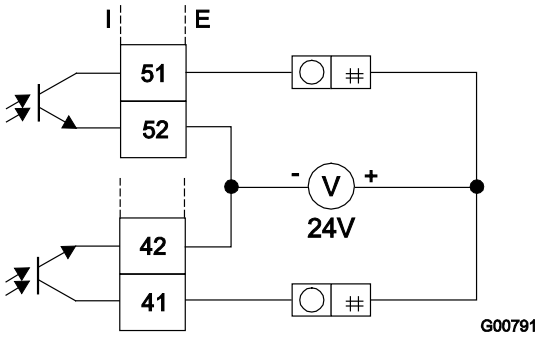
I = internal, E = external

Fig. 39

Digital outputs DO1 and DO2, separate forward and reverse pulses



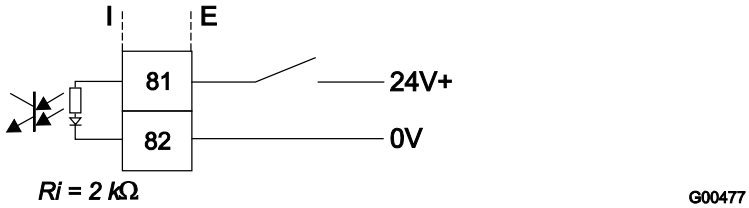
Digital outputs DO1 and DO2, separate forward and reverse pulses (alternative connection)



I = internal, E = external

Fig. 40

Digital input for external output switch-off or external totalizer reset



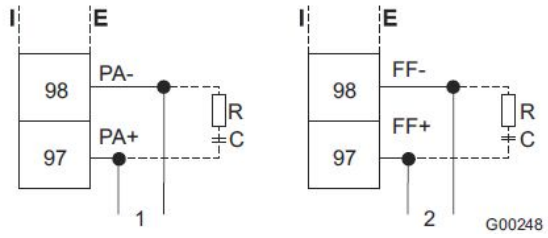
I = internal, E = external

Fig. 41

Important (Note)

For additional information on configuring the current output, see chapter **6.2 „Configuring the current output“**

PROFIBUS PA and FOUNDATION fieldbus



The resistance R and condenser C form the bus termination. They must be installed when the device is connected to the end of the entire bus cable.
R = 100 Ω; C = 1 µF
1 PROFIBUS PA
2 FOUNDATION fieldbus

I = internal, E = external

Fig. 42

Connection Via M12 plug 9only for PROFIBUs pa in non-hazardous areas

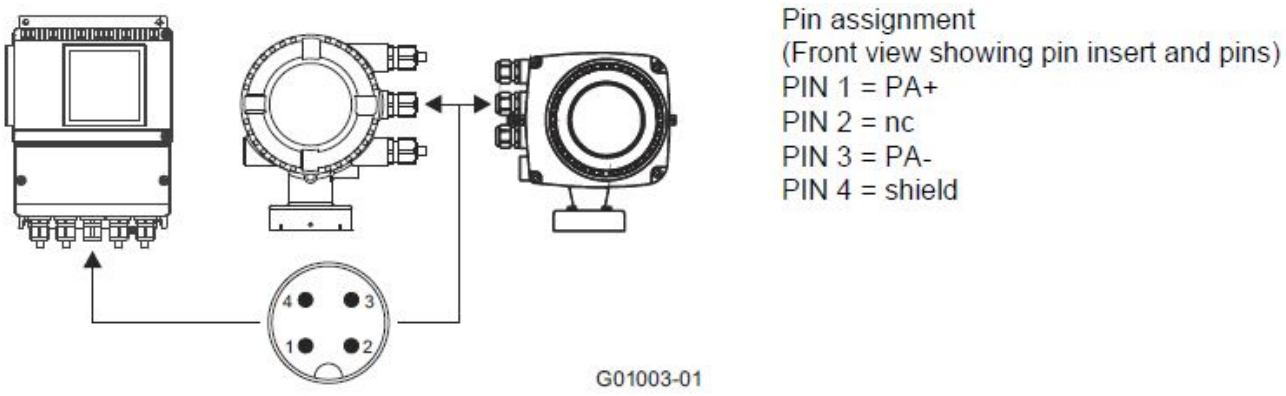


Fig. 43

Digital communication

The transmitter has the following options for digital communication:

HART protocol

The unit is registered with the HART Communication Foundation.

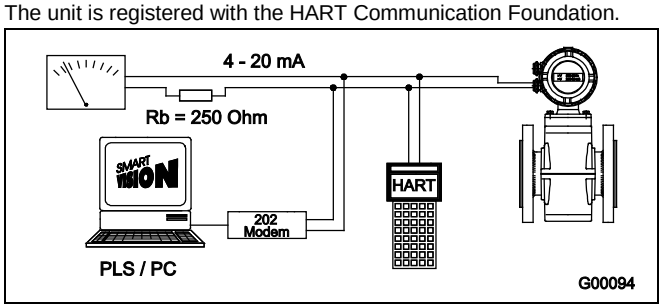


Fig. 44

HART protocol	
Configuration	Directly on the device Software DAT200 Asset Vision Basic (+ HART-DTM)
Transmission	FSK modulation on current output 4 ... 20 mA acc. to Bell 202 standard
Max. signal amplitude	1.2 mA_{ss}
Current output load	Min. 250 Ω, max. = 560 Ω
Cable	AWG 24 twisted
Max. cable length	1500 m
Baud rate	1,200 baud
Display	Log. 1: 1,200 Hz Log. 0: 2200 Hz

For additional information, see the separate interface description.

System integration

In conjunction with the DTM (Device Type Manager) available for the device, communication (configuration, parameterization) can occur with the corresponding framework applications according to FDT 1.21 (DAT200 Asset Vision Basic).

Other tool/system integrations (e.g., Emerson AMS/Siemens PCS7) are available upon request.

A free of charge version of the DAT200 Asset Vision Basic framework application for HART® or PROFIBUS is available upon request.

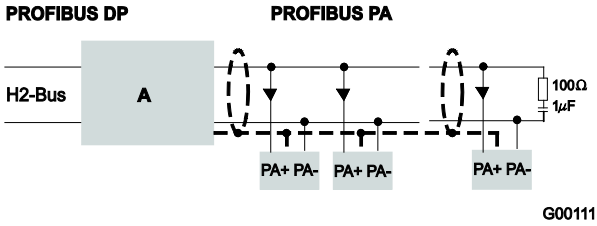
The required DTMs are contained on the DAT200 Asset Vision Basic DVD or in the DTM Library.

They can also be downloaded from www.abb.com/flow.

PROFIBUS PA protocol

The interface conforms to profile 3.01 (PROFIBUS standard, EN 50170, DIN 19245 [PRO91]).

PROFIBUS PA ID no.:	0x3430
Alternative standard ID no.:	0x9700 or 0x9740
Configuration	Directly on the device Software DAT200 Asset Vision Basic (+ PROFIBUS PA-DTM)
Transmission signal	Acc. to IEC 61158-2
Cable	Shielded, twisted cable (acc. to IEC 61158-2, types A or B are preferred)



A = Segment coupler (incl. bus supply and termination)

Fig. 45: Example for PROFIBUS PA interface connection

Bus topology

- Tree and/or line structure
- Bus termination: passive at both ends of the main bus line (RC element R = 100 Ω, C = 1 µF)

Voltage / current consumption

- Average current consumption: 10 mA
- In the event of an error, the integrated FDE function (=Fault Disconnection Electronic) integrated in the device is ensures that the current consumption can rise to a maximum of 13 mA.
- The upper current limit is restricted electronically.
- The voltage on the bus line must lie in the range of 9 ... 32 V DC.

For additional information, see the separate interface description.

System integration

ABB provides three different GSD files (equipment master data) which can be integrated in the system.

Users decide at system integration whether to install the full range of functions or only part.

The change-over is done using the “ID-number selector” parameter.

ID number 0x9700, GSD file name: PA139700.gsd

ID number 0x9740, GSD file name: PA139740.gsd

ID number 0x3430, GSD file name: ABB_3430.gsd

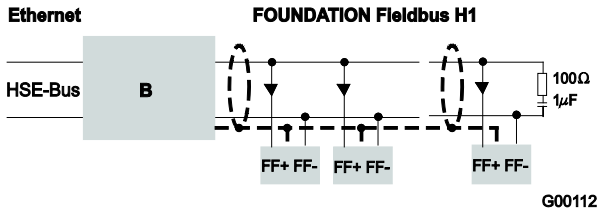
The interface description appears on the CD included in the scope of supply.

The GSD files can also be downloaded from www.abb.com/flow.

The files required for operation can be downloaded from www.profibus.com.

FOUNDATION Fieldbus (FF)

Interoperability test campaign no.	ITK 5.20
Manufacturer ID	0x000320
Device ID	0x0124
Configuration	• Directly on the device • Via services integrated in the system • National configurator
Transmission signal	Acc. to IEC 61158-2



B = Linking device (incl. bus supply and termination)

Fig. 46: Example for FOUNDATION Fieldbus interface connection

Bus topology

- Tree and/or line structure
- Bus termination: passive at both ends of the main bus line (RC element R = 100 Ω, C = 1 µF)

Voltage / current consumption

- Average current consumption: 10 mA
- In the event of an error, the integrated FDE function (=Fault Disconnection Electronic) integrated in the device is ensures that the current consumption can rise to a maximum of 13 mA.
- Upper current limit: electronically restricted.
- The voltage on the bus line must lie in the range of 9 ... 32 V DC.

Bus address

The bus address is automatically assigned or can be set in the system manually.

The identifier (ID) is formed using a unique combination of manufacturer ID, device ID, and device serial number.

System integration

The following are required:

- DD (Device Description) file, which includes the device description.
- The CFF (Common File Format) file is required for engineering the segment. Engineering can be performed online or offline.

The interface description appears on the CD included in the scope of supply.

The files can also be downloaded from www.abb.com/flow.

The files required for operation can also be downloaded from http://www.fieldbus.o

6 Commissioning

Important (Note)

An additional document with Ex safety instructions is available for measuring systems that are used in explosion hazardous areas. As a result, it is crucial that the specifications and data it lists are also observed.

6.1 Preliminary checks prior to start-up

The following points must be checked before commissioning:

- The supply power must be switched off.
- The supply power must match information on the name plate.
- The pin assignment must correspond to the connection diagram.
- Sensor and transmitter must be grounded properly.
- The temperature limits must be observed.
- The sensor must be installed at a largely vibration-free location.
- The housing cover and its safety locking device must be sealed before switching on the supply power.

6.2 Configuring the current output

The factory setting for the current output is 4 ... 20 mA.

For devices without explosion protection or for operation in Zone 2 / Div. 2 the following is valid:

The signal can be configured in "active" or "passive" mode. The current setting is contained in the order confirmation.

For devices for operation in Zone 1 / Div. 1 the following is valid:

For devices designed for use in Ex Zone 1 / Div.1, the current output cannot be reconfigured subsequently. The configuration required for the current output (active / passive) must be specified when the order is placed.
For the correct current output design (active / passive), see the marking contained in the device's terminal box.
If the signal is configured in "active" mode, no external power may be supplied to the current output.
If the signal is configured in "passive" mode, external power must be supplied to the current output (similar to pressure and temperature transmitters).

6.2.1 Transmitter with dual-compartment housing

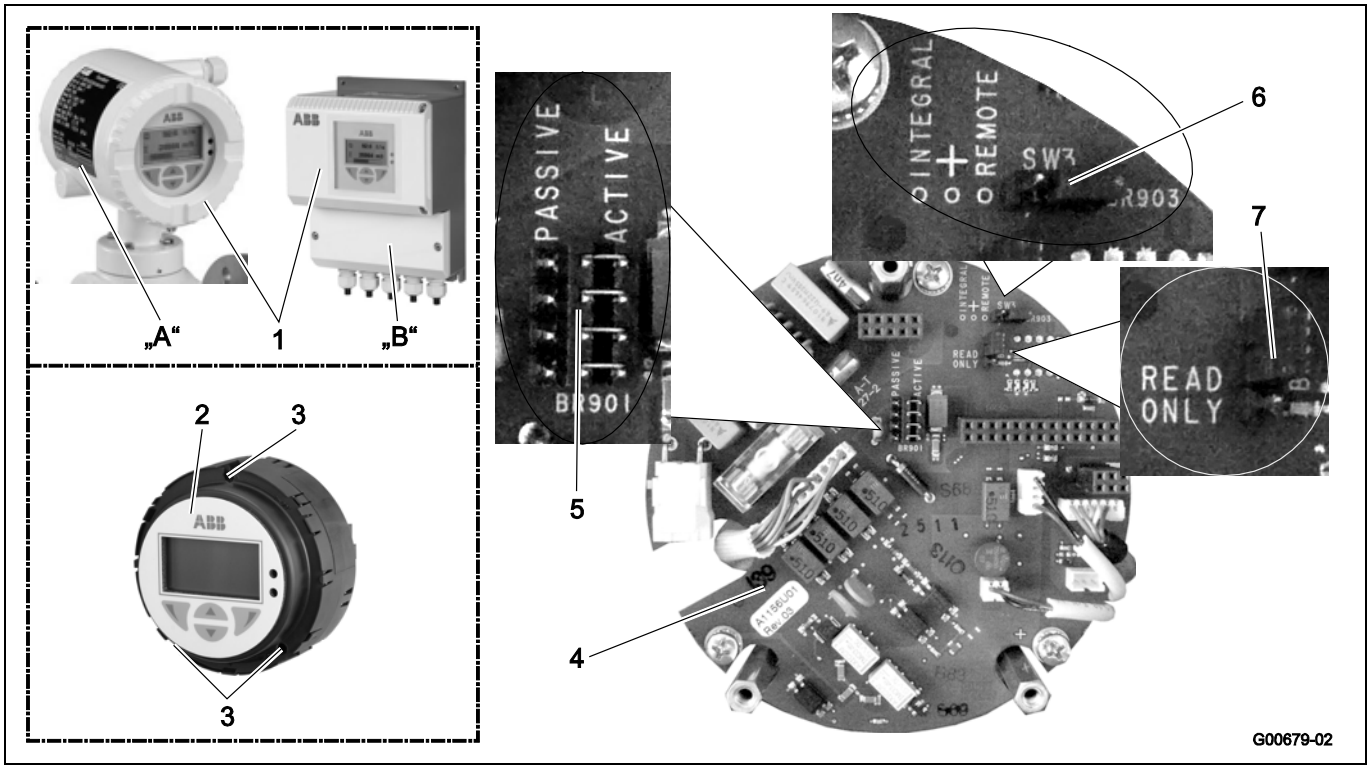


Fig. 47

A Integral mount design
B Remote mount design
1 Housing cover
2 Transmitter plug-in module
3 Fixing screws
4 Backplane (in the transmitter housing)
5 Jumper (BR901) for active / passive current output
6 Jumper (BR903) for integral / remote mount design
7 Jumper (BR902) for hardware write protection

Important (Note)

The backplane is mounted in the transmitter housing (not the transmitter plug-in module).

Configure the outputs as follows:

1. Switch off power supply.
2. Open the housing cover.
3. Remove the mounting screws for the transmitter electronics unit
4. Pull out the transmitter electronics unit
5. Set jumpers on backplane in accordance with the following table.

Jumper	Number	Function
BR901	active	Current output 31 / 32 active
	passive	Current output 31 / 32 passive
BR902	Read only	Hardware write protection active
BR903	integral	Transmitter with integral mount design
	remote	Transmitter with remote mount design

6. Reinstall the transmitter electronic unit in reverse order

6.2.2 Transmitter with single-compartment housing

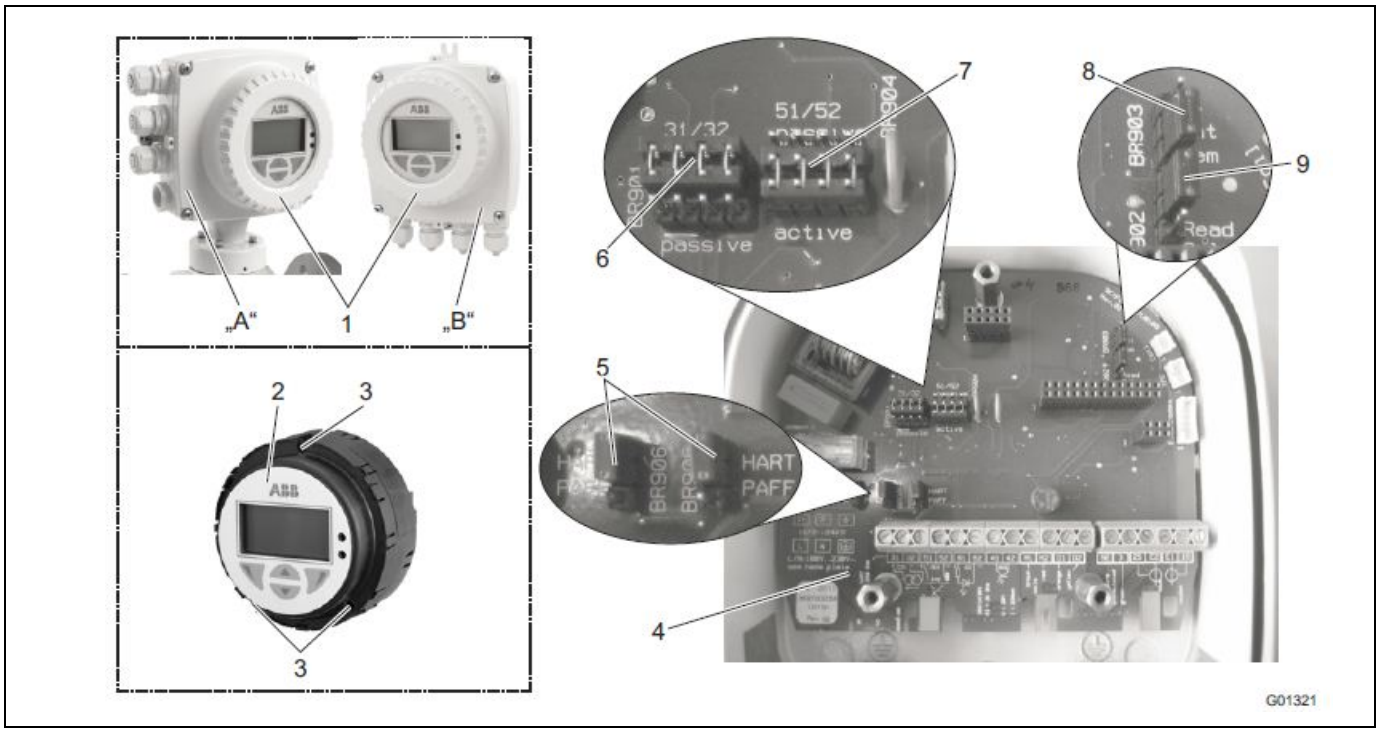


Fig. 48 Jumper in the single-compartment housing

A Integral mount design
B Remote mount design
1 Housing cover
2 Transmitter plug-in module
3 Fixing screws
4 Backplane (in the transmitter housing)
5 Jumpers (BR905, BR906) for communication
6 Jumper (BR901) for active / passive current output
7 Jumper (BR904) for active / passive pulse output
8 Jumper (BR903) for integral / remote mount design
9 Jumper (BR902) for hardware write protection

Important (Note)

The backplane is mounted in the transmitter housing (not the transmitter plug-in module).

Configure the outputs as follows:

1. Switch off power supply.
2. Open the housing cover.
3. Remove the mounting screws for the transmitter electronics unit
4. Pull out the transmitter electronics unit
5. Set jumpers on backplane in accordance with the following table.

Jumper	Number	Function
BR901	active	Current output 31 / 32 active
	passive	Current output 31 / 32 passive
BR902	Read only	Hardware write protection active
BR903	integral	Transmitter with integral mount design
	remote	Transmitter with remote mount design
BR904	active	Pulse output 51 / 52 active
	passive	Pulse output 51 / 52 passive
BR905, BR906	HART	Digital communication via HART protocol
	PA/FF	Digital communication via PROFIBUS PA or FOUNDATION Fieldbus

6. Install the transmitter in reverse order.

6.3 Start-up of PROFIBUS PA units

For units with PROFIBUS PA, the bus address must be checked or configured prior to start-up. If no bus address information was supplied by the customer, the unit was shipped with its BUS address set to “126”.

The address must be set during start-up to a number within the valid range (0 … 125).

Important (Note)

The address selected may only appear once in the segment.

The PROFIBUS PA interface of the device conforms with Profile 3.01 (fieldbus standard PROFIBUS, EN 50170, alias DIN 19245 [PRO91]).

The transmitter transmission signal is designed according to IEC 61158-2.

Important (Note)

The manufacturer-specific PROFIBUS PA ID no. is: 0x3430.
The unit can also be operated with the PROFIBUS standard ID nos. 0x9700 or 0x9740.

Address setting in the case of transmitters with dual-compartment housing

The address can be set either locally on the device (via the DIP switches on the backplane), using system tools, or via a PROFIBUS DP master class 2 such as Asset Vision Basic (DAT200).

The factory setting for DIP switch 8 is OFF, i.e., the address is set using the fieldbus.

The front cover must be unscrewed to change the settings. It is also possible to set the address

via menu by using the keys on the display board.

Address setting in the case of transmitters with single-compartment housing

The address can be set using system tools or via a PROFIBUS DP master class 2 such as Asset Vision Basic (DAT200).

It is also possible to set the address via a menu by using the transmitter LCD display (refer to the the "Parameterization" section).

It is not possible to set the address locally via DIP switch because there are no DIP switches present in the case of transmitters with single-compartment housing.

6.2.3 Local address setting in the case of transmitters with dual-compartment housing

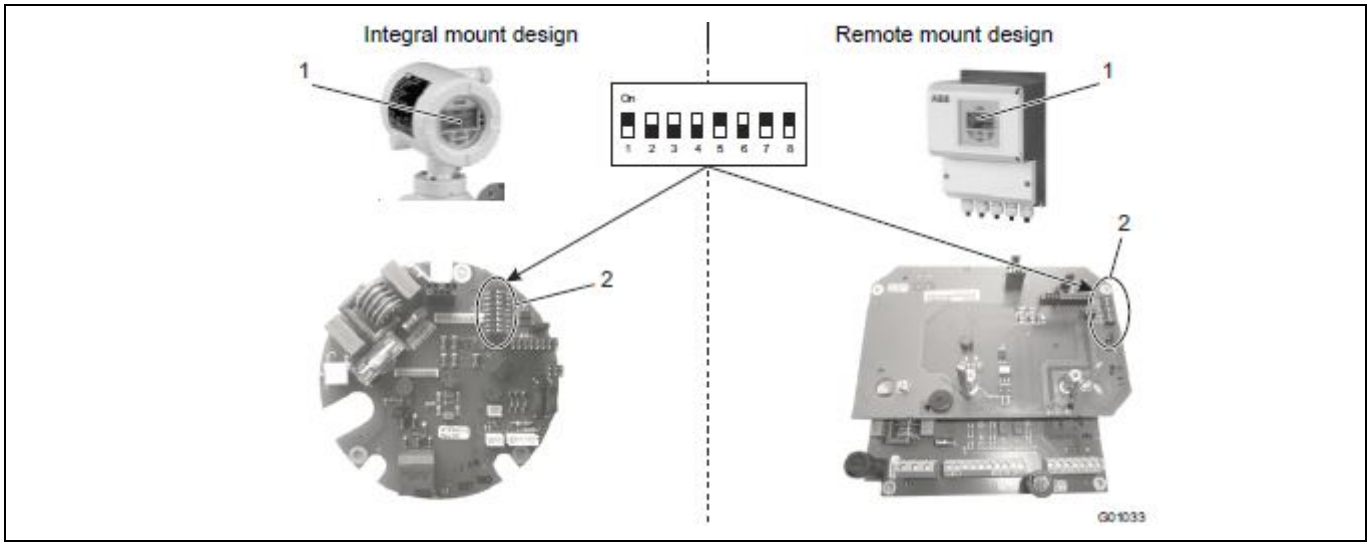


Fig. 49 Position of DIP switches

1 Transmitter plug-in module 2 DIP switch

Switch assignments

Switch	Assignment
1 ... 7	PROFIBUS address
8	Defines the addressing mode: Off = Set address via bus (factory setting) On = Set address via DIP switches 1 ... 7 (local)

Device behavior with power supply switched on

After the power supply has been switched on, DIP switch 8 is polled:

Status	
ON	The address defined by DIP switches 1 ... 7 applies. The address can no longer be changed via the bus once the device is in operation, since DIP switch 8 is polled only once when the power supply is turned on.
OFF (Default)	The transmitter uses the address stored in the FRAM of the gateway. At shipment the address is set to "126" or to the address specified by the customer. Once the unit is in operation, the address can be changed via the bus or directly on the unit using the keys on the display board. The unit must be connected to the bus.

Address setting

Switches 1, 5, 7 = ON means: 1+16+64 = 81 → Bus address 81

Switch	1	2	3	4	5	6	7	8
Status	Device address							Address mode
Off	0	0	0	0	0	0	0	Bus
On	1	2	4	8	16	32	64	Local

6.2.4 Configuration in the case of transmitters with single-compartment housing

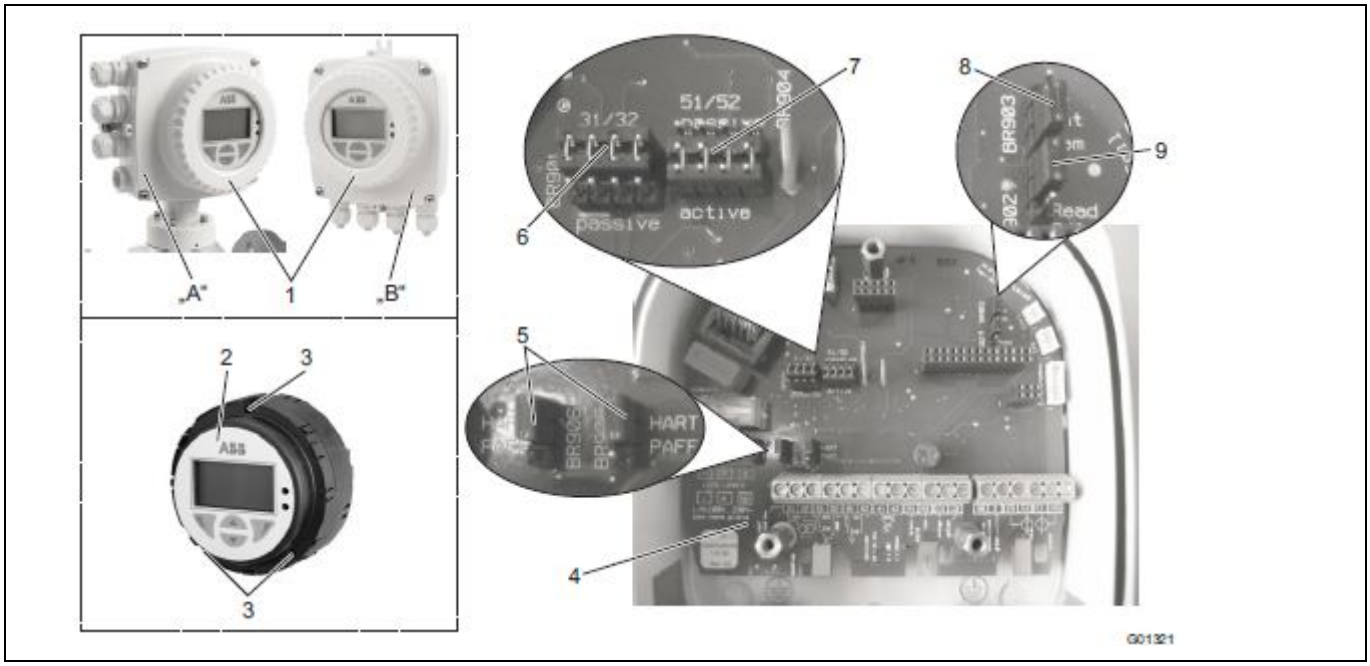


Fig. 50

A Integral mount design
B Remote mount design
1 Housing cover
2 Transmitter plug-in module
3 Fixing screws
4 Backplane (in the transmitter housing)
5 Jumpers (BR905, BR906) for communication
6 Jumper (BR901) for active / passive current output
7 Jumper (BR904) for active / passive pulse output
8 Jumper (BR903) for integral / remote mount design
9 Jumper (BR902) for hardware write protection

Set jumpers on backplane in accordance with the following table.

Jumper	Number	Function
BR901	passive	For PROFIBUS PA, set position to "passive"
BR903	integral	Transmitter with integral mount design
	remote	Transmitter with remote mount design
BR904	active	For PROFIBUS PA without function
	passive	
BR905, BR906	PA/FF	Digital communication via PROFIBUS PA

6.2.5 Voltage / current consumption

- Average current consumption: 10 mA.
- In the event of an error, the integrated FDE (= Fault Disconnection Electronic) function integrated in the device ensures that the current consumption can rise to a maximum of 13 mA.
- The upper current limit is restricted electronically.
- The voltage on the bus line must lie in the range of 9 ... 32 V DC.

6.2.6 System integration

Use of PROFIBUS PA profile B, B3.01 ensures interoperability and interchangeability of devices. Interoperability means that devices from different manufacturers can be physically connected to a bus and are communication-ready. In addition, third-party devices can be interchanged without having to reconfigure the process control system.
To support interchangeability, ABB provides three different GSD files (equipment master data)

that can be integrated in the system.
Users decide at system integration whether to install the full range of functions or only part.

Important (Note)
Devices are interchanged using the parameter "ID number selector", which can only be modified on an acyclical basis.

The following table describes the available GSD files:

Number and type of function blocks	ID number	GSD file name
1 x AI	0x9700	PA139700.gsd
1 x AI; 1 x TOT	0x9740	PA139740.gsd
4 x AI, 2 x TOT, 1 x AO, 1 x DI, 1 x DO and all manufacturer-specific parameters	0x3430	ABB_3430.gsd

The manufacturer-specific GSD file "ABB_3430.gsd" is available to download from the ABB homepage http://www.abb.com/flow.
The standard "PA1397xx.gsd" GSD files are available for download from the Profibus International homepage: http://www.profibus.com

6.2.7 Start-up of FOUNDATION FIELDBUS devices

For devices with a FOUNDATION Fieldbus, the settings of the DIP switch must be checked prior to start-up.
The DIP switches on the unit must be set correctly as follows:
• DIP switch 1 must be OFF.
• DIP switch 2 must be OFF.
Otherwise, the hardware write protection and the process control system prevent the unit from recording information.
When integrating the unit in a process control system, a DD file (device description) and a CFF file (common file format) are required. The DD file contains the device description. The CFF file is required for segment engineering. Engineering can be performed online or offline.
The DD and CFF files are available to download from the ABB homepage http://www.abb.com/flow.
The FOUNDATION Fieldbus interface for the device is compliant with the standards FF-890/891
and FF-902/90. The transmission signal of the transmitter is designed in accordance with IEC 61158-2.
The device is registered with the FOUNDATION fieldbus.
Registration for the FOUNDATION fieldbus is recorded under Manufacturer ID 0x000320 and Device ID 0x0124.

6.2.8 Configuration of transmitters with dual-compartment housing

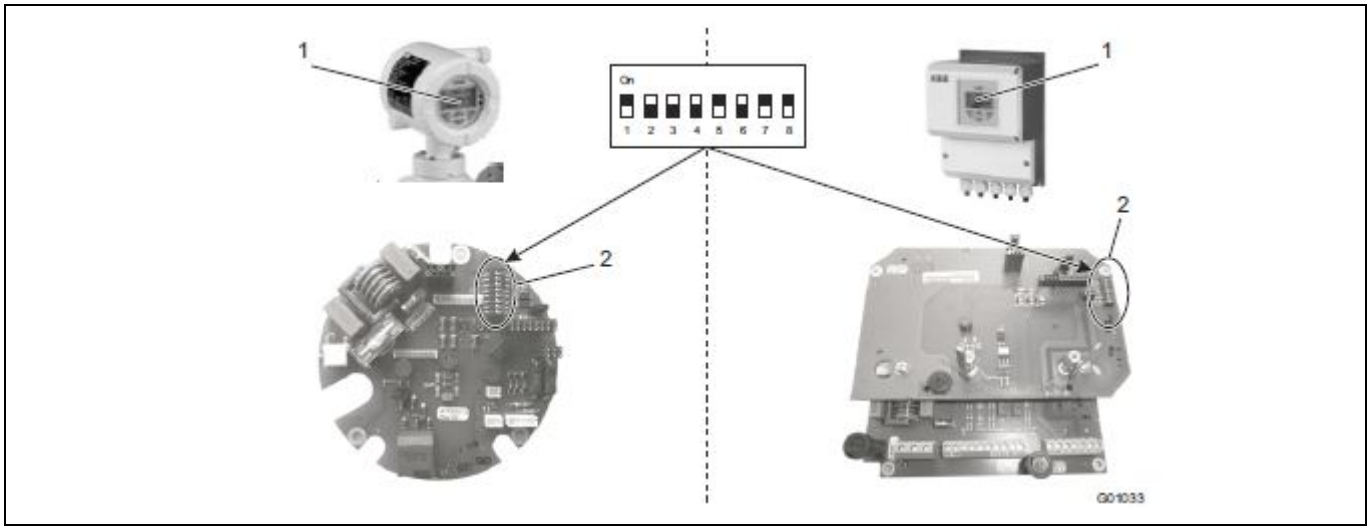


Fig. 51 Position of DIP switches

1 Transmitter plug-in module
2 DIP switch

Assigning of DIP switches
DIP switch 1:
Enables the simulation of the AI function blocks.

DIP switch 2:
Hardware write protection for write access via bus (locks all blocks).

DIP switch	1	2
Status	Simulation Mode	Write Protect
Off	Disabled	Disabled
On	Enabled	Enabled

6.2.9 Configuration of transmitters with single-compartment housing

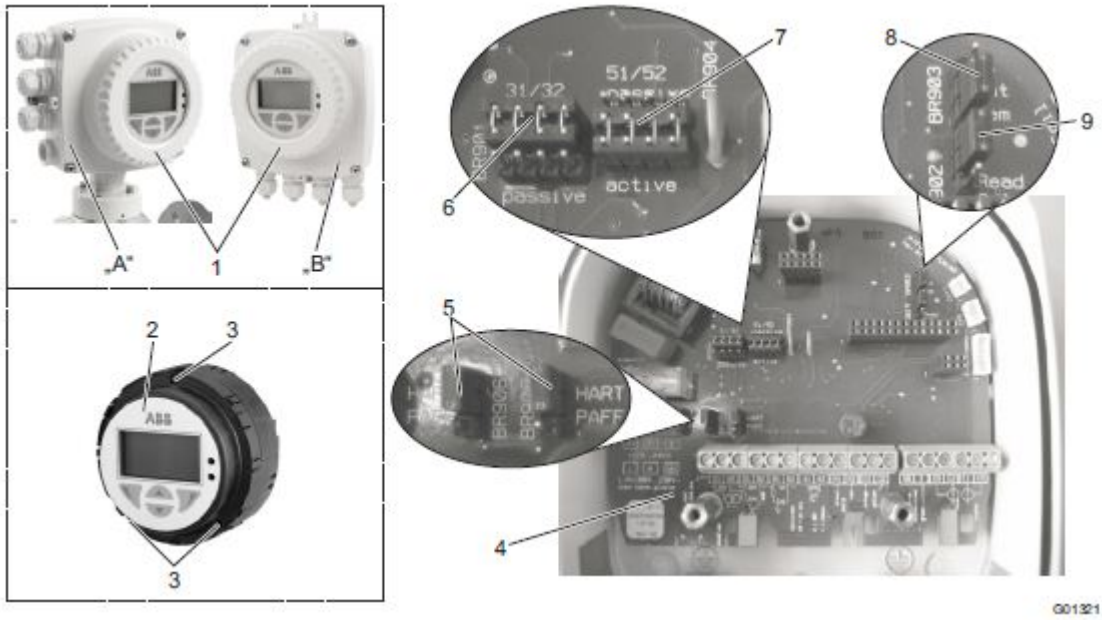


Fig. 52

A Integral mount design
B Remote mount design
1 Housing cover
2 Transmitter plug-in module
3 Fixing screws
4 Backplane (in the transmitter housing)
5 Jumpers (BR905, BR906) for communication
6 Jumper (BR901) for active / passive current output
7 Jumper (BR904) for active / passive pulse output
8 Jumper (BR903) for integral / remote mount design
9 Jumper (BR902) for hardware write protection

Set jumpers on backplane in accordance with the following table.

Jumper	Number	Function
BR901	passive	For FOUNDATION Fieldbus, set position to "passive"
BR903	integral	Transmitter with integral mount design
	remote	Transmitter with remote mount design
BR904	active	For FOUNDATION Fieldbus without function
	passive	
BR905, BR906	PA/FF	Digital communication via FOUNDATION Fieldbus

6.2.10 Bus address settings

The bus address is automatically allocated at the FF via LAS (link active scheduler). For address detection, a unique number is used (DEVICE_ID). This number is a combination of manufacturer ID, device ID and device serial number.
The behavior when switching on the unit corresponds to Draft DIN IEC/65C/155/CDV of June 1996.
The mean current consumption of the device is 10 mA.
The voltage on the bus line must lie in the range of 9 … 32 V DC.

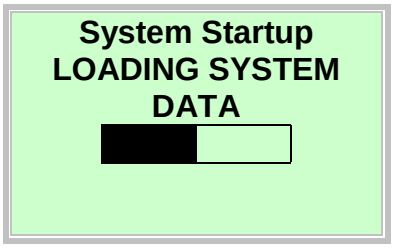
Important (Note)

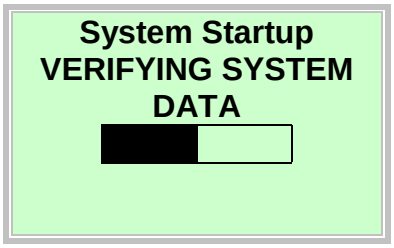
The upper limit of the current is electronically limited. In the event of an error, the FDE (= Fault Disconnection Electronic) function integrated in the device ensures that the current consumption cannot exceed a maximum of 13 mA.

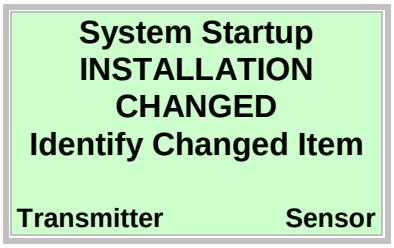
6.3 Commissioning the unit

6.3.1 Downloading the system data

1. Switch on the power supply. After switching on the power supply, the following messages appear in succession on the LCD display:







2. Download the system data as follows:

For a completely new system or initial start-up

- The calibration data of the flowmeter sensor and the transmitter settings are loaded from the SensorMemory[1)] into the transmitter.

After replacing the complete transmitter or transmitter electronic unit

- Select "Transmitter" with . The calibration data of the flowmeter sensor and the transmitter settings are loaded from the SensorMemory[1)] into the transmitter.

After replacing the sensor

- Select "Sensor" with . The calibration data of the flowmeter sensor are loaded from the SensorMemory[1)] into the transmitter. The transmitter settings are stored in the SensorMemory[1)]. If the new sensor is a different size, check the currently configured flow range.

3. The flowmeter is ready for operation and will operate with factory settings or settings requested by the customer. To change the factory settings, refer to chapter 7 "Parameterization".

1) The SensorMemory is a data memory integrated in the flowmeter sensor.

Important (Note)

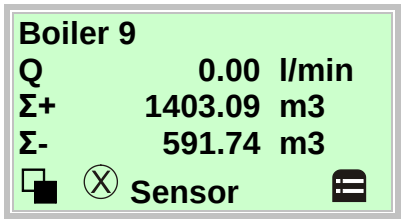
System data must only be loaded during initial start-up. If the power supply is later switched off, the transmitter automatically loads all data the next time the power supply is switched on again.
A selection as described below (1-3) is not required.

6.3.1.1 Error message "Incompatible sensor"

Important (Note)

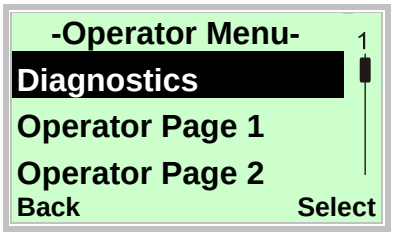
When commissioning the device, make sure that the transmitter is assigned to the sensor correctly. It is not possible to operate a flowmeter sensor of the 300 series with a transmitter of the 500 series.

If the transmitter is operated with a flowmeter sensor of another series, the following message appears on the transmitter display:

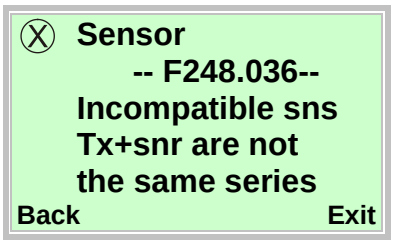


In the process display, a flow of zero flow is indicated, no flow measurement is performed.

1. Use to switch to the information level.



2. Use or , select the "Diagnostics" submenu.
3. Use to confirm your selection.



When attempting to commission a mixed installation, the shown error message appears.

The device cannot measure.

The indicated value for the current flowrate is zero flow.

The current output assumes its pre-configured state (Iout for alarm).

6.3.2 Parameterizing via the "Easy Set-up" menu function

The device can be factory parameterized to customer specifications upon request.

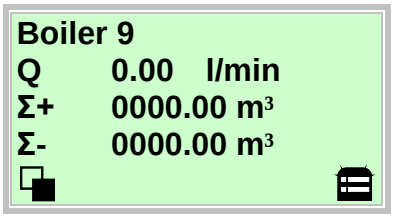
If no customer information is available, the device is delivered with factory settings.

The setting of the most current parameters is summarized in the "Easy Set-up" menu. This menu provides the quickest way to configure the device.

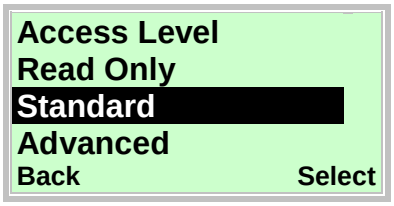
The Easy Set-up menu allows you to select the language, engineering unit for flowrate, flow range, totalizer unit, pulse/frequency mode, pulse per unit, pulse width, damping, status of current output during alarm (Iout at Alarm, Iout Low Alarm, Iout High Alarm).

For detailed descriptions of these menus and parameters, see the chapter on the "Parameter overview".

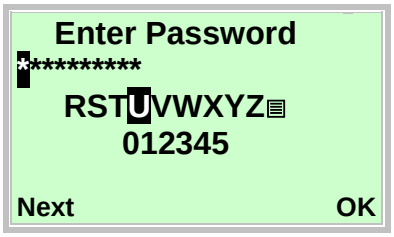
The following section describes parameterization via the "Easy Set-up" menu function.



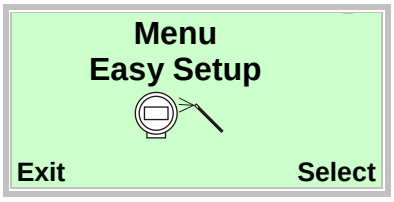
4. Use ◢ to switch to the configuration level:



5. Use ▲ or ▼ to select "Standard".
6. Use ◢ to confirm your selection.

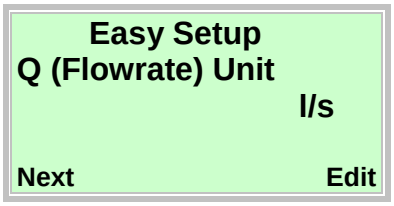


7. Use ◢ to confirm your password. A password is not available as factory default; you can continue without entering a password.

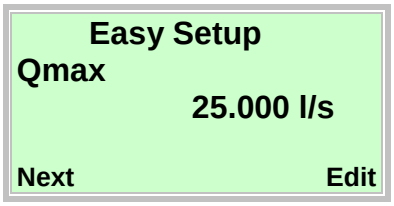


8. Use ▲ or ▼ to select "Easy Setup".
9. Use ◢ to confirm your selection.

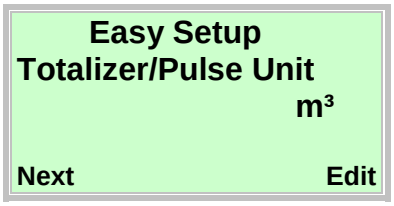
10. Use to call up the edit mode.
11. Use or to select the required language.
12. Use to confirm your selection.



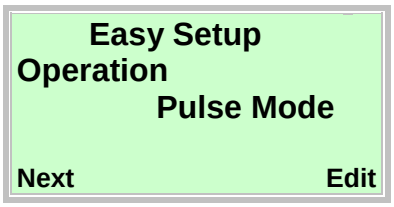
13. Use to call up the edit mode.
14. Use or to select the required unit.
15. Use to confirm your selection.



16. Use to call up the edit mode.
17. Use or to set the required flow range end value.
18. Use to confirm your setting.



19. Use to call up the edit mode.
20. Use or to select the required unit.
21. Use to confirm your selection.

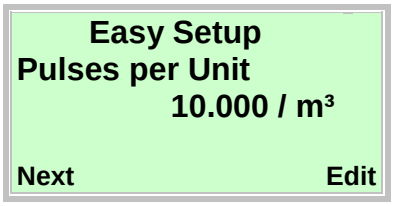


22. Use to call up the edit mode.
23. Use or to select the required operating mode.

- „Pulse Mode“ In pulse mode, pulses per unit are output. The relevant settings are provided in the next menu.
- „Fullscale Frequency“: In the frequency mode, a frequency proportional to the flowrate is output. The maximum frequency can be configured according to the flow measurement range.

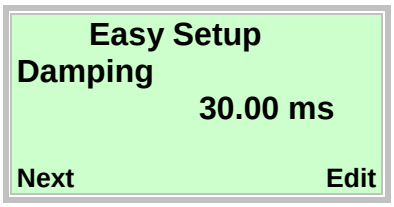
The factory default for the operating mode is "Pulse Mode".

24. Use to confirm your selection.



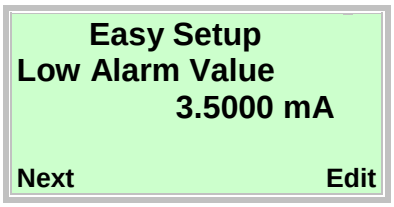
25. Use ▼ to call up the edit mode.
26. Use ▲ or ▼ to set the required value.
27. Use ▼ to confirm your setting.

28. Use ▼ to call up the edit mode.
29. Use ▲ or ▼ to set the required pulse width.
30. Use ▼ to confirm your setting.



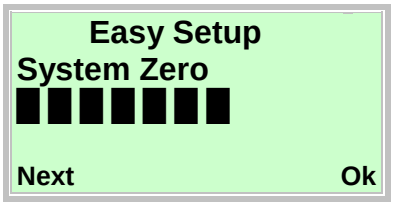
31. Use ▼ to call up the edit mode.
32. Use ▲ or ▼ to set the required damping.
33. Use ▼ to confirm your setting.

34. Use ▼ to call up the edit mode.
35. Use ▲ or ▼ to select the alarm mode.
36. Use ▼ to confirm your selection.



37. Use ▼ to call up the edit mode.
38. Use ▲ or ▼ to set the required current value for low alarm.
39. Use ▼ to confirm your selection.

40. Use ▼ to call up the edit mode.
41. Use ▲ or ▼ to set the required current value for high alarm.
42. Use ▼ to confirm your selection.

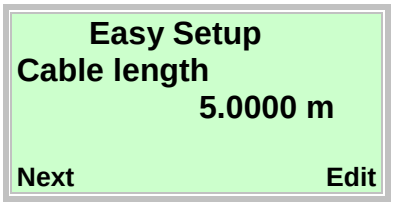


43.Use to start automatic adjustment of system zero.

Important (Note)

Prior to starting the zero adjustment, make sure that:

- There is no flow through the flowmeter sensor (close all valves, shut-off devices, etc.)
- The flowmeter sensor is completely filled with the fluid to be measured.

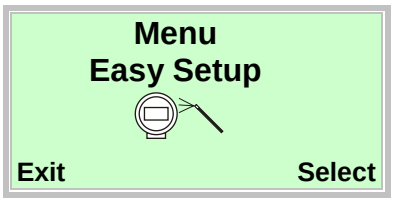


Enter the signal cable length between the transmitter and the flowmeter sensor. For devices with a compact design 0.01 m must be entered.

44.Use to call up the edit mode.

45.Use or to set the signal cable length.

46.Use to confirm your selection.



Once all parameter have been set, the main menu appears again. The most important parameters are now set.

47.Use to switch to the process display:

Important (Note)

- For additional information regarding operation of the LCD display, refer to chapter "7.1 „Operation".
- For detailed descriptions of all menus and parameters, see chapter 7.4 „Description of parameters“.

The LCD display is provided with capacitive control buttons. These enable you to control the device through the glass of the closed cover.

Important (Note)

The transmitter automatically calibrates the capacitive control buttons on a regular basis. If the cover should be opened during operation, the buttons' sensitivity is at first increased. As a result, operating errors may occur. The button sensitivity will return to normal during the next automatic calibration.

Instructions on using the Qmax menu (flow range end value)

The device is factory calibrated to the flow range end value $Qmax_{DN}$, unless other customer information is available. The ideal flow range end values are approximately 2-3 m/s (0.2 ... 0.3 x $Q_{max}DN$).

The smallest and largest possible flow range end values are shown in the Flowmeter sizes, flow range table on the datasheet.

Information regarding factory settings for further parameters (unless customer has requested a specific parameterization)

	Possible parameter settings	Factory setting
Qmax	Depending on the size (see table)	QmaxDN (see table)
Sensor TAG	Alphanumeric, max. 20 characters	None
Sensor Location TAG	Alphanumeric, max. 20 characters	None
Q (Flowrate) Unit	l/s; l/min; l/h; ml/s; ml/min; m3/s; m3/min; m3/h; m3/d; hl/h; g/s; g/min; g/h; kg/s; kg/min; kg/h; kg/d; t/min; t/h; t/d	l/min
Totalizer/Pulse Unit	m3; l; ml; hl; g; kg; t	l
Pulses per Unit		1
Pulse Width	0,1 ... 2,000 ms	100 ms
Damping (1 Tau)	0,02 ... 60 sec.	1
DO1 Alarm Config	Pulse F/Pulse R, Pulse F, General Alarm, Min. Flowrate Alarm, Max. Flowrate Alarm, Empty Pipe, TFE	Pulse F/Pulse R
DO1 Action	Active, Passive	Passive
DO2 Alarm Config	F/R Signal, Pulse R, General Alarm, Min. Flowrate Alarm, Max. Flowrate Alarm, Empty Pipe, TFE	F/R Signal
Digital Input Setup	No Function, Totalizer Reset(All), Flowrate to Zero, System Zero Adjust, Totalizer Stop(All)	Flowrate to Zero
Current Output	4 … 20 mA, 4 … 12 … 20 mA	4 - 20 mA
Iout at Alarm	High Alarm, can be set to 21 … 23 mA or Low Alarm, can be set to 3.5 … 3.6 mA	High Alarm, 21.8 mA For details refer to Section 9.2.
Iout at Flow >103%	Off (no signaling, current output holds 20.5 mA), High Alarm, Low Alarm	Off
Low Flow Cut Off	0 … 10 %	1 %
Empty Pipe Detector	On / Off	Off
TFE Detector	On / Off	Off

6.4 Flowmeter sizes, flow range

The flow range end value can be set between 0.02 x Q_{max}DN and 2 x Q_{max}DN.

Nominal diameter		Min. flow range end value	$Qmax_{DN}$	Max. flow range end value
DN	"	0.02 x Q_{max}DN (≈ 0.2 m/s)	0 … ≈ 10 m/s	2 x Q_{max}DN (≈ 20 m/s)
3	1/10	0.02 US gal/min (0.08 l/min)	1.06 US gal/min (4 l/min)	2.11 US gal/min (8 l/min)
4	5/32	0.04 US gal/min (0.16 l/min)	2.11 US gal/min (8 l/min)	4.23 US gal/min (16 l/min)
6	1/4	0.11 US gal/min (0.4 l/min)	5.28 US gal/min (20 l/min)	10.57 US gal/min (40 l/min)
10	3/8	0.24 US gal/min (0.9 l/min)	11.9 US gal/min (45 l/min)	23.78 US gal/min (90 l/min)
15	1/2	0.53 US gal/min (2 l/min)	26.4 US gal/min (100 l/min)	52.8 US gal/min (200 l/min)
25	1	1.06 US gal/min (4 l/min)	52.8 US gal/min (200 l/min)	106 US gal/min (400 l/min)
40	1 1/2	3.17 US gal/min (12 l/min)	159 US gal/min (600 l/min)	317 US gal/min (1200 l/min)
50	2	5.28 US gal/min (1.2 m^3/h)	264 US gal/min (60 m^3/h)	528 US gal/min (120 m^3/h)
80	3	15.9 US gal/min (3.6 m^3/h)	793 US gal/min (180 m^3/h)	1585 US gal/min (360 m^3/h)
100	4	21.1 US gal/min (4.8 m^3/h)	1057 US gal/min (240 m^3/h)	2113 US gal/min (480 m^3/h)

7 Parameterization

7.1 Operation

The LCD display is provided with capacitive control buttons. These enable you to control the device through the glass of the closed cover.

Important (Note)

The transmitter automatically calibrates the capacitive control buttons on a regular basis. If the cover should be opened during operation, the buttons' sensitivity is at first increased. As a result, operating errors may occur. The button sensitivity will return to normal during the next automatic calibration.

7.1.1 Menu navigation

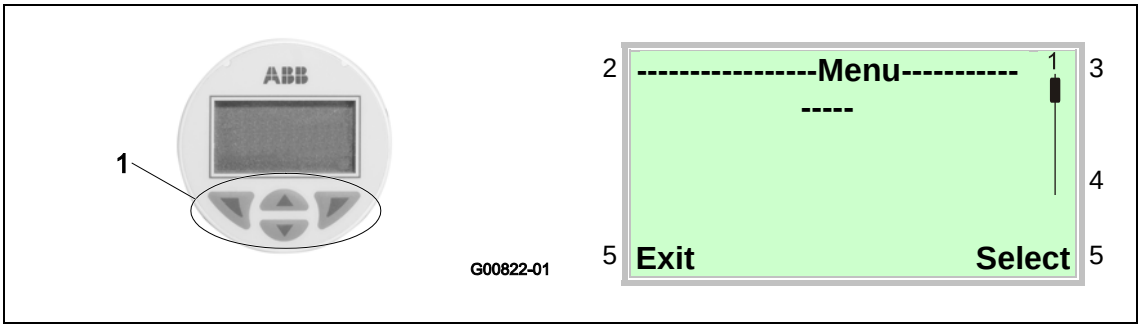


Fig. 53: LCD-indicator

1 Control buttons for menu navigation
2 Menu name
3 Menu number
4 Marker for indicating relative position within the menu
5 Function currently assigned to the and control buttons

You can use the or control buttons to browse through the menu or select a number or character within a parameter value.

Different functions can be assigned to the and control buttons. The function that is currently assigned to them (5) is shown on the display.

7.1.1.1 Control button functions

	Meaning
Exit	Exit menu
Back	Go back one submenu
Cancel	Cancel a parameter entry
Next	Select the next position for entering numerical and alphanumeric values

	Meaning
Select	Select submenu / parameter
Edit	Edit parameter
OK	Save parameter entered

7.2 Menu levels

Two levels exist under the process display.

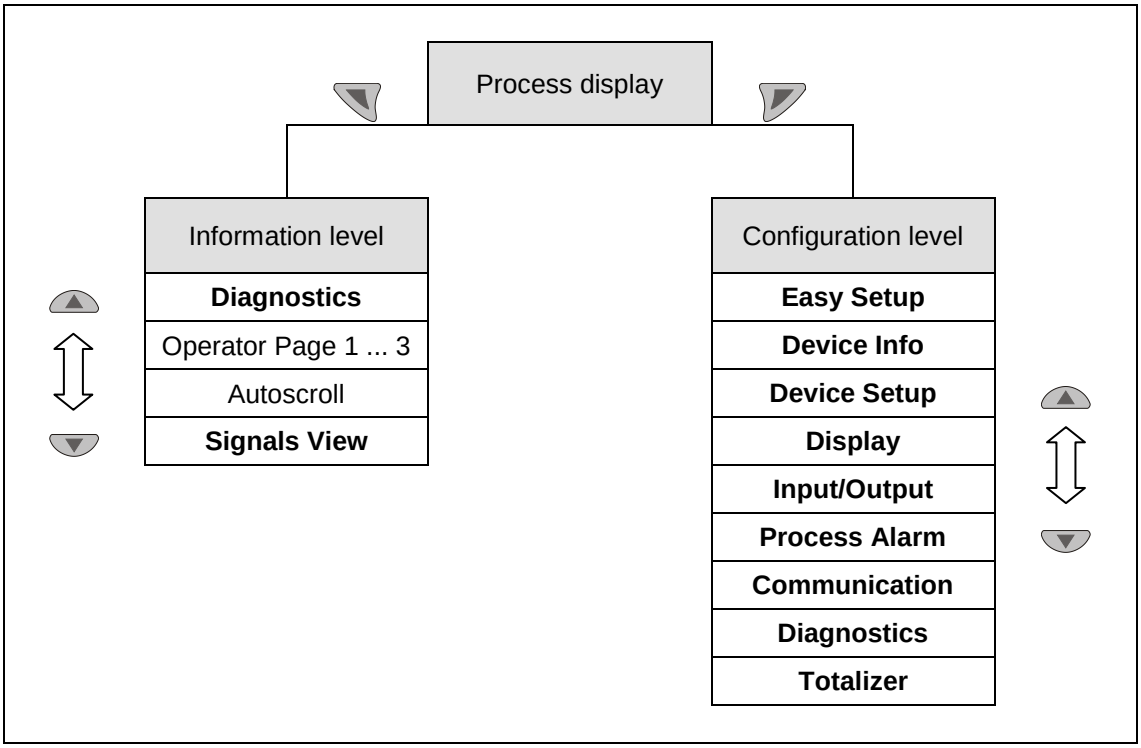


Fig. 54: Menu levels

Process display

The process display shows the current process values.

Information level

The information level contains the parameters and information that are relevant for the user. The device configuration cannot be changed on this level.

Configuration level

The configuration level contains all the parameters required for device commissioning and configuration. The device configuration can be changed on this level.

Note

For a detailed description of the individual parameters and menus on the configuration level refer to the sections **7.3** "**Overview of parameters on the configuration** level" and **7.4** "**Description of parameters**".

7.2.1 Process display

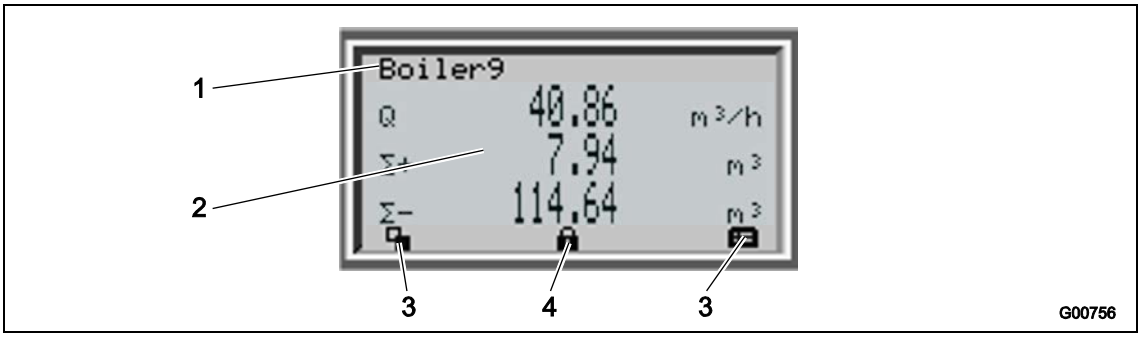


Fig. 55: Process display (example)

1 Measuring point identifier
2 Current process values
3 Symbol indicating button function
4 Symbol indicating "Parameterization protected"

The process display appears on the LC display when the device is switched on. It shows information about the device and current process values.

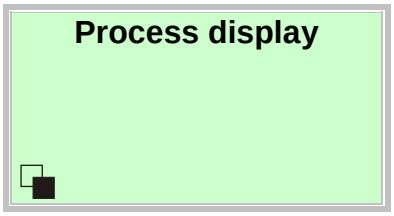
The way in which the current process values (2) are shown can be adjusted on the configuration level.

7.2.1.1 Description of symbols

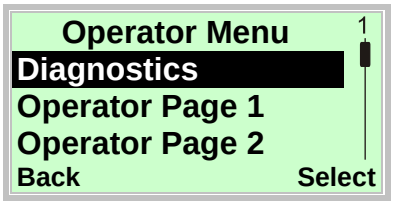
Symbol	Description
	Call up information level. When Autoscroll mode is enabled, a ↻ symbol appears here and the operator pages are automatically displayed one after the other.
	Call up configuration level.
	The device is protected against changes to the parameter settings.
Q	Display of the current flowrate
Σ+	Totalizer status in forward direction
Σ-	Totalizer status in reverse direction

7.2.2 Switching to the information level (operator menu)

On the information level, the operator menu can be used to display diagnostic information and choose which operator pages to display.



1. Use ◥ to switch to the information level.



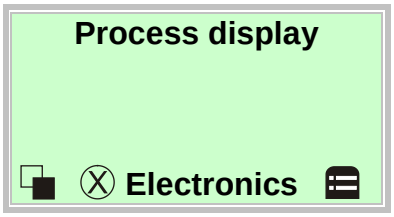
2. Use ▲ or ▼ to select a submenu.
3. Use ◤ to confirm your selection.

Menu	Description

... / Operator Menu	
Diagnostics	Selects the "Diagnostics" submenu, see also Chapter 7.2.2.1 "Error messages on the LCD display".
Operator Page 1	Selects the operator page to be displayed
Operator Page 2	
Operator Page 3	
Operator Page 4	
Autoscroll	When "Multiplex Mode" is enabled, this initiates automatic switching of the operator pages on the process display.
Signals View	Selects the "Signals View" submenu (for service, only).

7.2.2.1 Error messages on the LCD display

In case of an error, a message consisting of an icon and text appears at the bottom of the process display. The text displayed provides information about the area in which the error has occurred.



The error messages are divided into four groups in accordance with the NAMUR classification scheme:

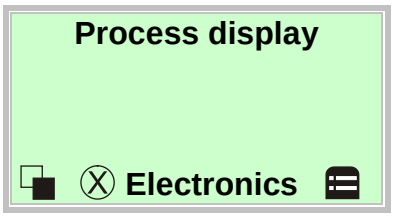
Symbol	Description
	Error / Failure
	Functional check
	Out of specification
	Maintenance required

Additionally, the error messages are divided into the following areas:

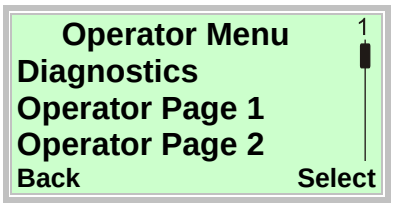
Area	Description
Electronics	Error / alarm of the electronics.
Sensor	Error / alarm of the flowmeter sensor.
Status	Alarm due to the current device status.
Operation	Error / alarm due to the current operating conditions.

7.2.2.2 Invoking the error description

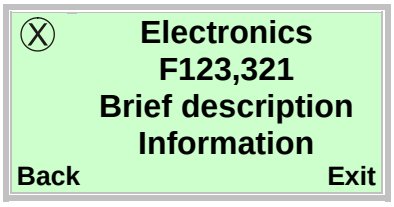
Additional details about the occurred error can be called up on the information level.



1. Use  to switch to the information level.



2. Use  or  , select the "Diagnostics" submenu.
3. Use  to confirm your selection.



The first line shows the area in which the error has occurred.

The second line shows the unique error number.

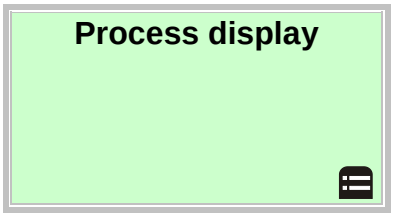
The next lines show a brief description of the error and information on how to remedy it.

Note

For a detailed description of the errors and information on their remedy refer to Chapter 8 "Error messages".

7.2.3 Switching to the configuration level (parameterization)

The device parameters can be displayed and changed on the configuration level.



1. Use ◢ to switch to the information level.

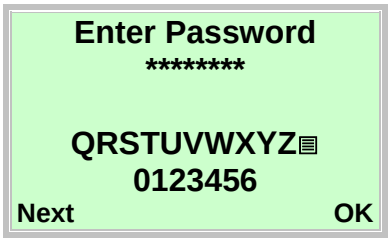
2. Use ▲ or ▼ to select the access level.
3. Use ◢ to confirm your selection.

Important (Note)

There are four access levels: For the **"Standard"** and **"Advanced"** levels you can define passwords. There are no factory default passwords.

- On the **„Read Only“** level all entries are disabled. Parameters are read only and cannot be modified.
- On the **"Standard**" level you can edit all parameters described in Chapter 7.4 "Description of parameters" except for those written in *italics*.
- On the **"Advanced"** level all parameters can be modified.
- The **Service menu** is reserved to the customer service.

Once you have logged on to the corresponding access level, you can edit or reset the password. Resetting to the "No password defined" state is done by selecting "▤" as the password.



4. Enter the corresponding password (see Chapter "Selecting and changing parameters").
   There is no factory default for the password. You can switch to the configuration level without entering a password.
   The selected access level remains active for 3 minutes. Within this time period you can toggle between the process display and the configuration level without re-entering the password.
5. Use ◢ to confirm your password.

The LCD display now indicates the first menu item on the configuration level.

6. Use ▲ or ▼ to select a menu.
7. Use ◢ to confirm your selection.

7.2.4 Hardware write protection

In addition to password protection, it is possible to activate hardware write protection.

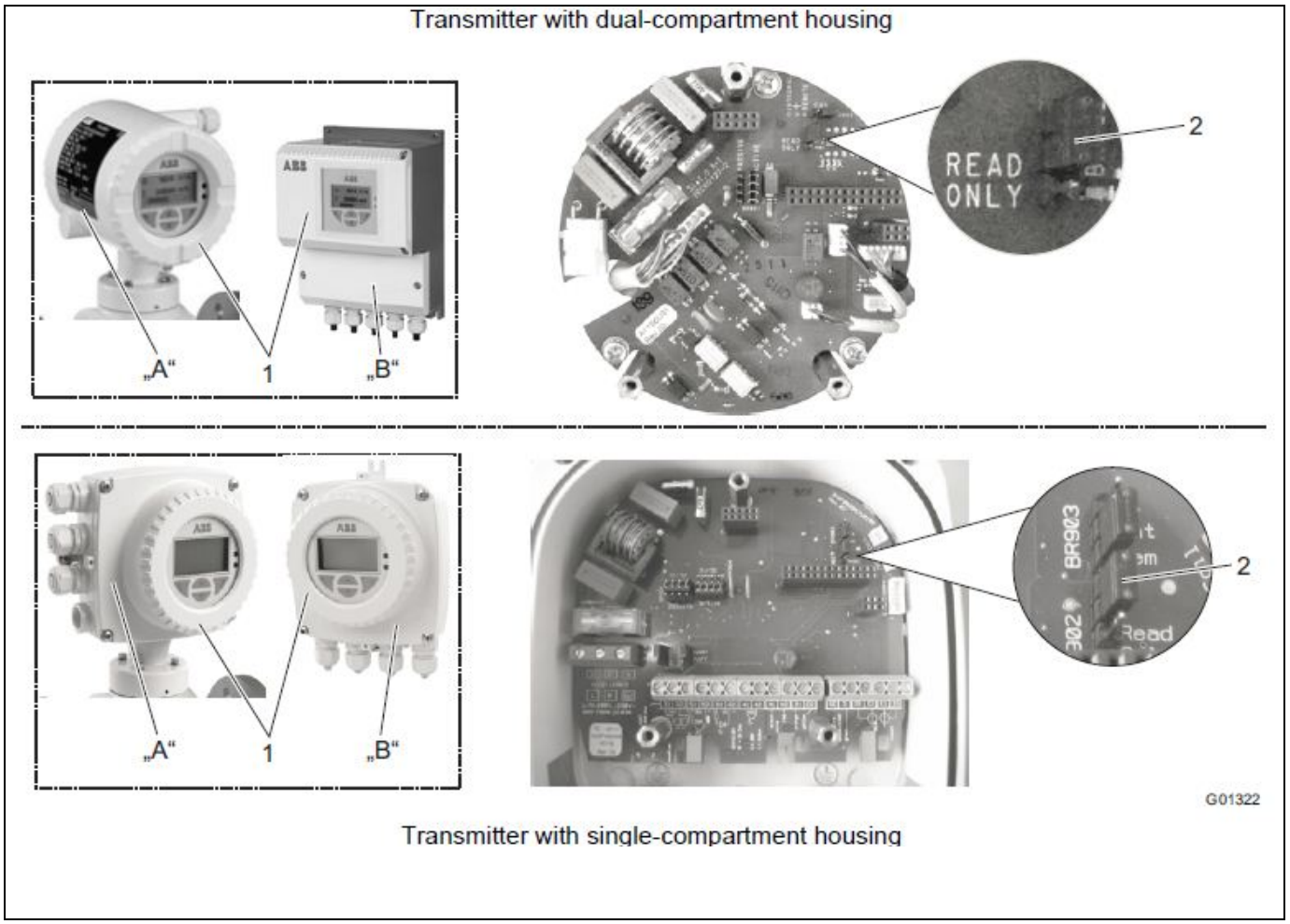


Fig. 56: Jumper for hardware write protection

A Integral mount design
B Remote mount design
1 Housing cover
2 Jumper (BR902) for hardware write protection

1. Switch off power supply.
2. Open the housing cover.
3. Remove the mounting screws for the transmitter electronics unit
4. Pull out the transmitter electronics unit
5. Set jumpers on backplane in accordance with the following table.

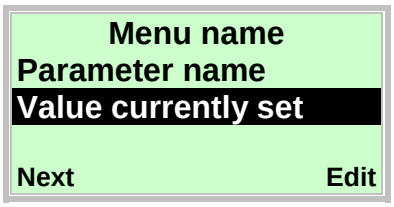
Jumper	Number	Function
BR902	Read only	Hardware write protection active

6. Reinstall the transmitter electronic unit in reverse order

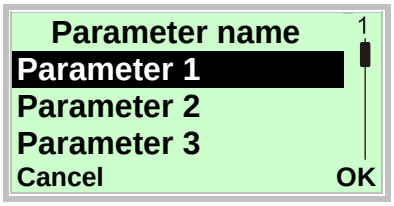
7.2.5 Selecting and changing parameters

7.2.5.1 Entry from table

When an entry is made from a table, a value is selected from a list of parameter values.



1. Select the parameters you want to set in the menu.
2. Use ▶ to call up the list of available parameter values. The parameter value that is currently set is highlighted.

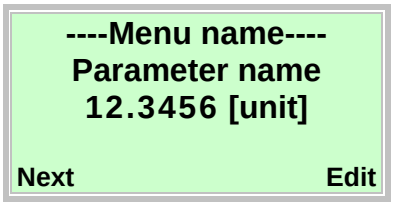


3. Use ▲ or ▼ to select the required value.
4. Use ▶ to confirm your selection.

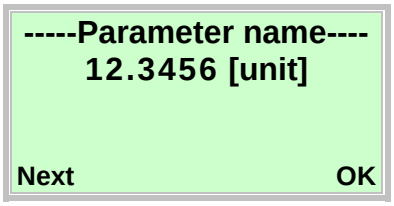
This concludes the procedure for selecting a parameter value.

7.2.5.2 Numerical entry

When a numerical entry is made, a value is set by entering the individual decimal positions.



1. Select the parameters you want to set in the menu.
2. Use ▶ to call up the parameter for editing. The position that is currently selected is highlighted.

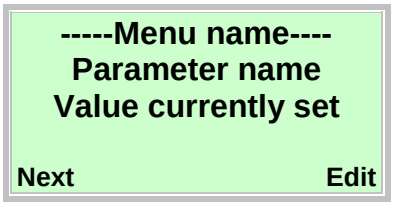


3. Use ◀ to select the decimal position to be changed.
4. Use ▲ or ▼ to set the required value.
5. Use ◀ to select the next decimal position.
6. If necessary, select and set other decimal positions using the same procedure as described in steps 3 and 4.
7. Use ▶ to confirm your setting.

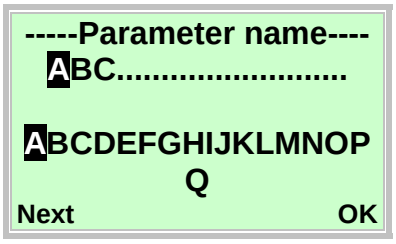
This concludes the procedure for changing a parameter value.

7.2.5.3 Alphanumeric entry

When an alphanumeric entry is made, a value is set by entering the individual decimal positions.



1. Select the parameters you want to set in the menu.
2. Use ◥ to call up the parameter value for editing. The position that is currently selected is highlighted.



3. Use ◥ to select the position to be changed.
4. Use ▲ or ▼ to select the required character.
5. Use ◥ to select the next position.
6. If necessary, select and set other decimal positions using the same procedure as described in steps 3 and 4.
7. Use ◥ to confirm your setting.

This concludes the procedure for changing a parameter value.

7.2.5.4 Exiting the setup

For some menu items, values must be entered. If you don't want to change the parameter, you can exit the menu as described below.

1 By pressing ◥ (Next) repeatedly you can move the cursor to the right. Once the cursor reaches the end position, "Cancel" is displayed in the lower right.

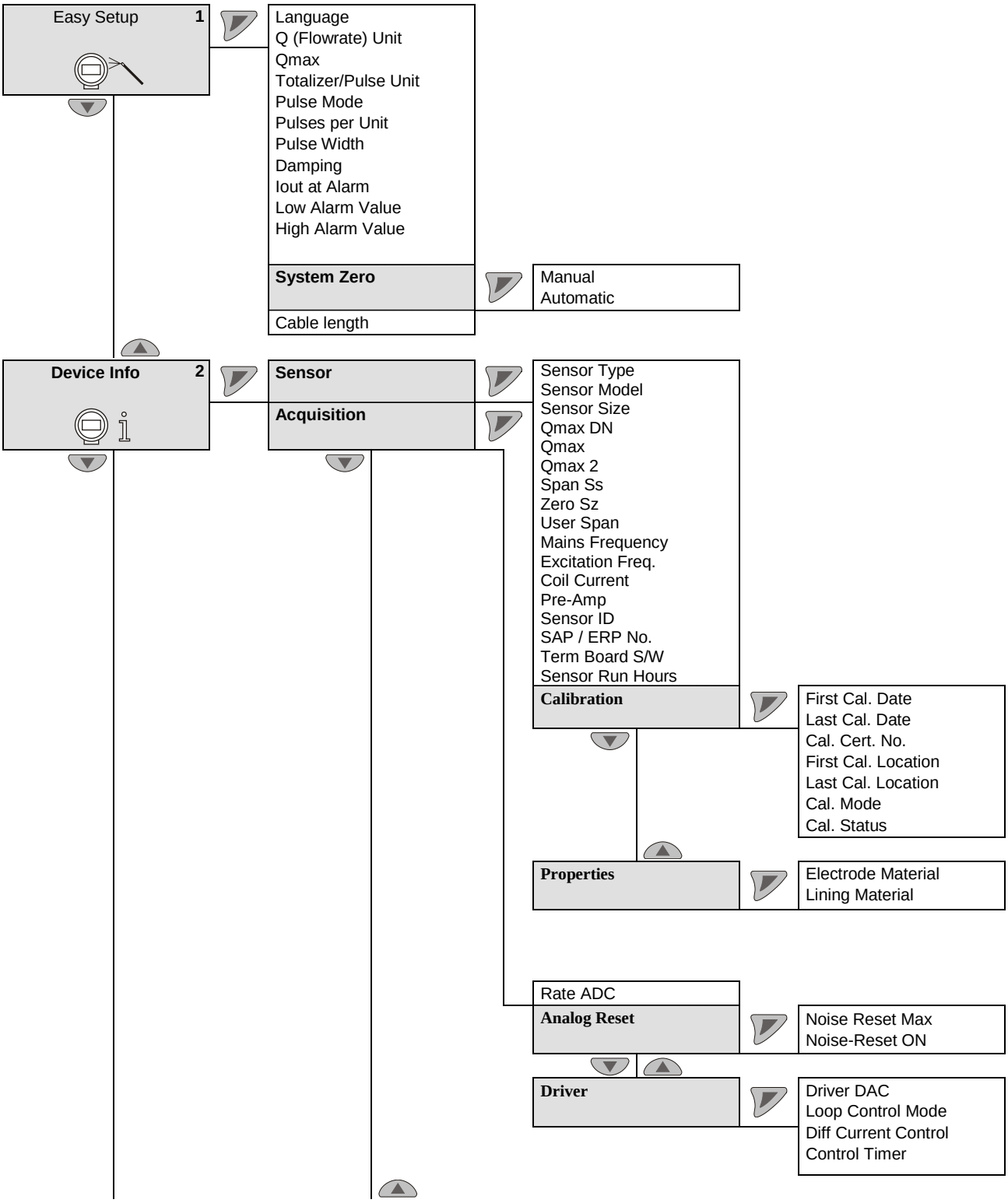
2 With ◥ you can terminate editing and exit the menu item. With ◥ you can return to the start.

Important (Note)

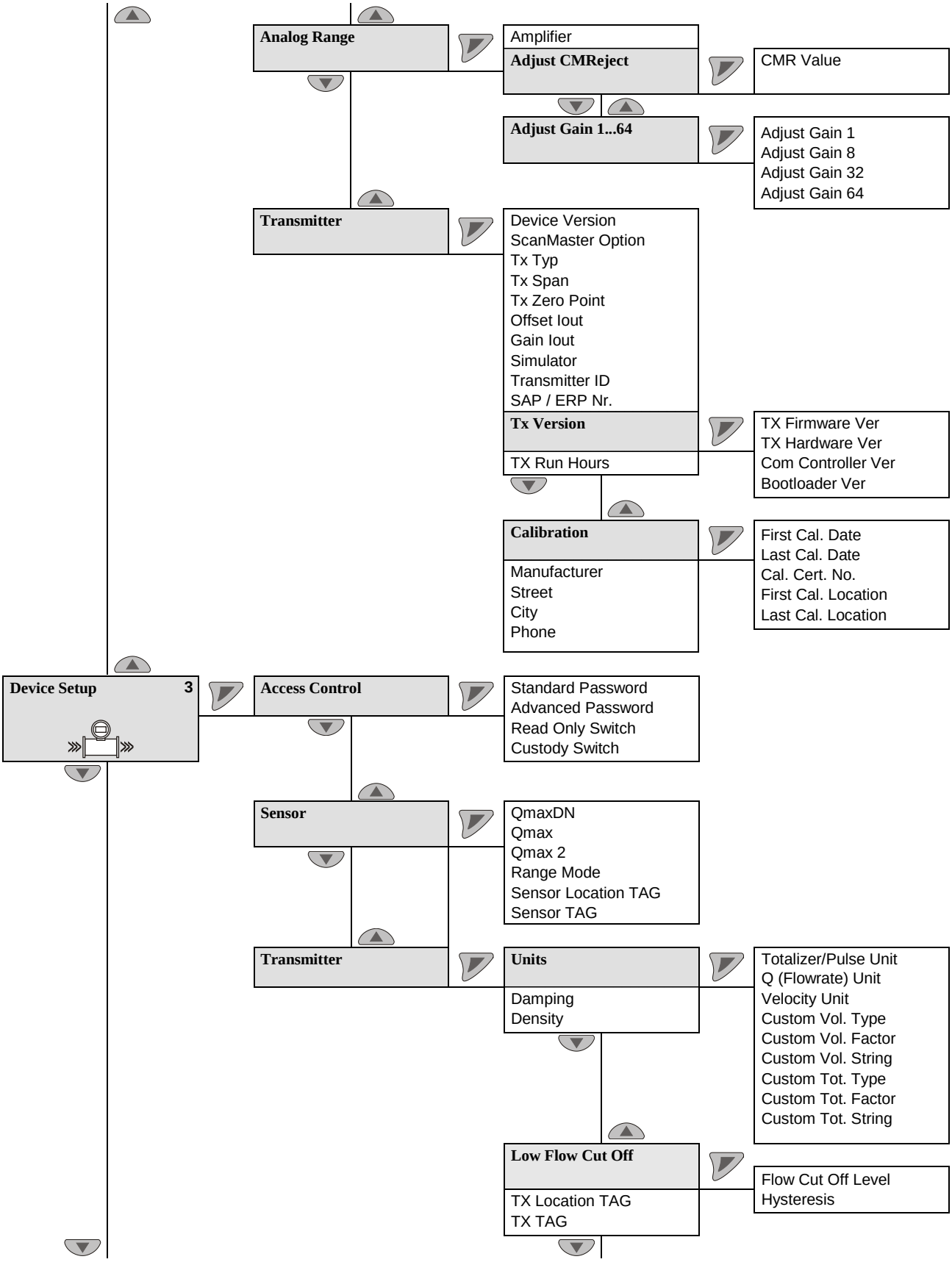
The LCD display automatically returns to the process display three minutes after the last button has been actuated.

7.3 Overview of parameters on the configuration level

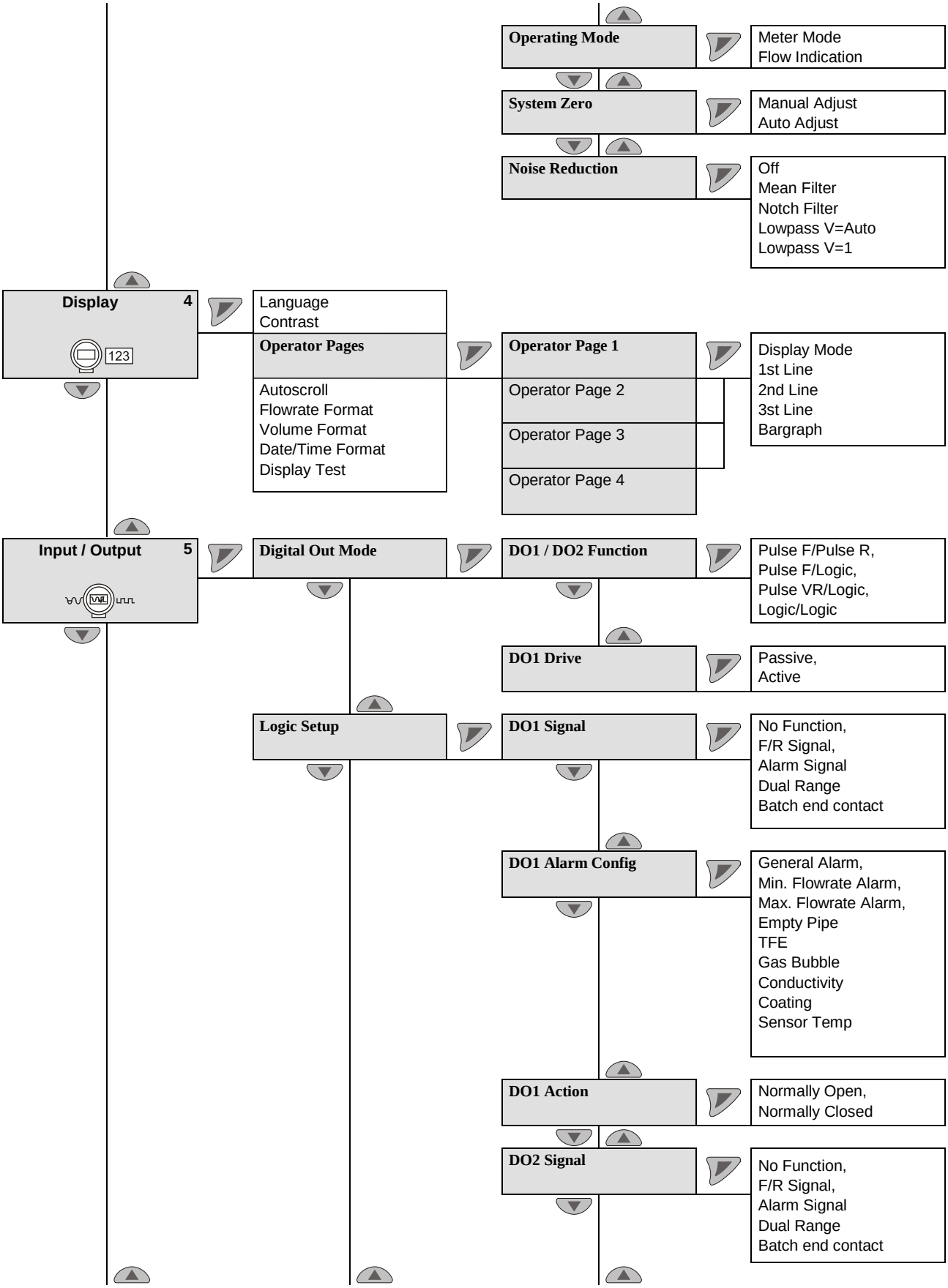
Important (Note)
This overview of parameters shows all the menus and parameters available on the device. Depending on the version and configuration of the device, not all of the menus and parameters may be visible on it.



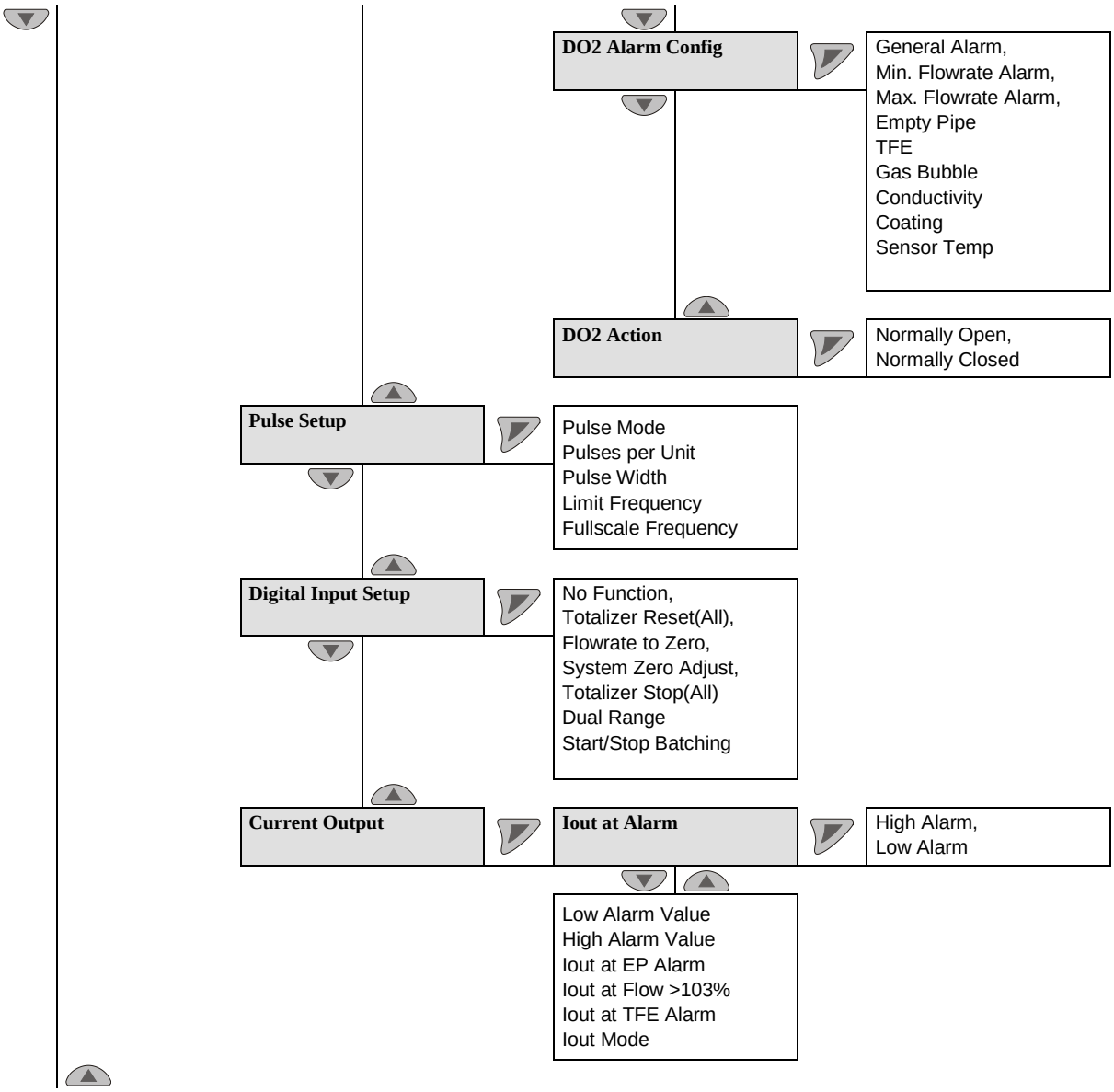
italics = Parameter can only be changed at the "advanced" password level.



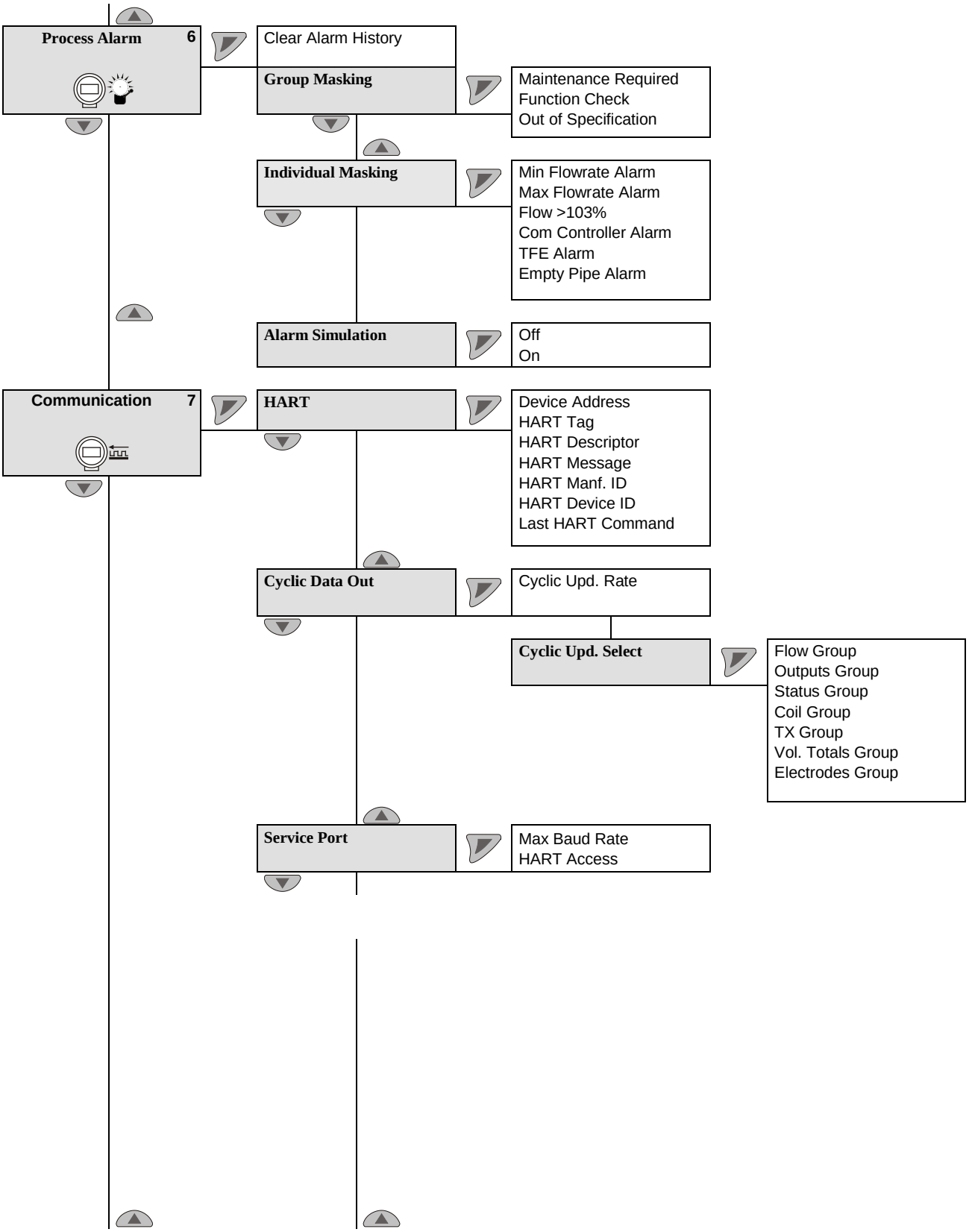
italics = Parameter can only be changed at the "advanced" password level.



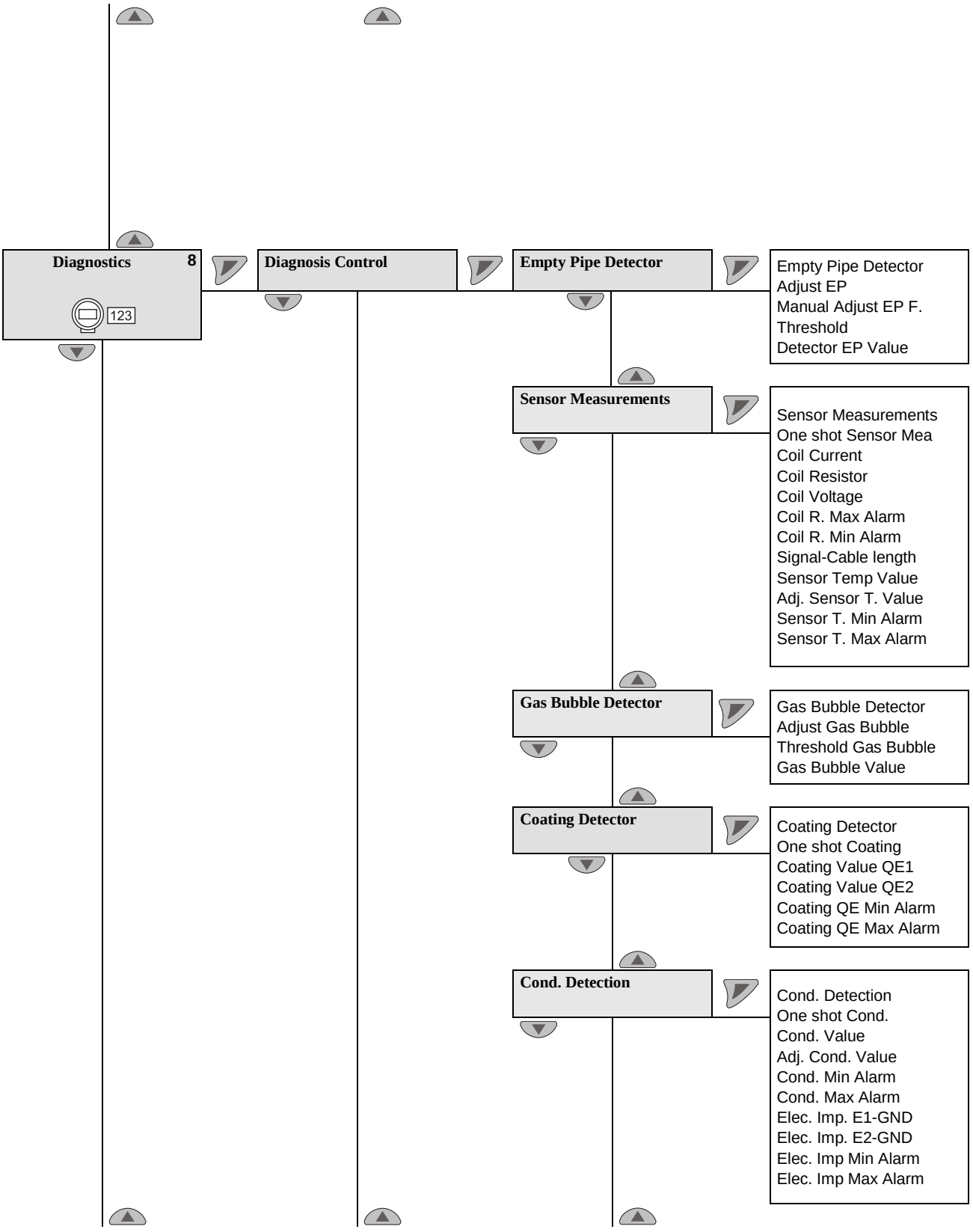
italics = Parameter can only be changed at the "advanced" password level.



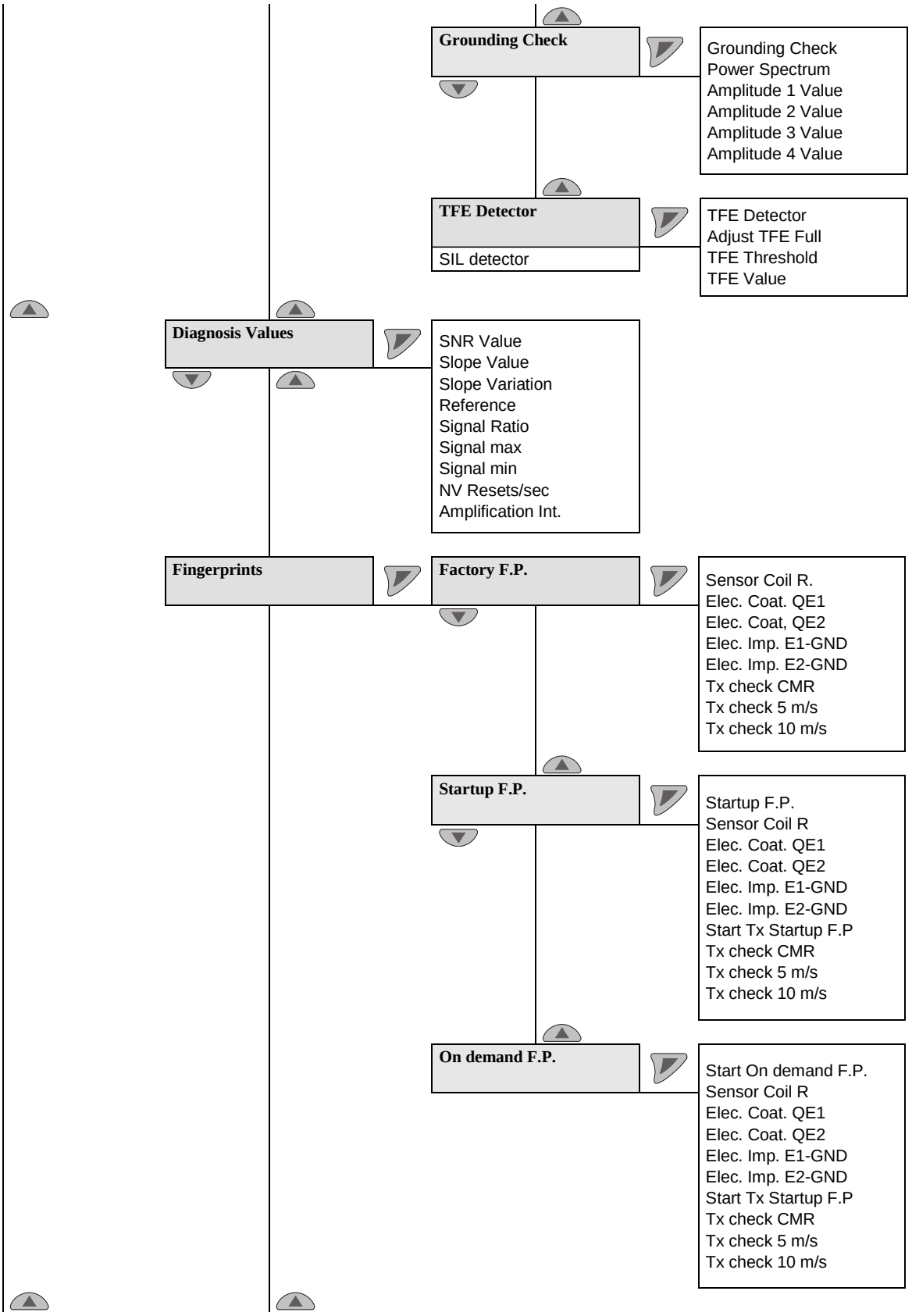
italics = Parameter can only be changed at the "advanced" password level.



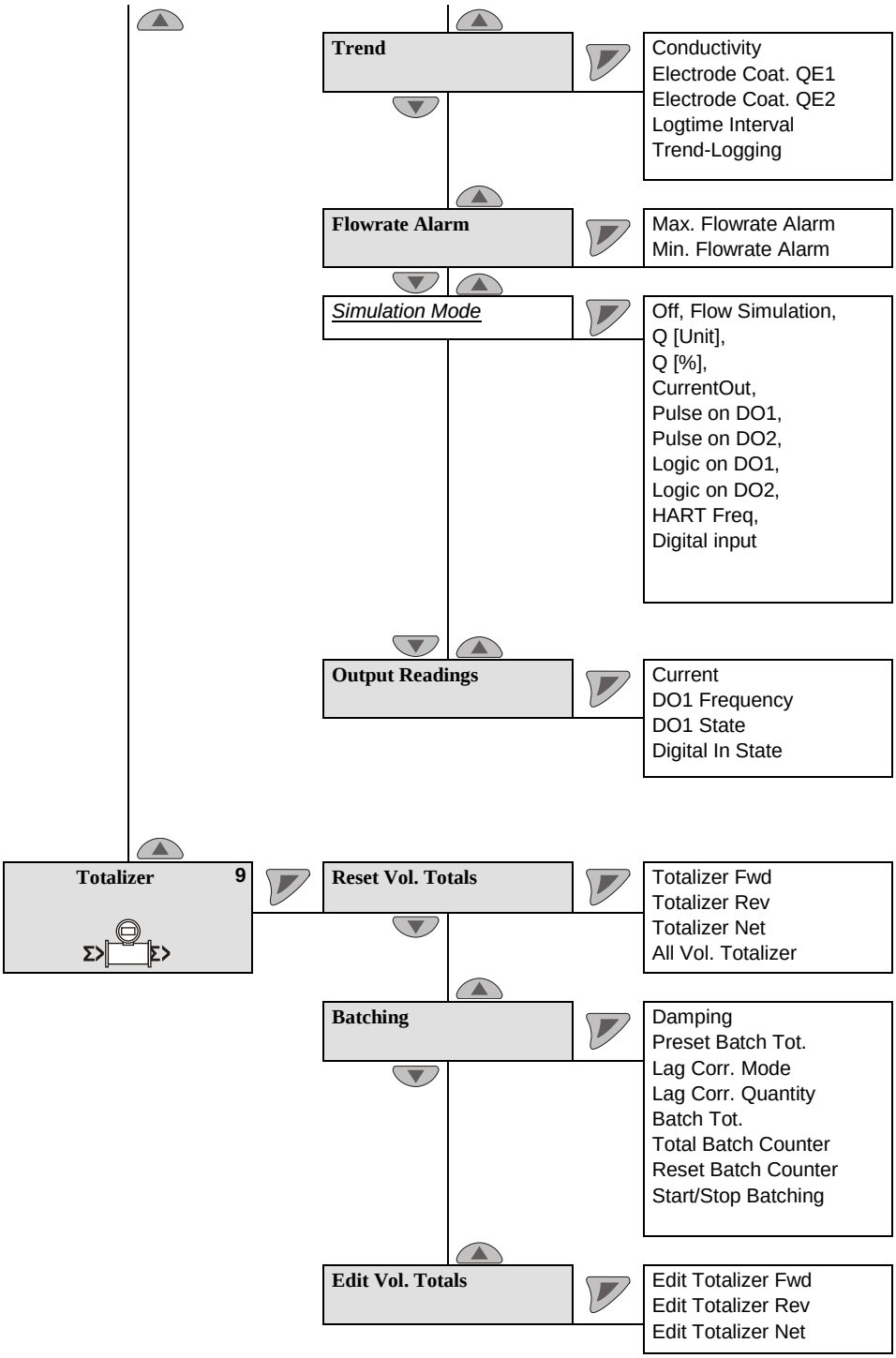
italics = Parameter can only be changed at the "advanced" password level.



italics = Parameter can only be changed at the "advanced" password level.



italics = Parameter can only be changed at the "advanced" password level.



italics = Parameter can only be changed at the "advanced" password level.

7.4 Description of parameters

7.4.1 Menu: Easy Setup

Menu / Parameter	Value range	Description
Easy Setup		**"Easy Setup" Menu**
Language	Deutsch, English, Français, Español, Italiano, Dansk, Svenska, Polski, Russki, Zhongweng, Turkce	Select the menu language.
Q (Flowrate) Unit	l/s; l/min; l/h; ml/s; ml/min; m3/s; m3/min; m3/h; m3/d; Ml/d; ft3/s; ft3/min; ft3/h; ft3/d; ugal/s; ugal/min; ugal/h; ugal/d; Mugal/d; igal/s; igal/min; igal/h; igal/d; bls/s; bls/min; bls/h; bls/d; hl/h; g/s; g/min; g/h; kg/s; kg/min; kg/h; kg/d; t/min; t/h; t/d; lb/s; lb/min; lb/h; lb/d; custom/s	Select the unit for the flow indicator. Default setting: l/min
Qmax	Min. flow range: 0 ... 0.2 m/s (0 ... 0.02 x Q_{max}DN) Max. flow range: 0 ... 20 m/s (0 ...2 x Q_{max} DN)	Select the flow range for forward and reverse flow. Default setting: 1 x Q_{max}DN.
Totalizer/Pulse Unit	m3; l; ml; ft3; hl; g; kg; t; lb; igal; ugal; bls; Ml; Mugal; custom	Select the unit for the flowmeters. Default setting: l
Operation	Pulse Mode, Fullscale Frequency	Select the operating mode for the digital output. There are two operating modes available: • „Pulse Mode“: In pulse mode, pulses per unit are output (e.g., 1 pulse per m^3). • „Fullscale Frequency“: In frequency mode, a frequency proportional to the flowrate is output. The maximum frequency corresponding to the flow range end value is configurable (max. 5.25 kHz). Default setting: „Pulse Mode“
Pulses per Unit	-	Display of the pulses per unit output by the digital output. The max. possible number of pulses is 5250 per second.
Fullscale Frequency	0 ... 5250 Hz	Set the frequency for the flow range end value in Fullscale Frequency operating mode.

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Menu / Parameter	Value range	Description

Easy Setup (continued)		"Easy Setup" Menu
Pulse Width	0.1 ... 2000 ms	Select the pulse width for the digital output. The pulse factor and pulse width are interdependent and are calculated dynamically.
Damping	0.02 ... 60 s	Select the damping. The value set here relates to 1 T (Tau). The value refers to the response time for a step flowrate change. It affects the instantaneous value in the display and at the current output. Default setting: 1 second
Iout at Alarm	Low, High	Status of the current output during an error. The “low” or “high” status is set in the subsequent menu. Default setting: "High".
Low Alarm Value	3.5 ... 3.6 mA	Current for Low Alarm. Default setting: 3.5 mA
High Alarm Value	21 ... 23 mA	Current for High Alarm. Default setting: 21.8 mA
System Zero		Select the "System Zero" submenu.

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Menu / Parameter	Value range	Description

Easy Setup (continued)		"Easy Setup" Menu
Cable length	0.01 ... 200 m	Enter the signal cable length between the transmitter and the flowmeter sensor. For devices with an integral design 0.01 m must be entered.

Easy Setup / **System Zero**		**Submenu "System Zero"**
Manual		Starts the manual zero adjustment.
Automatic		Starts the automatic zero adjustment. **Important (Note)** Prior to starting the zero adjustment, make sure that: • There is no flow through the flowmeter sensor (close all valves, shut-off devices, etc.) • The flowmeter sensor is completely filled with the fluid to be measured.

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7.4.2 Menu: Device Info

Important (Note)

This menu is used only to display the device parameters. The parameters are displayed independently of the configured access level, but cannot be changed.

Menu / Parameter	Value range	Description
Device Info		
Sensor		Select the "Sensor" submenu.
Acquisition		Select the "Acquisition" submenu.
Analog Range		Select the "Analog Range" submenu.
Transmitter		Select the "Transmitter" submenu.

Device Info / **Sensor**		
Sensor Type	-	Type of flowmeter sensor (ProcessMaster 300).
Sensor Model	-	Indication of model number
Sensor Size	-	Size of sensor.
QmaxDN	-	This value is the maximum flow at a velocity of 10 m/s. The value is set automatically via the selected flowmeter size.
Qmax	-	Set flow range end value for flow range 1. Factory setting: Flow range 1 activated.
Qmax 2	-	Set flow range end value for flow range 2. Factory setting: Flow range 2 deactivated. **Important (Note)** The switchover between the two measuring ranges is done via the digital input or via the menu "Config. Device / Sensor / 2 flow ranges“
Span Ss	-	Calibration value for the sensor (span)
Zero Sz	-	Calibration value for the sensor (zero)

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Menu / Parameter	Value range	Description
Device Info / **Sensor**		
User Span		Indication of the correction value for the sensor span
Mains Frequency	-	Mains frequency for the supply power.
Excitation Freq.	-	Frequency used to operate the magnet coils of the flowmeter sensor.
Coil Current	-	Current used to operate the magnet coils of the flowmeter sensor.
Pre-Amp	-	Indication whether a preamplifier exists in the flowmeter sensor or not (Yes / No).
Sensor ID	-	ID number of the sensor.
SAP / ERP No.	-	Order number of the sensor.
Term Board S/W	-	Software version of the sensor memory integrated in the sensor.
Sensor Run Hours	-	Run hours of the flowmeter sensor.
Calibration		Select the "Calibration" submenu.
Properties		Select the "Properties" submenu.
Device Information / Sensor / **Calibration**		
First Cal. Date	-	Date of first calibration of sensor (calibration of new device).
Last Cal. Date	-	Date of last calibration of sensor.
Cal. Cert. No.	-	Identification (no.) of the relevant calibration certificate.
First Cal. Location	-	Place of first calibration of the sensor.
Last Cal. Location	-	Place of last calibration of sensor.
Cal. Mode	-	Calibration mode of the sensor.
Cal. Status	-	Calibration status of the sensor.
Device Info / Sensor / **Properties**		
Electrode Material	-	Electrode material of the sensor.
Lining Material	-	Liner material of the sensor.

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Menu / Parameter	Value range	Description
Device Info / **Acquisition**		
Rate ADC	-	Display for service purposes, only.
Analog Reset		Select the "Analog Reset" submenu.
Driver		Select the "Driver" submenu.
Device Info / Acquisition / **Analog Reset**		
Noise Reset Max	-	Display for service purposes, only.
Noise Reset On	-	
Device Info / Acquisition / **Driver**		
Driver DAC	-	Display for service purposes, only.
Loop Control Mode	-	
Diff Current Control	-	
Control Timer	-	
Device Info / **Analog Range**		
Amplifier	-	Display for service purposes, only.
Adjust CMReject		Select the "Adjust CMReject" submenu.
Adjust Gain 1 ... 64		Select the "Adjust Gain" submenu.
Device Info / Analog Range / **Adjust CMReject**		
CMR Value	-	Display for service purposes, only.
Device Info / Analog Range / **Adjust Gain 1 ... 64**		
Adjust Gain 1	-	Display for service purposes, only.
Adjust Gain 8		
Adjust Gain 16		
Adjust Gain 64		

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Menu / Parameter	Value range	Description
Device Info / **Transmitter**		
Device Version		Indication of the transmitter series (300 HART series)
Scanmaster option		Indication whether the ScanMaster option is activated or not. For diagnostics or verification, the device can be checked with a separate tool (ScanMaster). This option is available for an extra charge and must be activated in the transmitter.
TX Type	-	Display the transmitter type.
TX Span	-	Calibration value for the transmitter (span)
TX Zero	-	Calibration value for the transmitter (zero)
Offset Iout		Indication of the adjustment value for the current output (zero).
Gain Iout		Indication of the adjustment value for the current output (span).
Simulator		Display for service purposes, only.
Transmitter ID	-	ID number of the transmitter.
SAP / ERP No.	-	Order number of the transmitter.
TX Version		Select the "TX Version" submenu.
TX Run Hours	-	Run hours of the transmitter.
Calibration		Select the "Calibration" submenu.
Manufacturer	-	Name of manufacturer
Street	-	Address of manufacturer (street).
City	-	Address (town) of manufacturer.
Phone	-	Phone number of manufacturer

Device Info / Transmitter / **TX Version**		
TX Firmware Ver.	-	Software version of the transmitter.
TX Hardware Ver.	-	Hardware version of the transmitter.
Com-Controller Ver.	-	Software version of the COM controller.
Bootloader Ver.	-	Software version of the bootloader.

Device Info / Transmitter / **Calibration**		
First Cal. Date	-	Date of first calibration for transmitter (calibration of new device).
Last Cal. Date	-	Date of last calibration of transmitter.
Cal. Cert. No.	-	Identification (no.) of the relevant calibration certificate.
First Cal. Location	-	Place of first calibration for the transmitter.
Last Cal. Location	-	Place of last calibration of transmitter.

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7.4.3 Menu: Config. Device

Menu / Parameter	Value range	Description
Device Setup		
Access Control		Select the "Access Control" submenu.
Sensor		Select the "Sensor" submenu.
Transmitter		Select the "Transmitter" submenu.
Device Setup / **Access Control**		
Standard Password	Alphanumeric	Enter / change the password for the "Standard" access level.
Advanced Password	Alphanumeric	Enter / change the password for the "Advanced" access level.
Read Only Switch	Display only (ON / OFF)	Display of switch position of BR902 (hardware write protection). For further information read and observe chapter 7.2.4 „Hardware write protection“.
Custody Switch	Display only (ON / OFF)	Display of the switch position of the calibration circuit breaker (must be activated for calibrated devices).
Device Setup / **Sensor**		
Q_{max} DN	Display only	The displayed value is the flow at a velocity of 10 m/s. The value is determined automatically via the selected flowmeter size.
Qmax	Min. flow range: 0 ... 0.2 m/s (0 ... 0.2 x Q_{max}DN) Max. flow range: 0 ... 20 m/s (0 ...2 x Q_{max} DN)	Select the flow range end value (flow range 1) for forward and reverse flow. Default setting: 1 x Q_{max}DN.
Qmax 2	See Qmax	Select the flow range end value (flow range 2) for forward and reverse flow. Default setting: 1 x Q_{max}DN, flow range 2 is deactivated. **Important (Note)** The switchover between the two measuring ranges is done via the digital input or via the menu "Device Setup / Sensor / Range Mode"

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Menu / Parameter	Value range	Description
Device Setup / **Sensor (continued)**		
Range Mode	MB Qmax activated MB Qmax 2 activated	Manual switchover between flow ranges Qmax and Qmax 2.
Sensor Location TAG	Alphanumeric, max. 20 characters	Enter the TAG number of the flowmeter sensor (shown in the upper left of the process display).
Sensor TAG	Alphanumeric, max. 20 characters	Enter the TAG number of the sensor.
Device Setup / **Transmitter**		
Units		Select the "Units" submenu.
Damping	0,02 ... 60 s	Set the damping (the value relates to 1 T (Tau). The value relates to a step flowrate change. It affects the instantaneous value in the display and at the current output. Default setting: 1 second
Density	0,01 ... 5,0 g/cm³	If the flow is measured and indicated in the units g/s, g/min, g/h, kg/s, kg/min, kg/h, kg/d, t/min, t/h, t/d, lb/s, lb/min, lb/h and lb/d, a fixed density must be taken into account for the calculations. To convert the flowrate to mass flow units, a density value from 0.01 to 5.0 g/cm³ can be entered.
Low Flow Cut Off		Select the "Low Flow Cut Off" submenu.
TX Location TAG	Alphanumeric, max. 20 characters	Enter the TAG number for the transmitter.
TX TAG	Alphanumeric, max. 20 characters	Enter the TAG number for the transmitter.
Operating Mode		Select the "Operating Mode" submenu.
System Zero		Select the "System Zero" submenu.
Noise Reduction	Off Mean Filter Notch Filter Lowpass V=Auto Lowpass V=1	Activates noise reduction in case of unstable flow signal. Activating noise reduction increases the response time. Factory setting: Off

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Menu / Parameter	Value range	Description
Device Setup / Transmitter / **Units**		
Totalizer/Pulse Unit	m3, l, ml, ft3, hl, g, kg, t, lb, igal, ugal, bls, Ml, Mugal, custom	Select the unit for the flowmeters. **Important (Note)** When a mass flow unit is selected, the corresponding density must be set in the "Device Info / Transmitter / Density" menu.
Q (Flowrate) Unit	l/s, l/min, l/h, ml/s, ml/min, m3/s, m3/min, m3/h, m3/d, Ml/d, ft3/s, ft3/min, ft3/h, ft3/d, ugal/s, ugal/min, ugal/h, ugal/d, Mugal/d, igal/s, igal/min, igal/h, igal/d, bls/s, bls/min, bls/h, bls/d, hl/h, g/s, g/min, g/h, kg/s, kg/min, kg/h, kg/d, t/min, t/h, t/d, lb/s, lb/min, lb/h, lb/d, custom	Select the unit for the flow indicator. **Important (Note)** When a mass flow unit is selected, the corresponding density must be set in the "Device Info / Transmitter / Density" menu.
Velocity Unit	m/s, m/min, cm/s, cm/min, feet/s, feet/min, inch/s, inch/min	Select the unit for the display of the flow velocity.
Custom Vol. Type	Volume Flow Mass Flow	Select whether the user-defined flow unit is displayed as a mass flow (with density) or volume flow (without density). **Important (Note)** When a mass flow unit is selected, the corresponding density must be set in the "Device Info / Transmitter / Density" menu.
Custom Vol. Factor	0,0001 ... 100000 l/s	Enter the factor for a user-defined flow unit. The factor relates to the flow per liter.
Custom Vol. String	Alphanumeric, max. 20 characters	Enter the name for the user-defined flow unit.
Custom Tot. Type	Volume Flow Mass Flow	Select whether the used-defined totalizer unit is displayed as a mass flow (with density) or volume flow (without density). **Important (Note)** When a mass flow unit is selected, the corresponding density must be set in the "Device Setup / Transmitter / Density" menu.
Custom Tot. Factor	0,0001 ... 100000 l	Enter the factor for a user-defined totalizer unit. The factor relates to the flow per liter.
Custom Tot. String	Alphanumeric, max. 20 characters	Enter the name for the user-defined totalizer unit.

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Menu / Parameter	Value range	Description
Device Setup / Transmitter / Low Flow Cut Off		
Flow Cut Off Level	0 ... 10 %	Select the switching threshold for leak flow volume monitoring. If the flowrate is below the switching threshold for the leak flow volume, the flow is not measured. The current output is set to zero. Default setting: 1%
Hysteresis	0 ... 50 %	Set the hysteresis for the leak flow volume.
Device Setup / Transmitter / Operating Mode		
Meter Mode	Forward and Reverse	Set the measuring direction for the flowmeter sensor. • „Forward only“: The device measures only forward direction. • „Forward and Reverse“: The device measures and totalizes both directions. Default setting: „Forward and Reverse“
Flow Indication	Normal, Reverse	Inverts the flow direction displayed. Default setting: „Normal“
Device Setup / Transmitter / System Zero		
Manual Adjust	-50 ... +50 mm/s	Enter the flow velocity for system zero.
Auto Adjust		Starts the automatic zero adjustment. **Important (Note)** Prior to starting the zero adjustment, make sure that: • There is no flow through the flowmeter sensor (close all valves, shut-off devices, etc.) • The flowmeter sensor is completely filled with the fluid to be measured.

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7.4.4 Menu: Display

Menu / Parameter	Value range	Description
Display		
Language	Deutsch, English, Français, Español, Italiano, Dansk, Svenska, Polski, Russki, Zhongweng, Turkce	Select the menu language.
Contrast	0 ... 100 %	Contrast setting for the LCD display
Operator Pages		Select the "Operator Pages" submenu. **Important (Note)** Up to four user-specific operator pages (layouts) can be configured for the process display. If several operator pages have been configured, these can be scrolled **manually**. In the factory setting only Operator Page 1 is enabled.
Autoscroll	On / Off	If Multiplex mode is enabled, you can also activate the "Autoscroll" function on the information level. In this function, operator pages appear on the LCD window in ten-second intervals. Manual scrolling through pre-configured operator pages as described above is no longer necessary. When Autoscroll mode is enabled, the ↻ icon is displayed on the lower left. Default setting: Off
Flowrate Format	x, x.x, x.xx, x.xxx, x.xxxx	Select the decimal places for the flow indicator. Default setting: x.xx
Volume Format	x, x.x, x.xx, x.xxx, x.xxxx	Select the decimal places for the flow totalizer. Factory setting: x.xx
Date/Time Format	DD-MM-YYYY, MM-DD-YYYY, YYYY-MM-DD	Set the display format for the date and time. Factory setting: YYYY-MM-DD
Display Test		Start the test of the LCD display with "OK".

Display / **Operator Pages**		
Operator Page 1		Select the "Operator Page 1" submenu.
Operator Page 2		Select the "Operator Page 2" submenu.
Operator Page 3		Select the "Operator Page 3" submenu.
Operator Page 4		Select the "Operator Page 4" submenu.

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Menu / Parameter	Value range	Description
Display / Operator Pages / **Operator Page 1 (n)**		
Display Mode	• 1 line with 6 characters. • 1 line with 6 characters + bar graph. • 1 line with 9 characters. • 1 line with 9 characters + bar graph. • 2 lines with 9 characters. • 2 lines with 9 characters + bar graph. • 3 lines with 9 characters (factory default). • Graphic (line recorder) • Off (the option disables the respective operator page)	Configure each operator page. The following variants in the value range can be selected:
1st Line	• Flowrate [%] • Flowrate [Unit] • Totalizer Fwd • Totalizer Rev • Totalizer Net • Flow Velocity [Unit] • Current Output [mA] • SignalProportion • Reference • Signal Max • Signal Min • Amplification • Noise Reset Counter	Select the value displayed in each line. The following variants in the value range can be selected:
2nd Line		
3st Line		
Bargraph	• Flowrate [%] • Current Output [mA]	Select the value displayed in the bar graph. The measuring values in the value range can be selected.

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7.4.5 Menu: Input / Output

Menu / Parameter	Value range	Description
Input/Output		
Digital Out Mode		Select the "Digital Output Mode" submenu.
Logic Setup		Select the "Logic Setup" submenu.
Pulse Setup		Select the "Pulse Setup" submenu.
Digital Input Setup	No Function, Totalizer Reset(All), Flowrate to Zero, System Zero Adjust, Totalizer Stop(All), Dual Range	Select the operating mode for the digital output. There are four operating modes available: • Totalizer reset for all totalizers (forward, reverse and differential totalizers) • Ext. zero return • External adjustment of zero point • External totalizer stop for all totalizers (forward, reverse, and differential totalizers) • Switchover between flow ranges 1 and 2 (Qmax and Qmax 2) Default setting: external switch-off **Important (Note)** If the fill operation is stopped before the configured fill quantity is reached, the fill totalizer is set to zero. When the fill function is restarted, the interrupted fill operation is **not** continued.
Current Output		Select the "Current Output" submenu.

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Menu / Parameter	Value range	Description
Input/Output / **Digital Output Mode**		
Function DO1 / DO2	Pulse F / Pulse R, Pulse F / Logic, Pulse FR / Logic, Logic / Logic	Select the functions for the digital outputs DO1 and DO2. • Pulse F / Pulse R: - DO1 = Pulse output forward direction - DO2 = Pulse output reverse direction • Pulse F / Logic: - DO1 = Pulse output forward direction - DO2 = Digital output • Pulse FR / Logic: - DO1 = Pulse output forward and reverse direction - DO2 = Digital output • Logic / Logic: - DO1 = Digital output - DO2 = Digital output Default setting: Pulse FR / Logic. **Important (Note)** The function of the digital output is defined in the menu "Logic Setup".
DO1 Drive	Passive, Active	The digital output DO1 can be configured as an "active" or "passive" output. For information on the current configuration, refer to the order confirmation. Default setting: Passive

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Menu / Parameter	Value range	Description
Input/Output / **Logic Setup**		
DO1 Signal	No Function, F/R Signal, Alarm Signal, Dual Range 1, Batch end contact 1	The menu is displayed only if in the " DO1 / DO2 Function " menu the Logic / Logic function is set. This menu is not displayed in the factory default setup. • F/R Signal: The digital output signals the flow direction. • Alarm-Signal: The digital output functions as an alarm output. The alarm type is set in the "DO1 Alarm Config" menu. • Dual Range: The digital output is activated when flow range 2 (Qmax 2) is selected. • Batch end contact: The digital output is activated when the configured fill quantity is reached. Default setting: F/R Signal.
DO1 Alarm Config		Select the "DO1 Alarm Config" submenu. The menu is displayed only if in the "DO1 Signal" menu the "Alarm Signal" function is set.
DO1 Action	Normally Open, Normally Closed	Select the switching behavior for the digital output. Default setting: Normally open.
DO2 Signal	No Function, F/R Signal, Alarm Signal, Dual Range 1, Batch end contact 1	Refer to the description "DO1 Signal".
DO2 Alarm Config		Select the "DO2 Alarm Config" submenu. The menu is displayed only if in the "DO2 Signal" menu the "Alarm Signal" function is set.
DO2 Action	Normally Open, Normally Closed	Refer to the description "DO1 Action".

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Menu / Parameter	Value range	Description
Input/Output / Logic Setup / **DO1 Alarm Config**		
General Alarm	On / Off	Each alarm can be activated separately. This allows to configure individually when the digital output DO1 signals an alarm.
Min. Flowrate Alarm	On / Off	
Max. Flowrate Alarm	On / Off	
Empty Pipe	On / Off	
TFE	On / Off	
Gas Bubble 1)	On / Off	
Conductivity 1)	On / Off	
Coating 1)	On / Off	
Sensor Temp 1)	On / Off	
Input/Output / Logic Setup / **DO2 Alarm Config**		
-	-	See the description "DO1 Alarm Config".
Input/Output / **Pulse Setup**		
Pulse Mode	Pulses per Unit, Frequenzmode	The menu is only displayed if under "Input/Output / Digital Out Mode / DO1/DO2 Function" a Pulse ... function has been selected. Select the operating mode for the digital output. There are two operating modes available: • „Pulses per Unit“: In pulse mode, pulses per unit are output (e.g., 1 pulse per m^3). • „Fullscale Frequency“: In frequency mode, a frequency proportional to the flowrate is output. The maximum frequency corresponding to the flow range end value is configurable (max. 5 kHz). Default setting: „Pulses per Unit“
Pulses per Unit	1 ... 5250/s	Set the pulses per unit in the "Pulses per Unit" operating mode.
Pulse Width	0.1 ... 2000 ms	Set the pulse width in the "Pulses per Unit" operating mode. The pulse factor and pulse width are interdependent and are calculated dynamically.
Limit Frequency	Display only	Display of the limiting frequency for the pulse output.
Fullscale Frequency	0 ... 5000 Hz	Set the frequency for the flow range end value in "Frequenzmode" operating mode.

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Menu / Parameter	Value range	Description
Input/Output / **Current Output**		
Iout at Alarm	High Alarm Value, Low Alarm Value	Select the status of the current output in error condition. The output "low" or "high" current is set in the subsequent menu. Default setting: "High Alarm Value".
Low Alarm Value	3,5 ... 3,6 mA	Select the current for Low Alarm. Default setting: 3.5 mA.
High Alarm Value	21 ... 23 mA	Select the current for High Alarm. Factory setting: 21.8 mA.
Iout at EP Alarm	Off, Q=0%, High Alarm, Low Alarm	Select the status of the current output for an empty pipe. • Off: Error is not output at the current output. • Q = 0 %: The current output assumes the value for "No flow". • High Alarm: The current output assumes the value for "High Alarm". • Low Alarm The current output assumes the value for "Low Alarm". Default setting: Off.
Iout at Flow >103%	Off, High Alarm, Low Alarm	Select the status of the current output for overshoot of the flow range end value. • Off: Error is not output at the current output. • High Alarm: The current output assumes the value for "High Alarm". • Low Alarm The current output assumes the value for "Low Alarm". Default setting: Off.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Input/Output / Current Output **(continued)**		
Iout at TFE Alarm	Off, Q = 0 %, High Alarm, Low Alarm	Select the status that the current output shall assume in the case of a partial filling alarm. • Off: Error is not output at the current output. • Q = 0 %: The current output assumes the value for "No flow" (4 mA). • High Alarm: The current output assumes the value for "High Alarm". • Low Alarm The current output assumes the value for "Low Alarm". Default setting: "Off"
Iout Mode	4 ... 20 mA, 4 - 12 - 20 mA	Select the operating mode for the current output. • 4 ... 20 mA - 4 mA = No flow - 20 mA = Maximum flow • 4 - 12 - 20 mA - 4 mA = Maximum reverse flow - 12 mA = No flow - 20 mA = Maximum forward flow

italics = Parameter can only be viewed at the "Advanced" password level.

7.4.6 Menu: Process Alarm

Menu / Parameter	Value range	Description
Process Alarm		
Clear Alarm History	-	Allows you to clear the alarm list.
Group Masking		Select the "Group Masking" submenu.
Individual Masking		Select the "Individual Masking" submenu.
Alarm Simulation	Off, ...	A variety of alarm messages and output conditions can be simulated. For further information read and observe chapter “Alarm simulation”.
Process Alarm / **Group Masking**		
Maintenance Required	On / Off	Alarm messages are divided into groups. If masking is activated for a group (On), no alarm occurs. For further information read and observe Chapter "Error conditions and alarms".
Function Check	On / Off	
Out of Specification	On / Off	
Process Alarm / **Individual Masking**		
Min Flowrate Alarm	On / Off	Individual alarm messages can also be masked. These are not included in the masking for the group. If masking is activated for an alarm (On), no alarm occurs. For further information read and observe chapter "Error conditions and alarms".
Max Flowrate Alarm	On / Off	
Flow >103%	On / Off	
Com Controller Alarm	On / Off	
TFE Alarm	On / Off	
Empty Pipe Alarm	On / Off	

italics = Parameter can only be viewed at the "Advanced" password level.

7.4.7 Menu: Communication

Menu / Parameter	Value range	Description
Communication		
HART		Select the "HART" submenu.
Cyclic Data Out		Select the "Cyclic Data Out" submenu.
Service Port		Select the "Service Port" submenu.

Communication / **HART**		
Device Address	0 ... 15	Select the HART device address. The HART protocol has provisions for creating a bus with up to 15 devices (1 ... 15). **Important (Note)** If an address greater than 0 is set, the device operates in multidrop mode. The current output is fixed at 4 mA. Apart from that, the current output is only used for HART communication. Default setting: 0
HART TAG	8 characters, uppercase only, no special characters.	Enter a HART TAG number as unique identifier for the device.
HART Descriptor	16 characters, uppercase only, no special characters.	Enter a HART descriptor.
HART Message	Display only.	Display of the alphanumeric TAG number.
HART Manf. ID	Display only.	Display of the HART manufacturer ID. ABB = 26
HART Device ID	Display only.	Display of the HART device ID. FEX300 / FEX500 = 30
Last HART Command	Display only.	Display of the most recently sent HART command.

Communication / **Cyclic Data Out**		
Cyclic Upd. Rate	0,2 ... 3600 sec	Set the interval for data output via the infrared service port Default setting: 1 sec **Important (Note)** For detailed information about how to use the infrared service port refer to the separate operating instructions OI/FZA100.
Cyclic Upd. Select		Select the "Cyclic Upd. Select" submenu.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Communication / Cyclic Data Out / **Cyclic Upd. Select**		
Flow Group	ON / OFF Contents: Q(%), Q(l/s), v(m/s)	Select the data to be output via the infrared service port. Diagnostic data is compiled in groups. Each group can be separately switched on or off, and thereby added to the diagnostic data set.
Outputs Group	ON / OFF Contents: 20mA output [Io(mA)], frequency at digital output DO1 [f1(Hz)], frequency at digital output DO2 [f2(Hz)]	
Status Group	ON / OFF Contents: Alarm, Empty Pipe Frequency [EPD (Hz)], TFE Frequency [TFE (Hz)]	
Coil Group	ON / OFF Contents: Coil current [Ic(mA)], Coil voltage [CV(V)], Total coil resistance [CR(Ohm)]	
TX Group	Contents: Reference voltage digits [Ref], Differential signal at ADC [SP], SignalMax [SM], SignalMin [Sm], SignalError from NR filter [SE], Signal DC errors [SDE], Internal amplification [Api], Signal to noise ratio SNR	
Vol. Totals Group	ON / OFF Contents: Forward totalizer [Fwd (m^3)], Reverse totalizer [Rev (m^3)], Differential totalizer [Net (m^3)]	
Electrodes Group	ON / OFF Contents: Electrode impedance E1 to ground [IE1 (kOhm)], Electrode impedance E2 to ground [IE2 (kOhm)], Deposit values of electrode 1 [QE1] and aE1, Electrode values of electrode 2 [QE2] and aE2, Gas bubble value [Gasb], Conductivity [conduS], Sensor temperature [sensorT°C]	

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description

Communication / **Service Port**		
Max Baud Rate	2400, 4800, 9600, 19200, 38400	Set the transmission rate (baud rate) for the infrared service port.
HART Access	On / Off	Activate / deactivate the infrared service port

italics = Parameter can only be viewed at the "Advanced" password level.

Communication / **PROFIBUS**		The menu is displayed only for devices with PROFIBUS PA.
PA Addr. (-BUS-)	0 ... 126	The "PROFIBUS" is displayed only if this option has been ordered for the device. Displays the slave address. Factory setting: 126 Information about the DIP switches (transmitters with dual-compartment housing only): • DIP switches 1 to 7 define the PROFIBUS address, • DIP switch 8 defines the address mode: • DIP switch 8 = Off = Addressing via bus or keypad using the menus for the device. The message "-BUS-" is displayed. • DIP switch 8 = On = Addressing via DIP switches 1-7; the message "(HW Switch)" is displayed. The address switch setting is only adopted when the device is restarted, not during running operation. Factory setting for DIP switch 8: Off For further information read and observe chapter 6.3 “Start-up of PROFIBUS PA units”.
Ident Nr. Selector	0x9700, 0x9740, 0x3430	Selection of the ID No. Selector. The parameter can be changed only when cyclic communication is stopped (Com State = OFF). Default setting: 0x3430
Comm State	Offline, Operate, Clear, Stop	Display of the communication status. • Offline: BUS communication is deactivated. • Operate: Cyclic communication is running. • Clear: Device is being initialized. • Stop: Cyclic communication is stopped, BUS communication remains active.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Communication / PROFIBUS (continued)		The menu is displayed only for devices with PROFIBUS PA.
AI1-Q Flowrate	Display only	Current flow in the selected unit from the Transducer Block Flow, including status.
TOT1-Q Flowrate	Display only	Current totalizer status in the selected unit from the Transducer Block Flow, including status.
TOT2-Q Flowrate	Display only	Current totalizer status in the selected unit from the Transducer Block Flow, including status.
AI2-Internal Tot Fwd	Display only	Current totalizer status of the forward totalizer in the selected unit from the Transducer Block Flow, including status.
AI3-Internal Tot Rev	Display only	Current totalizer status of the reverse totalizer in the selected unit from the Transducer Block Flow, including status.
AI4-Diagnostics	Display only	Current output value, including status. The channel can be selected using the "AI4 Channel" parameter. This function block delivers active values for FEX500 only. For this purpose, the sensor measurement or the conductivity measurement must be switched on. For FEX300 this function block delivers "0".
AI4-Channel	Sensor Temp, Conductivity	Selection of the channel output by AI4. The PV_SCALE and OUT_SCALE structure is not adapted. This channel is active for FEX500 only.
AO-Density Adjust	Display only	Current density output value from the Transducer Block Flow, including status.
DI-Alarm Info	Display only	Current output value, including status. The channel can be selected using the "DI Channel" parameter.
DI-Channel	Maintenance, Out of Spec, Function Check, Failure	Select the channel output by "DI Alarm Info".
DO-Cyclic Control	Display only	Current function, including status. The function can be selected using the "DO Channel" parameter.
DO-Channel	Off, Totalizer Reset(All), Flowrate to Zero, System Zero Adjust, Totalizer Stop(All), Dual Range, Start/Stop Batching	Select the function for "DO Cyclic Control".

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Communication / **FF**		The menu is displayed only for devices with FOUNDATION Fieldbus.
Show FF Address	Display only	Display of the FOUNDATION Fieldbus address. The address is set via the FOUNDATION Fieldbus Master.
AI1-Q Flowrate	Display only	Current flow in the selected unit from the Transducer Block Flow, including status.
INT1-Q Flowrate	Display only	Current output value, with status.
AI2-Internal Tot Fwd	Display only	Current totalizer status of the forward totalizer in the selected unit from the Transducer Block Flow, including status.
AI3-Internal Tot Rev	Display only	Current totalizer status of the reverse totalizer in the selected unit from the Transducer Block Flow, including status.
AI4-Diagnostics	Display only	Current output value, including status. The channel can be selected via the bus, only.
AO-Density Adjust	Display only	Current density output value from the Transducer Block Flow, including status.
DI-Alarm Info	Display only	Current output value, including status. The channel can be selected via the bus, only.
DO-Cyclic Control	Display only	Current function, including status. The channel can be selected via the bus, only.

italics = Parameter can only be viewed at the "Advanced" password level.

7.4.8 Menu: Diagnostics

Menu / Parameter	Value range	Description
Diagnostics		
Diagnosis Control		Select the "Diagnosis Control" submenu.
Diagnosis Values		Select the "Diagnosis Values" submenu.
Fingerprints		Select the "Fingerprints" submenu.
Trend		Select the „Trend“ submenu.
Flowrate Alarm		Select the "Flowrate Alarm" submenu.
Simulation Mode	Off, Flow Velocity, Q [units], Q [%],Iout, Freq on DO1, Freq on DO2, Logic DO1, Logic DO2, HART Freq, Digital in	Manual simulation of measured values. The output values correspond to the simulated flowrate entered. The "Configuration" information is displayed in the lower line of the display. Restore the Simulation mode to "Off" once completed. The values in the "Value range" column can be simulated.
Output Readings		Select the "Output Readings" submenu.

Diagnostics / **Diagnosis Control**		
Empty Pipe Detector		Select the "Empty Pipe Detector" submenu.
Sensor Measurements		Select the "Sensor Measurements" submenu.
TFE Detector		Select the "TFE Detector" submenu.
Sil Detection		Select the "Sil Detection" submenu.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	**Value range**	**Description**
Diagnostics / Diagnosis Control / **Empty Pipe Detector**		
Empty Pipe Detector	On / Off	Activate the "Empty Pipe Detector" function (only for sizes ≥ DN 10 and without preamplifier). An entirely full measuring tube is essential for an accurate measurement. The "Empty Pipe Detector" function detects an empty measuring pipe. In the case of an alarm, the current output assumes the status that was defined in the "Input / Output / Current Output / Iout at EP Alarm" menu, and the pulse output is stopped. Default setting: Off
Adjust EP		The Empty Pipe Detector function must be adjusted according to the conditions on site. The switching threshold is set during the automatic adjustment. Start automatic adjustment of the Empty Pipe Detector function.
Manual Adjust EP F.	0 ... 255	Manually adjust the Empty Pipe Detector function. The value must be modified in such a way that the frequency for empty pipe detection **(Detector EP Value)** is close to 2000 Hz. **Important (Note)** Prior to starting the (manual / automatic) adjustment, make sure that: • There is no flow through the flowmeter sensor (close all valves, shut-off devices, etc.) • The flowmeter sensor is completely filled with the fluid to be measured.
Threshold	100 ... 60000 Hz	Set the switching threshold for empty pipe detection. The switching threshold is set automatically during automatic adjustment. The switching threshold can be changed in order to obtain manual fine adjustment.
Detector EP Value	Display only	Display of the frequency for empty pipe detection. If the current value exceeds the defined switching threshold, a message appears on the display and an alarm is output via the digital output, if configured accordingly.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Diagnostics / Diagnosis Control / **Sensor Measurements**		
One shot Sensor Mea		Start the measurement. The measured values for the start moment are acquired.
Coil Current	Display only	Display the coil current.
Coil Resistor	Display only	Display the coil resistance.
Coil Voltage	Display only	Display the coil voltage.
Coil R. Max Alarm	0 ... 1000 Ω	Set the maximum limit value for the coil resistance. In the case of overshoot an alarm is tripped. Default setting: 1000 Ω
Coil R. Min Alarm	0 ... 1000 Ω	Set the minimum limit value for the coil resistance. In the case of undershoot an alarm is tripped. Default setting: 0 Ω
Signal-Cable length	0.01 ... 200 m	Enter the signal cable length between the transmitter and the flowmeter sensor. For devices with a compact design 0.01 m must be entered. Default setting: 0 m

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description

Diagnostics / Diagnosis Control / **TFE Detector**		
TFE detector		Activate the "Partial Filling Detector" (TFE) function. **Important (Note)** This function can be used only if the flowmeter sensor is provided with a measuring electrode for the detection of partially filled tubes (option). The flowmeter sensor must be installed horizontally, with the terminal box pointing upward. This function can be used for flowmeter sensors from size DN50 without explosion protection or with explosion protection for Zone 2 / Div.2..
Adjust TFE Full		The partial filling detector must be adjusted according to the conditions on site. Start automatic adjustment of the Partial Filling Detector function. **Important (Note)** Prior to starting the adjustment, make sure that: • There is no flow through the flowmeter sensor (close all valves, shut-off devices, etc.) • The flowmeter sensor is completely filled with the fluid to be measured.
TFE Threshold		Manual fine adjustment of the switching threshold. The switching threshold is automatically set during the automatic adjustment. If the current value exceeds the defined switching threshold, a message appears on the display and an alarm is output via the digital output, if configured accordingly.
TFE Value		Display the current measuring value.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Diagnostics / Diagnosis Control / **Sil Detection**		
SIL Detection	On / Off	By switching on the detector the monitoring of safety-relevant components is increased. With the detector switched on an SFF value of 91.6 is achieved for the FMEDA analysis (SIL2). With the detector switched off an SFF value of 85.5 is achieved for the FMEDA analysis (SIL1). This is valid for all devices with HART protocol. Default setting: Off
Diagnostics / **Diagnosis Values**		
SNR Value	Display only	Display the current diagnostic values for service purposes.
Slope Value		
Slope Variation		
Reference		
Signal Ratio (signal difference)		
Signal Max (Max.value of pos. signal)		
Signal Min (Max.value of neg. signal)		
Signal Error (signal error portion)		
NV Resets/sec		
Amplification Int.		
Diagnostics / **Fingerprints** [1)]		
Factory F.P.		Select the „Factory F.P submenu.
Startup F.P.		Select the Startup F.P. submenu.
On demand F.P.		Select the On Demand F. submenu.

italics = Parameter can only be viewed at the "Advanced" password level.

The “fingerprint” database integrated in the transmitter allows you to compare the values at the time of factory calibration or commissioning with the currently recorded values.
As a result, changes of the measuring system can be detected early, and the appropriate measures can be taken.

Menu / Parameters	Value range	Description

Diagnostics / **Flowrate Alarm**		
Max. Flowrate Alarm	0 ... 130 %	Set the maximum limit value for the flow.
Min. Flowrate Alarm	0 ... 130 %	Set the minimum limit value for the flow.

Diagnostics / **Output Readings**		
Current	mA	Display the current values and statuses of the listed inputs and outputs.
DO1 Frequency	Hz	
DO2 State	open / closed	
Digital In State	open / closed	

italics = Parameter can only be viewed at the "Advanced" password level.

7.4.9 Menu: Totalizer

Menu / Parameter	Value range	Description
Totalizer / **Reset Vol. Totals**		
Totalizer Fwd		Resets forward totalizer to zero.
Totalizer Rev		Resets reverse totalizer to zero.
Totalizer Net		Reset the differential totalizer to zero.
All Vol. Totalizer		Resets all totalizers to zero.

italics = Parameter can only be viewed at the "Advanced" password level.

Menu / Parameter	Value range	Description
Totalizer / **Edit Vol. Totals**		
Edit Totalizer Fwd	-	Enter totalizer statuses (e.g., when replacing the transmitter).
Edit Totalizer Rev	-	
Edit Totalizer Net	-	

italics = Parameter can only be viewed at the "Advanced" password level.

7.5 Alarm Simulation

In the "Process Alarm / Alarm Simulation" menu a variety of alarms can be simulated.

Parameter	Description

Process Alarm	
... / Alarm Simulation	
Off	Alarm Simulation switched off.
0-Sim.CurrentOut	Simulate current output
1-Sim.Logic on DO1	Switch on/off contact output (terminals 51, 52)
2-Sim.Pulse on DO1	Simulate pulse output (terminal 51/52)
3-Sim.Logic on DO2	Switch on/off contact output (terminals 41, 42)
4-Sim.Pulse on DO2	Simulate pulse output (terminal 51/52)
5-Min Alarm Flowrate	Simulate flowrate min. alarm
6-Max Alarm Flowrate	Simulate flowrate max. alarm
7-Flowrate >103%	Simulate flowrate > 103 % as alarm
8-Flow Simulation	Run flowrate simulation
9-Calbration Mode	Run transmitter alarm on simulator
10-Flowrate to Zero	Simulate external output switch-off
11-Totalizer Stop	Simulate external totalizer stop
12-Tot.Display<1600h	Simulate display value <1600 h for Qmax.
13-Totalizer Reset	Simulate external totalizer reset
14-Err.Sensor-Comms	Simulate distorted communication to SensorMemory.
15-HART Address <> 0	Simulate HART Multiplex mode
16-FRAM-Com Fail	Simulate FRAM error in the transmitter
17-No Sensor	Simulate error "No communication to SensorMemory"
18-Sim.Digital Input	Simulate digital input "ON/OFF"
19-ADC saturated	Simulate "AD converter override" error
20-Error Coil circ	Simulate error in coil loop
21-Coil Resistor	Simulate "Coil resistance out of limits" error
22-Driver Err Uref=0	Simulate "Reference voltage = 0" error
23-El.Noise too High	Simulate "Noise signal too high" error
24-DC to High	Simulate "DC too high, several NV resets" error
25-Empty Pipe	Simulate "Empty pipe" error
27-NV Corrupt	Simulate "NV Corrupt" error
29-Electrode Imp.	Simulate "Electrode impedance out of limits" error

Process Alarm (continued)
... / Alarm Simulation

30-Hold Last Value	Simulate "Hold last good value" error
32-Digi-Pot Error	Simulate "Digital potentiometer" error
33-TFE	Simulate "Partial filling alarm" error
34-CurrentOut Error	Simulate "Loop current output interrupted" error
35-Not Calibrated	Simulate "Not calibrated" error
36-SensorIncompatib.	Simulate "Calibration mode incompatible" error
37-ROM Error	Simulate ROM error in the transmitter
38-RAM Error	Simulate RAM error in the transmitter
39-Sim. HART Freq.	Simulate a HART frequency
40-SIL	Simulate "Self check alarm" error

7.6 Software history

7.6.1 Devices with HART protocol

Software D200S062U01		
Software version	**Type of changes**	**Operating instructions**
00.01.01	Original Software	OI/FEP300/FEH300 Rev. A
00.01.02	Function extension, incorporated new HART commands	OI/FEP300/FEH300 Rev. A
00.02.00	Optimized measured value processing	OI/FEP300/FEH300 Rev. B
00.02.01	Optimized measured value processing	OI/FEP300/FEH300 Rev. B
00.02.04	Optimized boot sequence	OI/FEP300/FEH300 Rev. B
Software D200S069U01		
01.01.02	Optimized access to the service menu. Implemented TFE functionality Added diagnostic functions and batch mode (for 500 series, only)	OI/FEX300/FEX500 Rev. C
01.01.04	Optimized sensitivity of the keys on the display	OI/FEX300/FEX500 Rev. D
01.01.06	Optimized view on the display	OI/FEX300/FEX500 Rev. D
01.02.00	Totalizer preset for ProcessMaster 300 implemented. Error with Swedish menu navigation corrected.	OI/FEX300/FEX500 Rev. E

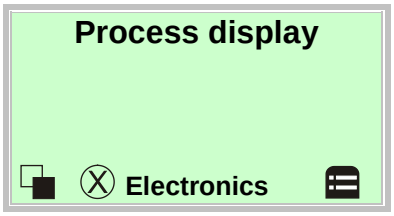
7.6.2 Devices with PROFIBUS PA or FOUNDATION Fieldbus

Software D200S069U02 (PA)		Software D200S069U03 (FF)
Software version	**Type of changes**	**Operating instructions**
00.01.02	Original software for PROFIBUS PA, FOUNDATION Fieldbus	OI/FEX300/FEX500 Rev. C

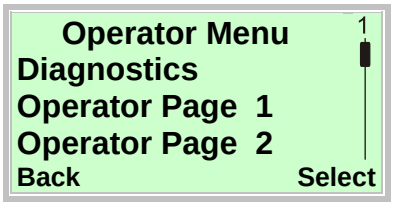
8 Error messages

8.1 Invoking the error description

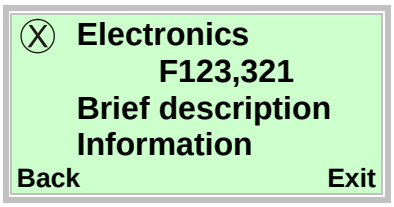
Additional details about the occurred error can be called up on the information level.



1. Use  to switch to the information level.



2. Use  or  , select the "Diagnostics" submenu.
3. Use  to confirm your selection.



The first line shows the area in which the error has occurred.

The second line shows the unique error number.

The next lines show a brief description of the error and information on how to remedy it.

8.2 Error states and alarms

8.2.1 Errors

Error no. / Range	Text on the LCD display	Cause	Remedy
F254.038 Electronics unit	RAM Error in Transmitter Contact ABB Service	Error in the transmitter electronics unit.	Replace the electronics unit or contact ABB Service.
F253.037 Electronics unit	ROM Error in Transmitter Contact ABB Service	Error in the transmitter electronics unit.	Replace the electronics unit or contact ABB Service.
F252.017 Sensor	No Sensor Memory Check wiring Check switch SW3	Incorrectly wired terminals D1 and D2. Short circuit or break in wires for D1, D2. Jumper SW3 is not correctly plugged into the backplane. Old flowmeter sensor connected without SensorMemory.	Check the wiring for terminals D1, D2. If an old flowmeter sensor (e.g., model DE41F) is connected without SensorMemory, plug the jumper on the backplane in the "ON" position.
F251.040 Electronics unit	Self Check Alarm	The SIL monitoring function has detected a transmitter error.	Replace the transmitter or contact ABB Service.
F250.016 Electronics unit	Tx. memory fault detected Contact ABB Service	Error in the transmitter electronics unit.	Replace the electronics unit or contact ABB Service.
F248.036 Sensor	Incompatible snsTx+ snr are not the same series	Calibration mode is not compatible.	Contact ABB Service.
F246.032 Electronics unit	Defect digital potentiometer Transmitter Hardware fault ABB Service	Internal digital potentiometer for common mode rejection is defective.	Replace the electronics unit or contact ABB Service.
F245.047 Electronics unit	Stack NV Corrupt Contact ABB Service	The internal stack memory for PROFIBUS PA / FOUNDATION Fieldbus is defective.	Replace the electronics unit or contact ABB Service.
F244.031 Electronics unit	Internal supply voltage error Contact ABB Service	Failure of transmitter internal power supply.	Replace the electronics unit or contact ABB Service.
F236.024 Operation	DC to High Lot of NV-Resets Refer to instr. Manual	Multi-phase fluids that produce a very high level of noise. Stones or solids that produce a very high level of noise. Galvanic voltages at the measuring electrodes. Conductivity of fluid is not evenly distributed (e.g., directly after injection points).	Check electrical connections and grounding of device. Activate empty pipe detector and calibrate if the meter tube is empty. Contact ABB Service.
F232.022 Electronics unit	Driver Error Uref = 0 Check wiring for open circuit Check fuse	Incorrect wiring (terminals M1, M2) or wire break / short circuit. Defective fuse in the coil circuit or moisture in the terminal box.	Check that the wiring (terminals M1, M2) is connected properly, check for wire breaks and short circuits. Check the coil circuit fuse. Check the connection box for moisture.
F228.020 Electronics unit	Error in Coil circuit Check wiring for short circuit	Incorrect wiring (terminals M1, M2) or wire break / short circuit. Fuse in the coil circuit is defective.	Check that the wiring (terminals M1, M2) is connected properly, check for wire breaks and short circuits. Check the coil circuit fuse.

Continued on next page.

Error no. / Range	Text on the LCD display	Cause	Remedy
F226.019 Electronics unit	AD Converter saturated Check empty pipe or Galv. Voltage	Signal at the input of the AD converter exceeds the maximum value of 2.5 V. No further measurement is possible.	If the pipeline is empty, check whether the empty pipe detection function is activated. In the "Diagnostics" menu, activate the empty pipe detection function. Check whether the current flowrate exceeds the configured flow range end value. If yes, increase Qmax (= flow range end value).

8.2.2 Function check

Error no. / Range	Text on the LCD display	Cause	Remedy
C190.045 Config.	An alarm is simulated Switch off alarm simulation	Simulation mode is activated.	In the "Diagnostics" menu, deactivate simulation mode.
C186.009 Config.	Tx Simulator/ Calibrator mode Switch off Calibrator Mode	The transmitter is operated on simulator 55XC4000.	In the "Diagnostics" menu, deactivate simulation mode.
C185.030 Operation	Hold last good known value Switch OFF Noise Reduction ABB Service	The noise exceeds the bandwidth set for noise reduction for a longer period of time.	Switch off noise reduction in the "Device Setup" menu or contact ABB Service.
C184.010 Config.	The Flowrate is set to zero Check digital in terminals 81,82	The function of the digital input (DI) is set to "External output switch-off" and the digital input (DI) is set to high signal (+24 V DC).	Set the digital input (DI) to low signal (0 VDC).
C182.008 Config.	Flowrate Simulation Switch off Simulation Mode	Simulation mode is activated. One of the following functions is simulated: Flowrate [%] or flowrate [unit] or flow velocity. These readings in simulation mode do not represent the system conditions.	In the "Diagnostics" menu, deactivate simulation mode.
C178.000 Config.	Simulated/ Fixed Current Output Simulation Mode? HART address>0?	The current output is simulated and is currently set to a specific value. The error message is displayed if the HART address is not 0 (HART multidrop mode, current output is set permanently to 4 mA).	Deactivate simulation mode in the "Process Alarm" menu or set the HART address to 0 in the "Communication" menu.
C177.015 Config.	HART Address <>0 Multidrop Mode Set HART Addr. = 0	HART address not 0 (HART multidrop mode, current output is set permanently to 4 mA).	Set the HART address to 0 in the "Communication" menu.
C176.011 Config.	Totalizer Stop Check digital in terminals 81,82	The function of the digital input (DI) is set to "external totalizer stop" and the digital input (DI) is set to high signal (+24 V DC).	Set the digital input (DI) to low signal (0 V DC).

Continued on next page.

Error no. / Range	Text on the LCD display	Cause	Remedy
C175.013 Config.	Totalizer Reset Check digital in terminals 81,82	The function of the digital input (DI) is set to "External totalizer reset" and the digital input (DI) is set to high signal (+24 V DC).	Set the digital input (DI) to low signal (0 V DC).
C174.002 Config.	Pulse Simulation selected on DO1 Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.
C172.004 Config.	Pulse Simulation selected on DO2 Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.
C168.001 Config.	Logic Simulation selected on DO1 Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.
C164.003 Config.	Logic Simulation selected on DO2 Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.
C158.039 Config.	Simulation of HART frequency Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.
C154.018 Config.	Simulation Digital In Switch off Simulation Mode	Simulation mode is activated.	In the "Process Alarm" menu, deactivate simulation mode.

8.2.3 Operation outside of specifications (Off Spec)

Error no. / Range	Text on the LCD display	Cause	Remedy
S149.021 Operation	Coil resistor out of limits Check wiring Contact ABB Service	Coil resistance too high: Coil or fuse for coil circuit is defective, or M1/M2 wired incorrectly, or wire break, or fluid is too hot. Coil resistance too low: Coil is defective or short circuit in M1 / M2 wiring.	Check wiring, check fuse for coil circuit, contact ABB Service.
S148.025 Operation	Empty Pipe Check Pipe	The pipeline in the system is empty.	Fill pipeline.
S146.043 Operation	Gas Bubble Alarm	Gas bubbles were detected in the fluid. The measured value is above the set switching threshold.	Check the process.
S144.033 Operation	Partially filled pipe(TFE) Check Pipe Or adjust Detector	Alarm tripped by Partial Filling Detector.	Check process, fill pipeline.
S143.042 Operation	Electrode Coating Alarm	Insulating or conductive deposits detected on measuring electrodes. The deposit value is above the set switching threshold.	Check process, flush pipeline, clean measuring electrodes.
S142.041 Operation	Conductivity Alarm	The fluid conductivity is outside the configured limit values.	Check process, adjust alarm limits if required.
S141.046 Operation	Sensor and or Housing Temperature to high	The flowmeter sensor temperature is outside the configured limit values.	Check process, adjust alarm limits if required.
S140.007 Operation	Flowrate >103% Check Flowrate Check Range Setting	The flowrate in the system exceeds the configured flow range end value by more than 3 %.	Increase the flow range end value in the "Easy Set-up - Qmax" menu.
S136.006 Operation	Max Alarm Flowrate	The current flowrate in the pipeline is greater than the max. alarm configured.	Reduce the flowrate or increase the value for the max. alarm.
S132.005 Operation	Min Alarm Flowrate	The current flowrate in the pipeline is lower than the min. alarm configured.	Increase the flowrate or increase the value for the min. alarm.

Continued on next page.

Error no. / Range	Text on the LCD display	Cause	Remedy
S124.029 Operation	Electr.Impedance too high Coating? Conductivity? Empty Pipe?	This could be caused by insulating deposits on the electrodes, conductivity that is too low, or an empty meter tube.	If the pipeline is empty, check whether the empty pipe detection function is activated. In the "Diagnostics" menu, activate the empty pipe detection function. Check conductivity, check deposits on the electrodes. Increase the value for "Elec. Imp. Max. Alarm" in the "Diagnostics - Alarm Limits" menu.
S122.026 Operation	Short-ciruit E1 E2 with shield.	Galvanic voltages.	Increase the value in the "Diagnostics - Alarm Limits - Electr. V Max Alarm" menu and decrease the value for "Electr. V Min Alarm".
S120.023 Operation	Electrode Noise too high Switch on Noise Reduction	The noise at the measuring electrodes is above the limit value.	Check process.
S110.035 Operation	Sensor setup Cal-Status Set Cal-Status to calibrated	Sensor is uncalibrated or Cal status is not set to "calibrated".	Contact ABB Service.
S108.044 Operation	Pulse output is cutted off Check pulse out configuration	Incorrect configuration.	In the "Easy Set-up" menu, reduce the "Pulses per unit" value.

8.2.4 Maintenance

Error no. / Range	Text on the LCD display	Cause	Remedy
M099.027 Electronics unit	NV Corrupt	NV Memory, SensorMemory, FRAM defective.	Contact ABB Service.
M094.034 Electronics unit	Current out fault Comms. to MSP Check wiring! 20mA passive? Check BR901!	20 mA loop open, wire break or no power connected during operation as passive 20 mA output, max. permissible load exceeded or hardware defective.	Check for incorrect wiring, wire break. Check that the jumper to the 20 mA active / passive switchover is connected correctly to the backplane in the transmitter housing. Check whether the external power is connected during operation as 20 mA passive.
M090.014 Sensor	Errors Sensor Comms Bad EMC environment Check wiring	EMC environment or loose contact on the D1 or D2 terminals, or incorrect wiring, or short circuit, or moisture in the terminal box.	Check for incorrect wiring (terminals D1, D2), check terminal box.
M080.012 Operation	Display value is <1600h at Qmax Change eng. Unitfor Totalizer	Display value <1,600 h for Qmax.	Change the totalizer unit.

8.3 Overview of error states and alarms

Error no. / Range	Text on the LCD display	Current output behavior	Digital output behavior	Pulse output behavior	Display	Error maskable?
F254.038 Electronics unit	RAM Error in Transmitter Contact ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F253.037 Electronics unit	ROM Error in Transmitter Contact ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F252.017 Sensor	No Sensor Memory Check wiring Check switch SW3	Iout at Alarm	General Alarm	0 Hz	0 %	No
F251.040 Electronics unit	Self Check Alarm	Iout at Alarm	General Alarm	0 Hz	0 %	No
F250.016 Electronics unit	Tx. memory fault detected Contact ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F248.036 Sensor	Incompatible snsTx+ snr are not the same series	Iout at Alarm	General Alarm	0 Hz	0 %	No
F246.032 Electronics unit	Defect digital potentiometer Transmitter Hardware fault ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F245.047 Electronics unit	Stack NV Corrupt Contact ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F244.031 Electronics unit	Internal supply voltage error Contact ABB Service	Iout at Alarm	General Alarm	0 Hz	0 %	No
F236.024 Operation	DC to High Lot of NV-Resets Refer to instr. Manual	Iout at Alarm	General Alarm	0 Hz	0 %	No
F232.022 Electronics unit	Driver Error Uref = 0 Check wiring for open circuit Check fuse	Iout at Alarm	General Alarm	0 Hz	0 %	No
F228.020 Electronics unit	Error in Coil circuit Check wiring for short circuit	Iout at Alarm	General Alarm	0 Hz	0 %	No
F226.019 Electronics unit	AD Converter saturated Check empty pipe or Galv. Voltage	Iout at Alarm	General Alarm	0 Hz	0 %	No

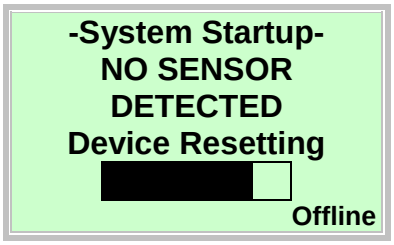
Error no. / Range	Text on the LCD display	Current output behavior	Digital output behavior	Pulse output behavior	Display	Error maskable?
C190.045 Configuration	An alarm is simulated Switch off alarm simulation	Current value	No response	Current value	Current value	No
C186.009 Configuration	Tx Simulator/ Calibrator mode Switch off Calibrator Mode	Current value	Current value	Current value	Current value	Mask group
C185.030 Operation	Hold last good known value Switch OFF Noise Reduction ABB Service	Current value	No response	Current value	Current value	Mask group
C184.010 Configuration	The Flowrate is set to zero Check digital in terminals 81,82	4 mA (0 % flow)	No response	0 Hz	0 %	Mask group
C182.008 Configuration	Flowrate Simulation Switch off Simulation Mode	Current Value or High Alarm (flow > 105 %)	No response, Min/Max or General Alarm	Current value	Current value	Mask group
C178.000 Configuration	Simulated/ Fixed Current Output Simulation Mode? HART address>0?	Simulated value	No response	Current value	Current value	Mask group
C177.015 Configuration	HART Address <>0 Multidrop Mode Set HART Addr. = 0	4 mA	Current value	Current value	Current value	Mask group
C176.011 Configuration	Totalizer Stop Check digital in terminals 81,82	Current value	No response	0 Hz	Current value	Mask group
C175.013 Configuration	Totalizer Reset Check digital in terminals 81,82	Current value	No response	Current value	Current value	Mask group
C174.02 Configuration	Pulse Simulation selected on DO1 Switch off Simulation Mode	Current value	No response	Simulated value	Current value	Mask group
C172.04 Configuration	Pulse Simulation selected on DO2 Switch off Simulation Mode	Current value	No response	Simulated value	Current value	Mask group
C168.01 Configuration	Logic Simulation selected on DO1 Switch off Simulation Mode	Current value	Simulated value	No response	Current value	Mask group
C164.003 Configuration	Logic Simulation selected on DO2 Switch off Simulation Mode	Current value	Simulated value	No response	Current value	Mask group
C158.039 Configuration	Simulation of HART frequency Switch off Simulation Mode	Current value	No response	Current value	Current value	Mask group

Error no. range	Text on the LCD display	Current output behavior	Digital output behavior	Pulse output behavior	Display	Error maskable?
C154.018 Configuration	Simulation Digital In Switch off Simulation Mode	Current value	No response	Current value	Current value	Mask group
C149.021 Sensor	Coil resistor out of limits Check wiring Contact ABB Service	Current value	No response	Current value	Current value	Mask group
S148.025 Operation	Empty Pipe Check Pipe	Programmed alarm	Programmed alarm	0 Hz	0%	Mask single alarm
S149.021 Operation	Gas Bubble Alarm	No response	No response	No response	No response	Mask group
S146.043 Operation	Partially filled pipe(TFE) Check Pipe Or adjust Detector	Current value	Programmed alarm	Current value	Current value	Mask group
S144.033 Operation	Electrode Coating Alarm	Programmed alarm	Programmed alarm	Current value	Current value	Mask group
S143.042 Operation	Conductivity Alarm	Current value	Programmed alarm	Current value	Current value	Mask group
S142.041 Operation	Sensor and or Housing Temperature to high	Current value	Programmed alarm	Current value	Current value	Mask group
S141.046 Operation	Flowrate >103% Check Flowrate Check Range Setting	Current value	Programmed alarm	Current value	Current value	Mask group
S140.007 Operation	Max Alarm Flowrate	Programmed alarm	Collective Alarm	Current value	Current value	Mask single alarm
S136.006 Operation	Min Alarm Flowrate	Current value	Programmed alarm	Current value	Current value	Mask single alarm
S132.05 Operation	Coil resistor out of limits Check wiring Contact ABB Service	Current value	Programmed alarm	Current value	Current value	Mask single alarm
S124.029 Operation	Electr.Impedance too high Coating? Conductivity? Empty Pipe?	Current value	No response	Current value	Current value	Mask group
S122.026 Operation	Short-ciruit E1 E2 with shield.	Current value	No response	Current value	Current value	Mask group

Error no. range	Text on the LCD display	Current output behavior	Digital output behavior	Pulse output behavior	Display	Error maskable?
S120.023 Operation	Electrode Noise too high Switch on Noise Reduction	Current value	No response	Current value	Current value	Mask group
S110.035 Sensor	Sensor setup Cal-Status Set Cal-Status to calibrated	Current value	Current value	Current value	Current value	Group mask
S108.044 Operation	Pulse output is cutted off Check pulse out configuration	Current value	No response	Maximum possible value	Current value	Group mask
M099.027 Elektronics unit	NV Corrupt	Current value	No response	Current value	Current value	Group mask
M94.034 Electronics unit	Current out fault Comms. to MSP Check wiring! 20mA passive? Check BR901!	Low Alarm	No response	Current value	Current value	Single Alarm mask
M90.014 Sensor	Errors Sensor Comms Bad EMC environment Check wiring	Current value	No response	Current value	Current value	Group mask
M80.012 Operation	Display value is <1600h at Qmax Change eng. Unitfor Totalizer	Current value	No response	Current value	Current value	Group mask

8.3.1 Error messages during commissioning

8.3.1.1 No sensor detected



Once the device has been switched on, the sensor calibration data and the transmitter settings are loaded from the SensorMemory into the transmitter.
If it is not possible to establish a communication with the SensorMemory[1)], the shown message appears on the LCD display.

Possible cause	Remedy
Terminals D1 / D2 wired incorrectly.	Check wiring.
Short-circuit or wire-break of wires D1 / D2.	Check signal cable.
Jumper SW3 not correctly connected to the backplane.	Check jumper SW3. Refer to Chapter 6.2 "Configuring the current output". • off: SensorMemory provided in the flowmeter sensor (standard) • on: No SensorMemory in flowmeter sensor
SensorMemory[1)] defective.	Contact ABB Service

The device will restart after the progress bar is complete until either the communication with the SensorMemory[1)] is re-established successfully or the process is canceled by selecting "Offline".

In Offline mode the device can be operated or parameterized, but no measurement is performed.

In Offline mode the error message "F252.017" is set.

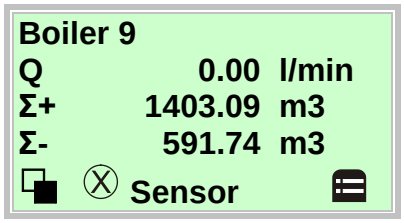
1) The SensorMemory is a data memory integrated in the flowmeter sensor.

8.3.1.2 Error message "Incompatible sensor"

Important (Note)

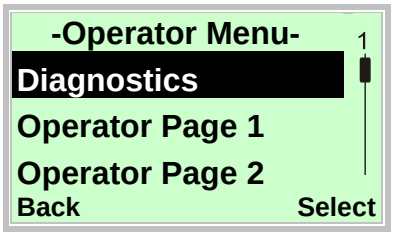
When commissioning the device, make sure that the transmitter is assigned to the sensor correctly. It is not possible to operate a flowmeter sensor of the 300 series with a transmitter of the 500 series.

If the transmitter is operated with a flowmeter sensor of another series, the following message appears on the transmitter display:

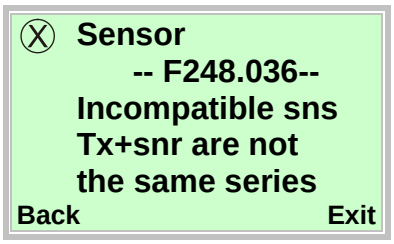


In the process display, a flow of zero flow is indicated, no flow measurement is performed.

1. Use to switch to the information level.



2. Use or , select the "Diagnostics" submenu.
3. Use to confirm your selection.



When attempting to commission a mixed installation, the shown error message appears.

The device cannot measure.

The indicated value for the current flowrate is zero flow.

The current output assumes its pre-configured state (Iout for alarm).

Make sure that the flowmeter sensor and the transmitter are from the same series.

(e.g., flowmeter sensor ProcessMaster 300, transmitter ProcessMaster 300)

9 Maintenance

Repair and maintenance activities may only be performed by authorized customer service personnel.

When replacing or repairing individual components, original spare parts must be used.

Caution - Potential damage to parts!

The electronic components of the printed circuit board can be damaged by static electricity (observe ESD guidelines).

Make sure that the static electricity in your body is discharged before touching electronic components.

9.1 Flowmeter sensor

The flowmeter sensor is largely maintenance-free. The following items should be checked annually:

- Ambient conditions (air circulation, humidity),
- Seal integrity of the process connections,
- Cable entry points and cover screws,
- Operational reliability of the power supply feed, the lightning protection, and the station ground.

The flowmeter sensor electrodes must be cleaned when the flowrate information on the transmitter changes when recording the identical flowrate volume. If the display shows a higher flowrate, the contamination is insulating. If a lower flowrate is displayed, the contamination results in a short-circuit.

When cleaning the exterior of meters, make sure that the cleaning agent used does not corrode the housing surface and the gaskets.

9.2 Replacing the Transmitter

Warning – Electrical dangers!

When the housing is open, EMC protection is impaired and there is no longer any protection against accidental contact.

Switch off the power supply before opening the housing.

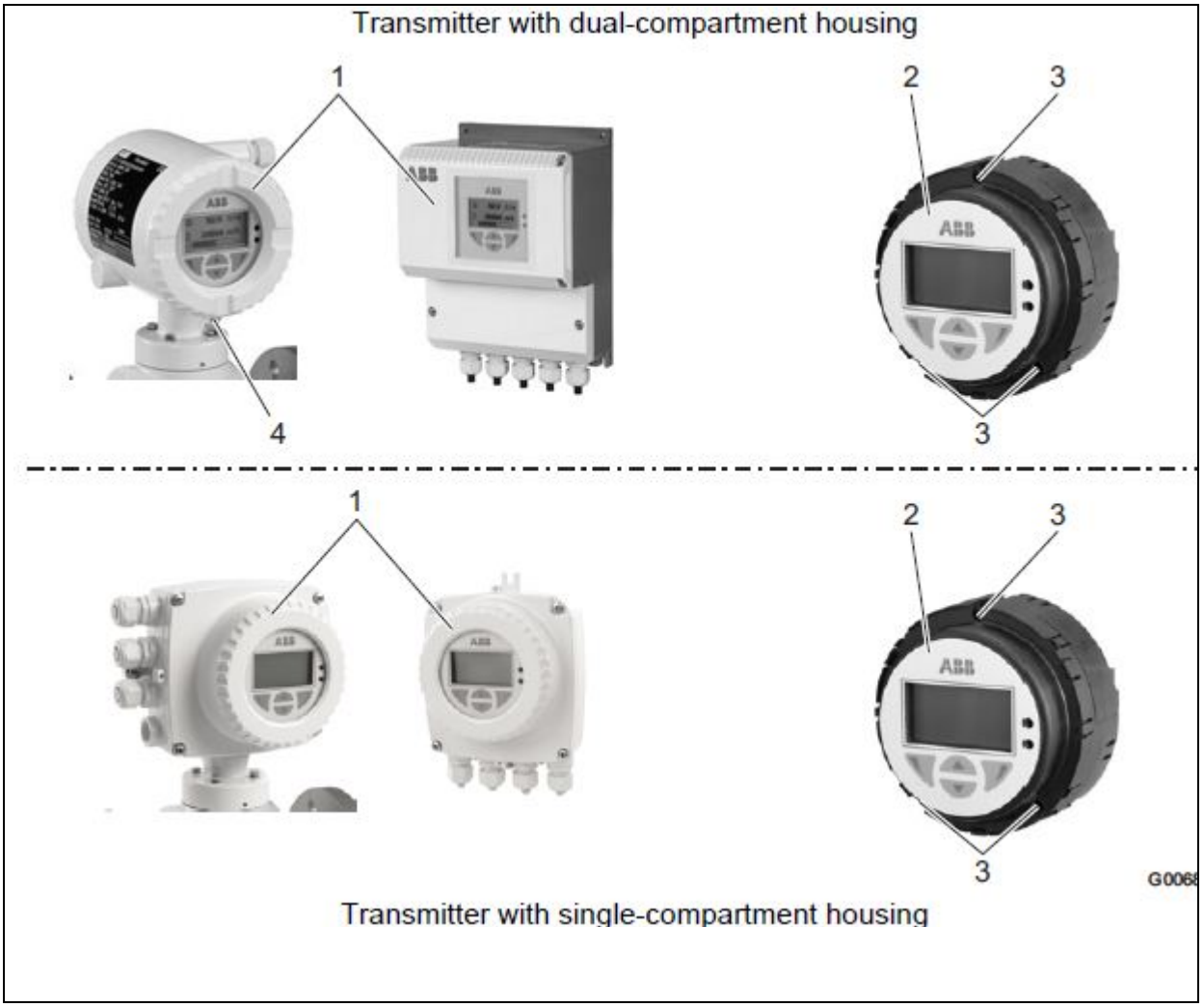


Fig. 57

Replace the transmitter plug-in as follows:

1. Switch off the power supply.
2. Open the housing cover (1).
3. Loosen screws (3) and pull out transmitter plug-in (2).
4. Replace transmitter plug-in and retighten screws (3).
5. Close the housing cover (1).
6. Downloading system data (see chapter 9.1.3 "Downloading the system data").

9.3 Flowmeter sensor

Warning – Electrical dangers!

When the housing is open, EMC protection is impaired and there is no longer any protection against accidental contact.

Switch off the power supply before opening the housing.

Flowmeter sensor with metal terminal box

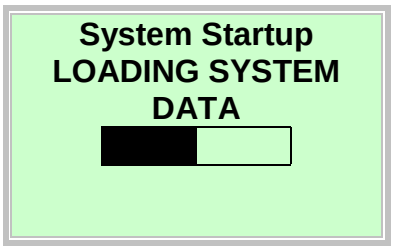
Fig. 58

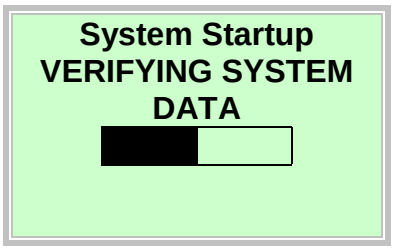
Replace the flowmeter sensor as follows:

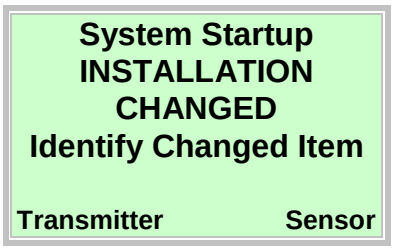
1. Switch off the power supply.
2. Open the cover safety device (3), if necessary.
3. Open the housing cover (1).
4. Disconnect the signal cable (2) (if necessary, remove the sealing compound).
5. Install the new sensor according to the installation instructions.
6. Complete the electrical connection according to the connection diagram.
7. Close the housing cover (1).
8. Downloading system data (see chapter 9.1.3 "Downloading the system data").

9.4 Downloading the system data

1. Switch on the power supply. After switching on the power supply, the following messages appear in succession on the LCD display:







2. Download the system data as follows:

For a completely new system or initial start-up

- The calibration data of the flowmeter sensor and the transmitter settings are loaded from the SensorMemory[1)] into the transmitter.

After replacing the complete transmitter or transmitter electronic unit

- Select "Transmitter" with . The calibration data of the flowmeter sensor and the transmitter settings are loaded from the SensorMemory[1)] into the transmitter.

After replacing the sensor

- Select "Sensor" with . The calibration data of the flowmeter sensor are loaded from the SensorMemory[1)] into the transmitter. The transmitter settings are stored in the SensorMemory[1)]. If the new sensor is a different size, check the currently configured flow range.

3. The flowmeter is ready for operation and will operate with factory settings or settings requested by the customer. To change the factory settings, refer to chapter 7 "Parameterization".

1) The SensorMemory is a data memory integrated in the flowmeter sensor.

Important (Note)

System data must only be loaded during initial start-up. If the power supply is later switched off, the transmitter automatically loads all data the next time the power supply is switched on again.
A selection as described below (1-3) is not required.

10 Spare parts list

10.1 Fuses for transmitter electronics

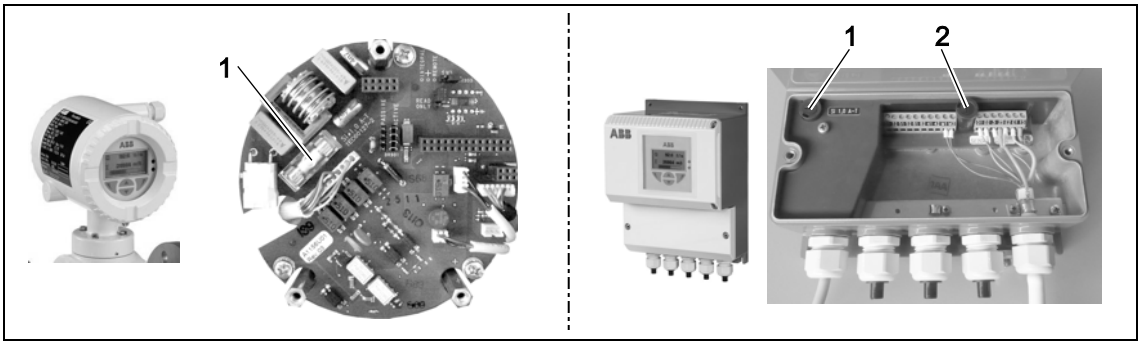


Fig. 59

No.	Name of part	Order number
1	Fuse (1.0 A) for power supply, suitable for all devices	D151B003U05
2	Fuse (0.25 A) for the coil circuit in the field housing, suitable for all devices	D151B003U02

10.2 Spare parts for devices with integral mount design

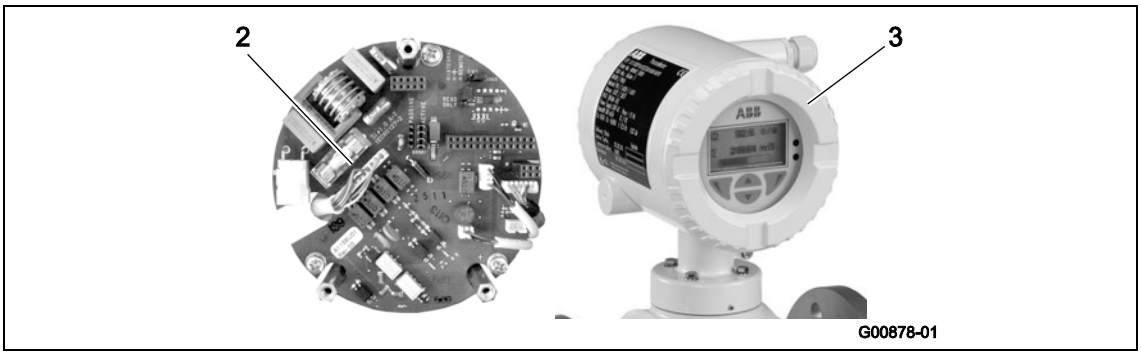


Fig. 60

No.	Name of part	Order number
3	Universal backplane for transmitter with dual-compartment housing	D685A1156U01
4	Front housing cover for transmitter with dual-compartment housing with integral mount design (standard, Ex Zone 2 / Div. 2)	D612A197U01
	Front housing cover for transmitter with dual-compartment housing with integral mount design (Ex Zone 1 / Div. 1)	D612A197U02

10.3 Spare parts for devices with remote mount design

10.3.1 Field-mount housing

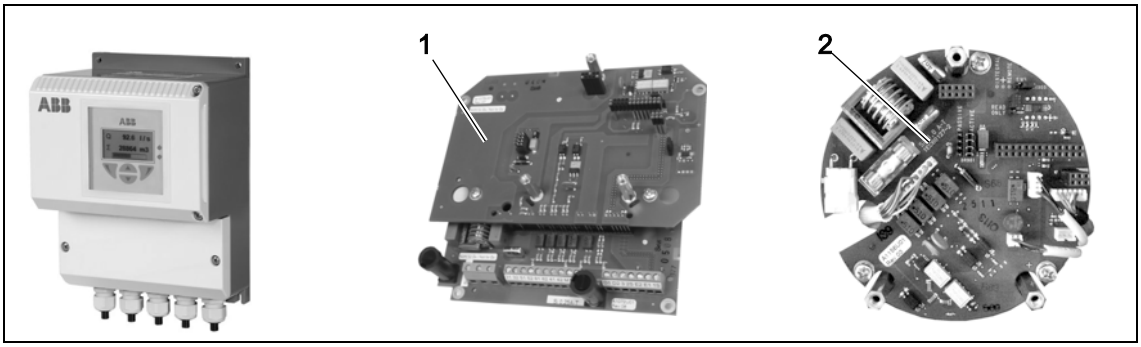


Fig. 61

No.	Name of part	Order number
1	Contact board assy for dual-compartment transmitter housing	D682A016U01
2	Universal backplane for dual-compartment transmitter housing	D685A1156U01

10.3.2 Flowmeter sensor (Zone 2 / Div 2)

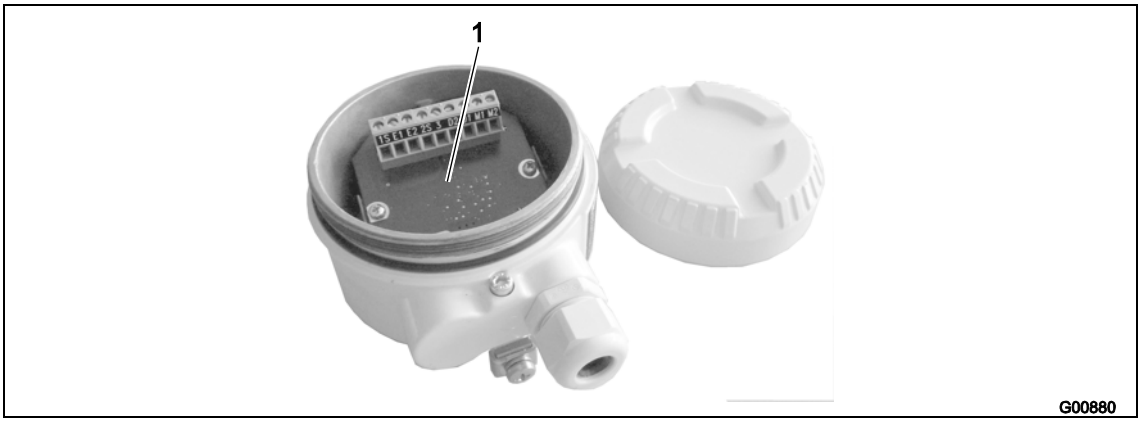


Fig. 62

No.	Name of part	Order number	
		for FEH model	for FEP model
1	Connection board (without preamplifier)	D685A1090U01	D685A1090U01
	Connection board (with preamplifier)	D685A1089U01	D685A1089U01

10.3.3 Flowmeter sensor (Div 1)

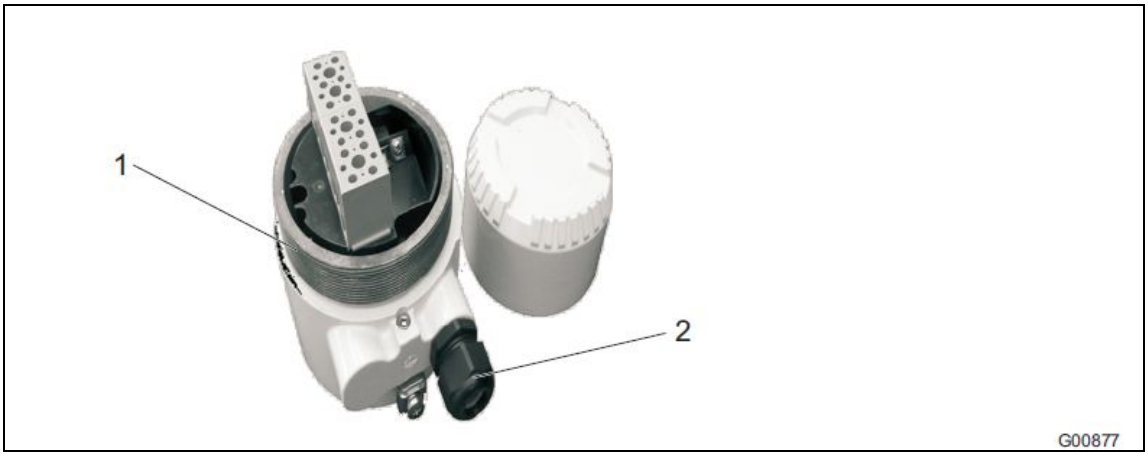


Fig. 63

No.	Name of part	Order number
1	O-ring	D101A034U06
2	Cable gland for Zone 1 / Div. 1, plastic, black, M20 x 1.5	D150A004U15

11 Performance specifications

11.1 General

11.1.1 Maximum measuring error

Pulse output

- Standard calibration:
  ± 0.4 % of measured value, ± 0.02 % $Qmax_{DN}$
-

$Qmax_{DN}$

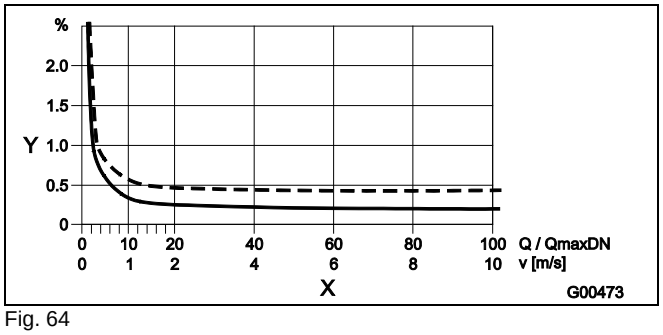


Fig. 64

Y Accuracy ± of measured value in [%]

X Flow velocity v in [m/s], Q / QmaxDN [%]

Analog output effects

Same as pulse output plus ± 0.1 % of measured value ± 0.01 mA

11.2 Reproducibility, response time

Reproducibility	≤ 0.11 % of measured value, t_{meas} = 100 s, v = 0.5 ... 10 m/s
Response time of current output with damping of 0.02 seconds	As step function 0 ... 99 % 5 τ ≥ 200 ms at 25 Hz excitation frequency 5 τ ≥ 400 ms at 12.5 Hz excitation frequency 5 τ ≥ 500 ms at 6.25 Hz excitation frequency

11.3 Transmitter

11.3.1 Electrical properties

Supply power	**AC** 100 ... 230 V (-15 % / +10 %) **AC** 24 V (-30 % / +10 %) **DC** 24 V (-30 % / +30 %), ripple: < 5 %
Line frequency	47 ... 64 Hz
Excitation frequency	12 1/2 Hz, 15 Hz, 25 Hz, 30 Hz (50 / 60 Hz power supply)
Power consumption	(flowmeter sensor including transmitter) **AC** S ≤ 20 VA **DC** P ≤ 12 W (switch-on current 5.6 A)
Electrical connection	Screw terminals

11.3.1.1 Isolation of input/outputs

The current output, digital outputs DO1 and DO2, and digital input are electrically isolated from the flowmeter sensor input circuit and from each other. The same is valid for the signal outputs of the versions with PROFIBUS PA and FOUNDATION fieldbus.

11.3.1.2 Empty pipe detection

The "empty pipe detection" function requires:

A conductivity of the measured fluid ≥ 20 µS/cm, a signal cable length ≤ 50 m (164 ft), a nominal diameter DN ≥ DN 10, and the flowmeter sensor must not be provided with a preamplifier.

11.3.2 Mechanical properties

Integral mount design (transmitter mounted directly on the flowmeter sensor)	
Housing	Cast aluminum, painted
Paint	Paint coat ≥ 80 µm thick, RAL 9002 (light gray)
Cable gland	Polyamide
	Stainless steel
Remote mount design	
Housing	Cast aluminum, painted
Paint	Paint coat ≥ 80 µm thick, mid-section RAL 7012 (dark gray), front cover / rear cover RAL 9002 (light gray)
Cable gland	Polyamide
	Stainless steel
Weight	4.5 kg (9.92 lb)

11.3.2.1 Storage temperature, ambient temperature

Ambient temperature

-4 ... 149 °F (-20 ... 65 °C)

Storage temperature

-4 ... 149 °F (-20 ... 65 °C)

11.3.2.2 Protection class for transmitter housing

IP 65, IP 67, NEMA 4X

11.3.2.3 Vibration according to EN 60068-2

Transmitter

- In the range 10 ... 58 Hz with max. 0.15 mm (0.006 inch) deflection*
- In the range 58 ... 150 Hz max. 2 g acceleration*

* = Peak load

12 Functional and technical properties - ProcessMaster

12.1 Flowmeter sensor

12.1.1 Protection type

IP 67, NEMA 4X
IP 68 (for external flowmeter sensors only)

12.1.2 Pipeline vibration according to EN 60068-2-6

The following applies to compact devices:
(transmitter mounted directly on the flowmeter sensor)

- In the 10 ... 58 Hz range with max. 0.15 mm (0.006 inch) deflection
- In the 58 ... 150 Hz range with max. 2 g acceleration

The following applies to devices with a separate transmitter:
Transmitter

- In the 10 ... 58 Hz range with max. 0.15 mm (0.006 inch) deflection
- In the 58 ... 150 Hz range with max. 2 g acceleration

Flowmeter sensor

- In the 10 ... 58 Hz range with max. 0.15 mm (0.006 inch) deflection
- In the 58 ... 150 Hz range with max. 2 g acceleration

12.1.3 Signal cable (for external transmitters only)

Max. signal cable length between flowmeter sensor and transmitter is 164 ft (50 m) for conductivity ≥ 5 µS/cm

12.1.4 Temperature range

Storage temperature
-4 ... 149 °F (-20 ... 65 °C)

Min. permissible pressure as a function of fluid temperature

Lining	Nominal diameter	$P_{Operating}$ at mbar abs.	$T_{Operating}$ 1)
ETFE	1/10 ... 4“ (DN3 ... 100)	100	266 °F (130 °C)

Maximum ambient temperature as a function of fluid temperature

Important (Note)
When using the device in potentially explosive areas, the additional temperature specifications in the section titled "Ex relevant specifications" on the data sheet or in the the separate Ex safety instructions (SM/FEX300/FEX500/ATEX/IECEX) or (SM/FEX300/FEX500/FM/CSA) must be observed.

Models FEM315

Lining	Ambient temperature		Fluid temperature	
	Minimum temperature	Max. temperature	Minimum temperature	Max. temperature
ETFE	-4 °F (-20 °C)	149 °F (65 °C)	-13 °F (-25 °C)	266 °F (130 °C)

Models FEM325

Lining	Ambient temperature		Fluid temperature	
	Minimum temperature	Max. temperature	Minimum temperature	Max. temperature
ETFE	-4 °F (-20°C)	149 °F (65 °C)	-13 °F (-25 °C)	266 °F (130 °C)

12.1.5 Flowmeter sensor

Parts that come into contact with fluid

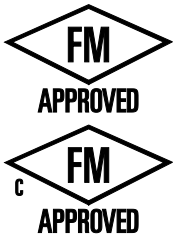
Part	Standard	Option
Lining	ETFE (Tefzel)	
Measurement and grounding electrode for: - ETFE (Tefzel)	Hastelloy C-4 (2.4610),	Tantalum, platinum-iridium,
Grounding plate	Stainless steel	On request

13 Appendix

13.1 Other applicable documents

- Data Sheet for ProcessMaster Wafer (DS/FEM300
- Commissioning Instruction (CI/FEX300/FEX500)
- Ex Safety Instructions FM/CSA (SM/FEX300/FEX500/FM/CSA)
- HART Interface Description (COM/FEX300/FEX500/HART)

13.2 Approvals and certifications

Explosion Protection		Identification for intended use in potentially explosive atmospheres according to: - FM Approvals (US) - cFM Approvals (Canada)

IMPORTANT (NOTE)

All documentation, declarations of conformity and certificates are available in ABB's download area.

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13.3 Overview of parameter settings (factory settings)

	Possible parameter settings	Factory setting
Sensor TAG	Alphanumeric, max. 20 characters	None
Sensor Location TAG	Alphanumeric, max. 20 characters	None
Qmax	Depending on nominal diameter (see table in Section 6.6)	QmaxDN (see table in Section 6.6)
Q (Flowrate) Unit	l/s; l/min; l/h; ml/s; ml/min; m3/s; m3/min; m3/h; m3/d; hl/h; g/s; g/min; g/h; kg/s; kg/min; kg/h; kg/d; t/min; t/h; t/d	GPM
Totalizer/Pulse Unit	m3; l; ml; hl; g; kg; t	g
Pulses per Unit		1
Pulse Width	0,1 ... 2,000 ms	100 ms
Damping (1 Tau)	0,02 ... 60 sec.	1
DO1 Alarm Config	Pulse F/Pulse R, Pulse F, General Alarm, Min. Flowrate Alarm, Max. Flowrate Alarm, Empty Pipe, TFE, Only available for FEP500 / FEH500 are: Gas Bubble, Conductivity, Coating, Sensor Temp, Signal	Pulse F/Pulse R
DO1 Drive	Active, Passive	Passive
DO2 Alarm Config	F/R Signal, Pulse R, General Alarm, Min. Flowrate Alarm, Max. Flowrate Alarm, Empty Pipe, TFE, Only available for FEP500 / FEH500 are: Gas Bubble, Conductivity, Coating, Sensor Temp, Signal	F/R Signal
Digital Input DI	No Function, Totalizer Reset(All), Flowrate to Zero, System Zero Adjust, Totalizer Stop(All), Only available for FEP500 / FEH500 are: Switchover Dual Range, Start/Stop Batching	Flowrate to Zero
Current Output	4 … 20 mA, 4 … 12 … 20 mA	4 … 20 mA
Iout at Alarm (in accordance with NE43)	High alarm, adjustable to 21 … 23 mA or Low alarm, adjustable to 3.5 … 3.6 mA	High alarm, 21.8 mA For details refer to Section 9.2.
Iout at Flow >103%	Off (no signaling, current output remains at 20.5 mA), high alarm, low alarm	Off
Low Flow Cut Off	0 … 10 %	1 %
Empty Pipe Detector	On / Off	Off
TFE Detector	On / Off	Off

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The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

OI/FEM300-EN Rev. A US

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