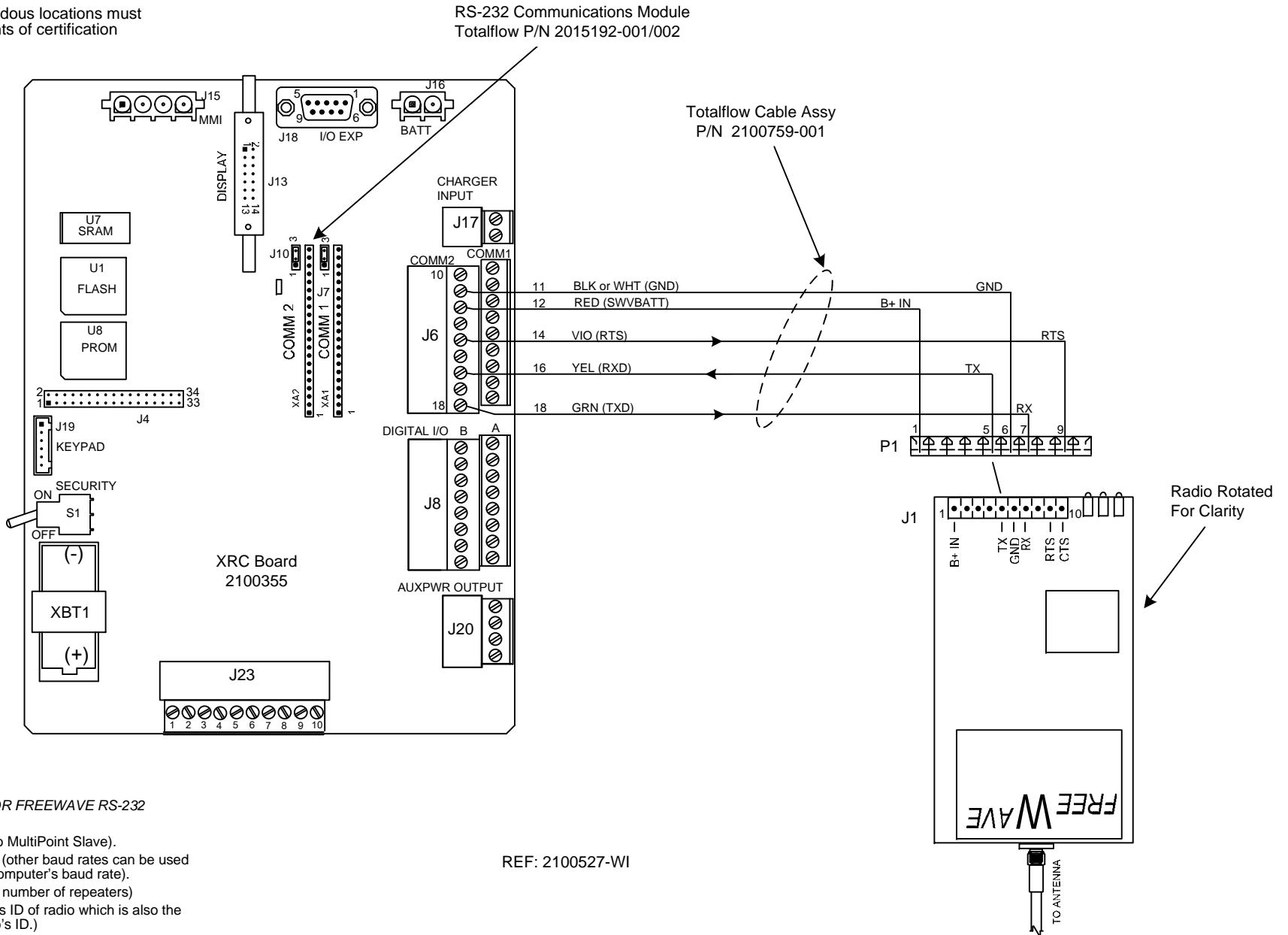


NOTES:

- WARNING!**
Using a non-factory RS232 data cable may result in damage and may void system warranty.
- Zero second Listen Time is required.
- All installations in hazardous locations must comply with requirements of certification drawing 2017275-CD.

Plug in modules with smooth side of the module on the left which puts pin 1 on the bottom.



PRIMARY SETUP ITEMS FOR FREEWAVE RS-232 RADIOS:

- Modem Mode = 3 (Point to MultiPoint Slave).
- Modem Baud = 6 (9600) - (other baud rates can be used but needs to match flow computer's baud rate).
- Number Repeaters (Enter number of repeaters)
- NetWork ID (Enter address ID of radio which is also the same as the Master Radio's ID.)

REF: 2100527-WI

Note: Typically, all other setup items can be left in their default state.

	TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
		L16931	UD	XRC COMM 2 (2100355 BD) TO FREEWAVE RADIO (RS-232)	2101973	AA	1 OF 1