1. Have a panel and two inserts.

2. Place the insert to the hole.

3. Heat the soldering iron to 350°C and heat the insert for two seconds.

4. Push the insert into the hole with the hot soldering iron. Make sure the insert is in level with the panel’s back cover.

5. Repeat the steps 2-4 with the other insert in the opposite corner.
1. Have a panel and two inserts.

2. Place the insert to the hole.

3. Cover the front of the panel and squeeze the insert into the panel with pliers.

4. Make sure the insert is in level with the panel's back cover.

5. Repeat the steps 2-4 with the other insert in the opposite corner.