Ignition temperatures

Group classifications

Ignition temperatures and group classifications for flammable gases and vapors

		Autoignition temperature				Autoignition temperature	
Material	**Group**	**° F**	**° C**	**Material**	**Group**	**° F**	**° C**
Acetaldehyde	C	347	175	Di-N-Propylamine	C	570	299
Acetic acid	D	867	464	Diacetone alcohol	D	1118	603
Acetic anhydride	D	600	316	O-Dichlorobenzene	D	1198	647
Acetone	D	869	465	1.1-Dichloroethane	D	820	438
Acetone cyanohydrin	D	1270	688	1.2-Dichloroethylene	D	860	460
Acetonitrile	D	975	524	Dicylopentadiene	C	937	503
Acetylene	A	581	305	Diethyl benzene	D	743–842	395–450
Acrolein (inhibited)	B (c)	455	285	Diethyl ether	C	320	160
Acrylic acid	D	820	438	Diethylamine	C	594	312
Acrylonitrile	D	898	481	Diethylene glycol monobutyl ether	C	442	228
Allyl alcohol	C	713	378	Diethylene glycol monomethyl ether	C	465	241
Allyl chloride	D	905	485	N-N-Dimethyl aniline	C	700	371
Alpha-methyl styrene	D	1066	574	Dimethyl formamide	D	833	455
Ammonia	D	928	498	Dimethyl sulfate	D	370	188
N-Amyl acetate	D	680	360	Dimethylamine	C	752	400
Aniline	D	1139	615	1,4-Dioxane	C	356	180
Benzene	D	928	498	Dipentene	D	458	237
Benzyl chloride	D	1085	1085	Dodecene	D	491	255
1.3-Butadiene	B (d)	788	420	Du-isopropylamine	C	600	316
Butane	D	550	288	Epichlorohydrin	C	772	411
1-Butanol	D	650	343	Ethane	D	882	472
2-Butanol	D	761	405	Ethanol	D	685	363
N-Butyl acetate	D	790	421	Ethyl acetate	D	800	427
N-Butyl acrylate (inhibited)	D	559	293	Ethyl acetate (inhibited)	D	702	372
Butylamine	D	594	312	Ethyl benzene	D	810	432
Butylene	D	725	385	Ethyl chloride	D	966	519
N-Butyraldehyde	C	425	218	Ethyl formate	D	851	455
N-Butyric acid	D	830	443	2-Ethyl hexanol	D	448	231
Carbon disulfide	*	194	90	2-Ethyl hexyl acrylate	D	485	252
Carbon monoxide	C	1128	609	Ethyl mercaptan	C	572	300
Chlorobenzene	D	1099	593	Ethylamine	D	725	385
Cresol	D	1038–1110	559–599	Ethylene	C	842	450
Crotonaldehyde	C	450	232	Ethylene chlorohydrin	D	797	425
Cumene	D	795	424	Ethylene dichloride	D	775	413
Cyclohexane	D	473	245	Ethylene glycol monobutyl ether	C	460	238
Cyclohexanol	D	572	300	Ethylene glycol monobutyl ether acetate	C	645	340
Cyclohexanone	D	473	245	Ethylene glycol monoethyl ether	C	455	235
Cyclohexene	D	471	244	Ethylene glycol monoethyl ether acetate	C	715	379
Cyclopropane	D	938	503	Ethylene glycol monomethyl ether	D	545	285
P-Cymene	D	817	436	Etheylene oxide	B (C)	804	429
N-Decanol	D	550	288	Ethylenediamine	D	725	385
Decene	D	455	235	Ethylenimine	C	608	320
Di-Isobutyl ketone	D	745	396	2-Ethylehexaldehyde	C	375	191
Di-Isobutylene	D	736	391	Formaldehyde (gas)	B	795	429

*Carbon Disulfide has characteristics which require safeguards beyond those required for any of the above groups

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Material	**Group**	**° F**	**° C**	**Material**	**Group**	**° F**	**° C**
Fuel oils	D	410–765	210–407	Monoethanolamine	D	770	410
Furfural	C	600	316	Monoisopropanolamine	D	705	374
Furfuryl alcohol	C	915	490	Monomethyl aniline	C	900	482
Gasoline	D	536–880	280–471	Monomethyl hydrazine	C	382	194
Heptane	D	399	204	Morpholine	C	590	310
Heptene	D	500	260	Naphtha (coal tar)	D	531	277
Hexane	D	437	225	Naphtha (petroleum)	D	550	288
2-Hexanone	D	795	424	Nitrobenzene	D	900	482
Hexenes	D	473	245	Nitroethane	C	778	414
Hydrazine	C	74–518	23–270	Nitromethane	C	785	418
Hydrogen	B	968	520	2-Nitropropane	C	802	428
Hydrogen cyanide	C	1000	538	1-Nitropropane	C	789	421
Hydrogen sulfide	C	500	260	Nonane	D	401	205
Iso-Butyl acetate	D	790	421	Octane	D	403	206
Iso-Octyl aldehyde	C	387	197	Octene	D	446	230
Isoamyl acetate	D	680	360	Pentane	D	470	243
Isoamyl alcohol	D	662	350	1-Pentanol	D	572	300
Isobutyl acrylate	D	800	427	2-Pentanone	D	846	452
Isobutyraldehyde	C	385	196	1-Pentene	D	527	275
Isophorone	D	860	460	Propane	D	842	450
Isoprene	D	428	220	2-Propanol	D	750	399
Isopropyl acetate	D	860	460	1-Propanol	D	775	413
Isopropyl ether	D	830	443	Propionaldehyde	C	405	207
Isopropylamine	D	756	402	Proprionic acid	D	870	466
Kerosene	D	410	210	Proprionic anhydride	D	545	285
Liquified petroleum gas	D	761–842	405–450	N-Propyl acetate	D	842	450
Mesityl oxide	D	652	344	N-Propyl ether	C	419	215
Methane	D	999	537	Propyl nitrate	B	347	175
Methanol	D	725	385	Propylene	D	851	455
Methyl acetate	D	850	454	Propylene dichloride	D	1035	537
Methyl acrylate	D	875	468	Propylene oxide	B (C)	840	449
Methyl ether	C	662	350	Pyridine	D	900	482
Methyl ethyl ketone	D	759	404	Styrene	D	914	490
Methyl formal	C	460	238	Tetrahydrofuran	C	610	321
Methyl formate	D	840	449	Tetrahydronapthalene	D	725	385
Methyl isobutyl ketone	D	840	449	Toluene	D	896	480
Methyl isocyanate	D	994	534	Turpentine	D	488	253
Methyl methacrylate	D	792	422	Unsymmetrical dimethyl hydrazine (UDMH)	C	480	249
Methyl N-Amyl ketone	D	740	393	Valeraldehyde	C	432	222
2-Methyl-1-Propanol	D	780	416	Vinyl acetate	D	756	402
2-Methyl-2-Propanol	D	892	478	Vinyl chloride	D	882	472
Methylamine	D	806	430	Vinyl toluene	D	921	494
Methylcyclohexane	D	482	250	Vinylidene chloride	D	1058	570
Methylcyclohexanol	D	565	296	Xylenes	D	867–984	464–529