


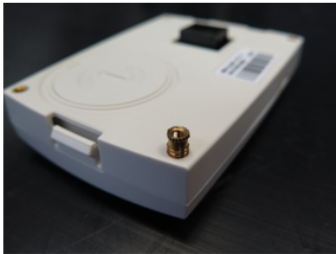
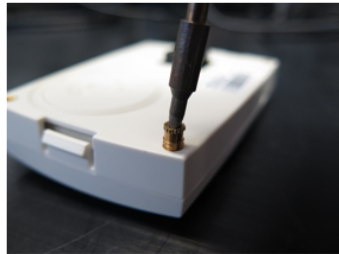

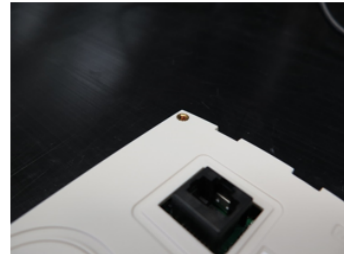
NEMA 4X CABINET MOUNTING KIT INSTALLATION INSTRUCTIONS

Description:

A concern arises on addressing customer questions regarding how to install the extra threaded inserts shipped with the NEMA 4X Cabinet Panel Mounting kit – ACS-CP-EXT-IP66 (68829593). The process is explained in the two methods below.

Methods for installing inserts:






-Preferred Thermal Installation

<p>ACS/H-CP-EXT-IP66, Panel Extension Cable Kit – IP66 Insert Installation Instructions – Preferred Thermal Installation</p>		
 <p>1. Have a panel and two inserts.</p>	 <p>2. Place the insert to the hole.</p>	 <p>3. Heat the soldering iron to 350°C and heat the insert for two seconds.</p>
 <p>4. Push the insert into the hole with the hot soldering iron. Make sure the insert is in level with the panel's back cover</p>	 <p>5. Repeat the steps 2-4 with the other insert in the opposite corner.</p>	
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External	Industrial	Document #: LVD-EOTN100U-EN
Product Categories: ACS310, ACS355, ACS550		Revision: A

-Alternative Mechanical Installation

ACS/H-CP-EXT-IP66, Panel Extension Cable Kit – IP66 Insert Installation Instructions – Alternative Mechanical Installation

		
<p>1. Have a panel and two inserts.</p>	<p>2. Place the insert to the hole.</p>	<p>3. Cover the front of the panel and squeeze the insert into the panel with pliers.</p>
		
<p>4. Make sure the insert is in level with the panel's back cover</p>	<p>5. Repeat the steps 2-4 with the other insert in the opposite corner.</p>	

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