MOLDED CASE CIRCUIT-BREAKERS

SACE Tmax XT
Break new ground
UL and CSA Standards
A molded case circuit-breaker range that ensures extreme performance and protection features up to 1200A. Designed to maximize ease of use, integration and connectivity. Built to deliver safety, reliability and quality.
Table of contents

004–005  SACE Tmax XT
006–007  Added values
008–009  Key features
012–013  Choosing the right product
014–015  Accessories
018–021  Products in detail
024–025  Electronic trip units
SACE TMAX XT MOLDED CASE CIRCUIT-BREAKERS (MCCBS UL & CSA STANDARDS)

SACE TMAX XT
The right choice: a complete circuit-breaker range for any solution
Added value each step of the way
There is more than just a circuit-breaker in the SACE Tmax XT range

A new generation of molded case circuit-breakers delivering great added value.

There is a lot more to the range of SACE Tmax XT than what meets the eye, and the benefits for your business are noticeable. To start with, the whole selection and ordering process has been overhauled to make it far easier to get your hands on the parts you need, speeding things up by about 30%. Installation has been simplified to increase user-friendliness, frames have been streamlined to save space, and improved connectivity - such as Bluetooth and Ekip mobile - will save you considerable time. Another additional benefit is the reliable cloud connectivity and overall increase in information available, meaning diagnostics and maintenance are vastly improved, resulting in less downtime. Finally, thanks to the smart power controller concept, overall energy consumption can be reduced by up to 20%.
Selection, ordering and handling
30% faster thanks to part numbers reduction (-10%), online configurator (-40% time) and smart packaging (-30% space).

Commissioning
The SACE Tmax XT range offers the potential to save serious time. Thanks to simplified installation of frames, integrating the circuit-breakers into a communication network, trip unit settings performed via LCD and Bluetooth and Ekip Mobile connectivity, you stand to save up to 40% time overall.

Diagnostics and maintenance
With up to 30% more data available on the cloud and ABB unique power controller concept, it is far easier to diagnose problems and carry out necessary maintenance. This helps to prevent faults, restore energy more quickly and avoid any unnecessary charging of utilities.

Energy saving
The SACE Tmax XT range comes with the exclusive ABB-patented Ekip Power Controller which monitors installation loads and can limit the amount of power consumed at any time. The result is an overall reduction in power consumption of up to 20% and lower energy bills. Furthermore, you have 1% energy measurement accuracy.
Break new ground
Key features of an outstanding product

Cloud-connected
Being connected is a key feature of today's technology and the SACE Tmax XT range of circuit-breakers offers more than just standalone protection. Being considered key elements of an electrical distribution system, Tmax XT circuit-breakers give you the ability to monitor and manage a wealth of information, easily, wherever you are. So even when on the road, anytime of the day or night, the power of full-access flexibility is in your hands.

Outstanding technology
Flexibility is nothing without performance and the SACE Tmax XT range is able to deal with the most extreme breaking capacities, regardless of operating voltage, application, and environmental conditions. Combined with the most precise electronic trip units in the smallest of frames, this ensures continuity of service and equipment protection at all times.

Top-level quality
Almost a century of research and experience results in highly-reliable, top-level products that are ready to face all future challenges. Products like the SACE Tmax XT range set standards for edge technologies. Safety, product quality and reliability under pressure are fundamental to all ABB products and the SACE Tmax XT range is no different.

Tailor-made solutions
Just because your project is complex, this does not mean your circuit-breaker setup has to be. All frames from XT1 to XT7 provide a common product experience that is backed up by a comprehensive range of accessories with intuitive interfaces and ergonomic design. With maximum flexibility for every application, the SACE Tmax XT range offers you tailor-made solutions and sets the standards for electrical installations.
EASE OF USE AND INSTALLATION

Maximum flexibility for every application – SACE Tmax XT sets the new standard for electrical installations. Easy selection, one-size-fits-all accessories and intuitive design pave the way for smart manufacturing of panels and fast upgrades. Even for the most critical projects.
Choosing the right circuit-breaker has never been so easy

You consider what you need. We’ll show you what is possible.

The world of circuit-breakers is a complex one, yet choosing the right device for your individual needs has never been simpler thanks to SACE Tmax XT range. Maybe you are looking for a basic protection device for a standard distribution plant. Or perhaps you need something more complex, such as a device that integrates protection, automation, measuring and communication into a cloud-based supervision system. Whatever you are looking for, with a wealth of customization possibilities and a range of possible solutions depending on the breaking part and trip unit you choose, the power of circuit breaking is firmly in your hands.

**Basic functionality**
- Standard performance
- Icu 65kA at 480V AC

**Heavy duty**
- Extreme Interrupting ratings
- 200kA at 480V AC
- 100kA at 600V AC

**Universally compatible**

**Thermal-magnetic, Ekip Dip**
- TMF - TMD - TMA - TMG - MA
- Electronic
- No communication/No display

**Ekip Touch/Hi-Touch**
- Ekip Touch
- LSI - LSIG - G Touch LSIG - M Touch LRIU - + Energy M
- Ekip Hi-Touch
- LSI - LSIG - G Hi-Touch LSIG
- Full connectivity - Advanced logic - Power management
**Basic functionality**
Whether you are a hotel owner or planning a production line, where you need to consider the overall power voltage over a period of time, the whole SACE Tmax XT range offers all the circuit breaking power you need to keep your business running long into the future.

**Heavy duty**
When it comes to heavy duty usage – whether it’s ships, chemical parks, mining, or heavy duty machinery – the SACE Tmax XT2, XT4, XT5 and XT7 frames are designed to work well beyond the normal constraints when you will be pushing the limits of your installation to the maximum.

**Thermal-magnetic, Ekip Dip – manual operation**
This either consists of the standard thermal-magnetic trip unit intended for basic protection or the Ekip Dip trip unit, the first level of electronic trip unit that can provide increased accuracy, a wider regulation range, delayed short-circuit protection and individual trip information.

**Ekip Touch/Hi-Touch – cloud functionality**
Once you are working with the XT2, XT4, XT5 or XT7 frames, all activity can be remotely monitored via the cloud thanks to the Ekip Touch/Hi-Touch trip units which send all data to the ABB Ability™ EDCS and can be monitored through smartphone or tablet whenever and wherever you like.

### Possible combinations within the range

<table>
<thead>
<tr>
<th></th>
<th>Tmax XT1</th>
<th>Tmax XT2</th>
<th>Tmax XT3</th>
<th>Tmax XT4</th>
<th>Tmax XT5</th>
<th>Tmax XT6</th>
<th>Tmax XT7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic functionality (Icu@480V&lt;70 kA)</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Heavy duty (Icu@480V&gt;70 kA)</td>
<td></td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td></td>
<td>•</td>
</tr>
<tr>
<td>Thermal-magnetic trip units</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td></td>
</tr>
<tr>
<td>Ekip Dip (standard electronic)</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td></td>
</tr>
<tr>
<td>Ekip Touch/Hi-Touch (smart electronic)</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td></td>
</tr>
</tbody>
</table>
Accessories
Expand the capabilities of the SACE Tmax XT range

Integrating circuit-breakers into any installation requires different levels of optimization. Whether physical, electrical, operational or safety-focused, accessories take SACE Tmax XT to the next level.

Accessories
A large range of connections has been conceived to match the most common distribution systems. Auxiliary contacts can provide precise information regarding breaker status and plant conditions, maximizing operator awareness and the overall accuracy of a supervision system. In addition, different types of coils and motor operator versions, designed to operate with the most common voltage sources and reduced power consumption, enable the possibility to control all installations remotely. Signaling modules, installation components (e.g. phase barriers, terminal covers), key-locks and padlocks are just a few examples of the care taken to safeguard appliances and operators alike.
Various accessories are also available:
1. Breaking unit
2. Trip units
3. Front
4. Polish plate
5. Terminal covers
6. Auxiliary contacts
7. Key lock
8. Service releases
9. Communication module
10. Conversion kit for plug-in/withdrawable versions
11. Guide of fixed part in the withdrawable version
12. Fixed part - FP
13. Front for lever operating mechanism - FLD
14. Stored energy motor operator - MOE
15. Direct rotary handle - RHD
16. Transmitted rotary handle - RHE
17. Conversion kit RHE > RHS
18. Cable rack
19. Phase separators
20. Rear orientated terminals - R
21. Front extended spread terminals - ES
22. Front terminals for copper-aluminium - FC CuAl
23. Front extended terminals - EF
Continuity of service and equipment protection – SACE Tmax XT sets the new standard when extreme interrupting rating is needed. Sharing the same logic, interfaces and features regardless of operating voltage and environmental conditions. Embedding the most advanced protection into the smallest of frames.
The SACE Tmax XT range at a glance
The world of circuit breaking and circuit protection in your hands.
According to UL 489 and CSA C22.2 Standards

The SACE Tmax XT range takes circuit protection to the next level. Designed to perform at extremely high levels, simple to install and able to provide increasingly better safety, there is a frame to meet each and every one of your requirements. From a basic solution for standard applications - such as hotels - through to advanced, heavy-duty applications with cloud connectivity for ships, chemical parks or airports, the new range has got it covered: securely, professionally, reliably.

At a glance:
- Up to 125A
- For basic functionalities
- Dimensions 3 x 2.75 x 5.12 (WxDxH in)
- Thermal-magnetic trip unit

SACE Tmax XT1
The founder
Small, reliable, versatile. Your reliable partner for all standard applications.

At a glance:
- Up to 125A
- For basic functionalities
- Dimensions 3 x 2.75 x 5.12 (WxDxH in)
- Thermal-magnetic trip unit

SACE Tmax XT2
The aspirer
Compact yet powerful. It fits everywhere and is able to deal with all complex tasks.

At a glance:
- Up to 125A
- For heavy duty
- Dimensions 3.54 x 3.25 x 5.12 (WxDxH in)
- Thermal-magnetic, Ekip Dip, Ekip Touch/Hi-Touch
SACE Tmax XT3
The workhorse

Small and experienced. For standard applications that need few efforts.

At a glance:
• Up to 225A
• For basic functionalities
• Dimensions 4.13 x 2.75 x 5.90 (WxDxH in)
• Thermal-magnetic trip unit

SACE Tmax XT4
The entrepreneur

A forward-thinking, multitasker. It finds solutions for all levels of complexity.

At a glance:
• Up to 250A
• For heavy duty
• Dimensions 4.13 x 3.25 x 6.3 (WxDxH in)
• Thermal-magnetic, Ekip Dip, Ekip Touch/Hi-Touch
The SACE TMAX XT range at a glance
The world of breaking capability in your hands. According to UL 489 and CSA C22.2 Standards

SACE TMAX XT5
The gamechanger.
Compact, extremely powerful and flexible. It shows the world what a circuit-breaker of the future can do, today.

At a glance:
• Up to 600A
• For heavy duty
• Dimensions 5.51x4.05x8.07 (WxDxH in)
• Thermal-magnetic, Ekip Dip, Ekip Touch/Hi-Touch

SACE TMAX XT6
The carpenter
Built to last. It completes all assignments it has been entrusted with.

At a glance:
• Up to 800A
• For basic functionalities
• Dimensions 8.27x4.07x10.55 (WxDxH in)
• Thermal-magnetic, Ekip Dip
SACE Tmax XT7
The superhero

The ultimate choice. It deals with the most heavy-duty demands effortlessly.

At a glance:
• Up to 1200A
• For heavy duty
• Dimensions 8.27x6.53x10.55 (WxDxH in)
• Ekip Dip, Ekip Touch/Hi-Touch

SACE Tmax XT7 M
The motorized superhero

The ultimate choice, with motor. It deals with the most heavy-duty demands smoothly.

At a glance:
• Up to 1200A
• For heavy duty
• Dimensions 8.27x7x10.55 (WxDxH in)
• Ekip Dip, Ekip Touch/Hi-Touch
Plant management of the future – SACE Tmax XT sets the new standard in modern plant and energy management. Access, monitor and control information remotely, anywhere, at any time. Improving efficiency and saving energy.
Electronic trip units Ekip Dip and Ekip Touch/Hi-Touch
The network under control

When it comes to accurate protection of the network, you cannot go wrong with Ekip Dip and Touch technology.

**Trip unit range**
The protection units available for the SACE Tmax XT range is organized in three layers, characterized by increasing performance, interfaces, information sets and integration functions.

<table>
<thead>
<tr>
<th>Applications</th>
<th>Advanced functionalities</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Distribution</td>
</tr>
<tr>
<td>DC</td>
<td>AC</td>
</tr>
<tr>
<td>Touch</td>
<td>•</td>
</tr>
<tr>
<td>Dip</td>
<td>•</td>
</tr>
<tr>
<td>TM</td>
<td>•</td>
</tr>
</tbody>
</table>

**Thermal-magnetic trip units**
Thermal-magnetic trip units are intended for the protection of AC and DC networks. They are a solution for basic protection such as overloads and short-circuits.

**Ekip Dip trip units**
Ekip Dip trip units represent the first level of electronic trip unit and are used to protect AC networks. Compared to thermal-magnetic trip units, they can provide increased accuracy, a wider regulation range, delayed short-circuit protection, individual trip information and test capability.

**Ekip Touch/Hi-Touch trip units**
Ekip Touch/Hi-Touch trip units offer state-of-the-art technology for AC-network protection. These trip units integrate a great number of protection and automation functionalities, performed with best-in-class accuracy. Measurement and supervision data can be transmitted both on the local communication network (the most popular communication protocols are available) or directly over the Internet. Configuration of the trip unit is extremely user-friendly, mainly on the sizes where a color touchscreen display is available. Furthermore, as operational requirements evolve, for the first time ever customers can download new functions from the ABB Ability Marketplace™, choosing among more than fifty different protection, metering and automation functionalities.
QUALITY AND RELIABILITY

Absolute attention to detail, with style – from design to manufacturing, SACE Tmax XT sets the new standard for edge technologies. Almost a century of research and experience means top-level products that are ready to face future challenges.