

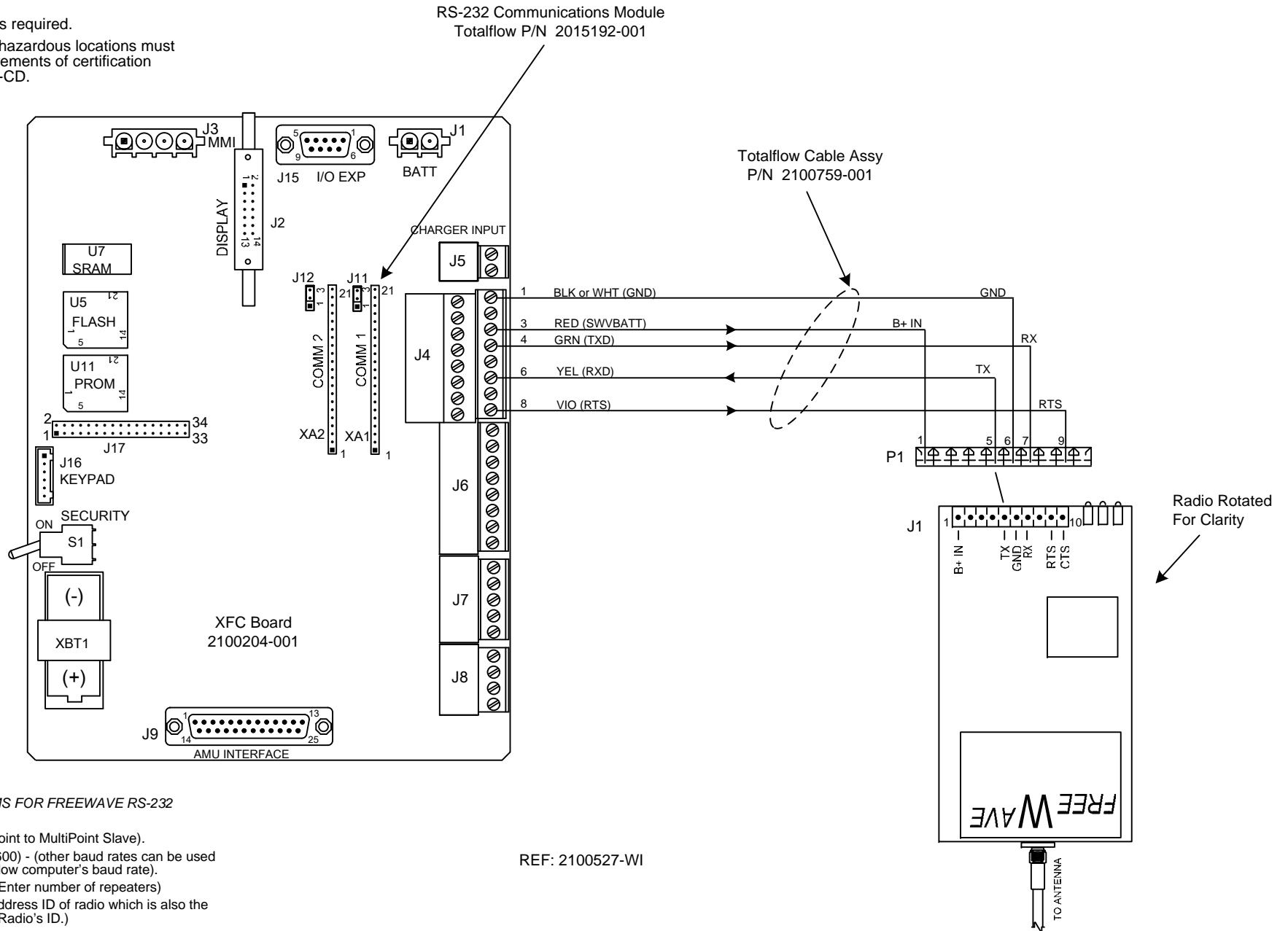
NOTES:

1. WARNING!

Using a non-factory RS232 data cable may result in damage and may void system warranty.

2. Zero Listen Time is required.

3. All installations in hazardous locations must comply with requirements of certification drawing 2015246-CD.



PRIMARY SETUP ITEMS FOR FREEWAVE RS-232 RADIOS:

1. Modem Mode = 3 (Point to MultiPoint Slave).
2. Modem Baud = 6 (9600) - (other baud rates can be used but needs to match flow computer's baud rate).
3. Number Repeaters (Enter number of repeaters)
4. NetWork ID (Enter address ID of radio which is also the same as the Master Radio's ID.)

Note: Typically, all other setup items can be left in their default state.

ABB	TOTALFLOW	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	Products	L15881	UD	XFC COMM 1 (2100204 BD) TO FREEWAVE RADIO (RS-232)	2101752	AA	1 OF 1