# ■ Reagentless operation

- no expensive consumable reagents

# Automatic cleaning

maintains the integrity of the measurement with minimal intervention

# Virtually zero maintenance

 replacement of wiper blades once a year is the only planned maintenance

# ■ Dual-wavelength measurement

 provides compensation for both turbidity and organics avoiding the need for expensive sample filtration, a major source of maintenance

# ■ Long lamp life

 up to 10 years operation keeping cost of ownership to an absolute minimum.

# Automatic on-line diagnostics maintain the intensity of the light source

 continuous on line diagnostics maintains the integrity of the measurement.



A robust, reagentless analyzer for continuous on-line Nitrate measurement



7330 Series SS/7330\_2

# 7330 UV Nitrate Analyser

The 7330 UV Nitrate Analyzer has been designed for use on potable water treatment plants as a means of determining the quality of the final treated water. Used also for blending of high and low nitrate waters and for borehole waters. The 7330 provides continuous analysis with the minimum of manual intervention and extremely low running costs – there are no expensive chemical reagents required.

The flow-through system is supplied complete with inlet isolating valve, drain valve and a wall-mount bracket as standard.

Calibration is a simple procedure using demineralized water for setting zero and sodium nitrate to calibrate span. The inherent design ensures that the system is extremely stable and calibration needs only to be carried out at 3-monthly intervals.

# **Dual-Wavelength Measurement**

In addition to the measurement of Nitrate at 210nm another measurement at a different wavelength compensates for both turbidity and organics interference. This sophisticated advanced technology ensures a superior compensation providing greater security of performance in applications when there are widely fluctuating sample conditions. This removes the need for expensive and maintenance-prone filtration systems, significantly reducing maintenance demands and simplifying the measurement.

# **Reagentless Operation**

The analyzer is a straight-through system requiring no consumable reagents or pump tubes, keeping the cost of ownership to an absolute minimum.

## Maintenance

Due to the simplicity of the analyzer maintenance is minimal. Apart from periodic validation of the calibration of the analyzer, and annual replacement of the wiper blades, there is no need for manual intervention.

## Calibration

Calibration is a simple procedure using high-quality demineralized water for zero and sodium nitrate as the standard solution to adjust the span.

#### Installation

A wall mounting bracket is supplied as standard to enable the sensor system to be mounted on a wall or back plate.

#### **Alarms**

Two alarms are supplied as standard which can be configured as high or low programmable alarms.



Cleaning Facility

# **Light Source**

The light source is monitored continuously for correct operation and the design of the system is such that a life expectancy of 10 years can be anticipated.

# **Auto-Cleaning**

Optical cleaning is a key feature, ensuring optimum performance with the minimum of manual intervention. The cleaning interval is programmable to accommodate varying sample conditions.



Adding Demineralized Water for Calibration

7330 Series SS/7330\_2

# **Specification**

# Range

#### 7330/100 operating ranges

0 to 100mg/l as NO<sub>3</sub> 0 to 10mg/l as N

## Maximum current output scale expansion

Minimum range – 0 to 20mg/l as NO<sub>3</sub> Minimum range – 0 to 4mg/l as N

# Display resolution

0.1mg/l as NO<sub>3</sub><sup>-</sup> 0.01mg/l as N

### Accuracy

 $\pm 2$ mg/l as NO<sub>3</sub> $^{-}$  $\pm 0.5$ mg/l as N

## Reproducibility

±1mg/l as NO<sub>3</sub><sup>-</sup> ±0.25mg/l as NO<sub>3</sub><sup>-</sup>

## Response time

Normally 3 minutes for 90% step change, depending on signal damping factor

#### Sample flow rate

0.5 to 5l/minute (free of air bubbles)

A higher minimum flow rate is required at high turbidity levels when using the high range sensor

#### Sample temperature

0 to 40°C (32 to 104°F)

## Sample pressure

3 bar max.

#### Lamp life

Up to 10 years

## Display

Measured value – 4-digit backlit l.c.d.

Information - 2 x 16-character dot matrix, backlit I.c.d.

## **Current output**

Isolated 0 to 10mA, 0 to 20mA and

4 to 20mA, programmable.

Maximum load resistance –  $750\Omega$ 

Accuracy  $\pm 0.25\%$  of FSD or  $\pm 0.5\%$  of reading

#### Diagnostics

Out of sample

Lamp disabled

Loss of signal

Electronic failure

# Set points and relays

#### No. of set points

Two, programmable over the instrument range

#### Relay contacts

Single pole changeover

Rating 5A 250V max. non-inductive

#### Diagnostic relays

Out of service relay single pole single throw Rating 5A 250V max. non-inductive

#### Internal wiper cleaning system

Programmable operation frequency 15, 30, 45 & 60mins. 2, 4, 6, 12 & 24 hours

#### Power supply voltage

100 to 130V and 200 to 260V 50/60Hz

## Power consumption

Less than 15W

## **Environmental Data**

#### Operating temperature

0 to 40°C (32 to 104°F)

#### Storage temperature

0 to 55°C (32 to 131°F)

#### Protection

IP65

## Operating humidity

Up to 95% RH non-condensing

#### Max. distance transmitter to sensor

200mm to 750mm

#### Weight

Transmitter 11kg (24.2lb) Sensor 6kg (13.2lb)

# **Ordering Information**

UV Nitrate Analyzer Model 7330/ 1 0 0

Range 0 to 100mg/l as  $NO_3$  (min. range 0 to 20mg/l as  $NO_3$ ) Range 0 to 20mg/l as N (min. range 0 to 4mg/l as N) Complete with two programmable alarms and choice of 0 to 10, 0 to 20 and 4 to 20mA isolated output Power supply 110V/240V a.c.

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7330 Series SS/7330\_2

# **Overall Dimensions**

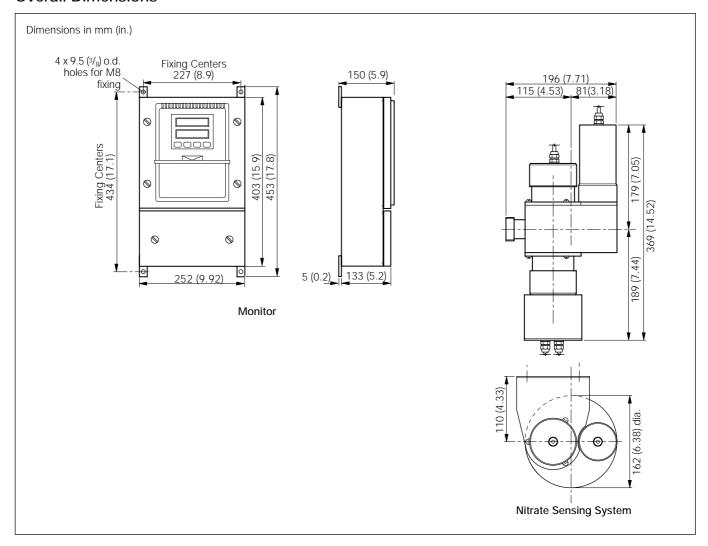


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