AV410, AV411, AV420, AV412 and AV422
Single and dual input dissolved organics monitor
Measurement made easy
A robust, easy-to-use range of continuous on-line monitors

Dual input gives two measurements in one instrument, each input can be either high range or low range
• cost-effective

Surrogate color measurement
• significant savings on operational costs through lower maintenance requirements

Savings on alum or ferric are achieved on potable water treatment plants
• coagulation control cost saving

Less alum, less sludge
• reduced sludge disposal costs

THM (trihalomethanes) precursor alert
• provides advanced warning of increased risk of THM development

Automatic compensation for turbidity
• reduces initial capital expenditure, minimizing operational costs

Reagentless operation
• significant savings in operational expenditure

On-line diagnostics
• cleaner failure, loss of signal, out of sample
AV400 Series dissolved organics monitors

Many dissolved organic carbon compounds (DOC) commonly found in potable water absorb ultraviolet radiation. These include Humic and Fulvic Acids that give water a characteristic yellow color. Dissolved organics can also result in the formation of Trihalomethanes (THMs) as a by-product of chlorination.

The AV400 Series of monitors are designed for optimizing the performance of potable water treatment plants, providing significant cost savings and ensuring the quality of the final treated water.

AV410/AV411 Single and dual low range dissolved organics monitors (0 to 20 mg l⁻¹) are designed for use on potable water treatment plants. In particular, they can be used to monitor the quality of the outlet from sand and carbon filters to provide a THM precursor measurement. Long term field trials have shown that maintenance demands on these applications are minimal.

AV420/AV422 Single and dual high range dissolved organics monitors (0 to 100 mg l⁻¹) are specifically designed to provide surrogate color monitoring on the incoming raw water in potable water treatment plants for predictive control of the coagulant. They can also be used to detect the rise in dissolved organic carbon from algal bloom toxins in rivers and reservoirs to provide intake protection on potable water applications.

AV412 Dual high and low range dissolved organics monitor conveniently combines the high and low range measurements so that both the pre-coagulation and post sand filter samples can be monitored.

The measured value is updated every 2 seconds when the lamp is flashed and is calculated from over 200 readings that are taken during the brief flash duration. This technique has demonstrated, during extensive field trials, superior sensitivity and performance when compared with traditional color measurement methods.

Turbidity compensation
In addition to the absorption measurement at 254 nm, a second measurement at 400 nm enables the monitor to compensate automatically for fluctuations in turbidity. The significant benefits of a straight-through system, without the need for expensive and maintenance-intensive sample filter systems, ensures long-term reliability, essential for on-line control.

Reagentless operation
The monitor uses no chemical reagents during operation, reducing cost-of-ownership to an absolute minimum. When compared to a color monitor (the traditional method of coagulation control), the cost-of-ownership, together with the initial capital purchase cost, can be recovered in 2 years.

Maintenance
Minimal maintenance is required due to the simplicity of the monitor. Apart from periodic validation of the calibration of the monitor and annual replacement of the wiper blades, there is no need for manual intervention.

Calibration
Calibration is a simple procedure using high-quality demineralized water for zero and a suitable phthalate calibration standard to adjust the span.

The monitor design ensures that the system is extremely stable and calibration needs to be performed only once or twice a year.

Installation of the sensor
A wall-mount bracket is supplied as standard to enable the flow-through sensor to be mounted on the back-plate.

Alarms
Three alarms are supplied as standard. These can be configured as high or low programmable alarms or as a status alarm.

Light source
The light source is monitored continuously for correct operation and is operated at a fraction of the normal frequency of the operating voltage intended by the manufacturer. Only 13% of the rated lamp life is used in 10 years. This results in a very stable light source, keeping operating costs to a minimum.

Auto-cleaning
Optical cleaning is a key feature, ensuring optimum performance with the minimum of manual intervention. The cleaning interval is programmable to accommodate varying sample conditions.
**AV400 Series transmitter**

The transmitter incorporates the latest technology to provide a highly reliable, yet flexible, feature-packed device designed to satisfy a diverse range of process monitoring and control applications. On dual-input monitors both measured parameters are displayed simultaneously.

**High functionality as standard**

The display can show inferred values, enabling the monitor to be configured to provide the information most valuable to the user. A correction factor must be provided and entered by the user to make inferred units useful. The inferred units include:
- Absorbance units/meter
- Color (H)
- Coagulant dose (mg/l)
- TOC (mg/l)
- User-defined

All versions are supplied with two fully isolated current outputs as standard. Both outputs can be ranged independently on single input versions. Each one can be assigned to either sensor input on dual input versions.

Three programmable relay set points are available that can also be assigned as required.

Innovative features such as a power saving display and a diagnostic current output option all contribute to a low cost-of-ownership.

**Energy saving display**

The backlit display has been designed to operate in all types of environments and shows the measured parameter(s) and, on a separate 16-character display line, diagnostic and computed information.

For energy conservation, the backlight can be set to switch off automatically after 60 seconds of inactivity.

**Easy access installation terminals**

Easy access to the terminations ensures rapid and cost-effective installation. The wall-/pipe-mount version has been designed to ensure that cable connection is simple and convenient. Ingress protection of the electronics section is retained even when the terminal compartment is opened.

**Significantly reduced maintenance costs**

The transmitters are supplied as standard for 85 to 265V AC operation. There are no inner switches to be set.

The transmitters can also be provided for 9 to 36 V DC operation that reduces maintenance costs significantly by removing the need for costly, annual safety tests to ensure compliance with safety procedures.
Applications

There are many applications where the AV400 dissolved organics monitor can be used to improve on more traditional methods of measurement and control of water quality.

Surrogate color monitor for coagulation control
Extensive field trials have established that the AV400 high range dissolved organics monitor performs well as a surrogate color monitor on applications where the major color constituents of the raw water are humic and fulvic acids. These acids are organic compounds that readily absorb at 254 nm. Reliable and extremely cost-effective on-line control can be achieved using this compact and simple-to-install monitor.

Benefits:
- Reagentless operation
- Automatic cleaning
- Virtually maintenance-free
- Long lamp life
- High stability
- Improved water quality

Potential cost savings:
- Reduced manpower
- Improved process control
- Reduced sludge disposal costs

Typical correlation between true color and absorbance at 254 nm in potable water
...Applications

Algal bloom toxins

The formation of toxins as a result of the decomposition of algal blooms, that die out during cold periods, frequently cause taste and odor problems and a risk of THMs (Trihalomethanes) in the final treated water. It has been shown that monitoring the DOC (dissolved organic carbon compounds) in the raw water gives an early warning of these events so the appropriate action can be taken. The often involves the addition of powdered activated carbon at the coagulant dosing point.

Trihalomethanes (THMs)

The water reaching the disinfection stage of the potable treatment process may contain organic compounds from any of three sources:

- Humic and fulvic acid breakthrough from the coagulation and filtration stage of the plant
- Organic compounds from the decomposition of dead algal blooms
- Organic compounds from industrial effluent and sewage discharges into the raw water source.

These pass through the coagulation stage but can be removed by an activated carbon stage.

These sources can give rise to a range of organic compounds that, if conditions are right, will react with the chlorine used for disinfection to form THMs. The organic compounds are referred to as THM precursors. THMs are recognized carcinogens, they are known to cause miscarriages, and are also linked to heart, lung, kidney, liver, and central nervous system damage.

Increasing concerns over THMs have resulted in the need for advance warning of the unfavourable conditions that could encourage the development of THMs in drinking water.

When used on final chlorinated water, the monitor provides advance warning of any increase in dissolved organic carbon, thereby enabling rapid corrective action to reduce the risk. Under such clean water conditions the maintenance becomes virtually zero.

Many of the low-range monitors are now used for this increasingly critical application, often in conjunction with turbidity measurement.
## Specification

### General

**Sensor range**

Based on potassium hydrogen phthalate calibration standards:

- AV410/411: Low range 0 to 20 mg/l\(^{-1}\)
- AV420/422: High range 0 to 100 mg/l\(^{-1}\)

**Linearity**

- Low range: ±2 % of reading or 0.15 mg/l\(^{-1}\) whichever is the greater
- High range: ±2 % of reading or 0.5 mg/l\(^{-1}\) whichever is the greater

**Reproducibility**

- Low range: ±0.15 mg/l\(^{-1}\)
- High range: ±0.5 mg/l\(^{-1}\)

**Displayed units**

- mg/l
- mg/kg
- ppm
- % UVT
- Abs/cm

**Inferred units**

- Absorbance units/metre
- Color (°H)
- Coagulant dose (mg/l\(^{-1}\))
- TOC (mg/l\(^{-1}\))
- User-defined

**Maximum current output scale expansion**

- Low range: 0 to 2 mg/l\(^{-1}\)
- High range: 0 to 20 mg/l\(^{-1}\)

**Response time**

- Normally three minutes for 90 % step change depending on damping factor

**Lamp life**

Rated by the manufacturer at 1.2 x 10\(^9\) flashes

(10 years continuous operation at the rate of one flash at 2 s intervals [typical] equates to 13 % of the rated lamp life)

**Internal wiper cleaning system**

Programmable, operation frequency 15, 30, 45 and 60 minutes, 2, 4, 6, 12 and 24 hours

**Maximum distance between transmitter and sensor**

750 mm (29.5 in.)

### Sample

**Flow rate**

- 0.5 to 5 l min\(^{-1}\) (free of air bubbles).
- A higher flow rate is required at high turbidity levels

**Temperature**

- 0 to 40 °C (32 to 104 °F)

**Pressure**

The sensor should be operated at atmospheric pressure but can withstand 3 bar (43.5 psi) max.

### Display

**Type**

- Dual 4½-digit, 7-segment backlit LCD

**Information**

- 16-character, single line dot matrix

**Resolution**

- Low range: ±0.01 mg/l\(^{-1}\)
- High range: ±0.1 mg/l\(^{-1}\)

**Energy saving function**

- Backlit LCD configurable as ON or Auto Off after 60 s

**Logbook**

- Electronic record of major events and calibration data

**Real-time clock**

- Records time for logbook and auto cleaning

**Diagnostics**

- Out of sample
- Lamp disabled
- Loss of signal
- Electronic failure

**Languages**

- English
- French
- German
- Italian
- Spanish
### Outputs

**Current Outputs**
- **Number of signals:** 2 fully isolated current outputs supplied as standard, configurable to one or both sensor outputs
- **Current outputs also programmable to any value between 0 and 22 mA to indicate system failure**

**Output current**
- 0 to 10 mA, 0 to 20 mA or 4 to 20 mA

**Maximum load resistance**
- 750 Ω at 20 mA

**Accuracy**
- ±0.25 % FSD ±5 % of reading

**Resolution**
- 0.1 % at 10 mA, 0.05 at 20 mA

**Serial communication**
- PROFIBUS

### Relay outputs

**Number of relays**
- Three supplied as standard, configurable to one or both sensor inputs or status

**Set point adjustment**
- Fully programmable as normal or failsafe, high/low or status

**Hysteresis**
- Programmable 0 to 5 % in 0.1 % increments

**Delay**
- Programmable 0 to 100 minutes in 1 minute intervals

**Relay contacts**
- Single-pole changeover
- Rating 5 A 115/230 V AC, 5 A DC

**Insulation**
- 2 kV RMS contacts to earth (ground)

### Mechanical Data

**Transmitter**
- IP65 (not evaluated under UL certification)
- **Dimensions:** 192 high x 230 wide x 94 mm deep (7.56 high x 9.06 wide x 3.7 in. deep)
- **Weight:** 1 kg (2.2 lb)

**Sensor**
- **Low Range**
  - Dimensions 327 wide x 410 high x 162 mm deep (12.87 wide x 16.14 high x 6.38 in. deep)
- **High Range**
  - Dimensions 405 wide x 373 high x 136 mm deep (15.94 wide x 14.68 high x 5.35 in. deep)
- **Weight:** 6kg (13.2 lb)

**Cable entry types**
- Standard 5 or 7 x M20 cable glands
- N. American 7 x knockouts suitable for ½ in. Hubble gland

### Environmental data

**Operating temperature limits**
- 0 to 50 °C (32 to 122 °F)

**Storage temperature limits**
- −25 to 75 °C (−13 to 167 °F)

**Operating humidity limits**
- Up to 95 % RH non-condensing

**EMC emissions and immunity**
- Meets requirements of:
  - EN61326 (for an industrial environment)
  - EN50081-2
  - EN50082-2

### Approvals, certification and safety

**Safety approval**
- UL

**CE Mark**
- Covers EMC & LV Directives
  (including latest version EN 61010)

**General safety**
- EN61010-1
- Overvoltage Class II on inputs and outputs
- Pollution Category 2
Overall dimensions

Transmitter
Dimensions in mm (in.)

Pipe-mount details
**Overall dimensions**

**Low range sensor**
Dimensions in mm (in.)

- **Fixing centers**: 327 (12.87)
- **Cleaner**: 155 (6.1)
- **Sample outlet connector**: 410 (16.14)
- **Emitter**: 118 (4.64)
- **Receiver**: 160 (6.3)
- **Sample Inlet (12 [0.47] ID flexible hose connection)**
- **Four holes 6 (0.24) OD for mounting**
- **Drain (12 [0.47] ID flexible hose connection)**

**High range sensor**
Dimensions in mm (in.)

- **Fixing centers**: 162 (6.38) dia.
- **Sample outlet connector for 6 (0.24) ID tube located behind the sensor body**
- **Sample Inlet (12 [0.47] ID flexible hose connection)**
- **Drain (12 [0.47] ID flexible hose connection)**
- **Emitter**: 110 (4.33)
- **Receiver**: 115 (4.53)
- **Four holes 6 (0.24) OD for mounting**
**Electrical connections**

*Note.* Tighten the terminal screws to a torque of 0.60 Nm (5.3 lbf in.).

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### Terminal block A

**Cable colors**
- **Sensor A:** Blue
- **Sensor B:** Red
- **Cleaner trigger:** Green
- **Receiver trigger:** Black
- **Transmitter trigger:** Yellow
- **Receiver 0V:** Blue
- **Receiver 12V:** Red
- **Receiver reference signal:** Green
- **Receiver UV signal:** Yellow

### Terminal block B

**Flowcell connections**

<table>
<thead>
<tr>
<th>Sensor B</th>
<th>Sensor A</th>
<th>Flowcell connections</th>
<th>Cable colors</th>
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</thead>
<tbody>
<tr>
<td>B1</td>
<td>B9</td>
<td>Emitter 0V</td>
<td>Blue</td>
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<tr>
<td>B2</td>
<td>B10</td>
<td>Emitter +24V</td>
<td>Red</td>
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<tr>
<td>B3</td>
<td>B11</td>
<td>Emitter trigger –ve</td>
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<tr>
<td>B4</td>
<td>B12</td>
<td>Emitter trigger +ve</td>
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<td>B5</td>
<td>B13</td>
<td>Receiver 12V</td>
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<td>B6</td>
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<td>B7</td>
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<td>Receiver reference signal</td>
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<td>B8</td>
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<td>Receiver UV signal</td>
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### Terminal block C

**Flowcell connections**

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* 500 mA type T fuse (AC) or 4 A type T fuse (DC)
Ordering information

Single and dual dissolved organics monitors for potable water treatment
AV410, AV411, AV420, AV412, and AV422

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Transmitter enclosure types

Wall – IP65 General
- Wall-mount | /1 |
- Wall-mount complete with pipe-mount bracket | /2 |

Wall – IP65 N. American
- Wall-mount | /6 |
- Wall-mount complete with pipe-mount bracket | /7 |

Serial communications

| None | 0 |
|      |   |
| PROFIBUS (pending) | 2 |

Power supply

| 100 to 240 V AC, 50 to 60 Hz | 0 |
| 12 to 30 V DC | 1 |

Reserved | 0 |

Manual

| English | 1 |
| French | 2 |
| Italian | 3 |
| German | 4 |
| Spanish | 5 |

*Not available when high range dissolved organics selected for Parameter 1.

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Notes
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