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Advant Controller 31  
Intelligent Automation Solutions

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To support project planning, commissioning, and operating of Advant Controller 31 control systems

ABB STOTZ-KONTAKT GmbH
Abt. STO/VPS
Eppelheimer Straße 82 Postfach 10 16 80
D-69123 Heidelberg D-69006 Heidelberg
Telephone + 49 6221 701-1202
Telefax + 49 6221 701-1361

offers customer training. If desired, training can also be performed at customer sites.

For detailed information on this training please refer to our "Seminar catalogue", which can be requested over the above mentioned address, over all other ABB service centers or all ABB STOTZ-KONTAKT representatives.

The enrolment is to be done by directly contacting ABB STOTZ-KONTAKT or via out regional offices.

The following seminars can be attended:
Basic knowledge and programming

Knowledge of the different hardware components of the decentralized intelligent automation systems, basic knowledge of the Advant Controller control systems (AC31) and the programming systems 907 AC 1131 and 907 PC 31.

Practical training with the programming software at the automation systems. Exercises with different tasks at the 07 KR 91 / 07 KT 92 to 07 KT 98 basic units.

Bus systems at AC31 control systems

Knowledge of the CS31 system bus. Start-up of the networking between different ABB automation systems via ZB20, ARCNET, Pdnet and MODBUS. Getting knowledge of the possibilities for communication between automation systems via the telephone network or via dedicated lines with RCOM. Exercises with the mentioned items.

Process visualization with AC31 control systems

Knowledge of the process visualization by means of process visualization software packages. Training of man-machine communication. Exercises to the items at the model plant "Liquid-level control".

AC31-S, the safety-related automation system

Knowledge of the hardware and software components of the safety-related automation system. Programming and commissioning of the AC31-S. Exercises at the model plant "3-axes model".

Customer-specific seminars

Upon request, seminars can also be arranged as desired by the customer. Depending on the requirements, seminars can be held in Heidelberg or in another place.

Concerning the automation systems ABB Procontics plus, e, b, K200, T300, Axumerik m and the positioning of axes, we also offer seminars. Based on your requirements, we gladly arrange an individual seminar for you.

AC31 maintenance seminars

Getting knowledge of the programming language and the hardware components, possible combinations, start-up of a model plant including trouble shooting in the automation system, in the area of the process interface level and in the model plant itself.

AC31 project planning seminars

Project planning, programming and commissioning of model plants. Principles of networking and the data exchange via serial interfaces (process control). Practical training at the automation systems.
3 Maintenance Service and Support

Maintenance Service

We operate a qualified service department, so we can help you to solve even difficult problems.

- Advice by telephone (Help line)
- Trouble shooting and fault recovery of the machine and plant
- Support in case of program development
- Training of the personnel in the factory
- Renting of programming tools

In case of service support we ask you to do the according preparations depending on the desired service e. g.:

- Making available the complete documentation
- Free access to the machine/plant
- Assignment of operating personnel etc.

Inquiries and orders are to address to:

ABB STOTZ-KONTAKT GmbH
Abteilung STO/TE, HelpLine Control Engineering
Eppelheimer Straße 82
D-69123 Heidelberg
Postfach 10 16 80
D-69006 Heidelberg
Telephone +49 6221 701-1444
Telefax +49 6221 701-1382

Support

The range of support provides for the following:

- Delivery of spare equipment
- Repairing of faulty units and systems

Inquiries and orders are to address to:

ABB STOTZ-KONTAKT GmbH
Abteilung STO/VPK
Eppelheimer Straße 82
D-69123 Heidelberg
Postfach 10 16 80
D-69006 Heidelberg
Telephone +49 6221 701-1407
Telefax +49 6221 701-1412
4 Applications Department

Our modular programmable control system Advant Controller 31 provides you with a wide range of high-performance modules and standard software to master all your applications.

The applications department helps you select the appropriate system for solving your particular tasks. We are also in a position to develop your special user- or problem-oriented user program.

In this way you can make use of ABB’s know-how in the field of ‘factory automation’.

In particular the applications department offers:

- Cooperation during specification of control tasks and defining of the most suitable system configuration
- Developing of user programs such as PLC instruction lists or sequential function charts for the Advant Controller 31 system
- Commissioning

Precondition for this is that a time schedule is agreed and progress of work supervised continuously by a project engineer to be appointed by the user.

For assistance please contact the Applications Department:

ABB STOTZ-KONTAKT GmbH
Project Planning, Applications, Engineering
Abteilung STO/TE
Eppelheimer Straße 82
D-69123 Heidelberg
Postfach 10 16 80
D-69006 Heidelberg
Telephone +49 6221 701-1203
Telefax +49 6221 701-1361
You can consult competent ABB employees worldwide under the following addresses, and they will be pleased to advise you:

**Germany**

**Central office:**
ABB STOTZ-KONTAKT GmbH
Eppelheimer Straße 82
69123 Heidelberg / Germany
Telephone +49 6221 701–0
Telefax +49 6221 701–1111
Information:
http://www.abb.de/stotz-kontakt
desst.info@de.abb.com

**HelpLine** Control Engineering:
Technical information, advising assistance by telephone
Telephone +49 6221 701–1444
Telefax +49 6221 701–1382
desst.helpline@de.abb.com

ABB STOTZ-KONTAKT GmbH
Marketing Control Engineering **Heidelberg**, STO/VP
Eppelheimer Straße 82
69123 Heidelberg / Germany
Telephone +49 6221 701–1200
Telefax +49 6221 701–1361

ABB STOTZ-KONTAKT GmbH
Customer Training, STO/VPS
Eppelheimer Straße 82
69123 Heidelberg / Germany
Telephone +49 6221 701–1202
Telefax +49 6221 701–1361

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Ratingen**, STO/VR-BR
Oberhausener Straße 33
40472 Ratingen / Germany
Telephone +49 2102 12 2511 44
Telefax +49 2102 12 1725

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Hannover**, STO/VN–BH
Hackethalstraße 7
30179 Hannover / Germany
Telephone +49 511 67 82–0
Telefax +49 511 67 82–320

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Hornberg**, STO/VW–BHO
Hauptstraße 12-16
78132 Hornberg / Germany
Telephone +49 7833 78–280
Telefax +49 7833 78–390

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Heidelberg**, STO/VW–BHD
Eppelheimer Straße 82
69123 Heidelberg / Germany
Telephone +49 6221 701–1368
Telefax +49 6221 701–1377

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Berlin**, STO/VM–BB
Lessingstraße 79
13158 Berlin / Germany
Telephone +49 30 91 77–21 48
Telefax +49 30 91 77–21 01

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Leipzig**, STO/VM–BL
Gutenbergplatz 1
04103 Leipzig / Germany
Telephone +49 341 128–2310
Telefax +49 341 128–2333

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Nürnberg**, STO/VO–BN
Lina–Ammon–Straße 22
90471 Nürnberg / Germany
Telephone +49 911 81 24–248
Telefax +49 911 81 24–286

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **Ulm**, STO/VO–BU
Graf–Arco–Straße 11
89079 Ulm / Germany
Telephone +49 731 4 01 08–20
Telefax +49 731 4 01 08–22

ABB STOTZ-KONTAKT GmbH
Vertriebsbüro **München**, STO/VO–BM
Garmischer Straße 35
81377 München / Germany
Telephone +49 89 7 43 19–226
Telefax +49 89 7 43 19–300
Europe

Austria
ABB STOTZ-KONTAKT GmbH
Business Park Vienna, 10. Bezirk
Wienerbergstraße 11 B
A–1810 Wien
Telephone  + 43 16 01 09 91 00
Telefax    + 43 16 01 09 81 00

Belgium
Asea Brown Boveri N.V.
Hoge Wai 27
B–1930 Zaventem
Telephone  + 32 2 71 86 311
Telefax    + 32 2 71 86 664

Bulgaria
ABB Control
Varana 1
BUL–2850 Petritsch
Telephone  + 359 74 523 121
Telefax    + 359 74 524 578

Czechia
VAE Prosys s.r.o.
Varsavska 9a
CZ–70900 Ostrava
Telephone  + 42 0 59 6616 555
Telefax    + 42 0 59 6616 777

Elsynn a.s.
Hersricka 13
CZ–61900 Brno
Telephone  + 42 0 543 216 745
Telefax    + 42 0 543 243 489

Denmark
ABB Komponent A/S
Helgeshøj Allé 8–10
DK–2630 Tåstrup
Telephone  + 45 43 595 959
Telefax    + 45 43 595 950

Estonia
ABB Eesti AS
Paernu MMT 148
EE–0013 Tallin
Telephone  + 372 6 500 800
Telefax    + 372 711 810

Finland
ABB Industry Oy
Product Sales
P.O. Box 609
FIN–65101 Vaasa
Telephone  + 358 10 22 4 2021
Telefax    + 358 10 22 4 1058

France
ABB Diffusion
10, Rue Ampere, Z. I.
F–69685 Chassieu
Telephone  + 33 4 7222 1722
Telefax    + 33 4 7222 1737

Great Britain
ABB Control Ltd.
Groveland House
Longford Road, Exhall
GB–CV7 9ND Coventry
Telephone  + 44 1203 36 85 00
Telefax    + 44 1203 36 44 99

Greece
ABB Trade
13km National Road Athens
GR–14452 Metamophossis Attica
Telephone  + 30 128 91 901
Telefax

Hungary
ABB Hungaria
Vaci ut 152-156
H–1138 Budapest
Telephone  + 36 1 33 99 399
Telefax    + 36 1 35 96 723

Iceland
Johan Röning HF
Sundaberg 15
IS–104 Reykjavik
Telephone  + 354 5 68 40 00
Telefax    + 354 5 68 82 21

Ireland
Asea Brown Boveri Ltd.
Belgard Road, Tallaght
IRL–24 Dublin
Telephone  + 353 1 45 22 622
Telefax    + 353 1 40 57 312
Italy
ABB Elettroconduttura S.P.A.
Via dell’ Industria
I–20010 Vittuone (Milano)
Telephone + 39 02 90 34 1
Telefax + 39 02 90 34 76 43

Latvia
ABB Latvia
15 Krustpils Street
LV–1073 Riga
Telephone + 371 7 105 616
Telefax + 371 7 249 823

Lithuania
ABB UAB
Saltoniskin Str. 15
LT–2034 Vilnius
Telephone + 370 2 73 800
Telefax + 370 2 73 8397

The Netherlands
ABB Componenten B.V.
Lylantse Baan 9
NL–2908 AM Capelle a/d IJssel
Telephone + 31 10 25 82 200
Telefax + 31 10 45 86 559

Norway
ABB Industry og Offshore
Divisjon Automatisierung
PB 6450
N–0501 Rodeloekka / Oslo
Telephone + 47 228 72 678
Telefax + 47 228 72 900

Poland
ABB Industrial Components
Aleksandrovska 67/93
PL–91-205 Lodz
Telephone + 48 42 640 5157
Telefax + 48 42 640 5311

Portugal
ABB Eléctrica Lda.
P.O. Box 75 73, Alfragide
P–2700 Amadora
Telephone + 351 1 42 56 312
Telefax + 351 1 41 69 390

Romania
ABB Romania SRL
Calea Victorici Str. 15
RO–70411 Bucharest
Telephone + 40 1 3104 380
Telefax + 40 1 3104 383

VTC SRL Inginerie
George Valsau 6
RO–70070 Bucharest 6
Telephone + 40 1 637 7194
Telefax + 40 1 221 1472

Russia
ABB Building Systems
Profssojusnaja ul. 23
Moskva 117859, Russia
Telephone + 70 95 – 9 13 96 96 / 1 20 24 77
Telefax + 70 95 – 9 13 96 95

Slovakia
Elektro SRO
Kukuricna 8
SLK–Bratislava 83103
Telephone + 42 1 88 410 2324
Telefax + 42 1 88 410 2325

Spain
ABB Metron S.A.
Torrent de l’Olla
E–088012 Barcelona
Telephone + 34 93 484 2121
Telefax + 34 93 484 2190

Sweden
ABB Control AB
P.O. Box
S–72161 Västerås
Telephone + 46 21 320 700
Telefax + 46 21 320 339

Switzerland
ABB Normelec AG
Badener Straße 790
CH–8048 Zürich
Telephone + 41 14 35 66 66
Telefax + 41 14 35 66 99
<table>
<thead>
<tr>
<th>Region</th>
<th>Address Details</th>
<th>Telephone</th>
<th>Telefax</th>
</tr>
</thead>
<tbody>
<tr>
<td>Argentina</td>
<td>ABB Argentina Av. Jose I. Rucci 1051 AR –1001 Buenos Aires Alsina Argentina</td>
<td>+54 1 76 54 104</td>
<td>+54 1 73 71 567</td>
</tr>
<tr>
<td>Australia</td>
<td>ABB Industry 2 Douglas Street AUS–Port Melbourne VIC 3207 Australia</td>
<td>+61 3 96 444 100</td>
<td>+61 3 96 444 190</td>
</tr>
<tr>
<td>Canada</td>
<td>ABB Control 3299 Boul. J. b. de Schamps CDN–Lachine QC Canada</td>
<td>+1 514 420 3100</td>
<td>+1 514 420 3137</td>
</tr>
<tr>
<td>Chile</td>
<td>Asea Brown Boveri Vicuna Mackenna 1602 RCH–Santiago</td>
<td>+56 2 54 47 410</td>
<td></td>
</tr>
<tr>
<td>Columbia</td>
<td>Asea Brown Boveri Ltda P.O. Box 6195 CO–Bogota D.E., Columbia</td>
<td>+57 1 51 56 566</td>
<td>+57 1 41 56 604</td>
</tr>
<tr>
<td>Ecuador</td>
<td>ABB S. A. Ulloa 1194 EC–Quito</td>
<td>+593 2 50 06 45</td>
<td>+593 2 50 06 50</td>
</tr>
<tr>
<td>Israel</td>
<td>ABB Elektroplan Ltd. P.O.B. 6110 20B Hanassi Ave., IL–31060 Haifa, Israel</td>
<td>+972 4 33 50 33</td>
<td>+972 4 33 23 20</td>
</tr>
<tr>
<td>Japan</td>
<td>ABB K.K. T&amp;D Domestic Sales Department 5–2–39 Akasaka 5-chome Minato-ku J–Tokyo-8306 Japan</td>
<td>+81 3 5563 8731</td>
<td>+81 3 3584 0483</td>
</tr>
<tr>
<td>Mexico</td>
<td>ABB Sistemas Via Gustavo Baz Y Henri MEX–54030 Tlalnepantia</td>
<td>+52 5 32 87 455</td>
<td>+52 5 32 81 663</td>
</tr>
<tr>
<td>Peru</td>
<td>ABB Comercila S.A. Av. Argentina 3120 PE–Lima 100 Peru</td>
<td>+51 1 561 0404</td>
<td>+51 1 561 2902</td>
</tr>
<tr>
<td>The Phillippines</td>
<td>Asea Brown Boveri Inc. Km 20 South Superhighway RP–Sucat Paranaque Metro Manila Phillippines</td>
<td>+63 2 82 44 581</td>
<td>+63 2 82 30 309</td>
</tr>
</tbody>
</table>
Thailand
ABB Capacitors
322 Moo 4 Bangpoo
Industrial Estade Soi 6
Sukhumvit Road
T–Samutprakarn 10280
Telephone  + 66 2 324 0502
Telefax    + 66 2 324 0505

USA
ABB Control Inc.
1206 Hatton Road
USA–Wichita Falls TX 76302
Telephone  + 1 940 397 7000
Telefax    + 1 940 397 7085

Venezuela
ABB S.A.
Av. Pricipal de los Ruices
YV–1070A Caracas, Venezuela
Telephone  + 58 2 031 873
Telefax    + 58 2 237 6270