Card exchange instructions
Relion® 620 series
Safety information

- Dangerous voltages can occur on the connectors, even though the auxiliary voltage has been disconnected.
- Non-observance can result in death, personal injury or substantial property damage.
- Only a competent electrician is allowed to carry out the electrical installation.
- National and local electrical safety regulations must always be followed.
- The frame of the device has to be carefully grounded.
- When the plug-in unit has been detached from the case, do not touch the inside of the case. The relay case internals may contain high voltage potential and touching these may cause personal injury.
- The device contains components which are sensitive to electrostatic discharge.
- Unnecessary touching of electronic components must therefore be avoided.

Guarantee

Please inquire about the terms of guarantee from your nearest ABB representative.

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In particular, any risks in applications where a system failure and/or product failure would create a risk for harm to property or persons (including but not limited to personal injuries or death) shall be the sole responsibility of the person or entity applying the equipment, and those so responsible are hereby requested to ensure that all measures are taken to exclude or mitigate such risks.

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In case the seal of the ESD bag is broken (opened), the card is not refundable.
The tool set needed on site:

- ESD PROTECTION SET:
  - Ordering code: SPA-ZZ1
  - 1 ESD wrist wrap
  - 2 Wire to ground ESD mat
  - 3 ESD mat

- Small flathead screwdriver
- Torx screwdriver T20
X130: AIM/RTD/SIM/BIO

X000: COM
X100: PSM
X105: BIO, RTD
X110, X115: BIO, RTD
X115, X120: AIM
LHMI

1. Install the LHMI in reverse order.
2. Proceed with the installation instructions.
4. Pay attention to the orientation of each component.
5. Ensure all parts are secured properly.
6. Verify that the system is functioning as expected.
7. besteht aus den in umgekehrter Reihenfolge installierte Komponenten.

Installing in reverse order.
LHMI assembly
4. Loosen the screws.

5. Remove the card exchange module.

Note: This process is to be repeated x2.