



MIDWEST ELECTRIC PRODUCTS INC.
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Instruction Bulletin (IBUL)	Drawing: MEPI64
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Subject:	Revision: 03
Customer instruction for C-54 angle caps	Created: 02/26/2002

The following is the customer instruction for wiring the C-54 angle cap.

C-54

ANGLE CAP

Blue Cord clamps screw in from exterior

WIRING INSTRUCTION

NOTICE: Connect only copper or copper clad wire to this device. Cord type: S, SJ, SJO, SO, ST, STO. Wire Size #4 through #10 AWG.

1. Strip outer insulation back 3 inches.
2. Cut red and black wire to 1-7/8 inches; blue wire 1 inch long.
3. Strip blue wire back 3/4 inch; strip red, black and white wires back 5/8 inch.
4. Remove cap cover. Raise contact blades about 3/4 inch or just enough to insert wires into clamps. Tighten clamp screws to a torque of 20-25 inch pounds.
5. Screw down cord clamp using (2) 7/8-#8 screws and fasten cover securely with (3) 1-1/4 inch long #4 screws.

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