

Henry Buijs

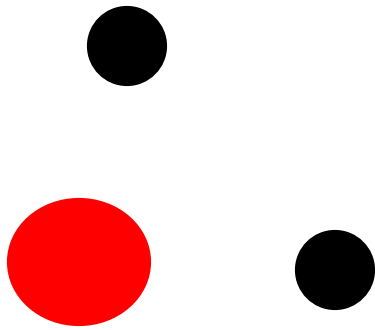
IR Spectroscopy and FTIR



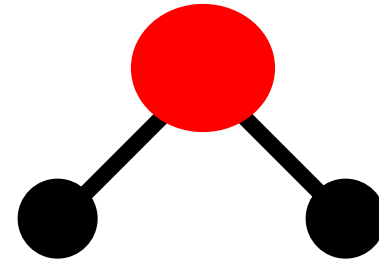
ABB

Molecular Vibrations

- Material is made up of atoms
- A group of atoms linked together by chemical bonds is called a molecule



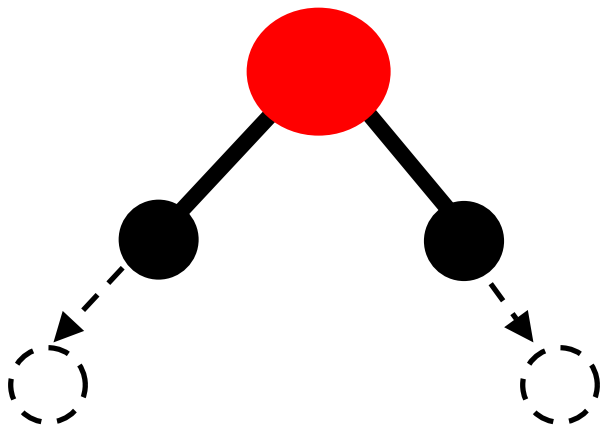
**Atoms of hydrogen
and oxygen**



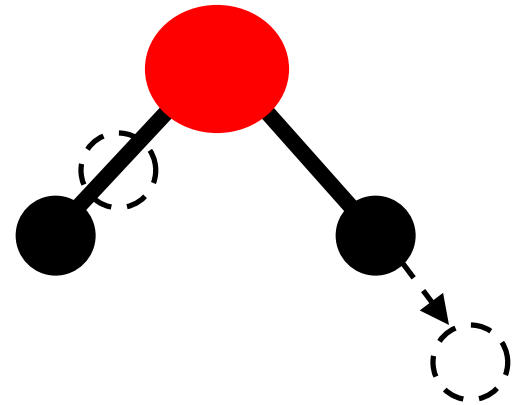
Molecule of water

Molecular Vibrations

- The atoms of a molecule are always in motion
- These motions are called **vibrations**



symmetrical vibration
H-O-H



asymmetrical vibration
H-O-H

Properties of Molecular Vibrations

- The rate of vibration is millions of cycles per second (it never stops)
- Each vibration has a unique frequency
- The frequency of a vibration depends on:
 - The strength of the chemical bond between atoms
 - The mass of each atom

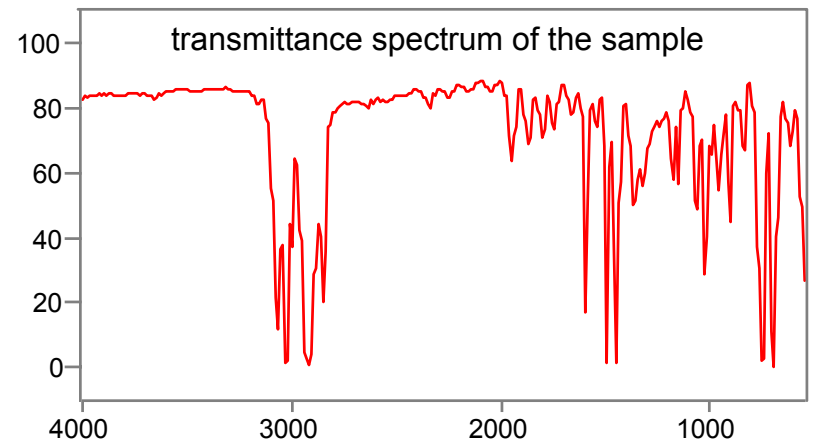
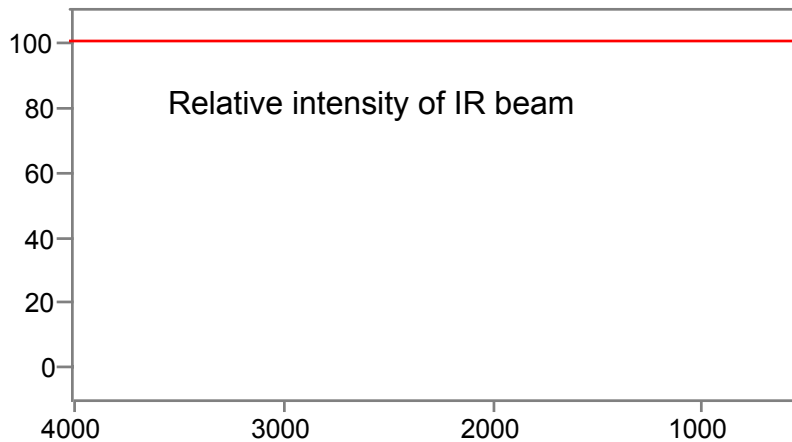
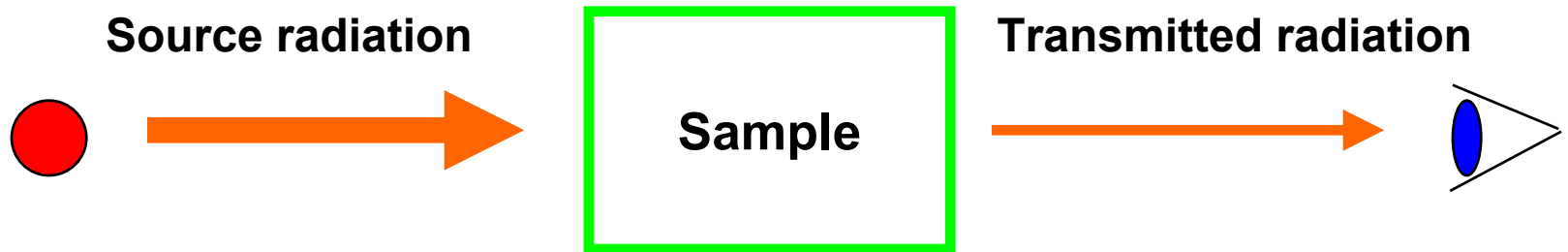
So we can learn a lot about a molecule when we study its vibrations!

Infrared spectroscopy is a method for the analysis of molecular vibrations



IR Spectroscopy

- Analysis based on the absorption at different wavelengths of an infrared beam by a sample

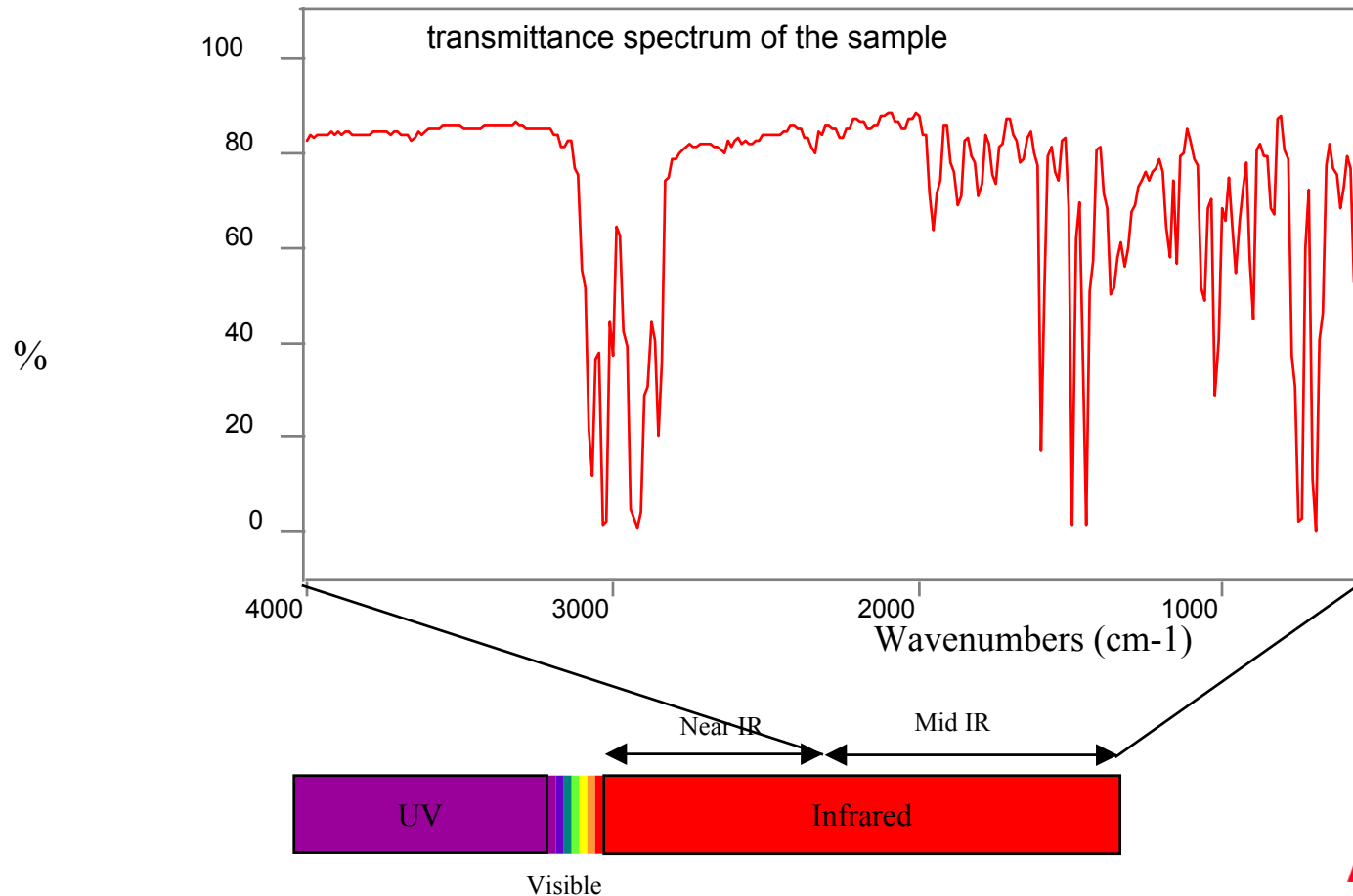


Principles of Infrared Spectroscopy

- When a frequency of light corresponds to a molecular vibration it is absorbed by the sample
- The fraction of light transmitted by the sample compared with the light incident as a function of frequency gives the **infrared spectrum of the sample**

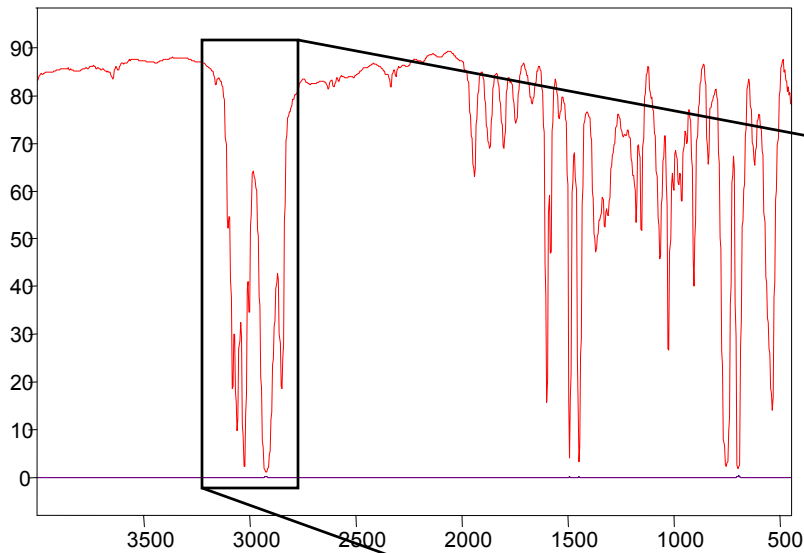
Infrared Spectrum of a Polystyrene Film

- Wavelength is expressed in number of waves per cm.
(e.g. 1000 /cm is the same as wavelength $\lambda = 1/1000$ th cm)
- Vertical scale is percent remaining intensity

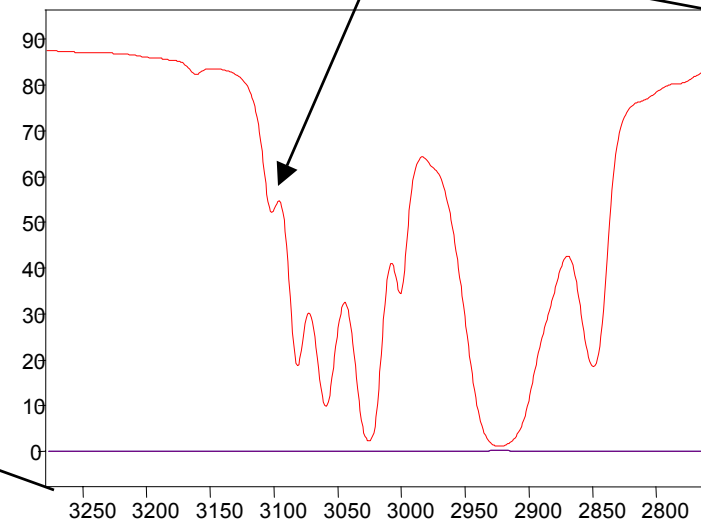


Properties of an IR Spectrum

- There is much detail in a spectrum.
- Much of it is unique to a sample



A band as narrow as 6 cm⁻¹ at 3100 cm⁻¹ (0.2% of wavelength)



But What Is Really Happening Here?

In fact recording a spectrum is a little like tuning in to radio stations...

- We turn the button (change the frequency)
- Sometimes we catch a signal, and we hear music (we “absorb” the signal at this frequency)
- We know which stations to find, because we know the frequency where they are (we know which vibrations to pickup)
- Sometimes the signal is strong, sometimes weaker (the peak is higher or lower)
- Sometimes we hear nothing at all!



Absorbing and Non-Absorbing Species

Absorbing:

- Any molecular vibration which displaces an electric charge will absorb infrared radiation.
- Diatomic molecules with dissimilar atoms HCl, CO
- Asymmetric vibrations in polyatomic molecules
- Functional groups

Non-absorbing:

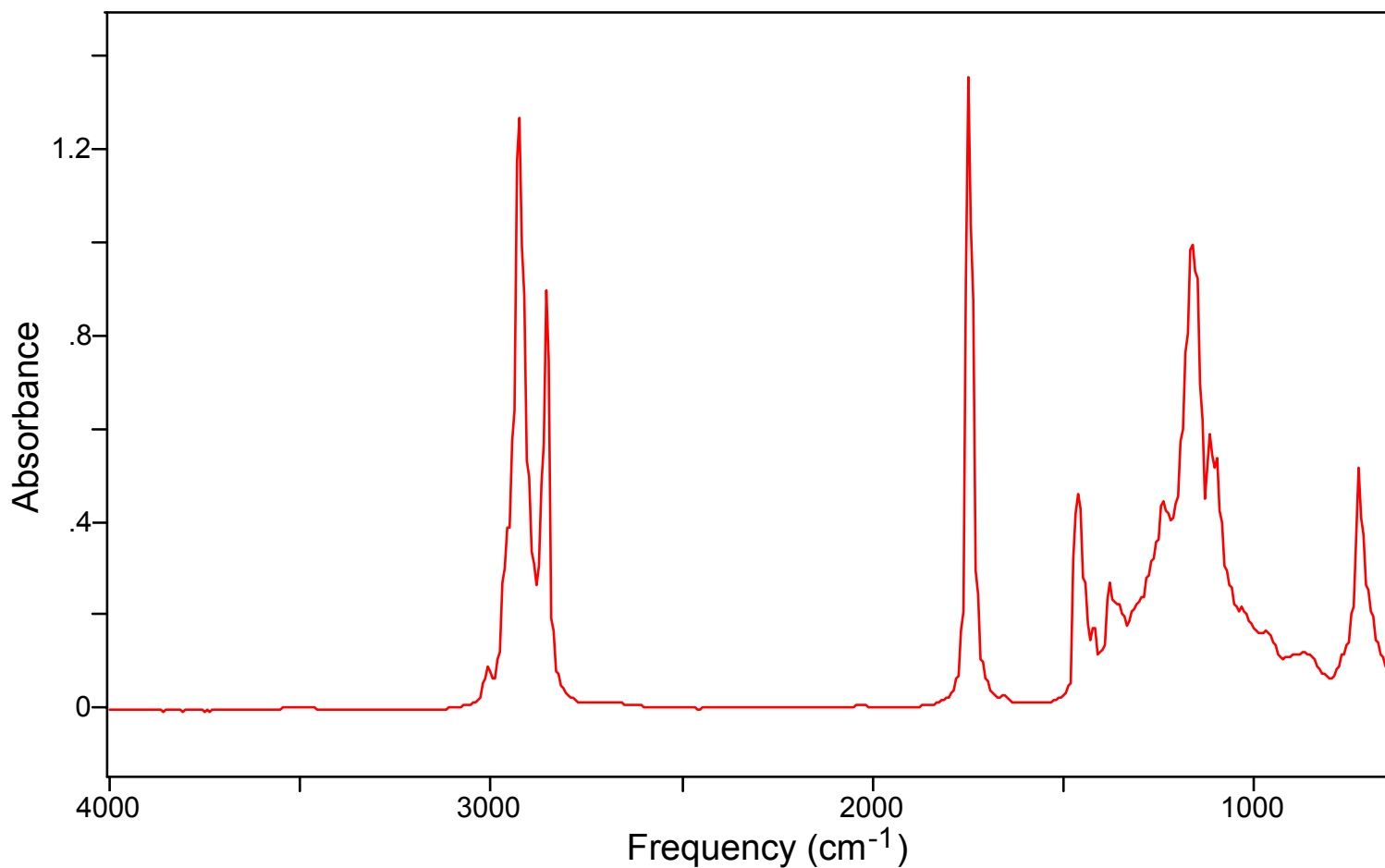
- Atomic Species: He, Ne, Ar, Kr
- All Atomic Species
- Molecular Species: H₂, N₂, O₂, F₂, Cl₂, Br₂
- These cannot be analyzed by infrared



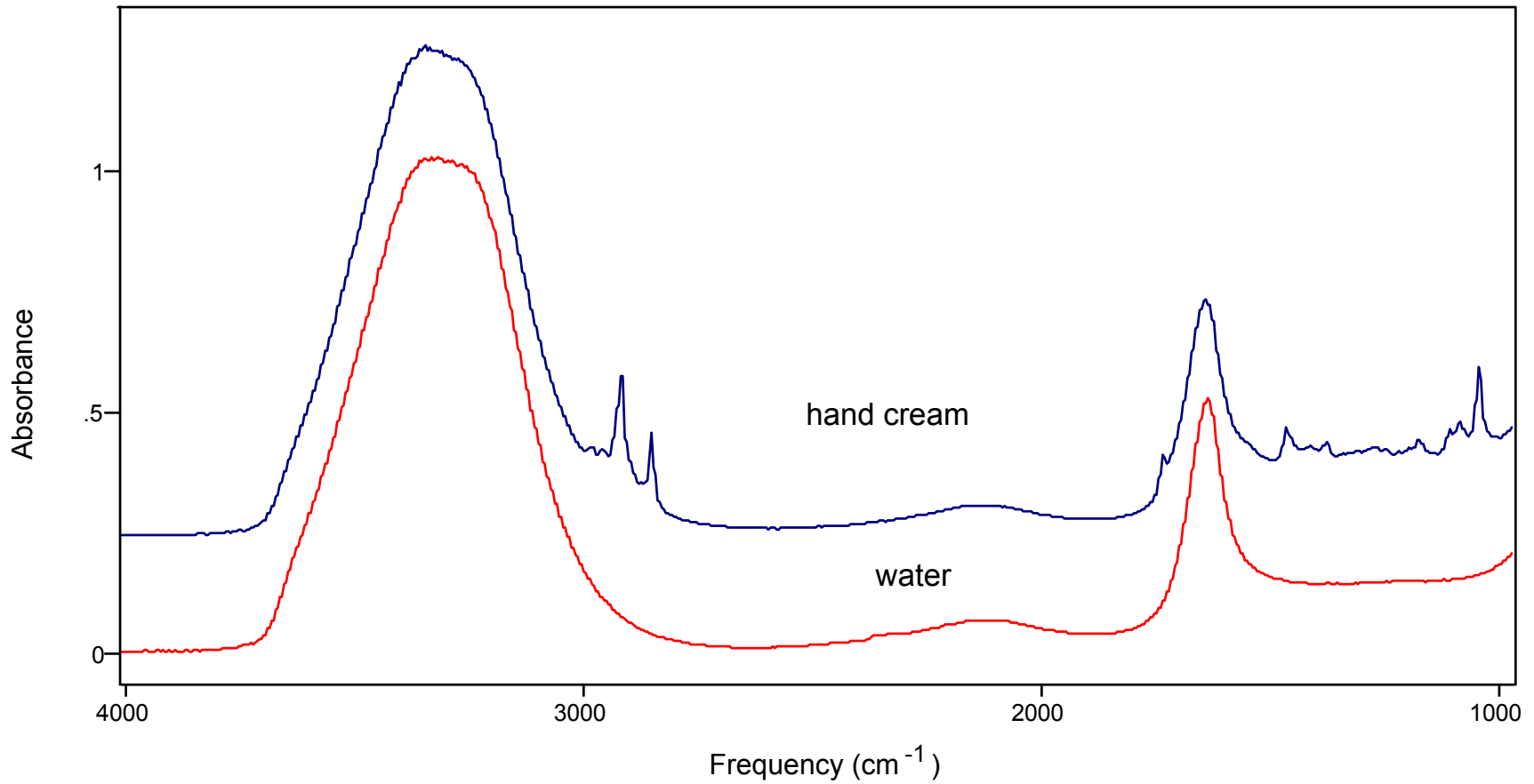
Mid IR Spectroscopy

- Wavelength range 2500 nm to 25000 nm
- Frequency range 4000 to 400 cm^{-1}
- Mid IR spectra provide distinctive patterns for many compounds
- Permits distinction of several hundred thousand different compounds
- Most compounds have high absorptivity in mid IR
 - Condensed phase compounds
 - >50% transmittance for sample thickness in 10 to 100 micrometer range
 - Need sample accessories that assure short light path through sample
 - Capillary liquid transmission cell, ATR and diffuse reflectance
 - Gas phase compounds
 - >50% transmittance for sample thickness in 10 to 100 cm range
 - Mid IR is suitable for quantitative gas phase analysis

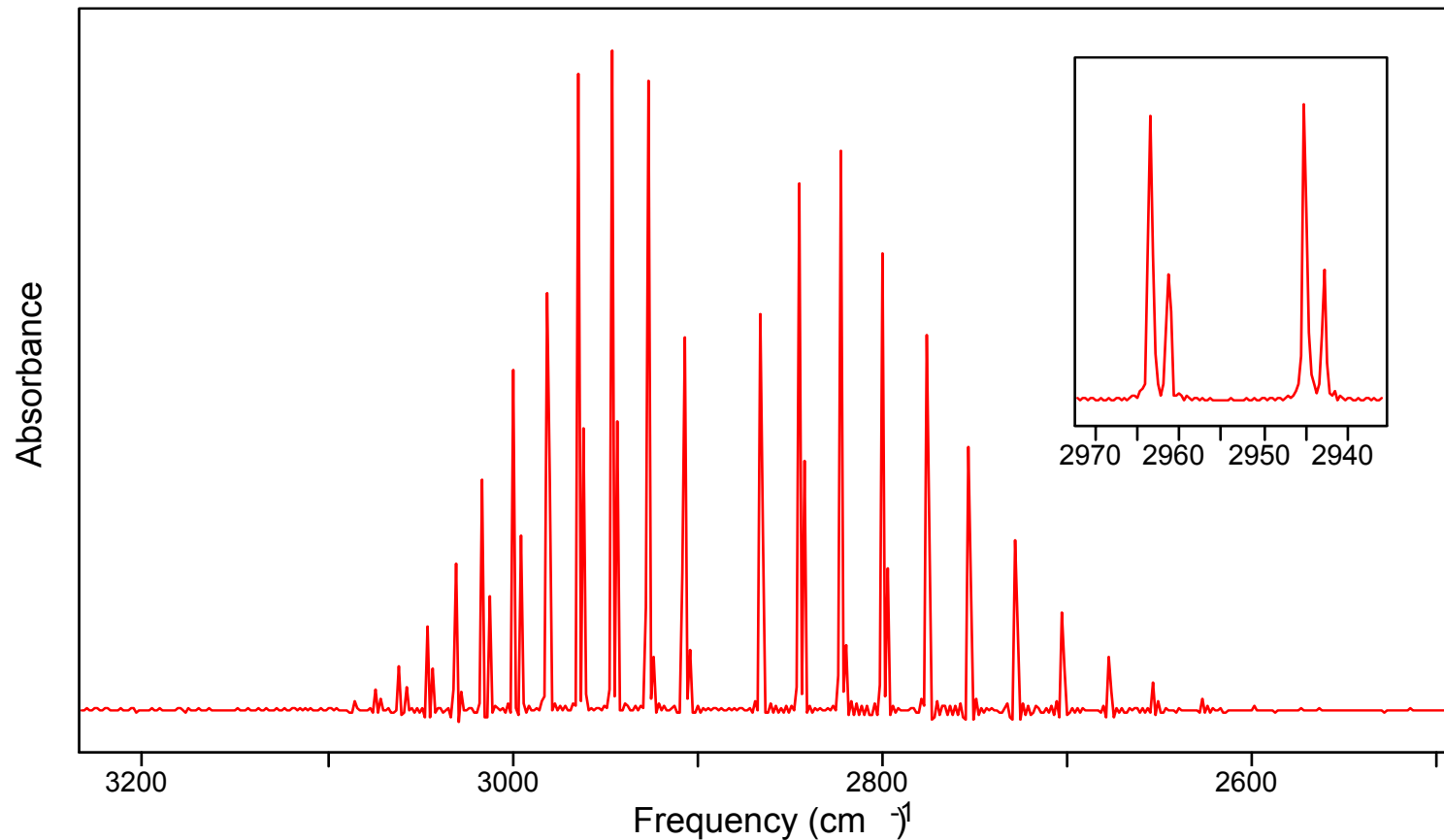
IR Spectrum of a Liquid Vegetable Oil (path: 12 microns)



IR Spectra of Hand Cream and Water (path: 12 microns)



Infrared Spectrum of Gaseous HCl (10-cm path cell, resolution 1 cm⁻¹)



Near IR Spectroscopy

- Wavelength range 700 nm to 2500 nm
- Frequency range 14000 to 4000 cm^{-1}
- Near IR spectra have less distinctive patterns than Mid IR spectra
 - Harmonics and combination frequencies of mid IR bands
 - Principally harmonics of H-C, H-N, H-O vibrations
- Absorptivity is lower than in mid IR
- Low absorptivity is offset with longer path sampling
 - Sampling with pathlength of several millimeters is much easier and permits greater reproducibility
 - Disposable glass vial sampling
 - Sampling of flowing sample in process pipe
- Quantitative analysis using chemometrics

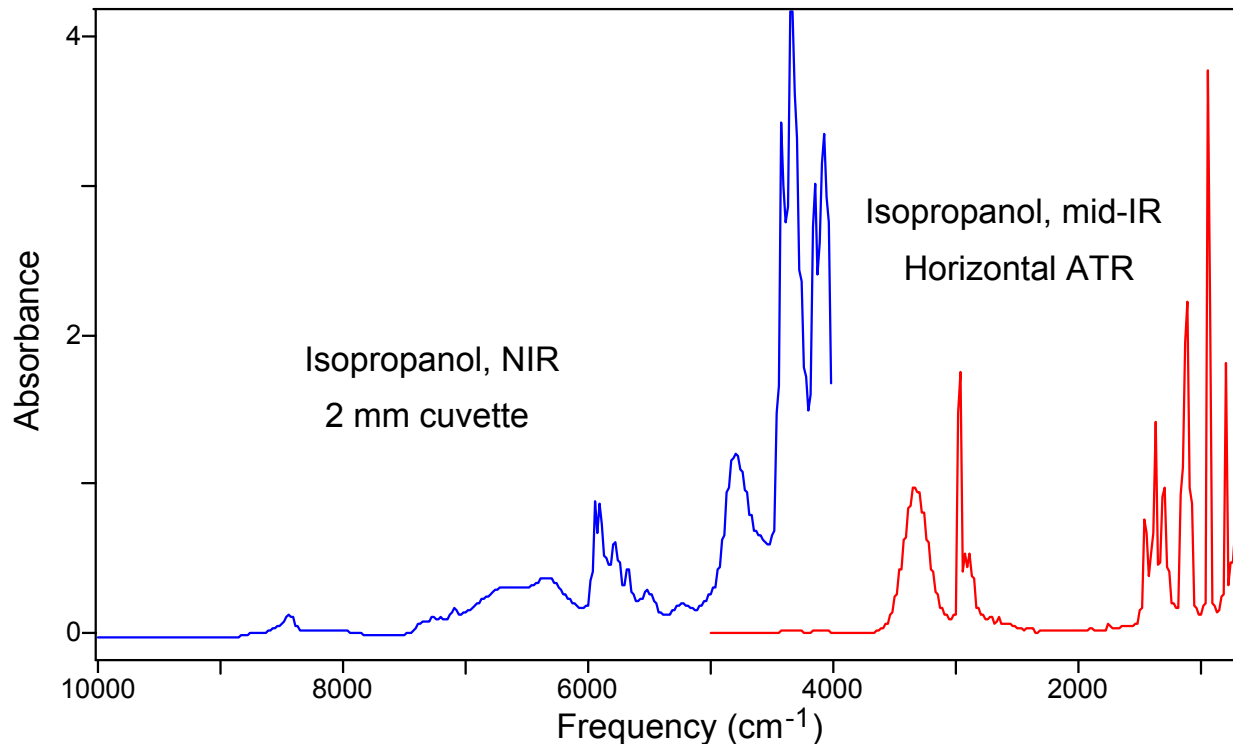


Overtone (Harmonics) and Combinations

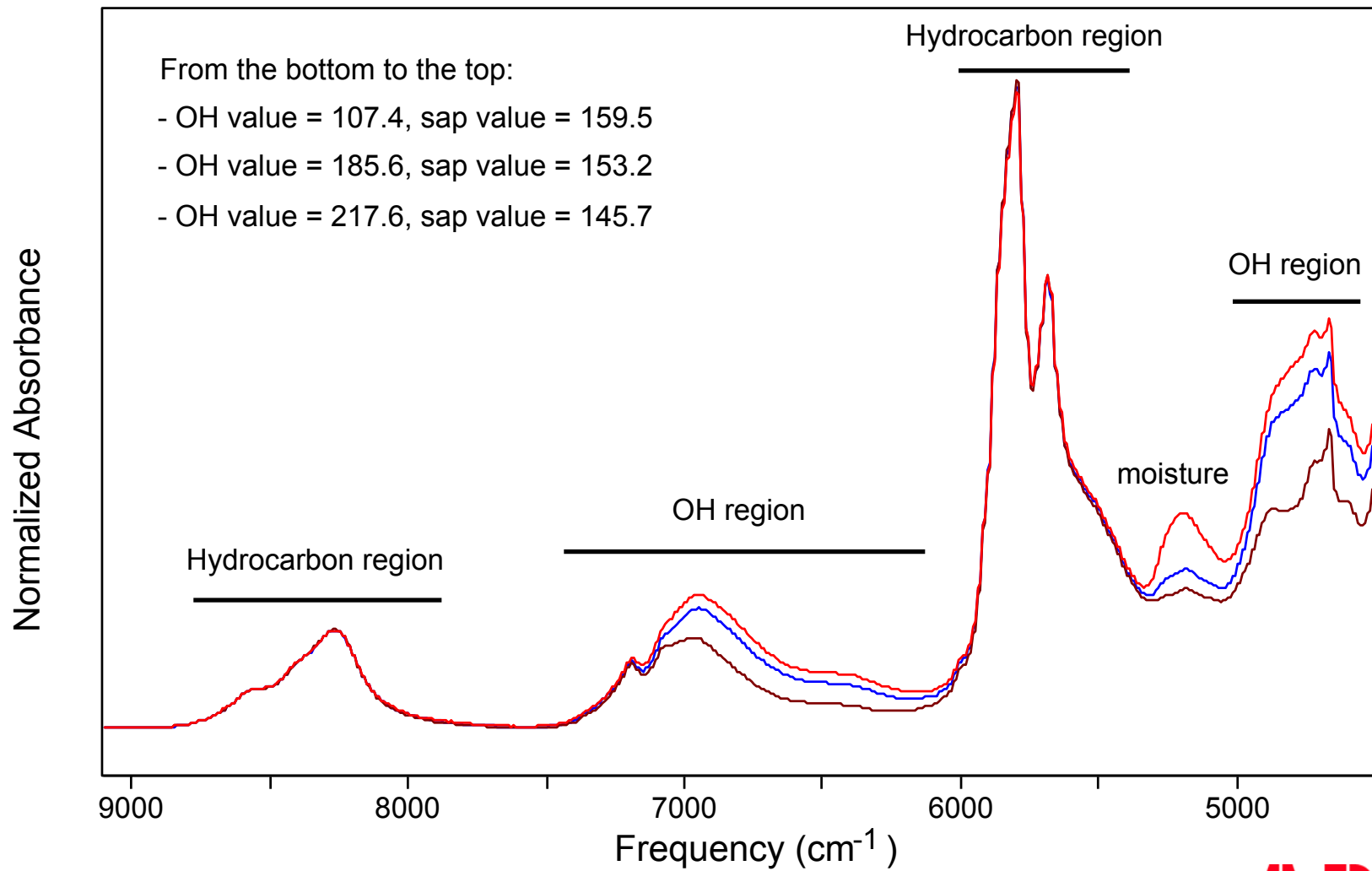
- Infrared spectrum of H₂O:
 - OH stretching: 3400 cm⁻¹
 - OH bending: 1630 cm⁻¹
- First overtone: $2 \times 3400 = 6800 \text{ cm}^{-1}$
- Second overtone: $3 \times 3400 = 10200 \text{ cm}^{-1}$
- Combination: $3400 + 1630 = 5030 \text{ cm}^{-1}$

Mid and Near Infrared Spectra of Isopropanol

- ◆ The pathlength is increased by a factor of 150 in the NIR to get intensity similar to the mid-IR



NIR Spectra of Surfactants



Fundamentals and Overtones

The C-H Stretching Vibration for CHCl_3 Liquid

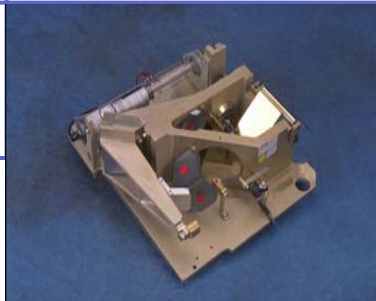
Transition $\nu = 0$ to $\nu =$	Observed wavenumber (cm^{-1})	Anharmonic oscillator calculation (cm^{-1})	Absorbance for a 1 cm cell	Pathlength for measurement
1	3019	3019	170	5 μm
2	5912	5912	17	0.5 mm
3	8677	8679	0.55	1.0 cm
4	11318	11320	0.02	5.0 cm
5	13850	13835	0.001	N/A
6	16270	16224	0.0001	N/A

Note the reduction in absorbance. This requires very short path at 3019cm^{-1} , convenient 0.5 mm and 10 mm path at 5912 and 8677 respectively.



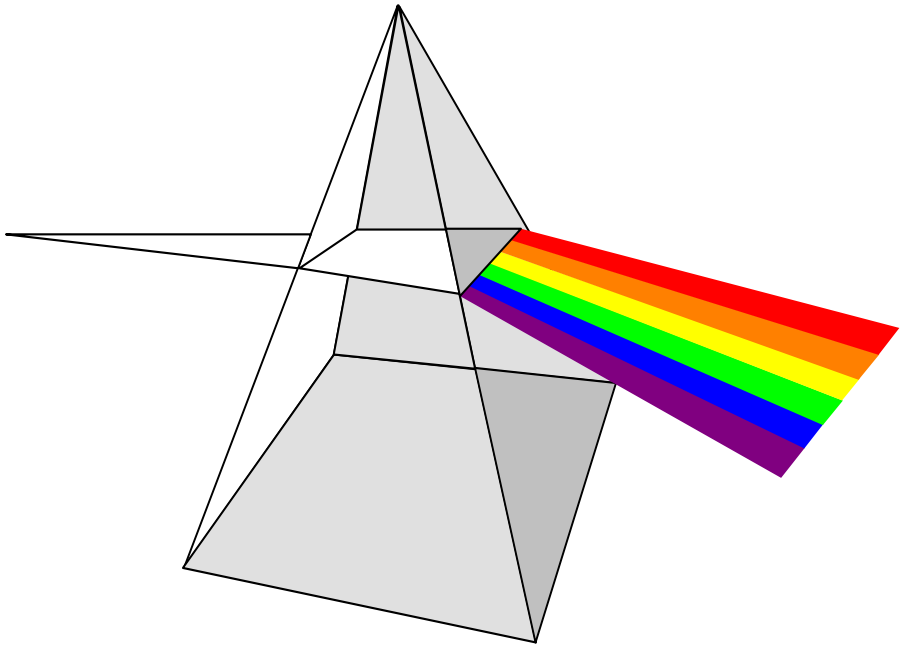
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FTIR principles

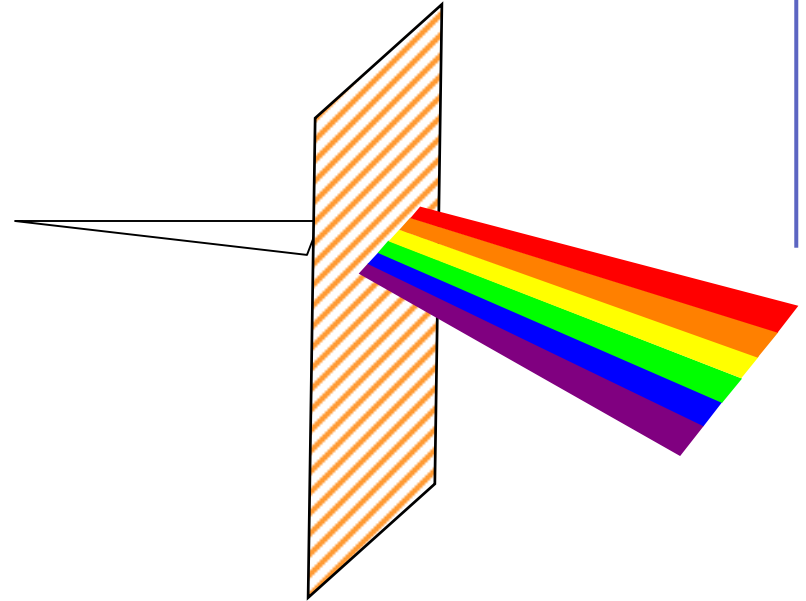


ABB

Dispersive Infrared Spectroscopy



Prism dispersion

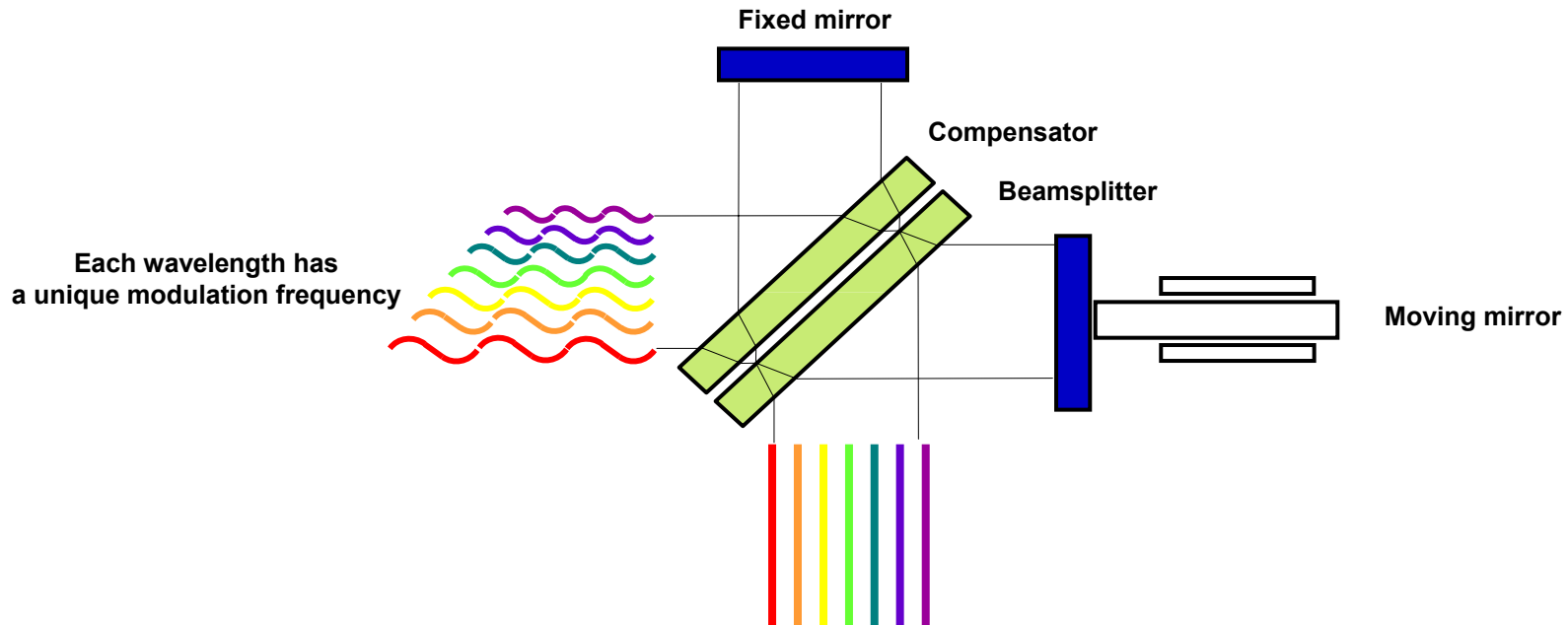


Diffraction grating

Geometric wavelength separation

The Michelson Interferometer

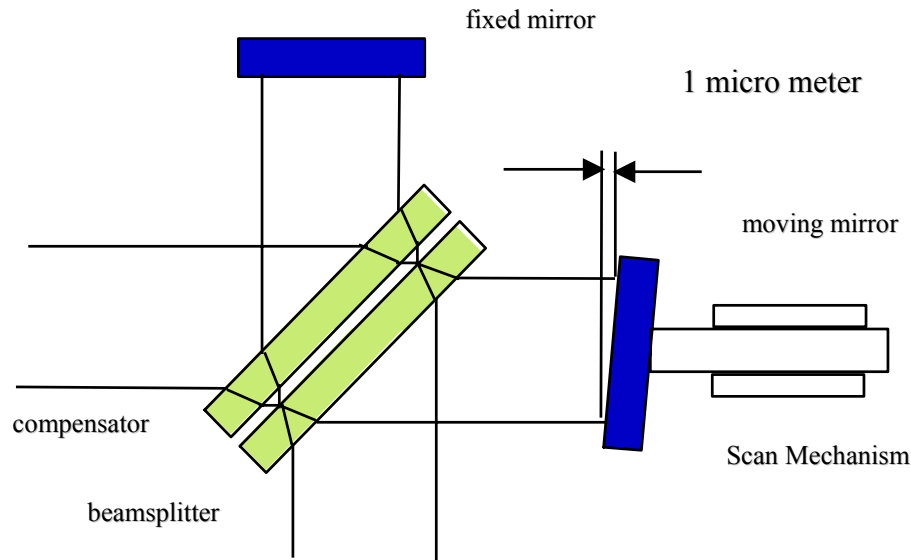
- Optical part of FT-IR
- 2 flat mirrors and a beamsplitter
 - One mirror moves
 - Changes optical path of split light beams
 - Recombine light and get variable interference



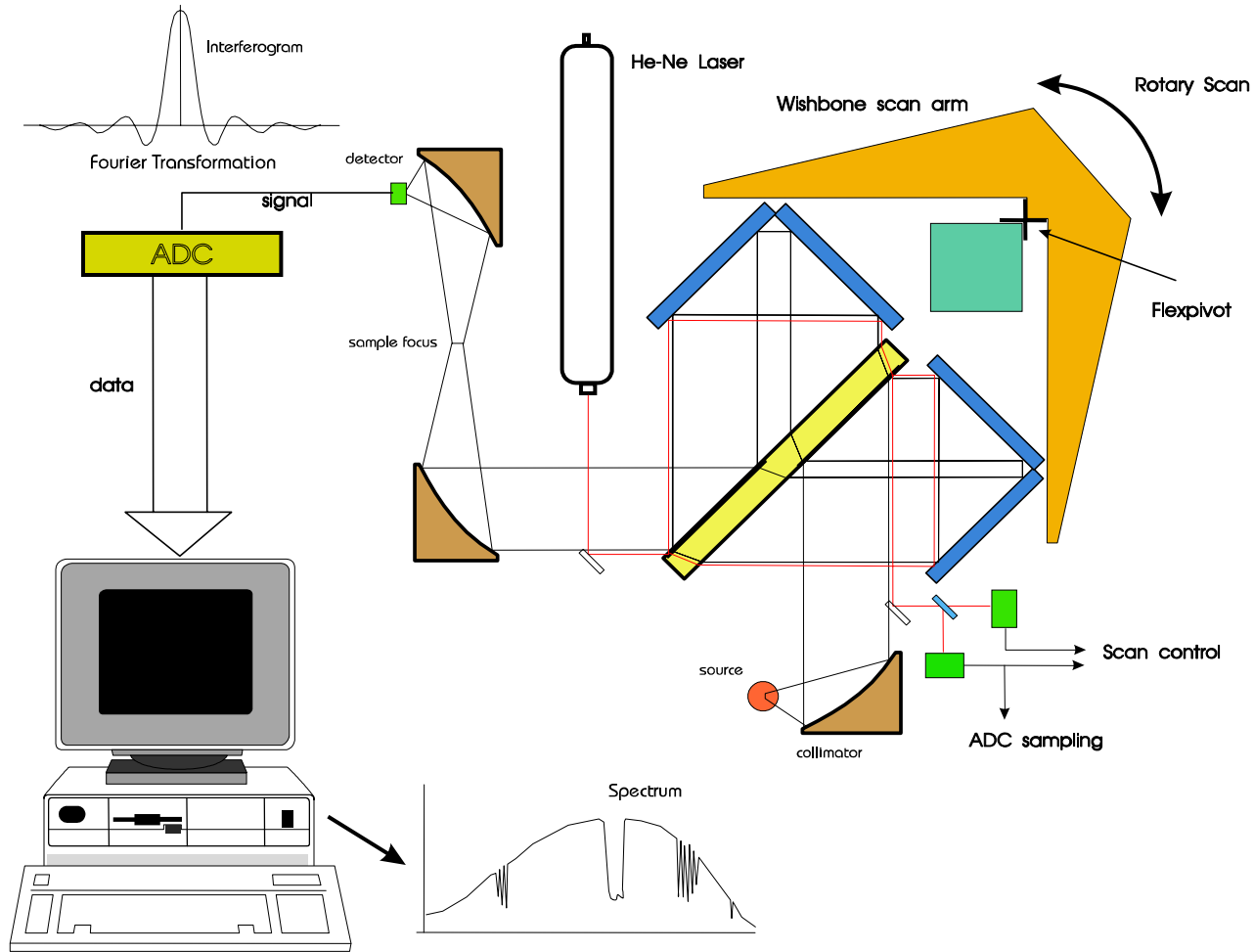
Wavelength separation by modulation

FTIR technology

- Many Interferometer types are used by different FT-IR manufacturers. Why?
 - To achieve more stable and reproducible operation
 - The original Michelson interferometer is sensitive to misalignment
 - Tilt of 1 micrometer across the IR beam (25 micro radians) will change interferogram by >10%
 - The scan mechanism can wear out or become erratic

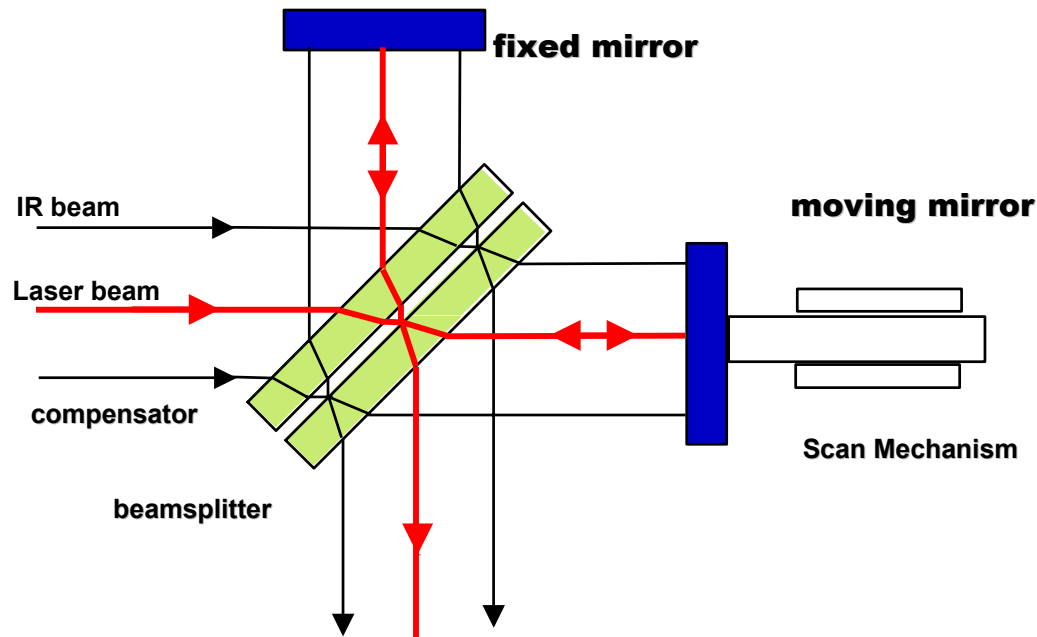


The ABB Michelson FT-IR



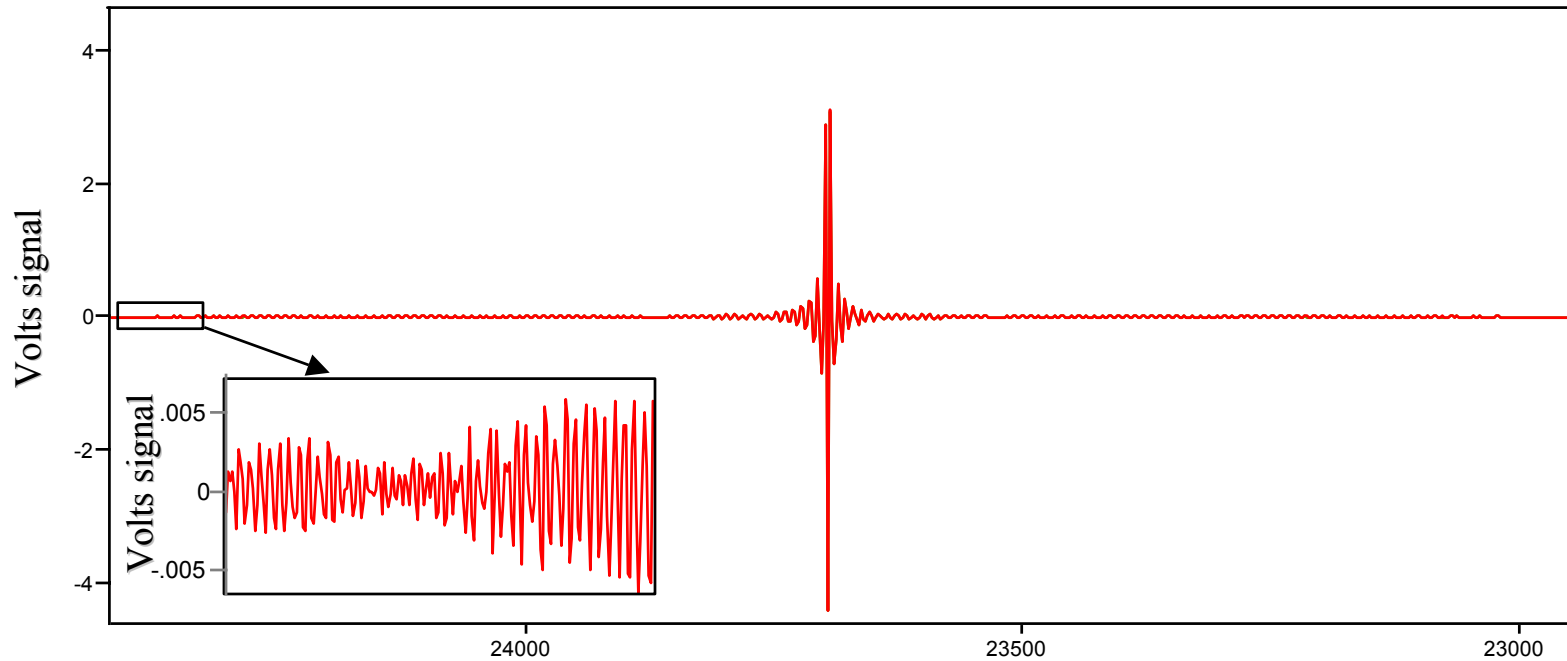
FT-IR with Laser Controlled Measurement

- Modulation frequencies of all wavelengths are locked to modulation frequency of an internal He-Ne laser
 - Provides ultra precise measurement of spectral frequencies
 - Provides reproducible measurement of spectral frequencies



Measurement with FT-IR

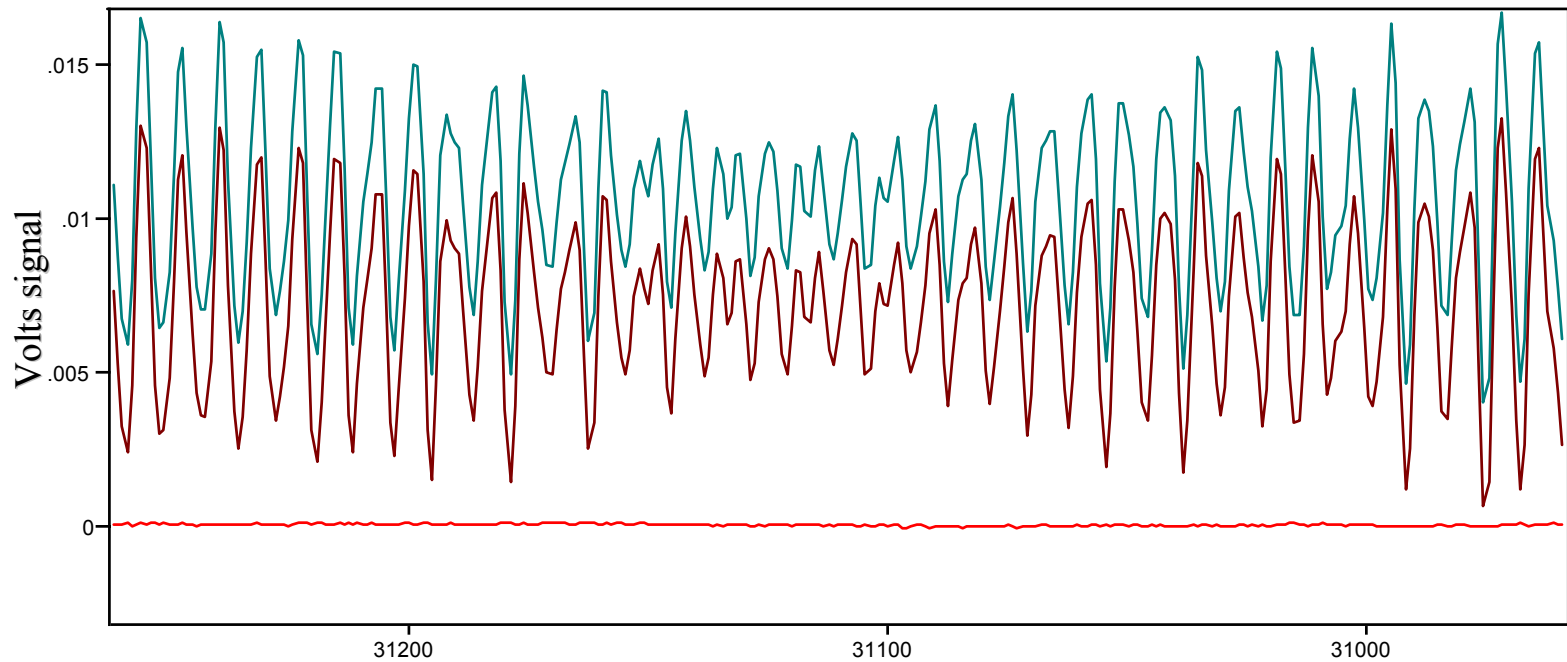
Typical interferogram
4 volts at centerburst
0.004 volts at end of scan



Interferogram / Arbitrary X

Measurement with FT-IR

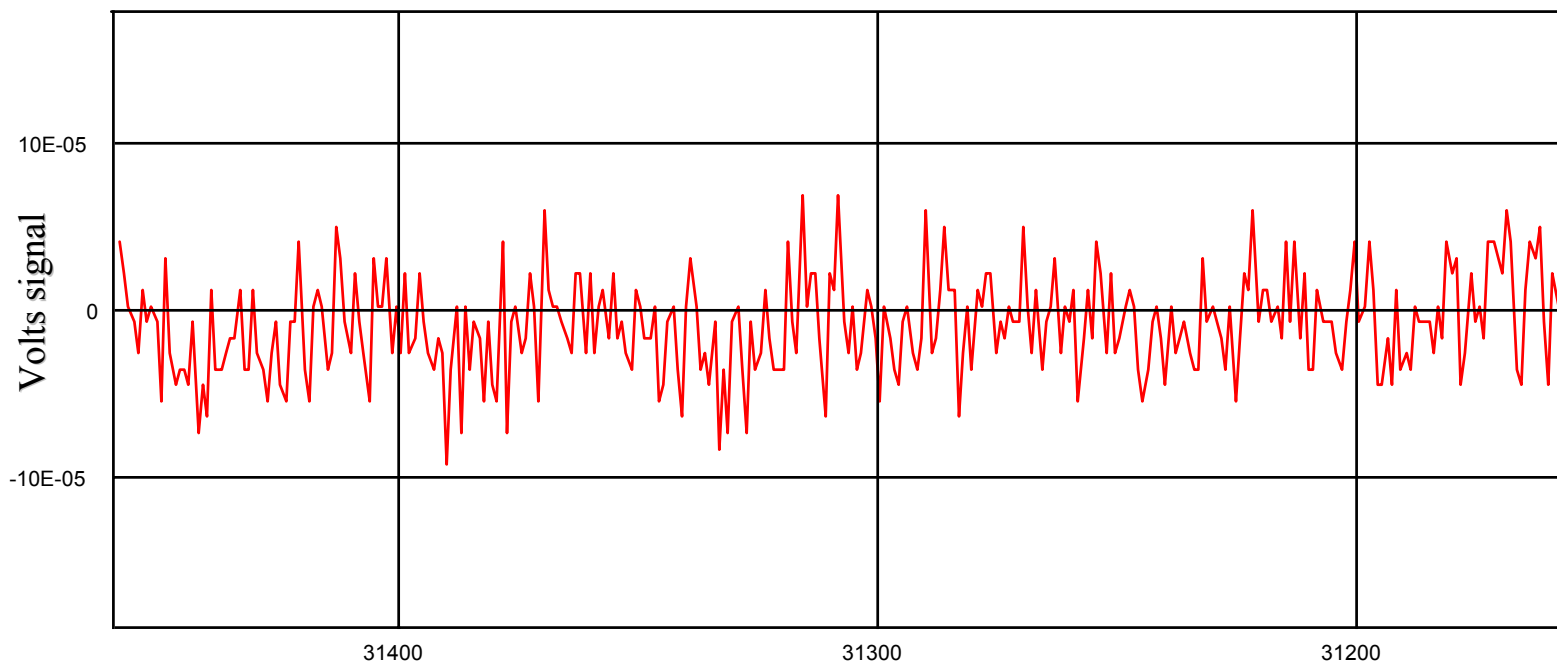
Two interferograms (near end of scan)
difference



Interferogram / Arbitrary X

Measurement with FT-IR

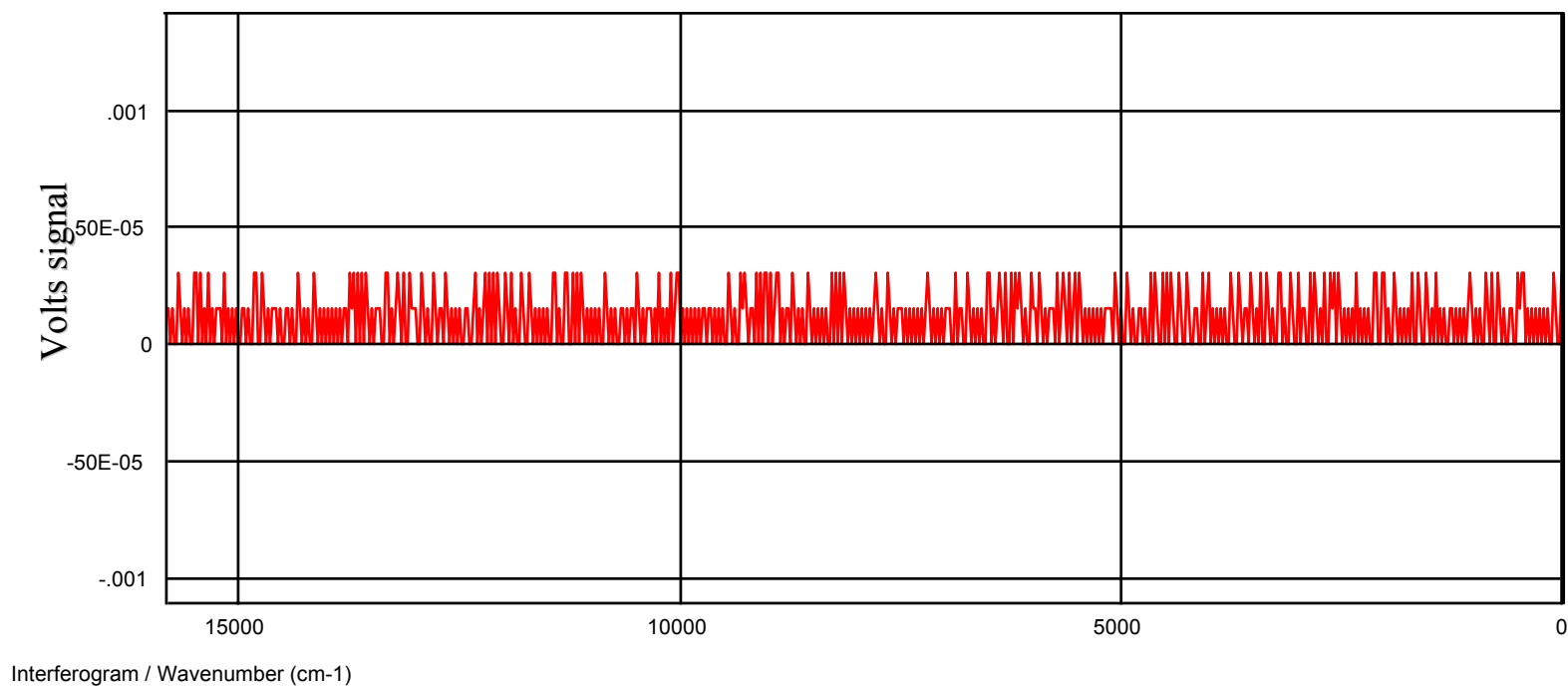
Difference between 2 interferograms (16 coadded scans)
(peak signal (4volts)/p. to p. noise =40000:1)



Interferogram / Arbitrary X

Measurement with FT-IR

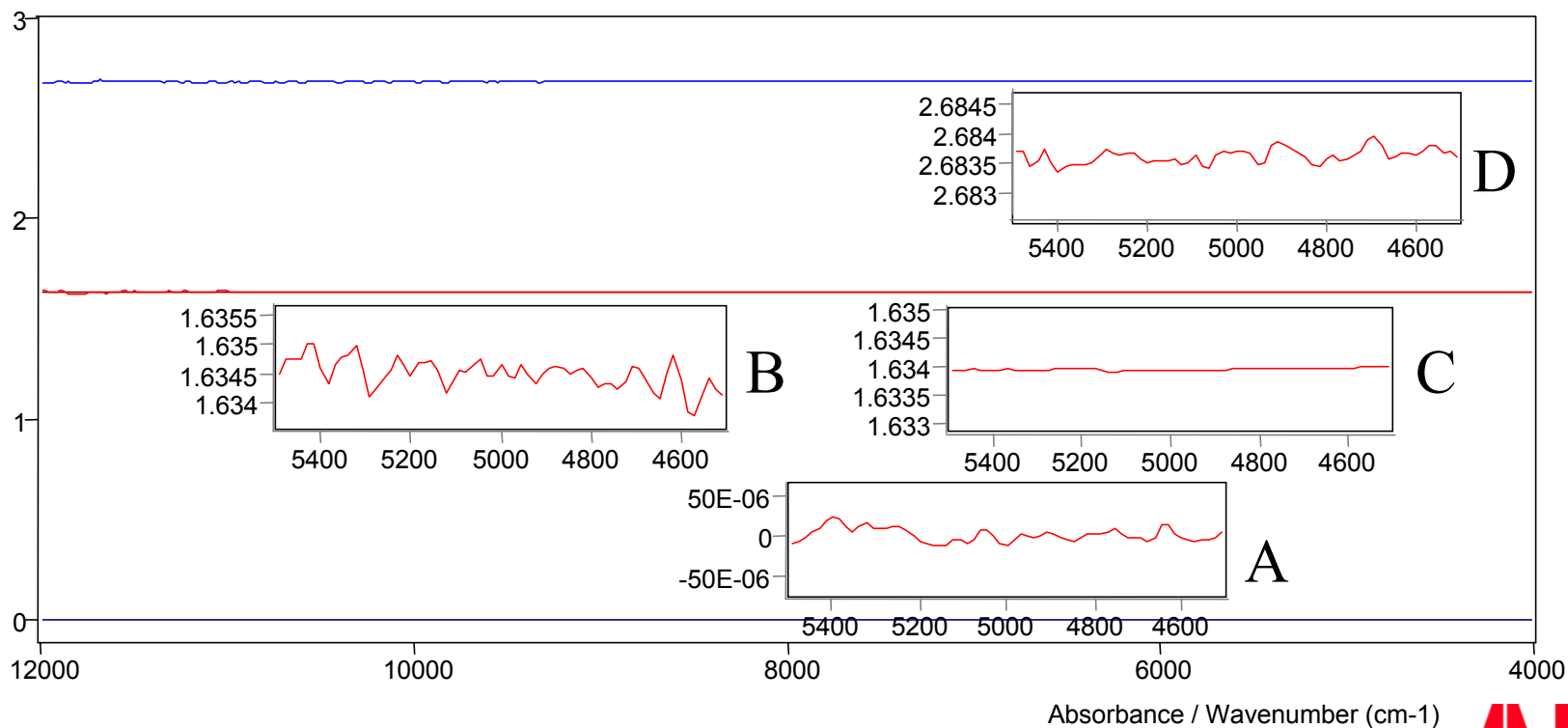
Interferogram of blocked beam
(3 levels of ADC)



S/N achievable

Table 1

figure	RMS noise in Micro A	At 4000 cm-1 2500nm	At 5000 cm-1 2000nm	At 5800 cm-1 1725nm	At 6600cm-1 1515nm
A	0A	4.3	2.6	3.25	4.6
B	1.634A	168	160	148	177
C	1.634A +gain	11	6	8.5	14
D	2.683A +gain	125	83	105	145

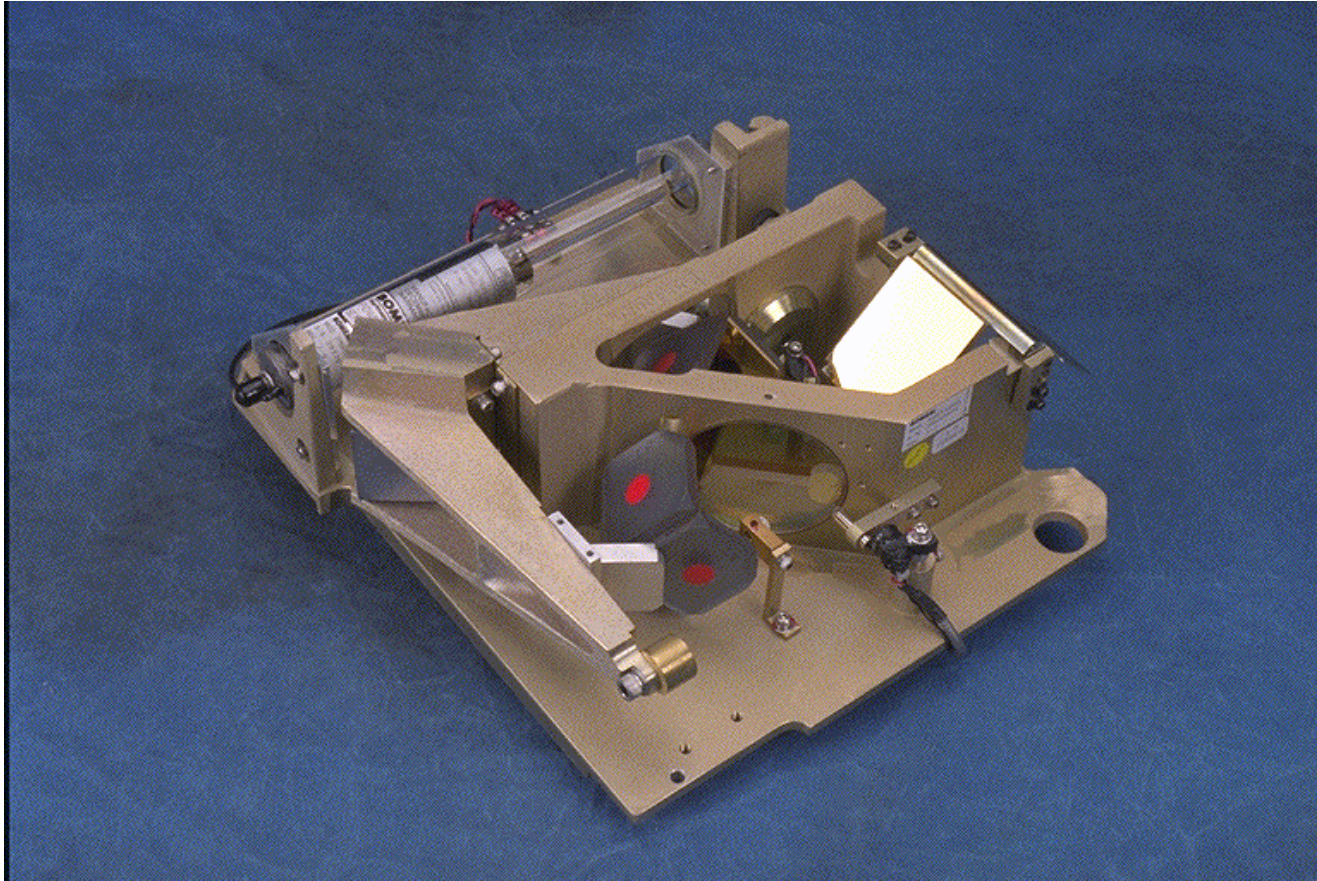


Interferometer Features

- Patented Michelson type interferometer
 - Cube corner retroreflectors mounted on a "wishbone" swing arm.
- Factory prealigned interferometer
 - and input/output optics. Does not require any adjustment by user.
- Scanning by rotating the swing arm on a flex pivot, driven by an induction motor
 - This provides smooth, constant-velocity, perturbation-free scanning without wear.



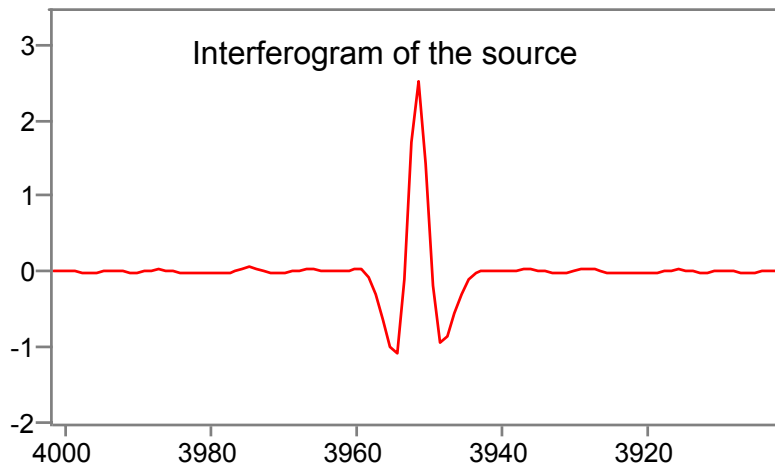
The ABB Michelson FT-IR



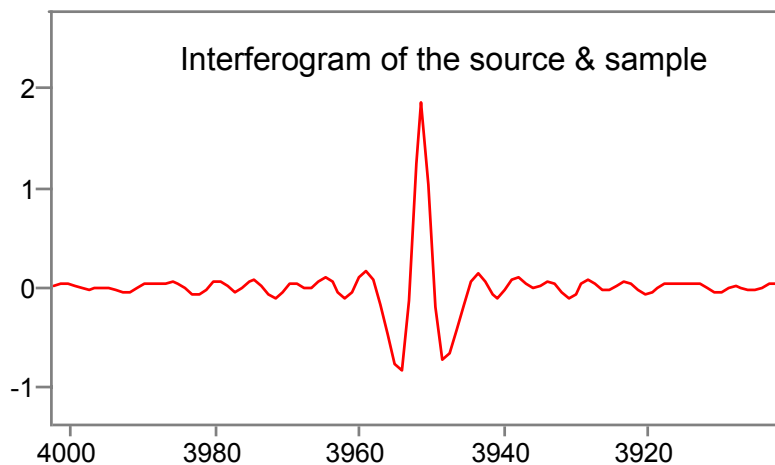
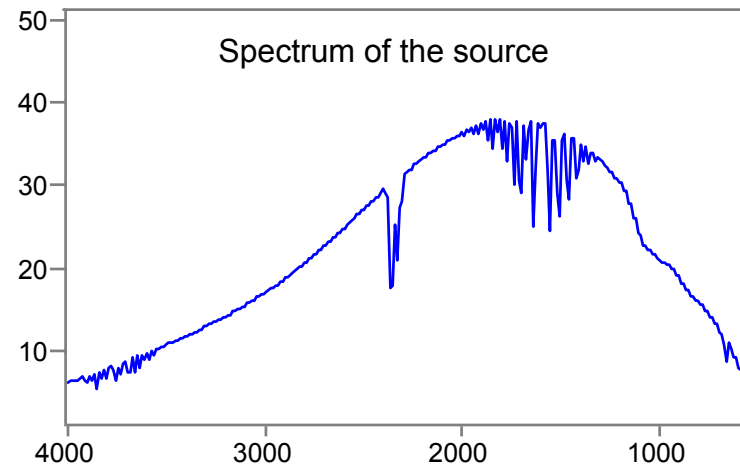
Acquisition of an Infrared Spectrum

- The light coming from the source goes through the interferometer; the movement of the mirrors causes an interference pattern which is called the **interferogram**
- Next the light passes through the sample; the interferogram of the source is modified as the light is absorbed by the sample
- The interferogram is measured by the detector
- The interferogram is transformed into a spectrum by a mathematical operation called the **Fourier Transform** algorithm

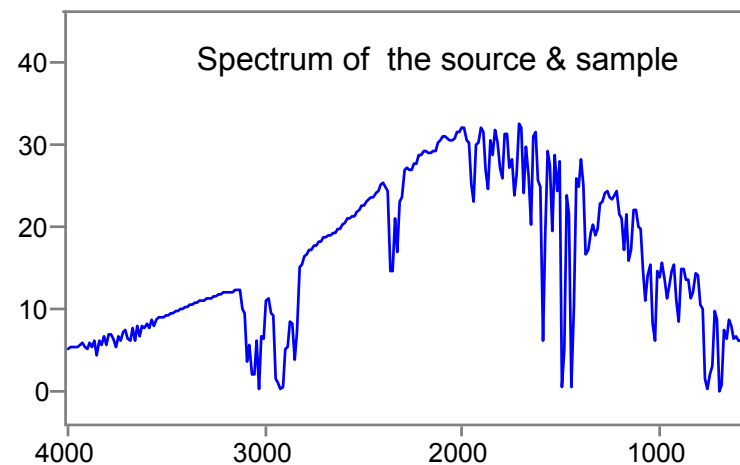
Acquisition of an Infrared Spectrum



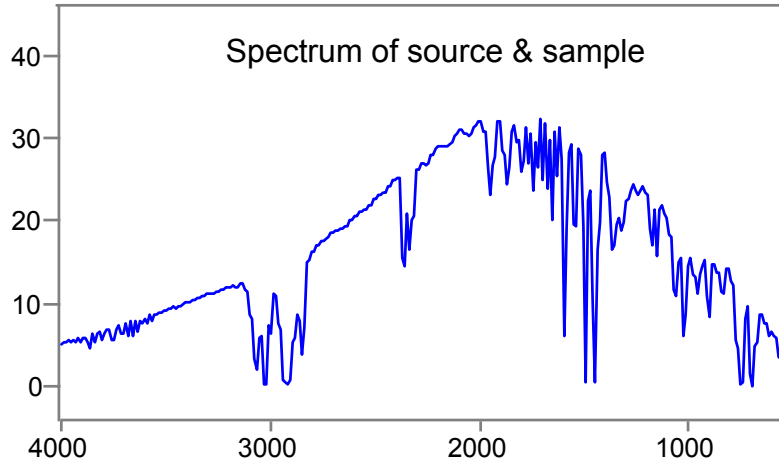
FT →



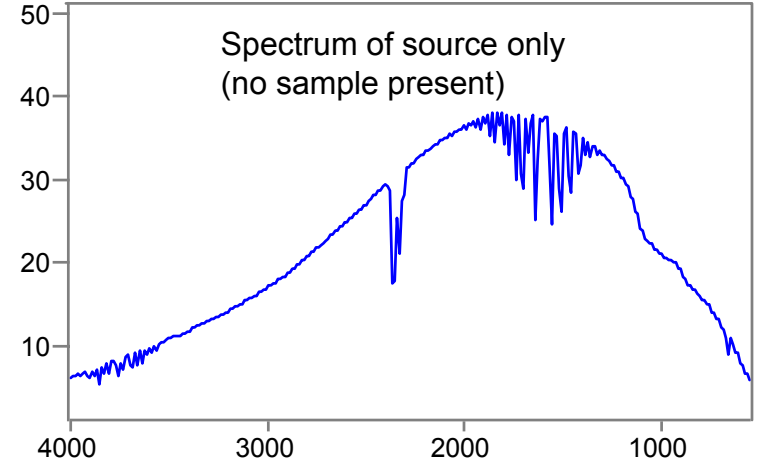
FT →



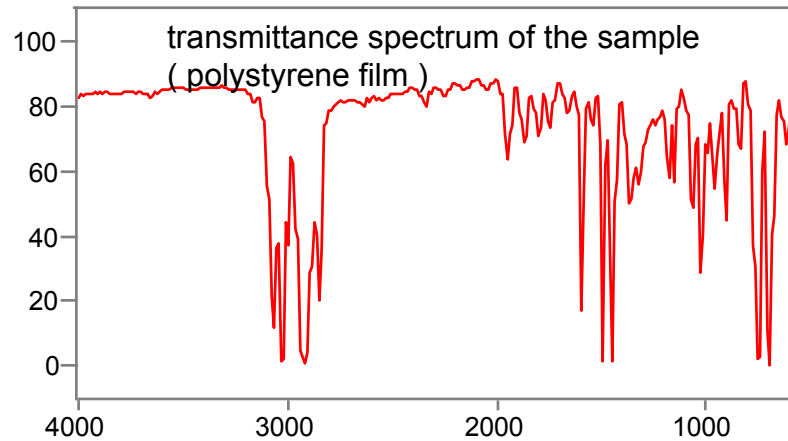
Acquisition of an Infrared Spectrum



divided by



gives



Advantages of FT-IR Over Dispersive

- Optical efficiency
- Measurement efficiency
- Precision of measurement

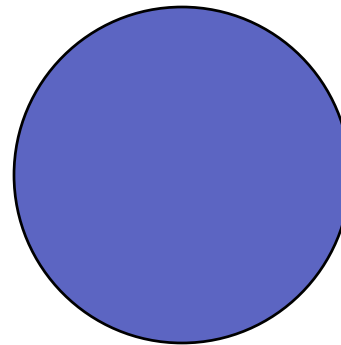


Optical Efficiency of FT-IR

- A dispersive spectrometer has much greater light restriction than FT-IR for the same size and resolution spectrometer
 - A Dispersive spectrometer has a slit width of 0.25mm by 5mm high
 - FT-IR has a round aperture of 7.5mm diameter
 - Ratio of areas for FT-IR/dispersive is 35



Dispersive spectrometer
Slit 0.25x 5mm
1.25mm²

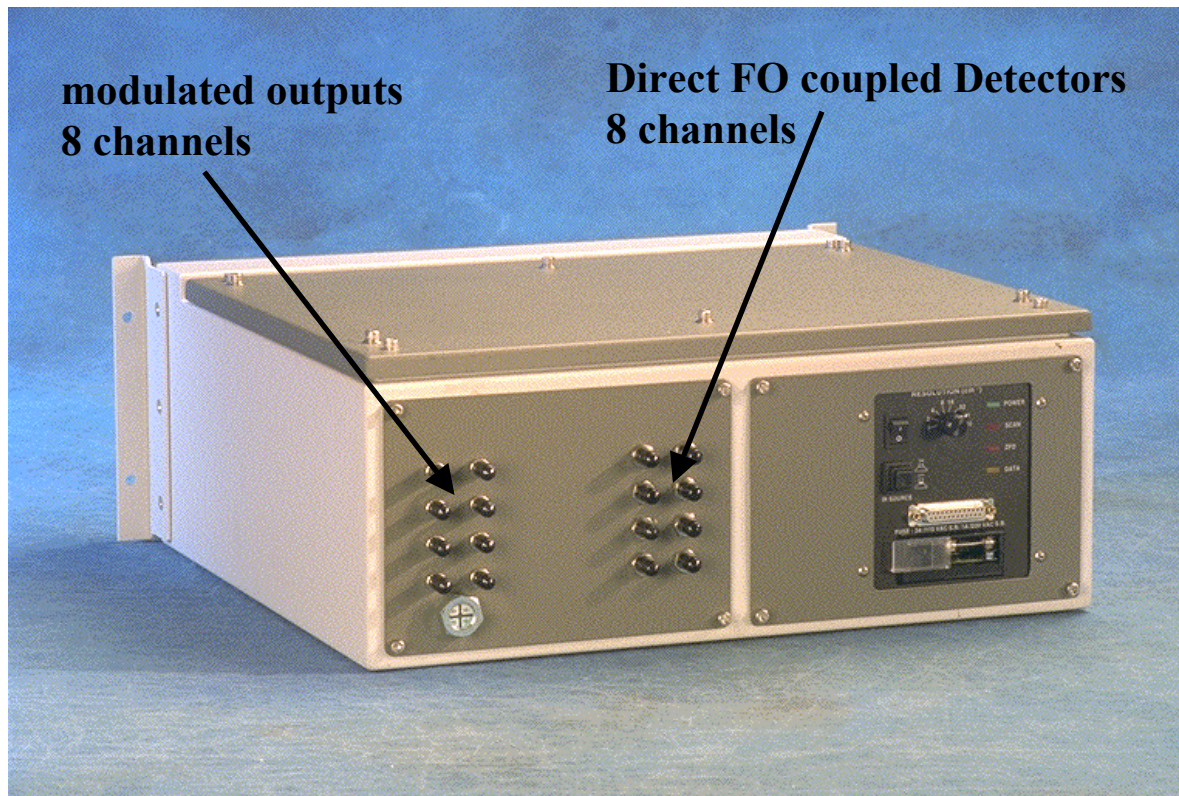


FT-IR
Jacquinot stop 7.5 mm diam
44 mm²

Optical efficiency of FT-IR

- FT-IR has sufficient throughput to simultaneously illuminate 8 sampling accessories via fiber optic cables

The ABB FTPA2000-200 (Networkir)



Measurement Efficiency of FT-IR

- Multiplexing
 - Grating observes 1 spectral element at a time
 - 1000 to 2500 nm with 4 nm resolution = 375 elements
 - FTIR observes all spectral elements at the same time
 - 4000 to 10000 cm^{-1} at 16 cm^{-1} = 375 elements
 - Typical advantage 20x
- All wavelengths are modulated simultaneously
 - A single detector measures all wavelengths continuously

Precision Requirements in IR Spectroscopy

- For quantitative analysis via IR spectroscopy, the spectra of a sample should be reproducible
- For a reproducibility of 1%,
 - The absorbance scale must be reproducible to <1%
 - Requires <1% error in transmittance when transmittance is >50%
 - Requires <0.1% error in transmittance when transmittance is near 10%
 - Frequency scale must be reproducible to <1% of resolution
 - At 4 cm⁻¹ resolution error must be <0.04 cm⁻¹

Precision: Dispersive Spectrometry vs. FT-IR

- Dispersive Spectrometers
 - Wavelength is established by mechanical tolerance on slit position
 - Best mechanical tolerance is
 - 1 micrometer
 - 1 part in 25000
 - for 2.5 cm structure
 - $\pm 0.3 \text{ cm}^{-1}$ at 7500 cm^{-1}
 - Any detected light not passing through spectrometer adds offset to transmittance of sample
 - Absorbance scale reproducibility limited by stray light
 - Reproducibility limited to low resolution and low absorbance applications only
- FT-IR
 - Wavelength is established by internal He-Ne Laser
 - 1 part in 1 000 000
 - repeatability $\leq \pm 0.008 \text{ cm}^{-1}$ at 7500 cm^{-1}
 - For ABB FT-IRs
 - Guaranteed Absolute Accuracy of frequency scale
 - $\pm 0.04 \text{ cm}^{-1}$ at 7300 cm^{-1}
 - Any detected light not modulated by FT-IR does not cause offset to transmittance of sample
 - There is no stray light in FT-IR
 - Better Reproducibility over a wider range of resolution and absorbance



Repeatability and Stability of ABB's FT-IRs

- Internal laser controlled mirror scan
- Laser coaxial with IR beam provides frequency scale repeatability of $\pm 0.001 \text{ cm}^{-1}$ (2σ)
- Permanent factory alignment of interferometer provides
 - 100% line repeatability $< 0.1\%$ short term
 - 100% line repeatability $< 2\%$ over 16 hour interval
 - Long-term 100% line repeatability of spectral structure $< 0.1\%$
 - Linear baseline shift and tilt $< 2\%$
 - It is common to use the same spectral response reference for as long as a year.



Identical Spectral Response

- All units have identical spectral response
 - Reproducibility of spectral response approaches repeatability
 - Calibration transfer without chemometric correction
 - From analyzer to analyzer
 - After repair of an analyzer

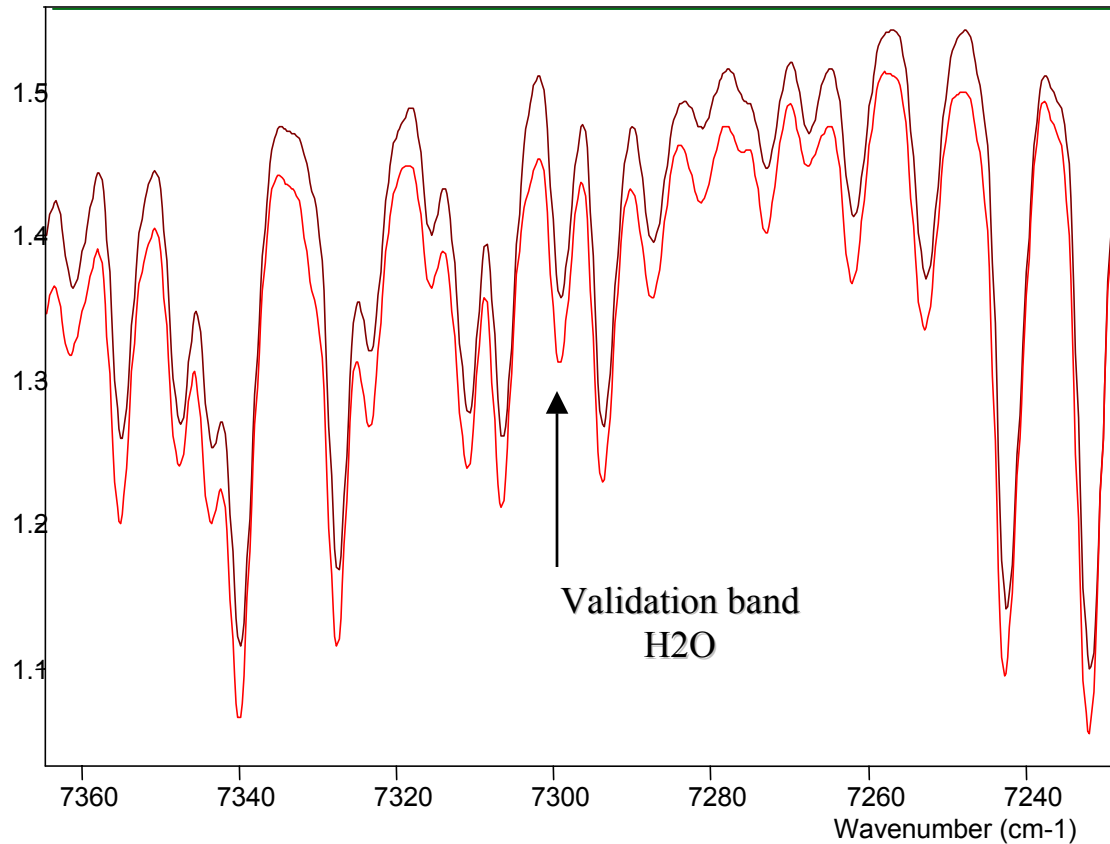


Reproducibility of ABB's FT-IRs

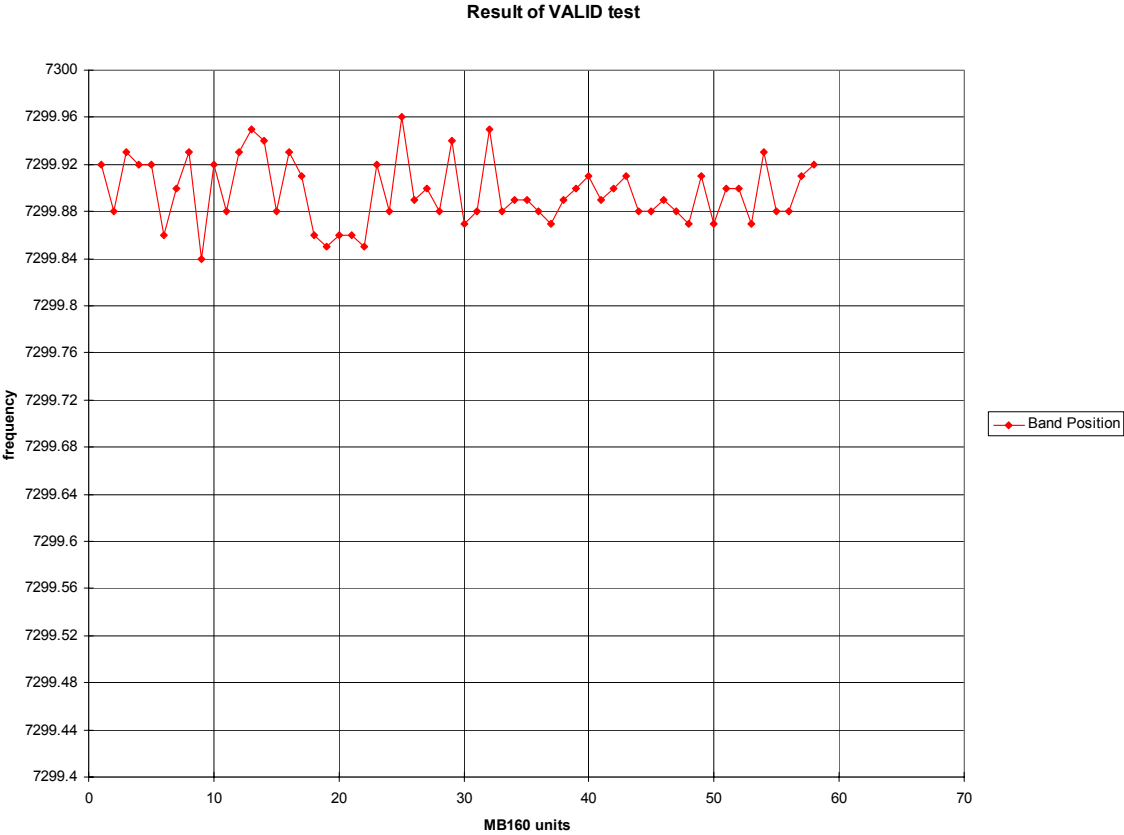
- Spectrometer validation using standard samples provides
 - Frequency scale reproducibility within $\pm 0.04 \text{ cm}^{-1}$ (2σ)
 - For FT-NIR, narrow water vapor line at 7299.85 cm^{-1}
 - For FT-IR, narrow water vapor line at 1917.65 cm^{-1}
 - Absorbance reproducibility within $\pm 0.002A$ (2σ)
 - High purity Toluene in temperature controlled liquid cell or sealed vial, 0.5 mm path at 28°C



Frequency Validation Water Spectrum



Frequency Reproducibility



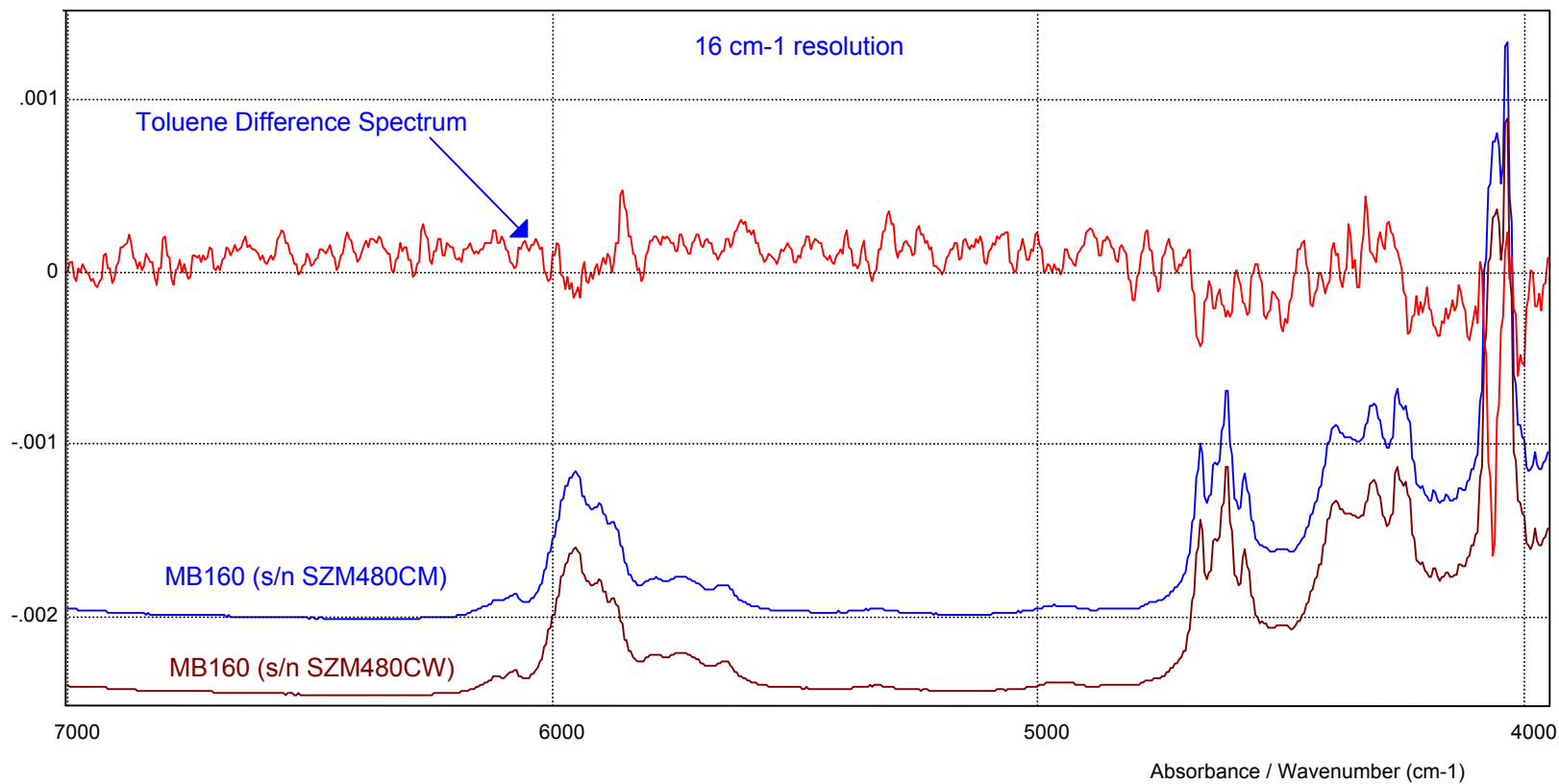
Absorbance Reproducibility: Toluene

■ Toluene Spectrum

- Peak absorbance = 1.2 at 4050 cm⁻¹
- Average peak heights = 0.5 at 4200 to 4700 and near 6000 cm⁻¹
- Maximum absorbance deviation <0.002 A from 4200 to 7500 cm⁻¹ (2 cm⁻¹ resolution, 50 scans)

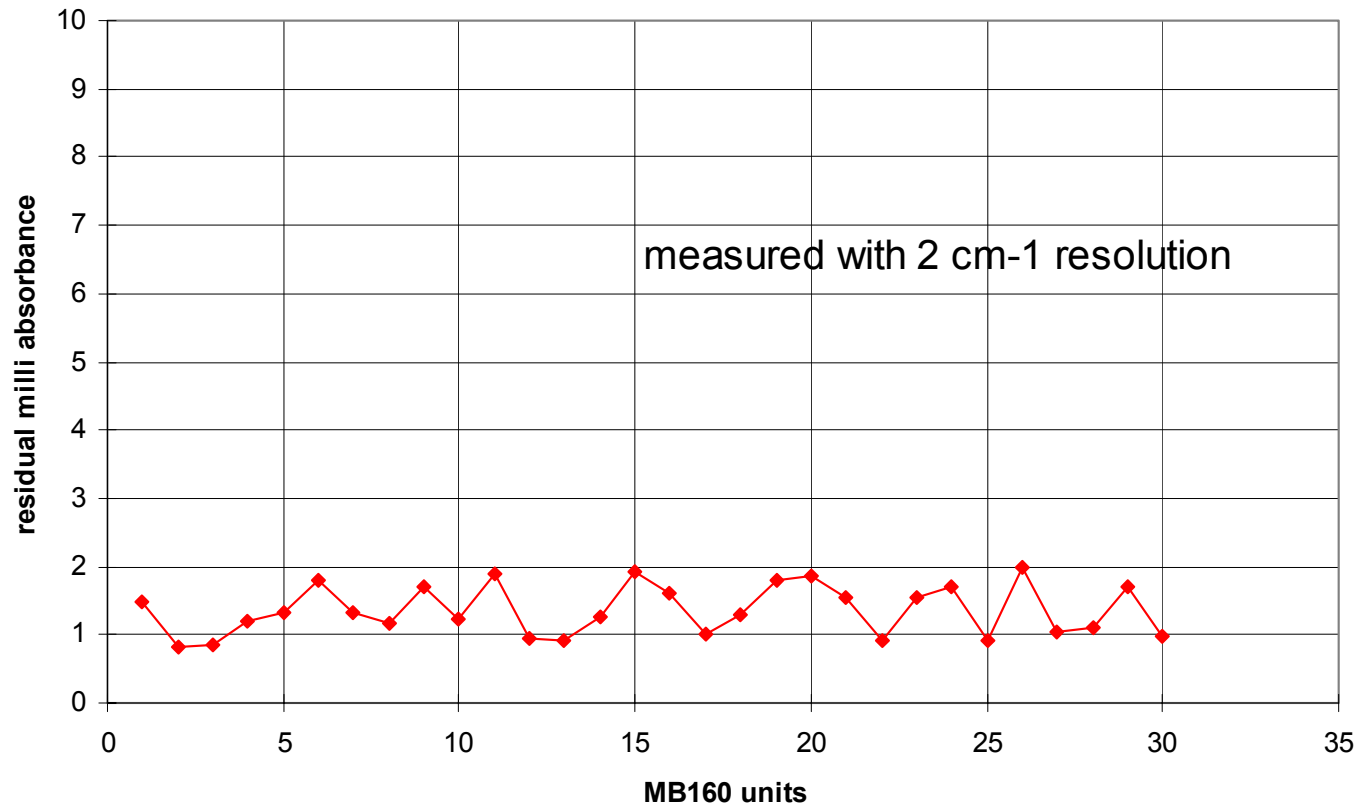


Typical Toluene Reproducibility

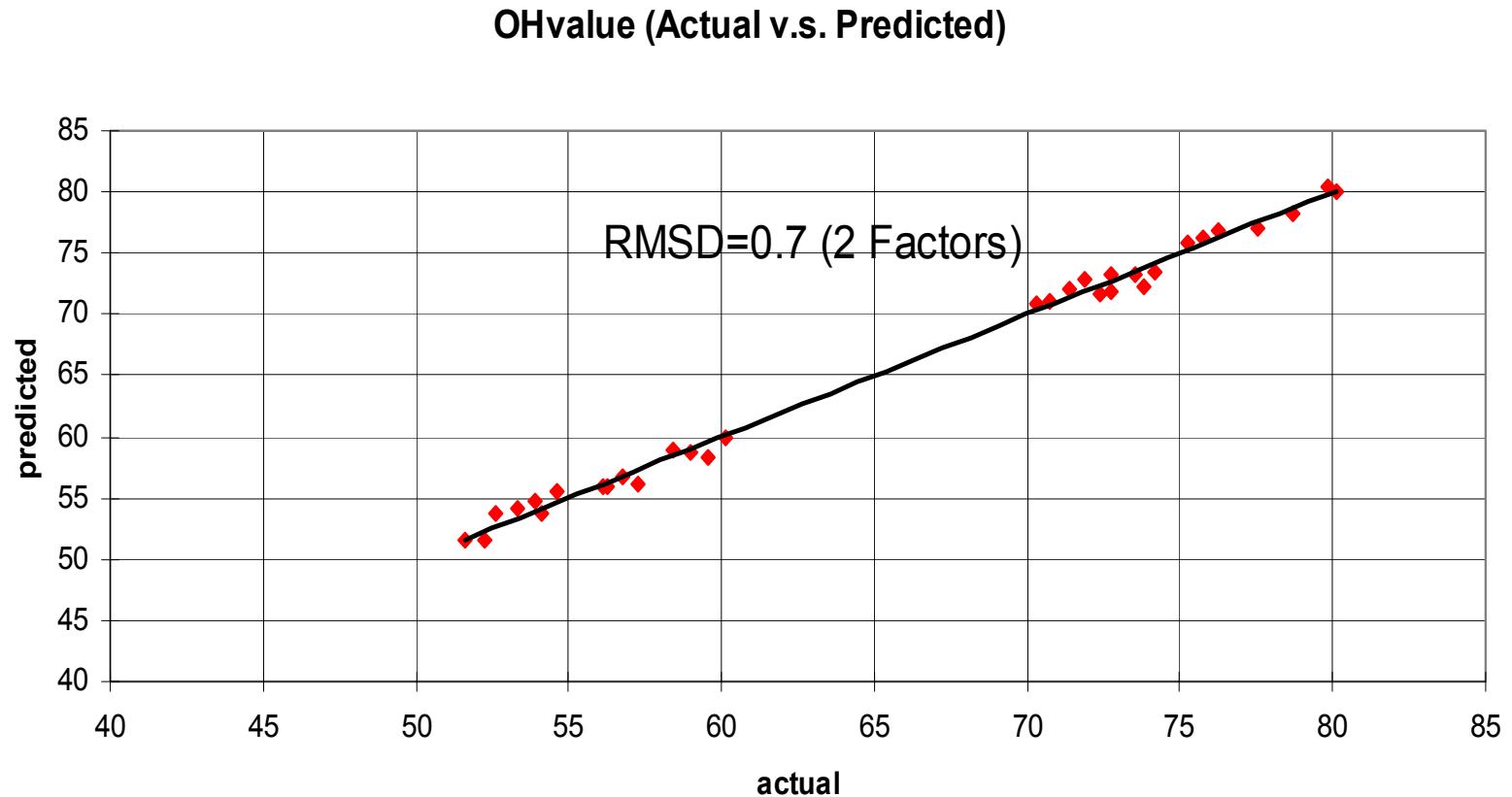


Toluene Reproducibility Statistic

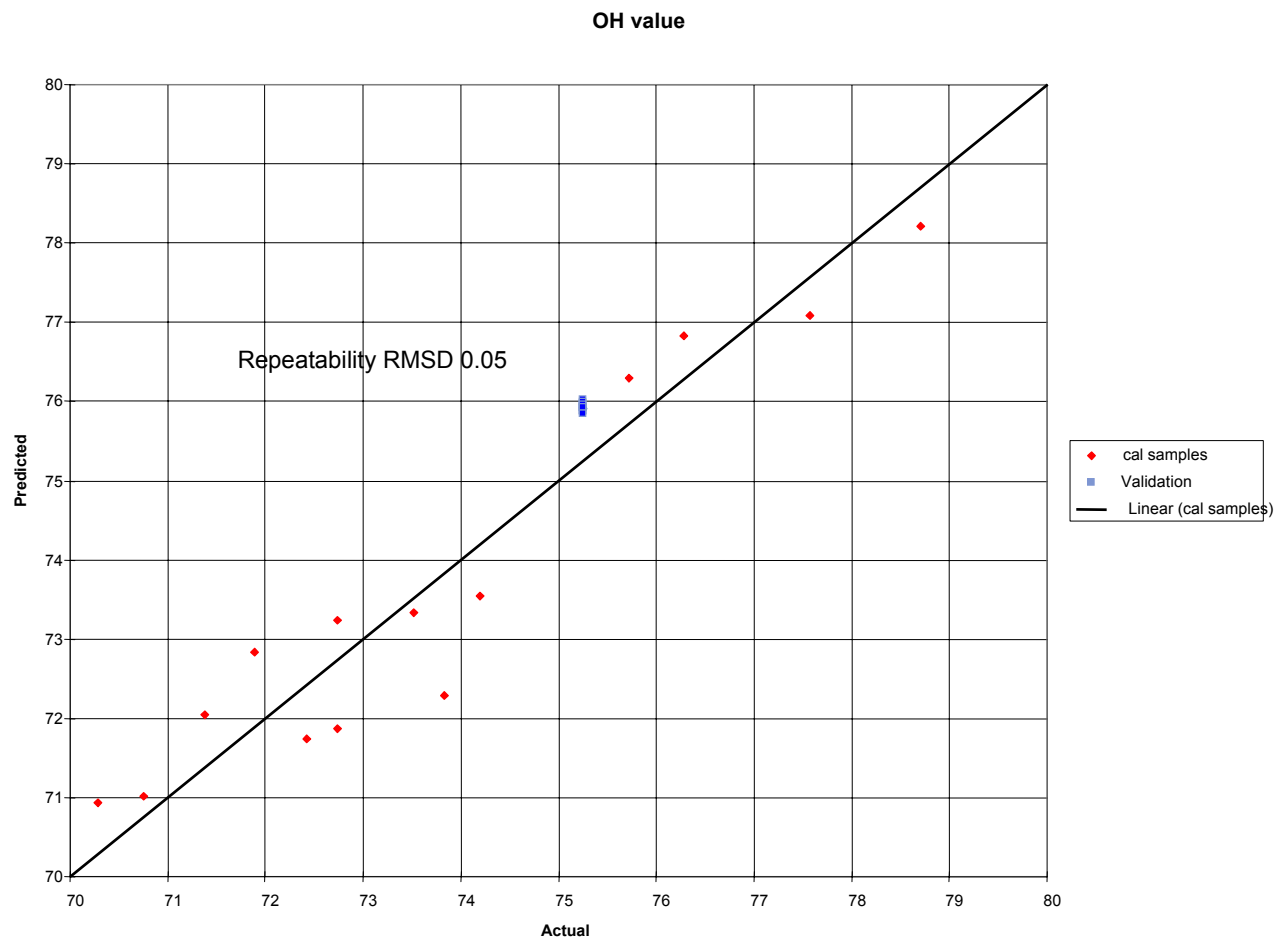
Toluene Validation



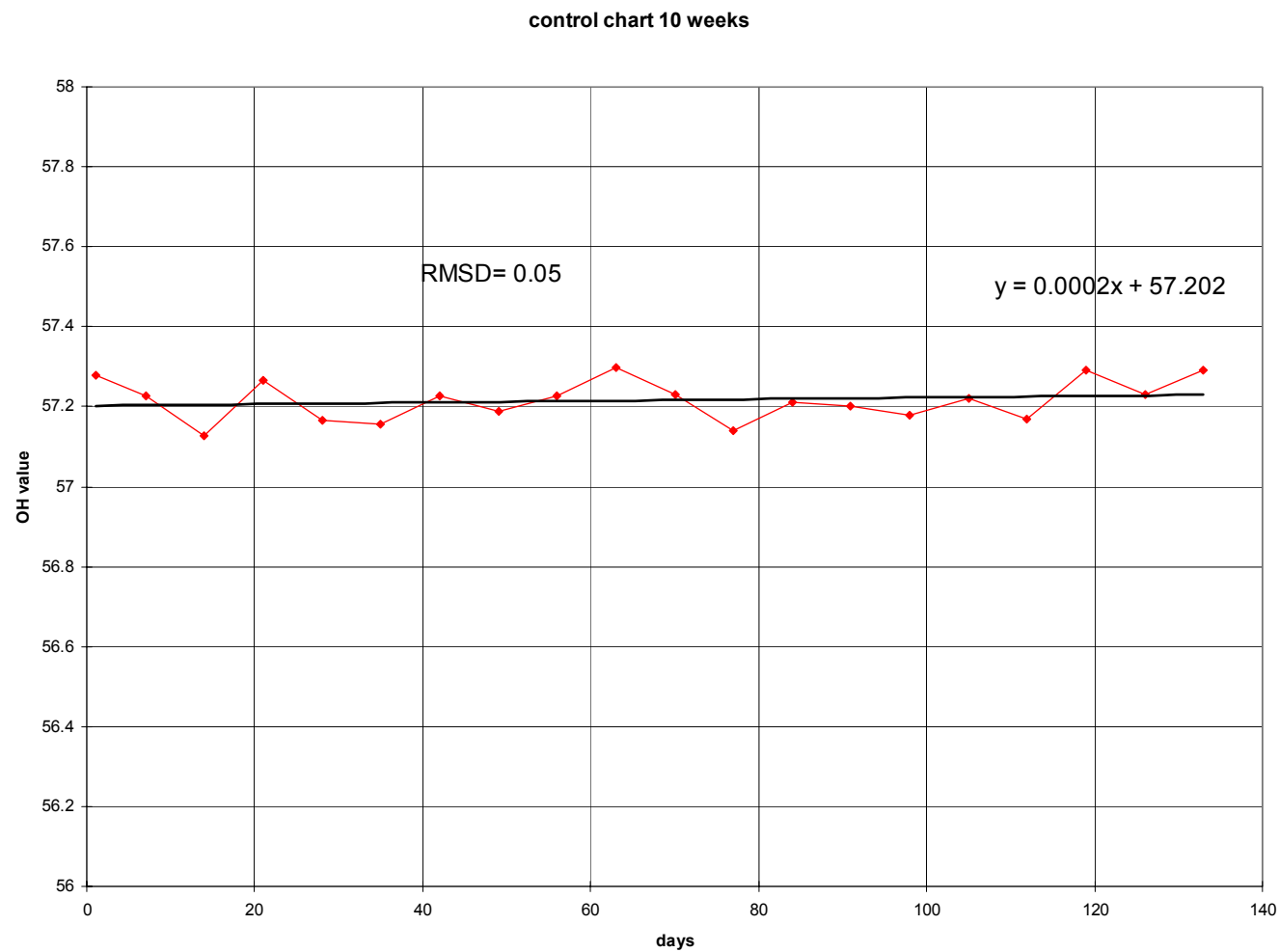
An Example: OH Value Calibration



OH Value Repeatability

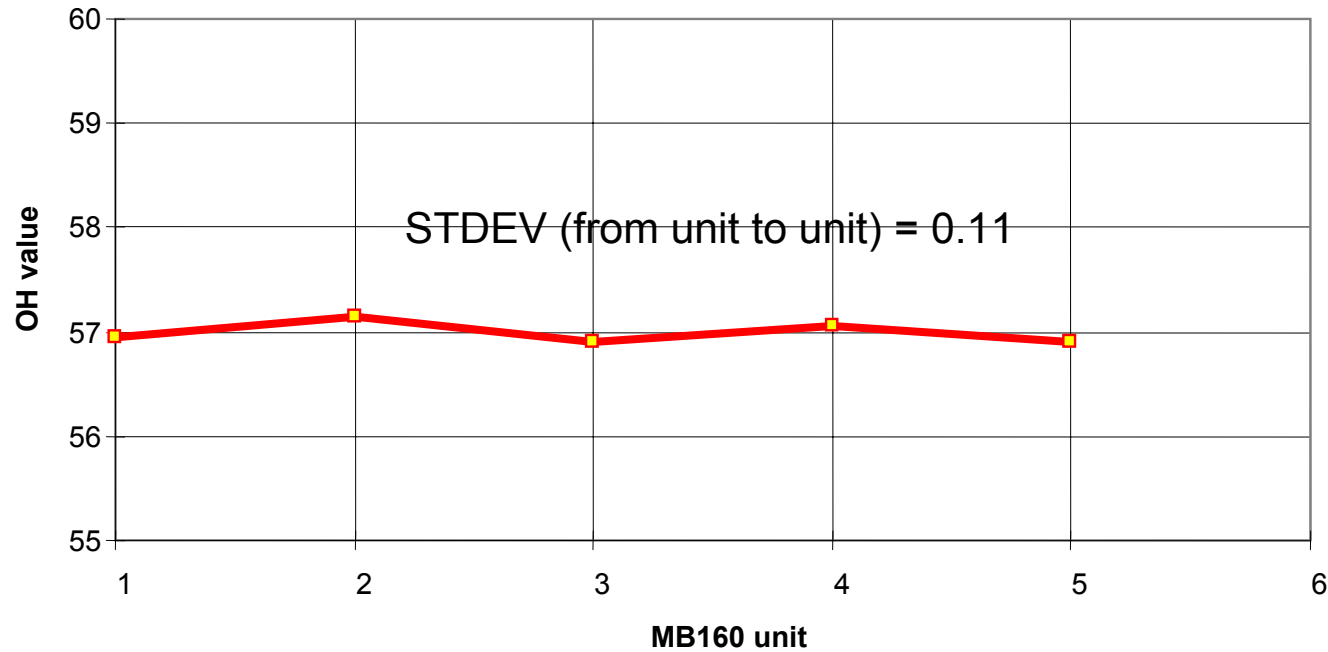


OH Value Repeatability



OH Value Reproducibility

System to System Reproducibility



Advantages of No Drift and Identical Spectral Response

- Less effort is required to develop a calibration
 - There are no analyzer variations to model
 - A robust calibration for OH value for a polyol requires 10 to 15 reference samples.
- Less calibration maintenance
 - Once a calibration is developed it can be used indefinitely as long as the product does not change
 - Some customers are working more than 5 years with the same calibration without any need for adjustment
- Can do applications that are difficult or costly to calibrate
 - Costly reference methods
 - Processes that are difficult to vary.



The ABB Spectrometer Line

The infrared band can be divided into three regions: The Far infrared, the Mid infrared and the Near infrared.

- **In the Far Infrared** ($< 400 \text{ cm}^{-1}$), we particularly study the structure of complex solids. This region is covered by the FTLA2000-102
- **In the Mid Infrared** ($4000 - 400 \text{ cm}^{-1}$), we study the structure of many natural products and gas phase samples. This region is covered by the FTLA2000-100, FTLA2000-104, FTLA2000-154
- **The Near Infrared** ($12000 - 4000 \text{ cm}^{-1}$) region is used particularly for quantitative analysis. It is covered by the FTLA2000-154, and FTLA2000-160



The ABB Spectrometer Line

On-line analyzers:

- FTPA2000-300 (*Workir*)
 - Single-point analyzer existing in Mid IR and Near IR versions.

- FTPA2000-200 (*Networkir*)
 - Near IR fiber-optic coupled multipoint analyzer. Can monitor up to eight sampling points.



Summary

- With FT-NIRs from ABB expect
 - Analyzers that do not drift over time
 - Analyzers that have identical spectral response
 - Calibrations give the same results on any analyzer
 - Calibrations require no correction after repair of analyzer

