700 ULTRA
Analog pH/ORP sensor
Measurement made easy
The 12 mm analog pH/ORP sensor for use in ultra-pure applications

Increased efficiency
• ABB’s glass formulation provides fast process response without compromising durability and robustness
• Close-coupled temperature measurement ensures high accuracy even with rapid temperature changes

Dependable performance
• Refillable KCl reservoir providing maximum usability and extended operation in high purity applications with minimal drift
• Triple ceramic junction reduces plugging while providing improved measurement stability and speed of response

Modular design
• Modular 12 mm sensor design, paired with intelligent accessories, provides mounting flexibility with safety and convenience in mind
Introduction

Making the right sensor selection for your application should be simple and easy. To help you make the right choice, we’ve divided our new family of pH/ORP sensors into three distinct ranges based on the applications they have been designed for; the 100, 500 and 700 ranges.

The 100 range are entry-level sensors designed for light duty use, while the 500 range offer a robust design for industrial applications. The 700 range are a specialty range for target applications.

Each electrode is clearly named and is also color-coded for ease of identification. This enables you to easily select the best sensor to meet your needs, ensuring optimal plant efficiency, performance and lifetime; every time.

The 700 ULTRA analog pH/ORP sensor

Part of the next generation of ABB’s pH/ORP sensors, the analog 700 ULTRA is a high-performance electrode designed for ultra-pure water applications. Its reservoir-fed rechargeable design provides extended operation and minimal drift for applications down to 0.2 μS/cm.

The 700 ULTRA is designed for use in:
- boiler water
- demineralized water
- power plants
- steam water analysis
- reverse osmosis
- condensate/feedwater

Performance you can trust

Featuring a rechargeable reservoir-fed design, the 700 ULTRA is capable of extended operation in ultra-pure applications down to 0.2 μS/cm, minimizing the frequency of sensor replacement due to loss of electrolyte. With an enhanced triple ceramic junction design, the 700 ULTRA has improved speed of response while maintaining measurement stability in the most demanding high purity applications.
**Improved process efficiency**

Varying sample temperature is one of the most common causes of pH measurement error due to its impact on sensor output. The 700 ULTRA is equipped with a close-coupled temperature element capable of rapid response to quickly changing process conditions thus ensuring a high level of accuracy and confidence in your measurement.

**Robust glassware**

Utilizing ABB's experience in glass manufacturing dating back to the 1950s, the proprietary glass formulations used with the 700 ULTRA offer fast response without sacrificing durability. Selectable in several configurations, the robust glassware is made suitable for wide range of general-purpose applications.

**Low temperature (LT) glass**

For measurement below 15 °C (59 °F), our low temperature blue glass provides ultrafast response in applications such as municipal- and industrial-wastewater treatment. Available in bullet-style.

**High-performance (S) glass**

Our high-performance yellow glass provides fast response and accurate measurement over the entire pH range. With an extremely low sodium error, the glass can maintain its accuracy even at very high pH levels. Available in flat- or bullet-style.

**ORP platinum electrode**

Chemically inert, our platinum electrode is design for conventional ORP/Redox measurement with an RTD element providing process temperature information.
Product adaptability

While some of our customers prefer to integrate their ABB products themselves, ABB has developed a range of easy- and ready-to-install systems using industry-standard components and best practice in fitting design. Our panel-mounted analyzers include:

- standard-sized backboard for wall- or rail-mounting
- 700 ULTRA sensors, flow-chambers and pipework
- pre-drilled panel and transmitter mounting holes
- isolation and flow control valves with indicators
- pH sensor calibration pot and bracket for easy calibration

Extended storage

We understand most customers maintain stock of pH/ORP sensors in case of unexpected demand. Ensuring peak performance, even after extended storage, is critical in maintaining product availability and keeping your process running.

The 700 ULTRA is stored in a specially-formulated solution with added anti-microbial agent keeping the sensor active for up to 2 years when stored as recommended.

Optional sampling panel

The 700 ULTRA is offered with additional mounting accessories designed to improve adaptability into your process while providing safe and convenient operation. The additional accessories include:

- flow-cell
- quick-connect bayonet
**Dimensions**

Dimensions in mm (in)

- **Sampling panel**
  - 400.0 (15.75)
  - 600.0 (23.6)

- **Dimensions**
  - 251.2 (9.9)
  - 118.2 (4.7)
  - 41.5 (1.6)
  - Ø 12.0 (0.5)

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Reservoir/flow-cell assembly

- 68.0 (2.7)
- 434.5 (17.1)
- 156.0 (6.1)
- 279.5 (11.0)
- 38.0 (1.5)
- 35.0 (1.4)
- 116.0 (4.6)
- 126.8 (5.0)
- Ø4.5 (0.2)
- 55.0 (2.2)

Dimensions between centers:
- 70.0 (2.8)
- 94.0 (3.7)
- 174.0 (6.9)
- 116.0 (4.6)
- 43.0 (1.7)
## Electrical connections

<table>
<thead>
<tr>
<th>Wire color</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blue</td>
<td>Glass electrode/ORP</td>
</tr>
<tr>
<td>Yellow</td>
<td>Guard</td>
</tr>
<tr>
<td>Black</td>
<td>Reference electrode</td>
</tr>
<tr>
<td>Red</td>
<td>2-wire compensation</td>
</tr>
<tr>
<td>White</td>
<td>2-wire compensation</td>
</tr>
<tr>
<td>Grey</td>
<td>3rd wire</td>
</tr>
</tbody>
</table>
Specification

Measurements
- pH/ORP (platinum)
- Temperature

Measurement range
High performance (S) glass
- 0 to 14 pH
Low temperature (LT) glass
- 0 to 10 pH
ORP
- -2000 to 2000 mV

Temperature range
High performance (S) glass
- 0 to 100 °C (32 to 212 °F)
  (typical glass impedance at 25 °C [77 °F] = 250 MΩ)
Low temperature (LT) glass
- -5 to 50 °C (23 to 122 °F)
  (typical glass impedance at 25 °C [77 °F] = 25 MΩ)
ORP platinum electrode
- 0 to 60 °C (32 to 140 °F)

Temperature sensor
Pt100 (Class B, IEC 60751)

Maximum pressure
Atmospheric

Recommended minimum sample conductivity
0.2 μS/cm

Recommended sensor storage
Between 15 and 35 °C (59 and 95 °F)

Isothermal point at 25 °C (77 °F)
pH 7

Reference system
Flowing KCl electrolyte with Ag/AgCl double junction

Process connections
PG 13.5

Wetted materials
Electrode body
Glass
Reference junction system
Ceramic
Measure system
pH: Glass
ORP: Platinum

Approvals, certification and safety
CE Mark
Covers EMC+LV directives
(including latest version of EN61010)

Regulation 31
Drinking water approval: Complies to DWI Regulation 31(4)(b)
Additional tests: BS6920 parts 2.2 and 2.4 on all wetted parts

EMC
Meets requirements of IEC61326 for an industrial environment
### Ordering information

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<th>700 ULTRA 12 mm flowing junction pH/ORP electrode</th>
<th>APS731/</th>
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<td>pH – flat glass for in-line, fouling applications: high performance (S) glass</td>
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<td>pH – low temperature (LT) glass</td>
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</table>

**Optional order code**

**Flow-cell systems**
- Panel-mounted system for ultra-pure water applications.
  - Includes: flow-cell, reservoir, flow meter, flow alarm and calibration cup holder mounted on a stainless steel panel (¼ in NPT process connections)

Stainless steel flow-cell kit for ultra-pure water applications.
- Includes: flow-cell, reservoir, calibration cup holder and mounting kit

Polypropylene flow-cell kit for general process applications.

**Operating instructions**

| English | M5 |
# Accessories

<table>
<thead>
<tr>
<th>Part number</th>
<th>Description</th>
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<tbody>
<tr>
<td>3KXA163000L0013</td>
<td>NPT stainless steel flow-cell + PG13.5 adapter</td>
</tr>
<tr>
<td>3KXA163000L0014</td>
<td>NPT polycarbonate flow-cell + PG13.5 adapter</td>
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<tr>
<td>3KXA163700L0001</td>
<td>Reservoir complete with mounting bracket assembly</td>
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<tr>
<td>3KXA163000L0120</td>
<td>Calibration kit (includes calibration beaker and holder)</td>
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<tr>
<td>3KXA163700L0002</td>
<td>700ULTRA panel assembly</td>
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</tbody>
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For a complete list of spares and accessories refer to Operating Instruction [OI/700-EN](#)