

LOW VOLTAGE AC DRIVES

## Solar pump drives

ACQ80, 0.75 to 200 kW



ACQ80 delivers reliable operation, using sustainable energy for efficient pumping.

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## **ACQ80** solar pump drive family

## Using clean energy for sustainable life

#### Why solar pump?

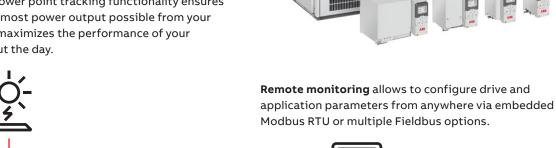
Half the energy produced around the world is used to operate pumps. Compared to diesel generator pumps and grid operated pumps, the ABB solar pump drive is environmentally friendly, with a long lifetime and low maintenance costs. It can operate independently of the grid and produces no pollution or noise. Typical applications are irrigation, community water supply and agriculture.

#### ACQ80

All-compatible ACQ80 solar pump drives enhance the methodology of water pumping by putting the sun to work for all water pumping needs. From dawn to dusk, the drive operates without energy costs easily and safely, keeping CO₂ emissions to zero.

#### **Built-in MPPT**

The maximum power point tracking functionality ensures that you get the most power output possible from your solar panel and maximizes the performance of your pump throughout the day.





#### Best on-grid and off-grid solution

To get maximum water flow throughout the day and reduce grid power consumption, both grid and PV can be connected to the drive. For places where electricity is unpredictable, users need not depend on grid electricity for their water pumping requirements. Water pumping can be done via a PV power source as an off-grid solution.

The control panel features intuitive use and easy navigation. Control panel with Bluetooth functionality connected to the Drivetune mobile App provides easy and fast access to product information and support without opening the drive cabinet.

ABB solar pump drive is an innovative solution that uses solar power as a clean energy source for pumping water.

#### **Pump-specific functionality**

Multiple operating modes ensure water saving and optimal control of the pumping, based on the need and application: the solar radiation intensity, the desired time on any day of a week, manually with external push buttons, remote cellular-based control or based on the tank level.

**Pump cleaning keeps** the pump's impeller clean by running a sequence of aggressive ramps between minimum and maximum pump speed.

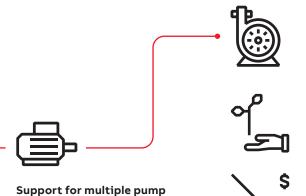
#### PID/Loop control

Static pressure or flow can be maintained without adding external controllers.

The flow calculation function measures the amount of water flowing without the need for external sensors, based on the pump characteristics data or the pulse count.

**Dry run protection** prevents the pump from running dry. If there is no water in the pump, released heat can damage the pump over time, limiting its lifetime.

The programmable protection functions generates warnings and faults based on external signals or internal monitoring for extended safety, reliability and an extended lifetime.



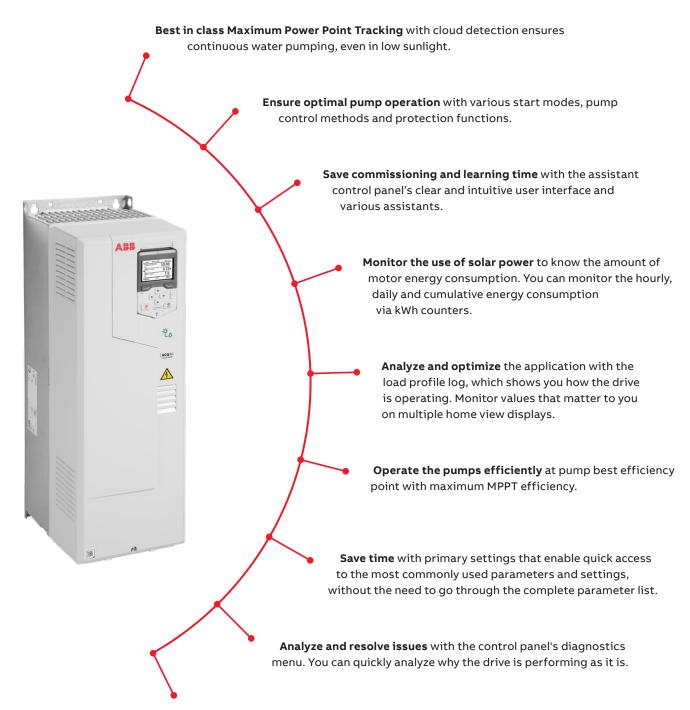
#### Low-carbon economy

By utilizing solar power, the drive can make daytime water pumping CO₂ emission-free and help reduce your carbon footprint.

# The drive has the ability to control standard asynchronous pump motors, as well as more efficient permanent magnet and permanent magnet assisted synchronous reluctance pump motors.

motor types

## ACQ80 drive software with invincible features



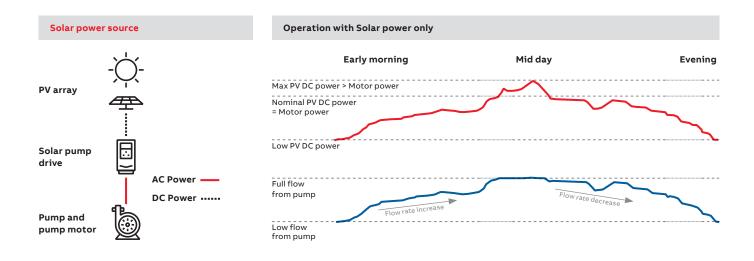
**Add flexibility** with adaptive programming that offers an easy alternative for simple programming needs.

## **ACQ80** drive work principle

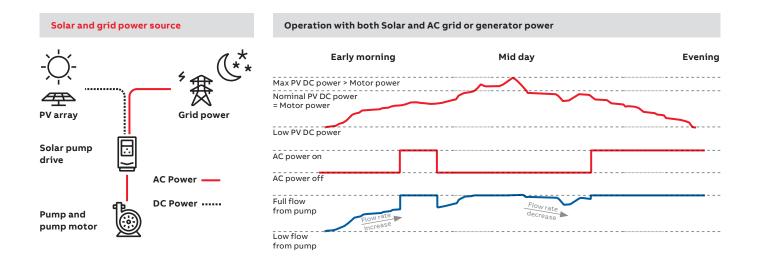
ACQ80 drives are intended to be used for speed control of 3-phase AC pump motors and powered from either AC grid or DC photo-voltaic array. With only DC input, the drive starts running a connected pump whenever there is enough solar radiation available to generate electricity required to run the pump smoothly with controlled acceleration and declaration even when there are sudden changes in DC voltage due to cloud passing. This helps to avoid motor and pump damage.

Built-in MPPT logic monitors available DC power and allows to avoid multiple restarts of pump motor during early morning and late evening time when PV array is the only source of power to the drive.

During an ON command to the drive, the flow rate depends on the power availability as explained in the below graph.



To get maximum water flow throughout the day and reduce grid power consumption, both grid and PV can be connected. During night time drive can run pump motor on grid power.



## **Environmentally friendly solution**



#### Save energy costs and maximize productivity

By harnessing the sun's power, the ABB solar pump drives provide environmentally friendly pumping without any CO₂ emissions. Emission-free and maximum water flow during the daytime is ensured by running the pumps on Solar PV panels. For the nighttime and cloudy day operation, the drive can be connected to an AC power source along with a DC PV source to maximize productivity.



#### Reduce maintenance costs

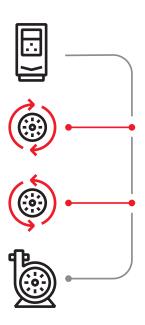
The drives can be connected with remote monitoring units, reducing maintenance trips to the site.



ACQ80 solar pump drive by ABB was awarded the "Solar Impulse Efficient Solution" label following an assessment performed by experts from Solar Impulse and their associated organizations. It thereby joins the Solar Impulse Foundation's #1000solutions challenge list of solutions which make an impact on the environment profitably and sustainably.

#### Reduce operational risk

Embedded pump-specific features such as dry run detection and pump cleaning protects the pump and keeps the process running.





## ABB AC drives comply with the EU Ecodesign requirements

The Ecodesign regulation (EU) 2019/1781 is the legislative framework, that sets minimum energy efficiency requirements for low voltage induction motors and variable speed drives. AC drives and power drive systems are classified according to their power losses. From July 2021, the minimum requirement for non-regenerative AC drives in EU is IE2.

ABB's AC drives (micro and machinery, general purpose, industrial and industry-specific drives) comply with the strictest requirements of the standard for energy efficiency and are classified as IE2.

## Energy efficiency classes for a Complete Drive Module (CDM)

# Losses compared to reference CDM\*) \*) Complete drive module ABB CDM CDM IE0 CDM IE1 CDM IE2 125% 100% 75% 0%

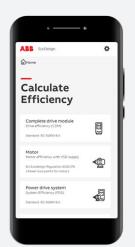
#### Markings on the ABB LV AC drives

Unique identifier QR code to Ecodesign information

IE class and % loss of rated apparent power 50 Hz, 400 V

Unique QR codes are located on the rating plate and/or the front side of the drive.

#### ABB EcoDesign web-based tool



- Calculates absolute and relative losses and efficiency data at standard and user-defined operating points according to EU regulation 2019/1781 for complete drive module (CDM), LV motors with VSD supply, and power drive system (PDS)
- Losses and efficiency data at operating points in graphical and table format
- Printable efficiency report with possibility to customize title and additional details
- Report can be converted to PDF or CSV format and shared via email

#### The regulation was implemented in two steps:

#### Step 1: July 1, 2021

- Power range: from 0.12 to 1000 kW
- 3-phase LV AC drives with diode rectifier
- Drive manufacturers must declare power losses in percentage
  of the rated apparent output power at 8 different operating
  points as well as standby losses. The international IE level is
  given at the nominal point. Drives fulfilling the requirements
  will be CE marked.

#### Out of scope of the regulation:

- All drives without CE marking
- Following low voltage AC drives: regenerative drives, low-harmonic drives (THD < 10%), multiple AC-output drives and single-phase drives.</li>
- · Medium voltage drives, DC drives and traction drives
- Drive cabinets with already conformity assessed modules

#### Step 2: July 1, 2023

No changes for AC drives

## **ACQ80-04 standard interface**

ACQ80 drives offer a wide range of standard interfaces. In addition, the drive has one slot for either an I/O module or a fieldbus module.

#### Default factory I/O connection diagram

Default ABB standard macro connections

Terminal Meaning

		Terminai	Meaning	Default ABB Standard Macro Confilections	
le.		X1	Reference v	oltage and analog inputs and outputs.	
		1	SCR	Signal cable shield (screen)	
		2	Al1	Not configured	
_ <del>_</del>		3	AGND	Analog input circuit common	
	,	4	+10 V	Reference voltage 10 V DC	
l to 10 kohm		5	AI2	Not configured	
<u> </u>	Hii	6	AGND	Analog input circuit common	
<u> </u>	1 11	7	AO1	Output frequency: 020 mA	
(P) \ / (P)		8	AO2	Motor current	
	<u>,                                    </u>	9	AGND	Analog output circuit common	
Max. 500 ohm	=	X2, X3	Aux. voltage	output and programmable digital inputs	
_		10	+24 V	Auxiliary voltage output +24 V DC, max. 250 mA	•
	_	11	DGND	Auxiliary voltage output common	•
		12	DCOM	Digital input common for all	•
	_/_	13	DI1	Start (0)/Stop (1)	•
	_/_	14	DI2	Not configured	•
	_/_	15	DI3	Not configured	
_	_/_	16	DI4	Not configured	
	_/_	17	DI5	Not configured	
L	_/_	18	DI6	Not configured	
		X6, X7, X8	Relay outpu	ts	
	<b>←</b>	19	RO1C	Ready run	•
Ready status	;	20	RO1A	250 V AC/30 V DC	•
	<b>←</b>	21	RO1B	2 A	•
	<b>←</b>	22	RO2C		
Run status		23	RO2A	250 V AC/30 V DC	
	<b>←</b>	24	RO2B		
Fault status	•	25	RO3C	——— Fault (-1)	
. dait Status	<b>←</b>	26	RO3A	250 V AC/30 V DC	
		27	RO3B	2 A	
		X5	EIA-485 Mod	dbus RTU	
		29	B+		
		30	A-	Embedded Modbus RTU (EIA-485)	
		31	DGND		
		Frames R	0-R2		
		S100	TERM&BIAS	Termination resistor and bias resistor switch	
		Frame R3			
		S100	TERM	Termination resistor switch	
		S200	BIAS	Bias resistor switch	
		X4	Safe torque	off	
		34	SGND	Sefe Terror Off (STO). Feeten entered	•
	Γ	35	IN1	Safe Torque Off (STO). Factory connection.  Both circuits must be closed for	•
	-	36	IN2	the drive to start.	•
	L	37	OUT1		•
		X11		auxiliary voltage output (frames R0-R2 only)	
		42	+24 V	Aux. voltage output +24 V DC, max. 250 mA	
terminals are		43	DGND	Aux. voltage output common	
ndard delivery		44	DCOM	Digital input common for all	



the I/O module. If a fieldbus adapter is needed instead, it should be ordered with a corresponding plus code.

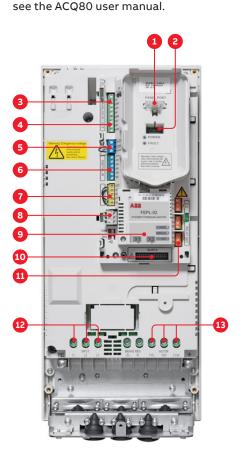
 = Refers to terminals in the base unit. The other terminals are in the RIIO-01I/O extension module (part of standard delivery).

#### \_\_\_\_

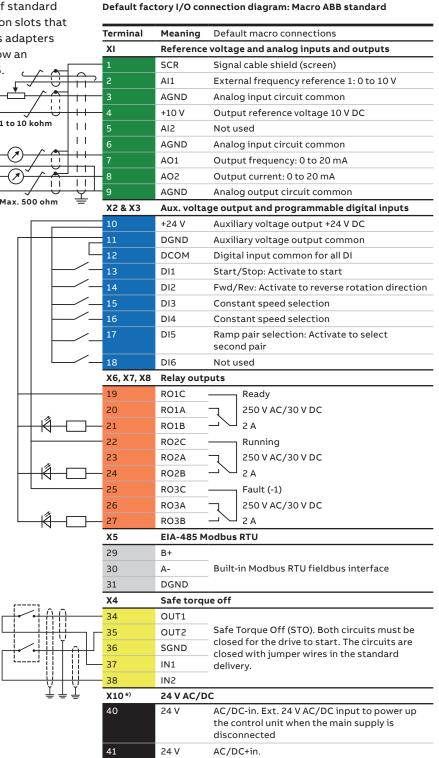
## ACQ80-01 and ACQ80-07 standard interface

ACQ80-01 and -07 drives offer a wide range of standard interfaces. In addition, the drive has two option slots that can be used for extensions, including fieldbus adapters and input/output extension modules that allow an

external +24 V supply with frame sizes R1 to R5. For frames R6-R11 external +24 V terminals are already integrated on the control board. For further information, please



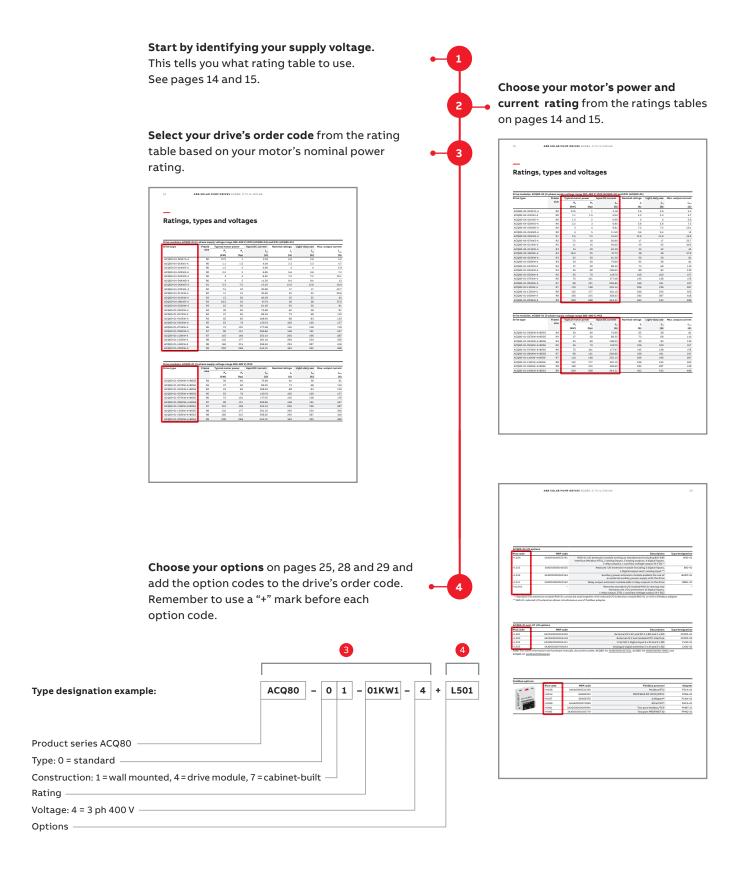
- 1. Panel port (PC tools, control panel)
- ABB drive customizer port for programming the drive without mains
- 3. Analog inputs (2 × AI)
- 4. Analog outputs (2 × AO)
- 5. 24 V AC/DC output
- 6. Digital inputs (6 × DI)
- 7. Safe Torque Off (STO)
- 8. Embedded fieldbus
- 9. Communication options (fieldbuses)
- 10. I/O extensions
- 11. Relay outputs (3 × RO)
- 12. Mains connection
- 13. Motor connection



<sup>\*)</sup> The terminals 40-41 are integrated only in the frame sizes R6-R11. For the frame sizes R1-R5 I/O options (+L) are needed.

## How to select a drive

This is how you build up your own ordering code using the type designation key.



### **Technical data**

Mains connection	1
Voltage and power range	AC: 3-phase, 380 to 480 V, +10%/-15% DC: ACQ80-04: 225 to 800 V DC ACQ80-01, ACQ80-07 (R4-R5): 300 to 800 V DC ACQ80-01, ACQ80-07 (R6-R9): 390 to 800 V DC *) ACQ80-04, IP20: 0.75 to 22 kW (1-30 HP) **) ACQ80-01, IP21: 30 to 200 kW (40-268 HP) **) ACQ80-01, IP55: 30 to 200 kW (40-268 HP) **) ACQ80-07, IP42, IP54: 75 to 200 kW (101-268 HP) **)
Power factor	cosφ = 0.98
Efficiency (at nominal power)	98%
Efficiency class (IEC 61800-9-2)	IE2
Frequency	47.5 to 63 Hz
Motor connection	1
Voltage	0 to <i>U</i> <sub>N</sub> , 3-phase
Frequency	ACQ80-04: 0 to 599 Hz ACQ80-01 and ACQ80-07: 0 to 500 Hz
Motor control	Scalar and vector control
Supported motor types	Asynchronous motor, permanent magnet motor, permanent magnet assisted synchronous reluctance motor
Product complian	nce
EC RoHS directive	system ISO 9001 stem ISO 14001 nd electronic equipment directive (WEEE) 2002/96/
	ts (standard configuration)
2 analog inputs	Selection of Current/Voltage input mode is user programmable.
Voltage signal	0 (2) to 10 V, R <sub>in</sub> >200 kΩ
Current signal	0 (4) to 20 mA, R <sub>in</sub> = 137 Ω
Potentiometer reference value	10 V ±1% max. 10 mA
2 analog outputs	AO1 is user programmable for current or voltage. AO2 current
Voltage signal	0 to 10 V, $R_{load}$ : <500 k $\Omega$
Internal auxiliary voltage	24 V DC ±10%, max. 200 mA
6 digital inputs	12 to 24 V DC, 24 V AC. PNP or NPN connection (5 DIs with NPN connection).
3 relay outputs	Maximum switching voltage 250 V AC/30 V DC Maximum continuous current 2 A rms
Supported thermistors	Any of the analog inputs are configurable for PTC. Both analog outputs can be used to feed the PT100, PT1000, KTY83, KTY84 or Ni1000 sensors.

#### Communication

Protocol as standard (EIA-485): Modbus RTU. Protocols available as option: DeviceNet, PROFIBUS DP, CANopen, EtherCAT, Modbus/TCP, PROFINET IO.

#### EMC according to EN 61800-3: 2004 + A1: 2012

ACQ80-04: Class C2 as standard ACQ80-01: Class C2 as standard

ACQ80-07: Class C2 as standard for powers 75 kW to 200 kW

#### **Functional safety**

STO according to EN 61800-5-2:2016, IEC 61508 Parts 1-2:2010, ISO 13849-1:2015, ISO 13849-2:2012, IEC 62061:2015 SIL 3/PL e

#### **Environmental limits** Transportation and storage -40 to +70 °C temperature ACQ80-04: -10 to +60 °C no frost allowed, Operation temperature +50 to +60 °C with derating ACQ80-01: -15 to +50 °C no frost allowed, +40 to +50 °C with derating ACQ80-07: 0 to +40 °C no frost allowed, +40 to +50 °C with derating Cooling method Air-cooled, dry clean air 0 to 1,000 m without derating Altitude 1,000 to 2,000 m with derating of 1%/100 m Above 2,000 m contact your local ABB representative Relative humidity 5 to 95%, no condensation allowed ACQ80-04: IP20 Degree of protection ACQ80-01: IP21 as standard, IP55 as option ACQ80-07: IP54 as standard, IP42 as option ContaminationNo conductive dust allowed levels Storage IEC 60721-3-1. Class 1C2 (chemical gases). Class 1S2 (solid particles) \*\*\*) Transportation IEC 60721-3-2. Class 2C2 (chemical gases)Class 2S2 (solid particles) \*) Operation IEC 60721-3-3. Class 3C2 (chemical gases). Class 3S2 (solid particles) \*\*\*)

- \*) ACQ80-01 (R6-R9) drives need external charging circuit, on the DC bus. The necessary details are mentioned in the hardware manual, document code 3AXD50001017101.
- \*\*) Note: check the power range available for your region with your local ABB representative.
- \*\*\*) C = chemically active substances,
  - S = mechanically active substances

## Ratings, types and voltages

Drive type	Frame	Typical motor power		Input DC current	Nominal ratings	Light-duty use	Max. output current
	size	P <sub>N</sub> (kW)	<i>P</i> <sub>N</sub> (hp)	I <sub>DC</sub> (А)	/ <sub>N</sub> (A)	I <sub>LD</sub> (А)	/ <sub>max</sub> (A)
ACQ80-04-0KW75-4	RO	0.75	1	3.18	2.6	2.6	3.2
ACQ80-04-01KW1-4	RO	1.1	1.5	4.04	3.3	3.3	4.7
ACQ80-04-01KW5-4	RO	1.5	2	4.90	4	4	5.9
ACQ80-04-02KW2-4	RO	2.2	3	6.85	5.6	5.6	7.2
ACQ80-04-03KW0-4	RO	3	4	8.81	7.2	7.2	10.1
ACQ80-04-04KW0-4	RO	4	5	11.50	9.4	9.4	13
ACQ80-04-05KW5-4	R1	5.5	7.5	15.42	12.6	12.6	16.9
ACQ80-04-07KW5-4	R2	7.5	10	20.80	17	17	22.7
ACQ80-04-011KW-4	R2	11	15	30.60	25	25	30.6
ACQ80-04-015KW-4	R3	15	20	40.39	32	32	45
ACQ80-04-18KW5-4	R3	18.5	25	47.74	38	38	57.6
ACQ80-04-022KW-4	R3	22	30	61.20	50	50	81
ACQ80-01-030KW-4	R4	30	40	75.89	62	58	81
ACQ80-01-037KW-4	R4	37	50	89.35	73	68	110
ACQ80-01-045KW-4	R4	45	60	108.94	89	83	130
ACQ80-01-055KW-4	R5	55	74	129.74	106	100	157
ACQ80-01-075KW-4	R6	75	101	177.48	145	138	178
ACQ80-01-090KW-4	R7	90	121	206.85	169	161	247
ACQ80-01-110KW-4	R7	110	148	252.14	206	196	287
ACQ80-01-132KW-4	R8	132	177	301.10	246	234	350
ACQ80-01-160KW-4	R8	160	215	358.63	293	287	418
ACQ80-01-200KW-4	R9	200	268	444.31	363	345	498

Drive type	Frame	Typical motor	power	Input DC current	Nominal ratings	Light-duty use	Max. output current
	size	P <sub>N</sub>	$P_{\scriptscriptstyle \mathrm{N}}$	I <sub>DC</sub>	I <sub>N</sub>	I <sub>LD</sub>	I <sub>max</sub>
		(kW)	(hp)	(A)	(A)	(A)	(A)
ACQ80-01-030KW-4+B056	R4	30	40	75.89	62	58	81
ACQ80-01-037KW-4+B056	R4	37	50	89.35	73	68	110
ACQ80-01-045KW-4+B056	R4	45	60	108.94	89	83	130
ACQ80-01-055KW-4+B056	R5	55	74	129.74	106	100	157
ACQ80-01-075KW-4+B056	R6	75	101	177.47	145	138	178
ACQ80-01-090KW-4+B056	R7	90	121	206.85	169	161	247
ACQ80-01-110KW-4+B056	R7	110	148	252.14	206	196	287
ACQ80-01-132KW-4+B056	R8	132	177	301.10	246	234	350
ACQ80-01-160KW-4+B056	R8	160	215	358.62	293	287	418
ACQ80-01-200KW-4+B056	R9	200	268	444.31	363	345	498

Cabinet-built drives, ACQ	80-07 (3-phas	se supply voltage	e range 380	-480 V) IP42, IP54			
Drive type	Frame	Typical motor power		Input DC current	Nominal ratings	Light-duty use	Max. output current
	size	P <sub>N</sub> (kW)	P <sub>N</sub>	I <sub>DC</sub>	/ <sub>N</sub>	I <sub>LD</sub>	I <sub>max</sub>
		(KW)	(hp)	(A)	(A)	(A)	(A)
ACQ80-07-075KW-4	R6	75	101	177.47	145	138	178
ACQ80-07-090KW-4	R7	90	121	206.85	169	161	247
ACQ80-07-110KW-4	R7	110	148	252.14	206	196	287
ACQ80-07-132KW-4	R8	132	177	301.10	246	234	350
ACQ80-07-160KW-4	R8	160	215	358.62	293	287	418
ACQ80-07-200KW-4	R9	200	268	444.31	363	345	498

Ratings	
I <sub>max</sub> (A)	Maximum output current. Available for 2 seconds at start.
$P_{N}$ (kW)/(hp)	Typical motor power
I <sub>N</sub> (A)	Rated current available continuously without overloadability at 40 °C.
I <sub>LD</sub> (A)	Continuous current allowing 110% I Ld for 1 minute every 10 minutes at 40 °C.

## **Dimensions**

ACQ80-04 IP	CQ80-04 IP20, standard											
Frames	Height	:	Width	n	Depth	Weight						
	(mm)	(in)	(mm)	(in)	(mm)	(in)	(kg)					
R0	223	8.78	73	2.87	207.1	8.15	1.7					
R1	223	8.78	96.6	3.8	207.1	8.15	2.3					
R2	220	8.66	171.7	6.76	207.1	8.15	3.6					
R3	240	9.45	260	10.24	212.1	8.35	5.6					



ACQ80-01 IP	CQ80-01 IP21, standard											
Frames	Height	:	Width		Depth		Weight					
	(mm)	(in)	(mm)	(in)	(mm)	(in)	(kg)					
R4	636	25	203	8	257	10.2	19					
R5	732	28.8	203	8	295	11.6	28.3					
R6	727	28.6	252	9.9	369	14.5	42.4					
R7	880	34.6	284	11.2	370	14.6	54					
R8	965	38	300	11.8	393	15.5	60					
R9	955	37.6	380	15	418	16.5	97					



ACQ80-04	IP55, standard						
Frames	Height	:	Width	1	Depth	Weight	
	(mm)	(in)	(mm)	(in)	(mm)	(in)	(kg)
R4	636	25	203	8	265	10.2	23.3
R5	732	28.8	203	8	320	12.6	33
R6	727	28.6	252	9.9	380	15	43
R7	880	34.6	284	11.2	381	15	56
R8	965	38	300	11.8	452	17.8	77
R9	955	37.6	380	15	477	18.8	103



ACQ80-07 IP	CQ80-07 IP42, standard											
Frames	Height		Width		Depth		Weight					
	(mm)	(in)	(mm)	(in)	(mm)	(in)	(kg)					
R6	2145	84.4	430	16.9	673	26.5	210					
R7	2145	84.4	430	16.9	673	26.5	220					
R8	2145	84.4	530	20.9	673	26.5	225					
R9	2145	84.4	530	20.9	673	26.5	275					



ACQ80-07 II	CQ80-07 IP54, standard										
Frames	Height	Height		Width			Weight				
	(mm)	(in)	(mm)	(in)	(mm)	(in)	(kg)				
R6	2145	84.4	430	16.9	673	26.5	210				
R7	2145	84.4	430	16.9	673	26.5	220				
R8	2145	84.4	530	20.9	673	26.5	225				
R9	2145	84.4	530	20.9	673	26.5	275				

## **Pre-charging circuits**

## An essential component for ACQ80-01 R6-R9 frames

If ACQ80-01 frames R6-R9 (75 to 200 kW) are expected to start only by DC source from the PV cells or are expected to operate on Intelligent Hybrid mode, it is essential to incorporate an external pre-charging circuit on the DC bus. The existing built-in Pre-charging Circuit into ACQ80-01 for frames (R6-R9) can be used if the drives are started only on the AC supply. Detailed specifications and installation guidelines for the pre-charging circuit can be found in the hardware manual, document code 3AXD50001017101.

#### Working Principle of a Pre-charging Circuit

When a VFD is powered on, the DC bus capacitors initially appear as short circuit, leading to a high inrush current. This surge can damage the capacitors and other components. The pre-charging circuit mitigates this by gradually charging the capacitors to the operating voltage.

#### Components

Resistor. Limits the initial current flow.

Contactor/Relay. Bypasses the resistor once the capacitors are charged.

Control Circuit. Manages the timing and operation of the resistor and contactor.

Solar UPS / 230V AC suply. To control the Aux. contactors.

#### **Operation Steps**

Initial Power-Up. When the VFD is first powered on, the control circuit closes the pre-charge contactor, allowing current to flow through the resistor.

Gradual Charging. The resistor limits the current, allowing the DC bus capacitors to charge slowly to the source voltage.

Bypass Phase. Once the capacitors are nearly fully charged, the control circuit opens the pre-charge contactor and closes the main contactor, bypassing the resistor and allowing normal operation.

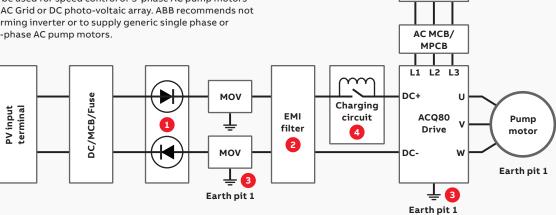
AC grid or

generator

#### Connecting the power cables

- 1. Reverse polarity diodes. For more information, see the hardware manual, document code 3AXD50001017101, section Reverse polarity diodes (page 158).
- 2. EMI filter is optional but is mandatory for EN62920 standard compliance which is required in Europe. For more information, see the hardware manual, document code 3AXD50001017101, section Reverse polarity diodes (page 158). To comply to EN62920, refer to EMI filter layout diagram in Dimension drawings (page 181).
- 3. Ground connection should be common for MOV, drive, and pump.
- 4. Frames R6...R9 only: Initially the charging happens through the resistance and once predefine voltage charging is completed then the contactor will be closed.

Note: ACQ80 is intended to be used for speed control of 3-phase AC pump motors and is powered from either AC Grid or DC photo-voltaic array. ABB recommends not to use it as an island grid forming inverter or to supply generic single phase or 3-phase loads, other than 3-phase AC pump motors.



## **Cooling and fuses**

#### Cooling

ACQ80 drives are fitted with variable-speed cooling air fans. The cooling air must be free from corrosive materials and not exceed the maximum ambient temperature of 50 °C (60 °C with derating) and 40 °C (50 °C with derating) for ACQ80-04 and ACQ80-01 respectively. The speed-controlled fans cool the drive only when needed, which reduces overall noise level and energy consumption.

#### **Fuse connections**

Standard fuses can be used with ABB general purpose drives. For input fuses, see the tables below.

Drive type	Frame size		:	Cooling air flow 380 to 480 V unit			Recommend protection 380 to 480 V	n fuses
		Heat dissipa	ation*)	Airflo	w	Max. noise level **)	IEC fus	ses
		(W)	(BTU/h)	(m³/h)	(ft³/min)	(dBA)	(A)	Fuse type
ACQ80-04-0KW75-4	RO	55	189	57	33	63	6	gG
ACQ80-04-01KW1-4	RO	62	213	57	33	63	6	gG
ACQ80-04-01KW5-4	RO	70	240	57	33	63	10	gG
ACQ80-04-02KW2-4	RO	88	302	57	33	63	10	gG
ACQ80-04-03KW0-4	RO	108	368	57	33	63	16	gG
ACQ80-04-04KW0-4	RO	135	461	57	33	63	16	gG
ACQ80-04-05KW5-4	R1	178	609	63	37	59	25	gG
ACQ80-04-07KW5-4	R2	230	784	128	75	66	32	gG
ACQ80-04-011KW-4	R2	344	1174	128	75	66	50	gG
ACQ80-04-015KW-4	R3	465	1587	150	88	69	63	gG
ACQ80-04-18KW5-4	R3	566	1934	150	88	69	80	gG
ACQ80-04-022KW-4	R3	668	2281	150	88	69	100	gG
ACQ80-01-030kW-4	R4	803	2740	150	88	70	80	gG
ACQ80-01-037kW-4	R4	882	3010	150	88	70	100	gG
ACQ80-01-045kW-4	R4	1059	3613	159	94	70	100	gG
ACQ80-01-055kW-4	R5	1290	4402	139	82	63	125	gG
ACQ80-01-075KW-4	R6	1960	6688	435	256	67	160	gG
ACQ80-01-090KW-4	R7	2120	6896	450	265	67	250	gG
ACQ80-01-110KW-4	R7	2785	9503	450	265	67	315	gG
ACQ80-01-132KW-4	R8	3126	10666	550	324	65	355	gG
ACQ80-01-160KW-4	R8	4066	13874	550	324	65	425	gG
ACQ80-01-200KW-4	R9	4834	16494	1150	677	68	500	gG

<sup>\*)</sup> Heat dissipation value is a reference for cabinet thermal design.

<sup>\*\*)</sup> The maximum noise level at full fan speed. When the drive is not operating at full load and at maximum ambient temperature, the noise level is lower.

<sup>\*\*\*)</sup> For detailed fuse sizes and types, please see the ACQ80 hardware manuals, document codes: ACQ80-01 3AXD50001017101, ACQ80-04 3AXD50000170661 and ACQ80-07 3AXD50000946440.

Drive modules, ACQ80 (3-pha	ase supply v	oltage range 3	80-480 V) IP55					
Drive type	Frame size			Cooling air flo 80 to 480 V un			Recommend protection 380 to 480 V	n fuses
		Heat dissip	Heat dissipation*) Airflow		Max. noise level**)	IEC fuses		
		(W)	(BTU/h)	(m³/h)	(ft³/min)	(dBA)	(A)	Fuse type
ACQ80-01-030kW-4+B056	R4	803	2740	150	88	70	80	gG
ACQ80-01-037kW-4+B056	R4	882	3010	150	88	70	100	gG
ACQ80-01-045kW-4+B056	R4	1059	3613	159	94	70	100	gG
ACQ80-01-055kW-4+B056	R5	1290	4402	139	82	63	125	gG
ACQ80-01-075KW-4+B056	R6	1960	6688	435	256	67	160	gG
ACQ80-01-090KW-4+B056	R7	2120	6896	450	265	67	250	gG
ACQ80-01-110KW-4+B056	R7	2785	9503	450	265	67	315	gG
ACQ80-01-132KW-4+B056	R8	3126	10666	550	324	65	355	gG
ACQ80-01-160KW-4+B056	R8	4066	13873,8	550	324	65	425	gG
ACQ80-01-200KW-4+B056	R9	4834	16494,3	1150	677	68	500	gG

<sup>\*)</sup> Heat dissipation value is a reference for cabinet thermal design.

\*\*) The maximum noise level at full fan speed. When the drive is not operating at full load and at maximum ambient temperature, the noise level is lower.

<sup>\*\*\*)</sup> For detailed fuse sizes and types, please see the ACQ80 hardware manuals, document codes: ACQ80-01 3AXD50001017101, ACQ80-04 3AXD50000170661 and ACQ80-07 3AXD50000946440.

## **EMC** – electromagnetic compatibility

#### What is EMC?

EMC stands for electromagnetic compatibility. It is the ability of electrical/electronic equipment to operate without problems in an electromagnetic environment.

Likewise, the equipment must not disturb or interfere with any other product or system in its locality. This is a legal requirement for all equipment in service in the European Economic Area (EEA).

#### Installation environments

A power drive system (PDS) can be connected to either industrial or public power distribution networks. The environment class depends on how the PDS is connected to power supply.

The 1<sup>st</sup> environment includes domestic premises. It also includes establishments directly connected without an intermediate transformer to a low-voltage power supply network that supplies buildings used for domestic purposes.

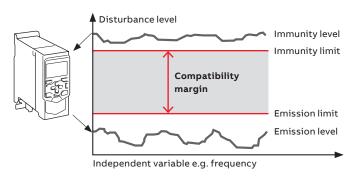
The 2<sup>nd</sup> environment includes all establishments directly connected to public low-voltage power supply networks.

#### **EMC** solutions

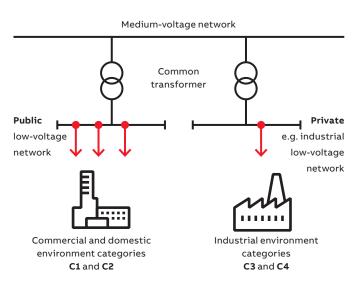
To fulfill the EMC requirements, the drives are equipped with standard or optional RFI filtering for HF disturbances.

- Using ferrite rings in power connection points
- Using an AC or DC choke (while they are meant to protect against harmonics, they reduce HF disturbances as well)
- Using an LCL filter in the case of regenerative drives
- Using a du/dt filter

#### Immunity and emission compatibility



#### Installation environments



#### The product standard EN 61800-3 divides PDSs into four categories, according to the intended use

#### C1 – 1<sup>st</sup> environment

- Household appliances
- Usually plug connectible to any wall outlet
- Anyone can connect these to the network
- Examples: washing machines, TV sets, computers, microwave ovens, etc.

#### C2 – 1<sup>st</sup> environment

- Fixed household and public appliances
- Need to be installed or operated by a professional
- Examples: elevators, rooftop fans, residential booster pumps, gates and barriers, supermarket freezers, etc.

#### C3 – 2<sup>nd</sup> environment

- Professional equipment
- Needs to be installed or operated by a professional
- In some rare cases, may also be pluggable
- Examples: any equipment for industrial use only, such as conveyors, mixers, etc.

#### C4 - 2<sup>nd</sup> environment

- Professional equipment
- Needs to be fixed installation and operated by a professional
- Examples: paper machines, rolling mills, etc.

## Input chokes, du/dt filters, C1 filters

#### Input chokes, du/dt filters, C1 filters

External input chokes can be used with the ACQ80 drives if there is a need to optimize the line-side harmonics. du/dt filtering, on the other hand, suppresses inverter output voltage spikes and rapid voltage changes, which stress motor insulation. Additionally, du/dt filtering reduces capacitive leakage currents and high-frequency emissions from the motor cable, as well as high-frequency losses and bearing currents in the motor. The need for du/dt filtering depends on the motor insulation.

To comply with European EMC Directive Category C1 (standard IEC/EN 61800-3) with an optional external EMC filter use motor cables with a maximum length of 10 meters for 4 kHz switching frequency. In addition, please note that Category C1 is with conducted emissions only.

Drive type	Frame size	Input choke, max. ambient	du/dt filter type, max. ambient
ACQ80-04-0KW75-4	RO	temp. 40 °C	temp. 40 °C
ACQ80-04-01KW1-4	RO	CHK-01	ACS-CHK-B3
ACQ80-04-01KW5-4	RO	CHK-02	ACS-CHK-C3
ACQ80-04-02KW2-4	RO	CHK-02	ACS-CHK-C3
ACQ80-04-03KW0-4	RO	CHK-02	NOCH0016-60
ACQ80-04-04KW0-4	RO	CHK-03	NOCH0016-60
ACQ80-04-05KW5-4	R1	CHK-03	NOCH0016-60
ACQ80-04-07KW5-4	R2	CHK-04	NOCH0030-60
ACQ80-04-011KW-4	R2	CHK-04	NOCH0030-60
ACQ80-04-015KW-4	R3	CHK-05	NOCH0030-60
ACQ80-04-18KW5-4	R3	CHK-05	NOCH0070-60
ACQ80-04-022KW-4	R3	CHK-06	NOCH0070-60
ACQ80-01-030kW-4	R4	-	NOCH-0070-60
ACQ80-01-037kW-4	R4	-	NOCH-0120-60*
ACQ80-01-045kW-4	R4	-	NOCH-0120-60*
ACQ80-01-055kW-4	R5	-	NOCH-0120-60*
ACQ80-01-075kW-4	R6	-	FOCH0260-70
ACQ80-01-090KW-4	R7	-	FOCH0260-70
ACQ80-01-110KW-4	R7	-	FOCH0260-70
ACQ80-01-132KW-4	R8	-	FOCH0260-70
ACQ80-01-160KW-4	R8	-	FOCH0260-70
ACQ80-01-200KW-4	R9	-	FOCH0320-50

 $^{*)}$  3 filters included, dimensions apply to one filter.

Dimensions and weights of the du/dt filters					
du/dt filters	Height (mm)	Width (mm)	Depth (mm)	Weight (kg)	
ACS-CHK-B3	296	102	111	4.5	
ACS-CHK-C3	296	102	111	4.5	
NOCH0016-60	195	140	115	2.4	
NOCH0030-60	215	165	130	4.7	
NOCH0070-60	261	180	150	9.5	
NOCH-0120-60*)	200	154	106	7	
FOCH0260-70	382	340	254	47	
FOCH0320-50	662	319	293	65	

<sup>\*) 3</sup> filters included, dimensions apply to one filter.

For information on the construction of the motor insulation, consult the manufacturer.

More information on the du/dt and C1 filters can be found in the ACQ80 hardware manuals, document codes: ACQ80-01 3AXD50001017101, ACQ80-04 3AXD50000170661 and ACQ80-07 3AXD50000946440.

## An entirely new level of ease



The assistant control panel's intuitive user interface, assistants and ready-made macros offer simplicity to your everyday life and save you time. The panel guides you through commissioning without needing to know any drive parameters and helps in unclear situations.

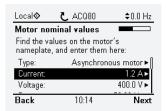
#### Assistant control panel, ACS-AP-S

Set up the drive, fine-tune motor control and monitor values that matter using the assistant control panel, delivered as standard with all ACQ80 drives.

#### Hassle-free commissioning

Select language, set time and date, name the drive, enter motor values, test rotating the motor.

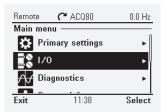




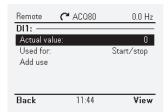


#### Input/output menu

Set and monitor your input/ output (I/O) connections for real-time diagnostics



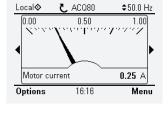




#### Home view displays

Monitor the values that are the most important to you. You can select values for monitoring from a readymade list or choose userdefined parameters.

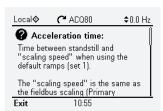
Local <b>◊ ♂</b>	ACQ80	\$50.0 Hz
Output frequen	су	50.00
<b>√</b> Motor current A		0.23
Motor torque %		7.8
Options	10:57	Menu





#### **Help button**

The help button provides more information about your selection, and it can be pressed in any view.









## Control panel options and mounting kits

The standard delivery of the ACQ80 includes the assistant control panel, but it can be replaced by other panels using the +J ordering codes.



#### Bluetooth control panel, ACS-AP-W\*)

The optional Bluetooth panel enables connection with the Drivetune mobile app. The app is available for free from Google Play and the Apple App store. Combined with the Drivetune app and the Bluetooth panel, users can commission and monitor the drive remotely, for example.



## Control panel mounting platform, DPMP-01

This mounting platform is for flush mountings. This also requires RDUM-01 (blank control panel with the RJ-45 connector) and a control panel (assistant, basic, Bluetooth or industrial).



#### Basic control panel, ACS-BP-S

The icon-based control panel supports users with parameter backup, settings and fault tracking in basic operation.



## Control panel mounting platform, DPMP-02

This mounting platform is for surface mountings. This also requires RDUM-01 (blank control panel with the RJ-45 connector) and a control panel (assistant, basic, Bluetooth or industrial).



## Blank control panel cover with RJ-45 connector, RDUM-01

The RDUM-01 panel is used in cabinet installations to connect the assistant control panel, basic control panel, or Bluetooth control panel on the cabinet door to the drive with the R1-45 cable.



#### Door mounting kit, DPMP-EXT2

The door mounting kit is ideal for cabinet installations. A kit for one drive includes one DPMP-02 and one RDUM-01 (blank control panel cover with RJ-45 connector).



#### Industrial control panel, ACS-AP-I\*)

The industrial control panel is compatible with all ABB drives, making it simple to use a single panel with different products.



#### Control panel bus adapters, CDPI-02

Control panel bus adapters are used to connect control panels with a RJ-45 cable to the drive from a distance, e.g. when mounting the control panel on a cabinet door. In addition, CDPI adapters can be used to daisy chain several drives together to be controlled with a single control panel or PC tool.



## Control panel mounting kit for outdoor installation, DPMP-04/05

Enables control panel outdoor mounting thanks to IP66 protection class, UV resistance and IK07 impact protection rating.

\*) Also compatible with other ABB all-compatible drives: ACS380, ACS480, ACS580, and ACS880 drives.

ACQ80 drives are optimized especially for cabinet installations. Uniform height and depth across the full power range allow easy installation using a single rail inside the cabinet, and side-by-side mounting saves space and enables smaller cabinets to be used. The door mounting kit simplifies drive operation, as the control panel is easy to mount on the cabinet door.

Control panel options	5		
Loose option code	Plus code	Description	Type designation
3AUA0000064884	-	Assistant control panel as standard	ACS-AP-S
3AUA0000088311	+J425	Industrial Assistant control panel	ACS-AP-I
3AXD50000025965	+J429	Control panel with Bluetooth interface	ACS-AP-W
3AXD50000028828	+J404	Basic control panel	ACS-BP-S
3AXD50000040850	+J424	Blank control panel cover with RJ-45 connector	RDUM-01
3AUA0000108878	-	Control panel mounting platform (flush-mounted, also requires panel bus adapter on the drive)	DPMP-01
3AXD50000009374	-	Control panel mounting platform (surface-mounted, also requires panel bus adapter on the drive)	DPMP-02
3AXD50000048730	_	Door mounting kit for the panel (for one drive, contains DPMP-02 and RDUM-01)	DPMP-EXT2
3AXD50000275595	_	Panel bus adapter	CDPI-02
3AXD50000217717	_	Control panel mounting kit for outdoor installation	DPMP-04
-0J400		If no control panel is needed, the assistant control panel can be left out of the standard delivery.	



## **ABB Ability™ Mobile Connect for drives**

#### Easy access to remote support

ABB Ability™ Mobile Connect for drives is a platform for remote drive support consisting of the Mobile Connect web portal and the Drivetune mobile app.

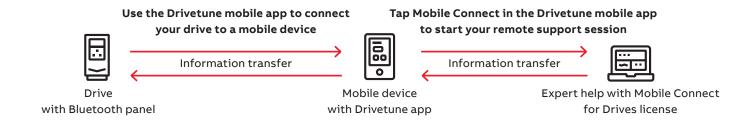
The platform allows ABB service partners to provide remote commissioning and troubleshooting support for personnel on-site without any complex connectivity infrastructure. Chats, sharing images and backups, viewing parameters online and sending support packages

are all possible, making your technical support process quick and efficient.

All that is needed is the Bluetooth control panel and a mobile device.

The platform is available for ABB partners and OEMs under a renewable subscription-based agreement.

ABB Ability™ Mobile Connect for drives support portal



#### Drivetune mobile app for managing drives via an intuitive interface

**Drivetune mobile app** is a powerful tool for performing basic drive startup and troubleshooting tasks. It is possible to connect with drives and access data available in the Internet at the same time. The wireless Bluetooth

connectivity means that users won't need to enter hazardous or difficult-to-reach work areas to access information necessary to help them commission and tune the drive.



Startup, commission and tune your drive and application with full parameter access

Optimize performance via drive troubleshooting features

Create and share backups and support packages

Keep track of drives installed base

Download Drivetune mobile app











## ABB Ability™ Digital Powertrain

## Condition monitoring for drives



Accurate, real-time information about powertrain events. When you have the facts, you can make the right decisions.

Condition Monitoring gives you fact-based insight into your powertrain assets, such as drives and motors, via KPIs and signal data, to identify irregularities before they become problems. This helps you make proactive decisions, built on real-time information – and saves you money!

#### The service can be tailored to fit your needs

Our standard package gives you industry leading monitoring capabilities – whether you want to view the drive status through ABB's Internet portal or integrate this data with your existing monitoring systems.

#### The standard package includes the following services:

- · Condition Monitoring
- Alarm Management
- Asset Health
- · Team Support
- Backup Management

## The standard package can be supplemented with optional services:

- Offline Data Collection
- Expert Reports
- Remote Assistance
- Condition monitoring of your entire powertrain



#### Solid fact-based decision making

Get the facts, and the history, to help run your operations better and more safely.



#### Always stay one step ahead of problems

Recognize early signs of possible failures and assess the risks, before they turn into serious operational issues.



#### Find the root cause of process issues

Remotely access data from ABB drives built-in sensors to track the cause of problems. Get back to smooth operation quickly with data back-ups.



#### Remotely analyze and optimize drives

Get critical drive information anywhere anytime – even in difficult to access sites, or when a site visit is impossible.

## **Communication and I/O options**

#### Fieldbus adapter modules

The ACQ80 drives come with Modbus RTU communication protocol as standard, and there is also a wide range of optional fieldbus protocols available.

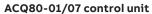
Fieldbus communication reduces wiring costs compared to traditional hardwired input/output connections.

The fieldbus options can be installed into the slot one (1).

#### Input/output extension modules

Standard inputs and outputs of ACQ80-01 and -07 can be extended by using optional input/output extension modules installed in the slot two (2) on the drive. Standard inputs and outputs of ACQ80-04 (RIIO-01 module) can be easily reduced by removing the module or changing it to reduced I/O module (BIO-01). The modules are easily installed in the extension slot two (2) located on the drive.







ACQ80-04 control unit

#### ACQ80-04 I/O options



RIIO-01

CMOD-02



BAPO-01 BREL-01



#### ACQ80-01 and -07 I/O options



CHDI-01

COUNTY OF STATE OF ST

— CAIO-01



ACQ80-04 I/O op	tions		
Plus code	MRP code	Description	Type designation
+L504	3AXD50000033791	RIIO-01 I/O extension module coming as standard and including EIA-485 interface (Modbus RTU), 2 analog inputs, 2 analog outputs, 4 digital inputs, 2 relay outputs, 1 auxiliary voltage output 24 V DC*)	RIIO-01
+L515	3AXD50000191635	Reduced I/O extension module including 3 digital inputs, $1$ digital output and $1$ analog input $^{\star\star}$ )	BIO-01
+L534	3AXD50000022164	Auxiliary power extension module enables the use of an external auxiliary power supply with the drive	BAPO-01
+L511	3AXD50000022162	Relay output extension module adds 4 relay outputs to the drive	BREL-01
+0L540	-	Removes standard I/O module RIIO-01 leaving only the base unit I/O connections (2 digital inputs, 1 relay output, STO, 1 auxiliary voltage output 24 V DC)	_

<sup>\*)</sup> Standard I/O extension module RIIO-01 cannot be used together with reduced I/O extension module BIO-01 or with a fieldbus adapter.

ACQ80-01 and -07 I/O options					
Plus code	MRP code	Description	Type designation		
+L501	3AXD50000004420	External 24 V AC and DC 2 x RO and 1 x DO	CMOD-01		
+L523	3AXD50000004418	External 24 V and isolated PTC interface	CMOD-02		
+L512	3AXD50000004431	115/230 V digital input 6 x DI and 2 x RO	CHDI-01		
+L525	3AXD50000709243	Analogue signal extension 3 x AI and 2 x AO	CAIO-01		

Note: For more information see hardware manuals, document codes: ACQ80-01  $\underline{3AXD50001017101}$ , ACQ80-04  $\underline{3AXD50000170661}$  and ACQ80-07  $\underline{3AXD50000946440}$ .

Fieldbus options				
	Plus code	MRP code	Fieldbus protocol	Adapter
-	+K458	3AUA0000031336	Modbus RTU	FSCA-01
LIVE	+K454	68469325	PROFIBUS DP. DPV0/DPV1	FPBA-01
	+K457	68469376	CANopen®	FCAN-01
PROFINET IO HOST	+K469	3AUA0000072069	EtherCAT®	FECA-01
9 网 四	+K491	3AXD50000049964	Two port Modbus/TCP	FMBT-21
	+K492	3AXD50000192779	Two port PROFINET IO	FPNO-21

<sup>\*\*)</sup> BIO-01 reduced I/O extension allows simultaneous use of fieldbus adapter.



### **ABB GoSelect web-based tool**

# Build the optimal solution for your application quickly and easily online

ABB GoSelect is a web-based selection and dimensioning tool for motors, drives, and PLCs. Build the optimal solution for your application and efficiently create, collect, and manage documentation and reports – all in one place.

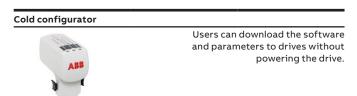


# Tools for configuration, monitoring and process tuning

Enjoy the ease offered by the cold configuration and Drive Composer PC tools. These tools lighten your workload, especially if there are many drives. The cold configurator tool provides a quick way to parametrize unpowered drives even in their boxes, and the Drive Composer PC tool offers advanced means for commissioning and monitoring, for example.

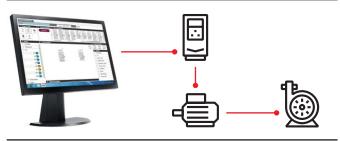
#### Safe configuration for unpowered drives

The CCA-01 cold configuration adapter provides a serial communication interface for unpowered drives. With the adapter, safety isolation of both serial communication and the control board power supply is possible. The power supply is taken from a PC USB port.



MRP code	Description	Type designation
3AXD50000019865	Cold configurator	CCA-01
	adapter nacked kit	

## Adaptive programming



#### Adaptive programming

Adaptive programming software, embedded inside the drive, is especially handy when there is a need to distribute some of the machine's control logic to the drive. Adaptive programming brings energy savings when the drive is adjusted to control the application optimally. You can use our Drive Composer pro PC tool to set up the adaptive programming. The drive also offers sequence programming capabilities. Adaptive programming makes it possible to enhance the existing application control program to precisely fit users' application needs. The program is also handy for ensuring that the drive's electrical design is connected as it should be with working drive signals.

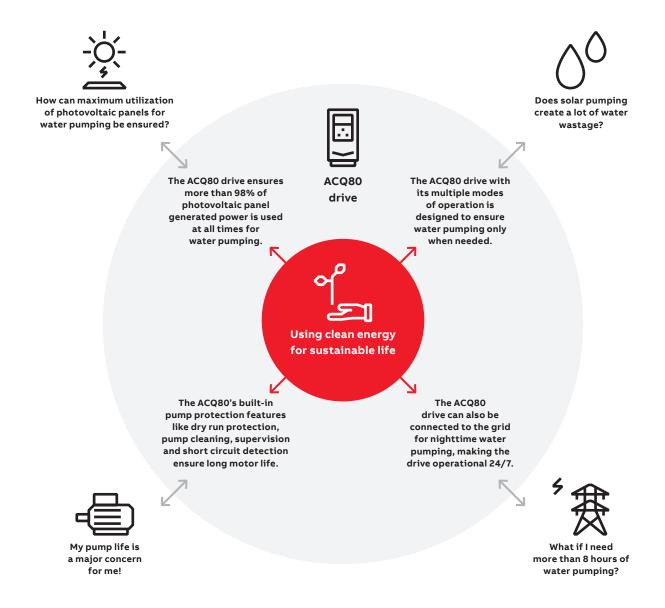
#### **Drive Composer**

The Drive Composer PC tool offers fast and harmonized setup, commissioning and monitoring for all-compatible drives. The free version of the tool provides startup and maintenance capabilities, and gathers all drive information such as parameter loggers, faults, backups and lists into a support diagnostics file. Drive Composer pro provides additional features such as custom parameter windows, graphical control diagrams of the drive's configuration, and improved monitoring and diagnostics.

Drive Composer	Entry level (free)	Pro level
	Basic functionality	Entry-level features
Control of the Contro	Parameter setting	Networked drives
	Point-to-point connection	Control diagrams
100 100 100 100 100 100 100 100 100 100	Simple monitoring	Data logger(s)
	Supports adaptive programming	Graphical safety setup
	-	Multiple backup and restore
	-	Adaptive (block) programming
	-	Drive configuration by using virtual drive

Link/MRP codes	Description	Type designation
new.abb.com/ drives/software-tools/ drive-composer	Link to download free Drive Composer entry	_
9AKK105408A3415	Drive Composer entry PC tool (document)	_
3AUA0000108087	Drive Composer pro PC tool (single-user license)	DCPT-01
3AUA0000145150	Drive Composer pro PC tool (10-users license)	DCPT-01
3AUA0000145151	Drive Composer pro PC tool (20-users license)	DCPT-01

## All-compatible ACQ80 solar pump drive







#### **Applications**

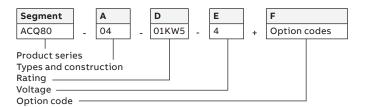
Typical applications are irrigation, community water supply and agriculture.

## **Summary of drive ordering codes**

#### ACQ80-04

The type designation tells you the specifications and configuration of the drive.

The table shows the primary drive variants. Sample type code: ACQ80-04-01KW5-4+XXXX



			Basic codes
Descript		Option	Segment
04 = when no options are selected: drive module, IP20 (UL type open), ACS-AP-S con with a USB port, Modbus RTU as part of RIIO-01 I/O standard module, internal EMC Torque Off (STO),brake chopper, coated boards, quick installation and start-up guide (mul		Construction	A
Refer to the ra		Power rating	D
4 = 400/480 V (38	Voltage rating		E
		s	Option code
De	С	Option	Segment
No con	+0J	Control panel and panel	F
ACS-AP-S assistant control panel (as	+J	options <sup>-</sup>	
Blank panel with RJ-45 connector (F	+]		
ACS-AP-I industrial assistant con	+]		
ACS-AP-W assistant control panel with a Bluetooth	+J		
USB to RJ-45 cable that is used together with RDUM-01 for PC co	+]		
I/O & Modbus RTU, module RIIO-01 (as	+L	I/O (one slot available for I/O options)	
Remove the standard I/O modu	+0L		
BIO-01 reduced I/O module (can be used together with fieldbus	+L		
PROFIBUS® DP	+K	I/O (one slot available	
CANopen® (	+K	for FBA options)	
Modbus RTU (	+K		
EtherCAT®	+K		
Modbus®/TCP (	+K	_	
PROFINET® IO (	+K		
Standard language	+N2	Software	

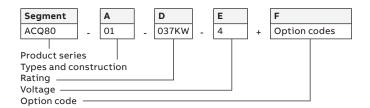
Side I/O options BREL-01 (relay option: 4xRO) and BAPO-01 (External +24 DC option) are available as loose items only. Only one slot for side I/O option is available. For other options please contact local ABB.

## **Summary of drive ordering codes**

#### ACQ80-01

The type designation tells you the specifications and configuration of the drive.

The table shows the primary drive variants. Sample type code: ACQ80-01-037KW-4+XXXX



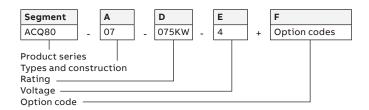
De	Option		Segment		
01 = when no options are selected: wall-mounted drive, IP21 (UL Type 1), ACS-AP-S conwith a USB port, embedded Modbus RTU, choke, internal EMC C2 filter, Safe Torque Coated boards, cable lead through entry from the bottom, cable box or the plate with cable entries, quick installation and start-up guide (mult	struction	Const	A		
Refer to the rate	er rating	Powe	D		
4 = 400/480 V (380	ge rating	Voltag	E		
			Option code:		
De	Option		Segment		
ACS-AP-S assistant control panel (as s		Control panel ar	F		
Removes con	options +(				
CDUM-01 blank control panel cover (no cont					
ACS-AP-I industrial assistant con					
ACS-AP-W assistant control panel with a Bluetooth	-				
CMOD-01 external 24 V AC/DC and digital I/O extension (2×RO a	available +	I/O (one slot a	_		
CHDI-01 115/230 V digital input extension (6×DI a	options)	for I/O			
CMOD-02 external 24 V AC/DC and isolated PTC	-				
CAIO-01 analogue signal extension (3 x AI ar	4	_			
PROFIBUS® DP (	Fieldbus +	F			
CANopen® (I	+				
Modbus RTU (	+				
EtherCAT® (	+				
Modbus®/TCP (	-				
PROFINET® IO (I	+				
IP55 (UL type 12). Factory option, retrofit not	enclosure +	IP er			
Cable conduit pla	struction +	Const			
Drive without cable entry box. Version for cabinet mounting	+				
Extended warranty up to 3	y options -	Complementary			
Extended warranty up to 6	4				
European Union Country	-				
Standard language	Software +N	S			

## **Summary of drive ordering codes**

#### ACQ80-07

The type designation tells you the specifications and configuration of the drive.

The table shows the primary drive variants. Sample type code: ACQ80-07-075KW-4+XXXX



Descripti		Option	Segment	
07 = when no options are selected: cabinet-installed drive, IP21 (UL Type ACS-AP-S control panel with a USB port, embedded Modbus RTU, main switc AC fuses, internal EMC C2 filter (TN grounded) in frames R6 to F internal EMC C3 filter (TN grounded) in frames R10 and R11, Safe Torque Off (ST0 bottom entry and exit of cables, USB memory containing all manua		Construction	Ā	
Refer to the rating tak		Power rating	D	
4 = 400/480 V (380480		Voltage rating	E	
		s	Option code	
Descripti	Code	Option	Segment	
ACS-AP-S assistant control panel (as standar	+J400	Control panel and panel options	F	
Removes control par	+0J400	_		
CDUM-01 blank control panel cover (no control pan	+J424	_		
ACS-AP-I industrial assistant control par	+J425	_		
ACS-AP-W assistant control panel with a Bluetooth interfa	+J429	_		
External 24 V DC/AC and Digital I/O extension (2xRO and 1xD	+L501	I/O (one slot available for I/O		
Additional I/O-Terminal Blo	+L504	options) —		
115/230V Digital input (6xDI and 2xR	+L512	_		
External 24 V and isolated PTC interfa	+L523	_		
CAIO-01 analogue signal extension (3 x AI and 2 x A	+L525	_		
Safety option of emergency stop where Main breaker is opened during emergen	+Q951	Safety		
Safety option of emergency stop where main breaker is not opened during emergen	+Q963	_		
PROFIBUS® DP (FPBA-C	+K454	Fieldbus		
CANopen® (FCAN-C	+K457	_		
Modbus RTU (FSCA-0	+K458	_		
EtherCAT® (FECA-C	+K469	_		
Modbus®/TCP (FMBT-2	+K491	_		
PROFINET® IO (FPNO-2	+K492	_		
IP42 (UL Type	+B054	IP enclosure		
IP54 (UL Type 1	+B055	_		
Du/dt filt	+E205	Filters, contactors,		
Common mode filter (as a default for R10-R1	+E208	circuit breakers		
Line contact	+F250	_		
Extended warranty up to 36 mont	+P931	Complementary options		
Extended warranty up to 60 mont	+P932			
Standard language packa	+N2000	Software		



## Our service expertise, your advantage

ABB Motion Services helps customers around the globe by maximizing uptime, extending product life cycle, and enhancing the performance and energy efficiency of electrical motion solutions. We enable innovation and success through digitalization by securely connecting and monitoring our customers' motors and drives, increasing operational uptime, and improving efficiency. We make the difference for our customers and partners every day by keeping their operations running profitably, safely and reliably.

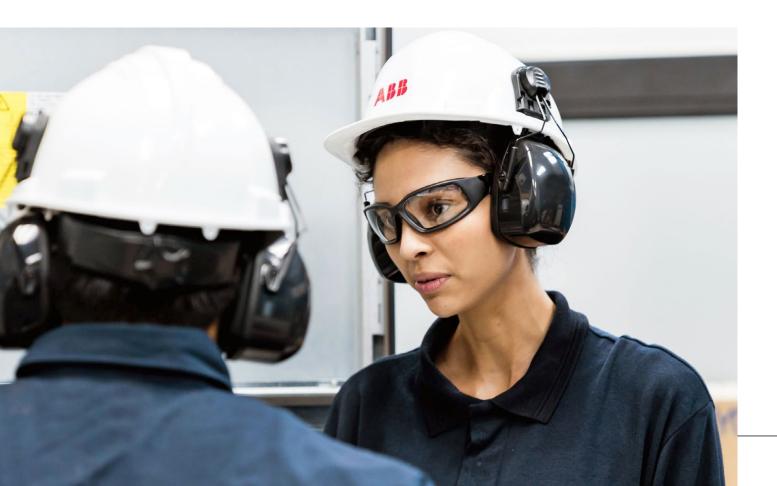
With a service offering tailored to your needs, ABB Motion Services maximizes the uptime and extends the life cycle of your electrical motion solutions, while optimizing their performance and maximizing your energy efficiency gains throughout the entire lifetime of your applications. We help to keep your applications turning profitably, safely and reliably.

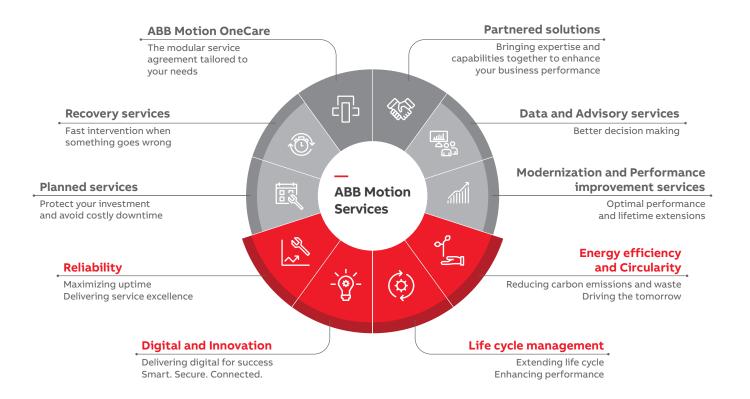
Digitalization enables new smart and secured ways to prevent unexpected downtime while optimizing the operation and maintenance of your assets. We securely connect and monitor your motors, drives or your entire powertrain via our easy-to-use cloud service solutions. Connecting your applications also gives you access to our in-depth service domain expertise.

We quickly respond to your service needs. Together with our partners, local field service experts, and service workshop networks, we provide and install original spare parts to help resolve any issues and minimize the impact of unexpected disruptions.

Our tailored to your needs service offerings and digital solutions will enable you to unlock new possibilities.

Not only are we your premier supplier of motion equipment, we are your trusted partner and advisor offering support throughout the entire life cycle of your assets. We ensure your operations run profitably, safely and reliably and continue to drive real world results, now and in the future. Our service teams work with you, delivering the expertise needed to keep your world turning while saving energy every day.





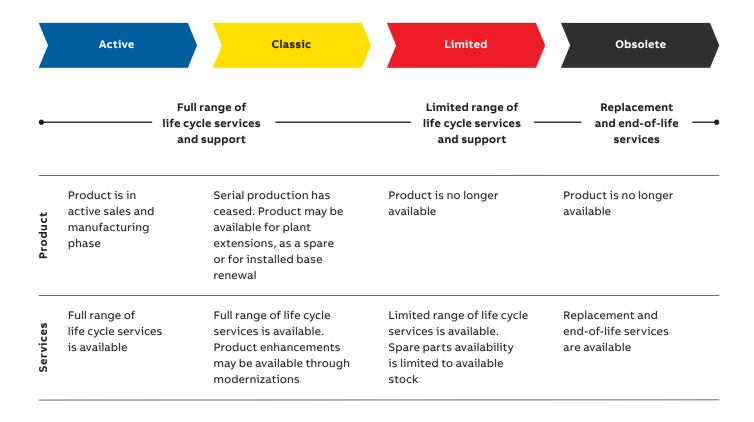


## **ABB Drives Life Cycle Management**

## A life time of peak performance

You're in control of every life cycle phase of your drives. At the heart of drive services is a four-phase product life cycle management model. This model defines the services recommended and available throughout drives lifespan.

Now it's easy for you to see the exact service and maintenance available for your drives.

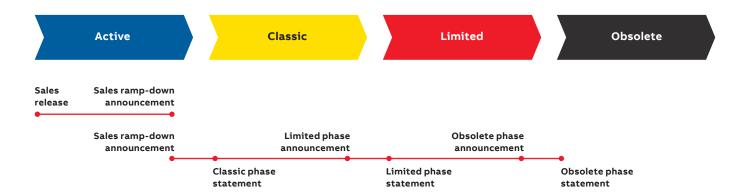


#### Keeping you informed throughout the life cycle

We notify you every step of the way using life cycle status statements and announcements.

Your benefit is clear information about your drives' status and precise services available. It helps you plan the preferred service actions ahead of time and make sure that continuous support is always available.





#### Sales release

Details about product portfolio and release schedule.

#### Sales ramp down announcement

Last time buy and last deliveries dates, informed well in advance.

#### Life cycle phase change announcement

Early information about the upcoming life cycle phase change and affects on the service availability. Informed well in advance, minimum six months prior to the change.

#### Life cycle phase statement

Information about the current life cycle status, product and services availability and recommended actions. Plan for the next life cycle phase transition.

#### Additional information

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For more information, please contact your local ABB representative or visit

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