NOTES:

1. . LED Indicators:

Run LED - Blinking indicates on-board PIC

running.

Activity LED – Blinking indicates buss activity.

Mode LED – 00 = Normal 01 = Reset

2. LED Operation:

Register 0.7.7 = 0 – Power Save Mode (LEDs off when MMI disconnected) Register 0.7.7 = 1 - LEDs on all the time.

3. Must have a Communications application instantiated for each COMM Module

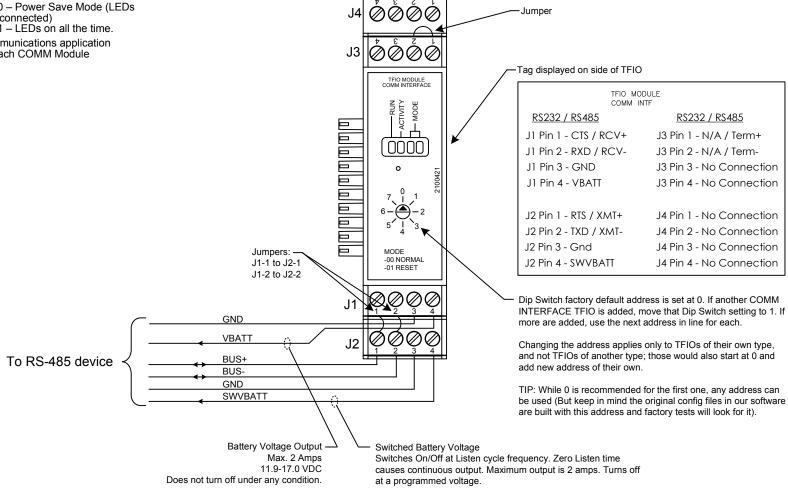


ABB	TOTAL ELOVA	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	TOTALFLOW			TFIO COMM INTERFACE MODULE			
	Products	L17686	UD	(2100421) RS-485 GENERIC WIRING GUIDE	2102381	AA	1 OF 1