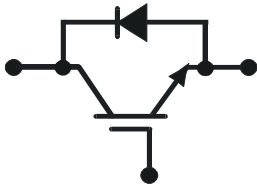


$V_{CE} = 2500 \text{ V}$   
 $I_C = 1200 \text{ A}$

**ABB HiPak™**

**IGBT Module**  
**5SNA 1200E250100**



Doc. No. 5SYA 1557-02 July 04

- Low-loss, rugged SPT chip-set
- Smooth switching SPT chip-set for good EMC
- Industry standard package
- High power density
- AISiC base-plate for high power cycling capability
- AlN substrate for low thermal resistance



**Maximum rated values <sup>1)</sup>**

| Parameter                      | Symbol       | Conditions   | min | max   | Unit               |
|--------------------------------|--------------|--|-----|-------|--------------------|
| Collector-emitter voltage      | $V_{CES}$    | $V_{GE} = 0 \text{ V}$   |     | 2500  | V                  |
| DC collector current           | $I_C$        | $T_c = 80 \text{ °C}$  |     | 1200  | A                  |
| Peak collector current         | $I_{CM}$     | $t_p = 1 \text{ ms}, T_c = 80 \text{ °C}$  |     | 2400  | A                  |
| Gate-emitter voltage           | $V_{GES}$    |  | -20 | 20    | V                  |
| Total power dissipation        | $P_{tot}$    | $T_c = 25 \text{ °C}$ , per switch (IGBT)  |     | 11000 | W                  |
| DC forward current             | $I_F$        |  |     | 1200  | A                  |
| Peak forward current           | $I_{FRM}$    |  |     | 2400  | A                  |
| Surge current                  | $I_{FSM}$    | $V_R = 0 \text{ V}, T_{vj} = 125 \text{ °C}$ ,<br>$t_p = 10 \text{ ms}$ , half-sinewave                              |     | 11000 | A                  |
| IGBT short circuit SOA         | $t_{psc}$    | $V_{CC} = 1900 \text{ V}, V_{CEMCHIP} \leq 2500 \text{ V}$<br>$V_{GE} \leq 15 \text{ V}, T_{vj} \leq 125 \text{ °C}$ |     | 10    | $\mu\text{s}$      |
| Isolation voltage              | $V_{isol}$   | 1 min, $f = 50 \text{ Hz}$   |     | 5000  | V                  |
| Junction temperature           | $T_{vj}$     |  |     | 150   | $^{\circ}\text{C}$ |
| Junction operating temperature | $T_{vj(op)}$ |  | -40 | 125   | $^{\circ}\text{C}$ |
| Case temperature               | $T_c$        |  | -40 | 125   | $^{\circ}\text{C}$ |
| Storage temperature            | $T_{stg}$    |  | -40 | 125   | $^{\circ}\text{C}$ |
| Mounting torques <sup>2)</sup> | $M_1$        | Base-heatsink, M6 screws   | 4   | 6     | Nm                 |
|                                | $M_2$        | Main terminals, M8 screws  | 8   | 10    |                    |
|                                | $M_3$        | Auxiliary terminals, M4 screws   | 2   | 3     |                    |

<sup>1)</sup> Maximum rated values indicate limits beyond which damage to the device may occur per IEC 60747

<sup>2)</sup> For detailed mounting instructions refer to ABB Document No. 5SYA2039

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IGBT characteristic values <sup>3)</sup>

| Parameter  | Symbol                  | Conditions   | min                                   | typ   | max | Unit          |    |
|--|-------------------------|--|---------------------------------------|-------|-----|---------------|----|
| Collector (-emitter) breakdown voltage             | $V_{(BR)CES}$           | $V_{GE} = 0 \text{ V}$ , $I_C = 10 \text{ mA}$ , $T_{vj} = 25 \text{ }^\circ\text{C}$  | 2500                                  |       |     | V             |    |
| Collector-emitter <sup>4)</sup> saturation voltage | $V_{CE \text{ sat}}$    | $I_C = 1200 \text{ A}$ , $V_{GE} = 15 \text{ V}$   | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 2.2   | 2.5 | 2.9           | V  |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 2.8   | 3.1 | 3.4           | V  |
| Collector cut-off current                          | $I_{CES}$               | $V_{CE} = 2500 \text{ V}$ , $V_{GE} = 0 \text{ V}$   | $T_{vj} = 25 \text{ }^\circ\text{C}$  |       |     | 12            | mA |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ |       | 60  | 120           | mA |
| Gate leakage current                               | $I_{GES}$               | $V_{CE} = 0 \text{ V}$ , $V_{GE} = \pm 20 \text{ V}$ , $T_{vj} = 125 \text{ }^\circ\text{C}$   | -500                                  |       | 500 | nA            |    |
| Gate-emitter threshold voltage                     | $V_{GE(TO)}$            | $I_C = 240 \text{ mA}$ , $V_{CE} = V_{GE}$ , $T_{vj} = 25 \text{ }^\circ\text{C}$  | 5                                     |       | 7.5 | V             |    |
| Gate charge  | $Q_{ge}$                | $I_C = 1200 \text{ A}$ , $V_{CE} = 1250 \text{ V}$ ,<br>$V_{GE} = -15 \text{ V} \dots 15 \text{ V}$  |                                       | 12.2  |     | $\mu\text{C}$ |    |
| Input capacitance                                  | $C_{ies}$               | $V_{CE} = 25 \text{ V}$ , $V_{GE} = 0 \text{ V}$ , $f = 1 \text{ MHz}$ ,<br>$T_{vj} = 25 \text{ }^\circ\text{C}$   |                                       | 186   |     | nF            |    |
| Output capacitance                                 | $C_{oes}$               |  |                                       | 13.7  |     |               |    |
| Reverse transfer capacitance                       | $C_{res}$               |  |                                       | 2.98  |     |               |    |
| Turn-on delay time                                 | $t_{d(on)}$             | $V_{CC} = 1250 \text{ V}$ ,<br>$I_C = 1200 \text{ A}$ ,<br>$R_G = 1.5 \text{ } \Omega$ ,   | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 375   |     | ns            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 365   |     |               |    |
| Rise time  | $t_r$                   | $V_{GE} = \pm 15 \text{ V}$ ,<br>$L_\sigma = 100 \text{ nH}$ , inductive load  | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 240   |     | ns            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 250   |     |               |    |
| Turn-off delay time                                | $t_{d(off)}$            | $V_{CC} = 1250 \text{ V}$ ,<br>$I_C = 1200 \text{ A}$ ,<br>$R_G = 1.5 \text{ } \Omega$ ,   | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 875   |     | ns            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 980   |     |               |    |
| Fall time  | $t_f$                   | $V_{GE} = \pm 15 \text{ V}$ ,<br>$L_\sigma = 100 \text{ nH}$ , inductive load  | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 300   |     | ns            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 345   |     |               |    |
| Turn-on switching energy                           | $E_{on}$                | $V_{CC} = 1250 \text{ V}$ , $I_C = 1200 \text{ A}$ ,<br>$V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \text{ } \Omega$ ,<br>$L_\sigma = 100 \text{ nH}$ , inductive load                  | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 820   |     | mJ            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 1150  |     |               |    |
| Turn-off switching energy                          | $E_{off}$               | $V_{CC} = 1250 \text{ V}$ , $I_C = 1200 \text{ A}$ ,<br>$V_{GE} = \pm 15 \text{ V}$ , $R_G = 1.5 \text{ } \Omega$ ,<br>$L_\sigma = 100 \text{ nH}$ , inductive load                  | $T_{vj} = 25 \text{ }^\circ\text{C}$  | 980   |     | mJ            |    |
|  |                         |  | $T_{vj} = 125 \text{ }^\circ\text{C}$ | 1250  |     |               |    |
| Short circuit current                              | $I_{SC}$                | $t_{psc} \leq 10 \text{ } \mu\text{s}$ , $V_{GE} = 15 \text{ V}$ , $T_{vj} = 125 \text{ }^\circ\text{C}$ ,<br>$V_{CC} = 1900 \text{ V}$ , $V_{CEM \text{ CHIP}} \leq 2500 \text{ V}$ |                                       | 5800  |     | A             |    |
| Module stray inductance                            | $L_{\sigma \text{ CE}}$ |  |                                       | 10    |     | nH            |    |
| Resistance, terminal-chip                          | $R_{CC'+EE'}$           |  | $T_C = 25 \text{ }^\circ\text{C}$     | 0.06  |     | m $\Omega$    |    |
|  |                         |  | $T_C = 125 \text{ }^\circ\text{C}$    | 0.085 |     |               |    |

<sup>3)</sup> Characteristic values according to IEC 60747 – 9<sup>4)</sup> Collector-emitter saturation voltage is given at chip level

**Diode characteristic values** <sup>5)</sup>

| Parameter                     | Symbol    | Conditions  | min                       | typ  | max  | Unit |               |
|-------------------------------|-----------|---|---------------------------|------|------|------|---------------|
| Forward voltage <sup>6)</sup> | $V_F$     | $I_F = 1200 \text{ A}$  | $T_{vj} = 25 \text{ °C}$  | 1.5  | 1.75 | 2.0  | V             |
|                               |           |   | $T_{vj} = 125 \text{ °C}$ | 1.4  | 1.8  | 2.0  |               |
| Reverse recovery current      | $I_{rr}$  | $V_{CC} = 1250 \text{ V},$<br>$I_F = 1200 \text{ A},$<br>$V_{GE} = \pm 15 \text{ V},$<br>$R_G = 1.5 \text{ } \Omega$<br>$L_{\sigma} = 100 \text{ nH}$<br>inductive load | $T_{vj} = 25 \text{ °C}$  |      | 965  |      | A             |
|                               |           |   | $T_{vj} = 125 \text{ °C}$ |      | 1180 |      |               |
| Recovered charge              | $Q_{rr}$  |   | $T_{vj} = 25 \text{ °C}$  |      | 680  |      | $\mu\text{C}$ |
|                               |           |   | $T_{vj} = 125 \text{ °C}$ |      | 1150 |      |               |
| Reverse recovery time         | $t_{rr}$  |   | $T_{vj} = 25 \text{ °C}$  |      | 1250 |      | ns            |
|                               |           | $T_{vj} = 125 \text{ °C}$   |                           | 1710 |      |      |               |
| Reverse recovery energy       | $E_{rec}$ | $T_{vj} = 25 \text{ °C}$  |                           | 580  |      | mJ   |               |
|                               |           | $T_{vj} = 125 \text{ °C}$   |                           | 960  |      |      |               |

<sup>5)</sup> Characteristic values according to IEC 60747 – 2

<sup>6)</sup> Forward voltage is given at chip level

**Thermal properties**

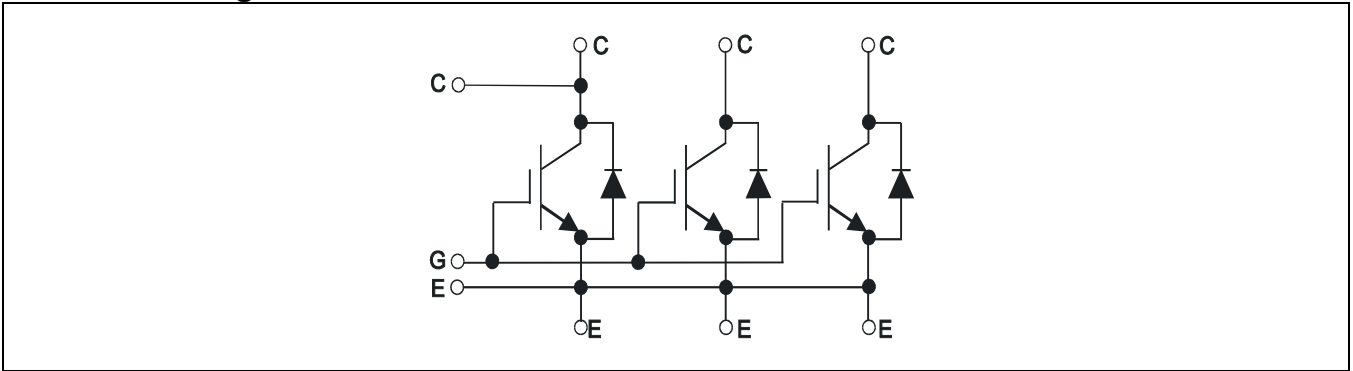
| Parameter   | Symbol             | Conditions   | min | typ   | max   | Unit |
|---|--------------------|--|-----|-------|-------|------|
| IGBT thermal resistance junction to case          | $R_{th(j-c)IGBT}$  |  |     |       | 0.009 | K/W  |
| Diode thermal resistance junction to case         | $R_{th(j-c)DIODE}$ |  |     |       | 0.017 | K/W  |
| Thermal resistance case <sup>2)</sup> to heatsink | $R_{th(c-h)}$      | per module, $\lambda$ grease = $1\text{W/m} \times \text{K}$ |     | 0.006 |       | K/W  |

<sup>2)</sup> For detailed mounting instructions refer to ABB Document No. 5SYA2039

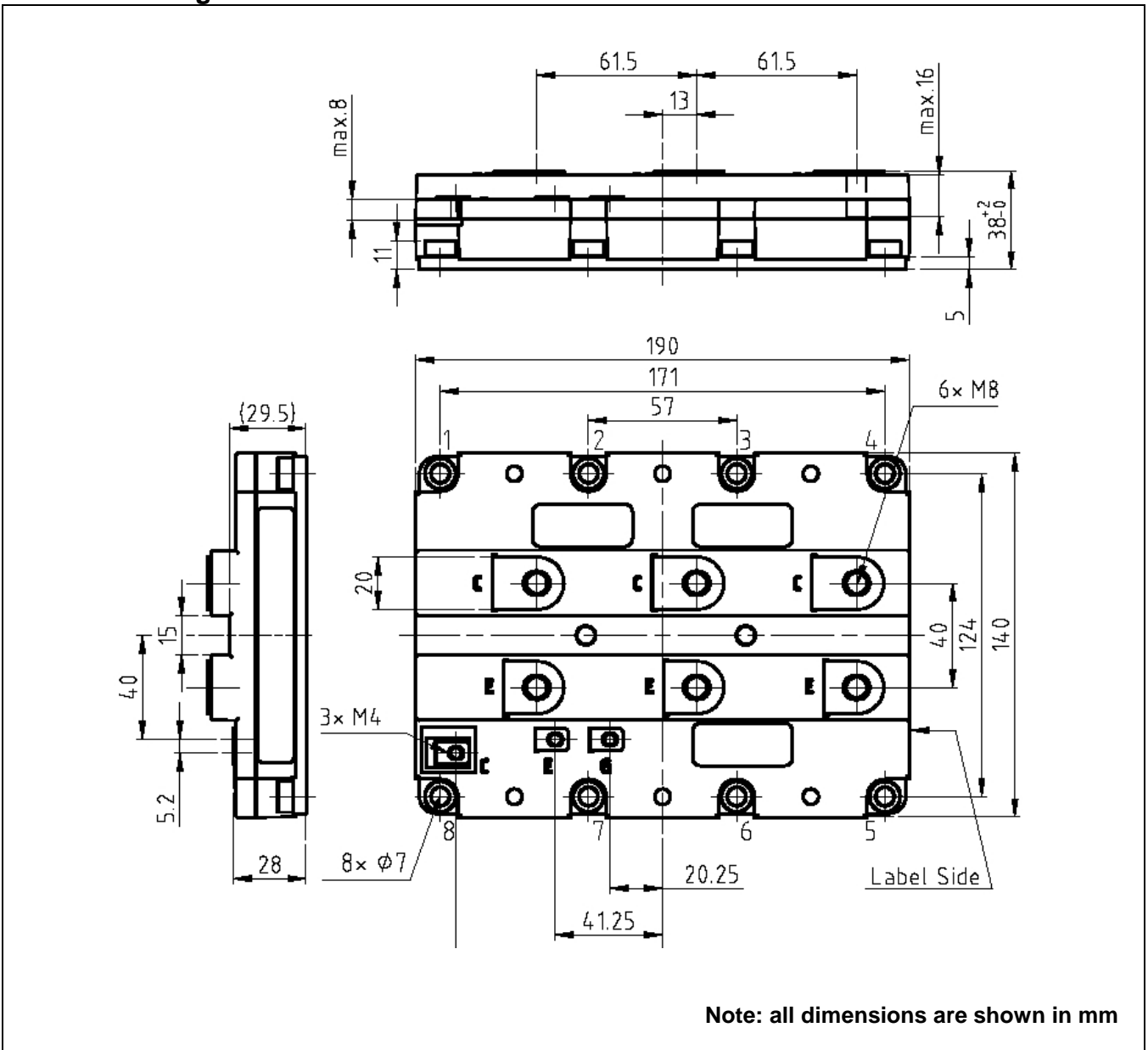
**Mechanical properties**

| Parameter                 | Symbol                | Conditions                              | min            | typ  | max | Unit |
|---------------------------|-----------------------|---|----------------|------|-----|------|
| Dimensions                | $L \times W \times H$ | Typical , see outline drawing           | 190 × 140 × 38 |      |     | mm   |
| Clearance distance        | $D_C$                 | according to IEC 60664-1 and EN 50124-1 | Term. to base: | 23   |     | mm   |
|                           |                       |   | Term. to term: | 19   |     |      |
| Surface creepage distance | $D_{SC}$              | according to IEC 60664-1 and EN 50124-1 | Term. to base: | 33   |     | mm   |
|                           |                       |   | Term. to term: | 32   |     |      |
| Weight                    |                       |   |                | 1500 |     | g    |

**Electrical configuration**



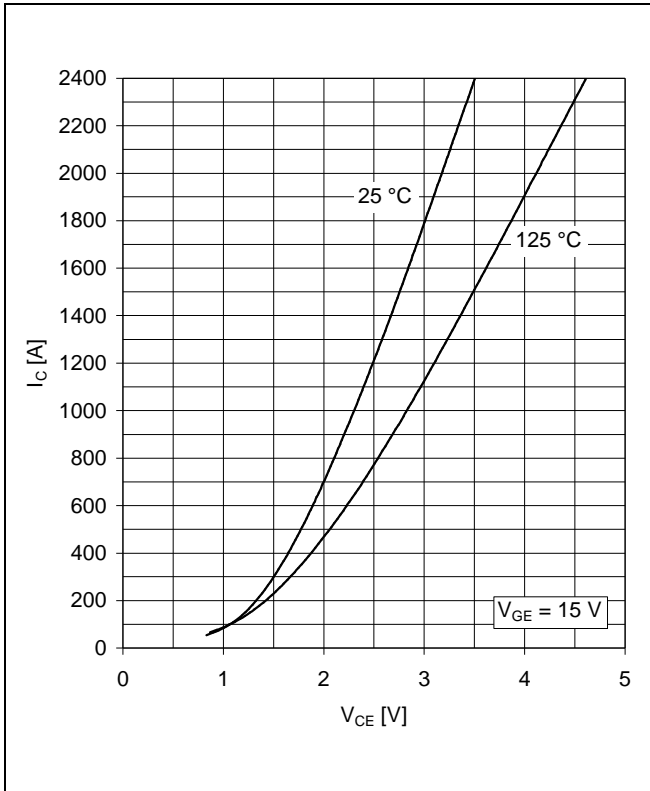
**Outline drawing <sup>2)</sup>**



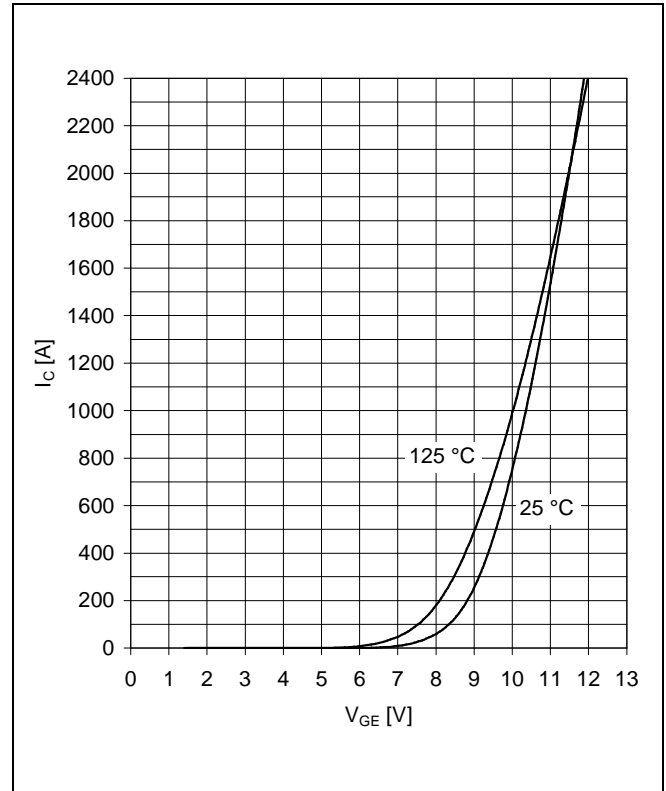
<sup>2)</sup> For detailed mounting instructions refer to ABB Document No. 5SYA2039

**This is an electrostatic sensitive device, please observe the international standard IEC 60747-1, chap. IX.**

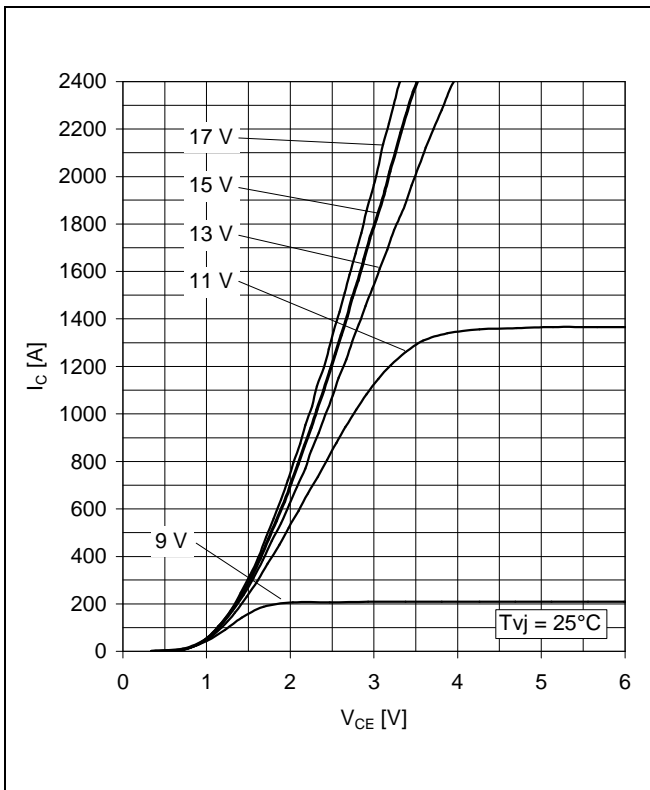
**This product has been designed and qualified for Industrial Level.**



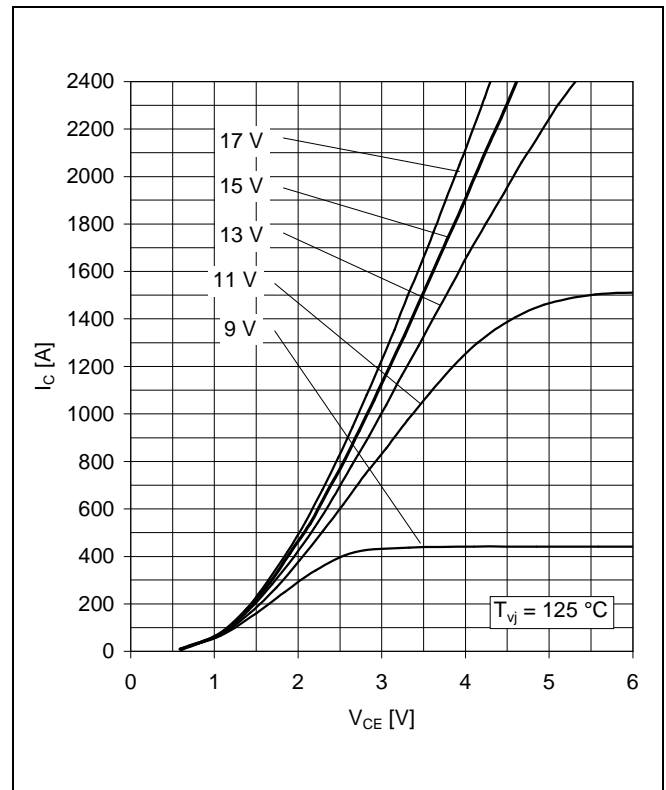
**Fig. 1** Typical on-state characteristics, chip level



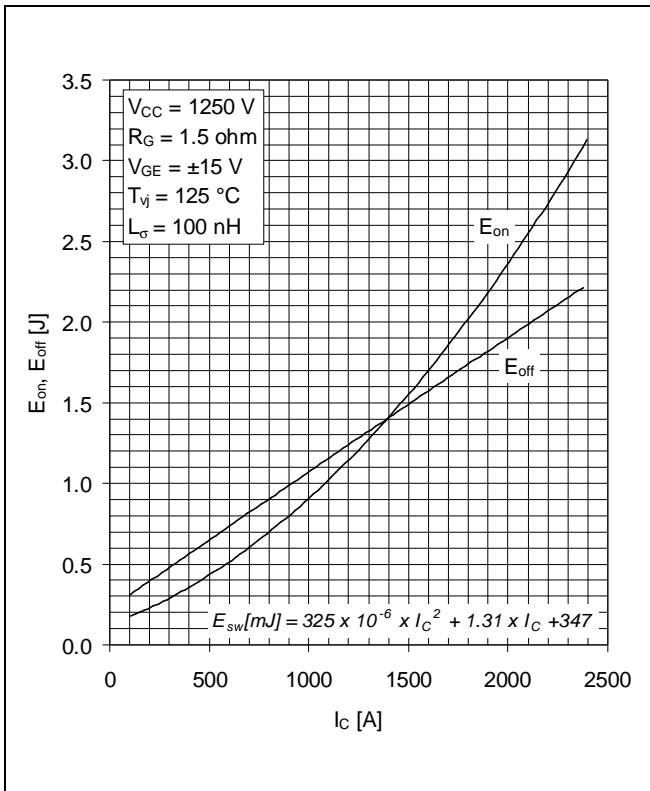
**Fig. 2** Typical transfer characteristics, chip level



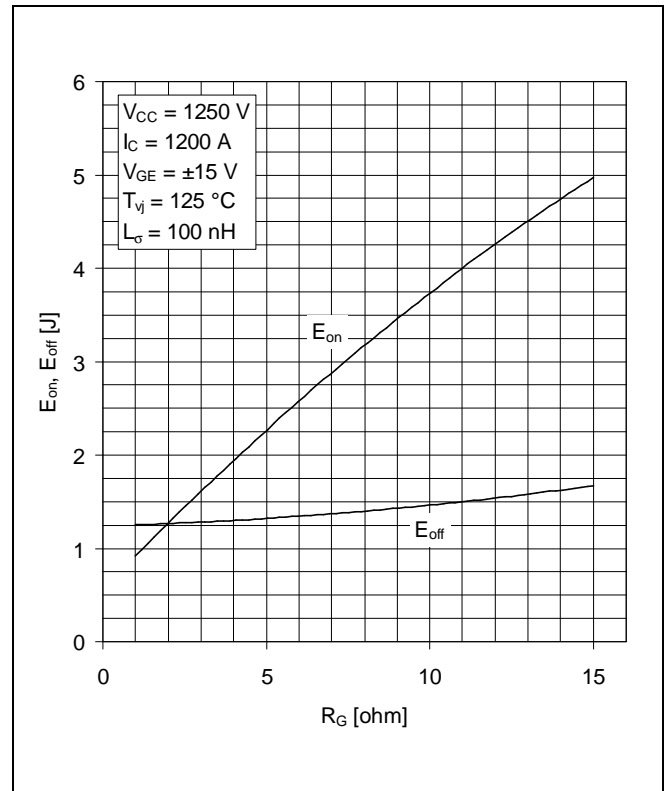
**Fig. 3** Typical output characteristics, chip level



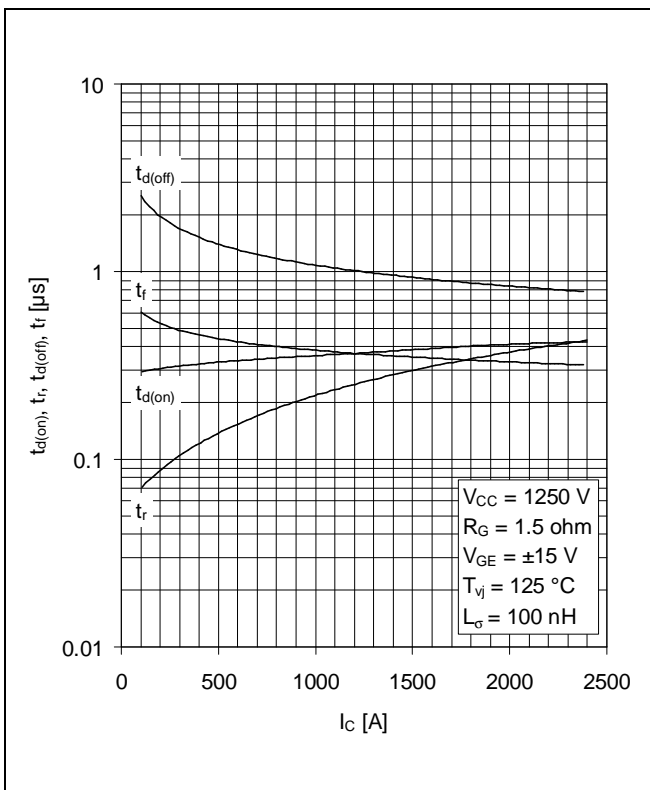
**Fig. 4** Typical output characteristics, chip level



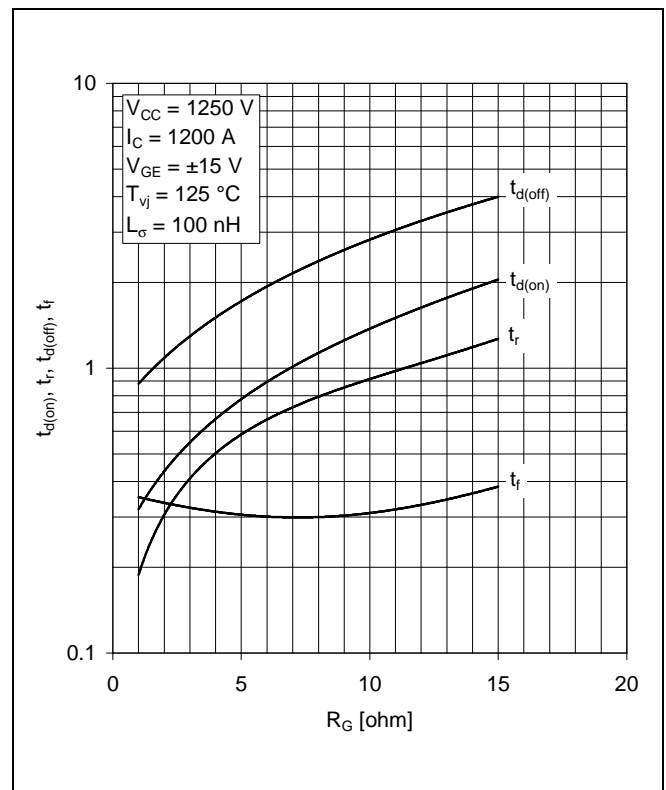
**Fig. 5** Typical switching energies per pulse vs collector current



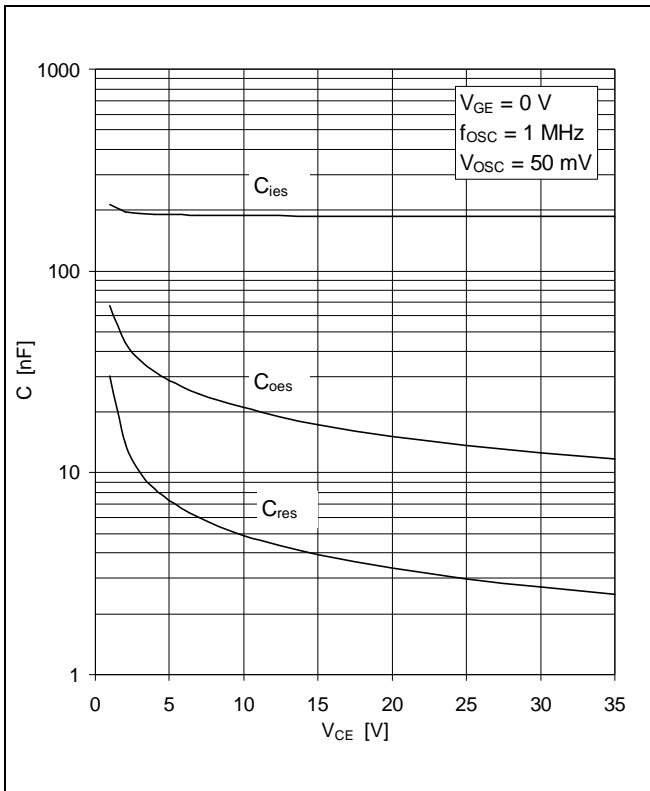
**Fig. 6** Typical switching energies per pulse vs gate resistor



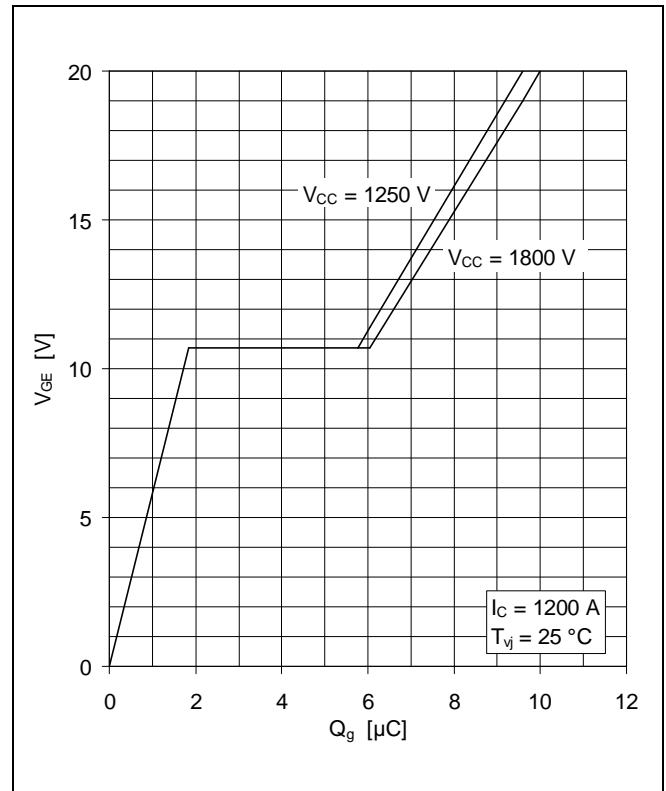
**Fig. 7** Typical switching times vs collector current



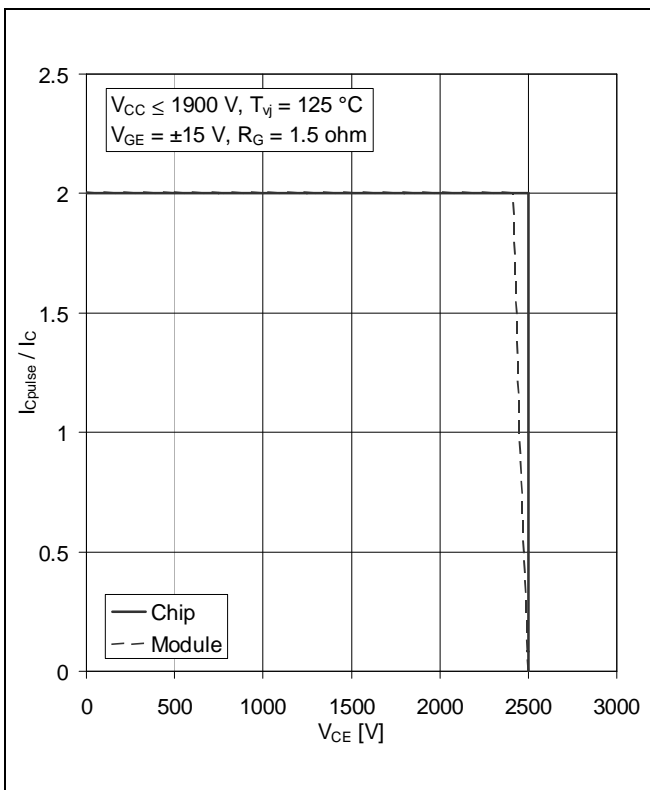
**Fig. 8** Typical switching times vs gate resistor



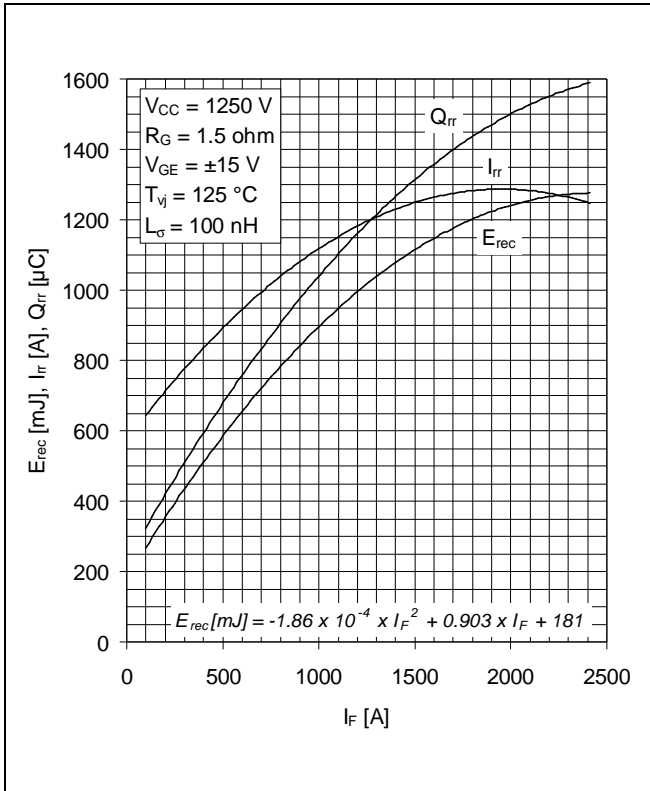
**Fig. 9** Typical capacitances vs collector-emitter voltage



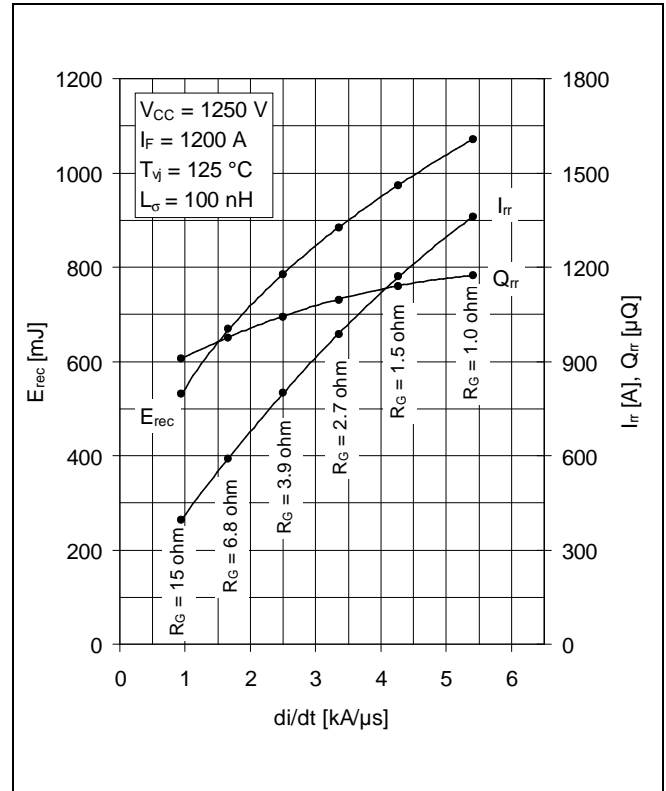
**Fig. 10** Typical gate charge characteristics



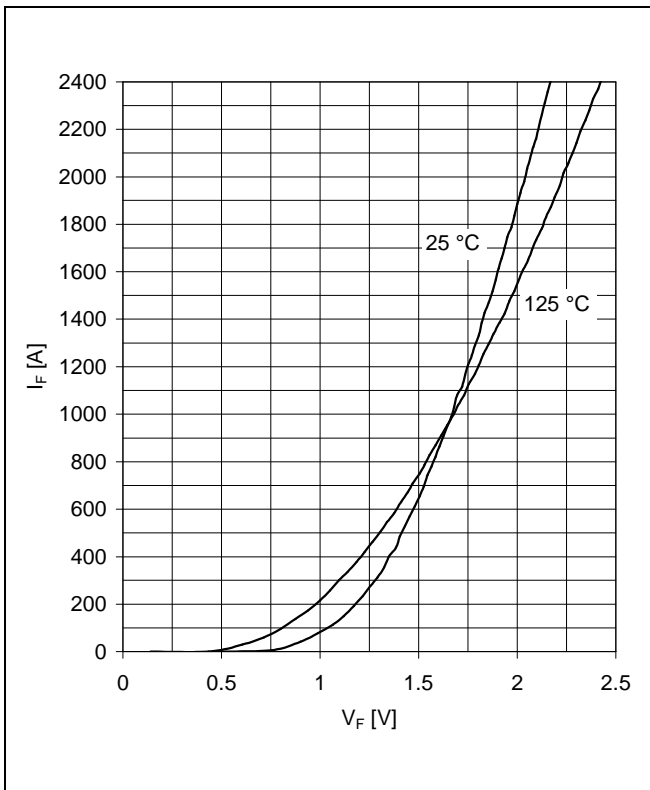
**Fig. 11** Turn-off safe operating area (RBSOA)



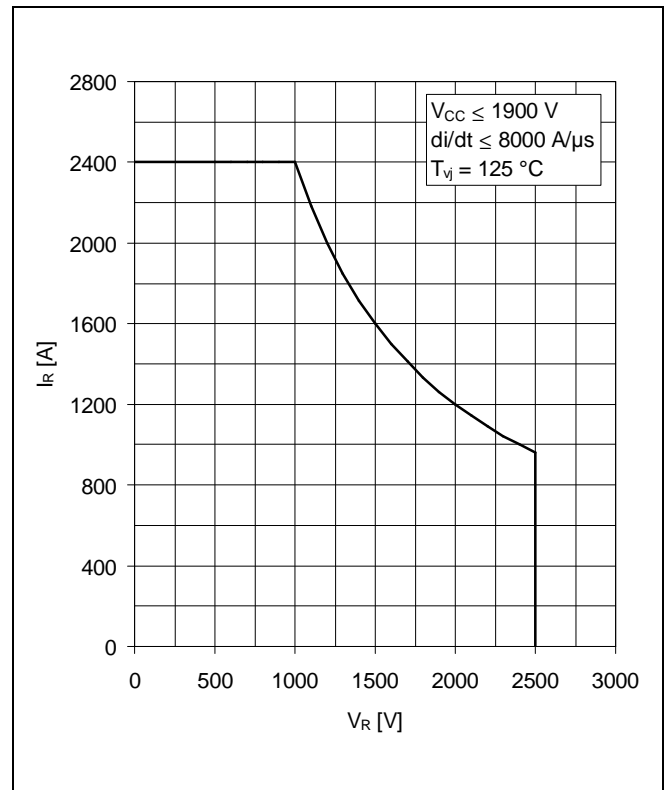
**Fig. 12** Typical reverse recovery characteristics vs forward current



**Fig. 13** Typical reverse recovery characteristics vs di/dt

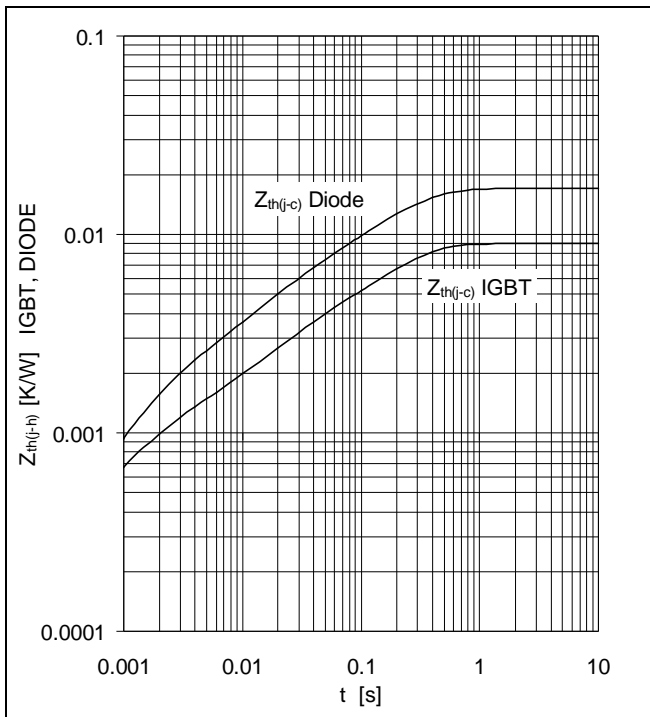


**Fig. 14** Typical diode forward characteristics, chip level



**Fig. 15** Safe operating area diode (SOA)





**Fig. 16** Thermal impedance vs time

**Analytical function for transient thermal impedance:**

$$Z_{th(j-c)}(t) = \sum_{i=1}^n R_i (1 - e^{-t/\tau_i})$$

|       | i             | 1     | 2     | 3     | 4     | 5 |
|-------|---------------|-------|-------|-------|-------|---|
| IGBT  | $R_i$ (K/kW)  | 6.287 | 1.685 | 0.685 | 0.337 |   |
|       | $\tau_i$ (ms) | 194.7 | 20.4  | 1.98  | 0.52  |   |
| DIODE | $R_i$ (K/kW)  | 11.54 | 2.92  | 1.28  | 1.27  |   |
|       | $\tau_i$ (ms) | 203.4 | 29.3  | 6.96  | 1.5   |   |

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