



Test Report				Date of issue: 19.11.2015																																																																																													
				Type: M3JM 180MLA 6																																																																																													
				Product Code: 3GJM183410-_DK																																																																																													
				Protection type: Ex d I Mb																																																																																													
				Cert. No.: LCIE 11 ATEX 3088X / IECEX LCI 09.0009X																																																																																													
Rating:																																																																																																	
<table border="1"> <thead> <tr> <th></th> <th>V</th> <th>Hz</th> <th>kW</th> <th>r/min</th> <th>A</th> <th>cos φ</th> <th>Duty</th> </tr> </thead> <tbody> <tr> <td>3-Motor</td> <td>690</td> <td>Y 50</td> <td>15,0</td> <td>981</td> <td>17,6</td> <td>0,77</td> <td>S1</td> </tr> <tr> <td>Insul.cl.F</td> <td>400</td> <td>D 50</td> <td>15,0</td> <td>981</td> <td>30,4</td> <td>0,77</td> <td>S1</td> </tr> <tr> <td>IP66</td> <td>660</td> <td>Y 50</td> <td>15,0</td> <td>980</td> <td>18,1</td> <td>0,79</td> <td>S1</td> </tr> <tr> <td></td> <td>380</td> <td>D 50</td> <td>15,0</td> <td>980</td> <td>31,3</td> <td>0,79</td> <td>S1</td> </tr> <tr> <td></td> <td>415</td> <td>D 50</td> <td>15,0</td> <td>982</td> <td>30,1</td> <td>0,75</td> <td>S1</td> </tr> <tr> <td></td> <td>460</td> <td>D 60</td> <td>15,0</td> <td>1183</td> <td>27,1</td> <td>0,75</td> <td>S1</td> </tr> </tbody> </table>												V	Hz	kW	r/min	A	cos φ	Duty	3-Motor	690	Y 50	15,0	981	17,6	0,77	S1	Insul.cl.F	400	D 50	15,0	981	30,4	0,77	S1	IP66	660	Y 50	15,0	980	18,1	0,79	S1		380	D 50	15,0	980	31,3	0,79	S1		415	D 50	15,0	982	30,1	0,75	S1		460	D 60	15,0	1183	27,1	0,75	S1																															
	V	Hz	kW	r/min	A	cos φ	Duty																																																																																										
3-Motor	690	Y 50	15,0	981	17,6	0,77	S1																																																																																										
Insul.cl.F	400	D 50	15,0	981	30,4	0,77	S1																																																																																										
IP66	660	Y 50	15,0	980	18,1	0,79	S1																																																																																										
	380	D 50	15,0	980	31,3	0,79	S1																																																																																										
	415	D 50	15,0	982	30,1	0,75	S1																																																																																										
	460	D 60	15,0	1183	27,1	0,75	S1																																																																																										
Eff class IE3																																																																																																	
50Hz : IE3-92,2(100%)-92,4(75%)-91,5(50%) 60Hz : IE3-92,3(100%)																																																																																																	
Resistance				Insulation resistance at 22 °C				Overload																																																																																									
Line				R > 2000 Mohm 1000 V				Torque 160 % 15s																																																																																									
U ₁ - V ₁				Ambient: 22 °C																																																																																													
U ₁ - W ₁				0,38170 Ω																																																																																													
V ₁ - W ₁				0,38060 Ω																																																																																													
				0,38160 Ω																																																																																													
				High-voltage test winding 2400 V				60 s																																																																																									
<table border="1"> <thead> <tr> <th rowspan="2">Test</th> <th rowspan="2">Torque [Nm]</th> <th colspan="2">Line</th> <th colspan="2">Input</th> <th colspan="2">Output</th> <th rowspan="2">cos φ</th> <th rowspan="2">η [%]</th> </tr> <tr> <th>U[V]</th> <th>f[Hz]</th> <th>I[A]</th> <th>P1 [kW]</th> <th>P2 [kW]</th> <th>n[r/min]</th> </tr> </thead> <tbody> <tr> <td>No load test</td> <td></td> <td>399,0</td> <td>D 50</td> <td>12,5</td> <td>0,37</td> <td></td> <td>1000</td> <td>0,04</td> <td></td> </tr> <tr> <td>Locked rotor test</td> <td></td> <td>98,0</td> <td>D 50</td> <td>29,5</td> <td>1,38</td> <td></td> <td></td> <td>0,28</td> <td></td> </tr> <tr> <td>Thermal test (100% load)</td> <td>146,5</td> <td>400,0</td> <td>D 50</td> <td>29,8</td> <td>16,3</td> <td>15,0</td> <td>978</td> <td>0,79</td> <td>91,8</td> </tr> <tr> <td colspan="11">Partial load points:</td> </tr> <tr> <td>~75% load</td> <td>111,1</td> <td>400,0</td> <td>D 50</td> <td>23,9</td> <td>12,4</td> <td>11,4</td> <td>984</td> <td>0,75</td> <td>92,5</td> </tr> <tr> <td>~50% load</td> <td>74,0</td> <td>400,0</td> <td>D 50</td> <td>18,5</td> <td>8,29</td> <td>7,67</td> <td>989</td> <td>0,65</td> <td>92,6</td> </tr> <tr> <td>~25% load</td> <td>38,2</td> <td>400,0</td> <td>D 50</td> <td>14,5</td> <td>4,42</td> <td>3,98</td> <td>995</td> <td>0,44</td> <td>90,0</td> </tr> </tbody> </table>											Test	Torque [Nm]	Line		Input		Output		cos φ	η [%]	U[V]	f[Hz]	I[A]	P1 [kW]	P2 [kW]	n[r/min]	No load test		399,0	D 50	12,5	0,37		1000	0,04		Locked rotor test		98,0	D 50	29,5	1,38			0,28		Thermal test (100% load)	146,5	400,0	D 50	29,8	16,3	15,0	978	0,79	91,8	Partial load points:											~75% load	111,1	400,0	D 50	23,9	12,4	11,4	984	0,75	92,5	~50% load	74,0	400,0	D 50	18,5	8,29	7,67	989	0,65	92,6	~25% load	38,2	400,0	D 50	14,5	4,42	3,98	995	0,44	90,0
Test	Torque [Nm]	Line		Input		Output		cos φ	η [%]																																																																																								
		U[V]	f[Hz]	I[A]	P1 [kW]	P2 [kW]	n[r/min]																																																																																										
No load test		399,0	D 50	12,5	0,37		1000	0,04																																																																																									
Locked rotor test		98,0	D 50	29,5	1,38			0,28																																																																																									
Thermal test (100% load)	146,5	400,0	D 50	29,8	16,3	15,0	978	0,79	91,8																																																																																								
Partial load points:																																																																																																	
~75% load	111,1	400,0	D 50	23,9	12,4	11,4	984	0,75	92,5																																																																																								
~50% load	74,0	400,0	D 50	18,5	8,29	7,67	989	0,65	92,6																																																																																								
~25% load	38,2	400,0	D 50	14,5	4,42	3,98	995	0,44	90,0																																																																																								
Temperature rise at rated load.																																																																																																	
				[°C]		[K]		Method		Measurement method																																																																																							
Stator winding :				40		1				1 Resistance																																																																																							
Frame :				27		2				2 Thermocouples																																																																																							
Bearing D-end :				23		2				3 Thermometer																																																																																							
Ambient Temperature :				22		2																																																																																											
<p>These tests have been carried out on motor no. 3GV1210923142001, on date 2011-05-02 which is identical in electrical design with the above.</p> <p>Manufactured and tested in accordance with rules of IEC 60034-1 and IEC 60034-2-1. PLL determined from residual loss.</p> <p>On behalf of customer</p> <p>On behalf of manufacturer</p> <p>Tested by ABB AB, LV Motors, 721 70 Västerås, Sweden</p> <p>Telephone +46 (0)21 32 90 00 Telefax +46 (0)21 32 90 22</p>																																																																																																	

Computer print-out valid without signature.