Aluminium Analyzer
Aztec 600 Aluminium

- **Reliable aluminium measurement**
  - automatic 2-point calibration
  - automatic sample dilution to maximize range
  - automatic background color compensation
  - analysis of up to 3 sample streams

- **Easy to operate**
  - familiar Windows™ menu system
  - built-in context-sensitive help
  - data trending and analysis

- **Easy to maintain**
  - self-cleaning measurement cell
  - simple-to-perform annual service
  - helpful maintenance diagnostics screens

- **Full communications**
  - web- and ftp-enabled for easy data file access, remote viewing and configuration
  - email capability
  - optional Profibus® DP V1.0

Reliable on-line monitoring of aluminium for potable water applications
Introduction
The Aztec 600 colorimetric series of analyzers from ABB are a range of compact, yet reliable, on-line colorimetric analyzers for the key parameters in water treatment.
They combine the unique Aztec fluid handling system with the latest electronics platform, featuring Windows menu-driven software, to create a range of analyzers simple-to-operate and maintain; capable of measuring up to three sample streams.
The Aztec 600 Aluminium analyzer has been designed specifically for the measurement of aluminium in potable water applications. It offers reliable, and accurate, on-line analysis of aluminium up to 2 ppm.
All the sample and chemical fluid handling for measurement, mixing and disposal is controlled precisely by the patented Aztec fluid handling system that cleans the measuring cell with every movement.

User Benefits of On-line Aluminium Monitoring
The task of managing the quantity of water resources and the quality of drinking water today is unimaginable without on-line instrumentation that helps water utilities manage, treat, and deliver drinking water to consumers.
On-line monitoring provides plant operators with an early warning of any changes to the treatment process, enabling operational decisions to be made in near real-time. This level of process control is not possible with manual testing alone, where potentially important events that occur between less frequent manual sampling can be missed.
Users of the Aztec 600 Aluminium analyzer benefit from:

- Improvements in process control
  - enables operational decisions to be made in near real-time.
- Improvements in process reliability
  - detect process failures before they affect the quality of the water leaving the plant.
- Process optimization for water quality
  - increased plant efficiency.
- Potential capital and operating cost reductions
  - reduction in chemical and energy usage.
- Continual monitoring of remote or un-staffed sites
  - improved response times and reduced visits saving money and time whilst lowering carbon footprint.
- Improved reporting
  - analyzer audit trail data can be used to assure customers and regulators of process efficiency and consistent product quality.

Applications
Typical applications for the Aztec 600 Aluminium are:

- Monitoring of aluminium-based coagulants used in drinking water:
  - monitoring of aluminium residuals in surface waters treated with aluminium-based coagulants to help optimize the coagulation process and ensure final aluminium residuals in treated water comply with legislation,
  - monitoring of the effluent discharge from the sludge holding tanks.
Overview of the Aztec 600 Aluminium Analyzer

**Easy-to-use Windows-based Menu System**

**Graphical Trending of Results**

**Flexible Communications**

- Ethernet Connectivity
- 6 mA Outputs
- 10 Alarm Relays (configurable)
- Profibus DP v1.0
- SD Memory Card
- Process Data Trends

**Simple Navigation**

**Advanced Optics**
- Automatic LED intensity adjustment at every calibration – eliminates drift and compensates for any cell fouling
- Temperature-controlled for optical stability
- Automatic 2-point calibration
- Automatic sample dilution to maximize measurement range
- Background sample color compensated for

**Single- or Multi-stream Options**
- Integrated side-sample pot for ease of plumbing
- Magnetic sample flowswitch alarms when sample is not present

**Simplified Fluid Handling**
- Single piston pump draws in precise volumes of reagents and samples through a valve manifold into the optical measuring cell
- Air is used in the chemical sequence for mixing and purging the reagents and sample
- Piston movement provides mechanical cleaning the measurement cell
Reliable Measurement

The Aztec 600 Aluminium is an on-line colorimetric analyzer. It has been designed for ease-of-use and maintenance simplicity, while offering the benefits of flexible communication and advanced data acquisition.

The Aztec 600 Aluminium can measure up to 6 samples per hour using the industry standard PCV (pyrocatechol violet) reaction chemistry, measuring the soluble aluminium content.

A fully-programmable multi-stream option is available, providing up to 3-stream capability with user-programmable stream sequencing.

Fluid Handling

A single piston pump provides all the sample and chemical fluid handling for measurement, mixing and disposal. The pump is stepper motor controlled for repeatability and precision.

This 'motorized syringe' approach has the added benefit of wiping the optical cell on every movement of the piston, resulting in a highly efficient automatic cleaning process.

This is particularly important when measuring waters where optical contamination can be a real issue without having stringent automatic cleaning.

Measurement Technique

The optical cell is rinsed thoroughly with sample before measurement, eliminating dead zones and enabling multi-stream measurement across different samples without cross contamination.

To correct for any natural coloration of the sample, the background absorbance of the sample is measured prior to the addition of any color-forming reagents to provide a sample blank.

The sample then undergoes a warm acid digest in the temperature-controlled optical measurement cell for 5 minutes. This pre-treatment step is usually sufficient to convert all forms of aluminium to those that react with the color-forming PCV reagent that is added last.

Instead of using a mechanical stirring system, the piston and optical sensor is utilized further by drawing in air after the sample and reagents are introduced. This provides turbulence and efficient mixing without any of the cost and maintenance drawbacks of mechanical and electrical mixing systems.

The Aztec 600 Aluminium analyzer has the capability to enable an automated chemical cleaning routine. This programmable rinse routine enables a separate acid/alkali or biocide to be drawn through the sample tubing and optical cell.

Example of Multi-stream Installation
Simple to Operate

The powerful and user-friendly Windows menu-driven software enables user’s to operate the analyzer with the minimum amount of training.

The comprehensive range of available menu screens is simple-to-access using the 6 membrane keys.

Historical logs provide operators with access to alarm logs and audit trail data. Process data and historical logs are archived securely to a removable SD card.

All information is displayed clearly on the easy to read 145 mm (5.7 in) color LCD display and is available in a range of languages.

Simple to Maintain

The Aztec 600 colorimetric range is designed to be as maintenance-free as possible. The inherent product design and auto-calibrating features reduce the amount of maintenance required to external cleaning of sample lines, changing of reagents and annual servicing.

Service Schedule

<table>
<thead>
<tr>
<th>Period</th>
<th>Schedule</th>
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<tr>
<td>12 Monthly</td>
<td>Replace piston seal and sample tubing, Rotate the glass cell.</td>
</tr>
<tr>
<td>24 Monthly</td>
<td>Replace valve diaphragms, piston seal, monitor tubing and glass cell.</td>
</tr>
</tbody>
</table>

All parts are provided in convenient maintenance kits.

Solution Replacement

The Aztec 600 Aluminium analyzer uses a total of approximately 25 ml of sample, per analysis: 7.5 ml for the actual measurement and the remainder for cell rinsing. The automatic 2-point calibration substitutes the sample with the calibration solutions at the same amount.

Above 0.3,000 ppm Al the Aztec 600 Aluminium dilutes samples automatically with de-ionised water, to maximize the measurement range. The dilution ratio between sample and de-ionised water is user-configurable between: 1:1, 1:2, 1:3, 1:4.

<table>
<thead>
<tr>
<th>Dilution Ratio</th>
<th>Approximate Volume of De-ionised Water Used per Measurement</th>
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<tr>
<td>1:0</td>
<td>0 ml</td>
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<tr>
<td>1:1</td>
<td>12.5 ml</td>
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<tr>
<td>1:2</td>
<td>16.5 ml</td>
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<tr>
<td>1:3</td>
<td>19 ml</td>
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<tr>
<td>1:4</td>
<td>20 ml</td>
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</table>

A standard set of reagents consists of three reagents (5 litres of each) and a high standard (2.5 l). The reagent usage depends on how many samples per hour are being measured.

<table>
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<tr>
<th>Samples Per Hour</th>
<th>Duration of Reagent Set (Days)</th>
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Flexible Communications

Ethernet-ready
The Aztec 600 provides 10BaseT Ethernet communications via a standard RJ45 connector and uses industry-standard protocols TCP/IP, FTP and HTTP. The use of standard protocols enables easy connection into existing PC networks.

Data File Access via FTP (File Transfer Protocol)
The Aztec 600 features FTP server functionality. The FTP server in the analyzer is used to access its file system from a remote station on a network. This requires an FTP client on the host PC. Both MS-DOS® and Microsoft® Explorer version 5.5 or later can be used as an FTP client.

- Using a standard web-browser or other FTP client, data files contained within the analyzer’s memory or memory card can be accessed remotely and transferred to a PC or network drive.
- Four individual FTP users’ names and passwords can be programmed into the Aztec 600. An access level can be configured for each user.
- All FTP log-on activity is recorded in the audit log of the analyzer.
- Using ABB’s data file transfer scheduler program, data files from multiple analyzers can be backed-up automatically to a PC or network drive for long-term storage, ensuring the security of valuable process data and minimizing the operator intervention required.

Embedded Web Server
The Aztec 600 Aluminium has an embedded web-server that provides access to web pages created within the analyzer. The use of HTTP (Hypertext Transfer Protocol) enables standard web browsers to view these pages.

- Accessible through the web pages are the current display of the analyzer, detailed information on stream values, reagent and solution levels, measurement status and other key information.
- The audit and alarm logs stored in the analyzer’s internal buffer memory can be viewed on the web pages.
- Operator messages can be entered via the web server, enabling comments to be logged to the analyzer.
- The web pages and the information they contain are refreshed regularly, enabling them to be used as a supervision tool.
- The analyzer’s configuration can be selected from an existing configuration in the internal memory or a new configuration file transferred to the analyzer via FTP.
- The analyzer’s real-time clock can be set via the web server. Alternatively, the clocks of multiple analyzers can be synchronized using ABB’s File Transfer Scheduler software.

E-mail Notification
Via the Aztec 600 Aluminium’s built-in SMTP client, the analyzer is able to e-mail notification of important events. E-mails triggered from alarms or other critical events can be sent to multiple recipients. The analyzer can also be programmed to email reports of the current measurement status or other parameters at specific times during the day.

Profibus
The Aztec 600 Aluminium can be equipped with Profibus DP V1.0 to enable full communications and control integration with distributed control systems.
**Specification**

**Measurement Range**

**Aluminium**

- Auto-ranging: 0 to 1.500 ppm Al
- Undiluted range: 0 to 0.300 ppm Al
- Diluted range: 0.3 to 1.500 ppm Al

**Chemical Method**

**Aluminium**

- Pyrocatechol Violet (PCV)

**Background color correction**

Compensated at the measurement wavelength

**Self-cleaning**

Programmable automatic chemical rinsing – piston cleaned every measurement

**Measurement Mode**

**Batch Measurement**

- User-selectable 1 to 6 measurements per hour

**Sample streams**

- Single or up to 3 streams – sequencing is programmable

**Measurement Performance**

**Accuracy**

<±5 % of reading\(^2\) or ±0.005 ppm (whichever is the greater)

**Repeatability**

<±5 % of reading\(^2\) or ±0.005 ppm (whichever is the greater)

**Resolution**

0.001 ppm or 1 ppb

**Measurement units**

mg/l, ppm, ppb, µg/l

**Calibration**

2-point, automatic calibration, with the option of manual initiation. The interval between automatic calibrations manually selectable from four times a day to once per week.

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**Environmental Data**

**Ambient Operating Temperature**

5 to 45 °C (41 to 113 °F)

**Ambient Operating Humidity**

Up to 95 % RH non-condensing

**Sample Temperature**

1 °C to 40 °C (32 °F to 104 °F)

**Sample Flow**

Continuous, 200 to 500 ml/min

**Sample Pressure**

5 psi maximum

**Sample Limitations**

Samples containing particles 100 microns (0.004 in) in diameter or larger may require pre-filtration.

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**Maintenance**

**Routine service interval**

12 months

**Reagent consumption**

0.75 ml of each reagent per measurement

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**Display**

Color, TFT, liquid crystal display (LCD) with built-in backlight and brightness adjustment

- Diagonal display area: 145 mm (5.7 in)
- 76800 pixel display*

* A small percentage of the display pixels may be either constantly active or inactive. Max. percentage of inoperative pixels <0.01 %.

**Dedicated operator keys**

- Group Select/Left cursor
- View Select/Right cursor
- Menu key
- Up/Increment key
- Down/Decrement key
- Enter key

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1 Maximum measured error across full measurement range.


3 Tested in accordance with BS ISO 15839 : 2003.
### Mechanical Data

#### Ingress protection
- **Wet section:** IP31
- **Critical components:** IP66

#### Sample connections
- **Inlet:** 6 mm OD push-fit x 1/4 in BSP elbow
- **Outlet:** 10 mm OD push-fit x 3/8 in BSP elbow

#### Dimensions
- **Height:** 653 mm (25.7 in)
- **Width:** 366 mm (14.4 in) max.
- **Depth:** 183 mm (7.2 in) door closed
  - 430 mm (16.9 in) door open
- **Weight:** 15 kg (33 lb)

#### Materials of construction
- **Electronics enclosure:** 10 % glass loaded polycarbonate
- **Main enclosure:** Noryl
- **Lower tray:** 20 % glass loaded polypropylene
- **Door:** Acrylic

### Electrical

#### Power supply ranges
- 90 to 264 V max. AC / 50 to 60 Hz
- 18 to 36 V DC (optional)

#### Power consumption
- 60 W max.

#### Analog Outputs
- **Single and multi-stream analyzers**
  - 6 isolated current outputs, fully assignable and programmable over a 0 to 20 mA range (up to 22 mA if required)

### Alarms/Relay Outputs

#### Single- and multi-stream analyzers
- One per unit:
  - Out of service alarm relay
  - Calibration in progress alarm relay
  - Calibration failed alarm relay
  - Maintenance/Hold alarm relay

- Six per unit:
  - Fully user-assignable alarm relays

#### Rating
- **Voltage:** 250 V AC / 30 V DC
- **Current:** 5 A AC / 5 A DC
- **Loading (non-inductive):** 1250 VA / 150 W

### Connectivity/Communications

#### Ethernet connection
- Web server with ftp
- For real-time monitoring, configuration, data file access and email capability

#### Communications
- Profibus DP V1.0 (optional)

### Data Handling, Storage and Display

#### Security
- Multi level security
- Operator and configuration
- Password or security switch

#### Storage
- Removable Secure Digital (SD) card

#### Trend analysis
- Local and remote

#### Data transfer
- SD card or FTP

### Approvals and Certification

#### UL
- Pending

#### CSA
- Pending

#### CE Mark
- Covers EMC & LV Directives (EN 61010)

### EMC

#### Emissions & immunity
- Meets requirements of IEC61326 for an Industrial Environment
Overall Dimensions

Dimensions in mm (in)

- 366 (14.4)
- 315 (12.4)
- 279 (11.0)
- 653 (25.7)
- 430 (16.9)
- 183 (7.2)
- 600 (23.6)
- 400 (15.7)
- 300 (11.8)

Maximum 1100 (43.3)
Electrical Connections

- AC Power Supply Earth (Ground) Stud (AC models only)
- Sockets for Optional Digital Communications
- Ethernet RJ45 Connector

Current Outputs
- O/P 1
- O/P 2
- O/P 3
- O/P 4
- O/P 5
- O/P 6
- Optional Digital Communications

Hold/Maintenance Relay
- NO
- C
- NC

Calibration Failed Relay
- NO
- C
- NC

Out of Service Relay
- NO
- C
- NC

Calibration in Progress Relay
- NO
- C
- NC

Alarm 1 Relay
- NO
- C
- NC

Alarm 2 Relay
- NO
- C
- NC

Alarm 3 Relay
- NO
- C
- NC

Alarm 4 Relay
- NO
- C
- NC

Alarm 5 Relay
- NO
- C
- NC

Alarm 6 Relay
- NO
- C
- NC

AC Fuse 1 A Type T
- L
- N
- E

DC Fuse 10 A Type F
- L
- N
- E

90 V to 264 V AC Max. 50/60 Hz
18 V to 36 V DC

Optional Digital Communications

O/P 6
O/P 5
O/P 4
O/P 3
O/P 2
O/P 1
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