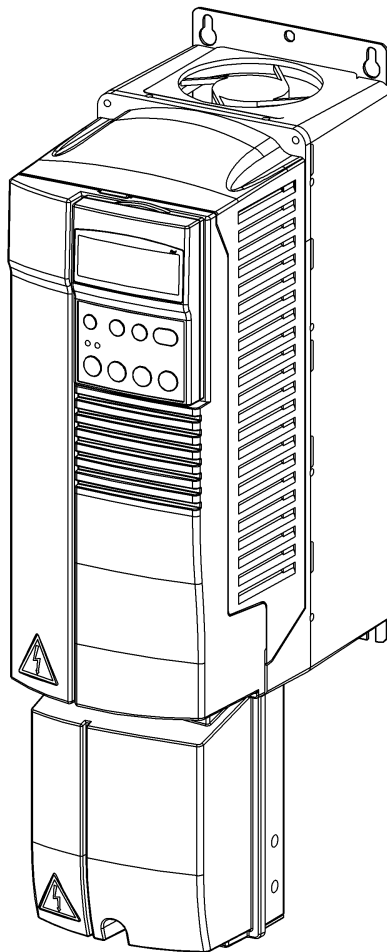
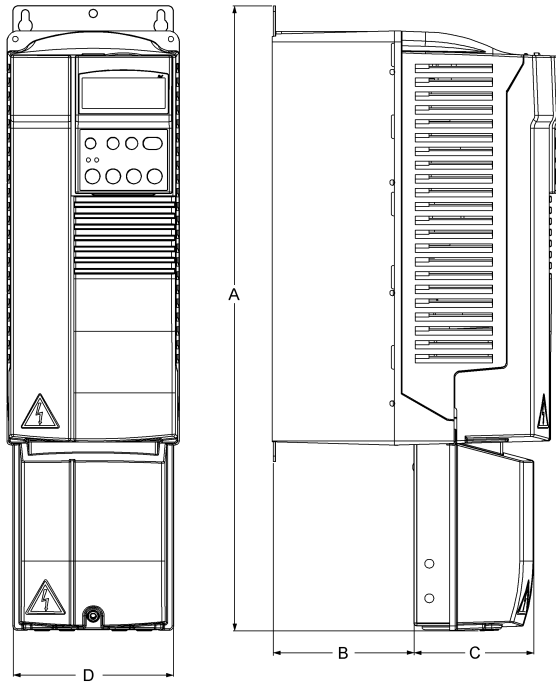


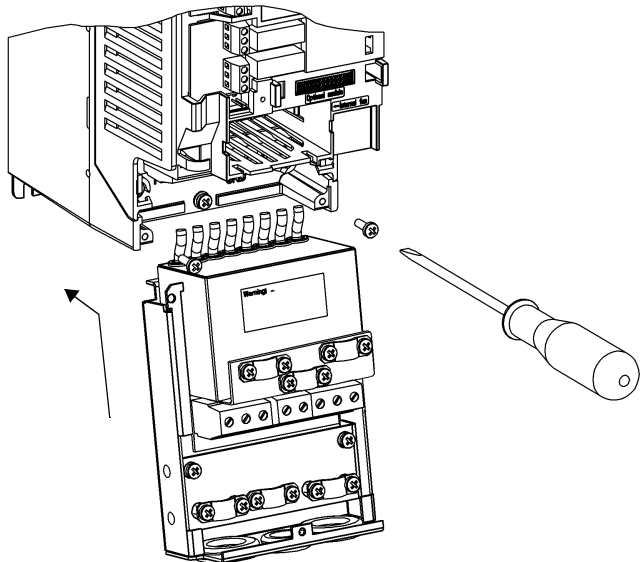
**ACS 400-IF22-3**  
**Mounting Instructions**

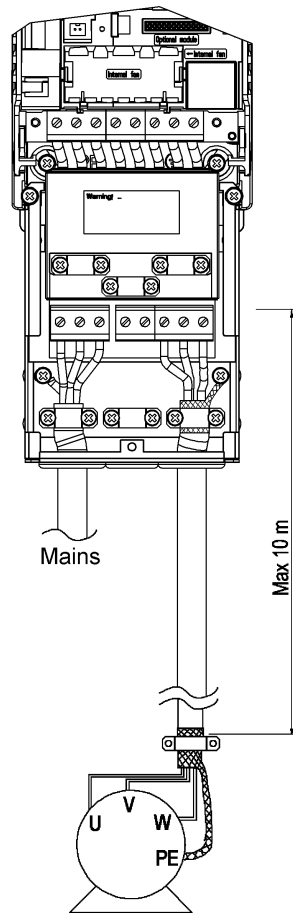


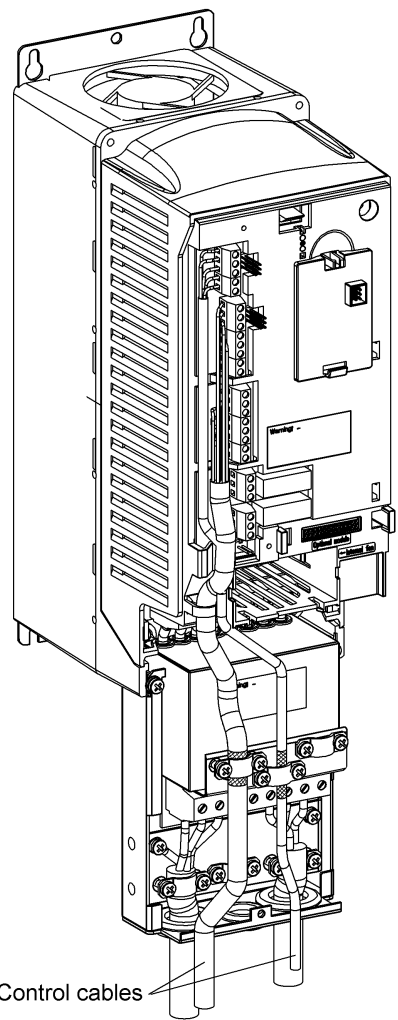
**ABB**



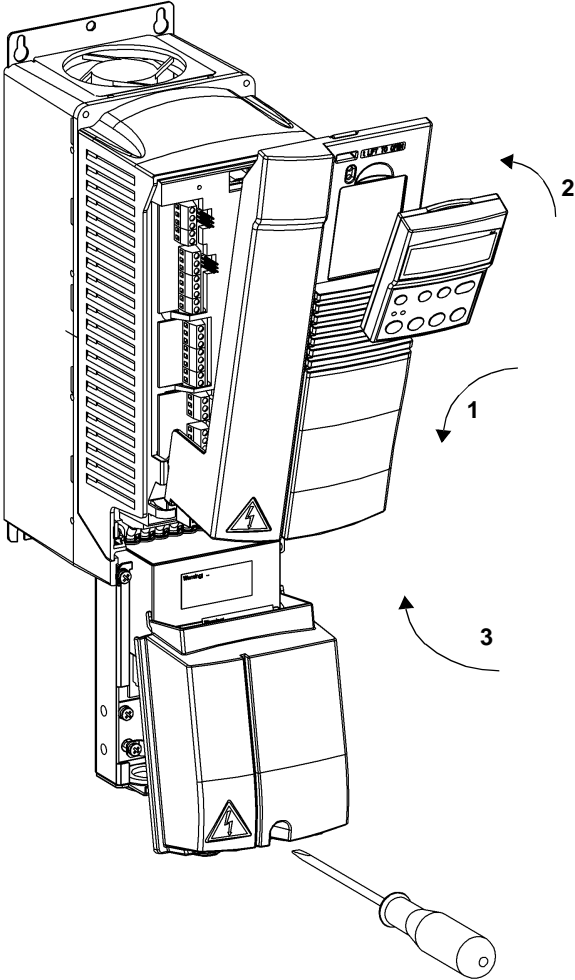
Frame Size	A	B	C	D
R1	452.5	102	86.5	116
R2	552.5	102	86.5	116







Control cables



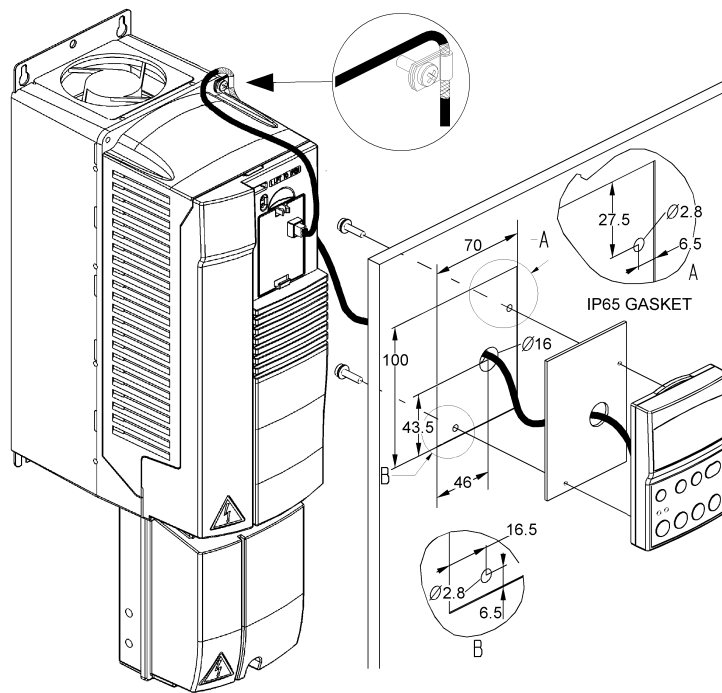




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