

ABB MEASUREMENT & ANALYTICS | DATA SHEET

# EasyLine EL3060 Series

# Gas analyzers for use in hazardous areas



# **Measurement made easy** So smart, they're simple

# **Comprehensive explosion protection**

- Design in Category II 2G for measuring flammable and non-flammable gases for use in Zone 1 and Zone 2
- Approvals to ATEX, IECEx, TIIS, NEPSI, KCs, EAC

# **Compact construction**

- Flameproof enclosures for the control unit with one analyzer and the Uras26 infrared analyzer
- Combination of two analyzers with up to five measuring components possible

# **Easy installation**

- No purging of the flameproof enclosures
- Easy and safe connection without opening the flameproof enclosures (Ex-d factory wiring)

# Easy handling

- Safe operation by means of touch-sensitive keypads through the glass sight window of the control unit without opening the flameproof enclosure
- Multilingual menu-driven user interface

# Simple communication

- Ethernet, Modbus and PROFIBUS interfaces
- Configurable analog outputs and digital inputs/outputs

## Overview of the gas analyzers

#### Measuring technology – Analyzers

The EL3060 series includes the EL3060-CU control unit as well as the following analyzers  $% \left( {{{\rm{CU}}_{\rm{c}}}} \right)$ 

- Uras26 infrared photometer for the measurement of infrared-active gas components, e.g. CO, NO, SO<sub>2</sub>,
- Magnos206 oxygen analyzer for the measurement of  $O_2$  in process gas or in  $N_2$ ,
- Magnos28 oxygen analyzer for the measurement of  $O_2$  in process gas or in  $N_2,$
- Caldos27 thermal conductivity analyzer for the measurement of e.g. Ar in O\_2, H\_2 in Ar, CH\_4 in N\_2,
- Caldos25 thermal conductivity analyzer for the measurement of e.g.  $H_2$  in  $N_2$  or air or SO\_2 in  $N_2$  or air

An EL3060 gas analyzer consists of the control unit and one or two analyzers.

The analyzers Magnos206, Magnos28, Caldos27 and Caldos25 are individually installed in the housing of the control unit. They can also be used in combination with the analyzer Uras26. The analyzer Uras26 is installed in a separate housing; it is connected to the control unit via a data transmission cable and a power supply cable.

Each analyzer has one physical measurement range per sample component. A section of the physical measurement range can be mapped to the current output (analog output) by on-site configuration.

Calibration is always executed in the physical measurement range. The permissible measurement range limits are given by the specification of the smallest and largest measurement ranges for the individual analyzers.

#### Housing – Explosion protection

The housing of the EL3060-CU control unit is designed as a field housing of die-cast aluminum in the type of protection "Flameproof Enclosure 'd'" to EN 60079-1 and in the degree of protection for the housing of IP65. The display and operator control unit is installed behind a glass viewing window on the front of the housing.

A terminal housing in the type of protection "Increased Safety 'e'" to EN 60079-7, in which the terminal strip for the electrical connections is installed, is flange-mounted on the underside of the flameproof housing. Certified electrical conductor bushings are installed between the interior of the explosion housing and the terminal housing in increased safety.

The housing of the Uras26 analyzer is designed as a cylindrical field housing of die-cast aluminum in the type of protection "Flameproof Enclosure 'd'" to EN 60079-1 and in the degree of protection of housing of IP65 or IP54. The data transmission cable and the power supply cable for connection to the control unit are permanently connected at the factory and led through flameproof cable glands on the underside of the housing.

The housings of the gas analyzers comply with the requirements of the explosion group IIC. As a result, the gas analyzers can also be used in hydrogen- or acetylene-containing atmospheres.

The housing can be purged with air from the non-hazardous area or with inert gas to protect the gas analyzers in a corrosive environment or with corrosive sample or associated gases.

All gas connections are led through flame barriers.

#### Calibration

The Uras26 infrared photometer can be equipped with gas-filled calibration cells as an option; this allows test gas cylinders to be dispensed with to a large extent.

Owing to their very low sensitivity drift, the Magnos206 and Magnos28 oxygen analyzers can be routinely calibrated solely at the zero point by means of single-point calibration, provided that the measuring range is more than 0–5 vol.-% of  $O_2$ . Nitrogen or ambient air is used for this purpose.

Calibration can be performed automatically or manually. Automatic calibration – for all sample components together – is normally started on a cyclically time-controlled basis; it can also be started by an external control signal or via the Modbus as well as manually on the display and operator control unit of the gas analyzer.

#### Operation

Five touch screen fields accessible through the control unit viewing glass allow safe operation of the gas analyzer without opening the housing. The menu-driven control system is uniform for all gas analyzers.

#### **Control unit**

The EL3060-CU control unit performs the following functions:

- Processing and transmitting measured values provided by the analyzer's sensor electronics,
- Correcting measured values, e.g. cross-sensitivity correction,
- Controlling device functions, e.g. calibration,
- Display and control functions,
- Communicating with external systems.

#### **Electrical interfaces**

The electrical interfaces for the output of measured values and communication with external systems include

• The integrated Ethernet-10/100BASE-T interface for gas analyzer configuration with configuration software ECT, data transmission with Modbus TCP/IP protocol (measured values, status signals, control signals) and QAL3 data transfer (option)

as well as the I/O modules

- Profibus module with one RS485 and one MBP interface (also according to VDI 4201 Part 2),
- Modbus module with one RS485 and one RS232 interface (also according to VDI 4201 Part 3),
- Digital I/O module with four digital inputs and four digital outputs,
- Analog output module with four analog outputs.

A maximum of 3 I/O modules can be integrated in the gas analyzer. The following combinations of I/O modules are allowed, depending on the functional range and order:

- 1 analog output module and 1 digital I/O module (standard),
- 1 analog output module and 2 digital I/O modules,
- 1 analog output module, 1 digital I/O module and either 1 Modbus module or 1 Profibus module,
- 1 Modbus module,
- 1 Profibus module.

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## Infrared photometer Uras26

#### Measurement principle

Non-dispersive infrared absorption

#### Sample components and measurement ranges

Sample	Class 1 range	Class 2 range	Class 2 range	Gas
compo-			with calibration	group <sup>2)</sup>
nent <sup>1)</sup>			cell	
СО	0–50 ppm	0–10 ppm	0–50 ppm <sup>3)</sup>	А
CO <sub>2</sub>	0–50 ppm	0–5 ppm	0–25 ppm <sup>3)</sup>	А
NO	0–150 ppm	0–75 ppm	0–75 ppm <sup>3)</sup>	А
SO <sub>2</sub>	0–100 ppm	0–25 ppm	0–25 ppm <sup>3)</sup>	А
N <sub>2</sub> O	0–50 ppm	0–20 ppm	0–50 ppm <sup>3)</sup>	А
CH <sub>4</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	А
NH <sub>3</sub>	0–500 ppm	0–30 ppm	-	В
$C_2H_2$	0–200 ppm	0–100 ppm	0–100 ppm	В
$C_2H_4$	0–500 ppm	0–300 ppm	0–300 ppm	В
$C_2H_6$	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	В
C <sub>3</sub> H <sub>6</sub>	0–250 ppm	0–100 ppm	0–100 ppm <sup>3)</sup>	В
$C_3H_8$	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	В
C <sub>4</sub> H <sub>10</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	В
$C_6H_{14}$	0–500 ppm	0–100 ppm	0–100 ppm <sup>3)</sup>	В
R 134a	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	В
SF <sub>6</sub>	0–2000 ppm	0–1900 ppm	0–2000 ppm	В
H <sub>2</sub> O	0–1000 ppm	0–500 ppm	0–500 ppm	С

The smallest measurement ranges shown in the table are based on the first sample component in a beam path.

- 1) Other sample components on request
- 2) See price information
- 3) The smallest measurement range 1 is shown.

#### Number of sample components

1 to 4 components with 1 or 2 beam paths and 1 or 2 receivers in each beam path

#### Number of measurement ranges

2 ranges per sample component

#### Largest measurement range

0 to 100 vol.-% or 0 vol.-% to saturation or 0 vol.-% to LEL. Measurement ranges within ignition limits cannot be provided.

#### Measurement range ratio

≤ 1:10 to 1:20 depending on measurement range

The following data apply to measurement range 1 in a delivered analyzer.

#### Stability

The following data apply only if all influence factors (e.g. flow rate, temperature, atmospheric pressure) are constant.

Linearity deviation

### ≤1% of span

#### Repeatability

≤ 0.5 % of span

#### Zero drift

 $\leq$  1 % of span per week; for ranges smaller than Class 1 to Class 2:  $\leq$  3 % of span per week

#### Sensitivity drift

 $\leq$  1 % of measured value per week

#### Output fluctuation (2 $\sigma$ )

 $\leq$  0.2 % of span at electronic T90 time = 5 sec (Class 1) or = 15 sec (Class 2)

#### Detection limit (4 $\sigma$ )

 $\leq$  0.4 % of span at electronic T90 time = 5 sec (Class 1) or = 15 sec (Class 2)

#### Influence effects

#### Flow effect

Flow rate in the 20–100 l/h (0.7–3.5 ft<sup>3</sup>/h) range:  $\leq$  1 % of span at a flow rate change of 10 l/h (0.35 ft<sup>3</sup>/h)

#### Associated gas effect/Cross sensitivity

The knowledge of the sample gas composition is necessary for the analyzer configuration.

Selectivity measures to reduce associated gas effect (optional): Incorporation of interference filters or filter cells, internal electronic cross-sensitivity correction for one sample component by other sample components measured with the Uras26.

#### Temperature effect

Ambient temperature in permissible range

- At zero-point: ≤ 1 % of span per 10 °C (18 °F); for ranges smaller than Class 1 to Class 2: ≤ 2 % of span per 10 °C (18 °F)
- On sensitivity with temperature compensation:
  ≤ 3 % of measured value per 10 °C (18 °F)
- On sensitivity with thermostat (optional):
  ≤ 2 % of measured value per 10 °C (18 °F)

#### Air pressure effect

- At zero-point: No effect
- On sensitivity with pressure correction by means of integral pressure sensor: ≤ 0.2 % of measured value per 1 % barometric pressure change

#### Dynamic response

#### Warm-up time

Approx. 30 minutes without thermostat; approx. 2.5 hours with thermostat

#### 90% response time

 $T_{90}$  = 2.5 sec for measurement cell length = 200 mm, sample gas flow = 60 l/h (2.12 ft^3/h), electronic T90 time = 0 sec

#### Calibration

#### Zero-point calibration

With inert gas, e.g.  $N_{\rm 2},$  or with ambient air that is free of the sample component.

#### **End-point calibration**

With gas-filled calibration cells (optional) or with test gas mixtures. It is recommended to verify the calibration cell set values once a year. During calibration of a multi-component analyzer, possible cross-sensitivity and/or carrier gas corrections by internal or external measurement components are switched off. Therefore, corrected measurement components should be calibrated only using a test gas consisting of the measurement component and an inert gas like N<sub>2</sub>.

#### Materials in contact with the sample medium

#### Analyzer (sample cells)

Tubing: Aluminum or gold-plated aluminum; Window: CaF<sub>2</sub>, option: BaF<sub>2</sub>; Connectors: Stainless steel 1.4571 (AISI 316Ti)

Gas lines, connectors and flame barriers Stainless steel 1.4571 (AISI 316Ti)

### Oxygen analyzer Magnos206

#### Measurement principle

Paramagnetic behavior of oxygen

Magnetomechanical oxygen analyzer

#### Sample component and measurement ranges

Sample component Oxygen (O<sub>2</sub>)

Smallest measurement range 0-0.5 vol.-% O<sub>2</sub>

#### Quantity and measurement range limits

2 measurement ranges Measurement ranges are freely adjustable; they are factory-set to 0-25/100 vol.-% O<sub>2</sub> or per order.

#### Largest measurement range

0--100 vol.-%  $O_2$  Measurement ranges within ignition limits cannot be provided.

**Measurement ranges with suppressed zero-point** Suppression ratio max. 1:10, e.g. 19–21 vol.-% O<sub>2</sub>. Pressure correction with pressure sensor is required.

#### Stability

The following data apply only if all influence factors (e.g. flow rate, temperature, atmospheric pressure) are constant.

#### Linearity deviation

≤ 50 ppm O<sub>2</sub>

#### Repeatability

 $\leq$  50 ppm O<sub>2</sub> (time base for gas exchange  $\geq$  5 minutes)

#### Zero drift

≤ 0.03 vol.-% O₂ per week

#### Sensitivity drift

 $\leq$  0.1 vol.-% O<sub>2</sub> per week or  $\leq$  1 % of measured value per week (not cumulative), whichever is smaller.  $\leq$  0.25 % of measured value per year

#### Output fluctuation (2 $\sigma$ )

 $\leq$  25 ppm O<sub>2</sub> at electronic T90 time (static/dynamic) = 3/0 sec

#### Detection limit (4 $\sigma$ )

 $\leq$  50 ppm O<sub>2</sub> at electronic T90 time (static/dynamic) = 3/0 sec

#### Influence effects

#### Flow effect

Sample gas  $N_{2:} \le 0.1$  vol.-%  $O_2$  in permissible range; sample gas air:  $\le 0.1$  vol.-%  $O_2$  at a flow rate change of 10 l/h (0.35 ft<sup>3</sup>/h)

#### Associated gas effect

Data regarding the effect of associated gases can be found in IEC 61207-3:2002 "Gas analyzers – Expression of performance – Part 3: Paramagnetic oxygen analyzers".

#### **Temperature effect**

Average effect in permissible ambient temperature range

- At zero-point: ≤ 0.02 vol.-% O₂ per 10 °C (18 °F)
- On sensitivity:  $\leq 0.1$  % of measured value per 10 °C (18 °F) Thermostat temperature = 64 °C (147.2 °F)

#### Air pressure effect

- On sensitivity with no pressure correction: ≤ 1 % of measured value per 1 % air pressure change
- On sensitivity with pressure correction using integrated pressure sensor (optional): ≤ 0.1 % of measured value per 1 % air pressure change

#### **Position effect**

Zero-point shift  $\leq 0.05$  vol.-% O<sub>2</sub> per 1° deviation from horizontal orientation. Position has no effect on the hard-mounted unit.

#### Dynamic response

Warm-up time

< 2 hours

#### 90% response time

 $T_{90} \leq 7~sec~(\leq 8~sec~in$  the version for measuring gases under positive pressure, see page 12) at a sample gas flow of 90 l/h (3.18 ft³/h) and electronic T90 time (static/dynamic) = 3/0 sec, gas change from  $N_2$  to air

#### Calibration

#### Zero-point calibration

With oxygen-free process gas or substitute gas

#### End-point calibration

With process gas with a known oxygen concentration or a substitute gas such as dried air

#### Single-point calibration

For measurement ranges from 0–5 vol.-%  $O_2$  to 0–25 vol.-%  $O_2$ Zero-point calibration with any oxygen concentration, e.g. with nitrogen (N<sub>2</sub>) or ambient air, processed through a cooler or H<sub>2</sub>O absorber.

Pressure correction by means of pressure sensor is recommended for single-point calibration with air.

Depending on the measurement task involved, the zero- and endpoints should be verified periodically (Recommendation: once a year).

**Calibration of measurement ranges with suppressed zero-point** Single-point calibration is possible for suppressed measurement ranges with a suppression ratio  $\leq$  1:5. The oxygen concentration of the test gas must be within the measurement range.

#### Materials in contact with the sample medium

#### Analyzer (sample chamber)

Stainless steel 1.4305 (AISI 303), glass, platinum, rhodium, epoxy resin;

Seals: FPM (Fluorocarbon rubber), Option: FFKM75

#### Gas lines, connectors and flame barriers

### Oxygen analyzer Magnos28

#### Measurement principle

Paramagnetic behavior of oxygen

Magnetomechanical oxygen analyzer

#### Sample component and measurement ranges

Sample component Oxygen (O<sub>2</sub>)

#### Smallest measurement range 0-0.5 vol.-% O<sub>2</sub>

#### Quantity and measurement range limits

2 measurement ranges

Measurement ranges are freely adjustable; they are factory-set to 0–25/100 vol.-%  $O_2$  or per order.

#### Largest measurement range

0--100 vol.-%  $O_2$  Measurement ranges within ignition limits cannot be provided.

#### Stability

The following data apply only if all influence factors (e.g. flow rate, temperature, atmospheric pressure) are constant.

#### Linearity deviation

 $\leq$  0.5 % of span, minimum 0.005 vol.-% O<sub>2</sub>

#### Repeatability

≤ 50 ppm O<sub>2</sub>

#### Zero drift

 $\leq$  3 % of span of the smallest measurement range (per order) per week, minimum 300 ppm O\_2 per week

#### Sensitivity drift

 $\leq 0.1$  vol.-% O<sub>2</sub> per week or  $\leq 1$  % of measured value per week (not cumulative), whichever is smaller;  $\leq 0.15$  % of measured value per three months, minimum 0.03 vol.% O<sub>2</sub> per three months

#### Output fluctuation (2 $\sigma$ )

 $\leq$  25 ppm O<sub>2</sub> at electronic T90 time (static/dynamic) = 3/0 sec

#### Detection limit (4 $\sigma$ )

≤ 50 ppm O<sub>2</sub> at electronic T90 time (static/dynamic) = 3/0 sec

#### Influence effects

#### Flow effect

Sample gas  $N_{2:} \le 0.1$  vol.-%  $O_2$  in permissible range; sample gas air:  $\le 0.1$  vol.-%  $O_2$  at a flow rate change of 10 l/h (0.35 ft<sup>3</sup>/h)

#### Associated gas effect

Data regarding the effect of associated gases can be found in IEC 61207-3:2002 "Gas analyzers – Expression of performance – Part 3: Paramagnetic oxygen analyzers".

#### **Temperature effect**

Average effect in permissible ambient temperature range

- At zero-point: ≤ ±0.05 vol.-% O₂ per 10 °C (18 °F)
- On sensitivity: ≤ 0.1 % of measured value per 10 °C (18 °F)
- Thermostat temperature = 60 °C (140 °F)

#### Air pressure effect

- On sensitivity with no pressure correction: ≤ 1 % of measured value per 1 % air pressure change
- On sensitivity with pressure correction using integrated pressure sensor (optional): ≤ 0.1 % of measured value per 1 % air pressure change

#### **Position effect**

Zero-point shift  $\leq 0.05$  vol.-% O<sub>2</sub> per 1° deviation from horizontal orientation. Position has no effect on the hard-mounted unit.

#### Dynamic response

#### Warm-up time

2-4 hours, depending on ambient conditions

#### 90% response time

 $T_{90} \leq 5~sec~(\leq 6~sec~in$  the version for measuring gases under positive pressure, see page 12) at a sample gas flow of 90 l/h (3.18 ft³/h) and electronic T90 time (static/dynamic) = 3/0 sec, gas change from  $N_2$  to air

#### Calibration

#### Zero-point calibration

With oxygen-free process gas or substitute gas

#### **End-point calibration**

With process gas with a known oxygen concentration or a substitute gas such as dried air

#### Single-point calibration

For measurement ranges from 0–5 vol.-%  $O_2$  to 0–25 vol.-%  $O_2$  Zero-point calibration with any oxygen concentration, e.g. with nitrogen (N<sub>2</sub>) or ambient air, processed through a cooler or H<sub>2</sub>O absorber.

Pressure correction by means of pressure sensor is recommended for single-point calibration with air.

Depending on the measurement task involved, the zero- and endpoints should be verified periodically (Recommendation: once a year).

#### Materials in contact with the sample medium

#### Analyzer (sample chamber)

Stainless steel 1.4305 (AISI 303), nickel alloy, glass, PtNi, silicon, gold, PTFE;

Seals: FPM (Fluorocarbon rubber), Option: FFKM75

#### Gas lines, connectors and flame barriers

### Thermal conductivity analyzer Caldos27

#### Measurement principle

Difference in thermal conductivity of various gases

Micromechanical silicon sensor with especially short  $T_{90}$  time

#### Sample components and measurement ranges

Sample component	Smallest	Smallest measurement
and	measurement	range with suppressed
associated gas	range	zero-point
Air in Ar	0–6 vol%	94–100 vol%
Ar in air	0–6 vol%	94–100 vol%
Air in CO2	0–10 vol%	90–100 vol%
CO₂ in air	0–10 vol%	90–100 vol%
Air in H <sub>2</sub>	0–3 vol%	-
H₂ in air	0–1 vol%	-
Air in He	0–3 vol%	98–100 vol%
He in air	0–2 vol%	97–100 vol%
Ar in CO₂	-	50–100 vol%
CO₂ in Ar	0–50 vol%	-
Ar in H <sub>2</sub>	0–3 vol%	99–100 vol%
H₂ in Ar	0–1 vol%	97–100 vol%
Ar in He	0–3 vol%	99–100 vol%
He in Ar	0–1 vol%	97–100 vol%
Ar in N <sub>2</sub>	0–6 vol%	94–100 vol%
N₂ in Ar	0–6 vol%	94–100 vol%
Ar in O <sub>2</sub>	0–10 vol%	90–100 vol%
O₂ in Ar	0–10 vol%	90–100 vol%
CH4 in H2	0–3 vol%	99–100 vol%
H <sub>2</sub> in CH <sub>4</sub>	0–1 vol%	97–100 vol%
CH4 in N2	0–6 vol%	94–100 vol%
N <sub>2</sub> in CH <sub>4</sub>	0–6 vol%	94–100 vol%
CO in H <sub>2</sub>	0–3 vol%	99–100 vol%
H₂ in CO	0–1 vol%	97–100 vol%
CO₂ in H₂	0–3 vol%	99–100 vol%
H <sub>2</sub> in CO <sub>2</sub>	0–1 vol%	97–100 vol%
CO <sub>2</sub> in N <sub>2</sub>	0–10 vol%	90–100 vol%
N <sub>2</sub> in CO <sub>2</sub>	0–10 vol%	90–100 vol%
H <sub>2</sub> in N <sub>2</sub>	0–1 vol%	97–100 vol%
$N_2$ in $H_2$	0–3 vol%	99–100 vol%
H <sub>2</sub> in NH <sub>3</sub>	0–10 vol%	90–100 vol%
NH <sub>3</sub> in H <sub>2</sub>	0–10 vol%	90–100 vol%
He in N <sub>2</sub>	0–2 vol%	97–100 vol%
N₂ in He	0–3 vol%	98–100 vol%

Other sample components on request.

Special version with sample components and measurement ranges for monitoring hydrogen-cooled turbo generators

Sample component and associated gas	Measurement range
CO₂ in air	0–100 vol%
H <sub>2</sub> in CO <sub>2</sub>	100–0 vol%
H₂ in air	100-80/90 vol%

#### Number of sample components

1 to 4 sample components, manual switchover

#### Quantity and measurement range limits

2 measurement ranges per sample component. Measurement ranges are freely adjustable within the limits shown in the table. They are factory-calibrated for the largest possible measurement range.

#### Largest measurement range

0–100 vol.-% or 0 vol.-% to saturation. Measurement ranges within ignition limits cannot be provided.

#### Measurement ranges with suppressed zero-point

See the adjacent table for spans

#### Stability

The following data apply only if all influence factors (e.g. flow rate, temperature, atmospheric pressure) are constant. They relate to smallest measurement ranges given in the table. The deviations may be larger for smaller measurement ranges.

#### Linearity deviation

≤ 2 % of span

#### Repeatability

 $\leq$  1 % of span

### Zero drift

 $\leq$  2 % of smallest possible measurement range per week

#### Sensitivity drift

 $\leq$  0.5 % of smallest possible measurement range per week

#### Output fluctuation (2 $\sigma$ )

 $\leq$  0.5 % of smallest measurement range span at electronic T90 time = 0 sec

#### Detection limit (4 $\sigma$ )

 $\leq$  1 % of smallest measurement range span at electronic T90 time = 0 sec

#### Influence effects

#### Flow effect

 $\leq$  0.5–2.5 % of span at a flow rate change of 10 l/h (0.35 ft<sup>3</sup>/h). At an identical flow rate for test and sample gases the flow rate effect is automatically compensated.

#### Associated gas effect

The knowledge of the sample gas composition is necessary for the analyzer configuration. If the sample gas contains components in addition to the sample component and associated gas (binary gas mixture), this will result in erroneous measurements.

#### **Temperature effect**

Ambient temperature in the permissible range at each point in the measurement range:  $\leq 1 \%$  of span per 10 °C (18 °F), based on temperature at the time of calibration

#### Air pressure effect

 $\leq$  0.25 % of span per 10 hPa (0.145 psi) for the smallest possible ranges given; for larger spans the effect is correspondingly lower. Option: Operating altitude over 2000 m (6560 ft)

#### **Position effect**

< 1 % of span up to 30° deviation from horizontal orientation

#### Dynamic response

Warm-up time Approx. 30 minutes

#### 90% response time

 $T_{90} \le 2$  sec at sample gas flow of 60 l/h (2.12 ft<sup>3</sup>/h)

#### Calibration

#### Zero-point calibration

With test gas, measurement component-free process gas or substitute gas

#### **End-point calibration**

With test gas, process gas having a known sample gas concentration or substitute gas

#### Single-point calibration

A single-point calibration can be performed with standard gas, since the zero- and end-points will not drift independently due to the sensor principle employed. This technique leaves out safetyrelated measurements. Depending on the measurement task involved, the zero- and end-points should be verified periodically (Recommendation: once a year).

#### Materials in contact with the sample medium

#### Analyzer

Sensor: Gold, silicon oxi-nitride; Sample chamber: Stainless steel 1.4305 (AISI 303); Seal: FFKM75 (Perfluoro rubber)

#### Gas lines, connectors and flame barriers

## Thermal conductivity analyzer Caldos25

#### Measurement principle

Difference in thermal conductivity of various gases

Thermal conductivity analyzer, sample cells embedded in glass

#### Sample components and measurement ranges

Sample component	Smallest	Reference gas
and associated gas	measurement range	
H₂ in N₂ or air	0–0.5 vol%	Air (sealed)
SO2 in N2 or air	0–1.5 vol%	Air (sealed)

Other sample components on request.

#### Number of sample components

1 to 3 sample components, manual switchover

#### Number of measurement ranges

1 measurement range per sample component The measurement range is factory-set per order and cannot be changed.

#### Largest measurement range

0–100 vol.-% or 0 vol.-% to saturation Measurement ranges within ignition limits cannot be provided.

**Measurement ranges with suppressed zero-point** Span at least 2 vol.-%, depending on application

#### Stability

The following data apply only if all influence factors (e.g. flow rate, temperature, atmospheric pressure) are constant.

#### Linearity deviation

≤ 2 % of span

Repeatability

≤1% of span

#### Zero drift ≤ 1 % of span per week

Sensitivity drift

 $\leq$  1 % of measured value per week

#### Output fluctuation (2 $\sigma$ )

 $\leq$  0.5 % of smallest measurement range span at electronic T90 time = 0 sec

#### Detection limit (4 $\sigma$ )

 $\leq$  1 % of smallest measurement range span at electronic T90 time = 0 sec

#### Influence effects

#### Flow effect

 $\leq$  1–5 % of span at a flow rate change of 10 l/h (0.35 ft<sup>3</sup>/h). At an identical flow rate for test and sample gases the flow rate effect is automatically compensated.

#### Associated gas effect

The knowledge of the sample gas composition is necessary for the analyzer configuration. If the sample gas contains components in addition to the sample component and associated gas (binary gas mixture), this will result in erroneous measurements.

#### **Temperature effect**

Ambient temperature in permissible range at each point in the measurement range:  $\leq 1$  % of span per 10 °C (18 °F), based on temperature at the time of calibration

#### **Position effect**

< 1 % of span up to 10° deviation from horizontal orientation

#### Dynamic response

#### Warm-up time

2-4 hours, depending on measurement range

**90% response time**  $T_{90} = 10-20$  sec; optional:  $T_{90} < 6$  sec

#### Calibration

#### Zero-point calibration

With sample component-free process gas or substitute gas

#### **End-point calibration**

With process gas having a known sample gas concentration or with substitute gas

#### Materials in contact with the sample medium

Analyzer Stainless steel 1.4305 (AISI 303), glass

# Gas lines, connectors and flame barriers

# **General data**

#### Housing – Explosion protection

**Control unit** (with or without Magnos206, Magnos28, Caldos25 or Caldos27 analyzer)

#### Version

Flameproof enclosure with a glass viewing window and a flangemounted junction box

#### Type of protection

Housing: Flameproof enclosure 'd' per EN 60079-1, Junction box: Increased safety 'e' per EN 60079-7

#### Housing protection type IP65 per EN 60529

Materials Aluminum, glass

Color Light gray (RAL 7035)

**Weight** Approx. 20 kg

#### **Dimensions** see page 15

#### Uras26 analyzer unit

**Version** Flameproof enclosure (cylinder)

#### **Type of protection** Flameproof enclosure 'd' per EN 60079-1

#### Housing protection type

IP65 with O-ring seal inserted between case bottom and case (vertical or horizontal mounting allowed) or IP54 without O-ring seal (only vertical mounting allowed)

#### Material

Aluminum

Color Light gray (RAL 7035)

#### Weight

Approx. 25 kg

**Dimensions** see page 16

#### Housing purge

#### Use

To protect the gas analyzers in corrosive environments or when using corrosive sample or associated gases an option is available to allow the housings of the central unit and the Uras26 analyzer unit to be purged.

#### Purge gas

Clean instrument air from non-explosive areas or inert gas. The purge gas for purging the Uras26 analyzer unit must not contain any sample gas components.

#### Purge gas pressure

p<sub>abs</sub> ≤ 1080 hPa (15.66 psi)

#### Purge gas flow

During operation  $\leq 10 \text{ l/h} (0.35 \text{ ft}^3/\text{h})$ 

#### Pressure drop at flame barriers Approx. 20 hPa (0.29 psi) at a flow rate of 10 l/h (0.35 $ft^3/h$ )

**Display and operation** 

#### Display

Backlit graphics display with 240 x 160-pixel resolution

#### Measured value display

- Numerical value with physical unit,
- also with bar graph indication in single display – Resolution better than 0.2 % of the measurement span
- Simultaneous display of up to 5 measured values

#### Status display

Symbols in the display; the active status messages can be accessed directly from the measured value display

#### Operation

5 keys (cursor cross and OK); menu-assisted operation

#### Concept of operation

The functions required in normal operation are operated and configured directly on the gas analyzer. The functions which are only seldom required, e.g. during start-up, are configured offline using the software tool ECT ("EasyLine Configuration Tool" on the enclosed DVD-ROM) and then loaded into the gas analyzer.

#### Measuring range switch-over and feedback

There are three ways of executing the measuring range switchover:

- Manually on the gas analyzer
- Automatically by means of appropriate configured switch-over thresholds ("autorange")
- Externally controlled via appropriately configured digital inputs.

The measuring range feedback can be implemented via appropriately configured digital outputs; it is independent of the selected type of measuring range switch-over.

The gas analyzer is set ex works to measuring range 2 and to manual measuring range switch-over.

#### Limit value monitoring

Limit values can be set using the software tool ECT. The limit value signals (alarms) are output via digital outputs.

## ... General data

#### **Pressure sensor**

#### Use

Standard equipment in the Uras26 and Caldos27, optional in the Magnos206 and Magnos28. The pressure sensor measures the air pressure inside the housing as standard. As an option, the connection of the pressure sensor is led outside to a flame barrier; it may not be connected to the sample gas feed path when measuring flammable and corrosive gases. Pressure sensor working range:  $p_{abs} = 600$  to 1250 hPa (8.70 to 18.13 psi)

#### Materials in contact with the sample medium

Silicone gel, plastics, FPM (fluorocarbon rubber); Flame barrier: Stainless steel 1.4571 (AISI 316Ti)

# Sample gas inlet conditions under atmospheric conditions

#### Sample gas composition

The standard version of the gas analyzer is capable of measuring flammable and non-flammable gases under atmospheric conditions which can form an explosive environment. The maximum oxygen content of the sample gas mixture should be 21 vol.-%, corresponding to atmospheric conditions. If the sample gas is a mixture only of oxygen and flammable gases and vapors, it must not be explosive under any conditions. As a rule this can be achieved by limiting the oxygen content to a maximum of 2 vol.-%. Flammable gases that are explosive under the conditions encountered in analysis even when oxygen is excluded should be present in the mixture only in concentrations that are not critical to safety. The gas analyzer must not be used to measure gases which attack the materials in contact with the sample medium (e.g. chlorine-containing gases).

#### Temperature

The sample gas dew point should be at least 5 °C (9 °F) below the temperature throughout the sample gas path. Otherwise a sample gas cooler or condensate trap is required. Water vapor content variations cause volume errors.

#### Inlet pressure

Absolute pressure max. 1100 hPa or gauge pressure max. 100 hPa (15.95 psi or 1.45 psi)

#### Flow rate

Uras26: 20–100 l/h (0.7–3.53 ft<sup>3</sup>/h), Magnos206, Magnos28: 30–90 l/h (1.06–3.18 ft<sup>3</sup>/h), Caldos25, Caldos27: max. 100 l/h (3.53 ft<sup>3</sup>/h)

#### Pressure drop at flame barriers

Approx. 40 hPa (0.58 psi) at a flow rate of 50 l/h (1.77  $ft^3/h$ )

#### Outlet pressure

The outlet pressure must be the same as the atmospheric pressure.

# Sample gas inlet conditions with positive pressure in the sample gas feed path

#### Sample gas composition

A special version of the gas analyzer is suitable for measuring non-flammable and flammable gases under positive pressure. Under no circumstances may the sample gas be potentially explosive. If the sample gas consists of non-flammable gases and vapors, the oxygen content may be max. 21 vol.-% as per atmospheric conditions. If the sample gas consists solely of oxygen and flammable gases and vapors, it is generally not potentially explosive if the oxygen content is safely limited to max. 2 vol.-%. Flammable gases which are potentially explosive under the conditions applicable for the analysis, even without the presence of oxygen, may only be contained in the mixture to be analyzed in nonsafety-critical concentrations. The gas analyzer may not be used for measuring gases that attack the materials in contact with the sample medium (e.g. gases containing chlorine).

#### Sample gas inlet and outlet conditions for Magnos206, Magnos28, Caldos25, Caldos27 analyzers

#### Temperature

+5 to +50 °C (41 to 122 °F)

#### Inlet and outlet pressure

The sample gas pressure in the sample gas feed path of the analyzer may be max. 200 hPa (2.90 psi) positive pressure (1200 hPa (17.40 psi) absolute pressure). The pressure drop at the flame barrier at the sample gas inlet means this can be achieved by maintaining max. 200 hPa (2.90 psi) positive pressure (1200 hPa (17.40 psi) absolute pressure) at the sample gas inlet or adhering to the pressure limits for the sample gas inlet and outlet as shown in the following diagram:



#### Flow rate

Max. 80 l/h (2.83 ft<sup>3</sup>/h)

#### Pressure drop at the flame barriers

Approx. 155 hPa (2.50 psi) at a flow rate of 50 l/h (1.77  $ft^3/h$ )

#### Sample gas inlet and outlet conditions for Uras26 analyzer

Temperature

+5 to +45 °C (41 to 113 °F)

#### Inlet pressure

Absolute pressure max. 1200 hPa (17.40 psi) or positive pressure max. 200 hPa (2.90 psi)

#### Flow rate

Max. 100 l/h (3.53 ft<sup>3</sup>/h)

#### Pressure drop at the flame barriers

Approx. 40 hPa (0.58 psi) at a flow rate of 50 l/h (1.77  $ft^3/h$ )

#### Housing design of the control unit with an analyzer

The control unit housing must be equipped with a vent if an analyzer (Magnos206 or Magnos28 or Caldos25 or Caldos27) is installed in the control unit.

#### Housing design of the Uras26 analyzer unit

The analyzer unit housing must be equipped with two vents. The "flowing reference gas" option is not available.

#### 13

#### Power supply

**Input voltage** 100–240 V AC, – 15/+ 10 %, 50–60 Hz ± 3 Hz

Power consumption Max. 187 VA

#### Safety

Tested per EN 61010-1:2010

**Protection class** 

L

**Overload category/pollution level** Power supply: II/2

#### Safe isolation

The power supply is galvanically isolated from other circuits by means of reinforced or double insulation. Operational low voltage (PELV) on low-voltage side

#### **Electromagnetic compatibility**

#### Noise immunity

Tested to EN 61326-1:2013. Inspection severity: Industrial area, fulfills at least the test requirements to table 2 of EN 61326.

#### **Emitted interference**

Tested to EN 61326-1:2013. Limit value class B for interference field strength and interference voltage is met.

#### **Mechanical stress**

#### Operation

Vibration test to EN 60068-2-6:1996 Vibrations up to 0.5g/150 Hz have no influence on the measured value. In Uras26, slight transient effects on the measured value can occur in the region of the modulation frequency.

#### Transport

Vibration test to EN 60068-2-6:1996, shock test to EN 60068-2-27:1995 In its original packaging, the gas analyzer withstands normal shipping conditions.

#### **Ambient conditions**

The gas analyzer is intended for indoor installation only.

#### Ambient temperature

Control unit

with or without built-in analyzer: +5 to +50 °C (41 to 122 °F) Uras26

with or without another analyzer: +5 to +45 °C (41 to 113 °F) Storage and transport: -25 to +65 °C (-13 to 149 °F) The explosion protection is not impaired if the gas analyzer is operated at temperatures less than +5 °C and down to -20 °C (41 to -4 °F). However in this temperature range the compliance with the metrological data cannot be guaranteed.

#### **Relative humidity**

< 75 %, slight condensation allowed

#### Installation location altitude

Max. 2000 m (6560 ft) above sea level (over 2000 m (6560 ft) on request)

# Notes regarding performance characteristics of the analyzers

The performance characteristics of the analyzers have been determined according to IEC 61207-1:2010 "Expression of performance of gas analyzers – Part 1: General". They are based on operation at atmospheric pressure (1013 hPa (14.69 psi)) and nitrogen as the associated gas. Compliance with these characteristics when measuring other gas mixtures can only be assured if their composition is known.

The physical detection limit is the lower limit of the performance characteristics relative to the measuring range span.

The drift values may be increased during the first few days after initial start-up as well as after prolonged standstill and storage times.

# **Electrical connections**

#### Power supply and signal lines

) DI2 -	00 00 00 00 00 00 00 00 00 00	Digital Inputs Digital I/O Module 1
DI3 - DI4 -	ON9	
DI1 -	CND () () () () () () () () () () () () ()	Digital Inputs
DI2 -	CND ⊘ 40	Digital I/O Module 2
DI3 -	OND ⊘ 41	
DI4 -	CND Ø 42	
DO1 NO	5 DO1 Common	Digital Outputs
DO2 NO	☆ DO2 Common	Digital I/O Module 1
DO3 NO	45 🔘 DO3 Common	
DO4 NO	6 🔘 DO4 Common	
DO1 NO	DO1 Common	Digital Outputs
DO2 NO	8 DO2 Common	Digital I/O Module 2
DO3 NO	DO3 Common 49	
DO4 NO	05 🔘 DO4 Common	
A01 +	- 101 🔘 51	Analog Outputs
A02 +	- 207 🔘 52	
AO3 +	55 🔘 AO3 –	
A04 +	- 404 🔘 54	
SPI 1	QXX ⊘ 55	Modbus RS232
SPI2	05 🚫 TXD	
Dat EL3	GND 🚫 57	
a Tr 060 14	85 🖉 RTxD-	Modbus RS485
ansi -Ura S I S	5 🖉 RTxD+	
miss as26 9 IdS	GND 🚫 🕄	
SPI7	9 🖉 RxD/TxD-P	Profibus RS485
SPI 8	DGND © 62	
SPI 9	S 🖉 RxD/TxD-N	
TD+	+ (2) 64	Profibus MBP
Ethe	г () 65	
erne	69 🖉 GND	
t -ON	Ø	Power Supply
GND	89 🔘 +24V	EL3060-Uras26
PE	Ø	Power Supply
	Ø	100-240 VAC
	Ø	50-60 Hz ± 3 Hz

#### Analog outputs

0/4-20 mA (configurable, factory-set to 4-20 mA), common negative pole, galvanically isolated from ground, freely connectable to ground, max. gain relative to protective ground potential 50 V, max. working resistance 750  $\Omega$ . Resolution 16 bit. The output signal cannot be lower than 0 mA.

#### **Digital inputs**

Optocouplers with internal 24 VDC power supply. Control with floating contacts or with open collector drivers NPN.

#### **Digital outputs**

Floating contacts, max. contact load rating 30 VDC/1 A. Relays must at all times be operated within the specified data range. Inductive or capacitive loads are to be connected with suitable protective measures (self-induction recuperation diodes for inductive loads and series resistors for capacitive loads).

#### Modbus, Profibus

Either the Modbus module or the Profibus module can be installed in the gas analyzer as an option.

#### Ethernet interface

Communication with configuration software ECT for gas analyzer configuration and software update, data transmission with Modbus TCP/IP protocol (measured values, status signals, control signals) and QAL3 data transfer if the QAL3 monitoring option is integrated in the gas analyzer.

#### Design of the electrical connections

Terminal blocks with screw connection, conductor size singlecore 0.2-4 mm<sup>2</sup> (24-12 AWG), stranded 0.22-2.5 mm<sup>2</sup> (24-14 AWG)

Note: Not all signal inputs and outputs are actually used, depending on the configuration of the gas analyzer.

	-	Digital I/O module <sup>1)</sup>	
	1	2 (option)	
Error			
Maintenance request			
Maintenance mode			
Overall status	DO1		
Start automatic calibration	DI1		
Stop automatic calibration			
Disable automatic calibration	DI2		
Sample gas valve	DO4		
Zero gas valve			
Span gas valves 1 to 5			
Limit 1	DO2		
Limit 2	DO3		
Limit 3		DO1	
Limit 4		DO2	
Limit 5		DO3	
Limit 6		DO4	
Limit 7			
Limit 8			
Limit 9			
Limit 10			
Measuring range switchover			
Measuring range feedback			
Measuring component switchover			
Measuring component feedback			
Bus DI 1 to 8			
External failure <sup>2)</sup>	DI3		
External maintenance request <sup>2)</sup>	DI4		

1) Factory-set, can be changed by on-site configuration.

2) Multiple external status signals can be configured depending on the number of free digital inputs.

# Dimensions, gas connections

#### Control unit EL3060-CU



Standard version:

Version for measuring gases under positive pressure:

- Sample gas inlet<sup>1)</sup> Vent<sup>1)</sup> 1 2 Sample gas outlet<sup>1)</sup> Sample gas outlet <sup>1)</sup>
- Purge gas inlet<sup>2)</sup>
- Purge gas inlet<sup>2)</sup> 3
- 4 Purge gas outlet<sup>2)</sup> Sample gas inlet<sup>1)</sup>
- Connection of the pressure sensor <sup>3, 4)</sup> 5 Connection of the pressure sensor 3) or purge gas outlet <sup>2)</sup>
- 6 Socket-head hex screw for securing the case cover
- 7 Case cover
- 8 Screwed cable glands M20
- 9 Screwed cable glands M16
- 10 Terminal housing with terminal strip (see page 14)
- Connection for equipotential bonding 11

- 1) If an analyzer has been installed in the control unit
- 2) Option
- Option. The pressure sensor connection must not be con-3) nected to the sample gas feed path when measuring flammable and corrosive gases.
- 4) Not in the version with housing purge

#### Design of the gas connections

Internal flame barriers of stainless steel 1.4571 (AISI 316Ti) with 1/8 NPT female thread

#### Space requirements

Note the additional space requirements to the left and to the right of the housing as well as beneath the housing for connection lines (each approx. 10 cm (4 in)).

# ... Dimensions, gas connections

### Analyzer unit Uras26



#### 1

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J

- 2 Assignment of the gas connections 1 to 4 see
- 3 | analyzer data sheet (provided with the gas analyzer)
- 4
- 5 Purge gas inlet<sup>1)</sup>
- 6 Purge gas outlet<sup>1)</sup>
- 7 Pressure sensor port<sup>2)</sup>
- 8 Data transmission cable opening
- 9 24 VDC connection cable opening
- 10 Potential compensation connection
- 1) Option
- 2) The pressure sensor port must not be connected to the sample gas path when measuring flammable and corrosive gases.

#### Design of the gas connections

Internal flame barriers of stainless steel 1.4571 (AISI 316Ti) with  $^{1\!/_8}$  NPT female thread

#### Space requirements

Note the additional space requirements beneath the analyzer unit for connection lines (approx. 10 cm (4 in)) and above the analyzer unit for opening the housing (approx. 40 cm (16 in)).

#### **Connecting cables**

The permanently connected connecting cables for data transmission and 24 V DC supply are integral components of the flameproof enclosure of the analyzer unit. Both of them are 10 m (33 ft) long and may not be shortened to a length of less than 1 m (3.3 ft). \_

# Certifications and approvals

#### **CE conformity**

The EL3060 Series gas analyzers satisfy the requirements of the European directives 2014/35/EU Low Voltage Directive 2014/30/EU EMC Directive 2014/34/EU ATEX Directive

#### SIL conformity

The gas analyzers EL3060-Magnos206 and EL3060-Magnos28 without flow and pressure sensor satisfy the requirements of the European standard for functional safety EN 61508:2010 Part 2 (identical to IEC 61508:2010).

#### Explosion protection to European standards – ATEX

The EL3060 Series gas analyzers with Uras26, Magnos206, Magnos28, Caldos25 und Caldos27 in category 2G for measurement of flammable and non-flammable sample gas satisfy the requirements of the European standards EN 60079-0 General requirements, EN 60079-1 Flameproof enclosures 'd' and EN 60079-7 Increased safety 'e'. EL3060-CU without or with analyzer: Marking: 🖾 II 2G Ex db e IIC T4 Gb EU-Type Examination Certificate No. BVS 08 ATEX E 048 X Analyzer EL3060-Uras26: Marking: 🖾 II 2G Ex db IIC T4 Gb EU-Type Examination Certificate No. BVS 08 ATEX E 055 X

#### Explosion protection to IEC standards – IECEx

The EL3060 Series gas analyzers with Uras26, Magnos206, Magnos28, Caldos25 und Caldos27 in the version with EPL Gb for measurement of flammable and non-flammable sample gas satisfy the requirements of the IEC standards IEC 60079-0 General requirements, IEC 60079-1 Flameproof enclosures 'd' and IEC 60079-1 Flameproof enclosures 'd' and IEC 60079-7 Increased safety 'e'. EL3060-CU without or with analyzer: Marking: Ex db e IIC T4 Gb Certificate No. IECEx BVS 13.0037X Analyzer EL3060-Uras26: Marking: Ex db IIC T4 Gb Certificate No. IECEx BVS 13.0056X

# Explosion protection for the customs union of Russia, Belarus and Kazakhstan – GOST TR CU

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and nonflammable gases and vapors.

EL3060-CU without or with analyzer:

Marking: II 2G Ex de IIC T4 Analyzer EL3060-Uras26:

Marking: II 2G Ex d IIC T4

GOST TR CU Certificate No. TC RU C-DE.F604.B00277 Pattern approval certificate for Russia No. DE.C.31.004.A No. 37984.

#### Explosion protection for Japan - TIIS

The EL3060 Series gas analyzers with Uras26, Magnos206 and Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and non-flammable gases and vapors.

EL3060-CU, analyzer EL3060-Magnos206: Marking: II B + H<sub>2</sub> T4 Certificate No. TC20105 Analyzer EL3060-Caldos27: Marking: II B + H<sub>2</sub> T4 Certificate No. TC20082 Analyzer EL3060-Uras26: Marking: II B T4 Certificate No. TC20078

#### **Explosion protection for China – NEPSI**

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and nonflammable gases and vapors.

EL3060-CU without or with analyzer: Marking: Ex de IIC T4 Gb Certificate No. GYJ15.1431X Analyzer EL3060-Uras26: Marking: Ex d IIC T4 Gb Certificate No. GYJ15.1430X

#### **Explosion protection for South Korea – KCs**

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and nonflammable gases and vapors. EL3060-CU without or with analyzer: Marking: Ex de IIC T4

Certificate No. 14-AV4BO-0050 Analyzer EL3060-Uras26:

Marking: Ex d IIC T4 Certificate No. 14-AV4BO-0051





# Notes





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