611 and 615 series
Quick Installation Guide
Document validity

- RE*611*_*
- RE*615* _X
- SMU615*_*

X = D or later
Mounting the 611 and 615 series

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Loose parts
Attaching the protective film

1. Remove the protective film from the front of the device.
2. Carefully peel the protective film from the device.
3. Ensure the film is fully removed and不影响 device functionality.
4. Replace the protective film in the correct position, ensuring it is secure.

⚠️ The cover must be removed before the relay will be energized.
Withdrawing the plug-in unit from the case

1. Rotate the unit 90°.

2. Measure approximately 7mm (0.28in).

3. Slide the unit out of the case.
Flush mounting

1. **Measurements**
   - \(165.5 \pm 1\) mm
   - \(6.52\) mm
   - \(161.5 \pm 1\) mm
   - \(6.36\) mm

2. **Securing**
   - **Torx T25**
   - Torque: 0.7...1 Nm
   - 0.52...0.74 lbf-ft

3. **Cable**
   - \(\geq 6\) mm² / \(\leq 10\) AWG
   - **Torx T20**
See page 17
19" Rack mounting

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Semi-Flush mounting

See page 6
Inclined Semi-Flush mounting

1. See page 6

2. Torx T25
Inserting the plug-in unit into the case

1. Rotate the unit 90°

2. Inserting the plug-in unit into the case

3. ~7mm 0.28in

4. ~7mm 0.28in

5. Ensure the handle is locked or sealed to secure the mechanical performance under any conditions caused by vibration, pressure, shock, or bump, seismic activity, or other equivalent circumstances.
Locking the handle

See page 4

1

2
Sealing the handle

1. [Image of the handle sealed with a key]

2. [Image of the sealed handle with a key hanging from it]
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