



MIDWEST ELECTRIC PRODUCTS INC.  
305 Gregson Drive Cary, NC 27511

<b>Instruction Bulletin (IBUL)</b>	<b>Drawing: MEPI62</b>
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<b>Subject:</b> <b>Customer instruction for C-34 &amp; C-54-U angle caps</b>	<b>Revision: 03</b>
	<b>Created: 02/26/2002</b>

The following is the customer instruction for wiring the C-34 and C-54-U angle cap.

**C-34 & C-54-U  
ANGLE CAP**

**WIRING INSTRUCTION**

NOTICE: Connect only copper or copper clad wire to this device. Cord type: S, SJ, SJO, SO, ST, STO. Wire Size #4 through #10 AWG.

1. Strip outer insulation back 3 inches.
2. Cut red and black wire to 1-7/8 inches long; white wire 1 inch long
3. Strip wires as follows: Green wire 3/4 inch; red, black and white wires 5/8 inch.
4. Remove cap cover. Raise contact blades about 3/4 inch or just enough to insert wires into clamps. Tighten clamp screws to a torque of 20-25 inch pounds.
5. Screw down cord clamp using (2) 7/8-#8 screws and fasten cover securely with (3) 1-1/4-inch-long #4 screws.

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