**Before Commissioning,** terminal arrangement shall be such that the stator connection cables are covered with earthed protective structure (e.g., main terminal box and adequate intermediate box). Main terminal boxes are not included in motor manufacturer's delivery.

Main terminal boxes must fulfill the following requirements:
- For explosive environments, Ex certified
- Enclosure IP55 or higher acc. to site conditions

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**During the initial installation, place 2mm shims under the feet of the motor for the design and construction of the foundation.** It shall be sufficiently rigid to withstand short circuit forces. To avoid resonance vibrations, the foundation shall be designed so that the natural frequency of the foundation together with machine is not within ±5% of running speed frequency. The customer is also responsible for lateral and torsional critical speed analysis of the complete installation.