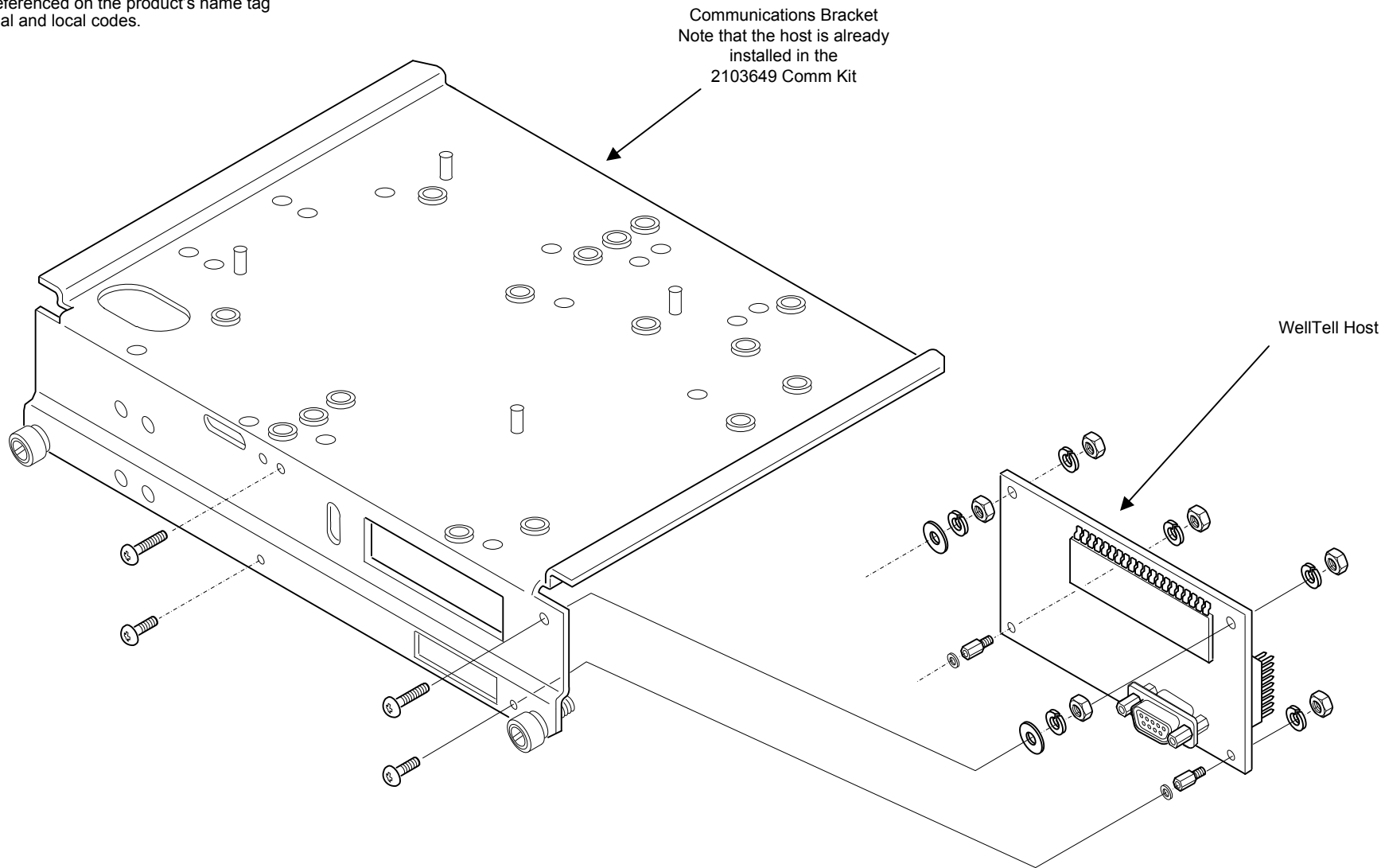


NOTES:

1. WARNING: This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.



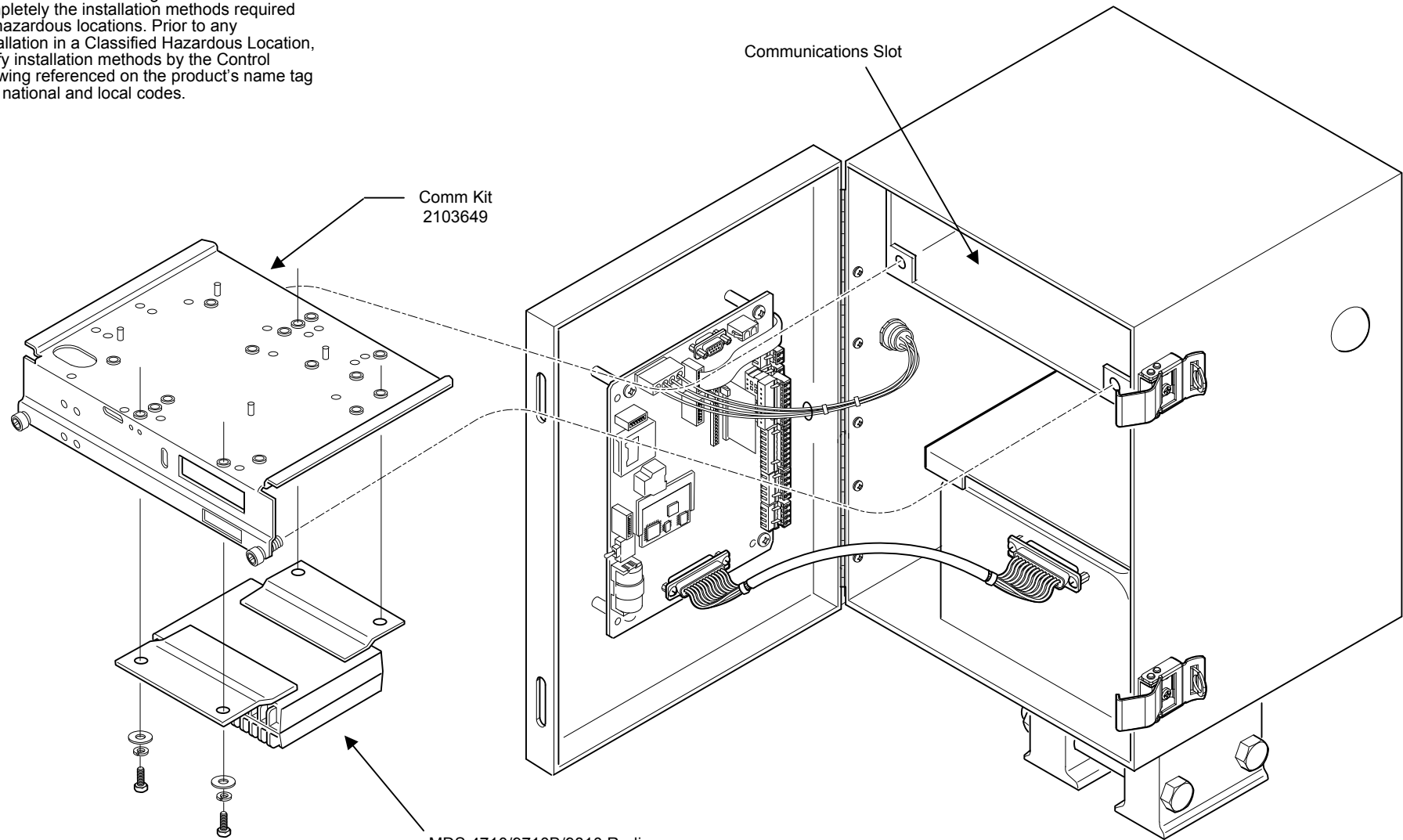
WELLTELL COMM HOST TO COMMUNICATIONS BRACKET

REF:N/A

	TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
		D24131	UD	WELLTELL HOST XFC (2100204 BD) TO MDS 4710/9710B/9810 RADIO	2104021	AC	1 OF 4

NOTES:

1. **WARNING:** This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.



Comm Kit
2103649

Communications Slot

MDS 4710/9710B/9810 Radio

Note that the Communication Bracket has been drilled with multiple patterns for the installation of a number of radio types and also includes sets of self-clinching nuts. Find the appropriate pattern for bolting the MDS radio to the bracket.

The radio is mounted with the Connection Fittings to the left side of the unit.

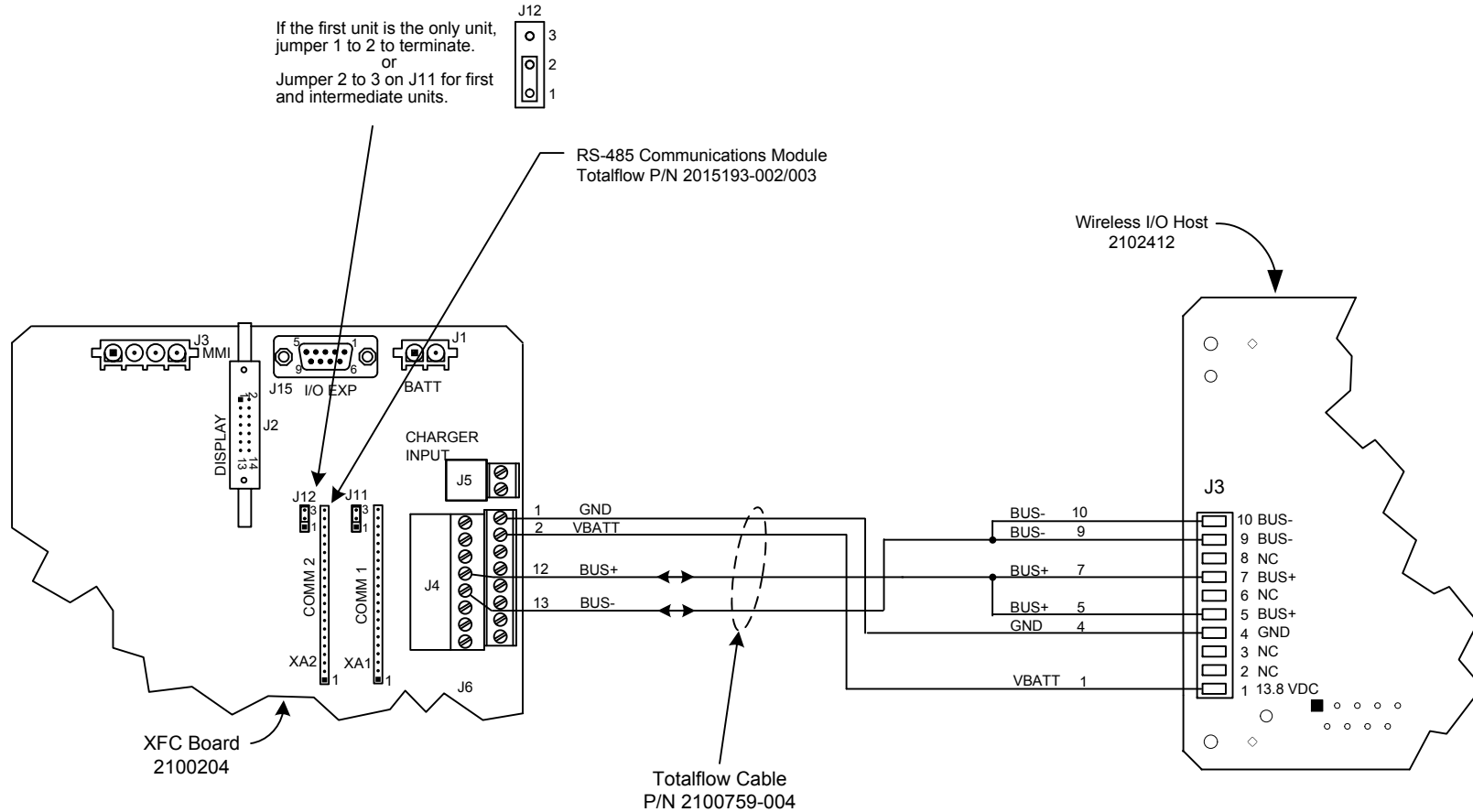
WELLTELL COMM KIT TO MDS RADIO

REF: N/A

 TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	D24131	UD	WELLTELL HOST XFC (2100204 BD) TO MDS 4710/9710B/9810 RADIO	2104021	AC	2 OF 4

NOTES:

1. **WARNING:** This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.



XFC (2100204 BD) COMM 2 (RS-485) TO WIRELESS I/O HOST (2102412 BD)

REF:N/A

ABB TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	D24131	UD	WELLTELL HOST XFC (2100204 BD) TO MDS 4710/9710B/9810 RADIO	2104021	AC	3 OF 4

NOTES:

1. **WARNING:** This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.
2. **WARNING:** Using a non-factory RS232 data cable between XFC and radio may result in damage and may void system warranty.

PRIMARY SETUP ITEMS FOR THESE MDS RADIOS:

1. *Mode R.*
2. *ADDR XXXX* - where (xxxx) is radio's address, which is also the same as the Master Radio's Address.
3. *SLEEP ON.*
4. *BAUD 9600 8n1* - (other baud rates can be used but needs to match flow computer's baud rate).

Note: Typically, all other setup items can be left in their default state, except for the following radio-specific changes:

Recommended changes for X710 "A" model GE MDS radios

Remove Request to Send (RTS) wire from the Totalflow connected device. RTS is not required on "A" radios and could be a source for spurious unintended transmissions (chirping). Tie this wire back and tape so that it doesn't make electrical contact with any other electrical wiring or ground source.

GE MDS software setting changes:

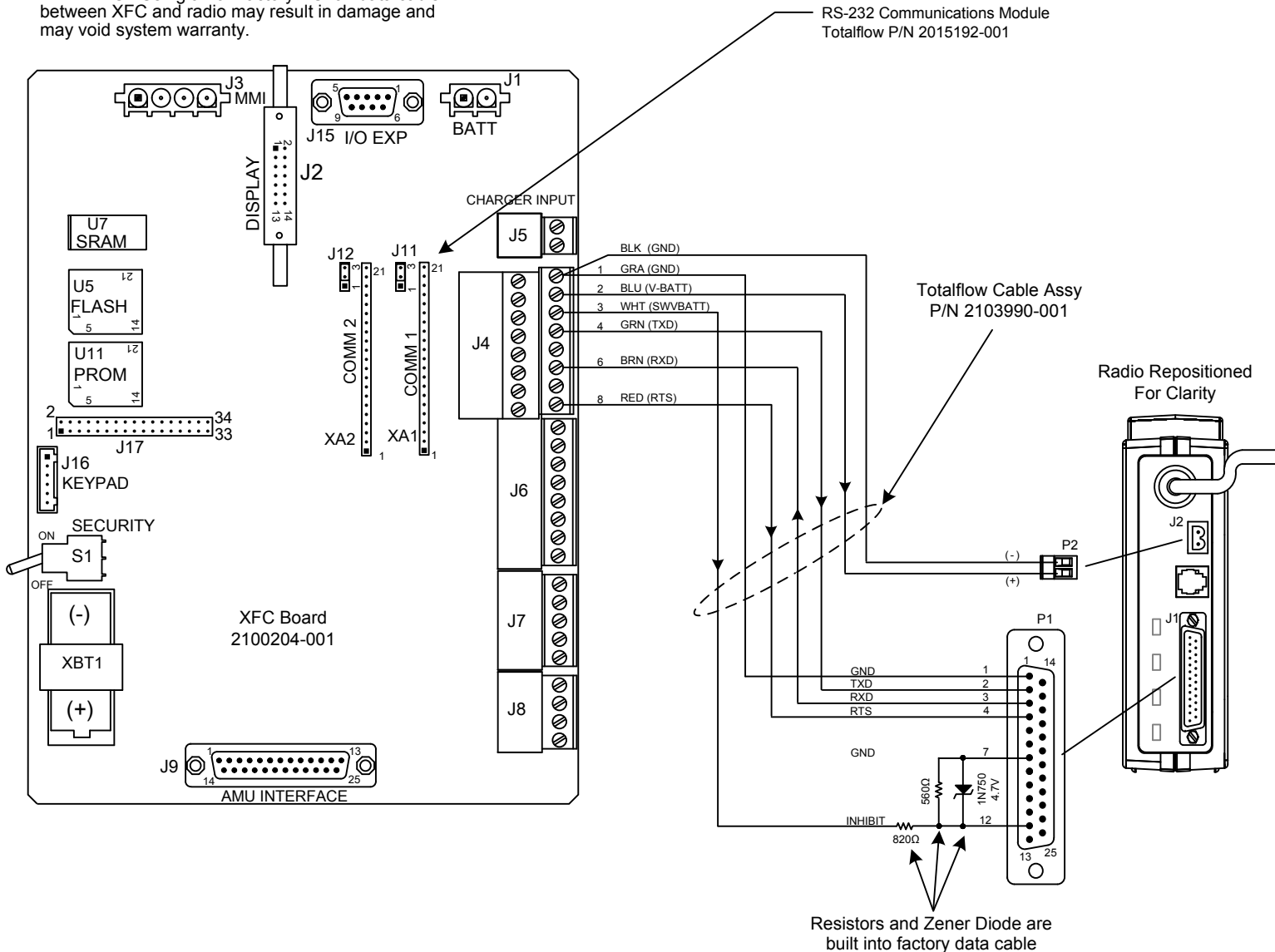
DATAKEY = ON, set to on so that the radio will key on data without the need for RTS from the Totalflow device.
PTT delay = 30 milliseconds, defaults to 0, change to 30 to eliminate the spurious unintended transmissions (fast chirping) in the 5-25 milliseconds range.

Recommended changes for X710 "B" model GE MDS radios

GE MDS software setting changes:

PTT delay = 30 milliseconds, defaults to 0, change to 30 to eliminate the spurious unintended transmissions (fast chirping) in duration from 5-25 milliseconds

NOTE: Request to Send (RTS) must be utilized on all "B" radios for proper operations.



XFC COMM 1 (2100204 BD) TO MDS 4710/9710B/9810 (RS-232)

REF: 2100534-WI

ABB TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	D24131	UD	WELLTELL HOST XFC (2100204 BD) TO MDS 4710/9710B/9810 RADIO	2104021	AC	4 OF 4