ABB University

T309 Tystem 800xA Safety – AC 800M High Integrity Configuration and Maintenance

Course description

Course goal
The goal of this course is to learn the configuration and maintenance of the Extended Automation System 800xA with AC 800M High Integrity controller.

Learning objectives
Upon completion of this course, the participants will be able to:

- Describe the requirements for a SIL certified application and explain the different SIL levels
- Use the Safety manual as important document
- Describe the function of the AC 800M High Integrity components
- Configure the AC 800M HI controller with the corresponding I/O’s
- Set up safety relevant controller settings and explain the execution in the controller
- Maintain and troubleshoot an HI controller, incl. firmware online upgrades
- Configure SIL2 / SIL3 applications by using standard libraries and describe the purpose of VMT and CTA applications
- Modify applications taking into account safety relevant topics
- Configure the access management
- Create communications between SIL applications
- Create Fire & Gas application by using the FireGasLib and SupervisionLib (optional)
- Configure Partial Stroke testing
- Set up and exchange redundant HI controllers

Prerequisites
Students should have attended the course T315C “Engineering with Control Builder” and T315H “Engineering with HMI” or have knowledge and experience associated with the content of this course. The required knowledge should be verified via the user assessment T710-01e “Engineering using AC 800M”. Basic knowledge of safety implemented systems is an advantage

Topics
- Course introduction (Functional safety introduction)
- Safety standards (SIL levels)
- AC 800M High Integrity hardware
- Hardware configuration
- Controller settings
- SIL marked applications for: Emergency Shutdowns / Burners
- Access management (modify parameters, download applications etc.)
- Communication between SIL applications
- Fire & Gas application and Partial Stroke testing
- Maintenance and troubleshooting
- Redundancy
- Safety manual

Participant profile
This training is targeted to system and application engineers, commissioning and maintenance personnel, service engineers and system integrators.

Course type and methods
This is an instructor led course with interactive classroom discussions and associated lab exercises. Approximately 50% of the course is hands-on lab activities.

Course duration
The duration is 4 days.
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**Course outline**

**Day 1**
- Course overview
- Safety standards
- AC 800M High Integrity hardware – Hardware configuration

**Day 2**
- Controller settings
- SIL marked application

**Day 3**
- SIL marked applications
- Access management
- Communication between SIL applications

**Day 4**
- Fire & Gas application and Partial Stroke testing
- Maintenance and troubleshooting
- Redundancy

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