1. WARNING: This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product’s name tag and national and local codes.

2. To access termination boards, remove the front cover of the Junction Box for each unit.

3. Redundant Ground Wires per ISA RP 12.6
   Wires Must be GRN 12 AWG, Ground Electrode per CEC C22.1 or NEC NFPA 70

4. Maximum accumulated length for RS-422 Bus is 4000 ft.

5. Unless it is configured for this application already, Switch 1 may have default settings:

   - On
   - Off

6. To access Patton Converter Switch settings, remove enclosure front cover and unscrew the converter to turn it over.

   - On
   - Off

SWITCH 1 SETTINGS (SEE NOTE 5):

1 & 2: Sets whether the receiving device sees the impedance of the converters transmitter as being “High” or “Intermediate” when the Transmitter is turned off.
1 & 2 ON = Intermediate impedance.
1 & 2 OFF = High impedance.

3: Determines the delay between the time the converter see “RTS” and sends “CTS”.
3 ON = 8 msec.
3 OFF = No delay

4: Determines whether the converter echoes data back to the transmitting device.
4 ON = Echo ON (Half-duplex only)
4 OFF = Echo OFF

5: Determines whether the Carrier is always ON, or controlled by “RTS”.
5 ON = Controlled by “RTS”
5 OFF = Constantly ON

6: Selects the impedance of the Input Receiver.
6 ON = Low (120 Ohm)
6 OFF = High (16 kOhm)

7 & 8: Determines whether the converter is 2-wire (2-wire is half-duplex) or 4-wire.
7 & 8 ON = 2-wire mode.
7 & 8 OFF = 4-wire mode.