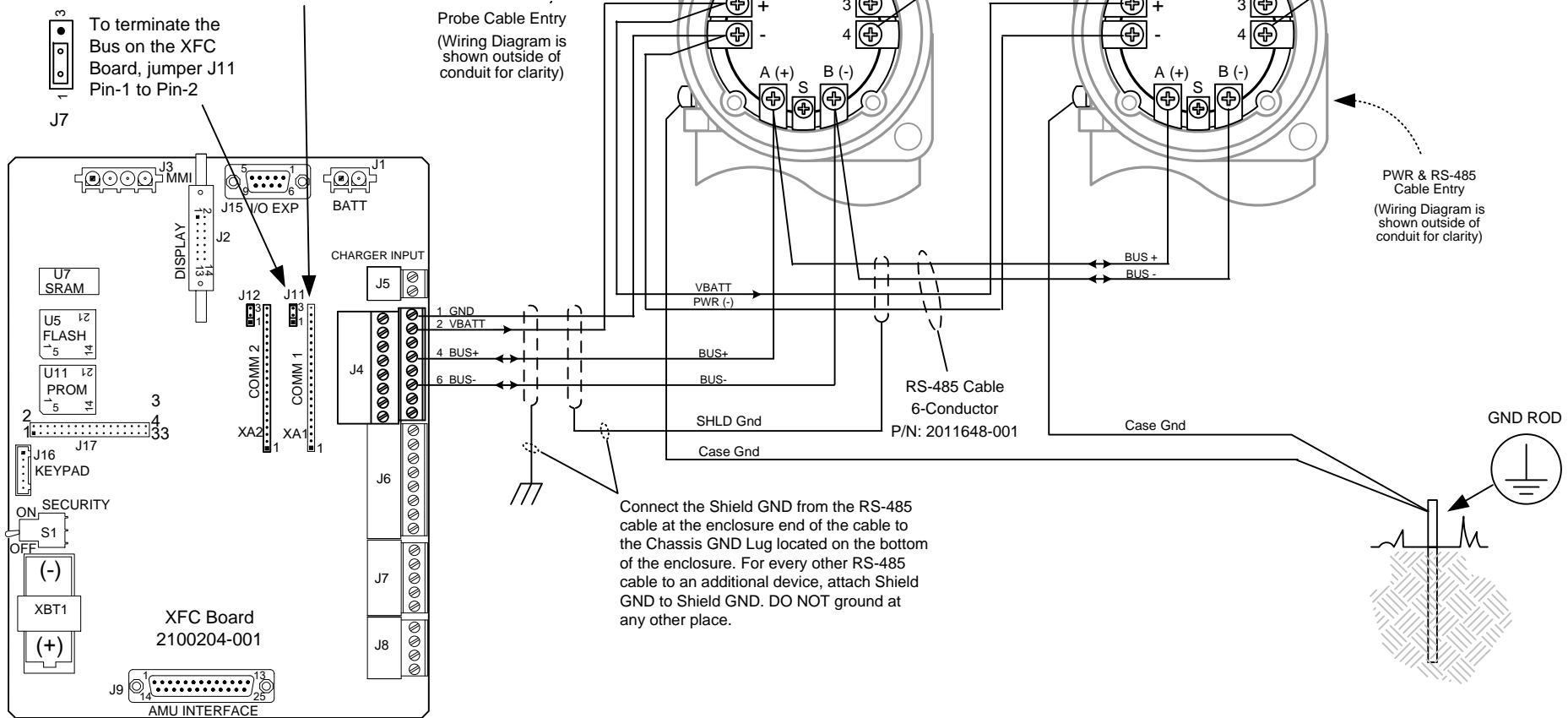


NOTES:

1. **WARNING:** This drawing does not illustrate the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.

RS-485 Communications Module
Totalflow P/N 2015193-002/003
In this configuration, COMM1 may not be used to communicate with other devices.
To attach other devices, such as other flow computers, use COMM2

To terminate the Bus on the XFC Board, jumper J11 Pin-1 to Pin-2



Connect the Shield GND from the RS-485 cable at the enclosure end of the cable to the Chassis GND Lug located on the bottom of the enclosure. For every other RS-485 cable to an additional device, attach Shield GND to Shield GND. DO NOT ground at any other place.

REF:N/A

ABB TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	D24201	UD	XFC (2100204 BD) COMM1 TO IMV25 MULTIVARIABLE (1641200) W/RTD PROBE	2104270	AB	1 OF 1