



PC39250-9



**Industry** Automotive  
**Product** Engine  
**Application** Assembly

**Description** Assembly line for cast iron V-6 engine. Shanghai General Motors, P.R.C. The assembly system is a 2-loop system of flexible combination of synchronous and non-synchronous variable speed power roll MS-7 transport delivery system. This equipment will assemble a 2.5L, 3.0L and 3.4L engine

**Major Equipment Provided** 11 Automatic stations  
 90 Manual Work Stations

**Technical Data** Capacity: 150,000/year  
 Cycle Time: 70 seconds

**Customer Benefits** Combination of synchronous and non-synchronous transport delivery system, along with rotating pallet positions increase flexibility of workman location and production operating philosophies.

**Installation Date** 1998

**ID No.** G 746260

## Powertrain Assembly Division

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