

## Drive Exchange – LV and ACS2000 Phase Modules

Exchange enables end users to get up and running rapidly



ABB's Drive Exchange saves on extended downtime costs and gets your production back on track quickly and reliably.



### \$ Optimal cost savings

Save up to 30% of the cost of a new drive with the equivalent performance of an exchange drive.



### Quick service to fit your needs

Exchange drives are shipped within 24 hours from order to get you back up and running efficiently.



### Trustworthy reliability

Fully compatible with your original equipment, all exchange drives are tested according to factory specifications and come with a one-year warranty.



### Green and sustainable

Drives returned to ABB are reconditioned and used to replenish stock or recycled and disposed of according to local regulations.



Check the service availability for your drive types with your local ABB representative.

### Need help?

Contact ABB or third-party channel company.

<http://new.abb.com/drives/services/>  
[www.abb.com/searchchannels](http://www.abb.com/searchchannels)

# Drive Exchange – LV and ACS2000 Phase Modules

## Service delivery



### Drive replacement in need



### Check serial number

Your drive's serial number and type code holds all information needed to quickly identify the exchange drive you need.



### Contact your local ABB

Get in touch with ABB for pricing and availability.



### Dispatched from ABB

The exchange drive is shipped from ABB within 24 hours of order.



### Drive is running



### Return old drive to ABB

After successful operation, return your old drive to ABB within 30 calendar days from the order date.

For more information and local contacts, please visit:

[www.abb.com/drives](http://www.abb.com/drives)

or call

**(800) 752-0696**

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