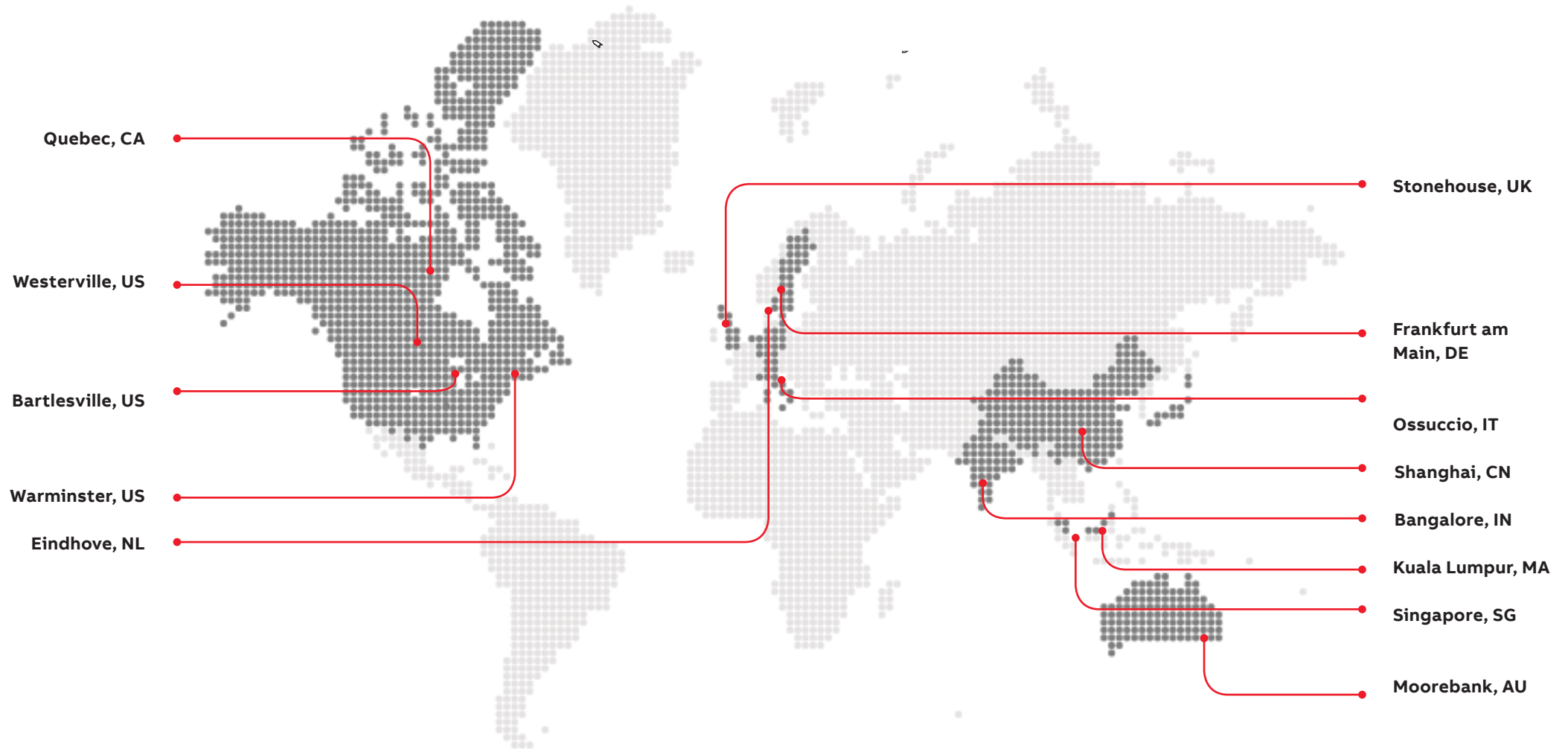


Repair Centers

Instrumentation



Repair Centers Instrumentation



Electromagnetic Flowmeters For Water and Process Industries

1. Location Stonehouse

**ABB Limited
Repairs Centre**
Oldends Lane
Stonehouse GL10 3TA
United Kingdom
Tel: +44 333 999 7996
Email: repairs.stonehouse@gb.abb.com

Responsibility for Countries
UK, FI, SE, DK, NO, RU

2. Location Minden

**ABB Automation GmbH
Service Instruments**

Schillerstrasse 72
32425 Minden
Germany
Tel: +49 1805 222 580
Fax: +49 571 830 1744
Email: parts-repair-minden@de.abb.com

Responsibility for Countries
Rest of Europe

3. Location Warminster

ABB Inc.
125 E. County Line Road
Warminster, PA 18974
USA
Tel: +1 215 674 6000
Fax: +1 215 674 7183
Email: repairs.warminster@us.abb.com

Responsibility for Countries
NAM, SAM

4. Location Shanghai

ABB Engineering (Shanghai) Ltd.
No. 4528, Kangxin Highway
Pudong New District
Shanghai, 201319
P.R. China
Tel: +86 400 620 9919
Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN, KR, PH, JP, SG, TH, MY

5. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate
India
Tel: +91 80 6714 3000
Email: bump@in.abb.com

Responsibility for Countries
IN, MEA

6. Location Moorebank

ABB Australia Pty Limited
Bapaume Road
2170 Moorebank
New South Wales
Australia
Tel: +61 2 9753 7507/ 7339
Fax: +61 2 9821 0950
Email: au-instrumentation.service@abb.com

Responsibility for Countries
AU



Product Responsible Unit



Product Manufacturing Unit

Repair Centers Instrumentation



Recorders & Controllers

1. Location St. Neots

ABB Limited

Howard Road, St. Neots Cambridgeshire,
PE19 8EU
United Kingdom
Tel: +44 8706006122
Email: repairs.stonehouse@gb.abb.com

Responsibility for Countries
UK, Europe w/o DE

2. Location Minden

ABB Automation GmbH Service Instruments

Schillerstrasse 72
32425 Minden
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Tel: +49 1805 222 580
Fax: +49 571 830 1744
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Responsibility for Countries
DE

3. Location Warminster

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125 E. County Line Road
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Tel: +1 215 674 6000
Fax: +1 215 674 7183
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Responsibility for Countries
NAM, SAM

4. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway
Pudong New District
Shanghai, 201319
P.R. China
Tel: +86 21 6105 6619
Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN, KR

5. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate
India
Tel: +91 80 6714 3000
Email: bump@in.abb.com

Responsibility for Countries
IN, MEA

6. Location Singapore

ABB Pte. Ltd.

2 Ayer Rajah Crescent
139935 Singapore
Singapore
Tel: +65 6773 5963
Email: contact.center@sg.abb.com

Responsibility for Countries
Asia w/o CN, IN



Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Vortex & Swirl

1. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway
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Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
Asia w/o IN

4. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate
India
Tel: +91 80 6714 3000
Email: bump@in.abb.com

Responsibility for Countries
IN, MEA

2. Location Minden

ABB Automation GmbH Service Instruments

Schillerstrasse 72
32425 Minden
Germany
Tel: +49 1805 222 580
Fax: +49 571 830 1744
Email: parts-repair-minden@de.abb.com

Responsibility for Countries
Europe

3. Location Warminster

ABB Inc.

125 E. County Line Road
Warminster, PA 18974
USA
Tel: +1 215 674 6000
Fax: +1 215 674 7183
Email: repairs.warminster@us.abb.com

Responsibility for Countries
NAM, SAM



Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Pressure

1. Location Ossuccio

ABB S.p.A.

Via Luigi Vaccani 4
22010 Ossuccio
Italy
Tel: +39 0344 58360
Email: it-repairossuccio@abb.com

Responsibility for Countries
IT, ES, TR, MEA

2. Location Minden

ABB Automation GmbH Service Instruments

Schillerstrasse 72
32425 Minden
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Tel: +49 1805 222 580
Fax: +49 571 830 1744
Email: parts-repair-minden@de.abb.com

Responsibility for Countries
Rest of Europe

3. Location Warminster

ABB Inc.

125 E. County Line Road
Warminster, PA 18974
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Tel: +1 215 674 6000
Fax: +1 215 674 7183
Email: repairs.warminster@us.abb.com

Responsibility for Countries
NAM, SAM

4. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway
Pudong New District
Shanghai, 201319
P.R. China
Tel: +86 21 6105 6619
Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN

5. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate
India
Tel: +91 80 6714 3000
Email: bump@in.abb.com

Responsibility for Countries
IN

6. Location Singapore

ABB Pte. Ltd.

2 Ayer Rajah Crescent
139935 Singapore
Singapore
Tel: 65 6773 5963
Email: contact.center@sg.abb.com

Responsibility for Countries
Asia w/o CN, IN



Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Variable Area Flowmeters

1. Location Minden

ABB Automation GmbH

Service Instruments

Schillerstrasse 72

32425 Minden

Germany

Tel: +49 1805 222 580

Fax: +49 571 830 1744

Email: parts-repair-minden@de.abb.com

Responsibility for Countries

Europe, Asia

2. Location Warminster

ABB Inc.

125 E. County Line Road

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USA

Tel: +1 215 674 6000

Fax: +1 215 674 7183

Email: repairs.warminster@us.abb.com

Responsibility for Countries

NAM, SAM



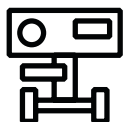
Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



High Accuracy Flow

- Coriolis Mass Flow
- Thermal Mass Flow

1. Location Minden

ABB Automation GmbH
Service Instruments

Schillerstrasse 72
32425 Minden
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Tel: +49 1805 222 580
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Responsibility for Countries
Rest of World

2. Location Warminster

ABB Inc.

125 E. County Line Road
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USA
Tel: +1 215 674 6000
Fax: +1 215 674 7183
Email: repairs.warminster@us.abb.com

Responsibility for Countries
NAM, SAM

3. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway
Pudong New District
Shanghai, 201319
P.R. China
Tel: +86 21 6105 6619
Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN

4. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate
India
Tel: +91 80 6714 3000
Email: bump@in.abb.com

Responsibility for Countries
IN



Product Responsible Unit



Product Manufacturing Unit

Repair Centers Instrumentation



1. Location Minden

**ABB Automation GmbH
Service Instruments**

Schillerstrasse 72

32425 Minden

Germany

Tel: +49 1805 222 580

Fax: +49 571 830 1744

Email: parts-repair-minden@de.abb.com

Responsibility for Countries
Europe

2. Location Warminster

ABB Inc.

125 E. County Line Road

Warminster, PA 18974

USA

Tel: +1 215 674 6000

Fax: +1 215 674 7183

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Responsibility for Countries
NAM, SAM

3. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway

Pudong New District

Shanghai, 201319

P.R. China

Tel: +86 21 6105 6619

Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN

4. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya

Industrial Estate

India

Tel: +91 80 6714 3000

Email: bump@in.abb.com

Responsibility for Countries
IN



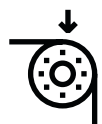
Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Actuators Positioners

1. Location Minden

**ABB Automation GmbH
Service Instruments**

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32425 Minden

Germany

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Fax: +49 571 830 1744

Email: parts-repair-minden@de.abb.com

Responsibility for Countries

Europe, MEA, Asia w/o CN

2. Location Warminster

ABB Inc.

125 E. County Line Road

Warminster, PA 18974

USA

Tel: +1 215 674 6000

Fax: +1 215 674 7183

Email: repairs.warminster@us.abb.com

Responsibility for Countries

NAM, SAM

3. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway

Pudong New District

Shanghai, 201319

P.R. China

Tel: +86 21 6105 6619

Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries

CN

4. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya

Industrial Estate

India

Tel: +91 80 6714 3000

Email: bump@in.abb.com

Responsibility for Countries

IN, MEA



Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Spirit

1. Location Eindhoven

ABB B.V. / SpiritIT

Prof. Dr. Dorgelolaan 20
5613 AM Eindhoven
The Netherlands
Tel: +31 40 236 9445
Email: TechSupport@SpiritIT.com

Responsibility for Countries
Rets of World

2. Location Kuala Lumpur (Spirit IT)

ABB Malaysia Sdn Bhd

Lot 608. SS13/1K
47500, Subang Jaya, Selangor
Malaysia
Tel: +60 356 284 888
Email: Techsupport@smartcen.com

Responsibility for Countries
Asia

3. Location Bartlesville

ABB Inc.

7051 Industrial Boulevard
Bartlesville, OK 74006
USA
Tel: +1 918 338 4880 option 4
Email: totalflow.inquiry@us.abb.com

Responsibility for Countries
NAM, SAM



Product Responsible Unit



Product Manufacturing Unit

Repair Centers

Instrumentation



Total Flow

1. Location Bartlesville

ABB Inc.

7051 Industrial Boulevard

Bartlesville, OK 74006

USA

Tel: +1 918 338 4880 option 4

Email: totalflow.inquiry@us.abb.com

Responsibility for Countries

Rest of World



 Product Responsible Unit

Repair Centers Instrumentation



1. Location Warminster

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125 E. County Line Road
Warminster, PA 18974
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Tel: +1 215 674 6000

Fax: +1 215 674 7183

Email: repairs.warminster@us.abb.com

Responsibility for Countries
NAM, SAM

2. Location Quebec

ABB Inc.

3400 rue Pierre-Arduin
G1P 0B2 Quebec
Canada

Tel: +1 418 877 2944

Fax: +1 418 877 2834

Email: ca-gwrsupport@abb.com

(MT2000, MT5000, LWT300)

Laserscanner.support@ca.abb.com

(LLT100, LM80, LM200)

Responsibility for Countries
CA

3. Location Minden

ABB Automation GmbH Service Instruments

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32425 Minden

Germany

Tel: +49 1805 222 580

Fax: +49 571 830 1744

Email: parts-repair-minden@de.abb.com

Responsibility for Countries
Europe

4. Location Shanghai

ABB Engineering (Shanghai) Ltd.

No. 4528, Kangxin Highway
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Shanghai, 201319

P.R. China

Tel: +86 400 620 9919

Email: instrumentservice.abbchina@cn.abb.com

Responsibility for Countries
CN

5. Location Bangalore

ABB India Limited

#4A, 5 & 6 2nd Phase Peenya
Industrial Estate

India

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Email: bump@in.abb.com

Responsibility for Countries
IN, MEA

6. Location Singapore

ABB Pte. Ltd.

2 Ayer Rajah Crescent
139935 Singapore
Singapore

Tel: 65 6773 5963

Email: contact.center@sg.abb.com

Responsibility for Countries
Asia w/o CN, IN



Product Responsible Unit



Product Manufacturing Unit