**1.** ABB parts
Option +C135. Also separately available with ordering code: 3AXD50000255726

- 4 × M5x12 combi screw
- 8 × M6 nut
- 10 × M6x25 combi screw T25

**2.**

- 8 × M6 nut
- 6 N·m

**3.** Drill holes for M6 Rivet or Kalei nuts. Consider the hole size for the nuts. Rivet/Kalei nuts are not included in the delivery. The number of holes/nuts needed may vary between products. Check the correct number from the mounting template included in the kit.
1 × M6×25 combi screw 6 N·m

8 × M6×25 combi screw 6 N·m

For dimensions, see the mounting template delivered with the flange mounting kit or ACS880-11..., ACS880-31..., ACH580-31..., and ACQ580-31...+C135 drives with flange mounting kit supplement (3AXD50000349838 [English]).

Go to www.abb.com/drives

ACS880-11 manuals
ACS880-31 manuals
ACH580-31 manuals
ACQ580-31 manuals