Tmax. T Generation

Low voltage moulded-case circuit-breakers up to 1600 A

Preliminary - 1SDC210015D0201









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Tmax is freedom. Freedom now reaching up to 1600 A with the new Tmax T7 circuit-breaker. There's a boundless and highly diversified world of differing types of installations, requirements, needs and problems from 0 to 1600 A. With T Generation everything becomes simple and rational – seven sizes to find the solutions you're looking for.

BE FREE TO SIZE ANY TYPE OF INSTALLATION IN AN IDEAL WAY AT ALL TIMES.

Thanks to the seven sizes and a complete series of magnetic only, thermomagnetic and electronic trip units.

And also a wide range of accessories and the possibility of selecting dedicated ranges for all market applications, even the most specific and advanced ones.

BE FREE TO INSTALL ALL THE SIZES WITHOUT ANY DIFFICULTY.

T Generation is undeniably the family of moulded-case circuit-breakers with the top performance/size ratio available on the market, so can you imagine how much more space there is for cabling and how simply you'll be able to carry it out? And further, what about the reduced dimensions of the switchboard?



BE FREE TO RIDE THE MOST ADVANCED TECHNOLOGY.

It is thanks to this technology that T Generation offers you performances which were out of the question until now in circuit-breakers with these dimensions. And there are some exclusive technical solutions which only ABB SACE can offer you, such as the brand new electronic trip units designed for the new Tmax T7 or the new rapid accessory fitting system.

FREEDOM OF TOTALLY SAFE SELECTION.

The safety of knowing that behind Tmax there's ABB SACE's strong and constant commitment to continually search for excellence of quality at the base of each product and service. ABB quality.

TMAX T1, T2 AND T3.
ALL SOLUTIONS PERFECTLY
COORDINATED, UP TO 250 A.



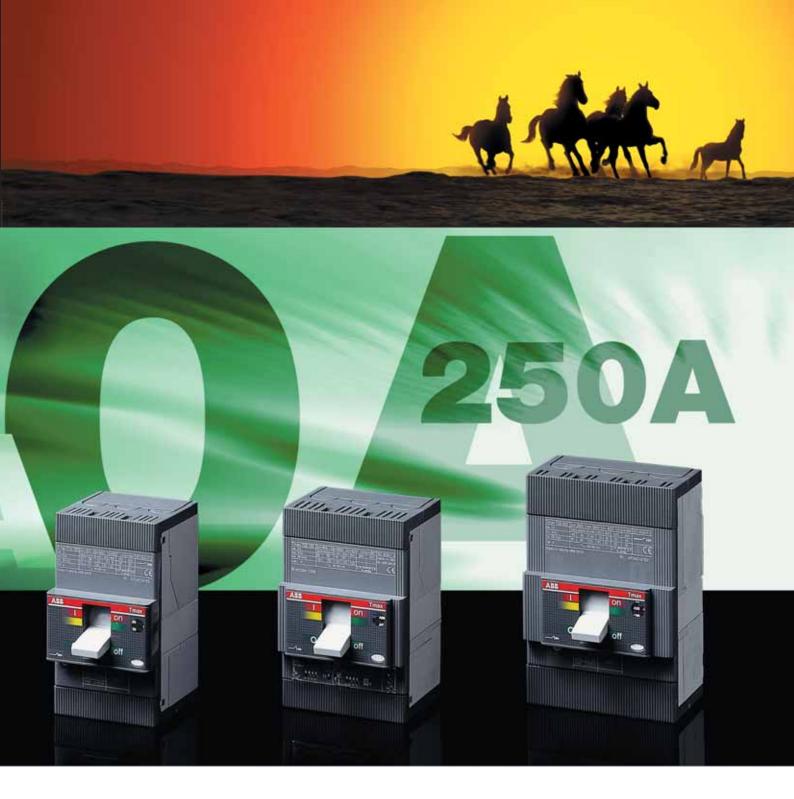
Tmax T1, T2 and T3 – the three "little ones" of the Tmax family – were thought up from the beginning to work together. You can select functions and performances which until now couldn't be found in circuit-breakers with these dimensions. Perfect up to $250~\mathrm{A}$.

There are so many characteristics common to the three sizes. The single depth (70 mm) of the three pieces of apparatus making installation truly simpler, the new arcing chambers produced with a gasifying material, and an innovative construction system allowing the arc extinction time to be reduced. All three sizes are fitted with adjustment of the thermal threshold

as standard and have new - three-pole and four-pole - residual

current releases, designed and constructed to optimise space in the switchboard and simplify coupling with the circuit-breaker. Tmax T1, T2 and T3 have a completely standardised range of accessories.





TMAX T1. THE LITTLE ONE THAT'S REALLY BIG.

Thanks to its extremely compact dimensions, Tmax T1 is a unique circuit-breaker in its category. Compared with any other circuit-breaker with the same performance (160 A - up to 36 kA at 415 V AC), the overall dimensions of the apparatus are notably smaller.

TMAX T2. INTELLIGENCE AND HIGH PERFORMANCE IN THE PALM OF YOUR HAND.

Tmax T2 is the only 160 A circuitbreaker available with such high performances in such very limited overall



dimensions. A breaking capacity of 85~kA at 415~V AC can be achieved. Tmax T2 can be fitted with a latest generation electronic trip unit.

TMAX T3. 250 A IN A DEPTH OF 70 MM FOR THE FIRST TIME.

Tmax T3 is the first circuit-breaker which carries 250 A in considerably limited overall dimensions compared with any other similar apparatus – a really large step forward for this type of equipment.

Tmax T3 allows coordinations for motor protection to be made up to a power of 90 kW at 415 V AC.

TMAX T4, T5 AND T6.
BE FREE TO CHOOSE
UP TO 1000 A.



Tmax T4, T5 and T6 are the moulded-case circuit-breakers with the best performance/size ratio on the market.

Their application possibilities are practically unlimited, thanks to their dedicated and specific ranges, advanced electronics, as well as a complete and standardised range of accessories.

The top quality materials and innovative construction techniques used by ABB SACE mean Tmax circuit-breakers can guarantee truly exceptional performances, with a really high rated current/volume ratio. For example, T4 and T5 guarantee a breaking capacity up to 200 kA at 415 V AC and an extraordinary 80 kA at 690 V AC. Moreover, they complete the range of applications up to 1150 V in alternating current and 1000 V in direct current.

The series of electronic trip units, equipped with latest generation technology, offers solutions exclusive to ABB.

T4, T5 and T6 have the same depth, simplifying their positioning in the switchboard compartments, and also

have a complete, standardised and unified range of accessories available, simplifying selection, making them flexible to use and reducing stocks.





NEW PR223EF TRIP UNIT. THIS IS WHERE THE EXCLUSIVE INNOVATION IS TO BE FOUND.

The new PR223EF trip unit with the EFDP system offers two characteristics which until now were antithetic: selectivity and rapid tripping. With the new PR223EF, a new range up to 1000

A has been conceived for specific needs requiring high selectivity values: rapid detection of the fault and no limit to the number of hierarchical levels of the distribution plant. With the EFDP system, the size of the apparatus inside the installation can be reduced and cable and busbar

sizing can be optimised. And the outcome? Considerable reductions in plant costs.

NEW PR223DS TRIP UNIT. FREEDOM OF CONTROL.

The new PR223DS trip unit has been conceived and built for power distribution circuit-breakers.

Now all the different electrical values of the installation can be measured. And that's not all – there are LEDs available on the front of the trip unit which signal some configurations and the presence of any alarms (overload, incorrect connections, etc.).

TMAX T7. FREEDOM TO THE NTH POWER.

The new Tmax T7, available in two versions up to 1600 A either with manual operating mechanism or motor operator, was conceived with a really revolutionary design for circuit-breakers of this type: advanced electronics, exceptional performances and new installation and accessory fitting solutions.

Flexibility is absolutely exceptional with Tmax T7: they can be installed both vertically and horizontally (in the withdrawable version, too), there are all types of terminals (among which, flat orientated rear terminals) and a new, faster and safer racking-out system for the moving part. Moreover, cabling is considerably facilitated by the reduced height.

A great news is the new rapid accessory wiring system. No wires inside the circuit-breaker, rapid, simple and safe connection to the external circuit, and no screws for fixing the external power supply cables.

The exclusive news of the new cable interlock provides notable benefits in terms of optimal sizing. By using this accessory it is possible to interlock two circuit-breakers in any position and, above all, to interlock a T7 with an air circuit-breaker as well. Impossible until today, this answer is ideal for automatic transfer switch solutions.



Special attention has been paid to the electronics and the results are there to be seen ... PR231, PR232, PR331 and PR332 are the new interchangeable electronic trip units, with modularity and rating-plugs which can be replaced by the customer.



The PR231 and PR232 trip units, with dip-switches for setting the protection thresholds, offer LEDs to signal protection tripped for each protection function: this means the reason for circuit-breaker tripping can always be found.

The PR332 is decidedly ahead of its time in the present reference panorama: fitted with a large graphic display, it allows all the information needed to be displayed simply and clearly. It also offers advanced protection functions (as well as the "classic" protection functions). For example, the exclusive data logger function allowing all the events and values before the fault to be recorded for later analysis.







Main characteristics

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Overview of the Tmax family







Circuit-breakers for AC-DC distribution

			T1 1p	T1	
lu	[A]		160	160	
In	[A]		16160	16160	
Poles	[Nr]		1	3/4	
Ue	[V]	(AC) 50 - 60 Hz	240	690	
	[V]	(DC)	125	500	
Icu (380-415 V AC)	[kA]	В	25* (220/230 V AC)	16	
	[kA]	С		25	
	[kA]	N		36	
	[kA]	S			
	[kA]	Н			
	[kA]	L			
	[kA]	V			



Circuit-breakers for zone selectivity

lu	[A]
Poles	[Nr]
Ue	[V]
EFDP zone selectivity	
7S zone selectivity	

(AC) 50 - 60 Hz



Circuit-breakers for motor protection

iu [A]
Poles [Nr]
Ue [V]
Magnetic only trip unit,
IEC 60947-2
PR221DS-I trip unit, IEC 60947-2
PR222MP trip unit, IEC 60947-4-1
PR231/P-I trip unit, IEC 60947-2

(AC) 50 - 60 Hz

Circuit-breakers for use up to 1150 V AC and 1000 V DC



lu	[A]
Poles	[Nr]
Icu max	[KA]
	[KA]
	[KA]

_	
	1000 V AC
	1150 V AC
	1000 V DC
	4 poles in series



Switch-disconnectors

			110	
Ith	[A]		160	
le	[A]		125	
Poles	[Nr]		3/4	
Ue	[V]	(AC) 50 - 60 Hz	690	
	[V]	(DC)	500	
Icm	[kA]		2.8	
lcw	[kA]		2	

^{*} For In 16 A and In 20 A: Icu @ 220/230 V AC = 16 kA

Note: ABB SACE's moulded-case circuit-breakers are also available in the versions according to UL Standards (see catalogue "ABB SACE molded case circuit-breakers - UL 489 and CSA C22.2 Standard").









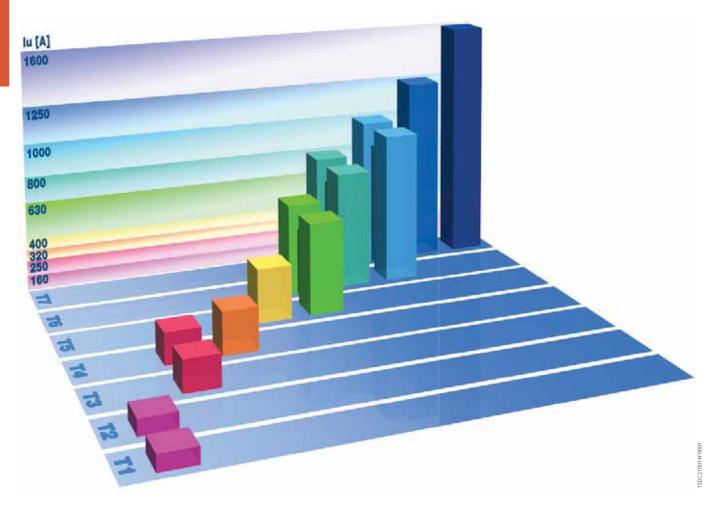




T2	Т3	T4	T5	T6	T7
 160	250	250/320	400/630	630/800/1000	800/1000/1250/1600
 1.6160	63250	20320	320630	6301000	2001600
 3/4	3/4	3/4	3/4	3/4	3/4
690	690	690	690	690	690
500	500	750	750	750	
					_
36	36	36	36	36	
50	50	50	50	50	50
70		70	70	70	70
85		120	120	100	120
		200	200		150
 		T4	T5	T6	T7
		250/320	400/630	630/800	800/1000/1250/1600
		3/4	3/4	3/4	3/4
		690	690	690	690
					
T2	Т3	T4	T5	T6	T7
160	250	250/320	400/630	800	800/1000/1250
3	3	3	3	3	3
690	690	690	690	690	690
				-	
 		T4	T5	T6	
 		250	400/630	630/800	
 		3/4	3/4	3/4	
 		20	20	12	
 		12	12		
 		40	40	40	
 				_	
					
 	T3D	T4D	T5D	T6D	T7D
	250	250/320	400/630	630/800/1000	1000/1250/1600
 	200	250/320	400/630	630/800/1000	1000/1250/1600
	3/4	3/4	3/4	3/4	3/4
 	690	690	690	690	690
 	500	750	750	750	750
 	5.3	5.3	11	30	52.2
	3.6	3.6	6	15	20

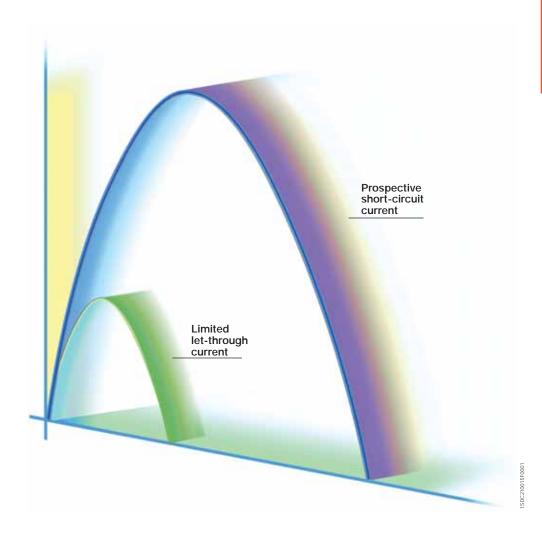
General

Tmax family is now available as a complete range of moulded case circuit-breakers up to 1600 A. All the circuit-breakers, both three-pole and four-pole, are available in the fixed version; the sizes T2, T3, T4 and T5 in the plug-in version and T4, T5, T6 and T7 in the withdrawable one as well. With the same frame size, the circuit-breakers in the Tmax family, are available with different breaking capacities and different rated uninterrupted currents.



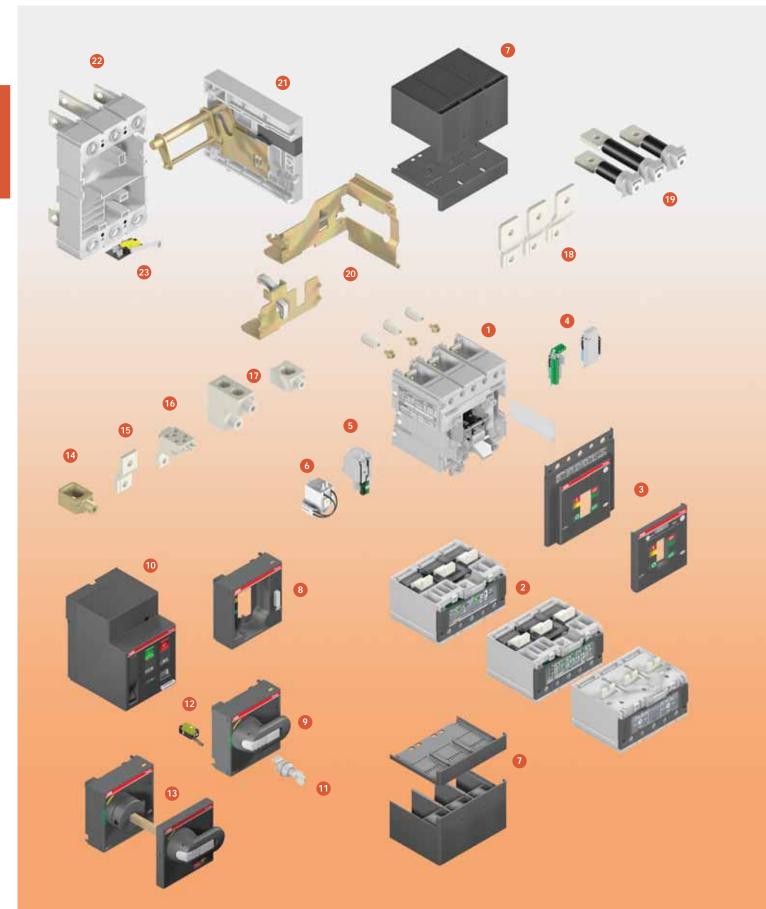
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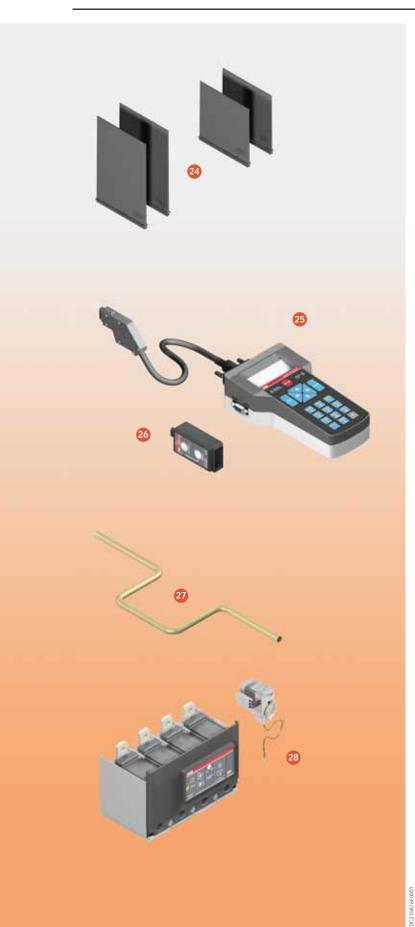
The electric arc interruption system used on the Tmax circuit-breakers allows the short-circuit currents of very high value to be interrupted extremely rapidly. The considerable opening speed of the contacts, the dynamic blasting action carried out by the magnetic field and the structure of the arcing chamber contribute to extinguishing the arc in the shortest possible time, notably limiting the value of the specific let-through energy l^2t and the current peak.



Construction characteristics

Modularity of the series





Starting from the fixed version circuit-breaker, all the other versions used for various requirements are obtained by means of mounting conversion kits.

The following are available:

- kit for converting a fixed circuit-breaker into the moving part of a plug-in and withdrawable one
- circuit-breaker fixed parts for plug-in and withdrawable circuitbreakers
- conversion kit for the connection terminals.

Various accessories are also available:

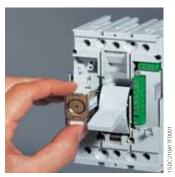
- Breaking unit
- 2. Trip units
- 3. Front
- 4. Auxiliary contacts AUX and AUX-E
- 5. Undervoltage release UVR
- 6. Shunt opening release SOR and P-SOR
- 7. Terminal covers
- 8. Front for lever operating mechanism FLD
- 9. Direct rotary handle RHD
- 10. Stored energy motor operator MOE
- 11. Key lock KLF
- 12. Early auxiliary contact AUE
- 13. Transmitted rotary handle RHE
- 14. Front terminal for copper cable FC Cu
- 15. Front extended terminal EF
- 16. Multi-cable terminal (only for T4) MC
- 17. Front terminal for copper-aluminium FC CuAl
- 18. Front extended spread terminal ES
- 19. Rear orientated terminal R
- 20. Conversion kit for plug-in/withdrawable versions
- 21. Guide of fixed part in the withdrawable version
- 22. Fixed part FP
- 23. Auxiliary position contact AUP
- 24. Phase separators
- 25. PR010T
- 26. TT1
- 27. Racking out crank handle
- 28. Residual current release.

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Construction characteristics

Distinguishing features of the series



Double insulation

Tmax has double insulation between the live power parts (excluding the terminals) and the front parts of the apparatus where the operator works during normal operation of the installation. The seat of each electrical accessory is completely segregated from the power circuit, thereby preventing any risk of contact with live parts, and, in particular, the operating mechanism is completely insulated in relation to the powered circuits.

Furthermore, the circuit-breaker has oversized insulation, both between the live internal parts and in the area of the connection terminals. In fact, the distances exceed those required by the IEC Standards and comply with what is foreseen by the UL 489 Standard.



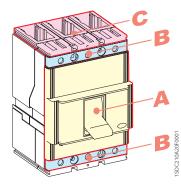
Positive operation

The operating lever always indicates the precise position of the moving contacts of the circuit-breaker, thereby guaranteeing safe and reliable signals, in compliance with the prescriptions of the IEC 60073 and IEC 60417-2 Standard (I = Closed; O = Open; yellow-green line = Open due to protection trip). The circuit-breaker operating mechanism has free release regardless of the pressure on the lever and the speed of the operation. Protection tripping automatically opens the moving contacts: to close them again, the operating mechanism must be reset by pushing the operating lever from the intermediate position into the lowest open position.

Isolation behaviour

In the open position, the circuit-breaker guarantees circuit in compliance with the IEC 60947-2 Standard. The oversized insulation distances guarantee there are no leakage currents and dielectric resistance to any overvoltages between input and output.





Degrees of protection

The table indicates the degrees of protection guaranteed by the Tmax circuit-breakers according to the prescriptions of the IEC 60529 Standard:

	With front	Without front ⁽²⁾	Without terminal covers	With high terminal covers	With low terminal covers	With IP40 protection kit on the front
Α	IP 40 ⁽³⁾	IP 20	-	-	-	-
B ⁽⁴⁾	IP 20	IP 20	IP 20	IP 40	IP 40	IP 40
С	-			IP 40 ⁽¹⁾	IP 30 ⁽¹⁾	-

⁽¹⁾ After correct installation

The fixed parts are always preset with IP20 degree of protection. IP54 degree of protection can be obtained with the circuit-breaker installed in a switchboard fitted with a rotary handle operating mechanism transmitted on the compartment door and special kit (RHE - IP54).

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⁽³⁾ Also for front for lever operating mechanism and direct rotary handle (4) Only for T1...T6

⁽²⁾ During installation of the electrical accessories

Operating temperature

The Tmax circuit-breakers can be used in ambient conditions where the surrounding air temperature varies between -25 $^{\circ}$ C and +70 $^{\circ}$ C, and stored in ambients with temperatures between -40 $^{\circ}$ C and +70 $^{\circ}$ C.

The circuit-breakers fitted with thermomagnetic trip units have their thermal element set for a reference temperature of +40 °C. For temperatures other than +40 °C, with the same setting, there is a thermal trip threshold variation as shown in the table on page 4/50 and following.

The electronic trip units do not undergo any variations in performance as the temperature varies but, in the case of temperatures exceeding $+40\,^{\circ}\text{C}$, the maximum setting for protection against overloads L must be reduced, as indicated in the derating graph on page 4/37 and following, to take into account the heating phenomena which occur in the copper parts of the circuit-breaker passed through by the phase current.

For temperatures above +70 °C the circuit-breaker performances are not guaranteed. To ensure service continuity of the installations, the way to keep the temperature within acceptable levels for operation of the various devices and not only of the circuit-breakers must be carefully assessed, such as using forced ventilation in the switchboards and in their installation room.



Altitude

Up to an altitude of 2000 m the Tmax circuit-breakers do not undergo any alterations in their rated performances. As the altitude increases, the atmospheric properties are altered in terms of composition, dielectric resistance, cooling capacity and pressure. Therefore the circuit-breaker performances undergo derating, which can basically be measured by means of the variation in significant parameters such as the maximum rated operating voltage and the rated uninterrupted current.

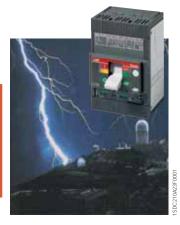
Altitude	[m]
Rated service voltage, Ue	[V~]
Rated uninterrupted current, lu	%lu

2000	3000	4000	5000
690	600	500	440
100	98	93	90

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Construction characteristics

Distinguishing features of the series



Electromagnetic compatibility

Operation of the protections is guaranteed in the presence of interferences caused by electronic apparatus, atmospheric disturbances or electrical discharges by using the electronic trip units and the electronic residual current releases. No interference with other electronic apparatus near the place of installation is generated either. This is in compliance with the IEC 60947-2 Appendix B + Appendix F Standards and European Directive No. 89/336 regarding EMC - electromagnetic compatibility.



Tropicalisation

Circuit-breakers and accessories in the Tmax series are tested in compliance with the IEC 60068-2-30 Standard, carrying out 2 cycles at 55 °C with the "variant 1" method (clause 6.3.3). The suitability of the Tmax series for use under the most severe environmental conditions is therefore ensured with the hot-humid climate defined in the climatograph 8 of the IEC 60721-2-1 Standards thanks to:

- moulded insulating cases made of synthetic resins reinforced with glass fibres;
- anti-corrosion treatment of the main metallic parts;
- Fe/Zn 12 galvanisation (ISO 2081), protected by a conversion layer mainly consisting of chromates (ISO 4520):
- application of anti-condensation protection for electronic overcurrent releases and relative accessories.





Resistance to shocks and vibrations

The circuit-breakers are unaffected by vibrations generated mechanically and due to electromagnetic effects, in compliance with the IEC 60068-2-6 Standards and the regulations of the major classification organisations⁽²⁾:

- RINA
- Det Norske Veritas
- Bureau Veritas
- Lloyd's register of shipping
- Germanischer Lloyd
- ABS
- Russian Maritime Register of Shipping.

The T1-T5 Tmax circuit-breakers are also tested, according to the IEC 60068-2-27 Standard, to resist shocks up to 12g for 11 ms. Please ask ABB SACE for higher performances in terms of resistance to shocks.







⁽¹⁾ Ask to ABB for Tmax certificates of approval.

Versions and types

All the Tmax circuit breakers are available in fixed versions, T2, T3, T4 and T5 in the plug-in version and T4, T5, T6 and T7 also in the withdrawable one.

All the circuit breakers can be manually operated, by the operating lever or the rotary handle (direct or transmitted), and electrically operated. For this issue different solutions are available:

- The solenoid operator for T1, T2 and T3
- The stored energy motor operator for T4, T5 and T6
- T7 with the stored energy operating mechanism, gear motor for the automatic charging of the closing springs and shunt opening and closing releases.

Installation

Tmax circuit-breakers can be installed in the switchboards, mounted in any horizontal, vertical or lying down position on the back plate or on rails, without undergoing any derating of their rated characteristics. Tmax circuit-breakers can be installed easily in all types of switchboards, above all thanks to the possibility of being supplied either by top or bottom terminals, without jeopardizing the apparatus functionality⁽¹⁾.

Apart from fixing on the base plate, T1, T2 and T3 can also be installed on DIN 50022 rails, thanks to the special fixing brackets.

Furthermore, the depth of 70 mm takes Tmax T3 to the same standard as the two smaller sizes, making assembly of circuit-breakers up to 250 A in standard switchboards even simpler. In fact, it is possible to prepare standardised support structures, facilitating the design stage and construction of the switchboard metalwork.

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⁽¹⁾ For uses at a voltage of 1000 V, T4V250 and T5V400 in the fixed version, and T4L250 and T5L400 in the plug-in version must be supplied from above.

Construction characteristics

Distinguishing features of the series

Racking-out with the door closed

With Tmax T4, T5, T6 and T7 circuit-breakers, in the withdrawable version, the circuit-breaker can be racked-in and out with the compartment door closed, thereby increasing operator safety and allowing rationalisation of low voltage arc proof switchboards.

Racking out can only be carried out with the circuit-breaker open (for obvious safety reasons), using a special racking-out crank handle supplied with the conversion kit from fixed circuit-breaker to moving part of withdrawable circuit-breaker.



Range of accessories

The completeness and installation rationality of the Tmax series is also achieved thanks to innovative solutions in development of the accessories:

- single range of accessories for T1, T2 and T3; one for T4, T5 and T6, and one for T7, characterised by completeness and simplicity for installation. Harmonisation of the accessories allows reduction in stocks and greater service flexibility, offering increasing advantages for users of the Tmax series;
- new system of rapid assembly for internal electrical accessories of Tmax T7 without cables for the connections to the terminal box;
- same possibility of equipping with accessories, in terms of connection devices (terminals, terminal covers and phase separators), between fixed circuit-breakers and fixed parts of plug-in circuitbreakers for Tmax T2 and T3.
- moreover, Tmax offers a wide choice of residual current releases:
 - three-pole and four-pole RC221 and RC222 up to 250 A with T1, T2 and T3;
 - RC222, four-pole up to 500 A for T4 and T5;
 - RC223 (type B) also sensitive to currents with continuous slowly variable components (IEC 60947-2 Annex M), four-pole for T3 and T4, up to 250 A;
 - integrated residual current protection for PR332/P-LSIRc trip unit available for Tmax T7.

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Compliance with Standards and company quality system

Tmax circuit-breakers and their accessories comply with the international IEC 60947-2 Standards and the EC directive:

- Low Voltage Directives (LVD) no. 73/23 EEC
- Electromagnetic Compatibility Directive (EMC) no. 89/336 EEC.

Certification of compliance with the product Standards mentioned above is carried out, in accordance with the European EN 45011 Standard, by the Italian certification organisation ACAE (Association for Certification of Electrical Apparatus), member of the European organization LOVAG (Low Voltage Agreement Group) and by the Swedish certification organization SEMKO.

The Test Room at ABB SACE is accredited by SINAL (certificate No. 062). The Tmax series also has a range which has undergone certification according to the severe American UL 489 and CSA C22.2 Standards. Furthermore, the Tmax series is certified by the Russian GOST (Russia Certificate of Conformity) certification organisation. The pieces of apparatus comply with the prescriptions for on-board shipping installations and are approved by the major Naval Registers - Lloyd's Register of Shipping, Germanischer Lloyd, Bureau Veritas, Rina, Det Norske Veritas, Russian Maritime Register of Shipping, and ABS (please ask ABB SACE for confirmation about the versions available).

ABB SACE's Quality System complies with the international ISO 9001-2000 Standard (model for quality assurance in design, development, construction, installation and service assistance) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards.

The third certifying Organisation is RINA-QUACER. ABB SACE received the first certification in 1990 with three-year validity and this has now reached its fifth confirmation.

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques - a guarantee of the quality and genuineness of the circuit-breaker as an ABB SACE product. Attention to protection of the environment is another priority commitment for ABB SACE, and, as confirmation of this, the environmental management system has been certified by RINA. ABB SACE - the first industry in the electromechanical sector in Italy to obtain this recognition - thanks to a revision of the production process with an eye to ecology - has been able to reduce the consumption of raw materials and waste from processing by 20%. ABB SACE's commitment to safeguarding the environment is also shown in a concrete way by Life Cycle Assessments (LCA) of the products, carried out directly by ABB SACE's Research and Development in collaboration with the ABB Research Centre. Selection of materials, processes and packing materials is made optimising the true environmental impact of the product, also foreseeing the possibility of its being recycled.

Furthermore, in 1997 ABB SACE developed its Environmental Management system and got it certified in conformity with the international ISO14001 Standard, integrating it in 1999 with the Management System for Health and Safety in the workplace according to OHSAS 18001 (Swedish National Testing and Research Institute).

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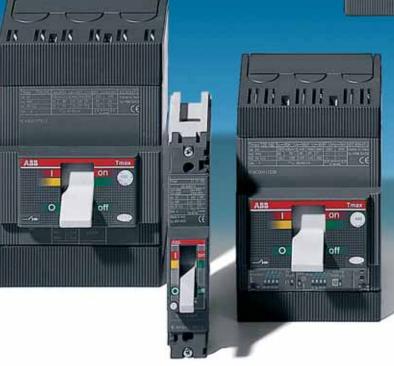
The ranges

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Tmax circuit-breakers for power distribution

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Electrical characteristics

		Tmax T1 1P	Tmax T1	Tmax T2						
Rated uninterrupted current, lu	[A]	160	160	160						
Poles	[Nr]	1	3/4	3/4						
Rated service current, Ue (AC) 50-60 F		240	690	690						
(DC)	[V]	125	500	500						
Rated impulse withstand voltage, Uimp	[kV]	8	8	8						
Rated insulation voltage, Ui	[V]	500	800	800						
Test voltage at industrial frequency for 1 min.	[V]	3000	3000	3000						
Rated ultimate short-circuit breaking capacity, Icu		B	B C N	N S H L						
(AC) 50-60 Hz 220/230 V	[kA]	25*	25 40 50	65 85 100 120						
(AC) 50-60 Hz 380/415 V	[kA]		16 25 36	<u>36 50 70 85</u>						
(AC) 50-60 Hz 440 V	[kA]		10 15 22	30 45 55 75						
(AC) 50-60 Hz 500 V	[kA]		8 10 15	25 30 36 50						
(AC) 50-60 Hz 690 V	[kA]		3 4 6	6 7 8 10						
(DC) 250 V - 2 poles in series	[kA]	25 (at 125 V)	16 25 36	36 50 70 85						
(DC) 250 V - 3 poles in series	[kA]		20 30 40	40 55 85 100						
(DC) 500 V - 2 poles in series	[kA]									
(DC) 500 V - 3 poles in series	[kA]		16 25 36	<u>36 50 70 85</u>						
(DC) 750 V - 3 poles in series	[kA]									
ated service short-circuit breaking capacity, Ics										
(AC) 50-60 Hz 220/230 V	[%lcu]	75%	100% 75% 75%	100% 100% 100% 100%						
(AC) 50-60 Hz 380/415 V	[%lcu]		100% 100% 75%	100% 100% 100% 75% (70 kA)						
(AC) 50-60 Hz 440 V	[%lcu]		100% 75% 50%	100% 100% 100% 75%						
(AC) 50-60 Hz 500 V	[%lcu]		100% 75% 50%	100% 100% 100% 75%						
(AC) 50-60 Hz 690 V	[%lcu]		100% 75% 50%	100% 100% 100% 75%						
ated short-circuit making capacity, Icm										
(AC) 50-60 Hz 220/230 V	[kA]	52.5	52.5 84 105	143 187 220 264						
(AC) 50-60 Hz 380/415 V	[kA]		32 52.5 75.6	75.6 105 154 187						
(AC) 50-60 Hz 440 V	[kA]		17 30 46.2	63 94.5 121 165						
(AC) 50-60 Hz 500 V	[kA]		13.6 17 30	52.5 63 75.6 105						
(AC) 50-60 Hz 690 V	[kA]		4.3 5.9 9.2	9.2 11.9 13.6 17						
pening time (415 V)	[ms]	7	7 6 5	3 3 3 3						
tilisation category (IEC 60947-2)		A	A	A						
eference Standard		IEC 60947-2	IEC 60947-2	IEC 60947-2						
plation behaviour										
p units: thermomagnetic										
T fixed, M fixed	TMF			<u> </u>						
T adjustable, M fixed	TMD									
T adjustable, M adjustable (510 x ln)	TMA									
T adjustable, M fixed (3 x ln)	TMG			(8)						
T adjustable, M adjustable (2.55 x ln)	TMG									
magnetic only	MA			■ (MF up to In 12.5 A)						
electronic	PR221DS									
	PR222DS									
	PR223DS			<u> </u>						
	PR231/P			<u> </u>						
	PR232/P									
	PR331/P									
	PR332/P	<u> </u>								
terchangeability		_	_							
ersions		F	F	F-P						
erminals <u>fixed</u>		FC Cu	FC Cu-EF-FC CuAl-HR	F-FC Cu-FC CuAl-EF-ES-R						
plug-in				F-FC Cu-FC CuAl-EF-ES-R						
withdrawable										
xing on DIN rail			DIN EN 50022	DIN EN 50022						
echanical life	[No. operations]	25000	25000	25000						
	[No. Hourly operations]	240	240	240						
ectrical life @ 415 V AC	[No. operations]	8000	8000	8000						
	[No. Hourly operations]	120	120	120						
asic dimensions - fixed version	3 poles W [mm]	25.4 (1 pole)	76	90						
	4 poles W [mm]		102	120						
	D [mm]	70	70	70						
	——————————————————————————————————————	130	130	130						
Veight fixed	3/4 poles [kg]	0.4 (1 pole)	0.9/1.2	1.1/1.5						
plug-in	3/4 poles [kg]			1.5/1.9						
withdrawable	3/4 poles [kg]	_								

TERMINAL CAPTION
F = Front
EF = Front extended
ES = Front extended spread
FC Cu = Front for copper cables
FC CuAl = Front for copper-aluminium cables

R = Rear orientated
HR = Rear flat horizontal
VR = Rear flat vertical
HR/VR = Rear flat orientated
MC = Multicable

F = fixed circuit-breakers
P = plug-in circuit-breakers
W = withdrawable circuit-breakers

The breaking capacity for settings In=16 A and In=20 A is 16 kA $\,$

Tn	nax T3		Т	max 1	Γ4			1	Tmax ⁻	Γ5			Tma	x T6			Tma	x T7						
_	250		2	250/32	0				400/63	0			630/80	0/1000		800/1000/1250/1600								
	3/4			3/4					3/4					/4		3/4								
	690			690					690				69	90		690								
	500			750					750				75	50										
	8	8							8				8	3		8								
	800	1000							1000				10					000						
	3000	3500							3500					00				00						
_ <u>N</u>	S	N S H L V				N	S	H	L	V	N	S	H	L	<u>S</u>	H 100	L	V ⁽⁶⁾						
50	85		85	100	200	200	70	85	100	200	200	70	85	100	200	85	100	200	200					
<u>36</u>	50 40	36	50 40	70 65	120	200 180	36	50 40	70 65	120	200 180	36	50 45	70 50	100 80	<u>50</u> 50	70 65	120 100	150 130					
	30	25	30	50	85	150	25	30	50	85	150	25	35	50	65	40	50	85	100					
- - 20 5	8	20	25	40	70	80	20	25	40	70	80	20	22	25	30	30	42	50	60					
36	50	36	50	70	100	150	36	50	70	100	150	36	50	70	100			_						
40	55	_	-	-	-	-	_	-	-	-	_		_	_			-	-	_					
		25	36	50	70	100	25	36	50	70	100	20	35	50	65	-	-	-	_					
36	50		-	_	-			-	-	-							_							
		16	25	36	50	70	16	25	36	50	70	16	20	36	50		_							
75%	50%					100%					100%	100%	100%	100%	75%	100%	100%	100%	100%					
<u>75%</u> 75%	50% (27 kA) 50%					100%					100%	100%	100%	100%	75% 75%	100%	100%	100%	100% 100%					
	50%					100%					100%	100%	100%	100%	75%	100%	100%	75%	100%					
	50%					100%				100%(2)		75%	75%	75%	75%	100%	75%	75%	75%					
	3370	.0070	. 5570	. 5570	. 5570	. 5070	.0070	. 50 /0	. 5576	. 5570	. 5570	7.570	. 0 /0	. 5 /0	. 0 / 0	0070	, 0 /0	. 0 /0						
105	187	154	187	220	440	660	154	187	220	440	660	154	187	220	440	187	220	440	440					
75.6	105	75.6	105	154	264	440	75.6	105	154	264	440	75.6	105	154	220	105	154	264	330					
52.5	84	63	84	143	220	396	63	84	143	220	396	63	94.5	105	176	105	143	220	286					
40	63	52.5	63	105	187	330	52.5	63	105	187	330	52.5	73.5	105	143	84	105	187	220					
7.7	13.6	_40	52.5	84	154	176	40	52.5	84	154	176	40	48.4	55	66	63	88.2	105	132					
7	6	5	5	5	5	5	6	6	6	6	6	10	9	8	7	15	10	8	8					
	A		IFC	A	7.0					(630 A	.)	B (630		A)(5) - A (1000A)			3(7)						
IEC	60947-2		IEC	6094	1-2			IE	C 6094	1-2		-	IEC 60	1947-2		-)947-2						
														_										
	_			_									-	_				_						
			■ (u	up to 5	0 A)				_				-	_				_						
	_		■ (u	p to 25	50 A)			(up to 50	00 A)				(4)										
				_					_				-	-			-							
				-				(up to 50	00 A)			-	-			-	_						
									-				-				-							
				_					_															
				-					-									_						
				_					_					_										
		-					-																	
	_			_					_					_										
	_			-					-				-											
 	_																							
	F-P			F-P-W					F-P-W					N ⁽⁴⁾				·W						
_	C Cu Al-EF-ES-R		Cu-FC							ES-R-R		F-FC		CuAl-EF-	ES-R	F-E		CuAl-HR	R/VR					
F-FC Cu-F	C Cu Al-EF-ES-R		S-HR-\							Cu-FC				-				- -						
	- 	EF-ES	S-HR-\	vK-FC	Cu-FC	CuAl	EF-I	ES-HR	-vk-FC	Cu-FC	CuAl		EF-H	R-VR			F-HI	R/VR						
_	EN 50022 25000			20000	1				20000)			200	000			10	000						
	240			240	'				120	,			12					0						
	8000	800	0 (250		000 (32	20 A)	70	00 (400		000 (63)	O A)	7000 (630		800A) - 400	00 (1000A)	2000 (S. I			(V version)					
	120		- ,-00	120	(02			(100	60	,	/	. 500 (000	//) - 3000 (- 5 (.0001)			0	(* *3131011)					
_	105			105					140					10				10						
	140			140					184				28					30						
	70			103.5					103.5				10	3.5		154 (m	anual) /1	78 (moto	orizable)					
 	150			205					205					58				68						
								3.25/4.	15			9.5	/12		9.7/12.5 (manual) - 11/14 (motorizable)									
	1.5/2				2.35/3.05											7.77 12.0	inanaaij							
	1.5/2 .7/3.7		3	3.6/4.6	5				5.15/6.	55			-	-				-						
	.7/3.7		3	3.6/4.6 3.85/4.	5 9		A) - 10 k	ļ	5.4/6.¢	55 9		plug-in ver	12.1	- /15.1				-	motorizable)					

^{(1) 75%} for T5 630 (2) 50% for T5 630 (3) Icw = 5 kA (4) W version is not available on T6 1000 A

⁽S) Icw = 7.6 kA (630 A) - 10 kA (800 A) (W) Only for T7 800/1000/1250 A (7) Icw = 20 kA (S,H,L versions) - 15 kA (V version) (W) For availability, please ask ABB SACE

Notes: In the plug-in version of T2, T3 and T5 630 and in the withdrawable version of T5 630 the maximum rated current available is derated by 10% at 40 °C

General characteristics

The series of Tmax moulded-case circuit-breakers - complying with the IEC 60947-2 Standard - is divided into seven basic sizes, with an application range from 1 A to 1600 A and breaking capacities from 16 kA to 200 kA (at 380/415 V AC).

For protection of alternating current networks, the following are available:

- T1B 1p circuit-breaker, equipped with TMF thermomagnetic trip units with fixed thermal and magnetic threshold (I₂ = 10 x ln);
- T1, T2, T3 and T4 (up to 50 A) circuit-breakers equipped with TMD thermomagnetic trip units with adjustable thermal threshold ($I_1 = 0.7...1 \times In$) and fixed magnetic threshold ($I_2 = 10 \times In$);
- T2, T3 and T5 circuit-breakers, fitted with TMG trip units for long cables and generator protection with adjustable thermal threshold (I₁ = 0.7...1 x In) and fixed magnetic threshold (I₃ = 3 x In) for T2 and T3 and adjustable magnetic threshold (I₃ = 2.5...5 x In) for T5;
- T4, T5 and T6 circuit-breakers with TMA thermomagnetic trip units with adjustable thermal threshold
 (I₁ = 0.7...1 x In) and adjustable magnetic threshold (I₂ = 5...10 x In);
- T2 with PR221DS electronic trip unit
- T4, T5 and T6 with PR221DS, PR222DS/P, PR222DS/PD and PR223DS electronic trip units;
- the T7 circuit-breaker, which completes the Tmax family up to 1600 A, fitted with PR231/P, PR232/P, PR331/P and PR332/P electronic trip units. The T7 circuit-breaker is available in the two versions: with manual operating mechanism or motorizable with stored energy operating mechanism⁽¹⁾.

The field of application in alternating current of the Tmax series varies from 1 A to 1600 A with voltages up to 690 V. The Tmax T1, T2, T3, T4, T5 and T6 circuit-breakers equipped with TMF, TMD and TMA thermomagnetic trip units can also be used in direct current plants, with a range of application from 1 A to 800 A and a minimum operating voltage of 24 V DC, according to the appropriate connection diagrams.

The three-pole T2, T3 and T4 circuit-breakers can also be fitted with MF and MA adjustable magnetic only trip units, both for applications in alternating current and in direct current, in particular for motor protection (see page 2/43 and following).

For all the circuit-breakers in the series, fitted with thermomagnetic and electronic trip units, the single-phase trip current is defined (see page 4/54).

Interchangeability

The Tmax T4, T5 and T6 circuit-breakers can be equipped either with TMF, TMD, TMG or TMA thermomagnetic trip units, MA magnetic only trip units or PR221DS, PR222DS/P, PR222DS/PD, PR222MP and PR223DS electronic trip units.

Similarly, Tmax T7 can also mount the latest generation PR231/P, PR232/P, PR331/ $P^{(1)}$ and PR332/ $P^{(1)}$ electronic trip units.

Trip units

Circuit-breakers	TMD	TMA	TMG
In [A]	20 32 50	80 100 125 160 200 250 320 400 500 630 800	320 400 500
T4 250			
T4 320	A A A	A A A A A	
T5 400			A A
T5 630		▲ ▲ ■	A A A
T6 630			
T6 800			
T6 1000			
T7 800			
T7 1000			
T7 1250			
T7 1600			

- = Complete circuit-breaker already coded
- ▲ = Circuit-breaker to be assembled
- (i) If ordered loose PR331/P and PR332/P must be completed with the "trip unit adapters" (see page 3/42)

⁽⁷⁾ For motorisation, the T7 circuit-breaker with stored energy operating mechanism must be ordered, complete with geared motor for automatic spring charging, opening coil and closing coil.

Range of application of the circuit-breakers in alternating current and in direct current

AC	Trip unit	Range [A]
T1 1p 160	TMF	16160
T1 160	TMD	16160
T2 160	TMD	1.6160
	TMG	16160
	MF/MA	1100
	PR221DS	10160
T3 250	TMG	63250
	TMD	63250
	MA	100200
T4 250/320	TMD	2050
	TMA	80250
	MA	10200
	PR221DS	100320
	PR222DS/P-PR222DS/PD	100320
	PR223DS	100320
T5 400/630	TMG	320500
	TMA	320500
	PR221DS	320630
	PR222DS/P-PR222DS/PD	320630
	PR223DS	320630
T6 630/800/1000	TMA	630800
	PR221DS	6301000
	PR222DS/P-PR222DS/PD	6301000
	PR223DS	6301000
T7 800/1000/1250/1600	PR231/P-PR232/P	4001600
	PR331/P-PR332/P	4001600
DC		
T1 1p 160	TMF	16160
T1 160	TMD	16160
T2 160	TMD	1.6160
	MF/MA	1100
T3 250	TMD/TMG	63250
	MA	100200
T4 250/320	TMD	2050
	TMA	80250
	MA	10200
T5 400/630	TMA/TMG	320500
T6 630/800/1000	TMA	630800

MF = magnetic only trip unit with fixed magnetic thresholds
MA = magnetic only trip unit with adjustable magnetic thresholds

TMF = thermomagnetic trip unit with fixe thermal and magnetic thresholds

TMD = thermomagnetic trip unit with adjustable thermal and fixedmagnetic thresholds

TMA = thermomagnetic trip unit with adjustable thermal and

magnetic thresholds
TMG = thermomagnetic trip unit for generator protection
PR22_, PR23_, PR33_ = electronic trip units

Thanks to their simplicity of assembly, the end customer can change the type of trip unit extremely rapidly, according to their own requirements and needs: in this case, correct assembly is the customer's responsibility. Above all, this means into increased flexibility of use of the circuit-breakers with considerable savings in terms of costs thanks to better rationalisation of stock management.

	MA							PR2	221DS-	PR222	DS/P-	PR222	PR231/P ⁽²⁾ -PR232/P-PR331/P-PR332								
10	25	52	80	100	125	160	200	100	160	250	320	400	630	800	1000	400	630	800	1000	1250	160
\blacktriangle								_													
											A	A									
																	A				
																	A				
																A			A		
												-	-			A	A	A	A	A	

code 1SDA063140R1.

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Thermomagnetic trip units

The Tmax T1 1p, T1, T2, T3, T4, T5 and T6 circuit-breakers can be fitted with thermomagnetic trip units and are used in protection of alternating and direct current networks with a range of use from 1.6 A to 800 A. They allow the protection against overload with a thermal device (with fixed threshold for T1 1p and adjustable threshold for T1, T2, T3, T4, T5 and T6) realised using the bimetal technique, and protection against short-circuit with a magnetic device (with fixed threshold for T1, T2 and T3 and T4 up to 50 A and adjustable threshold for T4, T5 and T6).

The four-pole circuit-breakers are always supplied with the neutral protected by the trip unit and with protection of the neutral at 100% of the phase setting for settings up to 100 A. For higher settings, the protection of the neutral is at 50% of the phase setting unless the protection of the neutral at 100% of In is required.

Thermomagnetic trip units TMD e TMG (for T1, T2 and T3)





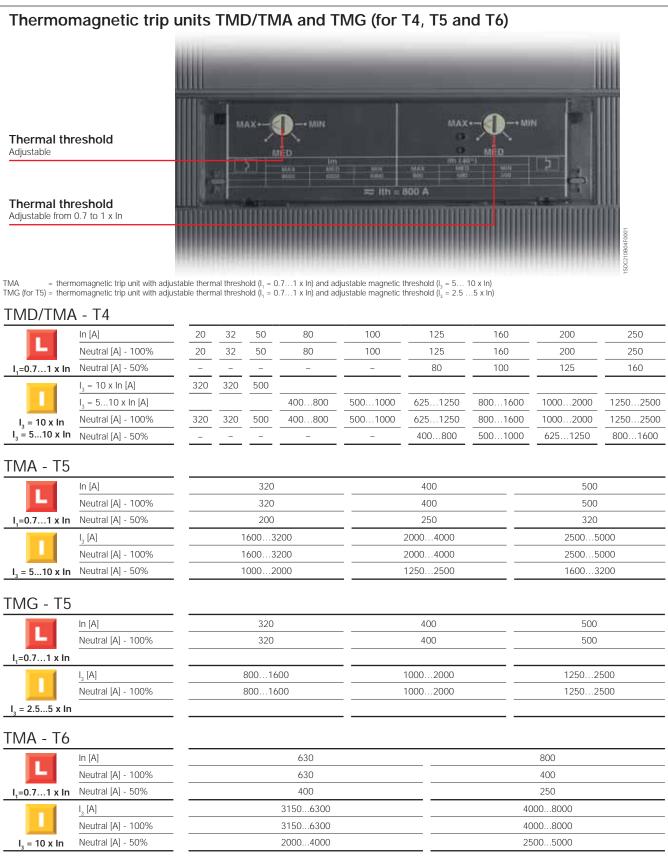
TMD = thermomagnetic trip unit with adjustable thermal threshold ($I_1 = 0.7...1 \text{ x ln}$) and fixed magnetic threshold ($I_3 = 10 \text{ x ln}$).

TMG = thermomagnetic trip unit with adjustable thermal threshold ($\frac{1}{1} = 0.7...1 \text{ x ln}$) and fixed magnetic threshold ($\frac{1}{2} = 3 \text{ x ln}$).

2/8 **ABB SACE** Furthermore, for Tmax T2, T3 and T5, the TMG thermomagnetic trip units with low magnetic trip threshold are available. For T2 and T3 the trip unit has adjustable thermal threshold ($I_1 = 0.7...1 \times In$) and fixed magnetic threshold ($I_3 = 3 \times In$), whereas for T5 the trip unit has adjustable thermal threshold ($I_1 = 0.7...1 \text{ x ln}$) and adjustable magnetic threshold ($I_3 = 2.5...5 \text{ x ln}$). The thermomagnetic trip units can be used to protect long cables and for generator protection, both in direct current and in alternating current.

TMD - T1	and T3																					
	In [A]	16	1)	20(1)	25	(2)	32		40	50	1	63	80	100	1	25	125	,	160	20	10	250
	Neutral [A] - 100%	16		20	2	5	32		40	50		63	80	100		25	_		160	20	0	250
I ₁ =0.71 x In	Neutral [A] - 50%	_		-	-	_	_		-	_				_			80		100	12	5	160
T1 160		•			_												_			_		-
T3 250												_				_						
	I ₃ [A]	630) ⁽³⁾	630(3)	630	O ⁽³⁾	630	3)	630 ⁽³⁾	630	(3)	30	800	1000	1	250	125	0	1600	200	00	2500
	Neutral [A] - 100%	63	0	630	63	80	630) _	630	63) 6	30	800	1000	1	250	125	0	1600	200)0	2500
I ₃ = 10 x ln	Neutral [A] - 50%			-	_	_	_		-	_						_	800		1000	125	50	1600
TMD - T2																						
	In [A]	1.6	2	2.5	3.2	4	5	6.3	8	10	12.5	16	20	25	32	40	50	63	80	100	125	160
	Neutral [A] - 100%	1.6	2	2.5	3.2	4	5	6.3	8	10	12.5	16	20	25	32	40	50	63	80	100	125	160
I ₁ =0.71 x In	Neutral [A] - 50%	_	-	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	80	100
	I ₃ [A]	16	20	25	32	40	50	63	80	100	125	500	500	500	500	500	500	630	800	1000	1250	1600
	Neutral [A] - 100%	16	20	25	32	40	50	63	80	100	125	500	500	500	500	500	500	630	800	1000	1250	1600
I ₃ = 10 x In	Neutral [A] - 50%	_	_	_	_	_	_	_	_		_	_	_	_	_	_	_	_	_	_	800	1000
TMG - T2																						
	In [A]		16			25			40		63			80		100			125		1	60
	Neutral [A] - 100%		16	-		25			40			63		80		-	100		125		1	60
I ₁ =0.71 x In																						
	I ₃ [A]		160	,		160)) 2				200		240			300		375	<u> </u>	43	80
	Neutral [A] - 100%		160			160)		200)		200		240			300		375	5	4	80
I ₃ = 3 x In																						
TMG - T3																						
	In [A]		40			63			80)		100		125		1	160		200		2	50
	Neutral [A] - 100%		63			63			80)		100		125			160		200)	2!	50
I ₁ =0.71 x ln															_			_				
	I ₃ [A]		400)		400)		400)		400		400			180		600)	7!	50
	Neutral [A] - 100%		400)		400)		400)		400		400			180		600)	7!	50
$I_3 = 3 \times In$																						

Thermomagnetic trip units



Notes

In identifies the setting current for protection of the phases (L1, L2 and L3) and of the neutral.

⁻ The TMA and TMG thermomagnetic trip units which equip the Tmax T4, T5 and T6 circuit-breakers have the thermal element with adjustable threshold I_1 = 0.7...1 x ln. The set current value which is obtained using the special selector is intended at 40 °C. The magnetic element has adjustable trip threshold (I_3 = 5...10 x ln for TMA and I_3 = 2.5...5 x ln for TMG) with a tolerance of \pm 20% according to what is indicated in the IEC 60947-2 (par. 8.3.3.1.2) Standard. The trip thresholds of the magnetic protection I_3 are a function of the setting used both by the phase and neutral protection.

Electronic trip units

The Tmax T2, T4, T5, T6 and T7 circuit-breakers, for use in alternating current, can be equipped with overcurrent releases constructed using electronic technology. This allows protection functions to be obtained which guarantee high reliability, tripping precision and insensitivity to temperature and to the electromagnetic components in conformity with the standards on the matter.

The power supply needed for correct operation is supplied directly by the current sensors of the release, and tripping is always guaranteed, even under single-phase load conditions and in correspondence with the minimum setting.

Characteristics of the Tmax electronic trip units

Operating temperature	-25 °C +70 °C
Relative humidity	98%
Self-supply	0.2 x In (single phase)
Auxiliary power supply (where applicable)	24 V DC
Operating frequency	4566 Hz
Electromagnetic compatibility (LF and HF)	IEC 60947-2 Annex F

For Tmax T2, T4, T5 and T6 the protection trip unit consists of:

- 3 or 4 current sensors (current transformers)
- external current sensors (e.g. for the external neutral), when available
- a trip uni
- a trip coil (for T2 housed in the right slot, for T4, T5 and T6 integrated in the electronic trip unit).
 For Tmax T7 the protection trip unit consists of:
- 3 or 4 current sensors (Rogowski coils and current transformers)
- external current sensors (e.g. for the external neutral)
- interchangeable rating plug
- a trip unit
- a trip coil housed in the body of the circuit-breaker.

Rating plugs

Circuit-breaker	CS Rated	In [A]						
	current I _u	400	630	800	1000	1250	1600	
T7	800							
	1000							
	1250							
	1600							

The current sensors supply the electronic trip unit with the energy needed for correct operation of the trip unit and the signal needed to detect the current.

The current sensors are available with rated primary current as shown in the table.

Current sensors

	In [A]	10	25	63	100	160	250	320	400	630	800	1000	1250	1600
PR221DS	T2													
	T4													
	T5													
	T6													
PR222DS/P, PR222DS/PD,	T4													
PR223DS	T5													
	T6													
PR231/P, PR232/P,														
PR331/P, PR332/P	T7													

When a protection function trips, the circuit-breaker opens by means of the trip coil, which changes over a contact (AUX-SA, supplied on request, see chapter "Accessories" at page 3/20 and following) to signal trip unit tripped. Signalling reset is of mechanical type and takes place with resetting of the circuit-breaker.

Electronic trip units

Basic protection functions



(L) Protection against overload

This protection function trips when there is an overload with inverse long-time delay trip according to the IEC 60947-2 Standard (I²t=k). The protection cannot be excluded.



(S) Protection against short-circuit with time delay

This protection function trips when there is a short-circuit, with long inverse time-delay trip (I²t=k ON) or a constant trip time (I²t=k OFF). The protection can be excluded.



(I) Instantaneous protection against short-circuit

This protection function trips instantaneously in case of a short-circuit. The protection can be excluded.



(G) Protection against earth fault

The protection against earth fault trips when the vectorial sum of the currents passing through the current sensors exceeds the set threshold value, with long inverse time-delay trip ($l^2t=k$ ON) or a constant trip time ($l^2t=k$ OFF). The protection can be excluded.

Advanced protection functions

The PR332/P trip unit makes it possible to carry out highly developed protection against the most varied types of fault. In fact, it adds the following advanced protection functions to the basic protection functions.



IEC 60255-3

(L) Protection against overload (IEC 60255-3)

This protection trips in case of an overload with inverse long-time delay according to IEC 60255-3 Standard, for the coordination with fuses and MV protections. The protection can be excluded.



(U) Protection against unbalanced phase

The protection function against unbalanced phase U can be used in those cases where a particularly precise control is needed regarding missing and/or unbalance of the phase currents. The trip time is instantaneous. The protection can be excluded.



(OT) Protection against overtemperature

The protection against overtemperature trips instantaneously when the temperature inside the trip unit exceeds 85 °C, in order to prevent any temporary or continual malfunction of the microprocessor. The protection cannot be excluded.



(Rc) Protection against residual current (1)

This integrated protection is based on current measurements made by an external toroid and is alternative to protection against earth fault G. The protection can be excluded.



(ZS) Zone selectivity (2)

ZS zone selectivity is an advanced method for carrying out coordination of the protections in order to reduce the trip times of the protection closest to the fault in relation to the time foreseen by time selectivity. Zone selectivity can be applied to the protection functions S and G, with constant time-delay trip. The protection can be excluded.



OV



(UV, OV, RV) Protections against voltage

The three protections trip with a constant time-delay in the case of undervoltage, overvoltage and residual voltage respectively. The latter allows to detect interruptions of the neutral (or of the earthing conductor in systems with earthed neutral) and faults which cause movement of the star centre in systems with isolated neutral (e.g. large earth faults) to be identified. Movement of the star centre is calculated by vectorially summing the phase voltages. The protections can be excluded.



(RP) Protection against reversal of power

The protection against reversal power causes tripping of the breaker, with constant time-delay trip, when the flow of power reverses sign and exceeds, as an absolute value, the set threshold. It is particularly suitable for protection of large machines such as generators. The protection can be excluded.





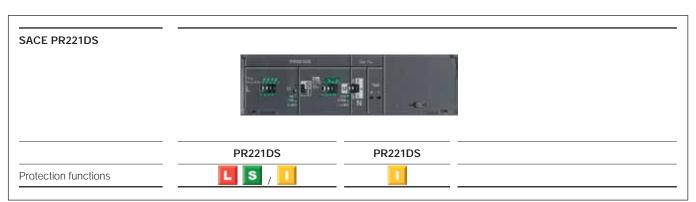
(UF, OF) Protections of frequency

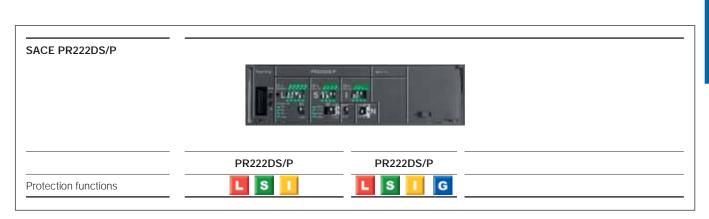
The two protections detect the variation in network frequency above or below the adjustable thresholds, opening the circuit-breaker, with constant time-delay trip. The protection can be excluded.

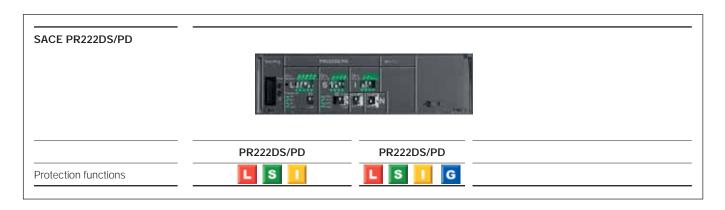
⁽¹⁾ It is not suitable for human protection.

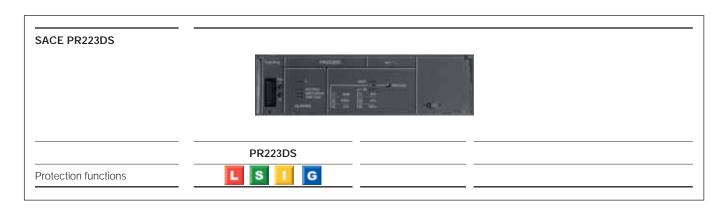
⁽²⁾ For further information about zone selectivity, please see the section: "Circuit-breakers for zone selectivity"

Electronic trip units for power distribution

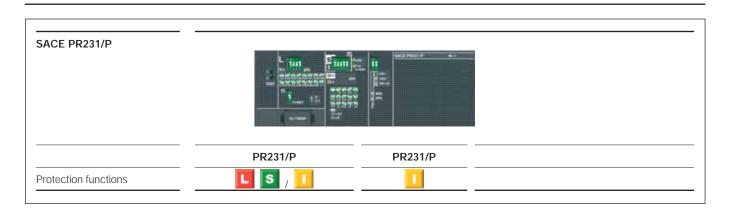


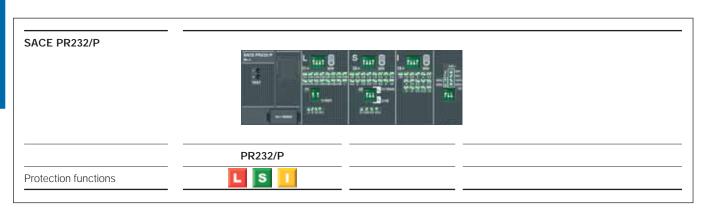


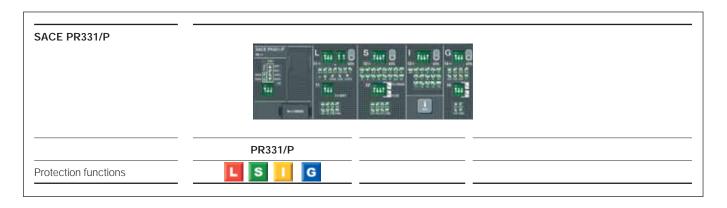


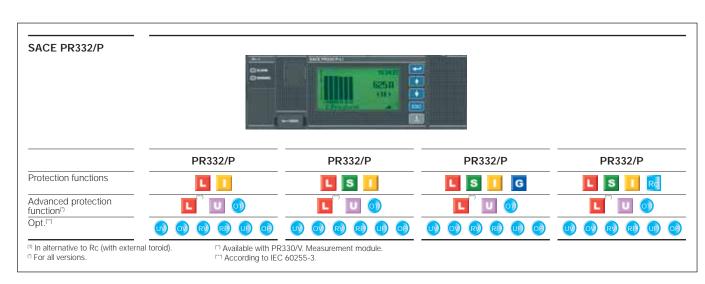


Electronic trip units









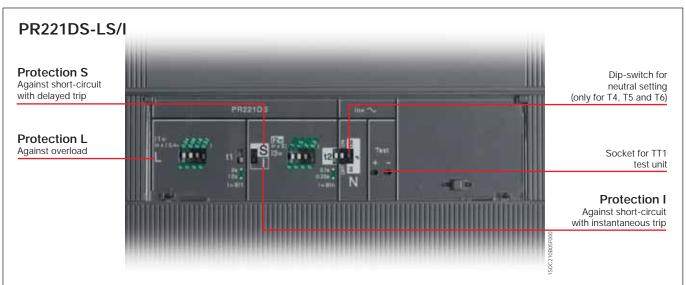
PR221DS

The PR221DS trip unit, available for T2,T4, T5 and T6, provides protection functions against overload L and short-circuit S/I (version PR221DS-LS/I): with this version, by moving the dedicated dip-switch. you can choose whether to have inverse time-delay S or instantaneous I protection against shortcircuit. Alternatively, the version with only the protection function against instantaneous short-circuit I is available (version PR221DS-I, also see page 2/43 and following).

There is a single adjustment for the phases and the neutral. However, for the neutral it can be decided whether to request the protection threshold of the functions at 50 - 100% of that of the phases for Tmax T2 (In = 100 A), whereas for T4, T5 and T6 it is possible to select the protection threshold OFF, 50% or 100% directly from the front of the trip unit by means of the specific dip switch.

The trip coil is always supplied with the PR221DS trip unit for Tmax T2 and is housed in the righthand slot of the circuit-breaker. Dedicated auxiliary contacts are available for T2 with electronic trip unit (see page 3/22).

For Tmax T4, T5 and T6, the opening solenoid is housed internally and therefore, by not using the right-hand slot of the circuit-breaker, all the auxiliary contacts available can be used.



PR221DS - Protection functions and parameterisations

Protection functi	ons ⁽¹⁾	Trip threshold	Trip curves	Excludability	Relation t = f(I)
L	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (l²t=k) according to IEC 60947-2 Standard	$I_1 = 0.40 - 1 \text{ x ln}$ step = 0.04 x ln Trip between 1.11.30 x I_1 (T4,T5,T6) Trip between 1.051.30 x I_1 (T2)	1 2 / / 1 5 70 12-7 1 5 747570	-	t = k/l²
S	Against short-circuit with inverse short time delay trip and trip characteristic with inverse time (I²t=k) (selectable as an alternative to protection function I)	I ₂ = 1-1.5-2-2.5-3-3.5-4.5-5.5-6.5- 7-7.5-8-8.5-9-10 x ln Tolerance: ± 10% (T4,T5,T6) ± 10% up to 2 x ln (T2) ± 20% above 2 x ln (T2)	at 8 x In t ₂ = 0.1 - 0.25s Tolerance: ±10% up to 6 x In (T4,T5,T6) ±20% above 6 x In (T4,T5,T6) ±20% (T2)	•	t = k/l ²
1	Against short-circuit with instantaneous trip (selectable as an alternative to protection function S)	$I_3 = 1-1.5-2-2.5-3-3.5-4.5-5.5-6.5-7-7.5-8-8.5-9-10 x ln$ Tolerance: \pm 10% (T4,T5,T6) \pm 20% (T2)	instantaneous	•	t = k

- self-powered trip unit at full power (without start-up)
- two or three-phase power supply
 In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
S	± 20%	± 20%
I	± 20%	≤ 40ms

Electronic trip units

PR222DS/P

The PR222DS/P trip unit, available for T4, T5 and T6, has protection functions against overload L, delayed S and instantaneous I short-circuit (version PR222DS/P-LSI). Alternatively, as well as the functions L, S, I, it also has protection against earth fault G (version PR222DS/P-LSIG).

Setting of the PR222DS trip unit can be carried out by means of dip switches on the front of the circuit-breaker or electronically, using the PR010/T programming and control unit (see page 3/47) or the BT030 wireless communication unit (see page 3/43).

There is a single setting for the phases and neutral, for which one can decide whether to set the threshold of the protection functions to OFF, to 50% or to100% that of the phases by means of two dedicated dip switches.

Furthermore, on the front of the PR222DS/P (or PR222DS/PD) trip units, signalling of pre-alarm and alarm of protection L is available. The pre-alarm threshold value, signalled by the red LED flashing, is equal to $0.9 \times I_1$. It is also possible to transmit remotely the alarm of protection L, simply connecting connector X3 to the dedicated contact.

PR222DS/PD

Apart from the protection functions available for the PR222DS/P trip unit (for the settings see page 2/19), the PR222DS/PD trip unit, available for T4, T5 and T6 also has the dialogue unit integrated with Modbus® RTU protocol.

The Modbus® RTU protocol has been known and used worldwide for many years and is now a market standard thanks to its simplicity of installation, configuration and to its integration in the various different supervision, control and automation systems, as well as good level performances.

The PR222DS/PD trip units allow the Tmax T4, T5 and T6 circuit-breakers to be integrated in a communication network based on the Modbus® RTU protocol. Modbus® RTU provides a Master-Slave system architecture where a Master (PLC, PC...) cyclically interrogates several Slaves (field devices). The devices use the EIA RS485 standard as the physical means for data transmission at a maximum transmission speed of 19.2 kbps.

Again for this trip unit, the power supply needed for correct operation of the protection functions is supplied directly by the current transformers of the trip unit, and tripping is always guaranteed, even under conditions of single-phase load down. Nevertheless, communication is only possible with an auxiliary power supply of 24 V DC.

PR222DS/PD - Electrical characteristics

Auxiliary power supply (galvanically insulated)	24 V DC ± 20%		
Maximum ripple	± 5%		
Inrush current @ 24 V	1 A for 30 ms		
Rated current @ 24 V	100 mA		
Rated power @ 24 V	2.5 W		

The PR222DS/PD release, with integrated communication and control functions, allows a wide range of information to be acquired and transmitted remotely, opening and closing commands to be carried out by means of the electronic version motor operator, the configuration and programming parameters of the unit to be stored, such as the current thresholds of the protection functions and the protection curves.

All the information can be consulted both locally, directly on the front of the circuit-breaker with the front display unit FDU or on the HMI030 switchgear multi-meter, and remotely by means of supervision and control systems.

Moreover, by means of the BT030 external module, to be connected to the test connector of the PR222DS/PD trip unit, wireless communication to a PDA or Notebook is possible through a Bluetooth port.

The PR222DS/PD trip units can be associated with the AUX-E auxiliary contacts in electronic version, to know the state of the circuit-breaker (open/closed), and with MOE-E motor operator (the AUX-E are compulsory when MOE-E is to be used) to remotely control circuit- breaker opening and closing as well.

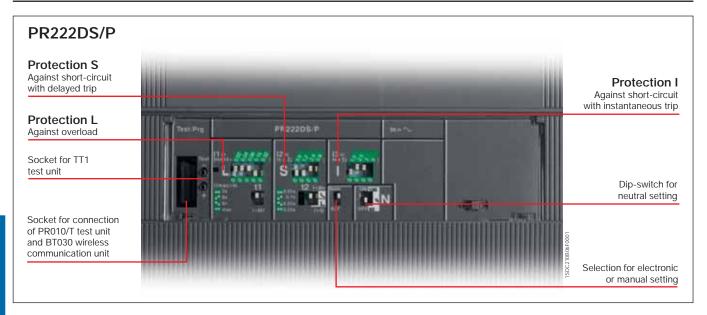
If the circuit-breaker fitted with the PR222DS/PD trip unit is inserted in a supervision system, during the test phases with the PR010/T unit, communication is automatically abandoned and starts again on completion of this operation.

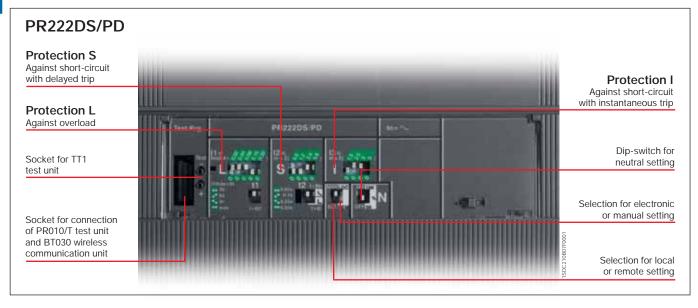
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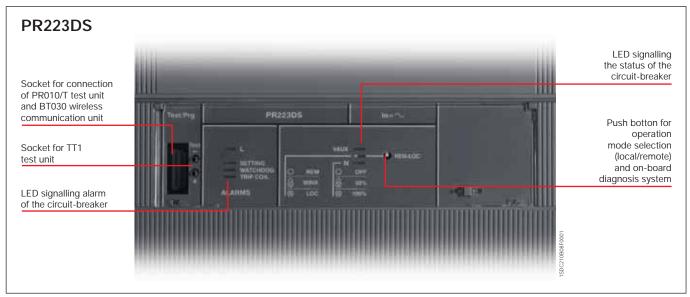
Communication functions	PR222DS/P	PR222DS/PD	PR223DS
Protocol		Modbus RTU standard	Modbus RTU standard
Physical medium		EIA RS485	EIA RS485
Speed (maximum)		19.2 kbps	19.2 kbps
Measurement functions			
Phase currents	(1)		
Neutral current	(1)		
Ground current	(1)		
/oltages (phase to phase, phase to earth)			
Powers (active, reactive, apparent)			
Power factors			
Energies			
Peak factor			
Frequency			
Signalling functions			
L pre-alarm and alarm LED	(5)	(5)	
_ alarm output contact ⁽²⁾			
Available data			
Circuit-breaker status (open, closed) (3)			
Mode (local, remote)			
Protection parameters set	(1)		
Alarms			
Protections: L, S, I, G	(1)		
Failed tripping under fault conditions	(1)		
Maintenance			
Total number of operations			
Total number of trips			
Number of trip tests			
Number of manual operations			
Number of trips for each individual protection function			
Record of last trip data	(1)		
Commands			
Circuit-breaker opening/closing (with motor operator)			
Alarm reset	(1)		
Circuit-breaker reset (with motor operator)			
Setting the curves and protection thresholds	(1)		
Safety function			
Automatic opening in the case of failed			
Trip command fail (with motor operator) (4)			
Events			
Changes in circuit-breaker state, in the protections and all the alarms			

⁽¹⁾ With PR010/T unit or BT030 unit
(2) Typical contact: MOS photo Vmax: 48 V DC/30 V AC Imax: 50 mA DC/35 mA AC
(3) Available with AUX-E electronic auxiliary contacts
(4) The motor operator must be in electronic version (MOE-E) and electronic auxiliary contacts (AUX-E) have to be used
(5) Signals: - Pre-alarm L - permanently lit
- Alarm L - flashing (0.5 s ON / 0.5 s OFF)
- Incongruent manual setting (L > S / S > I) - flashing (1 s ON / 2 s OFF)
- WINK (remote control to identify the relay) - flashing (0.125 s ON / 0.125 s OFF)

Electronic trip units







PR222DS/P, PR222DS/PD and PR223DS⁽⁵⁾ - Protection functions and parameterisations

Protection func	tions	Trip threshold	Trip curves ⁽¹⁾	Excludability	Relation t = f(I)
	Against overload with long inverse time delay trip and trip characteristic according	Manual setting $I_1 = 0.401 \text{ x In}$ step = 0.02 x In	Manual setting at 6 x I ₁ t ₁ = 3 - 6 - 9 - 18s ⁽²⁾		
to an inverse time curve (l²t= k) according to IEC 60947-2 Standard		Electronic setting I ₁ = 0.401 x ln step 0.01 x ln Trip between 1.13 x I ₁	Electronic setting at 6 x I ₁ t ₁ = 318s step $0.5s^{(2)}$ Tolerance: $\pm 10\%$	_	t = k/l ²
	Against short-circuit with inverse short time delay trip and trip characteristic with	Manual setting I ₂ = 0.6-1.2-1.8-2.4-3-3.6-4.2-5.8-6.4-7-7.6-8.2-8.8-9.4-10 x In ⁽³⁾	Manual setting at 8 x ln t ₂ = 0.05 - 0.1- 0.25 - 0.5s		
	inverse time (I²t= k) or definite time	Electronic setting I ₂ = 0.6010 x ln step 0.1 x ln Tolerance: ± 10%	Electronic setting at 8 x ln t_2 = 0.050.5s step 0.01s Tolerance: $\pm 10\%^{(4)}$	•	t = k/l ²
5		Manual setting I ₂ = 0.6-1.2-1.8-2.4-3-3.6-4.2-5.8-6.4-7-7.6-8.2-8.8-9.4-10 x ln ⁽³⁾	Manual setting $t_2 = 0.05 - 0.1 - 0.25 - 0.5s$		
		Electronic setting I ₂ = 0.6010 x ln step 0.1 x ln Tolerance: ± 10%	Electronic setting t ₂ = 0.050.5s step 0.01s Tolerance: ± 10% ⁽⁴⁾	0.01s	t = k
	Against short-circuit with instantaneous trip	Manual setting I ₃ = 1.5-2.5-3-4-4.5-5-5.5-6.5-7- 7.5-8-9-9.5-10.5-12 x ln ⁽³⁾			
		Electronic setting I ₃ = 1.512 x In ⁽³⁾ step 0.1 x In Tolerance: ± 10%	instantaneous	•	t = k
G	Against earth fault with inverse short time delay trip and trip characteristic according to an inverse time	Manual setting I ₄ = 0.2-0.25-0.45-0.55-0.75-0.8- 1 x ln	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		t = k/l ²
0	curve (l ² t= k)	Electronic setting I ₄ = 0.21 x In step 0.1 x In Tolerance: ± 10%	Electronic setting t ₄ = 0.10.8 x ln step 0.01s Tolerance: ± 15%	_	

⁽¹⁾ These tolerances hold in the following conditions:
- self-powered trip unit at full power and/or auxiliary supply
- two or three-phase power supply
In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
S	± 20%	± 20%
T	± 20%	≤ 50ms
G	± 20%	± 20%

⁽²⁾ For T4 In = 320 A and T5 In = 630 A \Rightarrow t₁ = 12s (3) For T4 In = 320 A and T5 In = 630 A. T6 In = 1000 A \Rightarrow t₂max = 8.8 x In and t₃max = 9.5 x In (4) Tolerance: \pm 10 ms (5) The setting of the PR223DS trip unit is electronic only (local/remote) The L protection can be set at t₁ = 0.18...1 x In. For t₁ < 0.4 x In the neutral setting must be at 100% of that of the phases.

Electronic trip units

PR223DS

Apart from the traditional L, S, I, and G protection functions, the PR223DS release, available on T4, T5 and T6, also offers the possibility of measuring the main electrical values. In fact, by means of the VM210 accessory, and without the use of voltage transformers, the current, voltage, power and energy values can be made available to the user both locally, directly on the front of the circuit-breaker with the front display unit - FDU - or on the HMI030 front of switchgear interface, and remotely by means of a supervision and control system.

Setting the PR223DS release can only be carried out electronically, using the PR010/T test unit (setting in local mode) or the dialogue (setting in remote mode). For the protection function adjustments, see page 2/19.

For the neutral, it is possible to set the protection threshold of the functions to OFF, to 50% and to 100% of that of the phases (for protection L settings below 0.4 x ln, it is obligatory to set the neutral to 100%). The pre-alarm and alarm signalling of protection L are also available by means of a dedicated LED on the front of the release. The pre-alarm threshold value is equal to 0.9 x I_1 .

Still on the front of the release, the LEDs signalling the following information are available: state of the connection to the opening solenoid, use of the default parameters, mode (local or remote), presence of auxiliary power supply and setting the neutral.

PR223DS - Measurements

Measurements	With distributed N	Without distributed N
Effective current values		l ₁ , l ₂ , l ₃
Effective voltage values	V ₁ , V ₂ , V ₃ , V ₁₂ , V ₂₃ , V ₃₁	V _{12'} V _{23'} V ₃₁
Apparent powers	S _{tot} , S ₁ , S ₂ , S ₃	S _{tot}
Active powers	P _{tot} , P ₁ , P ₂ , P ₃	P _{tot}
Reactive powers	$Q_{\text{tot'}}$ $Q_{\text{1'}}$ $Q_{\text{2'}}$ Q_{3}	Q _{tot}
Power factors	cos φ	COS φ
Energies	 Е _{тот}	E _{TOT}
Phase peak factor	•	
Frequency	f	f

The PR223DS trip unit, with integrated ModBus RTU protocol based dialogue unit, allows a wide range of information to be acquired and transmitted remotely and to carry out opening and closing commands.

The PR223DS trip unit can be associated with the AUX-E auxiliary contacts, to know the state of the circuit-breaker (open, closed), and with MOE-E motor operator (the AUX-E are compulsory when MOE-E is to be used) to remotely control circuit-breaker opening and closing as well.

If the PR223DS trip unit is inserted in a supervision system, during the test and configuration with the PR010/T unit, communication is automatically abandoned and starts again on completion of these operations.

The unit is self-supplied by means of current sensors housed in the electronic release. Operation of the electronic release is also guaranteed when there is a single-phase load and in correspondence with the minimum setting. An external power supply must be connected to activate the dialogue function and the measurement functions.

Auxiliary power supply - Electrical characteristics

	PR223DS
Auxiliary power supply (galvanically insulated)	24 V DC ± 20%
Maximum ripple	± 5%
Inrush current @ 24 V	~ 4 A for 0.5 ms
Rated current @ 24 V	~ 80 mA
Rated power @ 24 V	~ 2 W

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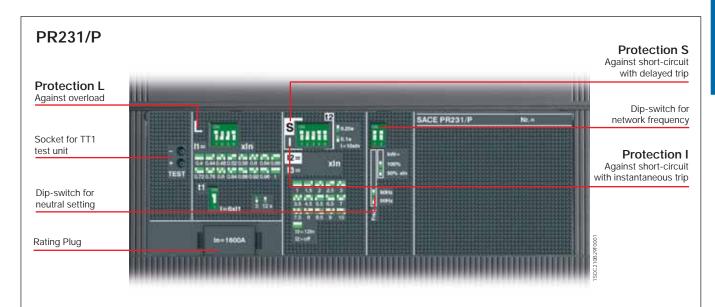
PR231/P

The PR231/P trip unit is the basic trip unit for Tmax T7. It provides protection functions against overload L and short-circuit S/I (version PR231/P-LS/I): with this version, by moving the dedicated dip-switch, you can choose whether to have protection S or protection I. Alternatively the version with only the protection function against instantaneous short-circuit I is available (version PR231/P-I see also page 2/43 and following).

Setting the trip parameters of the PR231/P trip unit is made directly on the front of the circuit-breaker by means of dip switches, and there is only one for the phases and the neutral, so it is possible to set the protection threshold, at 50% or at 100% of the phase protection.

For correct functioning of the PR231/P trip unit, it is necessary to select the network frequency of the plant to be protected (50/60Hz) by means of the appropriate dip-switch.

Interchangeability of PR231/P can be requested by means of the dedicated ordering code 1SDA063140R1.



PR231/P - Protection functions and parameterisations

Protection fur	actions	Trip threshold	Trip curves ⁽¹⁾	Excludability	Relation t = f(I)
L	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (I ² t= k) according to IEC 60947-2 Standard	I ₁ = 0.401 x ln step = 0.04 x ln Trip between 1.11.3 x I ₁	at 6 x I ₁ at 6 x I ₁ $t_1 = 3 - 12s$ Tolerance: ±10%	-	t = k/l ²
S	Against short-circuit with long inverse time delay trip and trip characteristic with inverse time (l²t= k) (selectable as an alternative to protection function I)	I ₂ = 1-1.5-2-2.5-3-3.5-4.5-5.5-6.5-7-7.5-8-8.5-9-10 x In Tolerance: ±10%	at 10 x ln at 10 x ln t ₂ = 0.1 - 0.25s Tolerance: ±10%	•	t = k/l ²
	Against short-circuit with istantaneous trip (selectable as an alternative to protection function S)	I ₃ = 1-1.5-2-2.5-3-3.5-4.5- 5.5-6.5-7-7.5-8-8.5-9- 10-12 x ln Tolerance: ±10%	instantaneous	-	t = k

(1) These tolerances hold in the following conditions:

- self-powered trip unit at full power
- two or three-phase power supply
- In conditions other than those considered, the following tollerances hold:

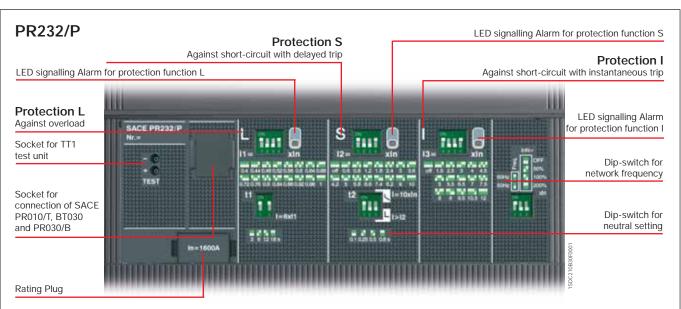
	Trip threshold	Trip time
S	± 10%	± 20%
I	± 15%	≤ 60ms

Electronic trip units

PR232/P

The PR232/P release, available for T7, provides protection functions against overload L, delayed short-circuit S and instantaneous short-circuit I (version PR232/P-LS/I).

Setting the trip parameters (see table) of the PR232/P release can be carried out by means of the dip-switches, and is unique for the phases and the neutral, for which it is possible to set the protection threshold to OFF, to 50%, 100% or 200% of the threshold of the phases directly from the front of the release by means of a special dip-switch. In particular, adjustment of the neutral to 200% of the phase current requires setting protection L to respect the current-carrying capacity of the circuit-breaker. To guarantee protection of the installation by means of the PR232/P protection release, it is necessary to select the rated network frequency (50/60 Hz), by means of the special dip-switch.



PR232/P - Protection functions and parameterisations

tions	Trip threshold	Trip curves ⁽¹⁾	Thermal memory ⁽²⁾	Excludability	Relation t = f(l)
Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (l²t= k) according to lEC 60947-2 Standard	$I_1 = 0.401 \times In$ step = 0.04 x In Trip between 1.11.3 x I_1	at 6 x l ₁ $t_1 = 3s$ $t_1 = 6s$ $t_1 = 12s$ $t_1 = 18s$ Tolerance: $\pm 10\%$	•	-	t = k/l ²
Against short-circuit with inverse short time delay trip and trip characteristic with inverse time	I ₂ = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x In Tolerance: ±10%	at 10 x ln $t_2 = 0.1s$ $t_2 = 0.25s$ $t_2 = 0.5s$ $t_2 = 0.8s$ Tolerance: ±10%	•	•	t = k/l ²
(l ² t = k) or definite time	I ₂ = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x In Tolerance: ±10%	$t_2 = 0.1s t_2 = 0.25s t_2 = 0.5s t_2 = 0.8s$ Tolerance: $\pm 10\%$	-	•	t = k
Against short-circuit with istantaneous trip	I ₃ = 1.5 - 2.5 - 3 - 4 - 4.5 - 5 - 5.5 - 6.5 - 7 - 7.5 - 8 - 9 - 9.5 - 10.5 - 12 x In Tolerance: ±10%	instantaneous	_	•	t = k
	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (l²t= k) according to IEC 60947-2 Standard Against short-circuit with inverse short time delay trip and trip characteristic with inverse time (l²t= k) or definite time	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (12 t= 12 k) according to IEC 60947-2 Standard Against short-circuit with inverse short time delay trip and trip characteristic with inverse time (12 t= 12 k) or definite time Against short-circuit with inverse time (12 t= 12 k) or definite time Against short-circuit with inverse time (12 t= 12 t= 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x ln Tolerance: $\pm 10\%$ Against short-circuit with istantaneous trip Against short-circuit with istantaneous trip	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (12 t= k) according to IEC 60947-2 Standard	Against overload with long inverse time delay trip and trip characteristic with inverse short time delay trip and trip characteristic with inverse time (l²t = k) or definite time Against short-circuit with inverse time Against short-circuit with short-circuit with short-circuit with inverse time Against short-circuit with short-circuit with inverse time Against short-circuit with istantaneous trip Against short-circuit with inverse time Against short-circuit with inverse time	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve (I^2 t= k) according to [I_2 = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x ln Tolerance: $\pm 10\%$ Against short-circuit with inverse time (I^2 t= k) or definite time Against short-circuit with inverse time (I_2 = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x ln Tolerance: $\pm 10\%$ Against short-circuit with inverse time (I^2 = k) or definite time Against short-circuit with istantaneous trip Against short-circuit with istantaneous trip Against short-circuit with istantaneous trip Against short-circuit with istantaneous trip

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In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
S	± 10%	± 20%
$\overline{}$	± 15%	≤ 60ms

⁽²⁾ Active up to 7 min. after tripping of the breaker (ON/OFF setting by means of PR010/T test unit).

⁽¹⁾ These tolerances hold in the following conditions:

⁻ self-powered trip unit at full power (without start-up)

⁻ two or three-phase power supply

There are three red LEDs available on the front of the PR232/P trip unit dedicated to signalling alarm of protections L, S, and I. Furthermore, a yellow flashing LED allows the state of pre-alarm of function L to be signalled, which is activated when 90% of the set trip threshold is reached.

PR232/P - Alarm and Pre-alarm LED

Protection	Colour	Pre-alarm (Flashing 2Hz)	Alarm	Last trip
100	Yellow	•	•	-
-	Red	-	•	•
S	Red	-	•	•
1	Red	-	•	•

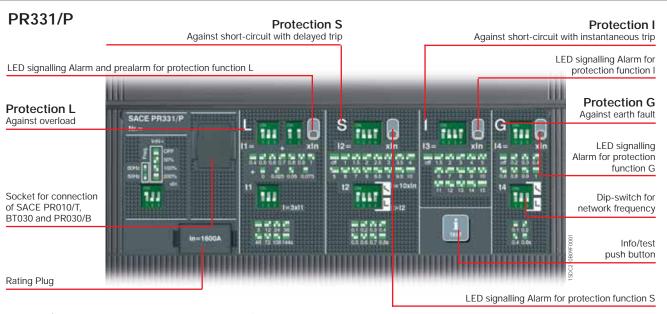
Following circuit-breaker opening, it is possible to know which protection function made the release trip by connecting the PR030/B battery unit onto the front of the release. This is also possible thanks to the PR010/T test and configuration unit.

By means of the BT030 wireless communication unit the PR232/P can be connected to a PDA or to a personal computer, extending the range of information available for the user. Infact, by means of the ABB SACE's SD-Pocket communication software, it is possible to read the values of the currents flowing through the circuit-breaker, the value of the last 20 interrupted currents, and the protection settings.

Electronic trip units

PR331/P

The PR331/P, available for Tmax T7 in the PR331/P-LSIG version, with its complete range of protection functions together with the wide combination of thresholds and trip times offered is it suitable for protecting a wide range of alternating current installations. In addition to protection functions the unit is provided with multifunction LED indicators. Furthermore, PR331/P allows connection to external devices enhancing its advanced characteristics like remote signalling and monitoring, or interface from front of HMI030 panel.



PR331/P - Protection functions and parameterisations

Protection functions		Trip threshold	Trip curves ⁽¹⁾	Excludability	Relation t = f(I)
L	Against overload with long inverse time-delay trip and trip characteristic according to an inverse time curva (I²t=k) according to the IEC 60947-2 Standard	$I_1 = 0.401 \text{ x In}$ step = 0.025 x In Trip between 1.05 1.2 x I_1	at 3 x I ₁ t ₁ = 3 - 12 - 24 - 36 - 48 - 72 - 108 - 144s Tolerance: ±10% up to 6 x In ±20% above 6 x In	-	t = k/l ²
	Against short-circuit with short inverse time-delay trip and trip characteristic with	I ₂ = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x ln	at 10 x In $t_2 = 0.10.8s$ step = 0.1s Tolerance: min (±10%. ±40ms)		t = k/l ²
	inverse time (I ² t=k) or with definite time	Tolerance: ±7% up to 4 x ln ±10% above 4 x ln			
3		I ₂ = 0.6 - 0.8 - 1.2 - 1.8 - 2.4 - 3 - 3.6 - 4.2 - 5 - 5.8 - 6.6 - 7.4 - 8.2 - 9 - 10 x ln	t ₂ = 0.10.8s step = 0.1s Tolerance: ±15% up to 4 x ln ±20% above 4 x ln		t = k
	7.4 - 8.2 - 9 - 10 X III Tolerance: ±7% up to 4 x In ±10% above 4 x In	22070 03010 1 X III			
	Against short-circuit with adjustable instantaneous trip	I ₃ = 1.5-2-3-4-5-6-7-8-9-10-11-12- 13-14-15 x ln ⁽²⁾ Tolerance: ±10%	instantaneous	•	t = k
G	Against earth fault with short inverse time-delay trip and trip characteristic according to an inverse time curve (I²t=k) or	I ₄ = 0.2-0.3-0.4-0.6-0.8-0.9-1 x In Tolerance: ±7%		•	t = k/l ²
	with definite time	I ₄ = 0.2-0.3-0.4-0.6-0.8-0.9-1 x ln Tolerance: ±7%	$t_4 = 0.1s$ $t_4 = 0.2s$ $t_4 = 0.4s$ $t_4 = 0.80s$ Tolerance: min (±10%. ±40ms)	•	t = k
(1) These tolerances ho	ld in the following conditions:	(2) For T7 In = 1250 A	A/1600 A ⇒ I _a max = 12 x In		

⁻ sein-powered tilp utilt at Tuli power antaron auxiliary supply
- two or three-phase power supply
In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
S	± 10%	± 20%
T	± 15%	≤ 60ms
G	± 15%	± 20%
_		

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⁻ self-powered trip unit at full power and/or auxiliary supply

User interface

The user communicates directly with the trip unit by means of the dip switches. Up to four LEDs (according to the version) are also available for signalling. These LEDs (one for each protection) are active when:

- a protection is timing. For protection L the pre-alarm status is also shown;
- a protection has tripped (the corresponding LED is activated by pressing the "Info/Test" pushbutton);
- a failure in connection of a current sensor or in the trip coil is detected. The indication is active when the unit is powered (through current sensors or an auxiliary power supply)
- · wrong rating plug for the circuit-breaker.

The protection tripped indication works even with the circuit-breaker open, without the need for any internal or external auxiliary power supply. This information is available for 48 hours of inactivity after the trip and is still available after reclosing. If the query is made more than 48 hours later it is sufficient to connect a PR030/B battery unit, PR010/T, or a BT030 wireless communication unit.

Setting the neutral

Protection of the neutral can be set at 50%, 100% or 200% of the phase currents. In particular, setting the neutral at 200% of phase current requires protection L to be set at not more than 0.5×10^{-5} k in in order to respect the current-carrying capacity of the circuit-breaker. The user can also switch the neutral protection OFF.

Test Function

The Test function is carried out by means of the Info/Test pushbutton and the PR030/B battery unit (or BT030) fitted with a polarized connector housed on the bottom of the box, which allows the device to be connected to the test connector on the front of PR331/P trip units. The PR331/P electronic trip unit can be tested by using the SACE PR010/T test and configuration unit by connecting it to the TEST connector.

Power supply

The unit does not require an external power supply either for protection functions or for alarm signal-ling functions. It is self-supplied by means of the current sensors installed on the circuit-breaker. For operation, it is sufficient for at least one phase to be passed through by a current of 80 A. An external power supply can be connected in order to activate additional features, and in particular for connection to external devices: HMI030 and PR021/K.

PR331/P - Electrical characteristics

Auxiliary power supply (galvanically insulated)	24 V DC ± 20%
Maximum ripple	± 5%
Inrush current @ 24 V	~1 A for 5 ms
Rated current @ 24 V	~ 80 mA
Rated power @ 24 V	~2 W

Communication

By means of the BT030 wireless communication unit, PR331/P can be connected to a PDA or to a personal computer, extending the range of information available for the user. In fact, by means of ABB SACE's SD-Pocket communication software, it is possible to read the values of the currents flowing through the circuit-breaker, the value of the last 20 interrupted currents, and the protection settings.

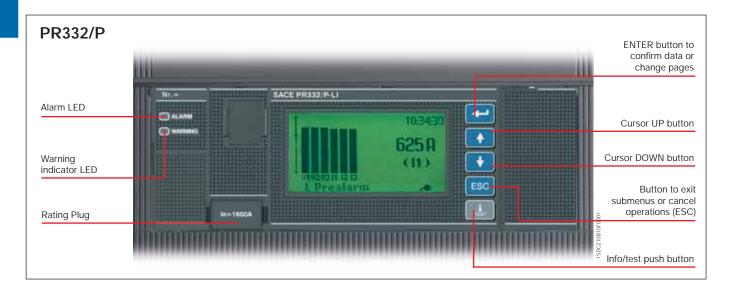
PR331/P can also be connected to the optional external PR021/K signalling unit, for the remote signalling of protections alarms and trips, and to HMI030, for the remote user interfacing.

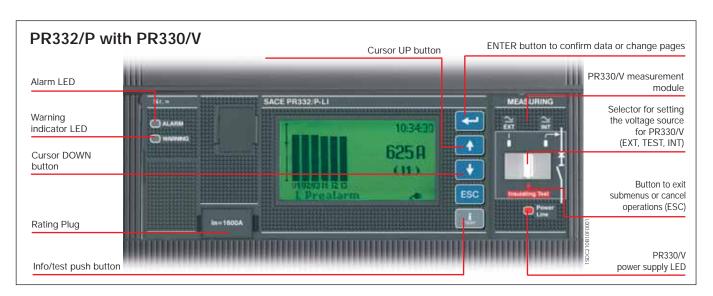
Electronic trip units

PR332/P

The SACE PR332/P trip unit for Tmax T7 (available in four versions: PR332/P-LI, PR332/P-LSI, PR332/P-LSIG and PR332/P-LSIRc) is a sophisticated and flexible protection system based on a state-of-the art microprocessor and DSP technology. Fitted with the optional internal PR330/D-M dialogue unit, PR332/P turns into an intelligent protection, measurement and communication device, based on the Modbus® RTU protocol. By means of the PR330/D-M, PR332/P can also be connected to the ABB EP010 Fieldbus plug adapter, which makes it possible to choose among several different networks, such as Profibus and DeviceNet.

The new PR332/P is the result of ABB SACE's experience in designing protection trip units. The exhaustive range of settings makes this protection unit ideal for general use in power distribution. Access to information and programming using a keyboard and graphic liquid crystal display is extremely simple and intuitive. An integrated ammeter and many other additional features are provided over and above the protection functions. These additional functions can be further increased with addition on board of the dialogue, signalling, measurement, and wireless communication units. All the thresholds and trip curve delays of the protection functions are stored in special memories which retain the information even when no power is supplied.





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PR332/P - Protection functions and parameterisations

Protection fur	nctions	Trip threshold	Trip curves ⁽¹⁾	Excludability		Thermal memory ⁽²⁾	Zone selectivity ⁽²⁾
	Against overload with inverse long-time delay trip according to IEC 60947-2 Standard (I²t=k) or in accordance with the IEC 60255-3	$I_1 = 0.41 \text{ x ln}$ step = 0.01 x ln Trip between 1.051.2 x I_1	$t_2 = 3144s$ step = 3s Tolerance: ±10% up to 4x ln ±20% above 4 x ln	-	t = k/l ²	•	-
-	Standard (t=f(α) ⁽³⁾)	$I_1 = 0.41 \text{ x ln}$ step = 0.01 x ln Trip between 1.051.2 x I_1	$\overline{t_2 = 3144s} \qquad \text{step} = 3s$ $\overline{t_2} = 3144s \qquad \text{step} = 3s$	•	$t = f(\alpha)^{(3)}$ $\alpha = 0.02-1-2$	•	-
s	Against short-circuit with short inverse time-delay trip and trip characteristic with inverse time (2t=k) or with definite time	I ₂ = 0.610 x ln step = 0.1 x ln Tolerance: ±7% up to 4x ln ±10% above 4 x ln		•	t = k/l ²	•	-
		$I_2 = 0.610 \text{ x ln}$ step = 0.1 x ln Tolerance: $\pm 7\%$ up to 4x ln $\pm 10\%$ above 4 x ln	$\begin{array}{cccc} \hline & & & \\ t_2 = 0.05 \dots 0.8s & & step = 0.01s \\ t_2 \ sel = 0.04 \dots 0.2s & & step = 0.01s \\ \hline \text{Tolerance: min ($\pm 10\%$; $\pm 40ms)} & & & \\ \hline \end{array}$	•	t = k	_	•
	Against short-circuit with adjustable instantaneous trip	$I_3 = 1.515 \text{ x In}$ step = 0.1 x In Tolerance: ±10%	instantaneous	•	t = k		_
	Against earth fault with short inverse time-delay trip and trip characteristic according to an	$I_4 = 0.21 \text{ x ln}$ step = 0.02 x ln Tolerance: ±7%	$t_4 = 0.11s$ step = 0.05s Tolerance: ±15%	•	t = k/I ^{2 (5)}	_	-
G	inverse time curve (I²t=k) or with definite time	$I_4 = 0.21 \text{ x ln}$ step = 0.02 x ln Tolerance: ±7%		•	t = k	_	•
Rc	Against residual current fault with definite time-delay trip	$\Delta = 0.3-0.5-0.7-1-2-3-5-7-10-20-30 A$ Tolerance: ±10%	tΔ = 0.06-0.1-0.2-0.3-0.4-0.5- 0.8-1-3-4-4.8s Tolerance: ±20%	•	t = k	_	-
01)	Against overtemperature of the trip unit with instantaneous trip	Trip unit temperature over 85 °C	instantaneous		temp =k		-
U	Against unbalanced phase with definite time-delay trip	$I_6 = 5\%90\% \text{ x } I_1 \text{ step} = 5\% \text{ x } I_1$ Tolerance: ±10%	$t_6 = 0.560 \text{ s}$ step = 0.5s Tolerance: min (±20%; ±100ms)	•	t = k		_

PR332/P with PR330/V - Advanced protection functions and parameterisations

Advanced pro	tection functions	Trip threshold	Trip curves ⁽¹⁾	Excludability	Relation t = f(l)	Thermal memory ⁽²⁾	Zone selectivity
UV	Against undervoltage with adjustable constant time	$U_8 = 0.50.95 \text{ x Un step} = 0.01 \text{ x Un}$ Tolerance: ±5%	$t_8 = 0.15s$ step = 0.1s Tolerance: min (±20% ±100ms)	•	t = k		-
OV	Against overvoltage with adjustable constant time	U_9 = 1.051.2 x Un step = 0.01 x Un Tolerance: ±5%	$t_9 = 0.15s$ step = 0.1s Tolerance: min (±20% ±100ms)	•	t = k	_	
RV	Against residual voltage with adjustable constant time	U_{10} = 0.10.4 x Un step = 0.01 x Un Tolerance: ±5%	$t_{10} = 0.530s$ step = 0.5s Tolerance: min (±10% ±100ms)	•	t = k		
RP	Against reversal of power with adjustable constant time	P_{11} = -0.30.1 x Pn step = 0.02xPn Tolerance: ±5%	$t_{11} = 0.525s$ step = 0.1s Tolerance: min (±10% ±100ms)	•	t = k		
UF	Against underfrequency with adjustable constant time	f_{12} = 0.900.99 x fn step = 0.01 x fn Tolerance:±5%	$t_{12} = 0.53s$ step = 0.1s Tolerance: min (±10% ±100ms)	•	t = k		
OF	Against overfrequency with adjustable constant time	f_{13} = 1.011.10 x fn step = 0.01 x fn Tolerance:±5%	$t_{13} = 0.53s$ step = 0.1s Tolerance: min (±10% ±100ms)	•	t = k	_	

⁽¹⁾ These tolerances are valid under the following conditions:

— trip unit self-supplied at full power and/or auxiliary supply

— two or three-phase power supply

In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
S	± 10%	± 20%
- 1	± 15%	≤ 60ms
G	± 15%	± 20%
Other	± 10%	± 20%

(3)
$$t = \frac{(3^{\alpha} - 1)}{(\frac{1}{1})^{\alpha} - 1} t_1 (3 \times 1)$$

 $(3) t = \frac{(3 - 1)^{2}}{\left(\frac{1}{1_{1}}\right)^{\alpha} - 1} t_{1} (3 \times I_{1})$ $(4) \text{ For T7 In} = 1250 \text{ A}/1600 \text{ A} \Rightarrow I_{3} \text{max} = 12 \times \text{In}$ $(5) k = (2s) \cdot (I_{g})^{2}$

⁽²⁾ Active with 24V auxiliary power supply

Electronic trip units

Setting the neutral

In PR332/P, the neutral protection is 50% of the value set for phase protection in the standard version. The neutral protection can be excluded or set to 100%.

In installations where very high harmonics occur, the resulting current at the neutral can be higher than that of the phases. Therefore it is possible to set the neutral protection at 150% or 200% of the value set for the phases. In this case it is necessary to reduce the setting of protection L accordingly. The table below lists the neutral settings for the various possible combinations between type of circuit-breaker and the threshold I_1 setting.

Adjustable neutral protection settings

Threshold I ₁ settings (overload protection)						
Circuit-breaker model	0.4 < I ₁ < 0.5	0.5 < I ₁ < 0.66	0.66 < I ₁ < 1 ^(*)			
T7	0-50-100-150-200%	0-50-100-150%	0-50-100%			

The setting I₁ = 1 indicates the maximum overload protection setting. The actual maximum setting allowable must take into account any derating

Start-up function

The start-up function allows protections S, I and G to operate with higher trip thresholds during the start-up phase. This avoids untimely tripping caused by the high inrush currents of certain loads (motors, transformers, lamps).

The start-up phase lasts from 100 ms to 30 s, in steps of 0.01 s. It is automatically recognized by the PR332/P trip unit when the peak value of the maximum current exceeds the threshold that can be set by the user. A new start-up becomes possible after the current has fallen down to 0.1 x In, if the trip unit is supplied from an external source.

Protection against overtemperature

The user has the following signals or commands available for the protection against overtemperature:

- lighting up of the "Warning" LED when the temperature is higher than 70 °C (temperature at which
 the microprocessor is still able to operate correctly);
- lighting up of the "Alarm" LED when the temperature is higher than 85 °C (temperature above
 which the microprocessor can no longer guarantee correct operation) and, when decided during
 the unit configuration stage, simultaneous opening of the circuit-breaker with indication of the trip
 directly on the display, as for the other protections.

Self-diagnosis

The PR332/P range of trip units contains an electronic circuit which periodically checks the continuity of internal connections (trip coil and each current sensor, including the Source Ground Return when present).

In the case of a malfunction an alarm message appears directly on the display. The Alarm is highlighted by the Alarm LED as well.

Residual Current

Different solutions are available for integrated residual current protection. The basic choice is PR332/P-LSIRc, which has all the characteristics of PR332/P-LSI and residual current protection as well. When additional features are required, the solution is PR332/P-LSIG with an additional PR330/V module (see next paragraph). Using this configuration, residual current protection is added to a powerful unit, having the features of PR332/P-LSI and all the add-ons described for the PR330/V module, such as voltage protection and advanced measurement functions.

Residual current protection acts by measuring the current by means the external dedicated toroid.

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Test Functions

Once enabled from the menu, the "Info/Test" pushbutton on the front of the trip unit allows correct operation of the chain consisting of the microprocessor, trip coil and circuit-breaker tripping mechanism to be checked.

The control menu also includes the option of testing correct operation of the display, signalling LEDs.

By means of the front multi-pin connector it is possible to apply a SACE PR010/T Test unit which allows the functions of the PR222DS/P, PR222DS/PD, PR223DS, PR223EF, PR232/P, PR331/P and PR332/P ranges of trip units to be tested and checked.

User interface

The human-machine interface (HMI) of the device is made up of a wide graphic display, LEDs, and browsing pushbuttons. The interface is designed to provide maximum simplicity.

The language can be selected from among five available options: Italian, English, German, French and Spanish.

As in the previous generation of trip units, a password system is used to manage the "Read" or "Edit" modes. The default password, 0001, can be modified by the user.

The protection parameters (curves and trip thresholds) can be set directly via the HMI of the device. The parameters can only be changed when the trip unit is operating in "Edit" mode, but the information available and the parameter settings can be checked at any time in "Read" mode.

When a communication device (internal PR330/D-M module or external BT030 device) is connected, it is possible to set parameters simply by downloading them into the unit (over the network for PR330/D-M, by using the SD-Pocket software and a PDA or a notebook for BT030). Parameterisation can then be carried out quickly and automatically in an error-free way by transferring data directly from DocWin.

Indicator LEDs

LEDs on the front panel of the trip unit are used to indicate all the pre-alarms ("WARNING") and alarms ("ALARM"). A message on the display always explicitly indicates the type of event concerned. Example of events indicated by the "WARNING" LED:

- unbalance between phases;
- pre-alarm for overload (L1>90% x l₁);
- first temperature threshold exceeded (70 °C);
- contact wear beyond 80%;
- phase rotation reversed (with optional PR330/V).

Example of events indicated by the "ALARM" LED:

- timing of function L;
- timing of function S;
- timing of function G;
- second temperature threshold exceeded (85 °C);
- contact wear 100%:
- timing of Reverse Power flow protection (with optional PR330/V).

Data logger

By default PR332/P, is provided with the Data Logger function that automatically records in a wide memory buffer the instantaneous values of all the currents and voltages. Data can be easily downloaded from the unit by means of SD-Pocket or SD-TestBus2 applications using a Bluetooth port and can be transferred to any personal computer for elaboration. The function freezes the recording whenever a trip occurs or in case of other events, so that a detailed analysis of faults can be easily performed. SD-Pocket and SD-TestBus2 allow also reading and downloading of all the others trip information.

- · Number of analog channels: 8
- Maximum sampling rate: 4800 Hz
- Maximum sampling time: 27 s (@ sampling rate 600 Hz)
- 64 events tracking.

Electronic trip units

Trip information and opening data

In case a trip occurs PR332/P store all the needed information:

- · Protection tripped
- Opening data (current)
- Time stamp (guaranteed with auxiliary supply or self-supply with power failure no longer than 48h).

By pushing the "Info/Test" pushbutton the trip unit shows all these data directly on display.

No auxiliary power supply is needed. The information is available to user for 48 hours with the circuit breaker open or without current flowing.

The information of the latest 20 trips are stored in memory.

If the information can be furthermore retrieved more than 48 hours later, it is sufficient to connect a PR030/B battery unit or a BT030 wireless communication unit.

Load control

Load control makes it possible to engage/disengage individual loads on the load side before the overload protection L is tripped, thereby avoiding unnecessary trips of the circuit-breaker on the supply side. This is done by means of contactors or switch-disconnectors (externally wired to the trip unit), controlled by the PR332/P through PR021/K unit.

Two different Load Control schemes can be implemented:

- disconnection of two separate loads, with different current thresholds
- connection and disconnection of a load, with hysteresis.

Current thresholds and trip times are smaller than those available for selection with protection L, so that load control can be used to prevent overload tripping. External PR021/K accessory unit is required for Load Control. The function is only active when an auxiliary power supply is available.

PR330/V Measurement Module

This optional internal module, installed in PR332/P, allows the trip unit to measure the phase and neutral voltages and to process them in order to achieve a series of features, in terms of protection and measurement.

PR330/V does not normally require any external connection or voltage transformers, since it is connected internally to the upper terminals of Tmax T7 (selector in "INT" position). When necessary, the connection of voltage pick-ups can be moved to any other point (i.e. lower terminals), by using the alternative connection located in the terminal box and switching the selector to the "EXT" position. For the dielectric test of the circuit-breaker the selector must be switched to the "TEST" position. PR330/V is able to energize the PR332/P while line voltage input is above 85 V. The use of Voltage Transformers is mandatory for rated voltages higher than 690 V.

Voltage transformers shall have burdens equal to 10 VA and accuracy class 0.5 or better.

Additional Protections with PR330/V:

- Undervoltage (UV) protection
- Overvoltage (OV) protection
- Residual voltage (RV) protection
- Reversal of power (RP) protection
- Underfrequency (UF) protection
- Overfrequency (OF) protection
- Phase sequence (alarm only).

All the above indicated protections can be excluded, although it is possible to leave only the alarm active when required: in this case the trip unit will indicate the "ALARM" status. With the circuit-breaker closed, these protections also operate when the trip unit is self-supplied. With the circuit-breaker open, they operate when the auxiliary power supply (24 V DC or PR330/V) is present.

Measurement function

The current measurement function (ammeter) is present on all versions of the PR332/P trip unit. The display shows histograms showing the currents of the three phases and neutral on the main page. Furthermore, the most loaded phase current is indicated in numerical format. Earth fault current, where applicable, is shown on a dedicated page.

The latter current value takes on two different meanings depending on whether the external toroidal transformer for the "Source Ground Return" function or the internal transformer (residual type) is

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connected.

The ammeter can operate either with self-supply or with an auxiliary power supply voltage. The display is rear-lit and the ammeter is active even at current levels lower than 160 A.

Accuracy of the ammeter measurement chain (current sensor plus ammeter) is no more than 1.5% in the 30% - 120% current interval of In.

- Currents: three phases (L1, L2, L3), neutral (Ne) and earth fault;
- Instantaneous values of currents during a period of time (data logger);
- Maintenance: number of operations, percentage of contact wear, opening data storage (last 20 trips and 20 events).

When the optional PR330/V is connected the following additional measurement function are present:

- Voltage: phase-phase, phase-neutral and residual voltage
- Instantaneous values of voltages during a period of time (data logger)
- Power: active, reactive and apparent
- Power factor
- Frequency and peak factor
- Energy: active, reactive, apparent, counter.

Communication

PR332/P electronic trip unit can be fitted with communication modules, which make possible to exchange data and information with other industrial electronic devices by means of a network. The basic communication protocol implemented is Modbus RTU, a well-known standard of widespread use in industrial automation and power distribution equipment. A Modbus RTU communication interface can be connected immediately and exchange data with the wide range of industrial devices featuring the same protocol. ABB SACE has developed a complete series of accessories for electronic trip unit PR332/P:

- PR330/D-M is the communication module for PR332/P protection trip units. It is designed to allow easy integration of the Tmax circuit-breakers in a Modbus network. The Modbus RTU protocol is of widespread use in the power as well as the automation industry. It is based on a master/slave architecture, with a bandrate of up to 19.2 kbps. A standard Modbus network is easily wired up and configured by means of an RS485 physical layer. ABB SACE trip units work as slaves in the field bus network. All information required for simple integration of PR330/D-M in an industrial communication system are available on the ABB Web page.
- BT030 is a device to be connected to the Test connector of PR222DS/P, PR222DS/PD, PR223DS, PR223EF, PR232/P, PR331/P and PR332/P trip units. It allows Bluetooth communication between the trip unit and a PDA or a Notebook with a Bluetooth port. This device is dedicated to use with the SD-Pocket or SD-TestBus2 application. It can provide the auxiliary supply needed to energize the protection trip unit by means of rechargeable batteries.
- EP010-FBP-PDP22 is the Fieldbus Plug interface allows connection of ABB SACE trip units with Modbus communication to a Profibus, DeviceNet, or AS-I field bus network.

Furthermore, a new generation of software dedicated to installation, configuration, supervision and control of protection trip units and circuit- breakers is now available:

- SDView 2000
- SD-Pocket
- SD-TestBus2.

All information required for simple integration of PR330/D-M in an industrial communication system are available on the ABB Web page (http://www.abb.com).

Electronic trip units

Measurement, signalling and available data functions

Details about functions available on PR332/P, trip units with PR330/D-M and EP010 – FBP – PDP22 are listed in the table below:

Communication functions	PR332/P +PR330/D-M	PR332/P+PR330/D-M and EP010
Protocol	Modbus RTU standard	FBP-PDP22
Physical means	RS485	Profibus-DP or DeviceNet cable
Speed (maximum)	19.2 kbps	115 kbps
Measurement functions		<u> </u>
Phase currents		
Neutral current		
Ground current		
Voltage (phase-phase, phase-neutral, residual)	opt. ⁽¹⁾	opt. ⁽¹⁾ (2)
Power (active, reactive, apparent)	opt. ⁽¹⁾	opt. ^{(1) (3)}
Power factor	opt.(1)	(4)
Frequency and peak factor	opt.(1)	(4)
Energy (active, reactive, apparent)	opt.(1)	(4)
Harmonic analysis up to the 40th harmonic		(4)
Signalling functions		
LED: auxiliary power supply, pre-alarm, alarm, transmission, reception		•
Temperature		
Indication for L, S, I, G and other protection	<u> </u>	
Available data		
Circuit-breaker status (open, closed)		
Circuit-breaker position (racked-in, racked-out)		
Mode (local, remote)		
Protection parameters set		
Load control parameters		
Alarms	_	
Protections: L, S, I, G		
Undervoltage, overvoltage and residual voltage protection (timing and trip)	opt.	opt.
Reverse power protection (timing and trip)	opt.	opt.
Directional protection (timing and trip)	_	
Underfrequency/overfrequency protection (timing and trip)	opt.	opt.
Phases rotation	-	
Failed tripping under fault conditions	•	
Maintenance	_	
Total number of operations		
Total number of trips		
Number of trip tests		
Number of manual operations		_
Number of separate trips for each protection function		
Contact wear (%)		
Record data of last trip	<u>_</u>	
Commands	_	<u> </u>
Circuit-breaker open/close		
Alarms reset	<u>-</u>	_
Setting of curves and protection thresholds		_
Synchronize system time	 	
Events		_
Status changes in circuit-breaker, protections and all alarms	•	
States Shariges in Should broaker, protocilons and all diarns	_	_

⁽¹⁾ with PR330/V (2) no residual voltage (3) no apparent power available (4) please ask ABB for further details

Power supply

The PR332/P trip unit does not normally require any external power supplies, being self-supplied from the current sensors (CS): to activate the protection and ammeter functions, it is sufficient for at least one phase to have a current load higher than 80 A.

The unit ensures fully self-supplied operation. When an auxiliary power supply is present, it is also possible to use the unit with the circuit-breaker either open or closed with very low current flowing through (< 80 A).

It is also possible to use an auxiliary power supply provided by the PR030/B portable battery unit (always supplied), which allows the protection functions to be set when the trip unit is not self supplied.

PR332/P stores and shows all the information needed after a trip (protection tripped, trip current, time, date). No auxiliary supply is required for this functionality.

	PR332/P	PR330/D-M
Auxiliary power supply (galvanically insulated)	24 V DC ± 20%	from PR332/P
Maximum ripple	± 5%	± 5%
Inrush current @ 24 V	~1 A for 5 ms	~0.5 A for 5 ms
Rated power @ 24 V	~3 W	+1 W

⁽¹⁾ PR330/V can give power supply to the trip unit when at least one line voltage is equal or higher to 85V RMS.







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Circuit-breaker for zone selectivity

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Electrical characteristics

Zone selectivity

				T4	T5	T6		Т	7	
Rated uninterrup	oted current, lu		[A]	250/320	400/630	630/800/1000	801	0/1000/	1250/1	600
Poles			[Nr]	3/4	3/4	3/4		3	/4	
Rated service cu	urrent, Ue		[V]	690	690	690	-	6	90	
		_	[V]	750	750	750		7!	50	
Rated impulse w	vithstand voltage,	Uimp	[kV]	8	8	8			-	
Rated insulation			[V]	1000	1000	1000		-	 B	
	ndustrial frequency	y for 1 min.	[V]	3500	3500	3500		10	000	
	short-circuit breaki					L	S	Н	L	V ⁽¹⁾
	60 Hz 220/230 V	<u> </u>	[kA]	200	200	200	- 	100	200	200
. ,	60 Hz 380/415 V		[kA]	120	120	100	50	70	120	150
 	60 Hz 440 V		[kA]	100	100	80	50	65	100	130
. ,	60 Hz 500 V		[kA]	85	85	65	40	50	85	100
	60 Hz 690 V		[kA]	70	70	30	30	42	50	60
	nort-circuit breakin	g capacity Ics	[10 1]							
	60 Hz 220/230 V	9	[%lcu]	100%	100%	75%	100%	100%	100%	100%
	60 Hz 380/415 V		[%lcu]	100%	100%	75%			100%	
· /	60 Hz 440 V		[%lcu]	100%	100%	75%			100%	
 	60 Hz 500 V		[%lcu]	100%	100%(2)	75%		100%	75%	100%
· · ·	60 Hz 690 V		[%lcu]	100%	100%(3)	75%	100%	75%	75%	75%
	cuit making capaci	ty Icm	[70lCu]			7370	- 10070	7370	7370	7370
	60 Hz 220/230 V	ty, IOIII	[kA]	440	440	440	187	220	440	440
	60 Hz 380/415 V		[kA]	264	264	220	105	154	264	330
· /	60 Hz 440 V		[kA]	220	220	176	105	143	220	286
. ,	60 Hz 500 V		[kA]	187	187	143	84	105	187	220
. ,	60 Hz 690 V		[kA]	154	154	66	63	88.2	105	132
	ory (IEC 60947-2)		[KA]	A	B (400A) ⁽⁴⁾ -	B (630A - 800A) ⁽⁵⁾ -				132
	Oly (IEO 00747 2)				A (630A)	A (1000A)				
Isolation behavio	our									
Reference Stanc	dard			IEC 60947-2	IEC 60947-2	IEC 60947-2		IEC 60)947-2	
Trip unit:	electronic PF	R223EF							-	
	PF	R332/P								
Versions				F-P-W	F-P-W	F-W		F-	W	
Terminals	fixed			F-FC Cu-FC CuAl- EF-ES-R-MC	F-FC Cu-FC CuAl- EF-ES-R-MC	F-FC CuAl- EF-ES-R	F		FC CuA /VR	4 -
	plug-in			EF-ES-HR-VR-FC Cu-FC CuAl	EF-ES-HR-VR-FC Cu-FC CuAl	-		-	-	
	withdrawable			EF-ES-HR-VR-FC Cu-FC CuAl	EF-ES-HR-VR-FC Cu-FC CuAl	EF-HR-VR		F-HI	R/VR	
Mechanical life		[No. op	perations]	20000	20000	20000		100	000	
		[No. Hourly op		240	120	120		6	0	
Electrical life @ 4	415 V AC	[No. op	perations]	8000 (250A) - 6000 (320A)	7000 (630A) - 5000 (800A)	7000 (630A) - 5000 (800A) - 4000 (1000A)			L version	
		[No. Hourly op	perations]	120	60	60		6	0	
Basic dimension	ns - fixed version	3 poles	W [mm]	105	140	210		2	10	
		4 poles	W [mm]	140	184	280		28	30	
		_	D [mm]	103.5	103.5	103.5	154 (r	nanual)/1	78 (moto	rizable)
		_	H [mm]	205	205	268		20	68	
Weight	fixed	3/4 poles	[kg]	2.35/3.05	3.24/4.15	9.5/12			(manua otorizab	
	plug-in	3/4 poles	[kg]	3.6/4.65	5.15/6.65	_				
	withdrawable	3/4 poles	[kg]	3.85/4.9	5.4/6.9	12.1/15.1			(manua	

TERMINAL CAPTION

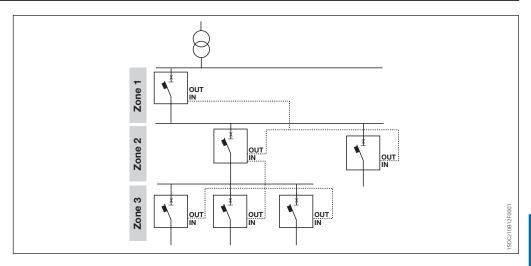
EF = Front extended F = Front

ES = Front extended spread
R = Rear orientated
MC = Multi-cable
HR = Rear flat horizontal
VR = Rear flat vertical HR/VR = Rear flat horientated

⁼ Fixed circuit-breaker = Plug-in circuit-breaker = Withdrawable circuit-breaker

⁽i) Only for T7 800/1000/1250 A
(ii) 75% for T5 630
(ii) 50% for T5 630
(ii) Low = 5 kA
(iii) Low = 7.6 kA (630 A) - 10 kA (800 A)
(iii) Low = 20 kA (S, H, L versions) - 15 kA (V version)
Nota: In the plug-in/withdrawable version of
T5 630 the maximum rated current is
derated by 10% at 40 °C.

General characteristics



This type of coordination, a development of time coordination, is made by means of logic connections between current measuring devices which, once the set threshold having been exceeded is detected, allow just the fault area to be identified and to have its power supply cut off.

By means of zone selectivity it is possible obtain selectivity considerably reducing the trip times and therefore the thermal stresses all the plant components are subjected to during the fault.

Making the protection is done by connecting all the zone selectivity outputs of the trip units belonging to the same zone to each other and taking this signal to the zone selectivity input of the trip unit immediately to the supply side. By means of a simple shielded twisted-pairwire (maximum length of 200 m), each circuit-breaker which detects a fault communicates this to the one on the supply side sending a timed locking signal. The circuit-breaker which does not receive any communication from those on the load side, sends the opening command within the set selectivity time.

Zone selectivity can be activated for Tmax circuit-breakers in the case where:

- there is a source of 24 V auxiliary power supply;
- the Tmax T4, T5 or T6 circuit-breaker is equipped with the PR223EF trip unit (EFDP zone selectivity) or Tmax T7 equipped with the PR332/P trip unit (ZS zone selectivity).

Current sensors

	In [A]	160	250	320	400	630	800	1000	1250	1600
PR223EF	T4 250									
	T4 320									
	T5 400									
	T5 630									
	T6 630									
	T6 800									
	T6 1000									
PR332/P	T7 800				_	_				
	T7 1000				_		_			
	T7 1250				_	_	_	A		
	T7 1600				_	_	A	A	A	

- = Complete circuit-breaker already coded
- ▲ = Circuit-breaker to be assembled

By means of the IM210 interlocking module, it is possible to create chains of logical selectivity between the PR223EF and PR332/P trip units.

For further information on zone selectivity, please consult the section: "Characteristic curves and technical information" on page 4/70.

EFDP Zone selectivity: PR223EF

The PR223EF electronic trip unit available on T4, T5 and T6 in the L version (120 kA @ 380/415 V) for use in alternating current, is able to isolate a fault present in extremely rapid times.

This performance is made possible thanks to the EFDP (Early Fault Detection and Prevention) algorithm, which is able to detect the short-circuit at its onset, exploiting analysis of the trend of the shunted current in relation to the current. The PR223EF trip unit therefore offers two performances simultaneously which, until today, were antithetic: selectivity and trip rapidity.

Thanks to extremely rapid detection and quenching of the short-circuit, the MCCB equipped with this trip unit are totally selective up to over 100 kA, and are not subject to any limits regarding the number of hierarchical levels of the installation. Trip rapidity, together with just as rapid transmission of the order to wait, allow a high number of circuit-breakers to be interlocked, making a global selectivity chain in the installation: by using the PR223EF no limitation in topological terms is introduced, with distances between interlocked circuit-breakers reaching up to 200 meters, thereby making the protection system highly flexible.

EFDP zone selectivity is carried out by means of a logic interlocking protocol (Interlocking, IL). The connection is made by means of a simple screened-twisted-pair cable cable which connects the circuit-breakers fitted with the PR223EF. In the case of a fault, the circuit-breaker immediately to the supply side sends a locking signal to the hierarchically higher circuit-breaker by means of the bus and, before intervening, checks that a similar locking signal has not been reached by the circuit-breakers on the load side.

The soundness of the system is controlled by a monitoring function of the interlock channel, guaranteeing the system a very high level of safety.

All the protection functions can be programmed remotely using the dialogue function present on the trip unit or locally by means of the PR010/T which can be connected to a serial port on the front of the PR223EF.

The trip unit can be supplied from a 24 V DC auxiliary source or directly through the current transformers (self-supply). The electronic trip unit operation is guaranteed even in the case of single-phase load up to 0.18 x In.

In the presence of an auxiliary power supply:

- the device implements the L, S, EF and G protection functions; if the EF is disabled by the user, function I is enabled
- EFDP zone selectivity is implemented on the S, EF and G functions.

If it is under self-supply conditions:

- the trip unit disables the EF, implementing the classic protection functions which also characterize the PR223/DS trip unit: L, S, I and G
- EFDP zone selectivity is not enabled.

Auxiliary power supply - Electrical characteristics

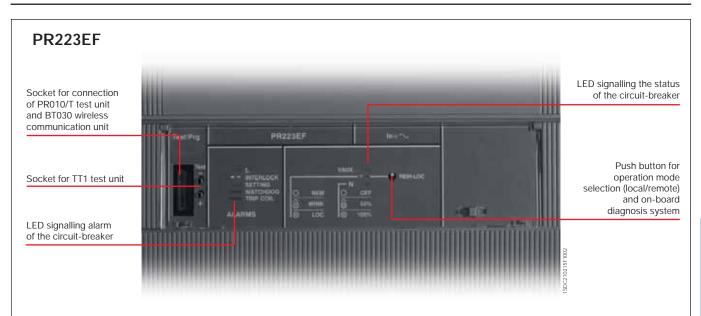
	PR223EF
Auxiliary power supply (galvanically insulated)	24 V DC ± 20%
Maximum ripple	± 5%
Inrush current @ 24 V	~4 A for 0.5 ms
Rated current @ 24 V	~80 mA
Rated power @ 24 V	~2 W

Connection of the logic interlock and auxiliary power supply is made by means of the X3 and X4 connectors located on the back of the trip unit.

For the neutral, it is possible set the protection threshold of the functions to OFF, at 50% and at 100% that of the phase, by means of the dialogue function or PR010/T. Furthermore, pre-alarm and alarm signalling of protection L is available on the front of the trip units. The pre-alarm threshold value is $0.9 \times I_1$.

The PR223EF trip unit, just like the PR223DS one, allows storage and display of information regarding a trip unit trip. The information is saved permanently and up to 20 trip events are recorded, which can be acquired by a supervision system using the Modbus protocol or can be displayed locally by means of the FDU or PR010/T unit.

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PR223EF - Protection functions and parameterisations

Protection	functions	Trip threshold	Trip curves ⁽¹⁾	Excludability	Relation t = f(I)	EFDP zone selectivity
L	Against overload with long inverse time-delay trip and trip characteristic according to an inverse time curva (²t=k) according to the IEC 60947-2 Standard	Electronic setting I_1 =0.181 x In ^(S) step 0.01 x In Trip between 1.11.3 x I_1 (IEC 60947-2)	Electronic setting at 6 x I ₁ t ₁ = 318s ⁽²⁾ step 0.5s Tolerance: \pm 10%	-	t = k/l²	-
	Against short-circuit with short inverse time-delay trip and trip characteristic with inverse time (I²1=k) or	Electronic setting I ₂ = 0.6010 x ln ⁽³⁾ step 0.1 x ln Tolerance: ± 10%	Electronic setting ⁽³⁾ at $8 \times \ln t_2 = 0.050.5s$ step 0.01s Tolerance: $\pm 10\%$	•	t = k/l ²	•
5	with definite time	Electronic setting I ₂ = 0.6010 x ln ⁽³⁾ step 0.1 x ln Tolerance: ± 10%	Electronic setting t_2 =0.050.5sstep 0.01sTolerance: \pm 10%	•	t = k	•
EF	Against short-circuit with ultra rapid trip ⁽⁴⁾			•	t = k	•
	Against short-circuit with instantaneous trip with adjustable threshold	Electronic setting $I_3 = 1.512 \text{ x In}^{(3)}$ step 0.1 x In Tolerance: \pm 10%	instantaneous	•	t = k	
G	Against earth fault with inverse short time delay trip and trip characteristic with inverse time (I ² t=k)	Electronic setting I ₄ = 0.21 x ln (step 0.1 x ln) Tolerance: ± 10%	Electronic setting t ₄ = 0.10.8 x ln (step 0.01s) Tolerance: ± 15%	•	t = k/l ²	•

⁽¹⁾ These tolerances are valid under the following conditions:

In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip curves
S	± 20%	± 20%
T	± 20%	≤ 50ms
G	± 20%	± 20%
_	-	

trip unit self-supplied at full power and/or auxiliary supply;
 two or three-phase power supply;

 $^{^{(2)}}$ For T4. In = 320 A and T5. In = 630 A \Rightarrow t₁ = 12s $^{(3)}$ For T4. In = 320 A and T5. In = 630 A \Rightarrow I₂max = 8.8 x In, I₃max = 9.5 x In $^{(4)}$ Active in auxiliary power supply (24 V DC) $^{(5)}$ For I₁ < 0.4 x In the neutral setting must be at 100% of that of the phases

EFDP Zone selectivity: PR223EF

The information recorded when the protection release trips is:

- Currents (L1, L2, L3, N) which caused opening
- Events
- States
- Alarms
- Trips
- · Tripped protection
- Parameters of the tripped protection.

When there is an auxiliary power supply, the PR223EF, fitted with the VM210 module accessory, allows the currents and voltages of the installation to be displayed both locally by means of the FDU or the HMl030, and remotely with a supervision system by means of Modbus protocol. Furthermore, up to 20 trip events can be recorded in self-supply as well.

PR223EF - Measurements

Measurements	With distributed N	Without distributed N
Effective current values	I ₁ , I ₂ , I ₃ , I _{ne}	l ₁ , l ₂ , l ₃
Effective voltage values	V ₁ , V ₂ , V ₃ , V ₁₂ , V ₂₃ , V ₃₁	V ₁₂ , V ₂₃ , V ₃₁
Phase peak factor	•	
Frequency	f	f

The PR223EF trip unit is an integral part of the circuit-breaker and is therefore not interchangeable with the other protection trip units available on T4, T5 and on T6.

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ZS Zone selectivity: PR332/P

With the PR332/P trip unit (see chapter: "Tmax circuit-breakers for power distribution", page 2/26 and foll.) it is now possible to extend the ZS zone selectivity function, already available on ABB SACE Emax air circuit-breakers to the Tmax moulded-case circuit-breakers.

The ZS zone selectivity, which is applicable to protection functions S and G, can be enabled in the case where the curve with fixed time is selected and the auxiliary power supply is present.

To realize correctly the ZS zone selectivity the following settings are suggested for the upstream circuit-breaker:

S	$t_2 \ge t_2$ set time + 70 ms*
I	$I_3 = OFF$
G	$t_4 \ge t_4 \text{ set time} + 70 \text{ ms}^*$
Selectivity time	same setting for each circuit-breaker

^{*} At minimum between the trip times of two CBs in series, with auxiliary power supply.

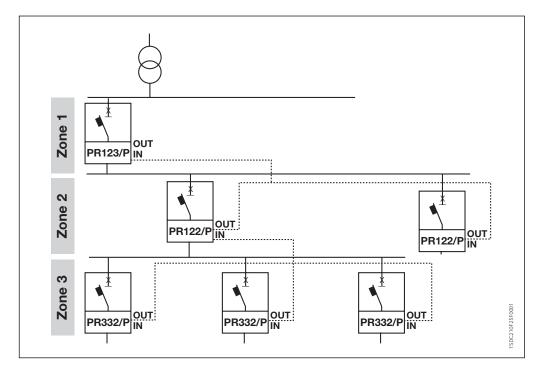
To carry out the cabling, a shielded twisted pair cable (not supplied with the trip unit; ask ABB for information) can be used. The shield should only be earthed on the trip unit of the circuit-breaker on the supply side.

The maximum length of the cabling for zone selectivity, between two units, is 200 meters.

The maximum number of the circuit-breakers which can be connected to the outputs (Z out) of a trip unit is 16.

The ZS of selectivity is identical to that which can be obtained through the trip units type PR333/P (for Emax X1) and PR122/P- PR123/P (for Emax). Tmax T7 circuit-breaker equipped with PR332/P can be connected directly without external accessories on the load side of a zone selectivity chain created through the other devices (PR333/P, PR122/P and PR123/P).

For example:



^{**} See page 2/27 for t₂set and t₄set settings.







Circuit-breakers for motor protection

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Circuit-breakers for motor protection

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Circuit-breakers for motor protection

Electrical characteristics

Motor Protection	1				Tma	ax T2		Tm	ax T3
Rated uninterrupted cur	rent, lu		[A]		10	60			250
Rated service current, Ir	n		[A]		1	.100		100)200
Poles			[Nr]			3			3
Rated service current, U	Je	(AC) 50-60 Hz	[V]		61	90		(690
		(DC)	[V]		50	00			500
Rated impulse withstand	d voltage, Uim	p	[kV]			8			8
Rated insulation voltage	, Ui		[V]		80	00			800
rest voltage at industrial	I frequency for	1 min.	[V]		30	000		3	3000
Rated ultimate short-circ	cuit breaking c	apacity, Icu		N	S	Н	L	N	S
(AC) 50-60 Hz 2	20/230 V		[kA]	65	85	100	120	50	85
(AC) 50-60 Hz 3	80/415 V		[kA]	36	50	70	85	36	50
· · ·			[kA]	30	45	55	75	25	40
(AC) 50-60 Hz 5	00 V		[kA]	25	30	36	50	20	30
· ,			[kA]	6	7	8	10	5	8
		pacity, Ics	£17.13			-		-	-
		1 <i>9</i> ,	[%lcu]	100%	100%	100%	100%	75%	50%
			[%lcu]	100%	100%	100%	75% (70 kA)	75%	50% (27 k
· ,			[%lcu]	100%	100%	100%	75% (70 kA) _	75%	50%
· /			[%lcu]	100%	100%	100%	75%	75%	50%
· ,			[%lcu]	100%	100%	100%	75% -	75%	50%
. ,		m	[701Cu]	10070	10070	10070	7.570	1370	3070
		411	[LV]	143	187	220	264	105	187
· /			[kA]	75.6	105	154		75.6	
			[kA]				187		105
			[kA]	63	94.5	121	165	52.5	84
. ,			[kA]	52.5	63	75.6	105	40	63
	90 V		[kA]	9.2	11.9	13.6	17	7.7	13.6
	(00.42.0)		[ms]	3	3	3	3	7	6
	60947-2)					Α			A
					-				
					IEC 60	0947-2		IEC 6	50947-2
	•	MA			■ (MF up t	o In 12.5 A)			
Electronic trip un	nit	PR221DS-I							_
stagrated protection //F	C 40047 4 1\	PR231/P-I			-	_			
		DD222MD							
•	III	PR222MP							_
						- D			- -
	fixed			F - FC (Eu - FC CuAl -	- P - EF - ES - R	- FC CuAl	F - FC Cu	ı - FC CuAl -
tated insulation voltage, Ui est voltage at industrial frequents to voltage at industrial frequents and ultimate short-circuit brown (AC) 50-60 Hz 220/23 (AC) 50-60 Hz 380/41 (AC) 50-60 Hz 500 V (AC) 50-60 Hz 500 V (AC) 50-60 Hz 690 V (AC) 50-60 Hz 220/23 (AC) 50-60 Hz 380/41 (AC) 50-60 Hz 220/23 (AC) 50-60 Hz 500 V (AC) 50-60 Hz 500 V (AC) 50-60 Hz 690 V (AC) 50-60 Hz 220/23 (AC) 50-60 Hz 380/41 (AC) 50-60 Hz 380/41 (AC) 50-60 Hz 220/23 (AC) 50-60 Hz 690 V (AC) 50-60 Hz 20/23 (AC) 50-60 Hz 690 V (AC)	plug-in			F - FC (Cu - FC CuAl -	FF - FS - R	- FC CuAl		R - FC CuAl
					,				R - FC CuAl
	withdrawable					-			-
						l 50022			N 50022
lechanical life			No. operations]			000			5000
			urly operations]			40			240
lectrical life @ 415 V A	С		No. operations]			000			3000
		[No. Hou	urly operations]			20			120
Basic fixed version dime	ensions		W [mm]			90			105
			D [mm]		7	70			70
			H [mm]		1:	30			150
Weight	fixed		[kg]		1	.1			1.5
	plug-in		[kg]						_
									2.7

TERMINAL CAPTION
F = Front
EF = Front extended
ES = Front extended spread
FC Cu = Front for copper cables
R = Rear orientated

FC CuAl = Front for CuAl cables MC = Multicable HR = Rear flat horizontal VR = Rear flat vertical

HR/VR = Rear flat orientated

(1) 75% for T5 630 (2) 50% for T5 630 (3) Icw = 5 kA (4) Icw = 10 kA

Nota: in the plug-in/withdrawable version of T5 630 the maximum rated current is derated by 10% at 40 °C.

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⁽⁵⁾ Icw = 20 kA (S, H, L versions) - 15 A (V version)

	Tmax T4						Tmax T5					х Т6			Tma	x T7		
	250, 320						400, 630						630, 800					
		10320)		320, 400, 630						630					-		
		3					3					3				3		
		690					690				6	90			6	90		
		750					750					50						
		8					8					3				8		
		1000					1000					000				000		
N	S	3500 H	L	V	N	S	3500 H	L		N	S	00 H	L	s	H	L	V	
	85	100	200	200	70	85	100	200	200	70	85	100	200	85	100	200	200	
36	50	70	120	200	36	50	70	120	200	36	50	70	100	50	70	120	150	
30	40	65	100	180	30	40	65	100	180	30	45	50	80	50	65	100	130	
	30	50	85	150	25	30	50	85	150	25	35	50	65	40	50	85	100	
20	25	40	70	80	20	25	40	70	80	20	22	25	30	30	42	50	60	
	1000/	1000/	1000/	1000/	1000/	1000/	1000/	1000/	1000/	1000/	1000/	1000/	750/	1000/	1000/	1000/	1000/	
	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	75% 75%	100%	100%	100%	100%	
100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	75%	100%	100%	100%	100%	
100%	100%	100%	100%	100%	100%	100%	100%	100%(1)	100%(2)	100%	100%	100%	75%	100%	100%	75%	100%	
100%	100%	100%	100%	100%	100%	100%		100%(2)	100%(2)	75%	75%	75%	75%	100%	75%	75%	75%	
	107	200	4.40			407	200	4.40			407	222	440		200	440	4.40	
154	187	220	440	660	154	187	220	440	660	154	187	220	440	187	220	440	440	
	105 84	154 143	264	440 396	75.6 63	105 84	154 143	264	396	75.6 63	105 94.5	154 105	220 176	105 105	154 143	264	330 286	
 	63	105	187	330	52.5	63	105	187	330	52.5	73.5	105	143	84	105	187	220	
40	52.5	84	154	176	40	52.5	84	154	176	40	48.4	55	66	63	88.2	105	132	
														15	10	8	8	
		A				B (400 A) ⁽³⁾ - A (630 A)					B ⁽⁴⁾				B ⁽⁵⁾			
	IEC 609		60947-4			IFC 609	47-2/IEC	60947-4		IEC		/IEC 6094	17_/			0947-2		
	120 007	17 2/120	00717 1			120 007	17 2/120	00717 1			00717 2	1120 007	17 1		120 0	3717 2		
							-					_				_		
																_		
		-					-					-			l			
		F - P - W	,				F - P - W	1				14/				-W		
F - F(C Cu - FC			R- MC			FC CuAl		- R	F - W F - FC CuAl - EF - ES - R - RC				F-E		CuAl-HR	/VR	
E	F - ES - F	R - FC Cı	ı - FC Cu	ıAl	E	F - ES - I	R - FC Cı	ı - FC Cu	Al									
E	F - ES - F	R - FC Cı	ı - FC Cu	ıAl	E	F - ES - I	R - FC Cu	ı - FC Cu	Al		EF - H	R - VR			F-H	R/VR		
		_					_					-				_		
		20000					20000					000				000		
		240					120					20				0		
		8000					7000					000		2000 (S, I			(V version)	
		120					140					10				10		
		105					140					10		454/		10	rizobl-\	
		103.5					103.5					3.5 58		154 (n		78 (moto 68	nzabie)	
		2.35					3.25					/12		9.7/12 5			otorizable)	
		3.6					5.15									_	o.,_uoio)	
		3.85			5.15 5.4					 12.1/15.1			29.7/39.6 (manual) - 32/42.6(motorizable)					

Circuit-breakers for motor protection

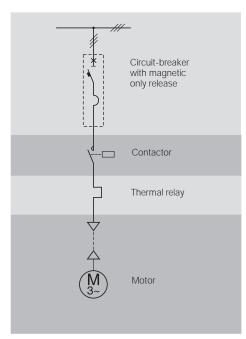
General characteristics

Starting, switching and protection of three-phase asynchronous motors are basic operations for their correct use. ABB SACE proposes two different solutions for this type of application:

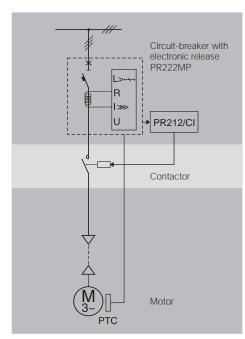
- a traditional system, which foresees a circuit-breaker for protection against short-circuit, a
 thermal relay for protection against overload and missing or unbalanced phase and a contactor
 for motor switching;
- a system of integrated protection thanks to the PR222MP trip unit, which ensures both protection against short-circuit, and against overload, as well as that against missing or unbalanced phase and that against the rotor block.

All this must necessarily take into account the problems which arise at the moment of starting. In particular, when selecting these devices, different factors must be taken into consideration, such as:

- the motor power
- the diagram and type of starting
- the type of motor: with cage rotor or with wound rotor
- the fault current at the point of the network where the motor is installed.



Protection against short-circuit



Integrated protection

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Protection against short-circuit

With the new series of Tmax moulded-case circuit-breakers, ABB SACE proposes a range up to 400 A, which implementing exclusively the protection against short-circuit, is suitable for use inside protected starters of traditional type.

The Tmax T2 ,T3 and T4 circuit-breakers in the three-pole version with fixed magnetic only trip unit (only for T2, I_3 = 13 x In up to In = 12.5 A) or adjustable between 6 and 12 times the rated service current for T2 and T3, and between 6 and 14 times for T4, stand out for their compactness and exceptional performances in terms of breaking capacity and limitation of the specific let-through energy. Furthermore, thanks to the great flexibility given by the wide range of magnetic threshold settings, they allow optimal motor protection.

They can be used in a wide range of start-ups, from 0.37 kW to 45 kW for T2 and up to 250 kW for T5 (at 400 V).

Finally, thanks to their wide setting range of protection against short-circuit, T2, T4, T5 and T6, in the three-pole version equipped with PR221DS-I electronic trip units and T7, in three-pole version equipped with PR231/P-I electronic trip units, allow the most suitable trip value to be selected for any type of motor for rated currents up to 1250 A and 560 kW (at 400 V).



MF - Fixed magnetic only trip units

Tmax T2



In [A]	1	1.6	2	2.5	3.2	4	5	6.5	8.5	11	12.5
$I_3 = 13 \times In$	13	21	26	33	42	52	65	84	110	145	163

Note: The magnetic only trip units which equip the Tmax T2 in three-pole version circuit-breaker have a trip threshold I, fixed at 13 x In, according to what is indicated in the table.

MA – Adjustable magnetic only trip units

Tmax T2-T3-T4

In [A]	10	20	25	32	52	80	100	125	160	200
Tmax T2										
Tmax T3										
Tmax T4										
Tmax T2, T3 I ₃ = 612 x ln		120240		192384	314624	480960	6001200	7501500	9601920	12002400
Tmax T4 I ₃ = 614 x In	60140		150350		314728	4801120	6001400	7501750	9602240	12002800

Note: The magnetic only trip units which equip the Tmax T2 and T3 three-pole version circuit-breakers have a trip thresould I₃ which can be adjusted from 6 to 12 x In for T2 and T3 and from 6 to 14 x In for T4, according to what is indicated in the table.

Protection against short-circuit

Current sensors

	In [A]	10	25	63	100	160	250	320	400	630	800	1000	1250
PR221DS-I	T2 160												
	T4 250												
	T4 320				_	_	A						
	T5 400												
	T5 630							•	•	•			
	T6 630												
	T6 800										•		
PR231/P-I	T7 800									A	•		
	T7 1000									A	A		
	T7 1250									A	_	A	
	I ₃ [A]	10100	25250	63630	1001000	1601600	2502500	3203200	4004000	6306300	8009600	10001250	125015000

^{■ =} Complete circuit-breaker already coded

PR221DS-I

Trip threshold Excludability Relation t=f(I) **Protection function** 1 - 1.5 - 2 - 2.5 - 3 - 3.5 - 4.5 - 5.5 - 6.5 - 7 - 7.5 - 8 - 8.5 -Against short-circuit with 9 - 10 x ln adjustable instantaneous trip t=kTolerance ± 20% (T2)

± 10% (T4-T5, T6)

Note: The tolerances are valid under the following hypotheses:
- relay self-supplied on running and/or auxiliary power supply (without start up)

- two-phase or three-phase power supply In all the cases not foreseen by the above-mentioned hypotheses, the following tolerance values are valid:

Trip threshold	Trip time
 ± 20%	≤ 40ms

PR231P-I

Protection function Trip threshold Excludability Relation t=f(I) $I_3 = 1 - 1.5 - 2 - 2.5 - 3 - 3.5 - 4.5 - 5.5 - 6.5 - 7 - 7.5 - 8 - 8.5 -$ Against short-circuit with adjustable instantaneous trip 9 - 10 - 12 x ln t=kTolerance ± 10%

Note: The tolerances are valid under the following hypotheses:

- relay self-supplied on running and/or auxiliary power supply (without start up)
 - two-phase or three-phase power supply
 In all the cases not foreseen by the above-mentioned hypotheses, the following tolerance values are valid:

	Trip threshold	Trip time
1	± 15%	≤ 60ms

^{▲ =} Circuit-breaker to be assembled

Integrated protection: PR222MP



In the three-pole version, the Tmax T4, T5 and T6 circuit-breakers are fitted with PR222MP electronic trip units. This makes it possible to obtain functions which guarantee high trip precision, extreme reliability and immunity to variations in the external temperature. The PR222MP trip units fully integrated on board the circuit-breaker guarantee complete protection of the motor. In fact, it is not necessary to provide the help of an external thermal relay for protection against overloads as, on the other hand, occurs with the standard solution.

The PR222MP can be connected to a contactor for the basic protection function (NORMAL mode) of the motor: the circuit-breaker can control contactor opening in the case of a fault (excluding short-circuit), by means of the SACE PR212/CI accessory control unit. In fact, a contactor has breaking capacities at high currents which are less efficient than the circuit-breaker, but a high number of possible operations consistently higher than those of the circuit-breaker (about 1.000.000). The combination of the two devices therefore optimises motor protection and control. However, the PR222MP can also be connected directly to the motor (HEAVY mode). In this case, the circuit-breaker is called on to protect the plant in any case, without the help of the contactor: this solution is suggested for motors with a low number of operations.

PR222MP electronic trip unit - Current sensors

Tmax T4-T5-T6					
In [A]	100	160	320	400	630
T4 250		•			
T5 400					
T6 800					

■ = Complete circuit-breaker already coded

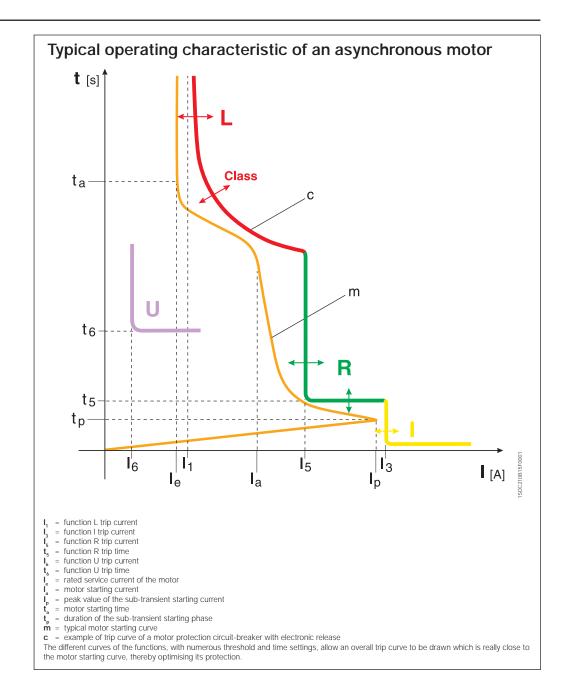
In any case, the PR010/T unit for testing the trip unit and checking the protection functions, and the PR021/K signalling unit are available for the PR222MP trip unit. The electronic trip units are self-supplied and are made up of three current transformers, the PR222MP protection unit and a trip coil which acts directly on the circuit-breaker operating mechanism. The current transformers, housed inside the trip unit, supply the energy and the signal required for correct protection operation. Operation is guaranteed with a single-phase current equal to 20% of the rated current. The trip unit is temperature-compensated and is sensitive to missing phase according to Table IV of the IEC60947-4-1 7.2.1.5.2 Standards.

The T4, T5 and T6 circuit-breakers for motor protection are perfectly integrated with the new line of ABB contactors. The latter - defined as A-line - together with the line of thermal relays and ABB SACE moulded-case circuit-breakers, is the basis for the new generation of apparatus specially designed to guarantee a system of products which can be integrated according to the required applications. All this has the aim not only of continually improving the products, but above all of providing designers, installers and end users with the best solutions in terms of performances and reliability, combined with the simplicity of the system.

The Tmax T4 and T5 circuit-breakers with PR222MP trip unit and the "A" series of contactors are, in particular, an extraordinary solution in terms of compactness, sharing the same width and thereby saving space, assembly material, installation time and relative cabling operations. The combination of circuit-breaker-contactor allows an extremely compact protected starter to be made.

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Integrated protection: PR222MP



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Protection functions



(L) Protection against overload

Function L protects the motor against overloads according to the indications and classes defined by the IEC 60947-4-1 Standard.

The protection is based on a pre-defined model (ABB SACE international patent) which, by simulating the copper and iron over-temperatures inside the motor, allows precise safeguarding of the motor. The protection intervenes when the established over-temperature is reached. The trip time is fixed by selecting the trip class defined in the above-mentioned Standard.

The function is temperature-compensated and sensitive to a missing/unbalanced phase according to the IEC 60947-4-1 Standard.

In the case of an auxiliary power supply, the thermal memory function is guaranteed, which allows the trip unit to continue to calculate the motor temperature even following an opening.

Function L, which cannot be excluded, can be set manually to $I_1 = 0.4...1 x$ In with 60 thresholds which can be set by means of the dip-switches on the front of the trip unit, or electronically by means of the SACE PR010T test and configuration unit.

The starting class of the motor must then be selected, which determines the trip time for overload according to the IEC 60947-4-1 4.7.3 Table II Standards: class 10 A corresponds to a trip time t_1 = 4s, class 10 to t_1 = 8s, class 20 to t_1 = 16s and class 30 to t_1 = 24s at 7.2 x In. Setting this trip time can also be carried out electronically with the PR010T: the electronic steps are equal to 1s.

Tripping of this protection leads to contactor opening (with the PR212/Cl unit). Any anomaly of the contactor would make the circuit-breaker open, thanks to the BACK UP function.

For protection L, there is then a pre-alarm and an alarm LED: the pre-alarm threshold value is fixed and equal to 0.9 x I_1 and the LED is permanently lit, whereas it flashes in case of alarm (I > 1.05 x I_1). It is also possible to transmit remotely the alarm of protection L, simply connecting connector X_2 to the dedicated contact.



(R) Protection against rotor block

Function R protects the motor against possible rotor block during operation. Protection R has the characteristic of protecting the motor in two different ways, according to whether the fault is present at start-up or whether it is present during normal service of an already active plant.

In the former case, protection R is linked to protection L for time selection as well: in the presence of a fault during start-up, protection R is inhibited for a time equal to the time set with the trip class. Once this time is exceeded, protection R becomes active leading to a trip after a fixed set $t_{\rm s}$ time. In the latter case, protection R is already active and the protection tripping time will be equal to $t_{\rm s}$. The protection intervenes when at least one of the phase currents exceeds the established value and remains over that threshold for time $t_{\rm s}$.

Function R can be set manually $I_5 = 3...10^{\circ}$ x I_1 with 8 thresholds which can be set by means of the dip-switches on the front of the trip unit, or with 70 thresholds by means of the SACE PR010T test and configuration unit (steps of 0.1 x I_1). The trip time I_5 can be set to 1, 4, 7 or 10 seconds by means of a dip-switch, or with steps of 0.5s by means of PR010T.

Tripping of this protection leads to contactor opening (with the PR212/CI unit); any anomaly of the contactor would make the circuit-breaker open, thanks to the BACK UP function.



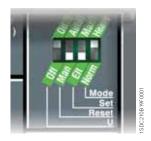
(I) Protection against short-circuit

This protection function intervenes in the case of a short-circuit between phases. It is sufficient for just a single phase to exceed the set threshold to cause immediate opening of the circuit-breaker (protection cannot be excluded).

The PR222MP trip unit is able to recognise whether the motor to be protected is in the start-up hase or if there is a short-circuit: this has the aim of allowing completely safe start-up conditions. It cannot be excluded.

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Integrated protection: PR222MP



(U) Protection against missing phase and/or unbalanced

Function U can be used in those cases where a particularly precise control is needed regarding phase missing/unbalanced. This protection can be excluded and intervenes if the effective value of one or two currents drops below the level equal to 0.4 of the current I₁ set for protection L and remains there for longer than 4 seconds.

This protection can be set electronically with the PR010T from 0.4 to 0.9 x I_1 with time adjustable between 1 and 10s (steps of 0.5s).

Tripping of this protection leads to contactor opening (with the PR212/Cl unit); any anomaly of the contactor would make the circuit-breaker open, thanks to the BACK UP function.

Parameterisation of the PR222MP trip unit

Man/Elt: by means of a dip switch located on the front, the trip unit can be provided for manual parameterisation (Man) of the thresholds and times acting directly on the dip switches located on the front of the trip unit or with electronic parameterisation (Elt) by means of the PR010T.

Reset Mode

Auto/Man: this function (AUTO) allows the state of activation of the PR212/CI to be automatically reset following contactor trip for L function, after a fixed time of 15s. The AUTO reset is only possible when there is an auxiliary voltage.

Setting the working modes

Normal: the Normal mode foresees the use of a circuit-breaker and a contactor: this configuration makes intervention towards the contactor possible, through the PR212/CI unit, when the PR222MP considers this appropriate.

Heavy: on the other hand, the heavy mode foresees the use of only the circuit-breaker and therefore the PR222MP sends the trip signal directly to the circuit-breaker.

BACK UP Function

This protection is conceived to manage the possibility that an opening command sent to the contactor might not have a positive outcome, i.e. that the contactor does not intervene. In this case, after having waiting for the time defined using the dip switch "k time" (min = 80ms or max = 160ms), the PR222MP sends a trip signal to the circuit-breaker.

By introducing a time delay between the command sent to the contactor and to the back-up one, it is necessary to compensate the contactor actuation time.

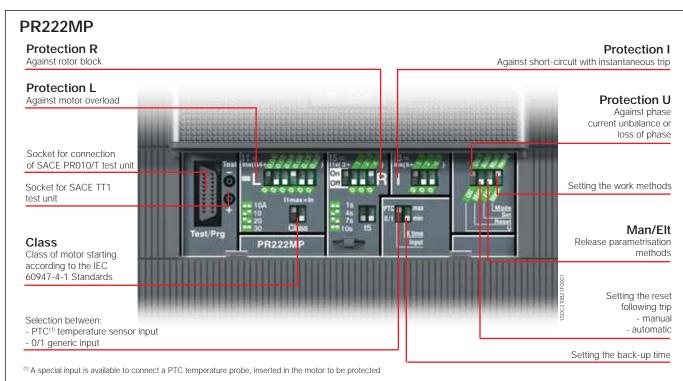


Setting the PTC protection

PTC: by means of a PTC sensor inserted in the motor, this protection controls the internal temperature of the protected motor. In the case of excessive temperature, the PR222MP release will command opening of the contactor (if it is in "Normal" mode) or of the circuit-breaker (if it is in "Heavy" mode).

0/1: in this mode, as an alternative to the PTC protection, it is possible to signal the state of a generic contact without potential by means of the ABB SACE PR021/K signalling unit (see page 3/45) (for the electrical circuit diagram, see page 5/20).

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PR222MP - Protection functions and parameterisation

Protection f	functions	Trip threshold	Trip curves(1)	Excludability	t = f(I)	Thermal memory (2)
L	Against overload with long inverse time delay trip and trip characteristic according to an inverse time curve according to IEC 60947-4-1 Standard	Manual setting $I_1 = 0.41 \times In$ step = 0.01 x In Tolerance: $\pm 15\%$	Manual setting Trip classes: 10 A - 10 - 20 - 30 (IEC 60497-4-1) t_1 = 4-8-16-24s where t1 is the trip time at 7.2 x I_1 cold. depending on the class selected	-	_	•
		Electronic setting I ₁ = 0.41 x ln	Electronic setting $t_1 = 424s$ step = 1s	-		
		Tolerance: ± 15%	Tolerance: ± 15%			
	Against rotor block with delayed trip and trip characteristic with definite	Manual setting $I_5 = OFF - 310 \times I_1$ step = 1 x ln	Manual setting $t_5 = 1 - 4 - 7 - 10 \text{ s}$		■ t = k/l²	
R	time	Tolerance: ± 15%	Tolerance: ± 10%			_
		Electronic setting $I_5 = OFF - 310 \times I_1$ step = 0.1 x I_1	Electronic setting $t_5 = 110s$ step = 0.5s			
		Tolerance: ± 15%	Tolerance: ± 10%			
	Against short-circuit with instantaneous trip	Manual setting $I_3 = 613 \times In$ step = 1 x In				
		Tolerance: ± 15%	instantaneous		$t = k^{(3)}$	
		Electronic setting I ₃ = 613 x ln step = 0.1 x ln	IIIStantaneous	_	t = K**	_
		Tolerance: ± 15%				
	Against phase current unbalance or loss of phase with delayed trip and trip	Manual setting $I_6 = ON (0.4 \times I_1) - OFF$	Manual setting t ₆ = 4s			
U	characteristic with definite	Tolerance: ± 15%	Tolerance: ± 10%		t = k	_
	time	Electronic setting I ₆ = 0.40.9 x I ₁ - OFF Tolerance: ± 15%	Electronic setting t ₆ = 110s step 0.5s Tolerance: ± 10%			

- self-powered trip unit at full power and/or auxiliary supply (without start-up);

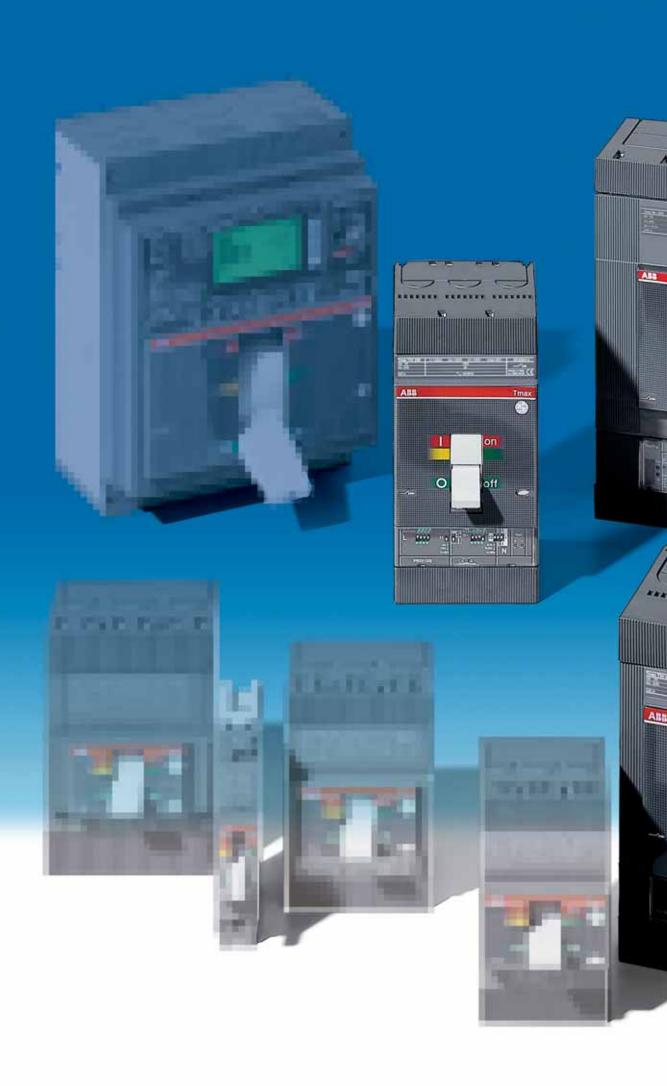
two or three-phase power supply.

In conditions other than those considered, the following tollerances hold:

	Trip threshold	Trip time
R	± 20%	± 20%
I	± 20%	≤ 50ms
U	± 20%	± 20%

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⁽³⁾ Full power: $t = t_5$ Start up: $t = t_1 + t_5$









Circuit-breakers for use up to 1150 V AC and 1000 V DC

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Circuit-breakers for use up to 1150 V AC and 1000 V DC

Electrical characteristics

The range of T4, T5 and T6 circuit-breakers for applications in direct current at 1000 V or in alternating current up to 1150 V also comes into the panorama of the Tmax proposals.

The typical sectors of use are installations in mines, road and railway tunnels, electrical transport and industrial applications in general.

The circuit-breakers are available in the three-pole and four-pole version with TMD or TMA adjustable thermomagnetic releases or with PR221DS, PR222DS/P, PR222DS/PD and PR222MP electronic

The dimensions of these circuit-breakers are the same as the standard one. The Tmax circuit-breakers for these applications are available in the fixed, plug-in and withdrawable version (for which the use of the 1000 V fixed parts supplied only by upper terminals is mandatory) and they are compatible with all the accessories except for the residual current release.

1150

1150

V⁽¹⁾

20

12

12

6

40

24

Tmax T5

400/630

3, 4

8

3500

B (400 A)(2) - A (630 A)

IEC 60947-2

FC Cu

20000

120

140

184

103.5

205

3.25 / 4.15

F, P, W⁽⁴⁾

3.25 / 4.15

5.15 / 6.65

5.4 / 6.9

1150

1150

V⁽¹⁾

20

12

10

6

40

24

1000

1000

L

12

10

24

Tmax T6

630/800

3, 4

1000 8

1000

3500

L⁽¹⁾

12

6

24

B (3)

IEC 60947-2

F - FC CuAl - R F (5)

20000

120

210

280

103.5

268

9.5 / 12

Tmax T4

250

3, 4

8

3500

Α

IEC 60947-2

FC Cu

20000

240

105

140

103.5

205

F, P, W

1000

1000

L

12

12

24

Circuit-breakers for use up to 1150 V AC

Rated uninterrupter Poles	ed current, lu		[A]
Rated service volt	ane He	(AC) 50-60 Hz	[V]
Rated impulse wit		, ,	[kV]
Rated insulation v		o, omip	[V]
Test voltage at por		for 1 min	[V]
		iking capacity, Icu	[+]
		(AC) 50-60 Hz 1000 V	[kA]
		(AC) 50-60 Hz 1150 V	[kA]
Rated service sho	rt-circuit break		[· · · ·]
		(AC) 50-60 Hz 1000 V	[kA]
		(AC) 50-60 Hz 1150 V	[kA]
Rated short-circui	t making capa	, ,	
	0 1	(AC) 50-60 Hz 1000 V	[kA]
		(AC) 50-60 Hz 1150 V	[kA]
Category of use (II	EC 60947-2)		
Behaviour on isola			
Reference Standa	rds		
Thermomagnetic i	eleases	TMD	
		TMA	
Electronic trip unit	S	PR221DS/LS	
		PR221DS/I	
		PR221DS/P_LSI	
		PR221DS/P_LSIG	
		PR222DS/PD_LSI	
		PR222DS/PD_LSIG	
		PR222MP	
Terminals			
Version			
Mechanical life		[No. ope	
		[No. hourly ope	
Basic fixed dimens	sions ⁽⁶⁾		W [mm]
		4 poles	W [mm]
		-	D [mm]
			H [mm]
Weight	fixed	3/4 poles	[kg]
	plug-in	3/4 poles	[kg]
	withdrawa	able 3/4 poles	[kg]

TERMINAL CAPTION

F = Front FC Cu = Front for copper cables

FC CuAl = Front for copper cables CuAl

R = Rear

= Fixed circuit-breakers

Plug-in circuit-breakersWithdrawable circuit-breakers

(1) Power supply only from above

(3) Icw = 7.6 kA (630 A) - 10 kA (800 A)

2.35 / 3.05

3.6 / 4.65

3.85 / 4.9

(4) Tmax T5630 is only available in the fixed version (5) For T6 in the withdrawable version, please ask ABB SACE

2.35/3.05

(6) Circuit-breaker without high terminal covers

Tmax T6

630/800

1000

8

1000

3500

L

40

B⁽⁴⁾

IEC 60947-2

F - FC CuAl - R

 $F^{(5)}$

20000

120

280

103.5

268

12

PR221DS and PR222DS for use up to 1150 V AC - Current sensor

Tmax T4-T5-T6						
In [A]	100	250	320	400	630	800
T4 250						
T5 400						
T5 630						
T6 630						
T6 800						

Tmax T4

250

1000

8

1150

3500

٧

40

20

Α

IEC 60947-2

FC Cu

20000

240

140

103.5

205

Tmax T5

400/630

1000

8

1150

3500

٧

40

20

B (400 A)(3) - A (630 A)

IEC 60947-2

FC Cu

F

20000

120

184

103.5

205

4.15

Note: For the PR222MP setting, please see page 2/49

Circuit-breakers for use at 1000 V DC

Rated uninterrupted currer	nt, Iu	[A]
Poles		
Rated service voltage, Ue		[V]
Rated impulse withstand v	oltage, Uimp	[kV]
Rated insulation voltage, L	li	[V]
Test voltage at power freq	uency for 1 min.	[V]
Rated ultimate short-circuit	t breaking capacity, Icu	
	(DC) 4 poles in serie ⁽¹⁾	[kA]
Rated service short-circuit	breaking capacity, Ics	
	(DC) 4 poles in serie ⁽²⁾	[kA]
Category of use (IEC 6094	7-2)	
Behaviour on isolation		
Reference Standards		
Thermomagnetic releases	TMD	
	TMA	
Terminals		
Interchangeability		
Versions		
Mechanical life	[No	o. operations]
	[No. hour	ly operations]
Basic fixed dimensions	4 poles	W [mm]
		D [mm]
		H [mm]
Weight fi	ked 4 poles	[kg]
TERMINAL CAPTION	F = Fixed circuit-breakers	

F = Front FC Cu = Front for copper cables FC CuAl = Front for copper cables CuAl R = Rear

F = Fixed circuit-breakers	(1) See the wiring diagrams on page 4/62 diagram

^{3.05}

Thermomagnetic trip unit for use up to 1150 V AC and 1000 V DC - TMD and TMA

	In [A]	32	50	80	100	125	160	200	250	320	400	500	630	800
	Neutral [A] - 100%	32	50	80	100	125	160	200	250	320	400	500	630	800
	T4 250	ਾ		•	_	•	_	_						
	T5 400									_	_			
l ₁ =0.71xlı	n T5 630											_		
	T6 630													
	T6 800													_
	$I_3 = 10 \text{ x In [A]}$	320	500											
1 1000	$I_3 = 510 \text{ x In [A]}$	_		4008000	5001000	6251250	8001600	10002000	12502500	16003200	20004000	25005000	31506300	40008000
$I_3 = 10xIn$ $I_3 = 510xIn$	n													

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Switch-disconnectors

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Switch-disconnectors

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Switch-disconnectors

Electrical characteristics

The Tmax switch-disconnectors derive from the corresponding circuit-breakers, of which they keep the overall dimensions, versions, fixing systems and the possibility of mounting accessories unchanged. This version only differs from the circuit-breakers in the absence of the protection trip units. They are characterised by a rated voltage of 690 V in alternating current and 750 V in direct current.

Switch-disconnectors

				Tmax T1D	
Conventional thermal current, Ith			[A]	160	
Rated service current in category	AC22, le		[A]	160	
Rated service current in category	AC23, le		[A]	125	
Poles			[Nr.]	3/4	
Rated service voltage, Ue	(AC) 50-60 Hz		[V]	690	
	(DC)		[V]	500	
Rated impulse withstand voltage,	Uimp		[kV]	8	
Rated insulation voltage, Ui			[V]	800	
Test voltage at industrial frequence	cy for 1 minute		[V]	3000	
Rated short-circuit making capac	city, Icm (min) switch-discoi	nnector only	[kA]	2.8	
	(max) with circuit-b	reaker on supply s	side [kA]	187	
Rated short-time withstand curre	nt for 1s, Icw		[kA]	2	
Reference Standard				IEC 60947-3	
Versions				F	
Terminals				FC Cu - EF - FC CuAl	
Mechanical life		[No. o	operations]	25000	
		[No. Hourly		120	-
Basic dimensions, fixed		3 poles	W [mm]	76	
		4 poles	W [mm]	102	
		· —	D [mm]	70	
			H [mm]	130	
Weight	fixed	3/4 poles	[kg]	0.9/1.2	
	plug-in	3/4 poles	[kg]		
	withdrawable	3/4 noles	[ka]		

Switch-disconnector coordination

		T1				T2			Т3		T4				T5 400					
	B	С	N	N	S	Н	L	N	S	N	S	Н	L	V	N	S	Н	L	V	
Icu [kA]		25	36	36	50	70	85	36	50	36	50	70	120	200	36	50	70	120	200	
T1D 160	16	25	36	36	50	70	85													
T3D 250								36	50	36	50									
T4D 320										36	50	70	120	200						
T5D 400			_	_		_		_							36	50	70	120	200	
T5D 630																				
T6D 630																				
T6D 800																				
T6D 1000																				
T7D 1000																				
T7D 1250					_															
T7D 1600					_															

Applications

They can be used as general circuit-breakers in sub-switchboards as switching and isolation parts for lines, busbars or groups of apparatus, or as bus-ties. They can be part of general isolation devices of groups of machines or of complexes for motor switching and protection.

Isolation

The main function carried out by this apparatus consists of isolation of the circuit they are inserted in. Once the contacts are open they are at a distance which prevents an arc from striking, in accordance with the prescriptions in the standards regarding isolation behaviour. The position of the operating lever corresponds definitely with that of the contacts (positive operation).

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Tmax T3D	Tmax T4D	Tmax T5D	Tmax T6D	Tmax T7D
250	250/320	400/630	630/800/1000	1000/1250/1600
250	250/320	400/630	630/800/1000	1000/1250/1600
200	250	400	630/800/800	1000/1250/1250
3/4	3/4	3/4	3/4	3/4
690	690	690	690	690
500	750	750	750	750
8	8	8	8	8
800	800	800	1000	1000
3000	3000	3000	3500	3000
5.3	5.3	11	30	
105	440	440	440	440
3.6	3.6	6	15	20 (S, H, L versions)/15 (V version)
IEC 60947-3	IEC 60947-3	IEC 60947-3	IEC 60947-3	IEC 60947-3
F - P	F - P - W	F - P - W	F-W	F-W
F-FC CuAl-FC Cu- EF-ES-R	F-FC CuAl-FC Cu-EF- ES-R-MC-HR-VR	F-FC CuAl-FC Cu-EF- ES-R-HR-VR	F-FC CuAl-EF- ES-R-RC	F-EF-ES-FC CuAl HR/VR
25000	20000	20000	20000	10000
120	120	120	120	60
105	105	140	210	210
140	140	184	280	
70	103.5	103.5	268	154(manual)/178(motorizable)
150	205	205	103.5	268
1.5/2	2.35/3.05	3.25/4.15	9.5/12	9.7/12.5(manual)/11/14(motorizable)
2.1/3.7	3.6/4.65	5.15/6.65	=	<u> </u>
	3.85/4.9	5.4/6.9	12.1/15.1	29.7/39.6(manual)/32/42.6(motorizable)

	1	T5 630	0			Т6	630			Т6	800			T6 '	1000			T7 1	000			T7 1	1250		1	7 1600)
N	S	Н	L	V	N	S	Н	L	N	S	Н	L	N	S	Н	L	S	Н	L	V	S	Н	L	V	S	_Н_	L
 36	50	70	120	200	36	50	65	100	36	50	65	100	36	50	65	100	50	70	120	150	50	70	120	150	_50_	70	120
 —				—	—			—			—	_													—		
_		—	_	_	_	_		_		_	_	_													—		
 36	50	70	120	200																							
 —	—	—	_	—	36	50	65	100	36	50 50	65 65	100 100	36	50	65	100											
 _				_				_				100	36	50	65	100											
					_												50	70	120	150	50	70	120	150	50	70	120
																					50	70	120	150	50	70	120
_	_	_	_	_	_	_		_	_	_	_	_	_	_											50	70	120

Protection

Each switch-disconnector must be protected on the supply side by a coordinated device which safeguards it against short-circuits. The coordination table below indicates the Tmax circuit-breaker which can carry out the protection function for each switch-disconnector. These are always pieces of apparatus of a size corresponding to or smaller than that of the switch disconnector.

Making capacity

The making capacity lcm is a performance of notable importance since a switch-disconnector must be able to withstand the dynamic, thermal and current stresses which can occur during closure without being destroyed, up to the short-circuit closing conditions.







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Versions and types

Starting from the fixed version with front terminals, the Tmax circuit-breakers can be converted into the various versions (plug-in for T2, T3, T4 and T5; withdrawable for T4, T5, T6 and T7), using the conversion kits. This makes management of the product, its versions and stocks as a whole very flexible. In any case, it is always possible to request the circuit-breaker in the desired version completely preset in the factory, by ordering, on the same line, the fixed circuit-breaker and the conversion kit, to which must be added the fixed part.

T7 is available in two different versions: the lever operating mechanism version similar to the other sizes in the Tmax family, and the new motorizable version.



Fixed

The Tmax FIXED three-pole or four-pole version circuit-breakers foresee:

- circuit-breakers characterised by just two depths up to 1000 A: 70 mm for Tmax T1, T2 and T3 and 103.5 mm for Tmax T4, T5 and T6. For T7 the depth varies according to the type of operating mechanism – with lever or spring charging motor)
- standard front in groups of circuit-breakers: 45 mm for Tmax T1, T2 and T3 and 105 mm for T4 and T5, 140 mm for T6 and 280 mm for T7
- flange for compartment door
- possibility of assembly on back plate (or on DIN rail with T1, T2 and T3, with the help of the special accessory, see page 3/50)
- thermomagnetic (on Tmax T1, T2, T3, T4, T5 and T6) or electronic (on Tmax T2, T4, T5, T6 and T7) trip units
- standard FC Cu type terminals (front for copper cables) for T1 and F type (front) on all the Tmax family sizes.



Plug-in

The PLUG-IN version of the circuit-breaker (Tmax T2, T3, T4 and T5) consists of:

- fixed part to be installed directly on the back plate of the unit
- moving part obtained from the fixed circuit-breaker with addition of the isolating contacts (near the connection terminals), of the rear frame (for fixing to the fixed part) and of the terminal covers.

The circuit-breaker is racked out by unscrewing the top and bottom fixing screws. A special lock prevents circuit-breaker racking in and racking out with the contacts in the closed position. In the case where the circuit-breaker has electrical accessories mounted (SOR, UVR, MOS, MOE, MOE-E, AUX, AUX-E, AUE, RC222), the socket-plug connectors or the adapters for isolation of the relative auxiliary circuits must also be ordered (see page 3/28).

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Withdrawable

The circuit-breakers in the WITHDRAWABLE version (Tmax T4, T5, T6 and T7) are made up of:

- fixed part to be installed directly on the back plate of the unit fitted with lateral guides to allow the moving part racking-in and racking-out operation to be carried out easily, and a dedicated flange for the compartment door to replace the one provided with the circuit-breaker in the fixed version:
- moving part obtained from the fixed circuit-breaker with addition of the relative conversion kit from fixed to withdrawable moving part;
- mandatory accessory to be applied onto the front of the circuit-breaker selected between front for lever operating mechanism (standard supply for circuit-breakers fitted with accessories in the factory, excluding T7) motor operator and rotary handle operating mechanism. Application of one of these accessories allows the racking-in and racking-out of the moving part with the compartment door closed (on T7 no accessory is required to have racking-out with the door closed).

Racking-in and racking-out of the moving part is carried out by means of the special operating lever always supplied with the fixed part. This particular device allows the circuit-breaker to be placed in the isolated position (with power and auxiliary circuits disconnected) with the compartment door closed, to the great advantage of operator safety. The handle can only be inserted with the circuit-breaker open. Once removed or racked-out, the circuit-breaker can be operated in open/closed and, by means of special connection extensions, blank tests can be carried out of the auxiliary control circuit functions.

The T4, T5 and T6 circuit-breakers in the withdrawable version can only be fitted with pre-wired electrical accessories, provided with the appropriate ADP adapters for isolation of the relative auxiliary circuits (see page 3/28).

Motorizable

The T7 circuit-breaker in the motorizable version can be equipped with the spring charging motor. To allow a complete remote control with T7 motorizable, the circuit-breaker must be fitted with:

- shunt opening release;
- shunt closing release;
- spring charging motor.

Versions available

	F Fixed	P Plug-in	W Withdrawable	M Motorizable
T1				
T2				
T3				
T4				
T5				
T6				
T7				

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Versions and types



Fixed part - FP

The fixed part, available for all the sizes of the Tmax family starting from T2, allows the circuit-breaker to be made in the plug-in or withdrawable version. Different positions of the circuit-breaker are possible:

- plug-in: connected, removed;
- withdrawable: connected, removed, racked-out for test (only for T7), racked-out.

In the standard version, the fixed parts of T2 and T3 are available with front terminals (F). A distinctive characteristic is the possibility of fitting these fixed parts with the same terminal, terminal cover and phase separator kits used for the fixed circuit-breakers. With Tmax T4, T5, T6 and T7, fixed parts with dedicated front and rear terminals are available. Moreover, the fixed parts of T4 and T5 with front terminals can also be fitted with the special ES, FC Cu and FC CuAl terminals.

The rear flat terminals of the fixed parts of Tmax T7 are orientated (horizontally or vertically). Factory assembly is horizontal as standard. By means of the extra code 1SDA063571R1, it is possible to ask for the fixed part with vertical terminals. This extra code can be associated either with the top terminals or with the bottom ones (in the case of asking for assembly of both the terminals vertically, the extra code must be repeated twice). The anti-racking-in locks, to be mounted on the left side of the fixed part, and which prevent racking-in of incorrect moving parts are supplied as standard fitting of the fixed parts of Tmax T7. In detail, it is possible to define the different ways of combination between the fixed part and the moving part according to: T7 with lever or which can be motorised, breaking capacity and rated uninterrupted current.



Kit for conversion of fixed part of plug-in into fixed part of withdrawable

For Tmax T4 and T5 is available a conversion kit which is made up by a guide to prepare the fixed part of the circuit-breaker in the plug-in version in the fixed part of the circuit-breaker in the withdrawable version, a racking-out crank handle and by the flange for the compartment door to replace the one supplied with the fixed or plug-in circuit-breaker version.



Racking-out crank handle

This allows racking-out and racking-in of the circuit-breaker in the withdrawable version into the fixed part, with the door closed. The crank handle is the same for the whole range of circuit-breakers and is automatically supplied with the fixed part of withdrawable circuit-breakers or with the conversion kit for fixed part of plug-in into fixed part of withdrawable.

Sliding contacts blocks

The sliding contacts blocks are required for Tmax T7 in withdrawable version equipped with electrical accessories or with an electronic trip unit. Their function is to realize the electrical connections of the secondary circuits between the mobile part and the fixed part and these blocks work in pairs: one block is to be mounted on the mobile part and the respective one on the fixed part. The following table combines the types of sliding contacts blocks and the electrical accessories.

Left block	Central block	Right block
Spring charging motor	Trip unit	Auxiliary contacts (Q or SY)
Sping charged contact		Shunt opening release
Ready to close contact		Shunt closing release
Early auxiliary contacts	PR331	Under voltage release
Signalling trip coil release tripped	PR332	

If at least one of the electrical accessories listed in the previous table is fitted on the circuit breaker the respective pair of blocks must be mounted on the mobile part and on the fixed part.

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TSD2210CC8FD001



T4-T5

Kit for conversion into moving part of plug-in for T2 - T3 - T4 - T5

Allows the fixed circuit-breaker with front terminals to be converted into the moving part of a plug-in circuit-breaker. The kit consists of:

- isolating contacts
- anti-racking out safety device
- assembly screws and nuts
- low terminal covers for the moving part.

The fixed part for plug-in version is necessary to complete the circuit-breaker.



T4-T5-T6

Kit for conversion into moving part of withdrawable for T4 - T5 - T6 - T7

Allows the fixed circuit-breaker with front terminals to be converted into the moving part of a with-drawable circuit-breaker. The kit consists of:

- isolating contacts
- frame
- assembly screws and nuts
- low terminal covers for the moving part.

The circuit-breakers in the withdrawable version must always be completed either with the front for lever operating mechanism (standard supply for circuit-breakers fitted with accessories in the factory, excluding T7), rotary handle operating mechanism or motor operator.

The fixed part for withdrawable version is necessary to complete the circuit-breaker.

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Versions and types

Kit for conversion of fixed part into withdrawable for RC222 and RC223 residual current releases

With the dedicated conversion kit, the RC222 and RC223 residual current releases for T4 and T5 as well can be converted from the fixed to the plug-in version. The kit consists of four copper busbars which make the connection between the terminals of the residual current relay and the isolating contacts mounted on the circuit-breaker terminals.

Therefore, to obtain a circuit-breaker fitted with the residual current release accessory in the plugin version, the two kits for conversion of circuit-breakers and for residual current release must be ordered.

The power circuit is connected to the connection terminals of the fixed part.

Kit for conversion of plug-in into withdrawable for RC222 and RC223 residual current releases

The RC222 and RC223 residual current releases for T4 and T5 can be converted from the plug-in to withdrawable version by adding the special kit consisting of a bellows to be applied on the front of the residual current release to allow racking-out of the circuit-breaker and of the residual current release with the switchgear door closed.

This kit can also be mounted on the fixed version circuit-breaker when there is the front for locks or the direct rotary handle operating mechanism, therefore widening the range of use of the residual current releases.

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Connection terminals

The basic version circuit-breaker is supplied with:

- front terminals for copper cables (FC Cu), for the Tmax T1 circuit-breaker
- front terminals (F), for all the other Tmax family sizes.

Different types of terminals, which can be combined together in different ways, are also available (top of one type, bottom of a different type), thereby allowing the circuit-breaker to be connected to the plant in the most suitable way in relation to installation requirements.

The following can be distinguished:

- front terminals which allow connection of cables or busbars working directly from the front of the circuit-breaker
- orientated rear terminals which allow installation of the circuit-breakers in switchboards with rear access to both the cable and busbar connections.

Terminals are available for direct connection of bare copper or aluminium cables and terminals for connection of busbars or cables with cable lugs.

On page 3/9 and following, the information needed to make the connections for each type of terminal is summarised. For connection with bare cables, the minimum and maximum cross-sections of the cables, which can be clamped in the terminals, the type of cables (rigid or flexible) and the diameter of the terminal are indicated. For connections with busbars, flat terminals of different sizes and composition are recommended.

The torque values to be applied to the tightening screws of the terminals for cables and to the screws used to connect the busbars to the flat terminals are indicated.

The circuit-breakers can be ordered complete with the terminals required (mounted directly in the factory), by associating the terminal kit codes with the code of the standard version circuit-breaker, or the terminals can be ordered individually in packs of 3 - 4 - 6 or 8 pieces.

To receive the circuit-breaker with mixed terminals, the two terminal half-kits must be specified, loading the one to be mounted on top as the first half-kit and then the one to be mounted below.

If the top terminals are the same as the bottom ones, it is compulsory to order the complete kit (6 or 8 pieces) and not the two half-kits: the configuration would not be accepted by the system.



The terminal covers are applied to the circuit-breaker to prevent accidental contact with live parts and thereby guarantee protection against direct contacts. The following are available:



 high terminal covers (HTC): these guarantee IP40 degree of protection, for fixed circuit-breakers with front, front extended, front for cables terminals.

With Tmax T2 and T3, the fixed parts of plug-in circuit-breakers can use the same terminal covers as the corresponding fixed circuit-breakers. For fixed parts of T4 and T5, the proper terminal covers (TC-FP) are available.

The degrees of protection indicated at page 1/8 are valid for the circuit-breaker installed in a switch-board.





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Connection terminals



Phase separators

These allow the insulation characteristics between the phases at the connections to be increased. They are mounted from the front, even with the circuit-breaker already installed, inserting them into the corresponding slots and they are available in two versions:

- 100 mm high
- 200 mm high.

The H=100 mm phase separators are supplied as compulsory with front extended type terminals (EF), whereas the ones with height H=200 mm are compulsory with front extended spread type terminals (ES).

The phase separating partitions are incompatible with both the high and low insulating terminal covers.

The fixed parts can use the same phase separating partitions as the corresponding fixed circuit breakers.

With the phase separating partitions mounted, on request, with Tmax T1, T2 and T3 a special kit is available to reach IP40 degree of protection from the front of the circuit-breaker.

It is possible to mount the phase separating partitions between two circuit-breakers or fixed parts side by side.



Screws for sealing the terminal covers

These are applied to the terminal covers of fixed circuit-breakers or to the moving parts of plug-in or withdrawable circuit-breakers. They prevent removal of both the high and low terminal covers and can be locked with a wire and lead seal.



Kit for taking up the auxiliary power supply

Special kits are available with the fixed version of Tmax T2, T3, T4 and T5 circuit-breakers for taking up the auxiliary power supply directly from the connection terminals. They can only be combined with the front terminals for copper cables (FC Cu) for T2, T3, T4 and T5 or with the front terminals (F) for T4.

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Connection terminals

Circuit-breaker

	F	EF	ES	FC Cu	FC CuAl	FC CuAl	MC	RC CuAI	HR	VR	HR for RC221/222	R
	Front terminals	Front extended terminals	Front extended spread terminals	Front terminals for copper cables	Front terminals for CuAl cables	Front terminals for CuAl cables (1)	Multi-cable terminals	Rear terminals for CuAl cables	Rear flat horizontal terminals	Rear flat vertical terminals	Rear flat horizontal terminals	Rear terminals
T1		F		F ⁽²⁾		F			F		F	
T2	F ⁽²⁾	F	F	F	F	F						F
T3	F ⁽²⁾	F	F	F	F	F						F
T4	F ⁽²⁾	F	F	F	F	F	F					F
T5	F ⁽²⁾	F	F	F	F	F						F
T6 630	F ⁽²⁾	F	F		F			F				F
T6 800	F ⁽²⁾	F	F			F		F				F
T6 1000			F ⁽³⁾			F ⁽³⁾						F ⁽³⁾
T7	F ⁽²⁾	F	F			F			F	F		F

Fixed part

	F	EF	ES	FC Cu	FC CuAl	FC CuAl	R	HR	VR	HR/VR
	Front terminals	Front extended terminals	Front extended spread terminals	Front terminals for copper cables	Front terminals for CuAl cables	Front terminals for CuAl cables (1)	Rear terminals	Rear flat horizontal terminals	Rear flat vertical terminals	Rear flat terminals
T2	P ⁽²⁾	P	P	P	P	P	P			
T3	P ⁽²⁾	P	P	P	P	P	P			
T4		P-W		P-W	P-W			P-W	P-W	
T5		P-W	P ⁽³⁾ -W ⁽³⁾	P-W	P-W			P-W	P-W	
T6		W						W	W	
T7		W								W

⁽¹⁾ Housed externally (2) Standard supply (3) For T5 630 only P = Plug-in W = Withdrawable

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⁽¹⁾ Housed externally
(2) Standard supply
(3) A type of terminal among those indicated in the table must necessarily be mounted on the T6 1000 A circuit-breaker (complete circuit-breaker, breaking part and loose protection trip unit).

F = Fixed

Connection terminals

Front terminals - F

Allow connection of busbars or cables terminated with cable terminal



							,				
Туре	Version	Pieces	Busb	ars/cable	termina	l [mm]	Tightening [Nm]	Tei	minal cov	/ers	Phase separators
			W	Н	D	Ø		high	low	fixed part	
T2	F-P	1	20	7.5	5	6.5	6	R	R	_	R
T3	F-P	1	24	9.5	8	8.5	8	R	R	-	R
T4	F	1	25	9.5	8	8.5	18	R	R	-	R
T5	F	1	35	11	10(1)	10.5	28	R	R	-	R
T6 630	F	2	40	12	5	2 x 7	9	R	R	-	R
T6 800	F	2	50	12	5	2 x 7	9	R	R	-	R
T7 1250 ⁽²⁾	F	2	50	20	8	2 x 11	18	_	R	_	R
T7 1600	F	2	50	20	10	2 x 11	18		R	_	R

⁽¹⁾ minimum 5 mm

⁽²⁾ up to 1250 A





Front extended terminals - EF

Allow connection of busbars or cables terminated with cable terminal



Туре	Version	Pieces	Bus	sbars [r	mm]	Cable terr	ninal [mm]	Tighteni	ng [Nm]	Ter	minal	covers	Phase separators
			W	D	Ø	W	Ø	Α	B ⁽¹⁾	high	low	fixed part	
T1	F	1	15	5	8.5	15	8.5	7	9	R			S
T2	F-P	1	20	4	8.5	20	8.5	6	9	R	-	_	S
T3	F-P	1	20	6	10	20	10	8	18	R	-	_	S
T4	F	1	20	10	10	20	10	18	18	R		_	S
	P-W	1	20	10	8	20	8		9	_	_	R	R
T5	F	2	30	7	11	30	11	28	18	R	-	_	S
	P-W	2	30	15	10	30	10	_	18	_	-	R	R
T6 630	F-W	2	40	5	11(2)	40	11(2)	9	18		R	R	R
T6 800	F-W	2	50	5	14	50	14	9	30	_	R	R	R
T7 1250 ⁽³⁾	F-W	2	50	8	4x11 ⁽⁴⁾	_	_	45	18	_	R	_	R
T7 1600	F-W	2	50	10	4x11 ⁽⁴⁾			45	18	_	R		R

⁽¹⁾ class 4.8 screws (not supplied)

(4) only use two holes diagonally







- A = Tightening the terminal onto the circuit-breaker
 B = Tightening the cable/busbar onto the terminal
 R = On request

- S = Standard

^{(2) 14} mm for W

⁽³⁾ up to 1250 A

Front extended spread terminals - ES

Allow connection of busbars or cables terminated with cable terminal



Туре	Version	Pieces	Bus	sbars [mm]	Cable term	ninal [mm]	Tighteni	ng [Nm]	Ter	minal	covers	Phase separators
			W	Р	Ø	W	Ø	Α	B ⁽¹⁾	high	low	fixed part	
T2	F-P	1	30	4	10.5	30	10.5	6	18				S
T3	F-P	1	30	4	10.5	30	10.5	8	18	_	_	_	S
T4	F	1	30	6	10.5	30	10.5	18	18				S
T5	F-P ⁽²⁾ -W ⁽²⁾	1	40	10	_11_	11	11	28	18				S
T6	F	1	80	5	3 x 13	3 x 45	13	9	30			_	_
T7	F	2	50	10	3 x 13	4 x 45	13	45	20			_	

⁽¹⁾ class 4.8 screws (not supplied)

⁽²⁾ for T5 630 only





Front terminals for copper cables - FC Cu

Allow connection of bare copper cables directly to the circuit-breaker



						_						
Туре	Version	Pieces	Cable	[mm²]	Flexible busbars	Tighteni	ng [Nm]	Ø [mm]	Ter	mina	l covers	Phase separators
			rigid	flexible	W x S x N ⁽¹⁾	Α	В		high	low	fixed part	
T1/T1 1p	F	1	2.570	2.550	9x0.8x6	_	7	12	R	R	_	R
	F	2	_	2.535	_	_	7	12	R	R	_	R
T2	F-P	1	195	170	13x0.5x10	_	7	14	R	R	R	R
	F-P	2	_	150	_	_	7	14	R	R	R	R
T3	F-P	1	6185	6150	15.5x0.8x10	_	10	18	R	R	R	R
	F-P	2	_	670		_	10	18	R	R	R	R
T4	F-P-W	1	2.5185	2.5120	15.5x0.8x10	_	10	18	R	R	S	R
	F-P-W	2	_	2.595	_	_	10	18	R	R	S	R
T5	F-P-W	1	16300	16240	24x1x10	_	25	28	R	R	S	R
	F-P-W	2	_	16150								
	F	2	120240									

⁽¹⁾ W = width; S = thickness; N = n. of bars







A = Tightening the terminal onto the circuit-breaker B = Tightening the cable/busbar onto the terminal R = On request S = Standard Pieces = Number of busbars, cables or cable terminals

Connection terminals

Front terminals for copper/aluminium cables - FC CuAl

Allow connection of bare copper or aluminium cables directly to the circuit-breaker (solid aluminium cables cannot be used)



Standard



External





Туре	Assembly	Version	Pieces	Cable [mm²]	Tighten	ing [Nm]	Ø [mm]	Ter	minal c	overs	Phase separators
	_			rigido	Α	В		high	low	fixed part	-
T1	external	F	1	3595	7	13.5	14	S		_	
T2	standard	F-P	1	195	_	7	14	R	R	R	R
	external	F-P	1	70185	6	25	18	S	_	S	_
	external	F-P	2	3595	6	12	16	S	_	S	_
T3	standard	F-P	1	70185	_	16	18	R	_	R	R
	external	F-P	1	150240	8	31	24	S	_	S	_
	external	F-P	2	35150	8	16	18	S	_	S	_
T4	standard	F-P-W	1	6185	9	31	18	R	R	S	R
	external	F	2	35150	18	16	18	S	_	S	
T5	standard	F-P-W	1	120300	18	43	24.5	R	R	S	R
	external	F	2	95240	18	31	24.5	S	_	S	_
T6 630	standard	F	2	120240	5	31	21.5	R	_	_	R
T6 800	external	F	3	70185	9	43	19	S			
T6 1000	external	F	4	70150	9	43	19	S			_
T7 1250 ⁽¹⁾	external	F	4	95240	37	43	21.5	S	_	-	_







Multi-cable terminals - MC

Allow connection of cables directly to the circuit-breaker



Туре	Version	Pieces	Cable	[mm²]	Tighteni	ng [Nm]	Te	rminal co	vers	Phase separators
		max	flexible	rigid	Α	В	high	low	fixed part	
T4	F	6	2.525	2.535	18	7	S			





- $\label{eq:ABB} A = Tightening the terminal onto the circuit-breaker \\ B = Tightening the cable/busbar onto the terminal \\ R = On request$

- S = Standard

Rear terminals for copper/aluminium cables - RC CuAl

Allow connection of bare copper or aluminium cables directly to the circuit-breaker





Туре	Version	Pieces	Tighteni	ng [Nm]	Ø [mm]	Termina	l covers
			Α	В		high	low
T6 630	F	2	9	43	21	S	
T6 800	F	3	9	31	17.5	S	

Rear flat horizontal terminals - HR

Allow connection of busbars or cable terminal at the rear. They can only be installed horizontally.



Туре	Version	Pieces	Bus	sbars [m	nm]	Cable term	ninal [mm]	Tighteni	ng [Nm]	Termina	I covers	Phase separators
			W	D	Ø	W	Ø	Α	В	high	low	
T1	F	1	14	5	6.2	14	6.2	7	5 ⁽¹⁾		S	
T7 1250 ⁽²⁾	F	2	50	8	2x11	_	_	_	20		S	_
T7 1600	F	2	50	10	2x11		_		20		S	

⁽¹⁾ class 8.8 screws (not supplied)

Rear flat vertical terminals - VR

Allow connection of busbars or cable terminal at the rear.

They can only be installed vertically.

Туре	Version	Pieces	Bus	sbars [n	nm]	Cable terr	ninal [mm]	Tightenii	ng [Nm]	Termina	covers	Phase separators
			W	D	Ø	W	Ø	Α	В	high	low	fixed part
T7 1250 ⁽²⁾	F	2	50	8	2x11				20		S	
T7 1600	F	2	50	10	2x11				20		S	_

⁽¹⁾ class 8.8 screws (not supplied)



- A = Tightening the terminal onto the circuit-breaker B = Tightening the cable/busbar onto the terminal
- R = On request
- S = Standard

⁽²⁾ up to 1250 A

⁽²⁾ up to 1250 A

Connection terminals

Rear flat horizontal terminals for RC221/RC222 - HR

Allow connection of busbars or cable terminal at the rear with RC221/RC222.

They can be installed horizontally



Туре	Version	Pieces	Bu	sbars [mr	n]	Tighteni	ng [Nm]	Termina	l covers	Phase separators
			W	D	Ø	А	В	high	low	
T1	F	1	14	5	6.2	7	5 ⁽¹⁾			_

⁽¹⁾ class 8.8 screws (not supplied)

Rear terminals - R

Allow connection of busbars or cable terminal at the rear. They can be installed in 4 different positions to facilitate connection to cable/busbars



Type V	lersion	Pieces	Bu	ısbars [mn	n]	Tighteni	ng [Nm]	Terminal	covers	Phase separators
			W	D	Ø	А	B ⁽¹⁾	high	low	
T2	F-P	1	20	4	8.5	6	9	_	S	-
T3	F-P	1	20	6	8.5	6	9	_	S	_
T4	F	1	20	10	8.5	6	9	_	S	_
T5	F	2	30	7	11	18	18	_	S	_
T6 630	F	2	40	5	14	18	30	_	S	-
T6 800	F	2	50	5	14	18	30	_	S	_
T6 1000	F	2	50	6	14	18	30	_	S	_
T7 1250 ⁽²⁾	F	2	50	8	2x11		20		S	_
T7 1600	F	2	50	10	2x11		20		S	-

⁽¹⁾ class 8.8 screws (not supplied)

⁽²⁾ up to 1250 A





- A = Tightening the terminal onto the circuit-breaker
 B = Tightening the cable/busbar onto the terminal
 R = On request
 S = Standard

Rear flat horizontal and vertical terminals for fixed parts - HR/VR

These allow connection of busbars or cable terminals at the rear.

There are rear horizontal or vertical terminals.



Туре	Version	Pieces	Bus	sbars [r	mm]	Cable term	ninal [mm]	Tighteni	ng [Nm]	Tei	rminal	covers	Phase
			W	D	Ø	W	Ø	A	B ⁽¹⁾	high	low	fixed part	separators
T4	P - W	1	20	10	10	20	10		18				_
T5 400	P - W	1	25	10	12	25	12	_	18		_	_	-
T5 630	P - W	2	40	15	11	40	11	_	18	_	_	_	_
T6 630	W	2	40	5	14	40	14	_	30	_	_	_	_
T6 800	W	2	50	5	14	50	14	_	30	_	_	_	_
T7 1250 ⁽²⁾	W	2	50	8	2x11	_	_	_	20	_	_	_	-
T7 1600	W	2	50	10	2x11			_	20	_	_		_

⁽¹⁾ class 4.8 screws (not supplied)



A = Tightening the terminal onto the circuit-breaker
B = Tightening the cable/busbar onto the terminal
R = On request
S = Standard
Pieces = Number of busbars, cables or cable terminals

⁽²⁾ up to 1250 A

 $^{^{\}mbox{\tiny{(3)}}}$ for vertical assembly directly in the factory, use extra code 1SDA063571R1

Service releases

The Tmax family of circuit-breakers can be fitted with service releases (shunt opening release, shunt closing release and undervoltage release). These are available in the pre-cabled version, depending on the size of the circuit-breaker fitted with 1 m long free cables, with a connector with 1 m cables or with a simple pin connector and two terminals to be mounted in the terminal board, or in the uncabled version, with cabling to be carried out by the customer.

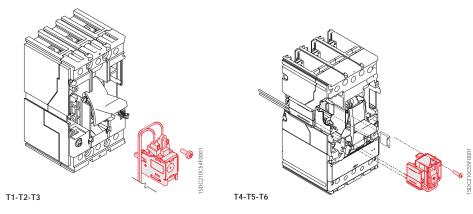
Assembly is carried out for all the releases by pressing into the special seat in the left part of the circuit-breaker (right for T7) and fixing with the screw provided.

The releases are always alternative to each other for T1, T2, T3 (both for the three-pole and four-pole version), whereas for T4, T5 and T6 in the four-pole version the shunt opening release (not possible with PS-SOR) and the undervoltage release can be housed at the same time, as long as they are in the wired version and with the shunt opening release necessarily mounted in the slot of the third pole. The T7 circuit-breaker allows simultaneous mounting of all three service releases. These two possibilities are available on the three-pole version as well.

Moreover Tmax T7 can be equipped with two shunt opening releases instead of the undervoltage release to facilitate some specific applications where a very high safety level of the remote circuit-breaker opening command is required.

Shunt opening release - SOR

Allows circuit-breaker opening by means of an electric command. Operation of the release is guaranteed for a voltage between 70% and 110% of the rated power supply voltage value Un, both in alternating current and in direct current. The SOR shunt opening release is always fitted with a limit contact for cutting off the power supply in the open position and with the release tripped.



SOR - Electrical characteristics

	Inrush power consumption						
	Tmax T1, T2, T3		Tmax T4, T5, T6		Tmax T7		
Version	AC [VA]	DC [W]	AC [VA]	DC [W]	AC [VA]	DC [W]	
12 V DC		50		150			
24 V AC/DC					200	200	
2430 V AC/DC	50	50	150	150			
30 V AC/DC					200	200	
48 V AC/DC					200	200	
4860 V AC/DC	60	60	150	150			
60 V AC/DC					200	200	
110120 V AC/DC					200	200	
120127 V AC/DC					200	200	
110127 V AC - 110125 V DC	50	50	150	150			
220240 V AC/DC					200	200	
220240 V AC - 220250 V DC	50	50	150	150			
240250 V AC/DC					200	200	
380400 V AC					200		
380440 V AC	55		150				
415440 V AC					200		
480525 V AC	55		150				
Opening times [ms]	15	15	15	15	15	15	



T1-T2-T3



T4-T5-T6

3/16 1SDC210015D0201

Shunt opening release with permanent service – PS-SOR

Furthermore, for T4, T5 and T6, opening coils with permanent service (PS-SOR) are available, with much lower power consumption and which can be supplied continuously: in this case, in fact, they are not fitted with auxiliary limit contact. The pre-cabled or uncabled version can be chosen for these coils as well.

PS-SOR - Electrical characteristics

	Tmax T4,	Tmax T4, T5, T6				
Version	AC [VA]	DC [W]				
2430 V DC		4				
110120 V AC	4	-				



SOR Test Unit

The SOR Test Unit - control/monitoring unit - allows correct operation of the shunt opening releases which can be mounted on the Tmax T7 circuit-breaker to be verified, to guarantee a high level of reliability for the circuit-breaker opening command.

The SOR Test Unit - control/monitoring unit - allows continuity of the shunt opening releases with a rated service voltage between 24 V and 250 V (AC and DC) to be verified, as well as operation of the electronic circuit of the opening coil. The check of continuity is carried out cyclically at an interval of 20 seconds between one test and the next.

The unit has LED optic signals on the front which provide the following information:

- POWER ON: presence of power supply
- YO TESTING: test being carried out
- TEST FAILED: indication following a failed test or lack of auxiliary power supply
- ALARM: signalling after three failed tests.

There are also two relays and a changeover switch available on board the unit which allow the following two events to be signalled remotely:

- failure of a test (resetting takes place automatically when the alarm goes off)
- failure of three tests (resetting only takes place by means of the manual RESET from the front of the unit).

Characteristics	
Auxiliary power supply	24 V250 V AC / DC
Maximum interrupted current	6 A
Maximum interrupted voltage	250 V AC

Shunt closing release - SCR

The shunt closing release - only available on the motorizable versions of Tmax T7 - allows remote closure of the circuit-breaker when the circuit-breaker closing springs are charged. The technical characteristics and the service voltages of the shunt closing release are identical to those of the shunt opening release available on T7.

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Service releases



T1-T2-T3



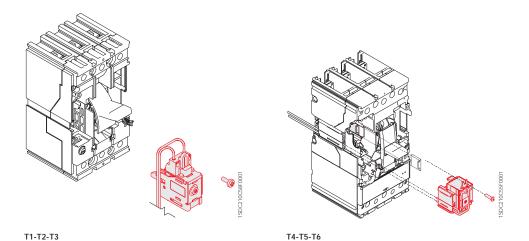
T4-T5-T6

Undervoltage release - UVR

Opens the circuit-breaker due to lack of release power supply voltage or to drops to values under 0.7 x Un with a trip range from 0.7 to 0.35 x Un. After tripping, the circuit-breaker can be closed again starting from a voltage higher than 0.85 x Un. With the undervoltage release de-energised, it is not possible to close the circuit-breaker or the main contacts.

UVR - Electrical characteristics

	Power consumption during permanent operation					
	Tmax T1, T2, T3		Tmax T4, T5, T6		Tmax T7	
Version	AC [VA]	DC [W]	AC [VA]	DC [W]	AC [VA]	DC [W]
24 V AC/DC					3	3
2430 V AC/DC	1.5	1.5	6	3		
30 V AC/DC					3	3
48 V AC/DC	1	1	6	3		
60 V AC/DC	1	1	6	3		
110120 V AC/DC					3	3
120127 V AC/DC					3	3
110127 V AC - 110125 V DC	2	2	6	3		
220240 V AC/DC					3	3
220240 V AC - 220250 V DC	2.5	2.5	6	3		
240250 V AC/DC					3	3
380400 V AC					3	
380440 V AC	3		6			
415440 V AC					3	
480525 V AC	4		6		3	
Opening times [ms]	15	15	≤ 25	≤ 25	≤ 25	≤ 25



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Time delay device for undervoltage release – UVD

The undervoltage release (UVR) can be combined with an external electronic power supply time delay device, which allows circuit-breaker opening to be delayed in the case of a drop or failure in the power supply voltage of the release itself, according to preset and adjustable delays, in order to prevent unwarranted trips caused by temporary malfunctions. The delay device must be combined with an undervoltage release with the same corresponding voltage.

This time delay devices can be combined both on the Tmax (from T1 to T6) and on the Isomax circuit-breakers. For Tmax T7, the time delay device of Emax can be used as well.

UVD

Circuit-breaker		
T1T6		
Delay which can be set [s]		
Trip time tolerance		

Power supply voltage [V AC/DC]			
2430			
4860			
110125			
220250			
0.25 - 0.5 - 0.75 - 1 - 1.25 - 2 - 2.5 - 3			
± 15%			



Testing extension for service releases

Available for Tmax T4, T5 and T6, this allows the service releases to be supplied with the circuit-breaker in the removed position. With the circuit-breaker in safe conditions, i.. isolated in relation to the power circuits, this makes it possible to carry out blank tests of the circuit-breaker functionality.

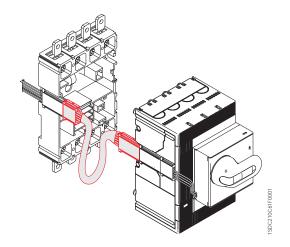
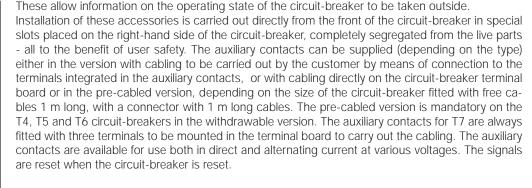


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Electrical signals





AUX - 250 V AC/DC

T1-T7 (AUX)

Available both in the pre-cabled and uncabled version, they supply the following electrical signalling:

- open/closed: indicates the position of the circuit-breaker contacts (Q)
- release trip: signals circuit-breaker opening two to overcurrent release trip (for overload or short circuit),
 trip of the residual current release, of the opening coil or of the undervoltage release, of the emergency opening pushbutton of the motor operator or two to operation of the test pushbutton (SY)
- contact for signalling electronic trip unit tripped: signals intervention of one of the protection functions of the electronic trip unit (S51).

The auxiliary contacts for T7 are always fitted with terminals to be mounted in the terminal box to carry out wiring.



AUX-C - 250 V AC/DC

T4, T5, T6 and T7 with electronic trip units (AUX-SA)

There is a contact for signalling electronic trip units tripped, only available in the pre-cabled version for use at 250 V AC.

T4, T5 and T6 (AUX-MO)

This auxiliary contact, only in the uncabled version, must necessarily be combined with the motor operator and indicates the motor operation mode (manual or remote).

T7 (AUX-RTC)

The "circuit-breaker ready to close" auxiliary contact is available with wiring directly on the terminal box of the T7 circuit-breaker with stored energy operating mechanism and signals that the circuit-breaker is ready to accept a closing command if there are the following five conditions:

- circuit-breaker open
- closing springs charged
- any opening coil de-energised
- any undervoltage coil energised
- opening solenoid armed.

T7 (AUX-SC)

Indicates the state of the circuit-breaker operating mechanism closing springs remotely (always supplied with the spring charging motor).

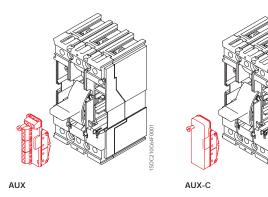
T4, T5 and T6 with PR222DS/PD and PR223DS electronic trip unit (AUX-E)

Only available in the pre-cabled version, the auxiliary contacts AUX-E (also called electronic version contacts) communicate the state of the circuit-breaker to the electronic trip unit and make an open/closed signal available to the outside and another one for electronic trip unit tripped.

They can only be combined with the PR222DS/PD or PR223DS electronic trip unit and only function when there is a 24 V DC auxiliary power supply to the trip unit for the communication functions. The AUX-E contacts can, moreover, be directly connected to the MOE-E motor operator (see page 3/26).

The "traditional" version of the auxiliary contacts can also be combined with the protection trip units with dialogue; in this case, only electrical signalling of the state of the circuit-breaker will be provided and it will not be possible to communicate remotely or control the motor.

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AUX - Electrical characteristics

AUX 250 V - T1T6		
Power supply voltage	Service	current
_	Category of utilisa	tion (IEC 60947-5-1)
	AC 14	DC 13
125 V	6 A	0.3 A
250 V	5 A	0.15 A
Protection with gG 10x38		

AUX 400 V - T4T7 Power supply voltage	Service cu	urrent In [A]
, 6 _	AC	DC
125 V	_	0.5
250 V	12	0.3
400 V	3	

AUX 24 V - T1T7		
Power supply voltage	Service	current In [A]
	AC	DC
24 V	0.3	≥ 0.75 mA
5 V	_	≥ 1 mA

AUX-E - T4T6	
Typical contact	photoMOS
Vmax	300V DC/250 V AC
Imax	100 mA AC/DC
Pmax (resistive load)	30 W
Insulation voltage	3500 V (1 min. and 50 Hz)

Electrical signals

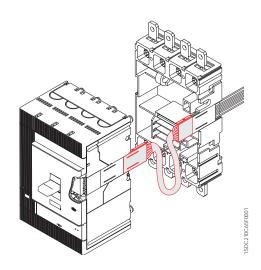
Types of auxiliary contacts

		Version	T1	T2 TMD	T2 PR221DS	Т3	T4	T5	T6	T7
AUX 250 V AC/DC	1 open/closed changeover contact + 1 release tripped changeover contact	pre-cabled/ not cabled	_	_		_	_	_	_	
AUX 250 V AC/DC	3 open/closed changeover contacts + 1 release tripped changeover contact	pre-cabled/ not cabled	•	•		•	•	•	•	
AUX 250 V AC/DC	SA electronic release trip contact + open/closed changeover contact + release tripped changeover contact	pre-cabled								
AUX 250 V AC/DC	2 open/closed changeover contacts + 1 release tripped changeover contact	pre-cabled			•					
AUX 400 V AC	1 open/closed changeover contact + 1 release tripped changeover contact	pre-cabled					•		•	
AUX 400 V AC	2 open/closed changeover contacts	pre-cabled		-						
AUX 24 V DC	1 open/closed changeover contact + 1 release tripped changeover contact	pre-cabled								•
AUX 24 V DC	2 open/closed changeover contacts	pre-cabled								
AUX 24 V DC	3 open/closed changeover contacts + 1 release tripped changeover contact	pre-cabled/ not cabled	•	•		•	•	•	•	
AUX-SA 250 V AC	1 SA electronic release trip contact	pre-cabled								
AUX-MO	1 contact signalling manual/remote	not cabled								
AUX-RTC 24 V DC	1 contact signalling ready to close	pre-cabled								
AUX-RTC 250 V AC/DC	1 contact signalling ready to close	pre-cabled								
AUX-SC 24 V DC	1 contact signalling closing springs charged	pre-cabled								
AUX-SC 250 V AC/DC	1 contact signalling closing springs charged	pre-cabled								
AUX-E	1 open/closed contact + 1 relay tripped contact (only with PR222DS/PD and PR223DS)	pre-cabled					•	_	_	



Testing extension for auxiliary contacts

Available for Tmax T4, T5 and T6 circuit-breakers, this allows the auxiliary contacts to be connected to the relative power supply circuit with the circuit-breaker in the removed position. With the circuit-breaker in a safe position, i.e. isolated in relation to the power circuits, it is possible to carry out blank function tests of the circuit- breaker.

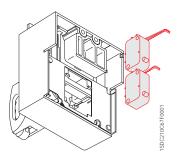


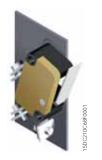
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Early auxiliary contacts - AUE

Normally open contacts, advanced in relation to closing (2 contacts for all the sizes, except for T7 where there are 3). They allow the undervoltage release or a control device to be supplied in advance, in relation to closing of the main contacts, in compliance with the IEC 60204-1 and VDE 0113 Standards. They are mounted inside the direct and transmitted rotary handle operating mechanism, whereas on T7 with lever operating mechanism, they are mounted directly on the circuit-breaker. The early contacts are only supplied in the cabled version with 1 m long cables, complete with socket-plug with 6 poles for T1, T2 and T3 or with socket-plug connectors with 1 m. cables for T4, T5 and T6. It is necessary to bear in mind that the connectors for T4 T5 and T6, once inserted in the special slot on the right-hand side of the circuit-breaker, extend in relation to the outline of the circuit-breaker itself. The early auxiliary contacts for T7 are always fitted with 3 terminals to be mounted in the terminal board to carry out the cabling.





Auxiliary position contacts - AUP

With Tmax circuit-breakers, auxiliary position contacts which provide electrical signalling of the circuit-breaker position in relation to the fixed part are available. The following auxiliary position contacts are available:

T2 - T3

contacts signalling circuit-breaker racked-in.

T4 - T5 - T6

- circuit-breaker racked-in signalling contacts for plug-in and withdrawable versions
- circuit-breaker racked-out signalling contacts only for withdrawable version
- circuit-breaker racked-in signalling contacts for plug-in and withdrawable versions 24 V DC
- circuit-breaker racked-out signalling contacts only for withdrawable version 24 V DC.

T7

- contacts for signalling circuit-breaker racked-in
- contacts for signalling circuit-breaker in isolated-test
- contacts for signalling circuit-breaker racked-out.

A maximum of three contacts can be installed on the fixed part of T2, T3, T4 and T5, whereas up to five auxiliary contacts can be mounted on the fixed part of T6 in all the combinations (for T4 and T5, in the withdrawable version, only one contact for signalling circuit-breaker racked-out can be housed in the compartment closest to the bottom terminals).

The auxiliary contacts for T7 are inserted in a single block consisting of two contacts for signalling racked-in, two for isolated-test and two for racked-out.

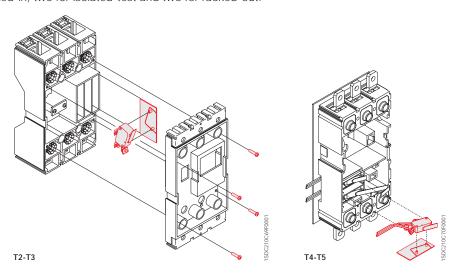


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Electrical signals

Trip reset

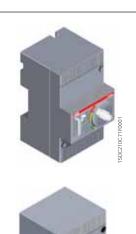
Available on T7 in the version with possibility of motorisation, this is an electronic contact which allows remote circuit-breaker resetting following a trip of the overcurrent releases. It is available with two power supply voltages: 110...130 V AC/DC and 200...240 V AC/DC.

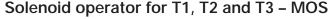
Mechanical operation counter

Available on T7 motorizable, it is connected to the operating mechanism by means of a simple lever mechanism. It indicates the number of circuit-breaker mechanical operations. The indication is visible from the outside on the front of the circuit-breaker.

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Remote control





Allows remote circuit-breaker opening and closing control and is particularly recommended for use in electric network supervision and control systems. A selector allows passage from automatic to manual operation and it is also available a block (supplied as standard) for the operating mode of the motor. It is always provided with a padlock in the open position which prevents any command, either locally or remotely. It operates both circuit-breaker opening and closing, working directly on the circuit-breaker lever.

It is offered in two versions, one "side-by-side" with the circuit-breaker, with T1 and T2, for installation on a panel or DIN EN 50022 rail, the other on the "front", with T1, T2 and T3, suitable for installation directly on the front of the circuit-breaker.

The latter is complete with operating handle. The front version can also be used with plug-in circuit-breakers.

Coupling with the residual current release is only allowed for a circuit-breaker with solenoid operator side-by-side, to allow access to the user interface of the residual current release from the front of the switchgear. In fact, using the solenoid operator superimposed would imply the circuit-breaker position on the rear of the door and its residual current release and the interface would no longer be accessible. This combination can only be installed directly on the back plate of the switchgear. Both versions can be used either in the three-pole or four-pole version. The solenoid operator is supplied complete with 1m long cables and, just for the superimposed version, with a socket-plug connector with 5 poles.

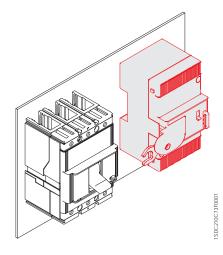
Both the opening and closing commands are operated by the solenoid which acts directly on the circuit-breaker lever.

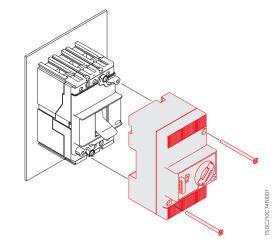
The main parameters relative to the solenoid operator are indicated in the table.

Rated voltage, Un	
AC	[V]
DC	[V]
Operating voltage	_
Inrush power consumption during operation	
Power on stand-by	
Time	opening [s]
	closing [s]
Mechanical life	[no. Operations]
	[no. Operations/h]
Degree of protection, on the front	
Minimum control impulse time on opening and closing	[ms]
The unit is permanently supplied on stand-by, a control is applied by mean	s of an external contact (re

110250
4860 / 110250
85110% Un
1800 [VA] / 1000 [W]
< 100 [mW]
< 0.1
< 0.1
25000
240 (T1 and T2); 120 (T3
IP30
>100

The unit is permanently supplied on stand-by, a control is applied by means of an external contact (relay, opto-insulator) in a low power circuit. Contact characteristics: VAC/DC = 24 V IAC/DC = 50 mA





Remote control



Stored energy motor operator for T4, T5 and T6 - MOE and MOE-E

With the stored energy motor operator, it is possible to control both opening and closing of the circuit-breaker on which it is installed. During opening of the circuit-breaker, the spring system is recharged automatically: the stored energy is exploited in this way to close the circuit-breaker.

The motor operator is always supplied with socket-plug connectors with 1 m long cables and is always fitted with a padlock in the open position, which prevents any command, either locally or remotely. The connectors, once inserted in the special slot on the left-hand side of the circuit-breaker, extend in relation to the outline of the circuit-breaker itself and are only compatible with pre-wired electrical accessories. A selector allows passage from automatic to manual operation and it is also available a block (supplied as standard) for the operating mode of the motor.

The motor operator can be fitted both with a key lock in the open position (with the same MOL-S keys for groups of circuit-breakers or different MOL-D keys) and with an MOL-M key lock against manual operation: in the former case, the lock in the open position is both of electrical and mechanical type, in the latter case, only of mechanical type, i.e. only closing from the front of the circuit-breaker (remote closing is allowed).

In the case of interlocked circuit-breakers, for safety reasons the key lock against manual operation is required.

The motor operator is always fitted with a contact to signal "auto" or "manual" (not on changeover). On request, it can also be fitted with an AUX-MO auxiliary contact (on changeover), which provides a signal of its state of service: "auto" (remote control of the circuit-breaker) or "manual".

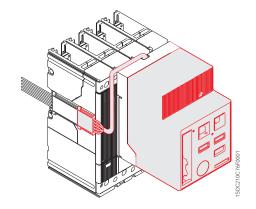
If the circuit-breaker is fitted with the PR222DS/PD and PR223DS electronic trip unit, instead of the MOE motor operator, it is possible to use the MOE-E motor operator: for its use, the circuit-breaker must also be fitted with the AUX-E auxiliary contacts. The MOE-E allows use of the digital signals coming from the supervision and control system, by means of the PR222DS/PD, PR223DS and PR223EF trip unit and the AUX-E contacts, and to convert these into power signals to operate the motor operator. All the characteristics indicated above for the MOE motor operator are also valid for the MOE-E.

The main parameters relative to the stored energy motor operator are indicated in the table.

MOE and MOE-E

Rated voltage, Un	
Operation valte as	[0/ 11m]
Operating voltage	[% Un]
Power consumption on inrush Ps	
Power consumption in service Pc	
Duration	opening [s]
	closing [s]
	resetting [s]
Mechanical life	[no. Operations]
Degree of protection, on the front	
Minimum control impulse time on	
opening and closing	[ms]

Tmax	T4-T5	Tma	х Т6	
AC [V]	DC [V]	AC [V]	DC [V]	
_	24	_	24	
-	4860	_	4860	
110125	110125	110125	110125	
220250	220250	220250	220250	
380	_	380	_	
85110	85110	85110	85110	
≤ 300 VA	≤ 300 W	≤ 400 VA	≤ 400 W	
≤150 VA	≤150 W	≤150 VA	≤150 W	
1.	5		3	
< ().1	< (0.1	
3	3	ĺ	5	
200	000	100	000	
IP:	30	IP30		
≥1	00	≥100		



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Testing extension for motor operators

Available for circuit-breakers Tmax T4, T5 and T6, this allows the motor operator to be connected to the relative power supply circuit with the circuit-breaker in the removed position. With the circuit-breaker in a safe position, i.e. isolated in relation to the power circuits, it is possible to carry out blank tests of the circuit-breaker functions.

Spring charging motor for T7 motorizable

Only available on Tmax T7 in the motorizable version, it automatically charges the circuit-breaker operating mechanism springs. This operation is carried out automatically immediately after closure of the circuit-breaker.

When there is no power supply or during maintenance work, the closing springs can, in any case, be charged manually by means of the special operating mechanism lever. It is always fitted with limit contact and microswitch for signalling closing springs charged.

The spring charging motor is always fitted with a terminal to be mounted in the terminal board to carry out the cabling.

Spring charging motor

		Tma	ax T7
Rated voltage, Un		AC [V]	DC [V]
		2430	2430
		4860	4860
		100130	100130
		220250	220250
		380415	
Opering voltage	[% Un]	85110	85110
Power consumption		≤ 100 VA	≤ 100 W
Charging time	[s]	10	10

Note: To allow a complete remote control with T7 motorizable, the circuit-breaker must be fitted with:

- shunt opening release;
- shunt closing release;
- spring charging motor.

Remote control

Adapters - ADP

For the SOR, PS-SOR, UVR, AUX, MOE or MOE-E and AUE pre-wired electrical accessories, used with Tmax T4, T5 and T6 in the plug-in or withdrawable version, it is necessary to use the adapters to be coupled with the plug, which will than be connected to the socket on the fixed part, for the moving parts,.

According to the electrical accessories required, one or two adapters will be needed to be mounted on the left and/or right side of the moving part.

There are four types adapters available:

- 5-way adapters
- 6-way adapters
- 10-way adapters
- 12-way adapters.

The table below indicates the adapters which have to be used for the various possible combinations of electrical accessories:

Adapters ADP for T4, T5 and T6 wired accessories

	5- way	6- way	10- way	12- way
left side				
SOR				
UVR				
SA for residual current release RC222				
SOR or UVR + SA for residual current release RC222				
MOE (MOE-E)				
MOE (MOE-E) + SOR or UVR				
MOE (MOE-E) + SOR or UVR + SA for residual current release RC222				
AUE				
AUE + SOR or UVR				
AUE + SOR or UVR + SA for residual current release RC222				
right side				
AUX 1Q + 1SY 1 open/closed changeover contact + 1 trip unit tripped changeover contact		•		
AUX 2Q 2 open/closed changeover contacts				
AUX 3Q + 1SY 3 open/closed changeover contacts + 1 trip unit tripped changeover contact				

For Tmax T2 and T3 in the plug-in version, it is necessary, on the other hand, to order the socket-plug connectors: with 12 poles for the AUX auxiliary contacts - 3 open/closed changeover + 1 release tripped changeover, with 6 poles for the AUX auxiliary contacts -1 open/closed changeover + 1 release tripped changeover and with 3 poles for the service releases (SOR or UVR).

For T2 in the plug-in version with PR221DS electronic trip unit and suitable auxiliary contacts, it is necessary to order a 6 and a 3 pole socket-plug connector.

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Socket plug connectors

In order to allow the racking-in and racking-out operations of the moving part of the plug-in circuit-breaker, the wired and unwired electrical accessories of Tmax T2 and T3 and the unwired electrical accessories of Tmax T4 and T5 must be fitted with one or more socket plug connectors, as per the table below.

Socket plug connectors

	3 poles	6 poles	12 poles
T2-T3-T4-T5			
SOR	_		
UVR			
AUX 1Q +1SY 1 open/closed changeover contact + 1 trip unit tripped changeover contact		•	
AUX 2Q 2 open/closed changeover contacts			
AUX 3Q + 1SY 3 open/closed changeover contacts + 1 trip unit tripped changeover contact			
T2-T3			
MOS overload (1)			
AUE			
AUX 2Q + 1SY for PR221DS 2 open/closed contacts + 1 trip unit tripped changeover contact			
AUX 1S51 + 1Q + 1SY for PR221DS			
1 changeover contact 1 trip unit tripped changeover contact		_	

⁽¹⁾ Always provided with the overlaid solenoid operator

Operating mechanism and locks



Rotary handle operating mechanism - RHD/RHE

Thanks to its ergonomic grip, the rotary handle facilitates the circuit-breaker closing and opening operations.

It is always fitted with a padlock-lock in the open position which prevents circuit-breaker closing. The opening in the padlock-lock can take up to 3 padlocks - 7 mm Ø stem (not supplied). It is always fitted with a compartment door lock and on request it can be supplied with a key lock in the open position. Application of the rotary handle operating mechanism is an alternative to the motor operator and to the front interlocking plate (MIF) for T1, T2 and T3, or to the motor operator and to the front for lever operating mechanism for T4, T5 and T6. The rotary handle operating mechanism is available in either the direct version or in the transmitted version on the compartment door and the rotary handle operating mechanism in the emergency version, complete with red on yellow background handle, suitable for controlling machine tools, is available in both the versions.

The rotary handle operating mechanism is available on T7 with lever operating mechanism and, only for the direct version, is characterised by an articulated grip which allows the switchgear door to be opened in case of an emergency with the circuit-breaker closed. The release settings and nameplate data remain accessible to the user.

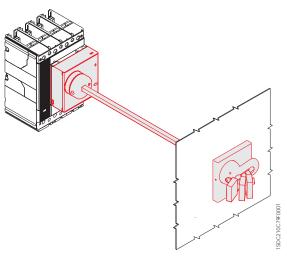
The transmitted rotary handle operating mechanisms can be ordered by building up the following three devices:

- rotary handle on the compartment door
- transmission rod (500 mm)
- base for circuit-breaker or, alternatively, by using the code of the ready-configured version.

Type of RH_ operating mechanism

		11	12,	13		14, 15)		6	I	/ *
		F	F	Р	F	Р	W	F	W	F	W
RHD	Direct										
RHD_EM	Emergency direct										
RHE	Transmitted with adjustable distance										
RHE_EM	Emergency transmitted with adjustable distance										
RHE_B	Base for circuit-breaker										
RHE_S	Rod for transmitted adjustable hadle										
RHE_H	Handle for transmitted RH with adjustable distance										
RHE_H_EM	Emergency handle for transmitted RH with adjustable distance										

^{*} The rotary handle operating mechanism is only available for T7 with lever operating mechanism



T4-T6

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IP54 protection for rotary handle

Allows IP54 degree of protection to be obtained.

It is available for the transmitted rotary handle operating mechanism on the compartment door (RHE) for all the Tmax circuit-breakers.



Front for lever operating mechanism – FLD

This can be installed on fixed, plug-in or withdrawable Tmax T4, T5 and T6 circuit-breakers. In the case of withdrawable circuit-breakers, installed in a switchboard, it allows the IP40 degree of protection to be maintained for the whole isolation run of the circuit-breaker.

It is always fitted with a padlock in the open position (6 mm Ø stem up to three padlocks - not supplied) which prevents closing of the circuit-breaker and of the compartment door, and with compartment door lock. On request, it can be fitted with a key lock in the open position.

It is available in the following versions:

- for fixed or plug-in circuit-breaker
- for withdrawable circuit-breaker.

The front for lever operating mechanism is always an alternative to the motor operator and to the rotary handle and to the display FDU.

The same flange for the compartment door already supplied with the circuit-breaker or the one supplied with the conversion kit for withdrawable version can be used.



Padlock for operating lever - PLL

This is applied to the T1 - T2 - T3 circuit-breaker cover to prevent the lever closing or opening operation. It allows installation up to a maximum of three padlocks - 7 mm \emptyset stem (not supplied). It is available in the following versions:

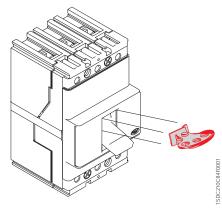
- plug-in locking device only of the closing operation
- locking plate on the closing and opening operation according to the assembly position. The lock
 on the opening operation does not prevent release of the mechanism following a fault or remote
 control command
- locking plate just for the closing operation.

It is incompatible with the front accessories: solenoid operator, rotary handle operating mechanism and mechanic interlock.

The padlock is also available for T7 and it is directly mounted on the circuit-breaker cover.



T1-T3



T1-T3

Operating mechanism and locks



Key lock on the circuit-breaker for T1, T2, T3 and T7 - KLC

This allows the mechanical closing operation of the circuit-breaker to be locked and is installed directly on the front in the slot in correspondence with the left pole. This cannot be installed when the front operating mechanism, rotary handle operating mechanism, motor operator, and RC221/RC222 residual current releases are present, or on the three-pole circuit-breakers equipped with service releases (UVR, SOR). The key lock is the Ronis 622 type and is available in two versions:

- standard type, with key only removable with the circuit-breaker locked
- special type, with key removable in both positions.

On T7 the key lock in the open position is mounted directly on the circuit-breaker cover both in the version with different keys and with the same keys. Presetting for Ronis and Profalux key locks are also available.



Key lock for rotary handle operating mechanism for T1, T2 and T3 - RHL

This allows the mechanical closing operation of the circuit-breaker to be locked.

The following versions are available:

- lock with different key for each circuit-breaker
- lock with the same key for groups of circuit-breakers.

The circuit-breaker in the open position ensures isolation of the circuit in accordance with the IEC 60947-2 Standard. It is also available in the version which allows the lock both in the open and closed position. The lock in the closed position does not prevent release of the mechanism following a fault or remote control.

Key lock for T4, T5, T6 and T7 - KLF-D and KLF-S

This allows mechanical operation of the circuit-breaker to be locked. This lock can be used with the direct or transmitted rotary handle operating mechanism or with the front for lever operating mechanism.

The lock of the circuit-breaker in the open position ensures isolation of the circuit in accordance with the IEC 60947-2 Standard. For T4, T5, T6 and T7 in the lever operating mechanism version key locks in the open position are available either with different keys (KLF-D) or with the same keys (KLF-S): in this case, up to four different key numbering codes are available (n. 2005-2006-2007-2008).

Lock in the racked-out position for fixed part (T4, T5 and T6)

For T4, T5 and T6 withdrawable circuit-breakers, key or padlocks locks are available to be applied onto the rail of the fixed part, to prevent racking-in of the plug-in part.

Selection can be made among the following:

- key lock with different keys (KLF-D FP)
- key lock with the same keys for groups of circuit-breakers (KLF-S FP)
- Ronis type key lock (KLF-D Ronis FP)
- padlock, which can take up to three padlocks with 6 mm stem Ø, not supplied (PLL FP).

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Lock in racked-in – isolated – racked-out position for fixed part of T7

This device allows the moving part of a withdrawable version T7 circuit-breaker to be locked in the racked-in, isolated-test or racked-out position in the relative fixed part. Thanks to mounting an additional accessory, the lock can be limited just to the racked-out position.

Mechanical lock of compartment door

Available on T7 motorizable, this does not allow the compartment door to be opened with the circuit-breaker closed (and circuit-breaker racked-in for circuit-breakers in the withdrawable version) and locks the circuit-breaker closing with the compartment door open.



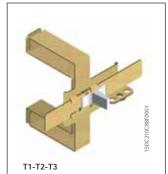
Sealable thermal adjustment lock

This is applied to the circuit-breaker cover near the thermal element regulator of the TMD thermomagnetic trip unit for T1, T2 and T3 and prevents it being tampered with.

Overview of the available locks

	T1	T2	Т3	T4	Т5	Т6	T7
FDL Front for lever operating mechanism							
PLL_ Padlock for operating lever							
KLC_ Key lock on the circuit-breaker							
RHL Keylock for rotary handle operating mechanism							
KLF-D and KLF-S Key lock for front for lever and rotary handle							
MOL-D and MOL-S_ Key lock in open position for MOE and MOE_E							
MOL-M_ Key lock against manual operation for MOE and MOE_E							
KLF-FP and PLL FP_ Locks in open position for fixed part	·						
Mechanical lock on compartment door							
Sealable lock of thermal adjustment							

Operating mechanism and locks





T3-T4-T5-T6

Mechanical interlock

T1-T2-T3

The mechanical MIF interlock can be applied on the front of two T1, T2 or T3 circuit-breakers mounted side by side, in either the three-pole or four-pole fixed version and prevents simultaneous closing of the two circuit-breakers. Fixing is carried out directly on the back plate of the switchboard. The front interlocking plate allows installation of a padlock in order to fix the position (possibility of locking in the O-O position as well). It is also possible to interlock three circuit-breakers side by side, using the proper plate, thereby making the following interlock combinations: IOO-OIOOOI-OOO. It is incompatible with the front accessories (solenoid operator, rotary handle operating mechanism) and with the residual current releases.

Т3

For T3, in the three-pole or four-pole fixed or plug-in version, the MIR mechanical interlock is available. This rear interlock, available in the horizontal (MIR-H) and vertical (MIR-V) version, is compatible with all the front accessories and with the residual current release (only MIR-H).

The following interlocking combinations can be made: IO-OI-OO.

T4-T5-T6

The mechanical interlock for T4, T5 and T6 allows installation of two circuit-breakers on a single support and, by means of special lever mechanisms, makes them mechanically interdependent. For Tmax T4 and T5 this is a rear interlock consisting of a vertical or horizontal frame group (MIR-HR or MIR-VR) and of a pair of metal plates for fixing the circuit-breakers (MIR-P). The frame group is made up of metal frame and of the lever mechanism interlock. The metal plates are of different type according to the sizes of circuit-breakers to be interlocked.

For Tmax T6 this is a rear interlock consisting of a vertical or horizontal support.

Interlock

Туре			
A	T4 (F-P-W)	+	T4 (F-P-W)
В	T4 (F-P-W)	+	T5 400 (F-P-W) o T5 630 (F)
С	T4 (F-P-W)	+	T5 630 (P-W)
D	T5 400 (F-P-W) o T5 630 (F)	+	T5 400 (F-P-W) o T5 630 (F)
E	T5 400 (F-P-W) o T5 630 (F)	+	T5 630 (P-W)
F	T5 630 (P-W)	+	T5 630 (P-W)

There are no limitations on the versions to be interlocked, therefore, for example, a fixed circuit-breaker can be interlocked with a withdrawable version switch-disconnector.

Since this is a rear interlock, all the front accessories which are compatible with the circuit-breakers installed can be used.

In the vertical interlock the bottom terminals of the upper circuit-breaker and the top terminals of the lower circuit-breaker must be of rear type.

To be able to receive the circuit-breakers mounted directly on the interlocking plate, code "1SDA050093R1" must be specified as the accessory of the second circuit-breaker (or fixed part) you want to interlock.

T7

This mechanism makes the mechanical interlock between two circuit-breakers by means of flexible cables, which are connected on a plate mounted on the side of the circuit-breaker preventing simultaneous closing of the two circuit-breakers. A cable kit has been prepared for vertical installation and another for horizontal installation. The plates to be mounted on the circuit-breaker differ according to whether the circuit-breaker is in the fixed or withdrawable version.

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Transparent protections

Transparent pushbutton protection - TCP

A transparent protection for the circuit-breaker opening and closing pushbuttons is available in two different versions on T7 with stored energy operating mechanism: one which protects both the pushbuttons and the other which alternatively protects either the opening or the closing pushbutton. There is the possibility of putting a padlock, which adds the lock function to the protection. In the closed position this lock does not prevent release of the mechanism following a fault or a remote command.

IP54 door protection

Available with T7 motorizable, it is made by means of a transparent plastic cover which completely protects the front of the circuit-breaker and allows IP54 degree of protection to be reached. Mounted on hinges, it is provided with a key lock.

Residual current releases

All the Tmax series of circuit-breakers, both automatic circuit-breakers and switch-disconnectors, are preset for combined assembly with residual current releases.

In particular, the Tmax T1, T2 and T3 circuit-breakers can be combined with the new version of the SACE RC221 or RC222 series of residual current releases and four-pole T4 and T5 with RC222 or RC223 to be installed below the circuit-breaker.

The T6 and T7 circuit-breakers can be combined with the RCQ residual current switchgear release. Apart from the protection against overloads and short-circuits typical of automatic circuit-breakers, the residual current circuit-breakers derived from them also guarantee protection of people and protection against earth fault currents, thereby ensuring protection against direct contacts, indirect contacts and fire hazards. The residual current releases can also be mounted on the Tmax T1D, T3D, T4D and T5D switch-disconnectors. In that case, the derived apparatus is a "pure" residual current circuit-breaker, i.e. one which only guarantees residual current protection and not the protections typical of circuit-breakers. "Pure" residual current circuit-breakers are only sensitive to the earth fault current and are generally applied as main switch-disconnectors in small distribution switchboards towards end users.

The use of "pure" and "impure" residual current circuit-breakers allows continual monitoring of the state of plant insulation, ensuring efficient protection against fire and explosion hazards and, when the devices have $I\Delta n \le 30$ mA, ensure protection of people against indirect and direct earth contacts to fulfill the compulsory measures foreseen by the accident prevention regulations and prescriptions.

The residual current releases are constructed in compliance with the following Standards:

- IEC 60947-2 appendix B
- IEC 61000: for protection against unwarranted release.

They are constructed using electronic technology and act directly on the circuit-breaker by means of a trip coil, supplied with the residual current release, to be housed in the special slot made in the left-hand pole area.

They do not require an auxiliary power supply as they are supplied directly by the network and their operation is guaranteed even with only a single phase plus neutral or only two phases supplied with voltage and in the presence of unidirectional pulsating currents with direct components. All the possible connection combinations are allowed, except for guaranteeing, in the four-pole version, connection of the neutral to the first pole on the left.

The RC221 and RC222 residual current releases can either be supplied from above or from below. The operating conditions of the apparatus can be continually controlled by means of the electronic circuit test pushbutton and the magnetic indicator of residual current trip.

A disconnection device of the power supply during the insulation test is available.

The four-pole circuit-breaker complete with residual current release can be fitted with the electrical accessories normally available for the circuit-breaker. The shunt opening and undervoltage releases are housed in the special slot made in the neutral pole for the four-pole circuit-breakers, whereas they are incompatible with the three-pole circuit-breakers.

The residual current releases are supplied complete with:

- a trip coil to be housed in the area of the third pole, complete with an auxiliary contact signalling residual current release trip
- dedicated flange.

A changeover contact for signalling residual current protection trip is always supplied for Tmax circuit-breakers, combined with the RC221 and RC222 residual current releases. Two changeover contacts for signalling pre-alarm and alarm are also available with the RC222 release.

The opening solenoid for the RC221, RC222 and RC223 residual current releases is available as a spare part.

A circuit-breaker cannot have the residual current release and the rotary handle or the motor operator mounted at the same time (except for MOS in the side-by-side version for T1 and T2).

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15 DZ 10 C5 90 P0001



T1-T2-T3

1.5Dc210c92F0001



T4-T5

RC221 and RC222 residual current releases for T1, T2 and T3

The RC221 and RC222 residual current releases for T1, T2 and T3 circuit-breakers are available both with three-pole and four-pole circuit-breakers, in the fixed version.

The configuration foresees insertion of the circuit-breaker on the structure of the corresponding residual current release, making access to the adjustments on the left-hand side of the circuit-breaker available, whilst the toroid is in the underneath position.

A distinguishing characteristic is provided by the type of cable connection which is made directly on the circuit-breaker, once the residual current release has been mounted, thereby ensuring simplification and rationalisation of the installation procedure.

With Tmax T2 and T3, only front terminals for copper cables (FC Cu) at the bottom are mounted on the residual current releases.

For this reason, when the residual current release is ordered, the FC Cu terminal semi-kit is always supplied (consult the code section on page 7/36).

On the other hand, for four-pole Tmax T1, it is also possible to mount the rear horizontal flat terminal kit below (HR for RC221/ RC222).

Furthermore, still for four-pole T1, a version of the RC222 residual current release is available in 200 mm modules. This release keeps the same technical characteristics as the normal RC222 for T1, T2 and T3 but, thanks to its reduced height, allows installation in 200 mm modules. Its special shape also allows a reduction in the overall dimensions when two or more units are placed side by side. The bracket for fixing onto DIN 50022 rail is available on request.

A circuit-breaker cannot have the residual current release and the overlaid solenoid operator or the rotary handle operating mechanism mounted at the same time.

RC222 residual current release for T4 and T5

The RC222 release for T4 and T5 is available in the four-pole version and is mounted below the circuit-breaker.

The release is supplied with standard front terminals, but it can also be combined with all the terminals available for the corresponding circuit-breaker.

The RC222 residual current release, in the fixed version, can easily be converted into plug-in and into withdrawable by adding the special conversion kit and applying a derating of the performances as indicated in the table on the next page.

A circuit-breaker cannot have the residual current release and the motor operator mounted at the same time.

RC223 (B type) residual current release for T4

The RC223 (B type) residual current release, can only be combined with the Tmax T4 four-pole circuit-breaker in the fixed, plug-in and withdrawable version. The range of operation of the primary line-to-line voltage of this residual current release varies between 110 V and 500 V, with operation starting from 55 V phase-neutral. It is characterised by the same types of reference as the RC222 (S and AE type) release, but can also boast conformity with type B operation, which guarantees sensitivity to residual fault currents with alternating, alternating pulsating and direct current components.

The reference Standards are: IEC 60947-1, IEC 60947-2 Appendix B, and IEC 60755.

Apart from the signals and settings typical of the RC222 residual current release, the RC223 also allows selection of the maximum threshold of sensitivity to the residual fault frequency (3 steps: 400 - 700 - 1000 Hz). It is therefore possible to adapt the residual current device to the different requirements of the industrial plant according to the prospective fault frequencies generated on the load side of the release. Typical installations which may require frequency thresholds different from the standard ones (50 - 60 Hz) are the welding plants for the automobile industry (1000 Hz), the textile industry (700 Hz), airports and three phase drives (400 Hz).

All the functions of the apparatus - even the most advanced ones - can be checked by the user by means of a careful watchdog test which is carried out by a series of simple successive steps. A circuit-breaker cannot have the residual current release and the motor operator mounted at the

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same time.

Residual current releases

Circuit-breakers size		RC221	RC	222	RC223	
		T1-T2-T3	T1-T2-T3	T4 and T5 4p		
Type		"L" shaped	"L" shaped	Placed below	Placed below	
Technology		microprocessor-based	microprocessor-based	microprocessor-based	microprocessor-based	
Action		with trip coil	with trip coil	with trip coil	with trip coil	
Primary service voltage ⁽¹⁾	[V]	85500	85500	85500	110500	
Operating frequency	[Hz]	4566	4566	4566	0-400-700-1000	
Self-supply						
Test operation range ⁽¹⁾	[V]	85500	85500	85500	110500	
Rated service current	[A]	up to 250 A	up to 250 A	up to 500 A	up to 250 A	
Rated residual current trip	[A]	0.03 - 0.1 - 0.3	0.03 - 0.05 - 0.1 - 0.3	0.03 - 0.05 - 0.1	0.03 - 0.05 - 0.1	
		0.5 - 1 - 3	0.5 - 1 - 3 - 5 - 10	0.3 - 0.5 - 1 - 3 - 5 - 10	0.3 - 0.5 - 1	
Time limit for non-trip	[s]	instantaneous	instantaneous - 0.1 - 0.2 - 0.3 - 0.5 - 1 - 2 - 3	instantaneous - 0.1 - 0.2 - 0.3 - 0.5 - 1 - 2 - 3	instantaneous - 0 - 0.1 - 0.2 - 0.3 - 0.5 - 1 - 2 - 3	
Tolerance over trip times			± 20%	± 20%	± 20%	
Local trip signalling						
Trip coil with changeover contact for trip signalling						
Input for remote opening						
NO contact for pre-alarm signalling						
NO contact for alarm signalling						
Indication of pre-alarm from 25% $I\Delta n$ (tollerance $\pm 3\%$)						
Indication of alarm timing at 75% I∆n (tollerance ±3%)						
"A" type for pulsanting alternating current, AC for alternating current						
"AE" type for remote release device						
Type B for pulsed current and direct current						
Selective "S" type						
Switch for insulation test						
Power supply from above and below					•	
Assembly with three-pole circuit-breakers						
Assembly with four-pole circuit-breakers						
Kit for conversion of circuit-breaker with residual current release from fixed to plug-in			•	•		

RC222-RC223 T4-T5 Performances	Maximum withstand current				
	Fixed	Plug-in/Withdrawable			
T4 250	250 A	250 A			
T4 320 ⁽¹⁾	320 A	280 A			
T5 400 ⁽¹⁾	400 A	400 A			
T5 630 ⁽¹⁾	500 A	450 A			

⁽¹⁾ available only with RC222

Homopolar toroid for residual current protection

The electronic PR332/P LSIRc and PR332/P LSIG (with PR330/V) trip units can be used combined with the homopolar toroid for residual current protection, which allows activation of the residual current protection. The toroid is provided with a multiple dip-switch selector which is set according to the required sensitivity (up to 3 A or 30 A). This accessory must be mounted on the busbars and is available in a single size up to 1600 A.

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SACE RCQ switchboard residual current relay

The Tmax circuit-breakers can also be combined with the SACE RCQ switchboard relay with separate toroid (to be installed externally on the line conductors) and these fulfil requirements with thresholds up to 30 A trips and times up to 5 s or when the installation conditions are particularly restrictive, such as with circuit-breakers already installed, or limited space in the circuit-breaker compartment.

Thanks to the wide range of settings, the SACE RCQ switchboard relay is suitable for applications where a system of residual current protection coordinated with the various distribution levels, from the main switchboard to the end user, is required. It is particularly recommended when low sensitivity residual current protection is required, such as in partial (current) or total (chronometric) selective chains, and for high sensitivity applications (physiological sensitivity) to provide protection of people against direct contacts.

On a drop in the auxiliary power supply voltage, the opening command can intervene after a minimum time of 100 ms and after the time set plus 100 ms.

The SACE RCQ relay is a type A residual current relay and detects residual currents both of the alternating and pulsating type with continuous components.

The SACE RCQ relay is of the type with indirect action and acts on the circuit-breaker release mechanism by means of the shunt opening release (or of the undervoltage release) of the circuit-breaker itself (to be ordered by the user), to be housed in the special slot made on the left-hand pole of the circuit-breaker.

Residual current relay		SACE RCQ
Power supply voltage	AC [V]	80 500
5	DC [V]	48 125
Operating frequency	[Hz]	45 ÷ 66 Hz
Power consumption on in rush		100 [VA] / 100 [W]
Power consumption in service		6 [VA] / 6 [W]
Trip threshold adjustment I∆n		
1st range of adjustments	[A]	0.03-0.05-0.1-0.3-0.5
2nd range of adjustments	[A]	1-3-5-10-30
Trip time adjustment	[s]	instantaneous 0.1-0.2-0.3-0.5-0.7-1-2-3-5
Pre-alarm threshold adjustment	[%] x l ∆ n	25 75% x l∆n
Range of use of closed transformers		
Toroidal transformer Ø 60 [mm]	[A]	0.03 30
Toroidal transformer Ø 110 [mm]	[A]	0.03 30
Toroidal transformer Ø 185 [mm]	[A]	0.1 30
Range of use of transformers which can be of	pened	
Toroidal transformer Ø 110 [mm]	[A]	0.3 30
Toroidal transformer Ø 180 [mm] [A]		0.3 30
Toroidal transformer Ø 230 [mm]	[A]	1 30
Signalling for alarm pre-threshold		Yellow flashing LED 1 N.O.
		change-over contact
		6 A - 250 V AC 50/60 Hz
Residual current relay trip signalling		Yellow magnetic flag change-over contacts
		(N.O. N.C.; N.O.) 6 A - 250 V AC 50/60 Hz
Remote opening control		N.O. contact
Kemote opening control		Trip time 15 ms
Connection to the toroidal transformer		By means of 4 twisted conductors.
Connection to the toroidal transformer		Maximum length: 5 m
Dimensions W x H x D	[mm]	96 x 96 x 131.5
Drilling for assembly on door	[mm]	92 x 92
Degree of protection on the front		IP41
Degree of protection on the rear		IP30

Accessories for electronic trip units



Front display unit - FDU

The front display is a display unit of the setting currents, alarms and parameters of the PR222DS/P, PR222DS/PD, PR223DS and PR223EF electronic trip units of T4, T5 and T6. The display unit can operate correctly with self-supply with $I \ge 0.35 \times In$ on at least one phase.

If the display is used in combination with the PR222DS/PD, PR223DS or PR223EF trip units, and therefore with an auxiliary power supply, it is also possible to detect the protection, which has caused the release trip and the fault current.

Connection of the display to the PR223DS and PR223EF trip units must, compulsorily, pass through the AUX-E auxiliary contacts in electronic version, whereas with the PR222DS/P trip unit it can be made directly.

It is not compatible with the front accessories: rotary handle operating mechanism, motor operator and front for lever operating mechanism.

When combined with PR223DS trip unit with VM210 device, the FDU is able to display a wide range of measurements, as shown in the table.

Measurement	With N	Without N
Effective current values	I ₁ , I ₂ , I ₃ , I _n	l ₁ , l ₂ , l ₃
Effective voltage values	V ₁ , V ₂ e V ₃ , V ₁₂ , V ₂₃ , V ₃₁	V ₁₂ , V ₂₃ , V ₃₁
Apparent powers	$S_{\text{tot.}} S_{1'} S_{2'} S_{3}$	S _{tot}
Active powers	P _{tot.} P ₁ , P ₂ , P ₃	P _{tot}
Reactive powers	$Q_{tot'}, Q_1, Q_2, Q_3$	Q _{tot}
Power factors	cos	COS
Active energy		
Reactive energy		
Apparent energy		
Frequency		
Peak factors		
Circuit-breaker state		
Protection function parameters		
Trip warnings and alarms (only with Vaux)		
Phase 1, 2, 3 and N trip current		
Protection tripped (L, S, EF ⁽¹⁾ , I, G)	•	
Current levels and trip times (L, S, EF(1), I, G)		

⁽¹⁾ only PR223EF



VM210

The VM210 accessory, combined with the PR223DS and PR223EF trip units for T4, T5 and T6, is able to provide the various measurements of the electrical values of the plant.

The VM210 can provide the measurements relative to a maximum of 5 PR223DS or PR223EF trip units. The maximum connection distance between the module and the trip unit is 15 meters. For distances longer than 1 meters, a shielded multi-core cable must be used.

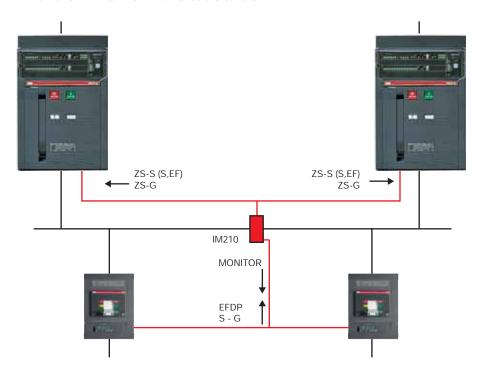
VM210 Conditions of use	Values
Power supply	24 V DC ±20%
Ripple	±5%
Operating Temp.	-25 °C+70 °C
Relative humidity	5%98%
Certifications	
Product	IEC 60068
Electromagnetic compatibility	IEC 61000

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IM210

The IM210 interlocking module guarantees extension of zone selectivity from PR223EF trip unit to the following trip unis on the supply side:

- PR332/P for Tmax T7;
- PR332/P and PR333/P for Emax X1;
- PR122/P and PR123/P for Emax circuit-breakers.



IM210 Conditions of use	Values
Power supply	24 V DC ± 20%
Ripple	±5%
Operating Temp.	-25 °C+70 °C
Relative humidity	5%98%
Certifications	
Environmental tests	IEC 60068
Electromagnetic compatibility	IEC 61000

HMI030 interface on the front of switchgear

This accessory, which can be used with all the protection trip units fitted with dialogue, is designed for installation on the front of the switchgear. It consists of a graphic display where all the trip unit measurements and alarms/events are displayed. The user can navigate in a simple and intuitive way among the measurements by using the navigation pushbuttons. The device can replace the traditional multimeters without the need for current/voltage transformers. The HMI030 is connected directly to the protection trip unit by means of a serial line and requires a 24 V DC power supply.

Accessories for electronic trip units

Optional modules

The PR332/P trip unit for T7 can be enriched with additional internal modules, thereby increasing the capacity of the trip units and making these units highly versatile.





PR330/V voltage measuring module

This optional internal module can be added to PR332/P. It measures and processes the phase and neutral voltages, transferring these data to the protection trip unit, to that a series of protection and measurement functions can be implemented.

It can be connected to the PR332/P at any time, and the latter recognises it automatically without having to be configured.

The PR332/P does not normally require an external connection or a voltage transformer since it is connected internally to the upper terminals of T7. If necessary, the connection of voltage sockets can be moved externally with connection to the terminal board using voltage transformers connected to the top or bottom terminals.

On the PR330/V module there is a selector which defines the method of wiring implemented to detect the voltage measurements (INT= connection of the internal module towards the top terminals – EXT= connection to the terminal box). The "Insulating Test" position guarantees carrying out the dielectric test. A "Power Line" LED indicates presence of the line voltage.

PR330/D-M communication module (Modbus RTU)

The PR330/D-M communication module is the solution for connecting Tmax to a Modbus network for remote supervision and control of the circuit-breaker.

It is suitable for the PR332/P trip unit for T7. As for the PR330/V, this module can be added to the protection trip unit and its presence is recognised automatically.

The electronic trip unit is supplied with three LEDs on the front:

- "Power" power supply LED, which indicates the presence of auxiliary power supply to the PR333/ D-M module
- "Tx" data transmission LED
- "Rx" data reception LED.

PR330/R actuator module

The PR330/R actuator module is fitted in the right slot of T7 and it is used for opening and closing the circuit-breaker by means of the shunt opening and closing releases by remote control. It is suitable for the PR332/P.

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BT030 wireless communication unit

BT030 is a device to be connected to the Test connector of PR222DS, PR223DS, PR223EF, PR232/P, PR331/P and PR332/P. It allows Bluetooth communication between the protection trip unit and a hand-held or laptop PC with a Bluetooth port. BT030 can also be used with Emax circuit-breakers fitted with PR121/P, PR122/P and PR123/P.

This device is dedicated to use with the SD-Pocket application.

BT030 can provide the power supply needed for self-supply and for the protection release by means of a rechargeable Li-ion battery.

PR030/B power supply unit

With this accessory, which is always supplied with the PR332/P range of trip units, it is possible to read and configure the parameters of the unit whatever the state of the circuit-breaker is (open-closed, in the isolated for test position or racked-in, with/without auxiliary power supply).

PR030/B is needed for readout of the data relative to trips if the trip occurred more than 48 hours previously and the trip unit was no longer supplied.

An electronic circuit inside it allows power supply to the unit for about 3 hours continuously to carry out just the data reading and configuration operations.

The life of the battery decreases if the SACE PR030/B is also used to carry out the Trip test and the Auto test.

Trip unit adapter

In order to allow all the connections between the electronic trip unit type PR33x and the terminal board on the circuit-breaker, the circuit-breaker it self must be fitted with a trip unit adapter. Two different trip unit adapters are available: one is suitable with T7 level operating mechanism, the other with T7 motorizable.

Rating plug

Available on the electronic trip units which can be mounted on T7, it must be applied on the front of the trip unit itself and provides information about the current sensor settings. It is therefore no longer necessary to change the circuit-breaker current sensors, but is sufficient just to replace the rating plug to obtain modification of the rated current of the circuit-breaker.

Type of circuit-breaker
T7

Rated			In	(A)		
current lu	400	630	800	1000	1250	1600
800						
1000						
1250						
1600						

Accessories for electronic trip units



EP010 - FBP

It is the "E-plug" interface which can connect T4, T5 and T6, equipped with the PR222DS/PD electronic trip unit, to the field bus plug system, allowing user to choose among several field bus system (ASI, Device Net, Profibus). This must be connected to the trip unit by means of the specific X3 connector.

When using EP010 for profibus, the PDP22 Fieldbus Plug must be used. The PDP21 Fieldbus Plug cannot be used with EP010.



SACE PR212/CI contactor control unit

The SACE PR212/CI accessory unit can be associated with PR222MP for Tmax and PR212MP for the SACE Isomax S family.

When the special dip switch on the front of the PR222/MP is positioned on "Normal mode" working mode, it is possible to control contactor opening in the case of a fault due to overload L, locked rotor R or missing/unbalance of phase U.

The SACE PR212/CI unit can be installed either on a DIN rail or on the rear of the door.

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SACE PR021/K signalling unit

The SACE PR021/K signalling unit can convert the digital signals supplied by the PR222DS/PD (LSI or LSIG), PR223DS or PR223EF trip unit into electrical signals, with normally open electrical contacts

The unit is connected to the protection trip unit by means of the Modbus RTU standard serial changeover line, on which all the information about the activation status of the protection functions flows. The corresponding electrical contacts are closed based on these information.

In particular, the following signals are available:

- the alarm signal remains active throughout the overload, until the trip unit is tripped
- the trip signals of the protections remain active during the timing phase, and even after the trip unit is tripped.

A reset pushbutton allows the state of all the signals to be reset.

The unit also has ten LEDs to visually signal the following information:

- "PW/WD": auxiliary power supply present and W.D.
- "TX/RX": flashing synchronised with dialogue with the serial Bus and several warning indications
- eight LEDs associated with the internal contacts.

The table indicates the characteristics of the signalling relays available in the SACE PR021/K unit.

Power contacts electrical characteristics

Maximum changeover power (resistive load)	100W / 1250 VA (resistive load)		
Maximum changeover voltage	130 V DC / 250 V AC		
Maximum changeover current	5 A		
Breaking capacity (resistive load) @ 30 V DC	3.3 A		
Breaking capacity (resistive load) @ 250 V AC	5 A		
Contact/coil insulation	2000 V rms (1 min @ 50 Hz)		

Note: the PR021/K unit is an alternative to any supervision and control systems.

Available signals

K51	PR222MP
1	Protection L alarm
2	Protection R alarm
3	Protection I alarm
4	Protection U alarm
	Welded conctactor alarm contacts (*)
5	Bus K.O.
6	PTC alarm (temperature sensor on motor)
	Generic input 0/1 (*)
7	Release trip
8	Protection L pre-alarm
	Back-up protection alarm (1)

⁽¹⁾ alternatively by means of dip-switch.

K51	PR222DS-PR223DS-PR223EF
1	Protection L alarm
2	Protection S alarm
3	Protection I alarm
4	Protection G alarm
5	Bus K.O.
6-7	Release trip
8	Protection L pre-alarm

Accessories for electronic trip units

Current sensor for external neutral

This is applied to the external neutral conductor and allows protection G against earth faults to be carried out with external neutral three-pole circuit-breakers.

The current sensor must be connected to the trip unit by means of the specific connectors X4 for T2, T4, T5 and T6 or with a direct connection in the terminal board for T7. The combination is possible with all the types of electronic trip unit, except for PR221, PR231 and PR232.

T4	T5	T6	Т7
[A]	[A]	[A]	[A]
100	320	630	4001600
160	400	800	
250	630	1000	
320			

Connectors

Connectors X3 and X4 allow connection of the electronic trip units with external plant units or components. In fact, they are used to make the L alarm signal available outside, connection of the external neutral, connection to the PR021/K signalling unit, to the PR212/CI contactor control unit or to the temperature sensor of the PTC motor and allows two-way communication from the circuit-breaker fitted with dialogue towards the outside and vice versa.

Both the connectors are available both for fixed version circuit-breakers and for plug-in or withdrawable version circuit-breakers.

Connector	Function	Trip unit
X3	PR021/K	PR222DS/PD, PR223DS and PR223EF
	L alarm signal	PR222DS/P, PR222DS/PD, PR223DS and PR223EF
	Auxiliary supply	PR222DS/PD, PR223DS, PR223EF and PR222MP
	IM210	PR223EF
	EP 010	PR222DS/PD, PR223DS and PR223EF
X4	External neutral	PR222DS/P, PR222DS/PD, PR223DS and PR223EF
	VM210	PR223DS and PR223EF
	IM210	PR223EF
	PR212/CI	PR222MP
	PTC generic contact 0/1	PR222MP

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Test and configuration accessories



SACE PR010/T test and configuration unit

The SACE PR010/T unit is an instrument capable of performing the Test, programming and parameter reading functions for the protection units equipping SACE Isomax S and Tmax moulded-case circuit-breakers and SACE Emax\air circuit-breakers.

In particular, for Tmax T4, T5, T6 and T7 circuit-breakers fitted with the different versions of trip units, the test programming and parameter reading functions are available.

All the functions mentioned can be carried out ON BOARD by connecting the SACE PR010/T unit to the front multi-pin connector on the protection units. Special interfacing cables supplied as standard with the unit guarantee the connection.

The human-machine interface is ensured by using a membrane keypad and a multi-line alphanumerical display.

There are also two LEDs on the unit which indicate, respectively:

- POWER-ON and STAND BY state
- state of the battery charge.

Two different types of test are provided: manual and automatic.

By means of connection to a computer (with the software supplied by ABB SACE), it is possible to upgrade the software of the SACE PR010/T unit to allow upgrading of the test unit as new products are developed.

The results of greatest interest regarding the test can, moreover, be stored in the unit itself and sent to the PC on specific request for "issue of report".

In automatic and manual mode the SACE PR010/T unit can test:

- protection functions L, S, I, G
- protection functions L, R, I, U (for PR222MP)
- monitoring correct operation of the microprocessor.

The SACE PR010/T unit is portable, operating with rechargeable batteries and/or with an external power supply.

In the standard supply, the unit includes the following:

- SACE PR010/T test unit complete with rechargeable batteries
- SACE TT1 test unit
- 100...240 V AC/12 V DC external power supply
- connection cables between the unit and the multi-pin connector on the range of trip units which equip the Tmax, SACE Isomax S and SACE Emax series
- connection cable between the unit and the PC (RS232 serial)
- power supply cable
- instruction manual and diskette with application SW
- plastic container.



SACE TT1 test unit

This allows tripping of all the electronic trip units which equip the Tmax family of circuit-breakers in the various versions (except for PR33x) to be checked and the trip test of the trip coil (CTC). The device, supplied with power by means of a replaceable 12 V battery, is provided with a two-pole polarised connector housed at the back of the box which allows connection of the device to the test input bushings located on the front of the electronic trip unit.

The compact dimensions of the accessory make it practically pocket size.

SD-TestBus 2

SD-TestBus 2 is the installation, diagnostic and configuration software for ABB SACE products with Modbus RTU communication. It can be used during putting into service or for trouble shooting in an operational communication network.

SD-TestBus2 carries out an automatic scan of the RS485 bus, detects all the devices connected and checks their configuration, verifying all the possible combinations of addresses, parity and baud rate.

Required standard set up is made of:

- Personal computer
- Serial interface (s.g. R5232/RS485 or USB/RS485)
- SD-TestBus 2 software.

Automatic transfer switch - ATS010



Automatic transfer switch - ATS010

The switching unit ATS010 (Automatic Transfer Switch) is the new network-group switching device offered by ABB SACE. It is based on microprocessor technology in compliance with the leading electromagnetic compatibility and environmental standards (EN 50178, EN 50081-2, EN 50082-2, IEC 60068-2-1, IEC 60068-2-2, and IEC 60068-2-3).

The device is able to manage the entire switching procedure between the normal line and emergency line circuit breakers automatically, allowing great flexibility of settings. In case of an error in the normal line voltage, in accordance with the delays set, the normal line circuit breaker is opened, the generator started and the emergency line circuit breaker closed. Similarly, when the normal line returns to range, the reverse switching procedure is automatically controlled.

It is especially suited for use in all emergency power supply systems requiring a solution that is ready to install, easy to use and reliable.

Some of the main applications include: power supply for UPS (Uninterrupted Power Supply) units, operating rooms and primary hospital services, emergency power supply for civilian buildings, airports, hotels, data banks and telecommunications systems, power supply of industrial lines for continuous processes.

The switching system consists of the ATS010 unit connected to two motor-driven and mechanically interlocked circuit breakers.

The Tmax T4, T5, T6 and T7 circuit-breakers and the switch-disconnectors of the respective sizes can be used.

The built-in mains sensor of the SACE ATS010 device makes it possible to detect errors in the mains voltage. The three inputs may be directly connected to the three phases of the normal power supply line for networks with rated voltage up to 500 V AC. Networks with a higher voltage require the insertion of voltage transformers (TV), setting a rated voltage for the device that matches their secondary voltage (typically 100 V).

Two change-over contacts for each circuit breaker connect directly to the motor operator. The circuit breaker connection is completed by wiring the status contacts: Open/Closed, Relay tripped, Racked-in (for draw out/plug-in circuit-breakers).

That is why on every circuit breaker connected to the ATS010 unit, the following are included in addition to the mechanical interlock accessories:

- motor operator from 48 V to 110 V DC or up to 250 V AC
- key lock only against manual operation for motor operator
- open/closed contact and contact for tripped
- racked-in contact (in the case of withdrawable)

The ATS010 device is designed to ensure extremely high reliability for the system it controls. It contains various safety systems intrinsically related to software and hardware operation.

For software safety, a special logic prevents unwarranted operations, while a constantly operative watchdog system points out any microprocessor malfunctions via a LED on the front of the device.

Hardware safety allows integration of an electrical interlock via power relay, so that there is no need to use an external electrical interlock system. The manual selector on the front of the device can also control the entire switching procedure, even in the event of a microprocessor fault, by working electromechanically on the control relays.

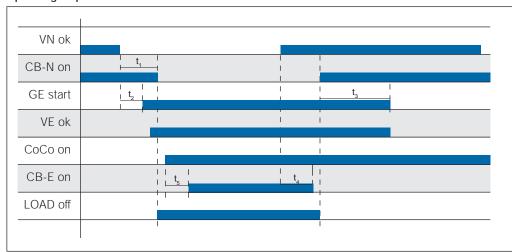
General specifications	
Rated supply voltage	24 V DC ± 20%
(galvanically insulated from earth)	48 V DC ±10%
	(maximum ripple ±5%)
Maximum absorbed power	5 W @ 24 V DC
	10 W @ 48 V DC
Rated power (mains present and circuit breakers not controlled)	1.8 W @ 24 V DC
	4.5 W @ 48 V DC
Operating temperature	-25 °C+70 °C
Maximum humidity	90% without condensation
Storage temperature	-25 °C+80 °C
Protection rating	IP54 (front panel)
Dimensions [mm]	144 x 144 x 85
Weight [kg]	0.8

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Setting range for thresholds and times

Minimum voltage	Un Min	-5%30% Un
Maximum voltage	Un Max	+5%+30% Un
Fixed frequency thresholds		10%+10% fn
t ₁ : opening delay of the normal line circuit breaker due to network error	(CB-N)	032s
t ₂ : generator start-up delay due to network error		032s
t ₃ : stopping delay of the generator		0254s
t ₄ : switching delay due to network stop		0254s
t ₅ : closing delay of the emergency line circuit breaker	(CB-E)	
after detecting the generator voltage		032s

Operating sequence

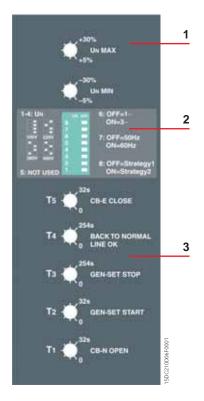


Caption
VN Mains voltage
CB-N Normal line circuit breaker closed

GE Generator
VE Emergency line voltage
CoCo Enable switching to emergency line
CB-E Emergency line circuit breaker closed
LOAD Disconnection of lower priority connected loads

Automatic transfer switch - ATS010

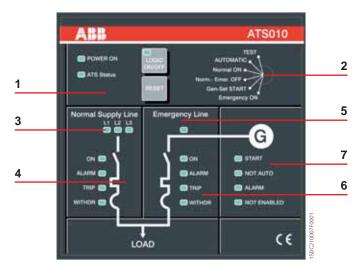
Side panel settings



Caption

- 1 Selectors to set the under- and overvoltage thresholds
- 2 Dip-switches to set:
 - rated voltage
- normal single-phase or three-phase
- mains frequency
- switching strategySwitching delay time settings for

Front panel



- Caption
 1 Status of the ATS010 unit and logic
 2 Operating mode selector
 3 Normal line check

- 4 Normal line creck
 4 Normal line circuit breaker status
 5 Voltage on the emergency line
 6 Emergency line circuit breaker status
 7 Generator status

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Installation accessories and spare parts

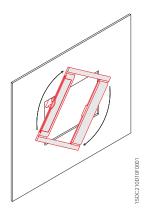


Bracket for fixing on DIN rail

This is applied to the fixed circuit breaker and allows installation on standardized DIN EN 50022 rails. It simplifies assembly of the T1 - T2 - T3 circuit breakers in standard switchboards. The bracket for fixing on DIN rail is also available for Tmax circuit breakers combined with RC221 and RC222 residual current releases or with the solenoid operator of the side-by side type.

Flange for compartment door

This is always supplied with the Tmax circuit-breakers. All the flanges in the Tmax series are of new design and do not require the use of screws for installation: fixing is greatly simplified by just a simple coupling operation. When a rotary handle operating mechanism or residual current releases is used, a dedicated flange is supplied to be used instead of the one supplied with the circuit-breaker. For T4, T5, T6 and T7 withdrawable circuit-breakers, the flange supplied with the conversion kit must be used instead of the one supplied with the fixed circuit-breaker.



Spare parts

A wide range of spare parts is available for the Tmax family of circuit-breakers. For further details about the complete range of spare parts available, please ask for the "Spare Parts Catalogue" from the Service Division of ABB SACE.

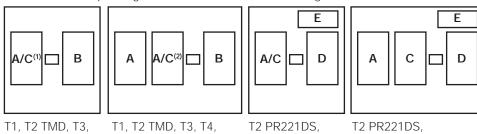
Compatibility of internal accessories

Compatibility

An overview of the assembly compatibility of (internal) accessories with the Tmax Series circuit-breakers can be found in this section.

Possible combination among the internal accessories

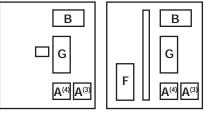
The drawing represents the internal slot of the circuit-breakers. A, C and F are housed in the slots on the left of the operating lever, while B, D, E and G in the right one.











T7 3/4 poles

T7M 3/4 poles

- (1) only for T1-T2-T3
- (2) only for T4-T5 (3) position for assembly of the SOR (4) position for assembly of the UVR

A = Shunt opening release (SOR) or Undervoltage release (UVR)

- B = Auxiliary contacts
- C = Trip coil of the residual current
- D = Trip coil of the electronic trip unit PR221DS
- E = Auxiliary contacts for T2 with electronic trip unit PR221DS
- F = Spring charging motor
- G = Shunt closing release (SCR)

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Characteristic curves and technical information

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Characteristic curves

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(I) For T4 4 and T0 with DD004DC allows and ADD CACE directly	

 $^{\mbox{\tiny (1)}}$ For T1 1p and T2 with PR221DS, please ask ABB SACE directly.

Examples of curve readout

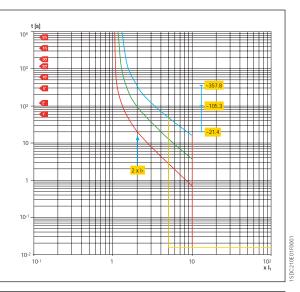
Example 1 - T4N 250

Trip curves for power distribution (thermomagnetic trip unit)

Considering a T4N 250 In = 250 A circuit-breaker. By means of the thermal adjustment trimmer, the current threshold I_1 is selected, for example at 0.9 x In (225 A); the magnetic trip threshold I_3 , adjustable from 5 to 10 x In, we select at 10 x In, equal to 2500 A.

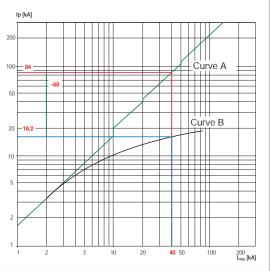
It can be noted that, on the basis of the conditions in which the overload is presented, i.e. with the circuit-breaker at thermal running or not, the thermal relay trip varies considerably. For example, for an overload current of 2 x $\rm I_1$, the trip time is between 21.4 and 105.3 s for hot trip, and between 105.3 and 357.8 s for cold trip.

For fault current values higher than 2500 A, the circuit-breaker trips instantaneously with the magnetic protection.



Example 2 - T2S 160 Limitation curves

The following figure shows the trend of the Tmax T2S 160, In = 160 A circuit-breaker current-limiting curve. The r.m.s. of the prospective symmetrical short-circuit current is indicated on the abscissa of the diagram, whereas the peak short-circuit current value is indicated on the ordinates. The current-limiting effect can be assessed by comparing - at the same symmetrical short-circuit current value, the corresponding peak value at the prospective short-circuit current (curve A) with the limited peak value (curve B). The T2S 160 circuit-breaker with thermomagnetic trip unit In = 160 A at a voltage of 400 V limits the short-circuit current to 16.2 kA for a fault current of 40 kA, with a reduction of about 68 kA compared with the peak value of the 84 kA prospective short-circuit current.



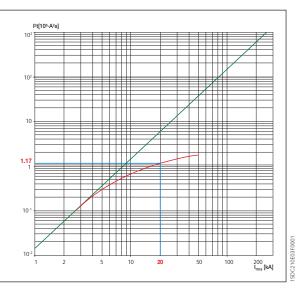
Example 3 - T3S 250

Specific let-through energy curves

An example of reading the graph of the specific let-through energy curve of the T3S 250 ln = 160 A circuit-breaker at a voltage of 400 V is given below.

The prospective symmetrical short-circuit current is indicated on the abscissa of the diagram, whereas the ordinates show the specific letthrough energy values expressed in A²s.

In correspondence with a short-circuit current of 20 kA, the circuit-breaker lets through a value of l^2t equal to $1.17 \cdot 10^6 \cdot A^2s$.



Abbreviations used

In = rated current of the thermomagnetic or electronic trip unit

= set trip current for overload

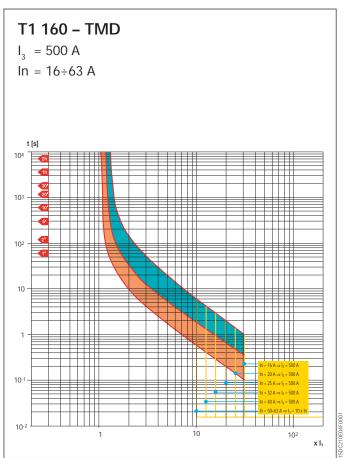
I₃ = trip current for short-circuit

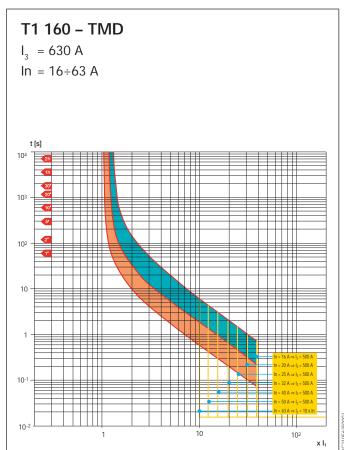
I_{rms} = prospective symmetrical short-circuit current

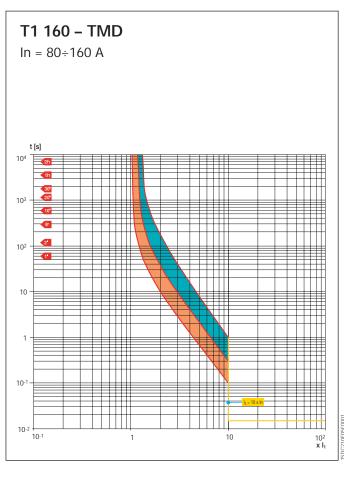
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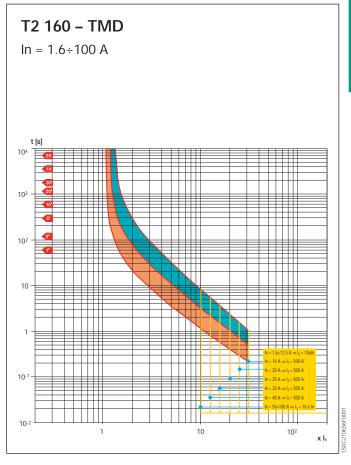
Trip curves for power distribution

Circuit-breakers with thermomagnetic trip units



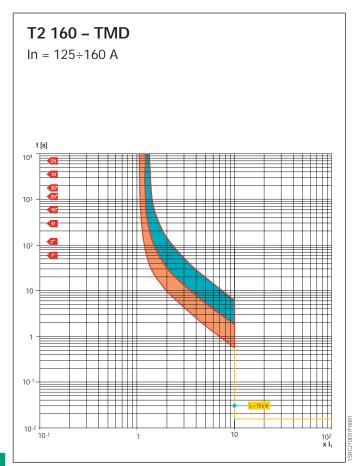


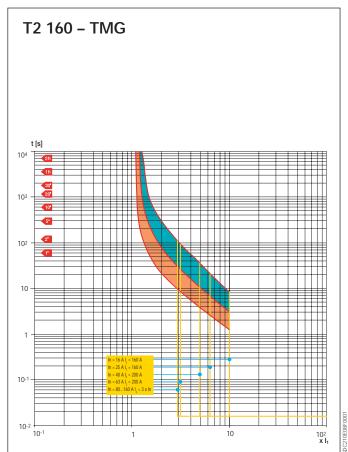


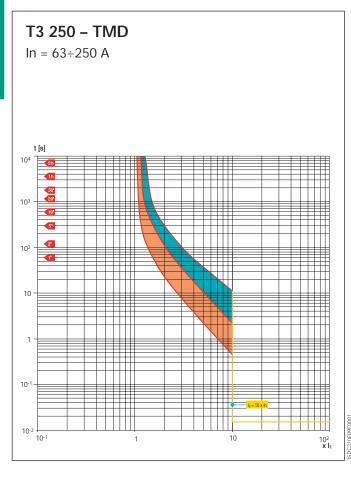


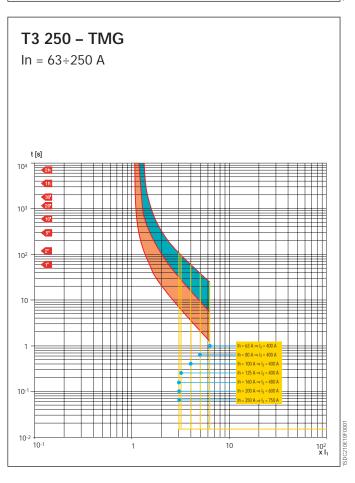
Trip curves for power distribution

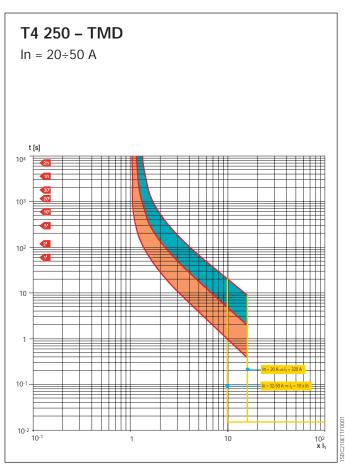
Circuit-breakers with thermomagnetic trip units

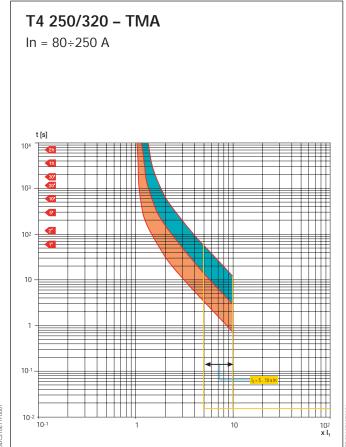


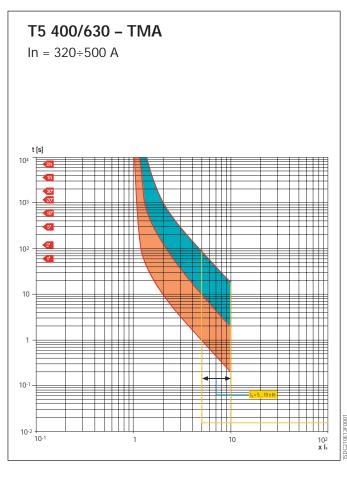


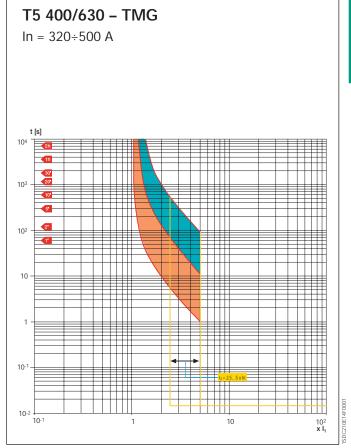




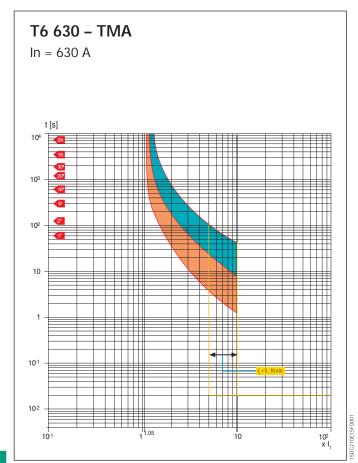


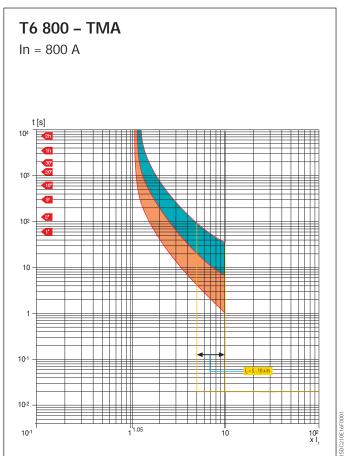




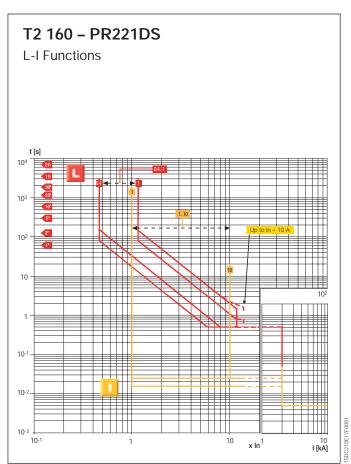


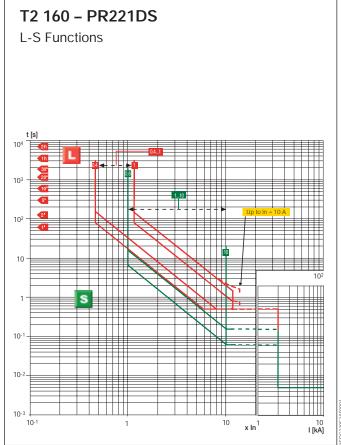
Circuit-breakers with thermomagnetic trip units





Circuit-breakers with electronic trip units





T4 250/320 - T5 400/630 - T6 630/800/1000 PR221DS L-I Functions Note: For T4 In = 320 A, T5 In = 630 A and T6 In = 1000 A ⇒ I₂max = 8.5 x In

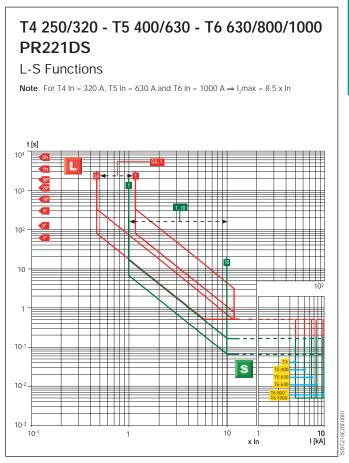
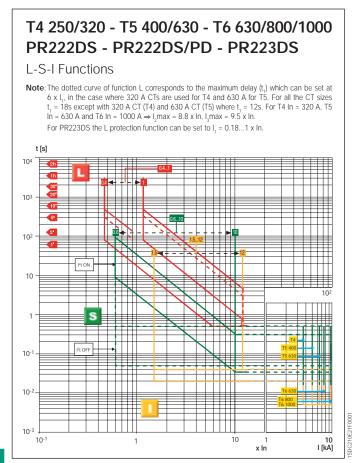
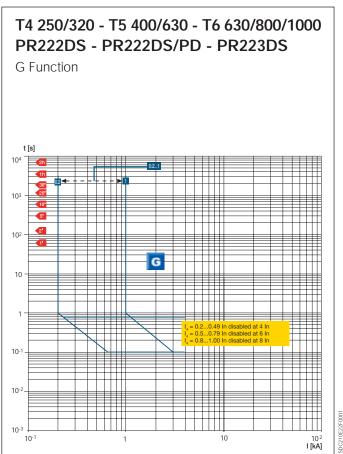
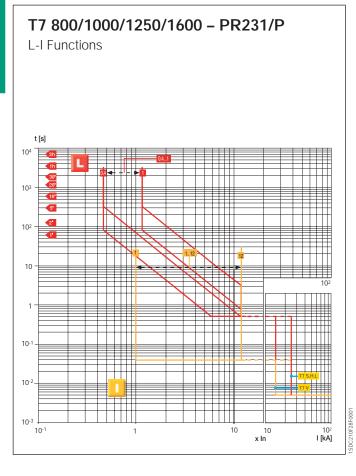


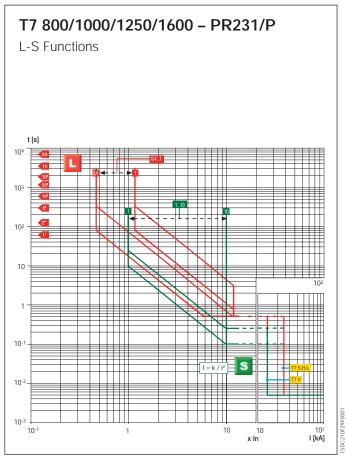
ABB SACE

Circuit-breakers with electronic trip units

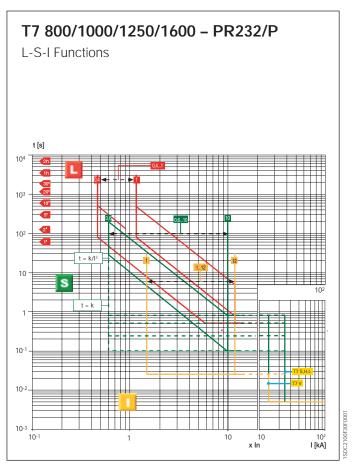


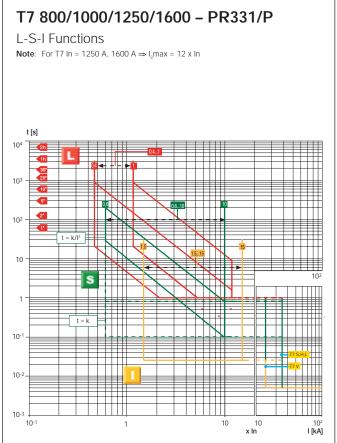






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T7 800/1000/1250/1600 – PR331/P G Function t [s] 101 102 104 105 107 108-9-1 in disabled at 4 in 108-9-1 in disabled at 5 in 109-9-1 in disabled at 6 in 109-9-1 in 109-9-9-1 in 109-9-1 in 109-9-1

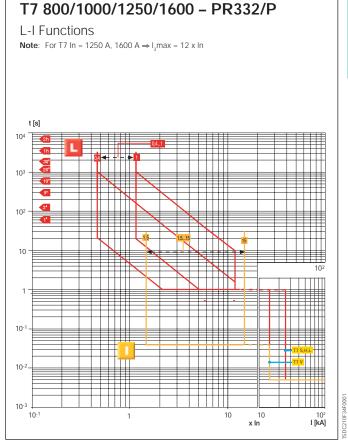
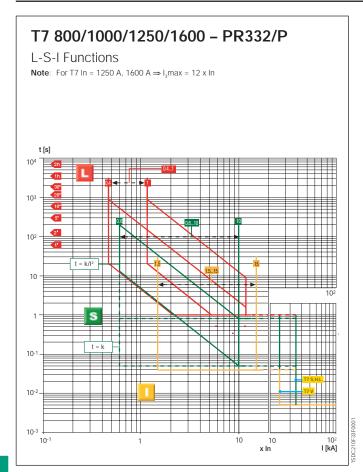
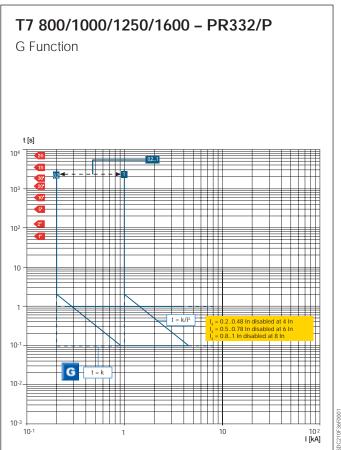
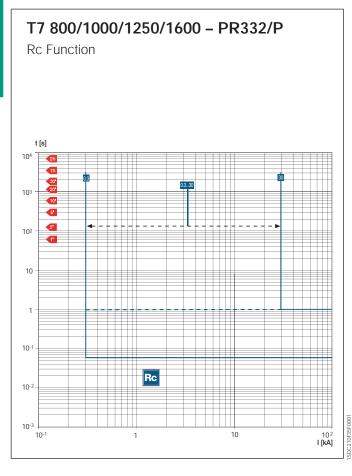


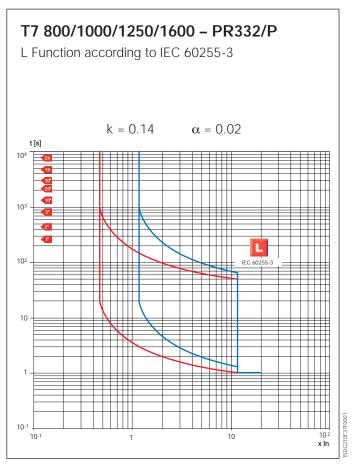
ABB SACE

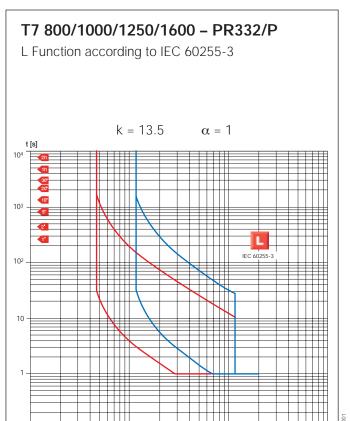
Circuit-breakers with electronic trip units

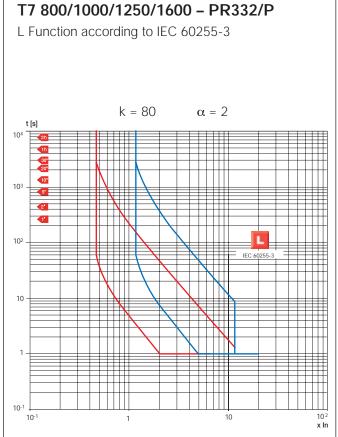


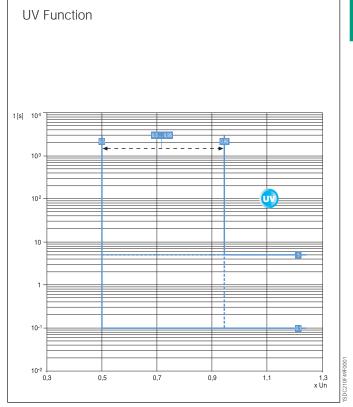








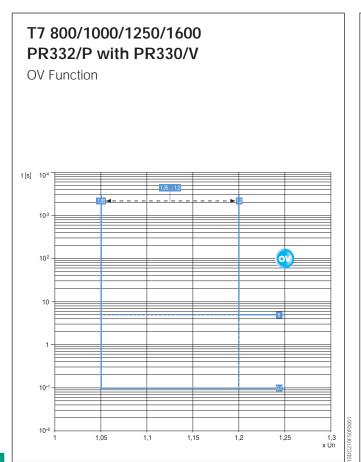


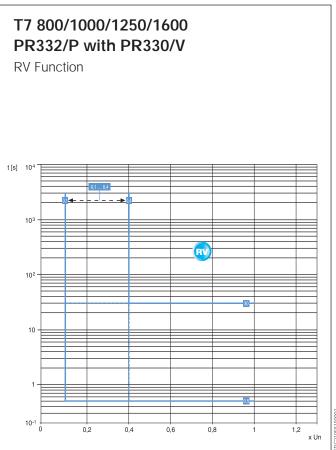


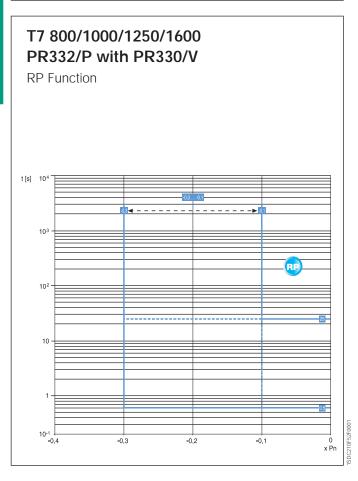
T7 800/1000/1250/1600

PR332/P with PR330/V

Circuit-breakers with electronic trip units







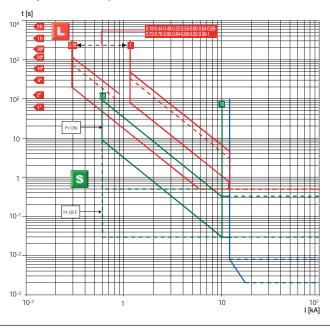
Trip curves for zone selectivity

Circuit-breakers with PR223EF trip unit

T4L 250/320 - T5L 400/630 - T6L 630/800/1000 PR223EF - Vaux ON

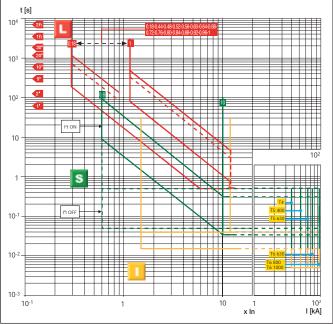
L-S-EF Functions

Note: The dotted curve of function L corresponds to the maximum delay (t_1) which can be set at 6 x I_+ , in the case where 320 A CTs are used for T4 and 630 A for T5. For all the CT sizes t_1 = 18s except with 320 A CT (T4) and 630 A CT (T5) where t_1 = 12s. For T4 ln = 320 A, T5 ln = 630 A and T6 ln = 1000 A \Rightarrow I_2 max = 8.8 x ln and I_3 max = 9.5 x ln.



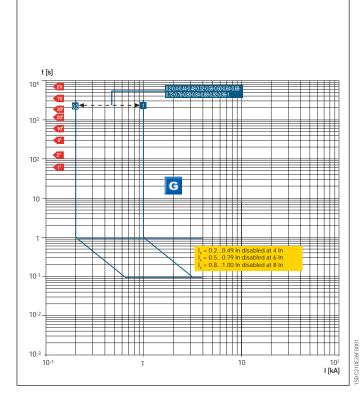
T4L 250/320 - T5L 400/630 - T6L 630/800/1000 PR223EF - Vaux OFF L-S-I Functions Note: The dotted curve of function L corresponds to the maximum delay (t_i) which can be set at 6 x 1_i, in the case where 320 A CTs are used for T4 and 630 A for T5 For all the CT stage t_i = 19c except with 230 A CT. (t_i) and 630 A CT.

Note: The dotted curve of function L corresponds to the maximum delay (t,) which can be set at 6 x l,, in the case where 320 A CTs are used for T4 and 630 A for T5. For all the CT sizes t, = 18s except with 320 A CT (T4) and 630 A CT (T5) where t, = 12s. For T4 ln = 320 A, T5 ln = 630 A and T6 ln = 1000 A \Rightarrow l_max = 8.8 x ln and l_max = 9.5 x ln.

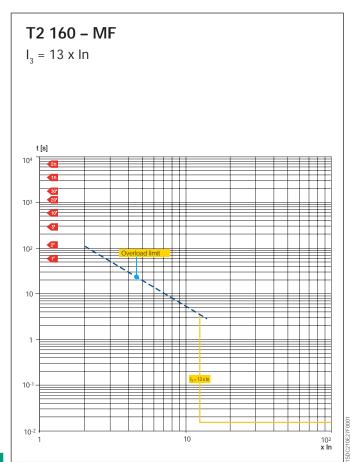


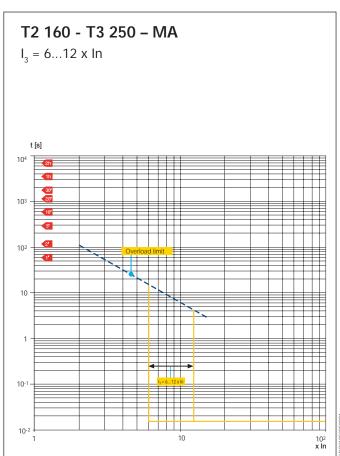
T4L 250/320 - T5L 400/630 - T6L 630/800/1000 PR223EF - Vaux ON/OFF

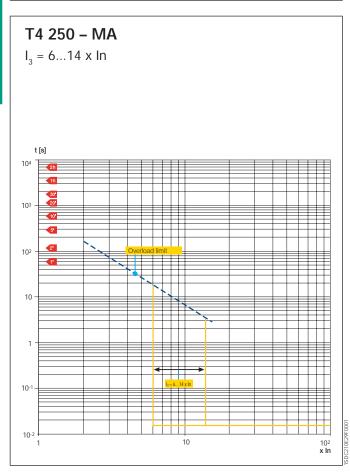
G Function



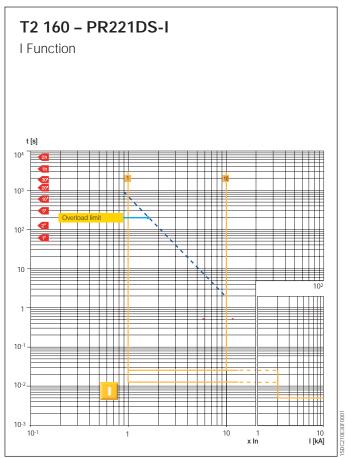
Circuit-breakers with magnetic only trip units

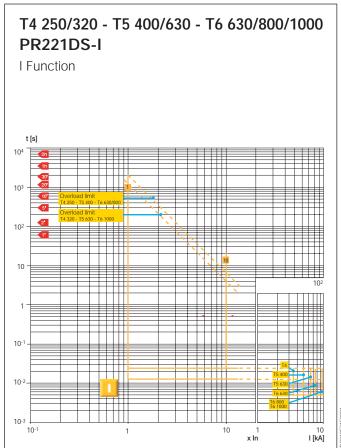


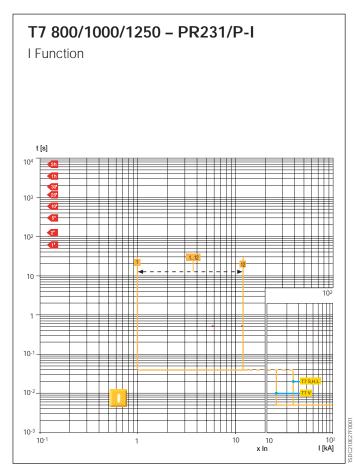




Circuit-breakers with PR221DS-I and PR231/P electronic trip unit







Use of the trip curves of circuit-breakers with PR222MP electronic trip unit

For correct parameter setting of the SACE PR222MP electronic trip unit, it may be useful to compare the overall circuit-breaker curve with the motor starting curve.

For this purpose, with the protection function graphics shown on the following pages, it is possible to draw the overall curve required for the circuit-breaker fitted with SACE PR222MP trip unit simply and immediately.

N.B. For function L, as for all the other functions, make sure you place a glossy tracing sheet over the curve so that the times on the axis of the co-ordinates coincide.

Function L (cannot be excluded) Protection against overload

To protect the motor against any overloads, as a first step it is necessary to adjust function L to a current I, higher than or equal to the rated current of the motor le: $I_{\lambda} \ge I_{\lambda}$ le.

For example, if Ie = 135 A, an T4 250 circuit-breaker can be selected with In = 160 A and the following adjustment carried out: $I_1 = 0.85$ x In = 136 A.

The second step is to select the trip class according to the motor starting time. For a motor with a start-up overload of 6 seconds, class 10 can be selected, with a trip time of 8s at $7.2 \times I_1$.

To trace the curve correctly on the glossy sheet, according to I/In, simply place the glossy sheet over the graph of function L so that I/In = 0.85 (on the glossy sheet) corresponds to $I/I_1 = 1$ (on the graph) and draw the curve relative to class 10.

Function R (can be excluded) Protection against rotor blockage

Protection against rotor blockage can be set both with regard to the trip current $I_5 = 3 \dots 10 \times I_1$ (in this case $I_5 = 3 \dots 10 \times 0.85 \times 160$), and with regard to the trip time t_5 .

To trace the curve correctly on the glossy sheet, simply place the glossy sheet over the graph of function R so that $I/In = I_1/In$ (on the glossy sheet) corresponds to $I/I_1 = 1$ (on the graph). In this case $I/In = I_1/In = 0.85$, and draw the desired curve.

Function I (cannot be excluded) Protection against short-circuit

This protection function against short-circuit recognises whether the motor is in the starting phase, thereby avoiding unwarranted trips; the trip threshold can be set from 6 x In to 13 x In.

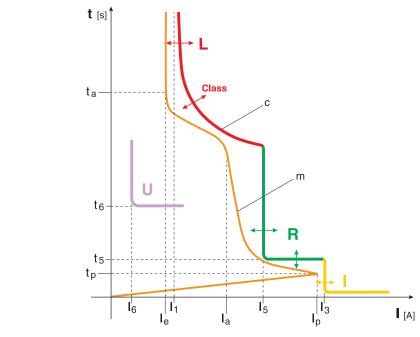
To trace the curve correctly on the glossy sheet, simply place the glossy sheet over the graph of function I so that I/In = 1 (on the glossy sheet) corresponds to I/In = 1 (on the graph) and draw the desired curve.

Function U (can be excluded) Protection against loss and/or unbalance of a phase

Protection against loss or unbalance of a phase, if set to ON, intervenes when one or two phases have a current lower than $0.4 \times I_1$ ($0.4 \times 0.85 \times In = 0.4 \times 0.85 \times 160 = 54.4 = 54.4 = 160 = 54.4 = 54.4 = 160 = 1$

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Characteristic operating curve of an asynchronous motor



I₁ = function L trip current

 I_3 = function I trip current

 I_s = function R trip current

 t_5 = function R trip time

I₆ = function U trip current

 t_6 = function U trip time

 I_e = rated service current of the motor

 I_a = motor starting current

I_p = peak value of the sub-transient starting current

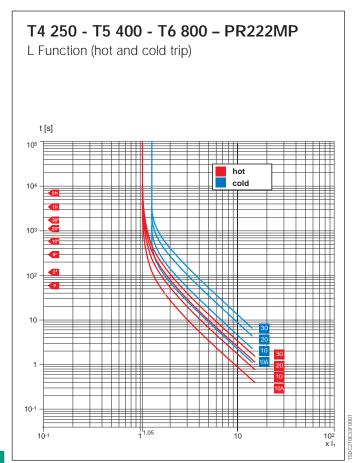
t = motor starting time

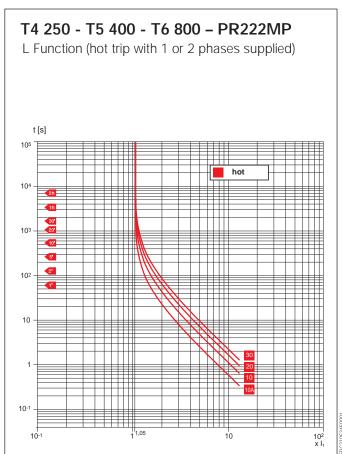
 $\mathbf{t_p}$ = duration of the sub-transient starting phase

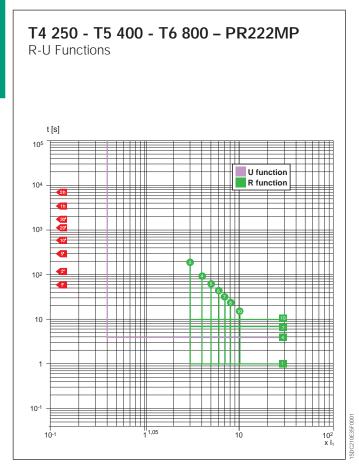
 \mathbf{m} = typical motor starting curve

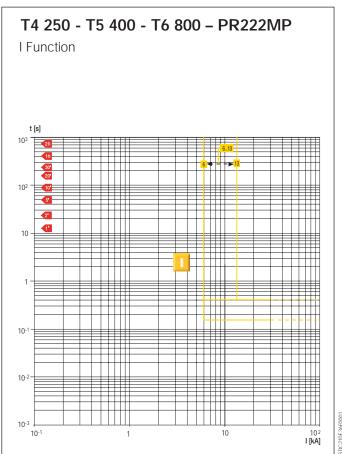
 $\boldsymbol{c} \ = \ \text{example of trip curve of a motor protection circuit-breaker with electronic trip unit}$

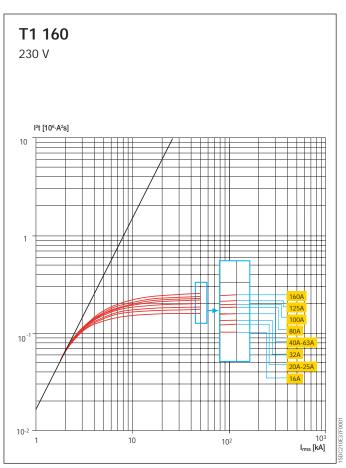
Circuit-breakers with PR222MP electronic trip unit

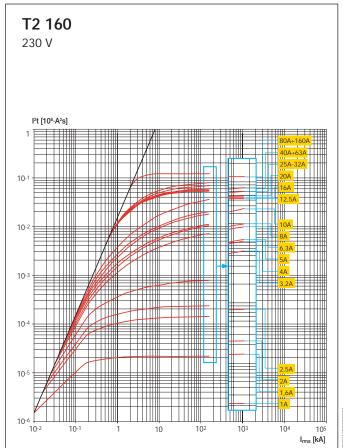


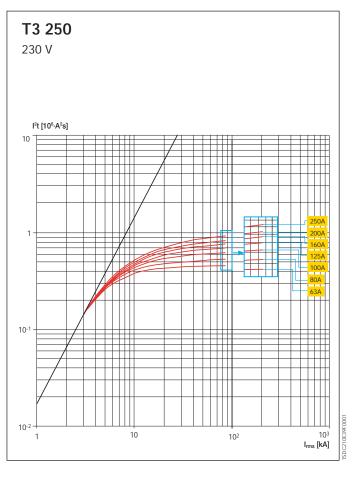












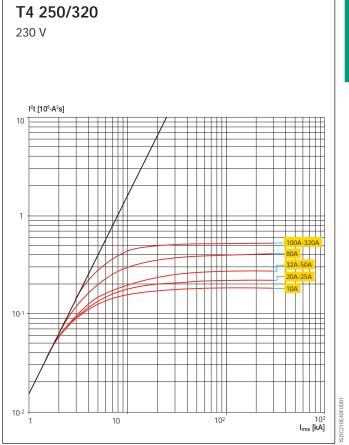
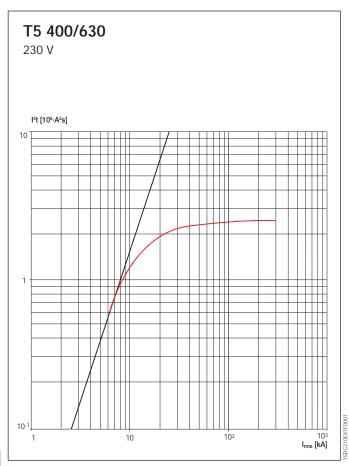
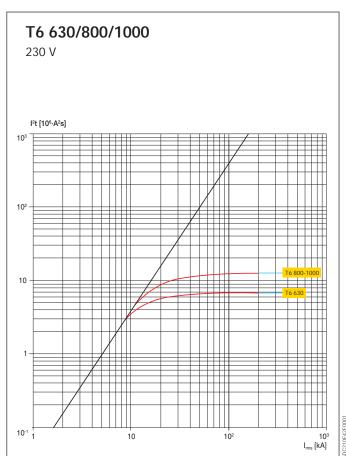
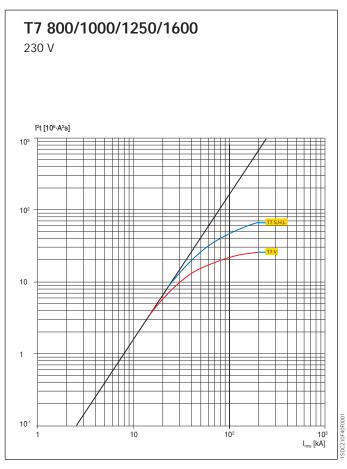
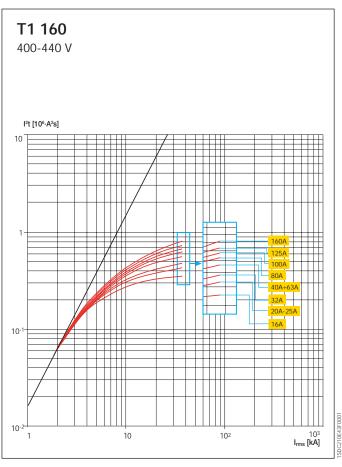


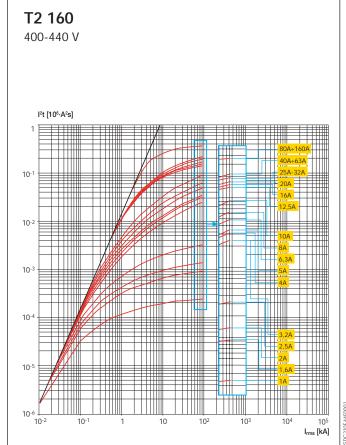
ABB SACE

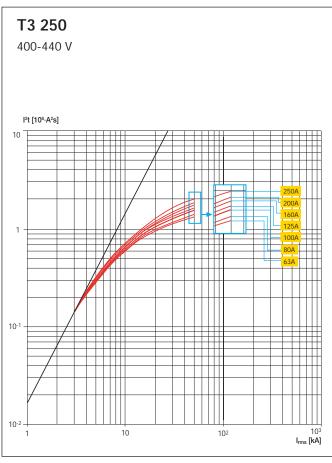


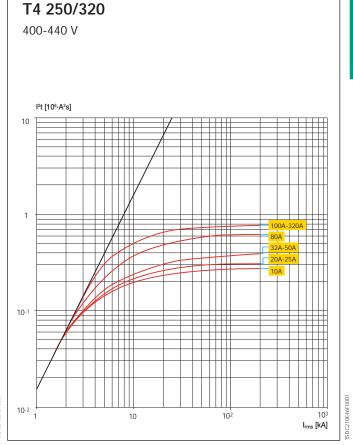


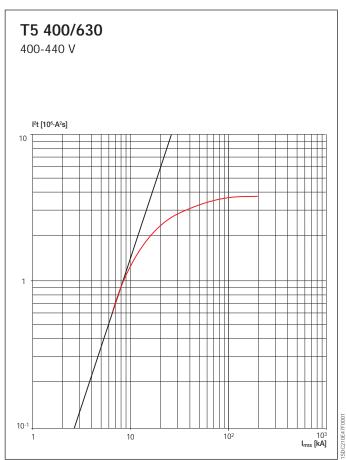


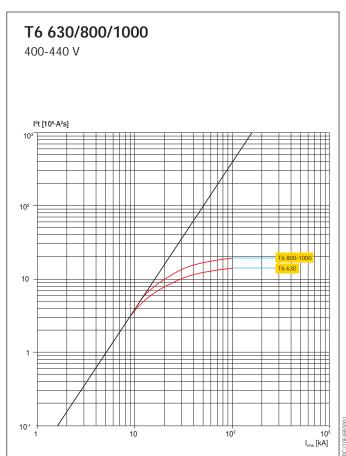


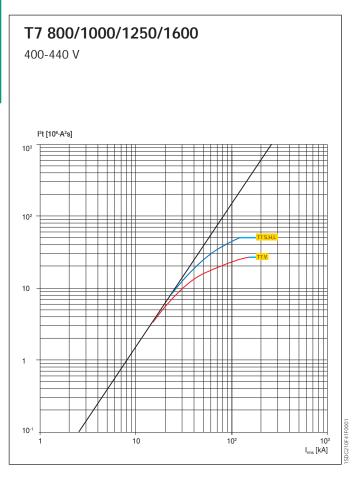


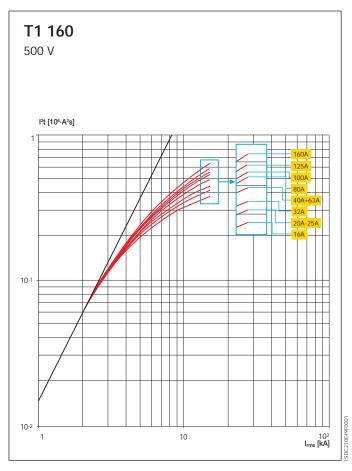


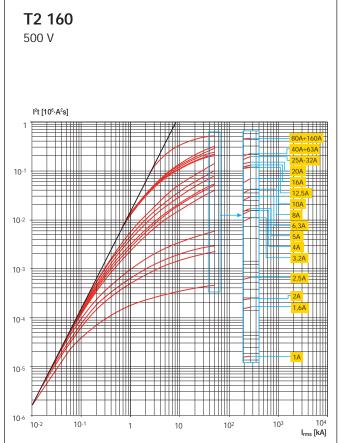


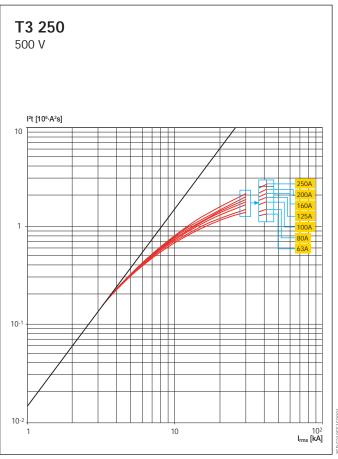


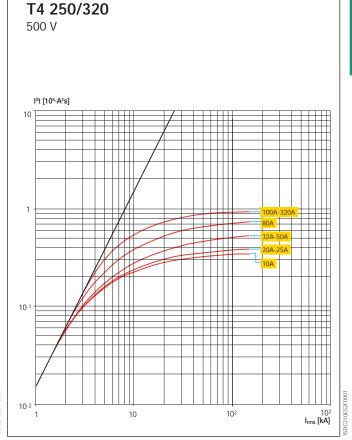


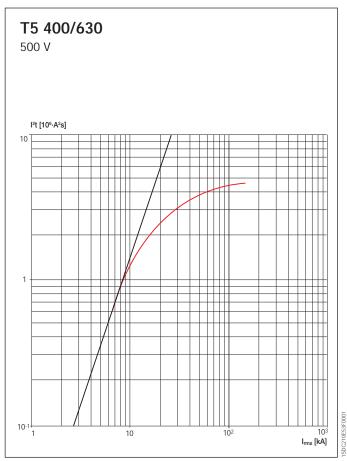


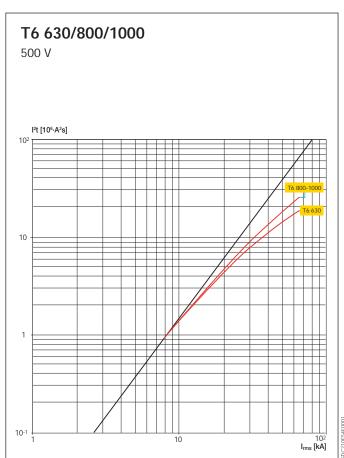


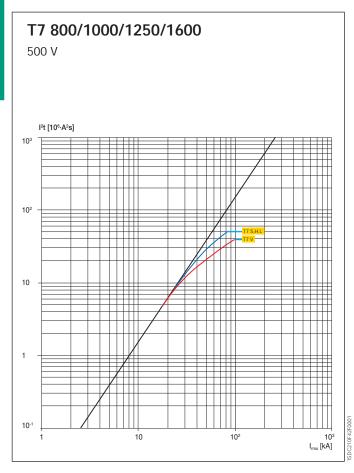


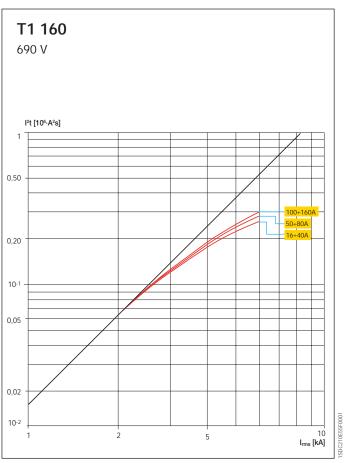


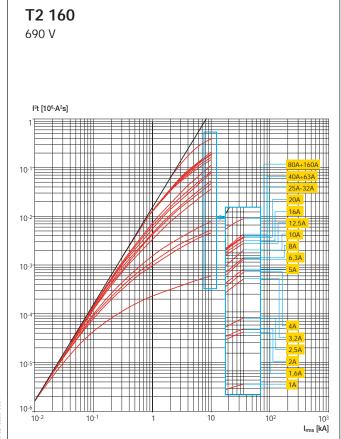


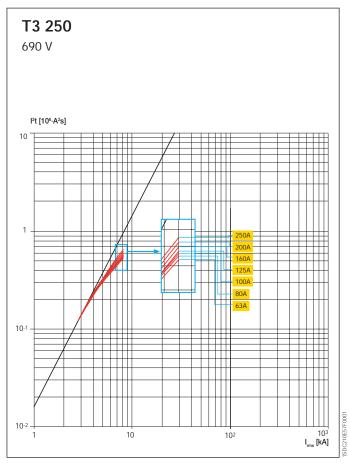


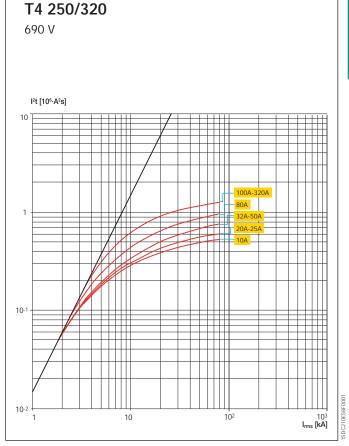


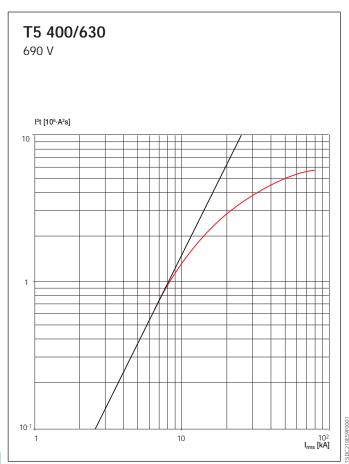


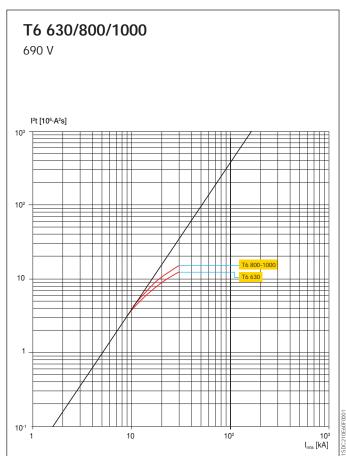


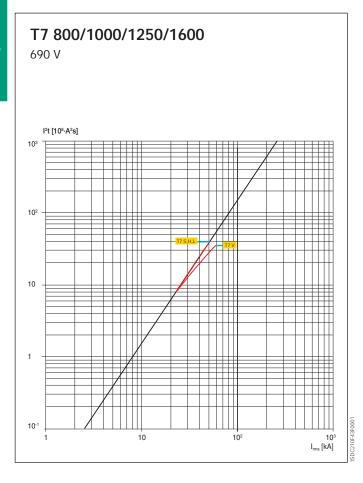


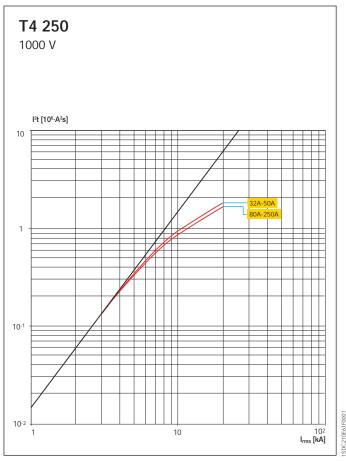


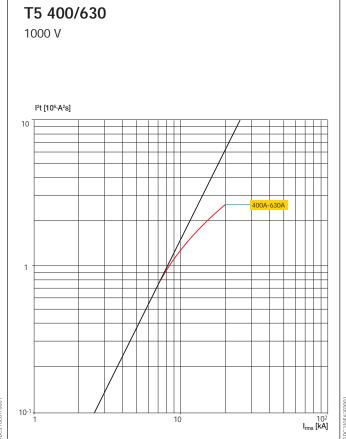




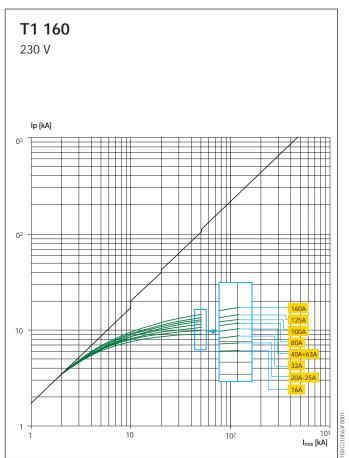


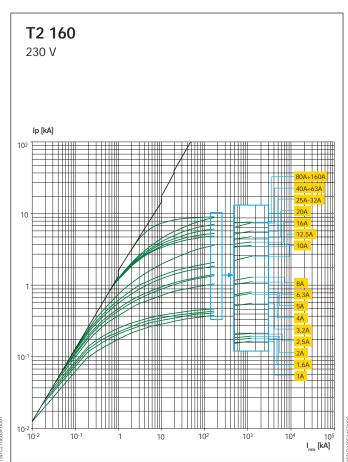


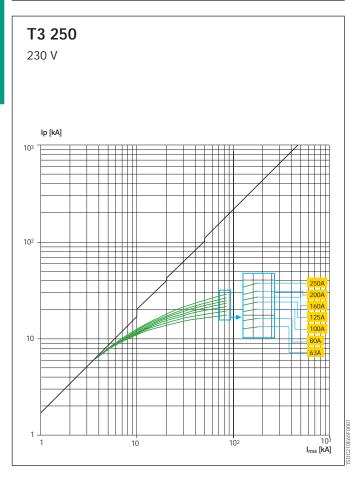


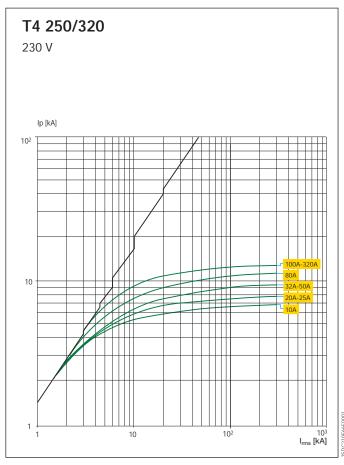


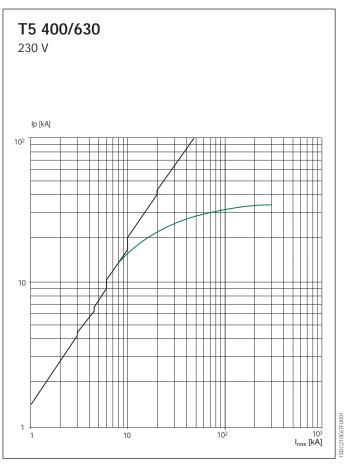
Limitation curves

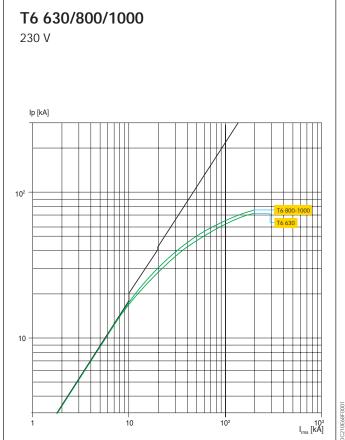


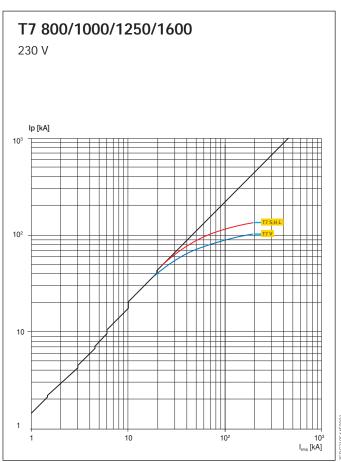




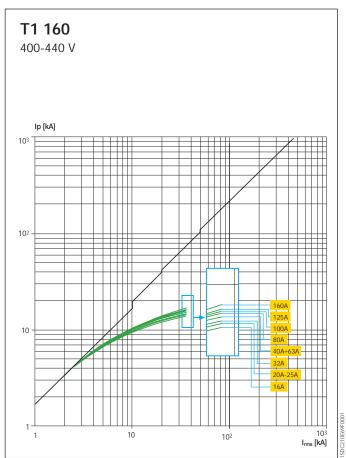


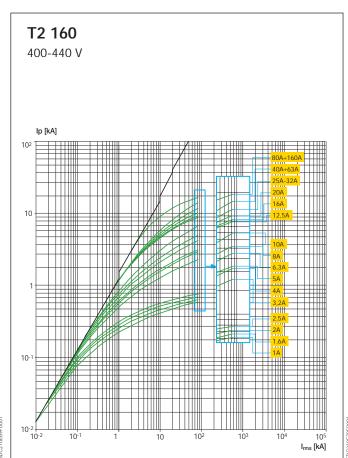


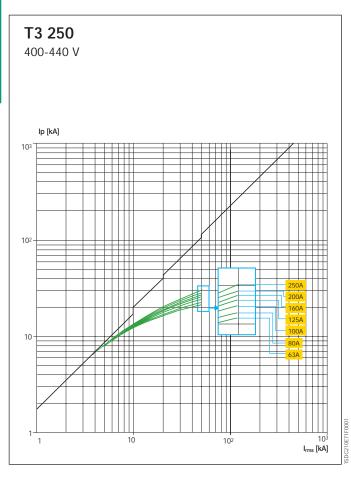


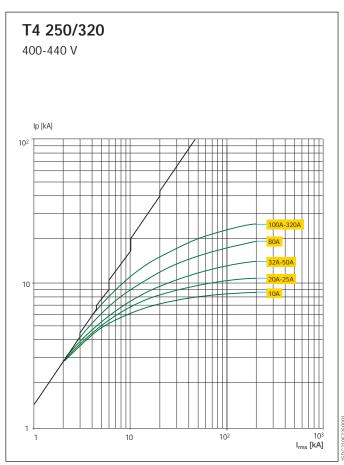


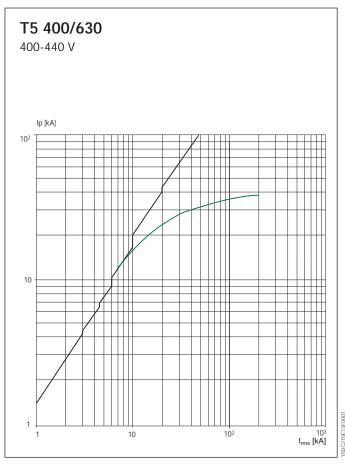
Limitation curves

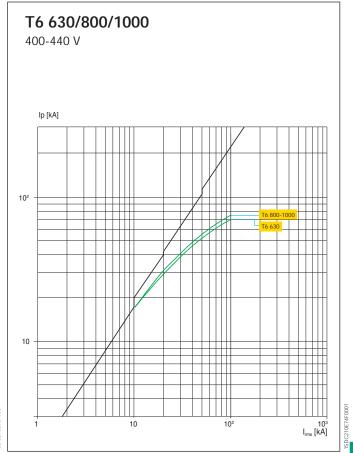


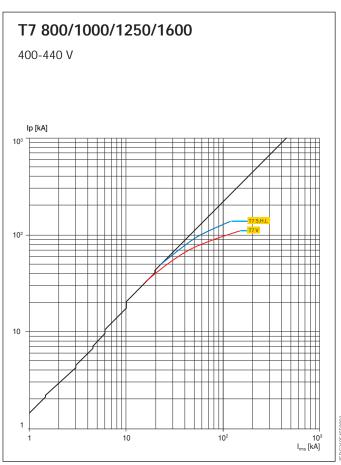




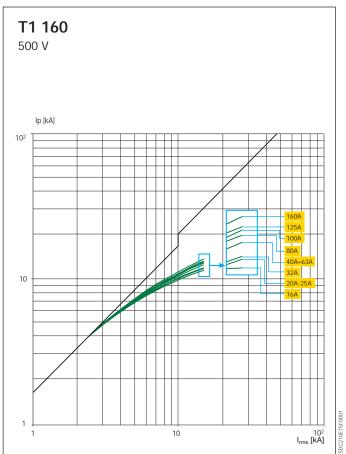


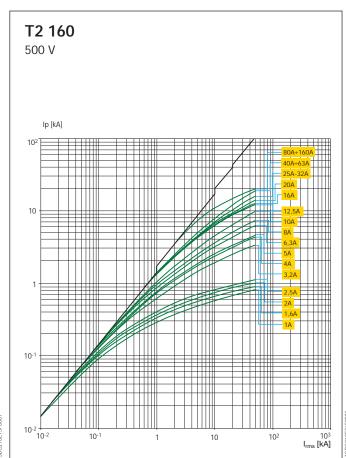


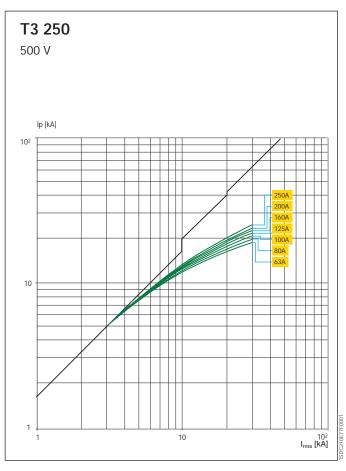


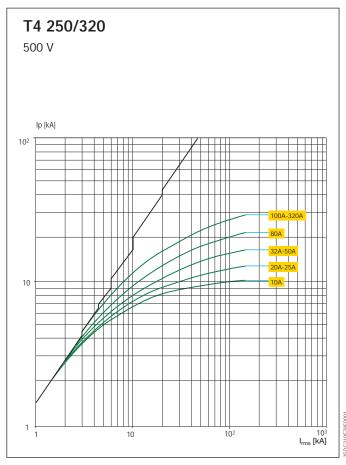


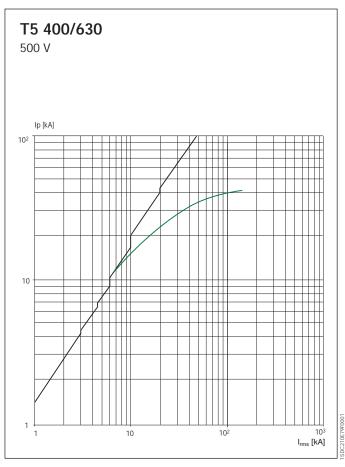
Limitation curves

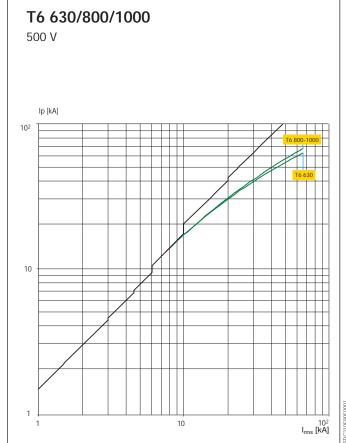


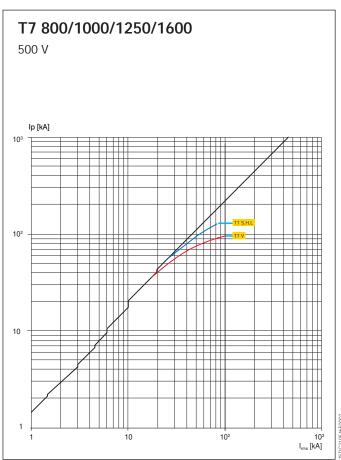




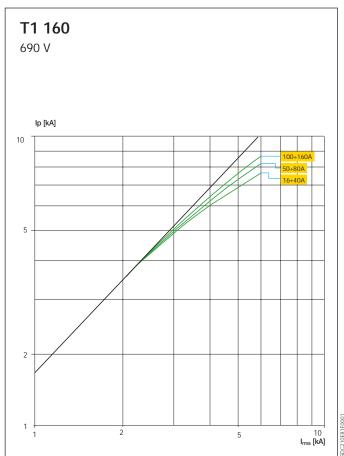


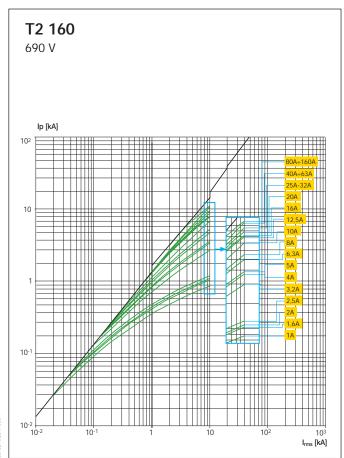


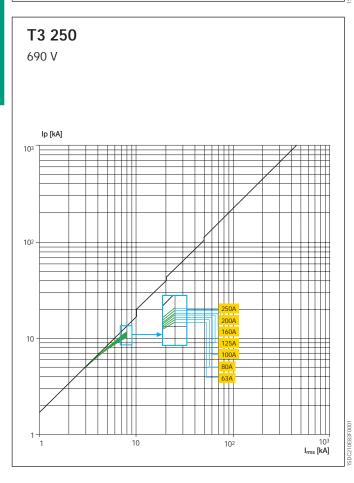


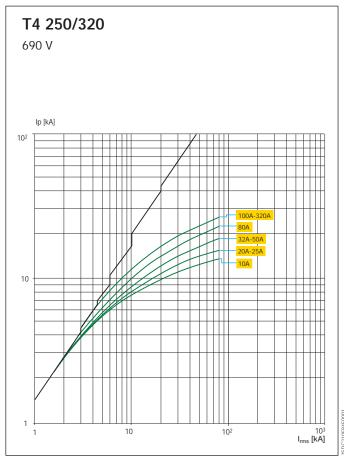


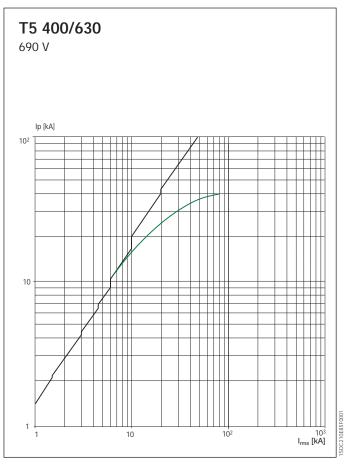
Limitation curves

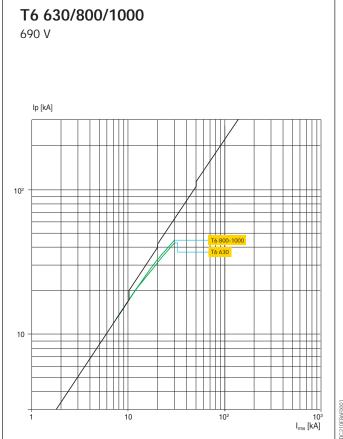


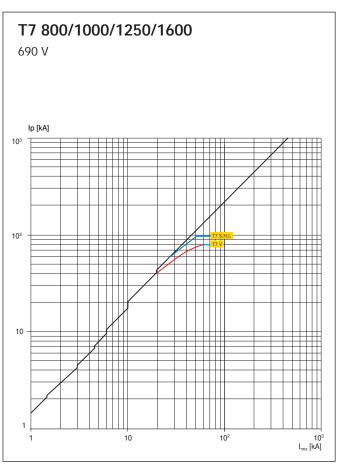




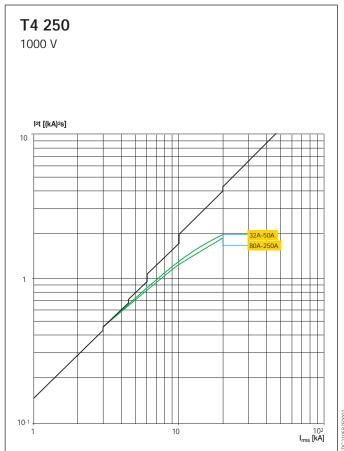


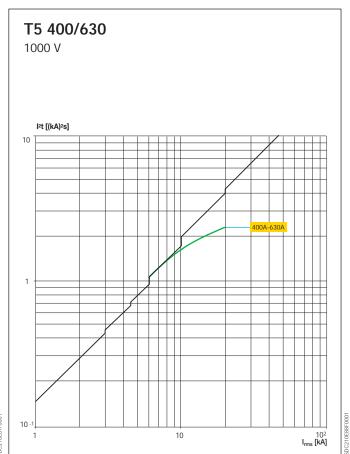






Limitation curves





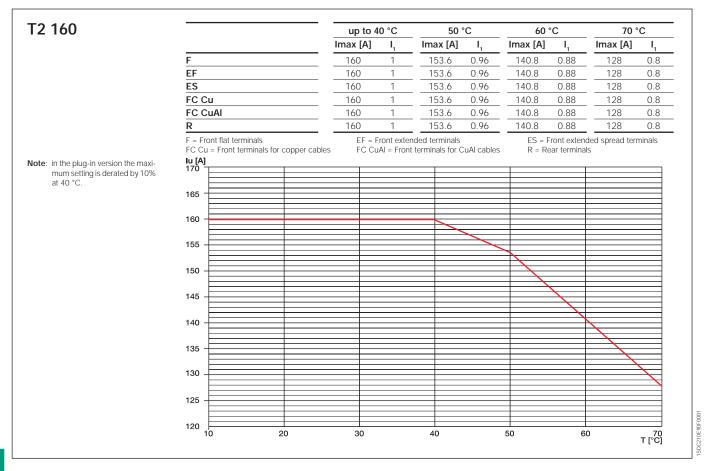
Temperature performances

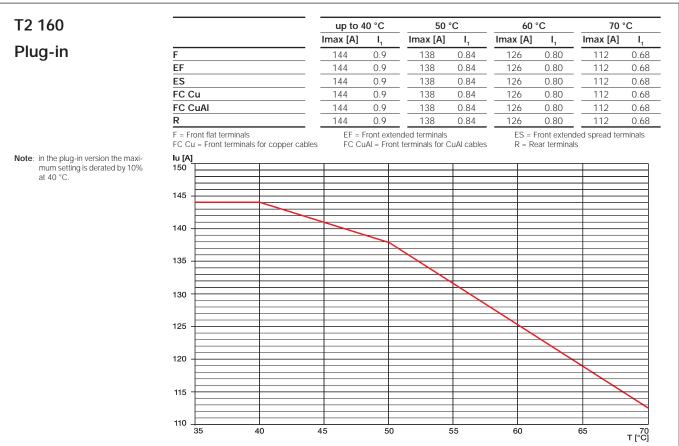
Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors

T1D 160		up to 40 °C	50 °C	60 °C	70 °C
		Imax [A]	Imax [A]	Imax [A]	Imax [A]
	FC	160	160	152	136
	F	160	160	152	136
	FC = Front cable terminals	F = Front flat tern	ninals		
	Iu [A] 170				
	160				
	155				
	145				
	140				
	135				
	130				
	120				
	115				
	110 40 45				

Temperature performances

Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors

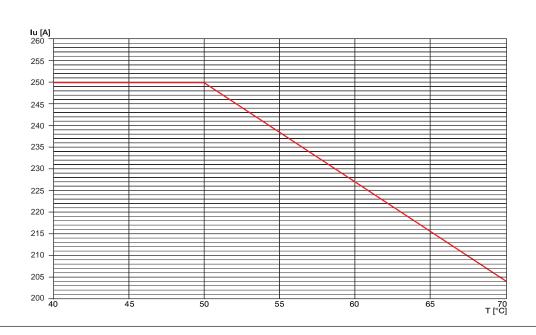




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F = Front flat terminals

Note: in the plug-in version the maximum setting is derated by 10% at 40 °C.



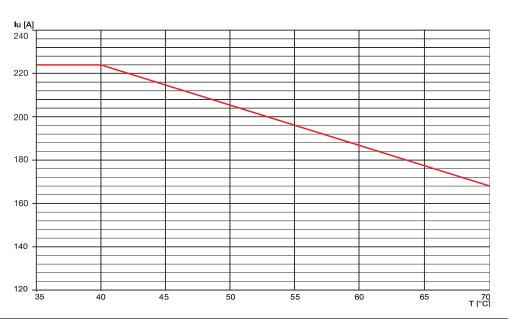
T3D 250 Plug-in

	up to 40 °C
	Imax [A]
F	225
EF	225
ES	225
FC Cu	225
FC CuAl	225

up to 40 °C	50 °C	60 °C	70 °C
Imax [A]	Imax [A]	Imax [A]	Imax [A]
225	208	190	170
225	208	190	170
225	208	190	170
225	208	190	170
225	208	190	170

F = Front flat terminals

Note: in the plug-in version the maximum setting is derated by 10% at 40 °C.



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Temperature performances

Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors

T4 250 and T4D 250 up to 40 °C 50 °C 60 °C 70 °C Imax [A] Imax [A] Imax [A] Imax [A] **Fixed** FC 250 250 250 230 0.92 250 250 250 230 0.92 HR 250 250 250 220 0.88 VR 250 250 250 220 0.88 FC = Front cables terminals VR = Rear flat vertical terminals F = Front flat terminals HR = Rear flat horizontal terminals lu [A] 250 245 FC-F 240 235 HR-VR 230 225 220 70 **T [°C]**

T4 250 and T4D 250

Plug-in / Withdrawable

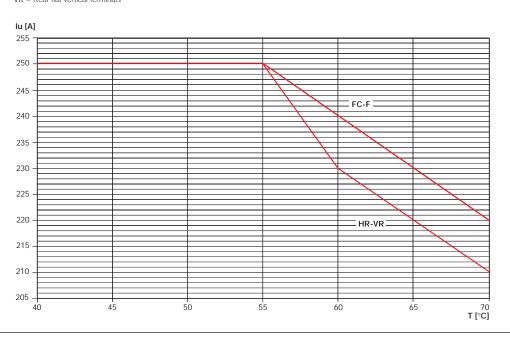
FC			
F			
HR			
VR			

FC = Front cables terminals VR = Rear flat vertical terminals

up to 4	0 °C	50 °C	50 °C		60 °C 70 °C		C
Imax [A]	I ₁						
250	1	250	1	240	0.96	220	0.88
250	1	250	1	240	0.96	220	0.88
250	1	250	1	230	0.92	210	0.84
250	1	250	1	230	0.92	210	0.84

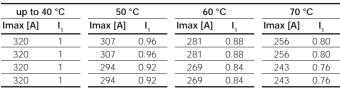
F = Front flat terminals

HR = Rear flat horizontal terminals



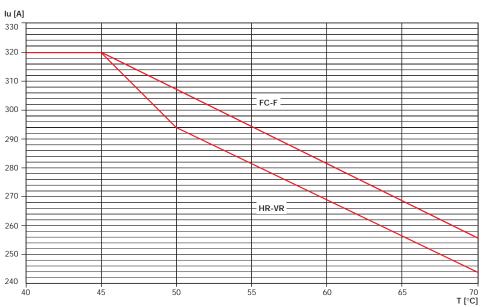
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Fixed FC 320 F 320 HR 320 F 20 F 320 F 320 F 320 F 320 F 320 F 320 Iu [A] 330 Iu [A] 330 Iu [A]



F = Front flat terminals

HR = Rear flat horizontal terminals



T4 320 and T4D 320

Plug-in / Withdrawable

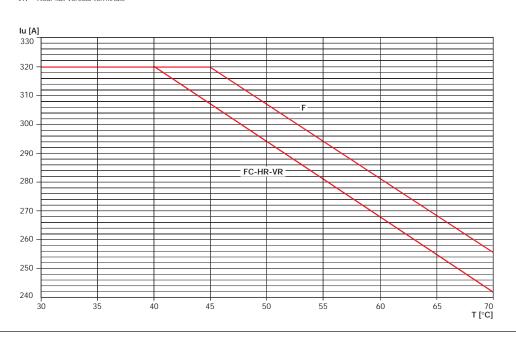
FC		
F		
HR		
VR		

FC = Front cables terminals VR = Rear flat vertical terminals

up to 4	up to 40 °C		C	60 °	C	70 °C			
Imax [A]	I ₁								
320	1	294	0.92	268	0.84	242	0.76		
320	1	307	0.96	282	0.88	256	0.80		
320	1	294	0.92	268	0.84	242	0.76		
320	1	294	0.92	268	0.84	242	0.76		

F = Front flat terminals

HR = Rear flat horizontal terminals



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Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors

T5 400 and T5D 400 up to 40 °C 50 °C 60 °C 70 °C Imax [A] Imax [A] Imax [A] Imax [A] **Fixed** FC 400 400 400 368 0.92 400 400 400 368 0.92 HR 400 400 400 352 0.88 ٧R 400 400 400 352 0.88 FC = Front cables terminals VR = Rear flat vertical terminals F = Front flat terminals HR = Rear flat horizontal terminals lu [A] 405 400 395 390 385 380 HR-FC-F 375 370 365 360 355 350 -70 **т [°C]**

T5 400 and T5D 400

Plug-in / Withdrawable

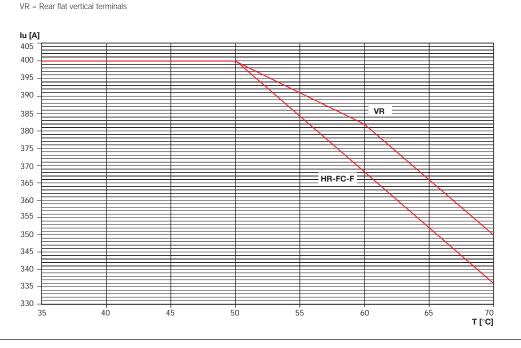
FC			
F			
HR			
VD			

FC = Front cables terminals

up to 4	0 °C	50 °C	0		60 °	С		70 °	С
Imax [A]	I ₁	Imax [A] I ₁ Imax [A] I ₁		_	Imax [A]	I ₁			
400	1	400	1	_	382	0.96	_	350	0.88
400	1	400	1		382	0.96		350	0.88
400	1	400	1		382	0.92		336	0.88
400	1	400	1		382	0.92		336	0.88

F = Front flat terminals

HR = Rear flat horizontal terminals



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T5 630 and T5D 630 up to 40 °C 50 °C 60 °C 70 °C Imax [A] Imax [A] Imax [A] Imax [A] **Fixed** FC 630 605 0.96 554 0.88 504 0.80 630 605 0.96 554 0.88 504 0.80 HR 630 580 0.92 529 0.84 479 0.76 VR 580 0.92 630 529 0.84 479 0.76 FC = Front cables terminals VR = Rear flat vertical terminals F = Front flat terminals HR = Rear flat horizontal terminals lu [A] 640 630 620 610 600 590 VR 580 570 560 550 540 530 520 510 500 490 480 470 -70 **T [°C]** 50

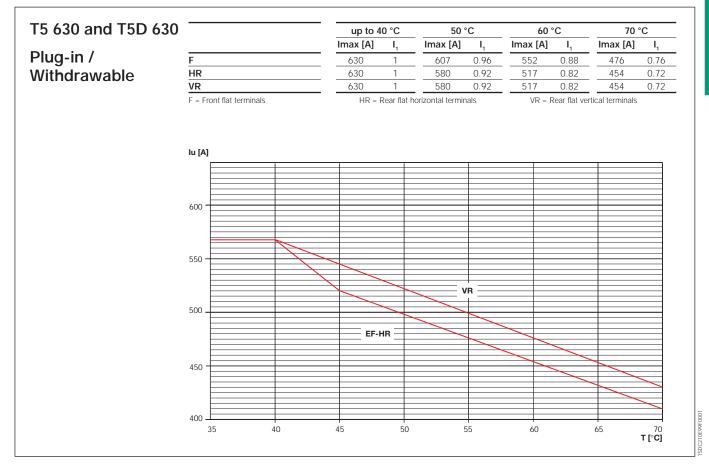
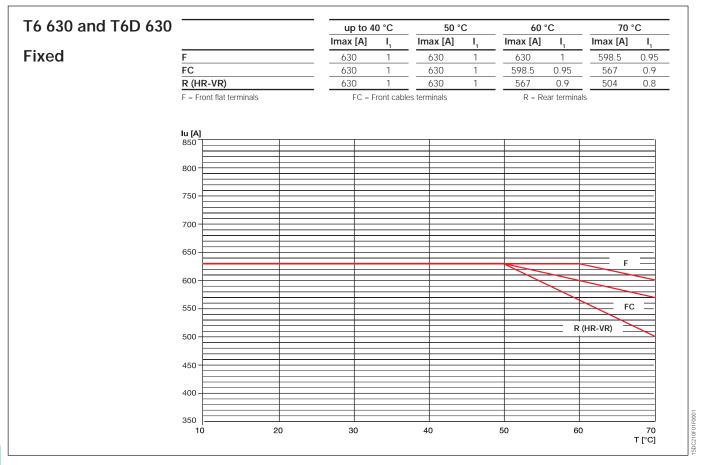
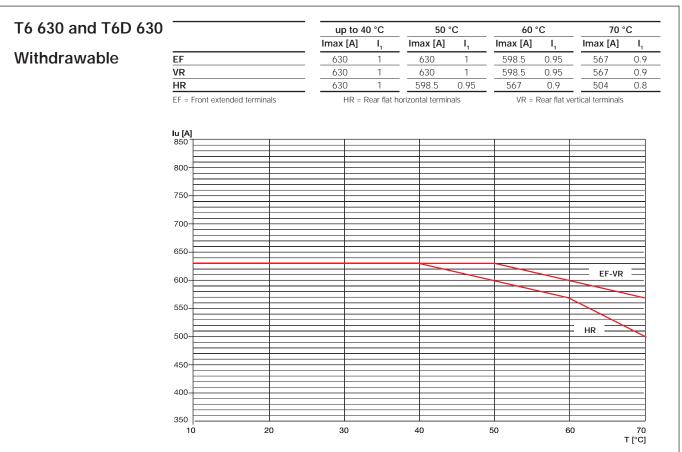


ABB SACE

Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors





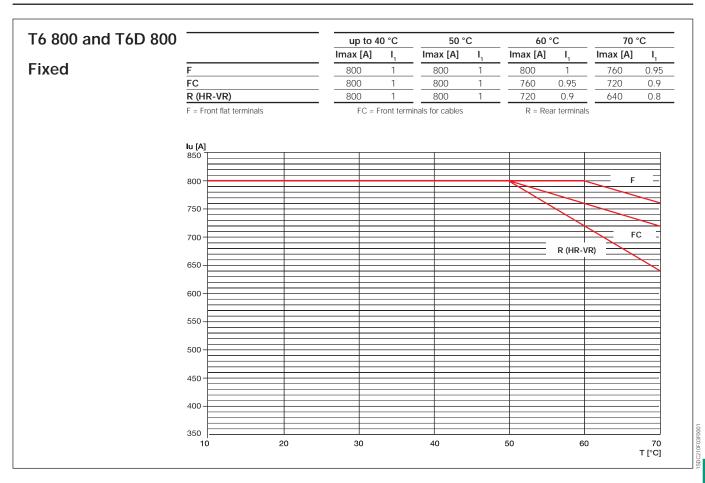
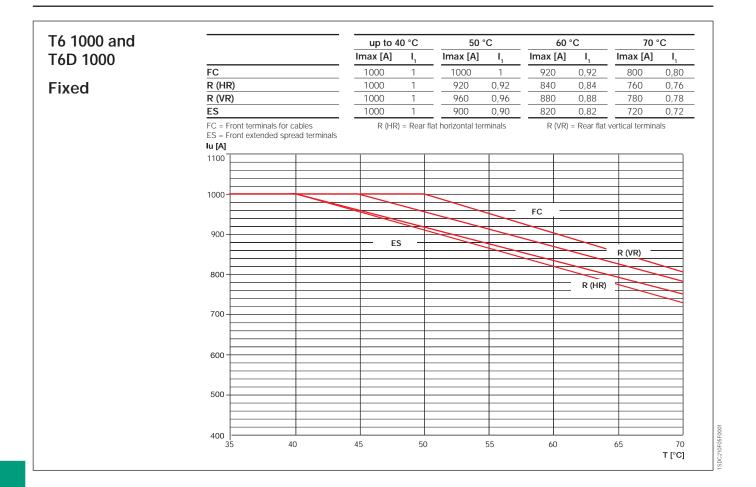




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Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors



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T7 V 1000 up to 40 °C 50 °C 60 °C 70 °C Imax [A] Imax [A] Imax [A] Imax [A] **Fixed** VR 1000 1000 1.00 1000 1.00 894 0.89 EF-HR 784 1000 1000 1.00 895 0.89 0.78 EF = Extended front HR = Rear flat horizontal VR = Rear flat vertical Note: For ratings below 1000 A Tmax T7 does not undergo any thermal derating. lu [A] 1050 1000-۷R 950 -900 850 -EF-HR 800 750 700 40 45 70 T [°C]

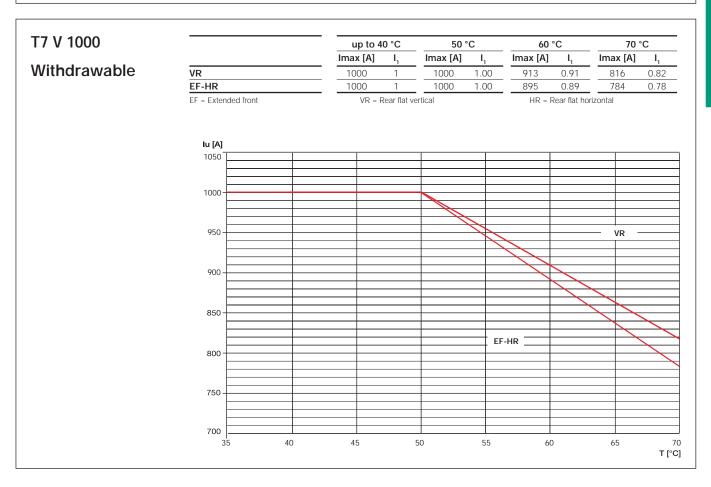
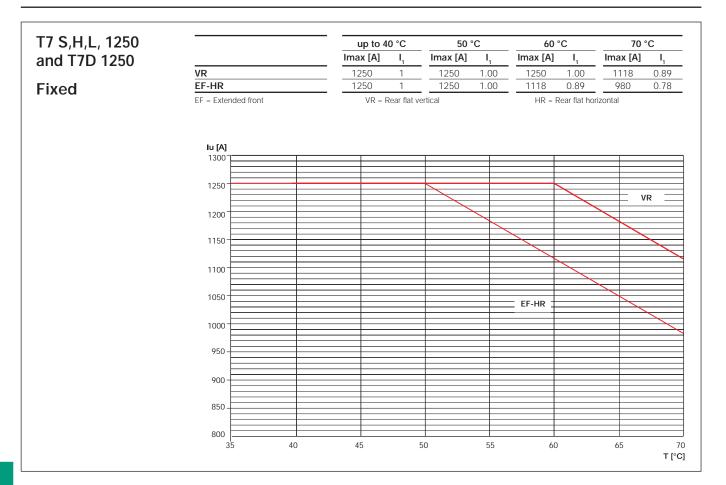
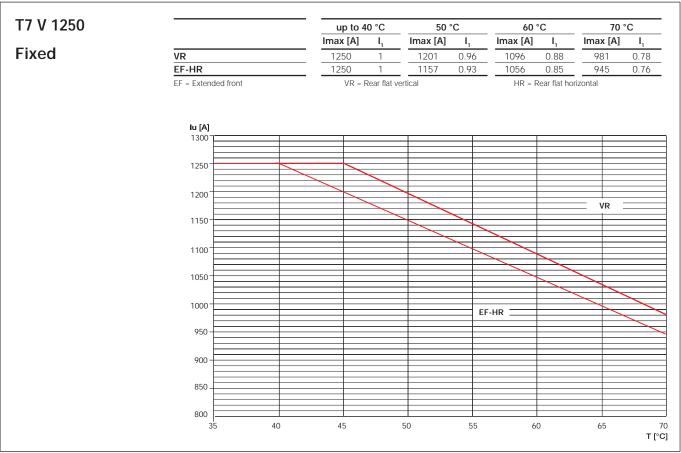


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Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors





T7 S,H,L, 1250 and T7D 1250

Withdrawable

VR EF-HR

up to 40 °C 50 °C Imax [A] Imax [A] 1250 1250 1250 1250

1.00

1.00

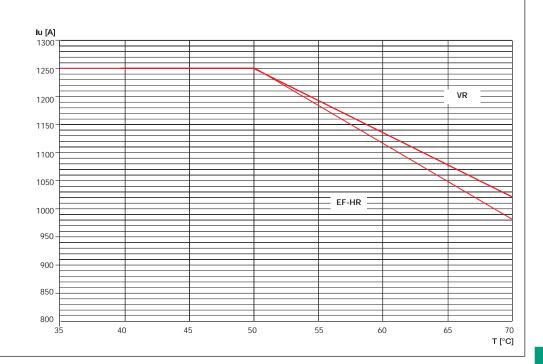
60 °C 70 °C Imax [A] Imax [A] 1141 0.91 1021 1118 0.89 980

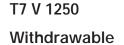
0.82 0.78

EF = Extended front

VR = Rear flat vertical

HR = Rear flat horizontal





VR EF-HR

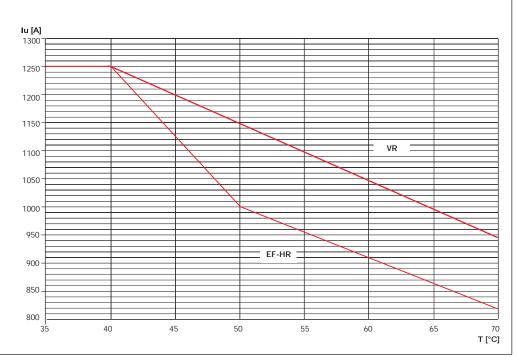
up to 40 °C Imax [A] 1250 VR = Rear flat vertical

50 °C Imax [A] 1157 0.93 1000 0.80

60 °C 70 °C Imax [A] 1056 0.85 945 913 0.73 816 HR = Rear flat horizontal

Imax [A] 0.76 0.65

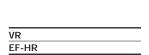
EF = Extended front



Circuit-breakers with magnetic only or electronic trip units and switch-disconnectors

T7 S,H,L, 1600 up to 40 °C 50 °C 60 °C 70 °C and T7D 1600 Imax [A] Imax [A] Imax [A] Imax [A] VR 1600 1537 0.96 1403 0.88 1255 0.78 EF-HR 1600 **Fixed** 1481 0.93 1352 0.85 1209 0.76 EF = Extended front VR = Rear flat vertical HR = Rear flat horizontal lu [A] 1600 1500 1400 1300 EF-HR 1200 1100 1000 55 T [°C]

T7 S,H,L, 1600 and T7D 1600 Withdrawable



EF = Extended front

 up to 40 °C
 50 °C

 Imax [A]
 I,
 Imax [A]
 Imax [A]

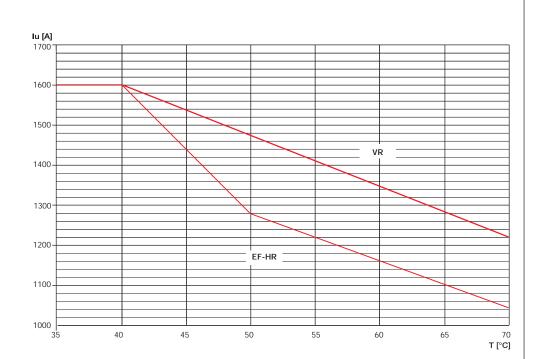
 60 °C
 70 °C

 Imax [A]
 I₁
 Imax [A]
 I₁

 1352
 0.85
 1209
 0.76

 1168
 0.73
 1045
 0.65

HR = Rear flat horizontal



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Circuit-breakers with thermomagnetic trip units

Tmax T1 and T1 1P (1)

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX												
16	13	18	12	18	12	17	11	16	11	15	10	14	9	13
20	16	23	15	22	15	21	14	20	13	19	12	18	11	16
25	20	29	19	28	18	26	18	25	16	23	15	22	14	20
32	26	37	25	35	24	34	22	32	21	30	20	28	18	26
40	32	46	31	44	29	42	28	40	26	38	25	35	23	33
50	40	58	39	55	37	53	35	50	33	47	31	44	28	41
63	51	72	49	69	46	66	44	63	41	59	39	55	36	51
80	64	92	62	88	59	84	56	80	53	75	49	70	46	65
100	81	115	77	110	74	105	70	100	66	94	61	88	57	81
125	101	144	96	138	92	131	88	125	82	117	77	109	71	102
160	129	184	123	176	118	168	112	160	105	150	98	140	91	130

^(*) For the T1 1p circuit-breaker (fitted with TMF fixed thermomagnetic trip unit), only consider the column corresponding to the maximum adjustment of the TMD trip units.

Tmax T2

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX												
1.6	1.3	1.8	1.2	1.8	1.2	1.7	1.1	1.6	1	1.5	1	1.4	0.9	1.3
2	1.6	2.3	1.5	2.2	1.5	2.1	1.4	2	1.3	1.9	1.2	1.7	1.1	1.6
2.5	2	2.9	1.9	2.8	1.8	2.6	1.8	2.5	1.6	2.3	1.5	2.2	1.4	2
3.2	2.6	3.7	2.5	3.5	2.4	3.4	2.2	3.2	2.1	3	1.9	2.8	1.8	2.6
4	3.2	4.6	3.1	4.4	2.9	4.2	2.8	4	2.6	3.7	2.4	3.5	2.3	3.2
5	_ 4	5.7	3.9	5.5	3.7	5.3	3.5	_5_	3.3	4.7	_ 3	4.3	2.8	4
6.3	5.1	7.2	4.9	6.9	4.6	6.6	4.4	6.3	4.1	5.9	3.8	5.5	3.6	5.1
8	6.4	9.2	6.2	8.8	5.9	8.4	5.6	_ 8	5.2	7.5	4.9	7	4.5	6.5
10	8	11.5	7.7	11	7.4	10.5	_ 7	_10_	6.5	9.3	6.1	8.7	5.6	8.1
12.5	10.1	14.4	9.6	13.8	9.2	13.2	8.8	12.5	8.2	11.7	7.6	10.9	7.1	10.1
16	_13_	_18_	_12_	_18_	_12_	_17_	_11_	_16_	_10_	_15_	_10_	_14_	9	_13_
20	_16_	_23_	_15_	_22_	_15_	_21_	_14_	_20_	_13_	_19_	_12_	_17_	_11_	_16_
25	_20_	_29_	_19_	_28_	_18_	_26_	_18_	_25_	_16_	_23_	_15_	_22_	_14_	_20_
32	_26_	_37_	25	_35_	_24_	_34_	_22_	_32_	21	_30_	_19_	_28_	_18_	_26_
40	_32_	_46_	_31_	_44_	_29_	_42_	_28_	_40_	_26_	_37_	_24_	_35_	_23_	_32_
50	_40_	57	39	55	_37_	_53_	35	_50_	_33_	47	_30_	43	_28_	40
63	_51_	_72_	49	_69_	_46_	_66_	_44_	_63_	41_	_59_	_38_	_55_	_36_	_51_
80	_64_	92	62	_88_	_59_	84_	_56_	_80_	52	_75_	49	_70_	45	_65_
100	_80_	115	_77_	110	_74_	105	_70_	100	_65_	93	_61_	_87_	_56_	81
125	101	144	96	138	92	132	_88_	125	82	117	_76_	109	_71_	101
160	129	184	123	178	118	168	112	160	105	150	97	139	90	129

Tmax T3

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
63	51	72	49	69	46	66	44	63	41	59	38	55	35	51
80	64	92	62	88	59	84	_56_	_80	52	75	48	69	45	64
100	_80	115	_77_	110	_74_	105	_70_	100	65	93	61	87	56	_80_
125	101	144	96	138	92	132	88	125	82	116	76	108	70	100
160	129	184	123	176	118	168	112	160	104	149	97	139	90	129
200	161	230	154	220	147	211	140	200	130	186	121	173	112	161
250	201	287	193	278	184	263	175	250	163	233	152	216	141	201

Circuit-breakers with thermomagnetic trip units

Tmax T4

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX												
20	19	27	18	24	16	23	14	20	12	17	10	15	8	13
32	26	43	24	39	22	36	19	32	16	27	14	24	11	21
50	37	62	35	58	33	54	30	50	27	46	25	42	22	39
80	59	98	55	92	52	86	48	80	44	74	40	66	32	58
100	83	118	80	113	74	106	70	100	66	95	59	85	49	75
125	103	145	100	140	94	134	88	125	80	115	73	105	63	95
160	130	185	124	176	118	168	112	160	106	150	100	104	90	130
200	162	230	155	220	147	210	140	200	133	190	122	175	107	160
250	200	285	193	275	183	262	175	250	168	240	160	230	150	220

Tmax T5

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX												
320	260	368	245	350	234	335	224	320	212	305	200	285	182	263
400	325	465	310	442	295	420	280	400	265	380	250	355	230	325
500	435	620	405	580	380	540	350	500	315	450	280	400	240	345

Tmax T6

	10	°C	20	°C	30	°C	40	°C	50	°C	60	°C	70	°C
In [A]	MIN	MAX												
630	520	740	493	705	462	660	441	630	405	580	380	540	350	500
800	685	965	640	905	605	855	560	800	520	740	470	670	420	610

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Power losses

Power	 In [Δ]	T1/T1 1P		2		3		4		5		6	T7 S	. н і	т-	7 V
[W/pole]	ווו נאן	F	'	 Р		 Р	'	P/W	'	P/W	'	W	F	W		W
TMD	1		1.5	1.7												
TMA	1.6		2.1	2.5												
TMG	2		2.5	2.9												
MF	2.5		2.6	3												
MA	3.2		2.9	3.4												-
	4		2.6	3												
	5		2.9	3.5												
	6.3		3.5	4.1												
	8		2.7	3.2												
	10		3.1	3.6												
	12.5		1.1	1.3												
	16	1.5	1.4	1.6												
	20	1.8	1.7	2			3.6	3.6								
	25	2	2.3	2.8												
	32	2.1	2.7	3.2			3.7	3.7								
	40	2.6	3.9	4.6												
	50	3.7	4.3	5			3.9	4.1							-	
	63	4.3	5.1	6	4.3	5.1										
	80	4.8	6.1	7.2	4.8	5.8	4.6	5								
	100	7	8.5	10	5.6	6.8	5.2	5.8								
	125	10.7	12	14.7	6.6	7.9	6.2	7.2								
	160	15	17	20	7.9	9.5	7.4	9								
	200				13.2	15.8	9.9	12.4								
	250				17.8	21.4	13.7	17.6								
	320								13.6	20.9						
	400								19.5	31						
	500								28.8	36.7						
	630										30.6	30				
	800										31	39.6				
PR22	10		0.5	0.6												
PR23	_25_		1	1.2												
PR33	_63_		3.5	4												
	100		8	9.2			1.7	2.3								
	160		17	20			4.4	6								
	250						10.7	14.6								
	320						17.6	_24_	10.6	17.9						
	400								16.5	28			5	9	8	12
	630								41	53.6			12	22	20	30
	800										32	41.6	19.3	35.3	32	48
	1000										50		30	55	50	75
	1250												_47_	_86_	78.3	117.3
	1600												77	141		

Magnetic trip values

	Release	In [A]	I ₃ [A]	Single-phase trip current (% I ₃) ⁽¹⁾
T1 1p 160	TMF	16160	5001600	
T1 160	TMD	1650	500	150%
		1650	630 (2)	200%
		63160	6301600	200%
T2 160	TMD	1.625	16500	200%
		3250	500	180%
		63160	6301600	150%
	MF/MA	120	13240	200%
		3252	192624	180%
		80100	4801200	150%
	PR221DS	10160	110 x ln	100%
T3 250	TMG	63250	400750	150%
	TMD	63250	6302500	150%
	MA	100200	6002400	150%
T4 250/320	TMD	2050	320500	150%
	TMA	80250	4002500	150%
	MA	10200	602800	150%
	PR221DS	100320	110 x ln	100%
	PR222DS/P- PR222DS/PD	100320	112 x ln	100%
	PR223DS	100320	1.512 x ln	100%
T5 400/630	TMG	320500	16002500	150%
	TMA	320500	32005000	150%
	PR221DS	320630	110 x ln	100%
	PR222DS/P- PR222DS/PD	320630	112 x ln	100%
	PR223DS	320630	1.512 x ln	100%
T6 630/800/1000	TMA	630800	31508000	150%
	PR221DS	6301000	110 x ln	100%
	PR222DS/P- PR222DS/PD	6301000	112 x ln	100%
	PR223DS	6301000	1.512 x ln	100%
T7 800/1000/1250/1600	PR231/P-PR232/P	4001600	1.512 x ln	100%
	PR331/P-PR332/P	4001600	1.515 x ln	100%

 I3
 =
 instantaneous trip current

 TMF
 =
 thermomagnetic release with fixed thermal and magnetic threshold

 TMD
 =
 thermomagnetic release with adjustable thermal and fixed magnetic threshold

 TMA
 =
 thermomagnetic release with adjustable thermal and magnetic threshold

 TMG
 =
 thermomagnetic release for generator protection

 PR22_, PR23_, PR33_ =
 electronic releases

 $^{^{(1)}}$ Satisfies the requirements of the IEC 60947-2 Standard, section 8.3.3.1.2 $^{(2)}$ Only T1B and T1C

Use of apparatus at 16 2/3 Hz

The series of thermomagnetic Tmax circuit-breakers are suitable for operation at 16 2/3 Hz frequencies - an application mainly used in the railway sector.

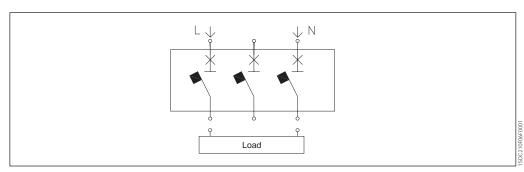
The electrical performances are given below (Breaking capacity Icu) according to the voltage and the number of poles to be connected in series with reference to the connection diagrams.

			T1			Т	2		Т	3			T4					T5				Т	6	
Icu [kA]	Connection diagram	В	С	N	N	S	Н	L	N	S	N	S	Н	L	V	N	S	Н	L	V	N	S	Н	L
250 V (AC) 2 poles in series	Α	16	25	36	36	50	70	85	36	50	36	50	70	100	150	36	50	70	100	150	36	50	70	100
250 V (AC) 3 poles in series	B-C	20	30	40	40	55	85	100	40	55	-	-	-	-	-	-	-	-	-	-	-	-	-	-
500 V (AC) 2 poles in series	A	-	-	-	-	-	-	-	-	-	25	36	50	70	100	25	36	50	70	100	20	35	50	70
500 V (AC) 3 poles in series	B-C	16	25	36	36	50	70	85	36	50	-	-	-	-	-	-	-	-	-	-	-	-	-	-
750 V (AC) 3 poles in series	B-C	-	-	-	-	-	-	-	-	-	16	25	36	50	70	16	25	36	50	70	16	20	36	50
750 V (AC) 4 poles in series (1)	D	-	-	-	-	-	-	50	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1000 V (AC) 4 poles in series (2)	D	-	-	_	_	-	-	-	-	_	_	-	-	-	40	_	-	-	-	40	_	-	-	40

⁽¹⁾ Circuit-breakers with neutral at 100%

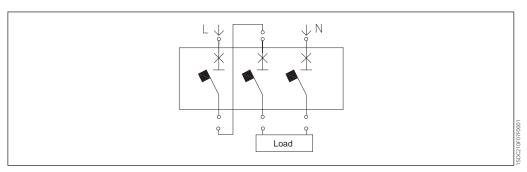
Connection diagrams

Diagram A: Interruption with one pole for polarity



Note: Without neutral connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

Diagram B: Interruption with two poles in series for one polarity and one pole for the other polarity



Note: Without neutral connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

⁽²⁾ Use 1000 V DC version circuit-breakers

Use of apparatus at 16 2/3 Hz

Diagram C: Interruption with three poles in series for one polarity (with neutral earthed)

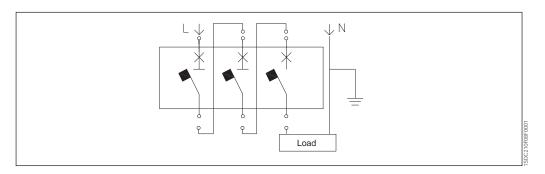


Diagram D: Interruption with four poles in series for one polarity (with neutral earthed)

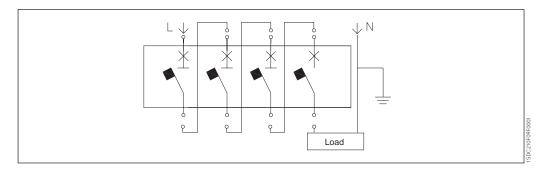
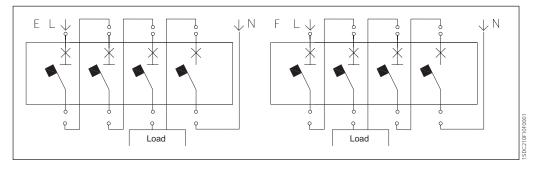


Diagram E: Interruption with three poles in series for one polarity and one pole for the other polarity, and interruption with two poles in series for each polarity



Note: Without neutral connected to earth, the installation method must be such as to make the probability of a second earth fault negligible

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Trip thresholds

The thermal threshold of the circuit-breaker is the same as the normal version.

For the magnetic threshold, a correction coefficient must be used to be made on the protection thresholds as indicated in the table:

Circuit-breaker	— Diagram A	Diagram B-C	Diagram D
T1	1	1	_
T2	0.9	0.9	0.9
T3	0.9	0.9	
T4	0.9	0.9	0.9
T5	0.9	0.9	0.9

Setting adjustment of the magnetic threshold

The correction factor takes into consideration the phenomena that, with frequencies differing from 50-60 Hz, modifies the tripping value of protection threshold against short circuit. The value that must be set on the trip unit is therefore the real wanted tripping value divided by the correction factor.

Example

- Service current: Ib = 200 A

- Circuit-breaker: T4 250 In = 250 A

Desired magnetic protection: I₃ = 2000 A

- Magnetic threshold value to be set:

Set:
$$\frac{I_3}{k_m}$$

therefore in this specific case, the setting for the adjustment value for the magnetic threshold is:

Set:
$$\frac{2000}{0.9}$$
 = 2222 A (roughly equal to 9 ln)

Use of apparatus at 400 Hz

At high frequencies, the performances of the circuit-breakers are reclassified to take the following phenomena into account:

- the increase in the skin effect and increase in the inductive reactance, in a way directly proportional to the frequency, cause overheating of the conductor or of the copper components which normally carry the current in the circuit-breaker;
- the elongation of the hysteresis ring and the reduction in the magnetic saturation value, with consequent variation in the forces associated with the magnetic field at a given current value.

In general, these phenomena have effects on the behaviour of both the thermomagnetic releases and of the elements of the circuit-breaker for interrupting the current.

The following tables refer to circuit-breakers with thermomagnetic releases, with a breaking capacity of less than 36 kA. This value is normally more than sufficient for protection of 400 Hz plants, normally characterised by fairly low short-circuit currents.

As can be seen from the data indicated, the trip threshold of the thermal component (In) decreases as the frequency increases due to the reduced conductivity of the materials and to the increase in associated thermal phenomena. In general, derating of this performance is equal to 10%.

Vice versa, the magnetic threshold (I_3) increases as the frequency increases: for this reason, use of a 5-ln version is recommended. In these tables, Km is the multiplication factor of I_3 due to the induced magnetic fields.

T1 160 - TMD 16÷80 A

			I ₁ (400 Hz)		I ₃					
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)			
T1B 160	16	10	12	14	500	2	1000			
T1C 160	20	12	15	18	500	2	1000			
T1N 160	25	16	19	22	500	2	1000			
	32	20	24.5	29	500	2	1000			
	40	25	30.5	36	500	2	1000			
	50	31	38	45	500	2	1000			
	63	39	48	57	630	2	1260			
	80	50	61	72	800	2	1600			

T2 160 - TMD 1.6÷80 A

			I ₁ (400 Hz)			I ₃	
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)
T2N 160	1.6	1	1.2	1.4	16	1.7	27.2
	2	1.2	1.5	1.8	20	1.7	34
	2.5	1.5	1.9	2.2	25	1.7	42.5
	3.2	2	2.5	2.9	32	1.7	54.4
	4	2.5	3	3.6	40	1.7	68
	5	3	3.8	4.5	50	1.7	85
	6.3	4	4.8	5.7	63	1.7	107.1
	8	5	6.1	7.2	80	1.7	136
	10	6.3	7.6	9	100	1.7	170
	12.5	7.8	9.5	11.2	125	1.7	212.5
	16	10	12	14	500	1.7	850
	20	12	15	18	500	1.7	850
	25	16	19	22	500	1.7	850
	32	20	24.5	29	500	1.7	850
	40	25	30.5	36	500	1.7	850
	50	31	38	45	500	1.7	850
	63	39	48	57	630	1.7	1071
	80	50	61	72	800	1.7	1360

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T2 160 - TMG 16÷160 A

			I ₁ (400 Hz)			I ₃					
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)				
T2N 160	16	10	12	14	160	1.7	272				
	25	16	19	22	160	1.7	272				
	40	25	30.5	36	200	1.7	340				
	63	39	48	57	200	1.7	340				
	80	50	61	72	240	1.7	408				
	100	63	76.5	90	300	1.7	510				
	125	79	96	113	375	1.7	637.5				
	160	100	122	144	480	1.7	816				

T3 250 - TMG 63÷250 A

			I ₁ (400 Hz)							
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)			
T3N 250	63	39	48	57	400	1.7	680			
	80	50	61	72	400	1.7	680			
	100	63	76.5	90	400	1.7	680			
	125	79	96	113	400	1.7	680			
	160	100	122	144	480	1.7	816			
	200	126	153	180	600	1.7	1020			
	250	157	191	225	750	1.7	1275			

T3 250 - TMD 63÷125 A

			I ₁ (400 Hz)			I ₃	
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)
T3N 250	80	50	61	72	800	1.7	1360
	100	63	76.5	90	1000	1.7	1700
	125	79	96	113	1250	1.7	2125

T4 250 - TMD 20÷50 A

			I ₁ (400 Hz)			I ₃				
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)			
T4N 250	20	12	15	18	320	1.7	544			
	32	20	24.5	29	320	1.7	544			
	50	31	38	45	500	1.7	850			

T4 250/320 - TMA 80÷250 A

			I ₁ (400 Hz)		I ₃ settings (MIN=5xIn)					
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)			
T4N	80	50	61	72	400	1.7	680			
250/320	100	63	76.5	90	500	1.7	850			
	125	79	96	113	625	1.7	1060			
	160	100	122	144	800	1.7	1360			
	200	126	153	180	1000	1.7	1700			
	250	157	191	225	1250	1.7	2125			

Use of apparatus at 400 Hz

T5 400/630 - TMA 320÷500 A

			I ₁ (400 Hz)			I ₃ settings (MIN=5xIn)				
	In	MIN	MED	MAX	I ₃ (50 Hz)	$K_{_{m}}$	I ₃ (400 Hz)			
T5N	320	201	244	288	1600	1.5	2400			
400/630	400	252	306	360	2000	1.5	3000			
	500	315	382	450	2500	1.5	3750			

T5 400/630 - TMG 320÷500 A

			I ₁ (400 Hz)		I ₃ settings (MIN=5xIn)				
	In	MIN	MED	MAX	I ₃ (50 Hz)	K _m	I ₃ (400 Hz)		
T5N	320	201	244	288	8001600	1.5	12002400		
400/630	400	252	306	360	10002000	1.5	15003000		
	500	315	382	450	12502500	1.5	18753750		

T6 630/800 - TMA

			I ₁ (400 Hz)		I ₃ set	īxln)	
	In	MIN	MED	MAX	I ₃ (50 Hz)	$K_{_{m}}$	I ₃ (400 Hz)
T6N 630	630	397	482	567	3150	1.5	4725
T6N 800	800	504	602	720	4000	1.5	6000

Example

Network data:

- rated voltage 400 V AC
- rated frequency 400 Hz
- load current 240 A (lb)
- current carrying capacity of cable 260 A (Iz)
- short circuit current 32 kA

To decide which circuit-breaker is suitable for this application, the two fundamental conditions for correct use of the circuit-breaker at 400Hz must be remembered:

- derating of the thermal protection equal to 10%;
- increase in the magnetic threshold according to the Km coefficient.

Should the installation be at power frequency (50/60 Hz), a T4N 250 TMA In=250 circuit-breaker would be adequate, based on the rated load current (240 A) and on the installation short-circuit current. However, since the circuit-breaker must be sized for an application at 400 Hz, it is necessary to consider the prescriptions listed above and, in particular, the derating of the thermal protection means a maximum adjustment of:

$$I_{1 \text{ max } 400 \text{ Hz}} = 250 - \left(\frac{250 \cdot 10}{100}\right) = 225 \text{ A}$$

As can be noted, this value is less than the load current and the circuit-breaker with In = 250 A is not adequate. It is therefore necessary to use a T4N 320 TMA In = 320 circuit-breaker, since by adjusting the thermomagnetic release to the median value (0.85) and considering the derating of 10%, the following magnetic trip threshold is obtained:

$$I_{1 \text{ med } 400 \text{ Hz}} = 0.85 \cdot \left[320 \cdot \left(\frac{320 \cdot 10}{100}\right)\right] \approx 244 \text{ A}$$

This value is higher than the rated load current and lower than the current-carrying capacity of the cable and therefore the circuit-breaker is adequate for 400 Hz application. With regard to the magnetic threshold, an adjustment at the minimum of the settings available is recommended (5 x In for a TMA) so as not to have too high a trip value:

$$I_3 = 5 \cdot In \cdot Km = 5 \cdot 320 \cdot 1.7 = 2720 \text{ A}$$

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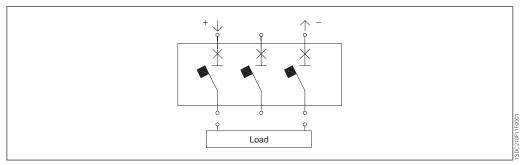
Use of direct current apparatus

Use of direct current apparatus

To obtain the number of poles in series needed to guarantee the required breaking capacity at the various operating voltages, suitable connection diagrams must be used. For the breaking capacity (lcu), according to the voltage and the number of poles connected in series with reference to the connection diagrams, please refer to the table on page 4/55.

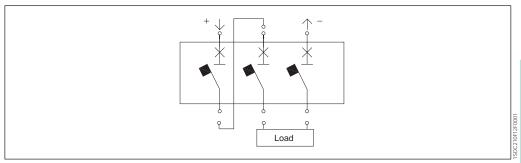
Protection and isolation of the circuit with three-pole circuit-breakers

Diagram A: Interruption with one pole for polarity



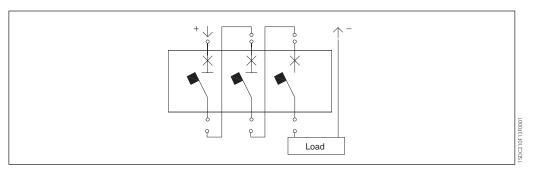
Note: With negative polarity not connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

Diagram B: Interruption with two poles in series for one polarity and one pole for the other polarity



Note: With negative polarity not connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

Diagram C: Interruption with three poles in series for polarity



Use of direct current apparatus

Diagram D: Interruption with four poles in series for one polarity (for use at 1000 V DC)

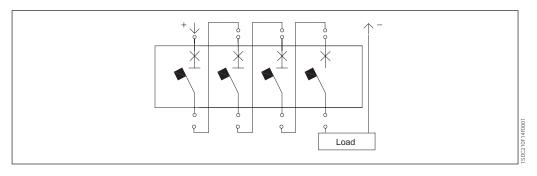
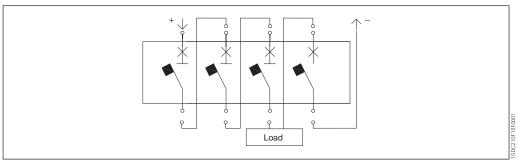
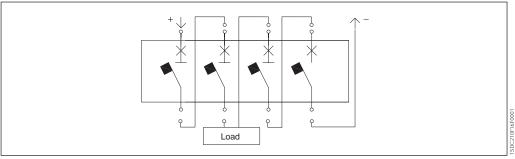


Diagram E: Interruption with three poles in series on one polarity and one pole on the remaining polarity



Note: With negative polarity not connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

Diagram F: Interruption with two poles in series for polarity



Note: With negative polarity not connected to earth, the installation method must be such as to make the probability of a second earth fault nil.

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The following table shows which connection diagram to use according to the number of poles to be connected in series to obtain the required breaking capacity, in relation to the type of distribution network:

Distribution system

Rated voltage [V]	Protection function	Isolation	Earth-insulated network	Network with one polarity ⁽¹⁾ earthed	Network with a middle point earthed
≤ 250			А	А	А
		_	_	_	_
≤ 500			А	В	А
		_	_	С	-
≤ 750			В	Е	F
		_	_	С	_
≤ 1000			E, F	_	F
		_	_	D	_

⁽¹⁾ It is presumed that the negative polarity is earthed

Notes

- 1) The risk of double earth fault is nil, therefore the fault current only involves a part of the interruption poles.
- 2) For rated voltages higher than 750 V, the 1000 V range for direct current is required.
- 3) For connections with four poles in series, circuit-breakers with neutral at 100% of the phase settings must be used.

In the following table, the correction value to be used for the protection thresholds against short circuit is indicated for each circuit-breaker (the thermal threshold does not undergo any alteration).

Circuit-breaker	Diagram A	Diagram B	Diagram C	Diagram D	Diagram E	Diagram F
T1	1.3	1	1		_	
T2	1.3	1.15	1.15	_	_	_
T3	1.3	1.15	1.15	_	_	_
T4	1.3	1.15	1.15	1	1	1
T5	1.1	1	1	0.9	0.9	0.9
T6	1.1	1	1	0.9	0.9	0.9

Use of direct current apparatus

Example of setting the trip thresholds in DC - Diagram A

Setting	T1 1	60	T2 1	60	T3 2	50	T4 :	250
In [A]	I ₁ =0.7÷1xIn	I ₃ =10xIn	I ₁ =0.7÷1xIn	I ₃ =10xIn	I ₁ =0.7÷1xIn	I ₃ =10xIn	I ₁ =0.7÷1xIn	l ₃ =10xln
1.6			1.12÷1.6	20.8				
2			1.4÷2	26				
2.5			1.75÷2.5	32.5				
3.2		-	2.24÷3.2	41.6				
4			2.8÷4	52				
5			3.5÷5	65				
6.3			4.41÷6.3	81.9				
8			5.6÷8	104				
10			7÷10	130				
12.5			8.75÷12.5	162.5				
16	11.2÷16	650	11.2÷16	650				
20	14÷20	650	14÷20	650			14÷20	416
25	17.5÷25	650	17.5÷25	650				
32	22.4÷32	650	22.4÷32	650			22.4÷32	416
40	28÷40	650	28÷40	650				
50	35÷50	650	35÷50	650			35÷50	650
63	44.1÷63	819	44.1÷63	819	44.1÷63	819		
80	56÷80	1040	56÷80	1040	56÷80	1040	56÷80	5200÷1040
100	70÷100	1300	70÷100	1300	70÷100	1300	70÷100	650÷1300
125	87.5÷125	1625	87.5÷125	1625	87.5÷125	1625	87.5÷125	812.5÷1625
160	112÷160	2080	112÷160	2080	112÷160	2080	112÷160	1040÷2080
200					140÷200	260	140÷200	1300÷2600
250					175÷250	325	175÷250	1625÷3250

Setting	T4	320	T5	400	T5	630	T6	630	T6	800
In [A]	I ₁ =0.7÷1xIn	I ₃ =5÷10xIn								
20	14÷20	416								
25										
32	22.4÷32	416								
40										
50	35÷50	650								
63										
80	56÷80	5200÷1040								
100	70÷100	650÷1300								
125	87.5÷125	812.5÷1625								
160	112÷160	1040÷2080								
200	140÷200	1300÷2600								
250	175÷250	1625÷3250								
320			224÷320	1760÷3520						
400			280÷400	2200÷4400						
500					350÷500	2750÷5500				
630							441÷630	3465÷6930		
800									480÷800	4000÷8000

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Setting adjustment of the magnetic threshold

The correction factor takes into consideration the phenomena that, with direct current applications, modifies the tripping value of the protection threshold against short circuit.

The value that must be set on the trip unit is therefore the real and wanted trip value divided by the correction factor.

Example

- Service current: Ib = 550 A
- Circuit-breaker: T6 630 In = 630 A
- Desired magnetic protection: I₃ = 5500 A
- Magnetic threshold value to be set (according to diagram A):

Set:
$$\frac{I_3}{k_m}$$

therefore, in this specific case, setting of the adjustment value for the magnetic threshold is:

Use of direct current apparatus

The residual current trip units are associated with the circuit-breaker in order to obtain two main functions in a single device:

- protection against overloads and short-circuits;
- protection against indirect contacts (presence of voltage on exposed conductive parts due to loss of insulation).

Besides, they can guarantee an additional protection against the risk of fire deriving from the evolution of small fault or leakage currents which are not detected by the standard protections against overload.

Residual current devices having a rated residual current not exceeding 30 mA are also used as a means for additional protection against direct contact in case of failure of the relevant protective means. Their logic is based on the detection of the vectorial sum of the line currents through an internal or

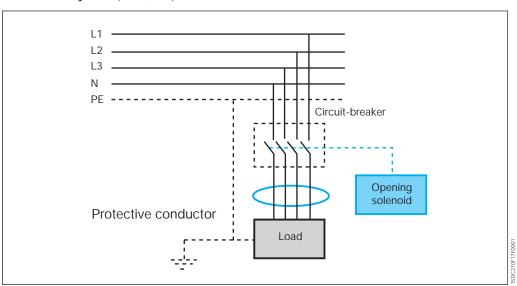
This sum is zero under service conditions or equal to the earth fault current ($I\Delta$) in case of earth fault

When the trip unit detects a residual current different from zero, it opens the circuit-breaker through an opening solenoid.

As we can see in the picture the protection conductor or the equipotential conductor have to be installed outside the eventual external toroid.

Distribution system (IT, TT, TN)

external toroid.

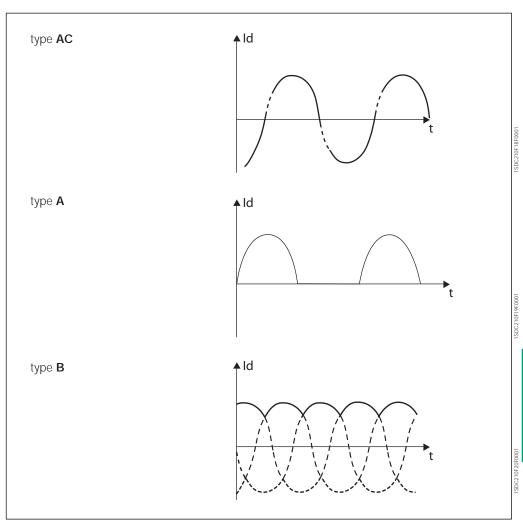


The operating principle of the residual current release makes it suitable for TT, IT distribution systems (although with particular attention to the latter) and TN-S, but not for the TN-C systems. In fact, in these systems the neutral is also used as a protection conductor and therefore determination of the residual current would not be possible even if the neutral, called PEN in these distribution systems, passed through the toroid, since the vectorial sum of the currents would always be equal to zero. One of the main characteristics of a residual current protection is its minimum rated current $I\Delta n$. This represents the sensitivity of the release.

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According to their sensitivity to the fault current the RCDs are classified as:

- type **AC**: the tripping is ensured for residual sinusoidal alternating currents
- type A: the tripping is ensured for residual sinusoidal alternating currents in the presence of specified residual pulsating direct currents
- type **B**: like the type A and also in presence of residual direct currents

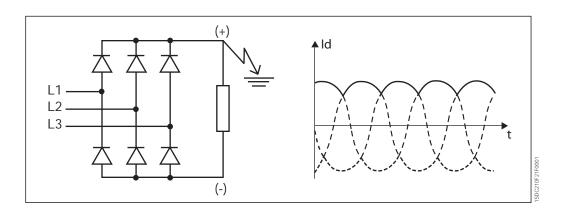


In presence of electrical apparatuses with electronic components (computers, photocopiers, fax etc.) the earth fault current might assume a non sinusoidal shape but a type of a pulsating unidirectional dc shape. In these cases it is necessary to use a residual current trip unit classified as type A. In presence of rectifying circuits (i.e. single phase connection with capacitive load causing smooth direct current, three pulse star connection or six pulse bridge connection, two pulse connection line-to-line) the earth fault current might assume a unidirectional DC shape. In these case it is necessary to use a residual current trip unit classifield as type B.

Residual current protection

Standard EN 50178 "Electronic equipment for use in power installations" shows several example of electronic circuits where it is correct to use a type B RCD.

A relevant example of the using of the type B RCD RC223 is a network supplying a three-phase bridge rectifier:



In fact, in the case of an earth fault occurring in the plant section with direct current supply, a fault current with marked "direct" characteristics shall practically flow through the section with alternate current.

The RCD, both A as well as AC type, could be not sensitive to this current and, consequently, not able to trip the circuit by disconnecting the fault.

On the contrary, the type B RCD results to be suitable to detect the residual currents with continuous components and thus able to interrupt the circuit in case of earth fault.

The following table shows the main characteristics of ABB SACE residual current devices; they can be mounted both on circuit-breakers as well as on switch disconnectors (in case of fault currents to earth lower than the apparatus breaking capacity), are type A devices and they do not need auxiliary supply since they are self-supplied.

Suitable for circuit-breaker type/switch-disconnectors	
Primary service voltage	[V]
Rated service current	[A]
Rated residual current trip I∆n	[A]
Time limit for non-trip	(s)
Tolerance over trip times	[%]

RC221		RC	RC223	
T1-T2-T3	T1-T2-T3	T4	T5	T4
T1D-T3D	T1D-T3D	T4D	T5D	T4D
85-500	85-500	85-500	85-500	110500
250	250	250	250	250
0.03-0.1-0.3-	0.03-0.05-0.1-	0.03-0.05-0.1-	0.03-0.05-0.1-	0.03-0.05-0.1-
0.5-1-3	0.3-0.5-1-3-5-10	0.3-0.5-1-3-5-10	0.3-0.5-1-3-5-10	0.3-0.5-1
instantaneous	inst0.1-0.2-0.3	inst0.1-0.2-0.3	inst0.1-0.2-0.3	inst0.1-0.2-0.3
	0.5-1-2-3	0.5-1-2-3	0.5-1-2-3	0.5-1-2-3
	±20%	±20%	±20%	± 20%

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Tmax T7 can be equipped with a toroid fitted on the back of the circuit-breaker so as to ensure protection against earth faults. In particular, the electronic trip unit types able to perform this function are:

- PR332/P-LSIG
- PR332/P-LSIRc

Furthermore ABB SACE moulded-case circuit-breakers serie Tmax can be combined with the switchboard residual current relay type RCQ, type A, with separate toroid (to be installed externally on the line conductors).

Power supply voltage	AC	[V]
	DC	[V]
Trip threshold adjustements I∆n		
1st range of adjustements		[A]
2st range of adjustements		[A]
Trip time adjustement		[s]
Tolerance over trip times		[%]

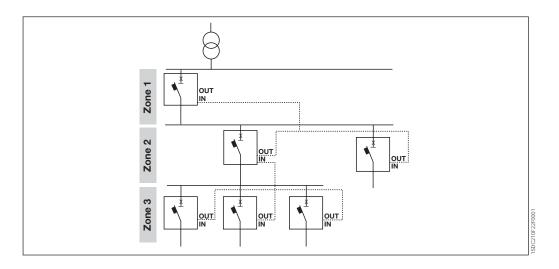
RCQ
80-500
48-125
0.03-0.05-0.1-0.3-0.5
1-3-5-10-30
0-0.1-0.2-0.3-0.5-0.7-1-2-3-5
±20%

The versions with adjustable trip times allow to obtain a residual current protection system coordinated from a discrimination point of view, from the main switchboard up to the ultimate load.

Zone selectivity

This type of coordination, a development of time coordination, is made by means of logic connections between current measuring devices which, once the set threshold having been exceeded is detected, allow just the fault area to be identified and to have its power supply cut off.

By means of zone selectivity it is possible obtain selectivity considerably reducing the trip times and therefore the thermal stresses all the plant components are subjected to during the fault.



EFDP Zone selectivity (T4L-T5L-T6L with PR223EF)

By means of the new PR223EF electronic trip unit, it is possible to realise EFDP zone selectivity between moulded-case circuit-breakers of the Tmax T4L, T5L and T6L series, obtaining total selectivity between these circuit-breakers.

The PR223EF implements the new EF protection function, capable of detecting the short-circuit at its onset. This is thanks to "predicting" the fault, based on analysis of the trend of the current derivative in relation to the time, di (t)/dt vs i(t).

If the EF protection is enabled, it intervenes for faults of considerable size, replacing the I protection function against instantaneous short-circuit when there is an auxiliary power supply.

Between PR223EF trip units, EFDP zone selectivity is implemented simultaneously on functions S, G and EF. It is carried out by means of an interlocking protocol (Interlocking, IL), guaranteed by a couple of shielded twisted pair cables for modbus RS485 which connect the circuit-breakers equipped with the PR223EF (ask ABB for further information about cable type).

In the case of a short-circuit, the circuit-breaker immediately to the supply side sends a lock signal to the hierarchically higher level protection by means of the bus and, before trippping, checks that a similar lock signal has not come from the load-side protection.

System integrity is controlled by a monitoring function: in the case of a short-circuit, if a fault is found in the interlocking system, the EF protection function trips (with trip times in the order of tens of ms), but zone selectivity is not guaranteed.

Furthermore, if the load-side circuit-breaker does not manage to trip, it asks the supply-side circuit-breaker for help and the latter opens even if it does not detect the fault (SOS function).

A 24 V DC auxiliary power supply is required for operation of the EF protection and zone selectivity. All the protection functions can be programmed remotely, exploiting the dialogue function on the trip unit, or locally by means of the PR010/T, which can be connected to a serial port on the front of the PR223EF.

One of the main advantages in using zone selectivity between MCCBs is the reduction in size of the circuit-breakers it makes possible.

In fact, in looking for selectivity between moulded-case circuit-breakers with the classic techniques, it is often necessary to increase the size of the supply-side circuit-breakers to obtain selectivity limits congruous with the short-circuit current of the installation.

An example is given below of how, by means of zone selectivity between moulded-case circuit-breakers, a reduction in sizes and a considerable reduction in the peak current and specific energy let through by the circuit-breakers is possible, whilst still maintaining total selectivity.

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The main parameters, characteristic of the trip unit, are:

Trip delayed Enabling this parameter introduces a trip delay in the case when, on the

load side of a trip unit, Tmax or modular circuit-breakers are installed. The aim of this parameter is to obtain selectivity with the other devices on the load side not equipped with PR223EF. This parameter is only enabled in the circuit-breakers which have the device outside the zone

selectivity chain on the load side.

EF enable/disable Enabling/disabling protection EF.

If protection EF is enabled: the presence of Vaux leads to automatic exclusion of function I and enabling of protection EF, the lack of Vaux leads to exclusion of protection EF and to the return of function I (if

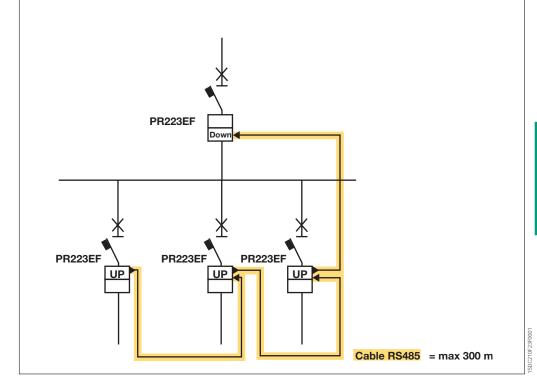
enabled).

16 Maximum number of trip units which can be connected to the BUS of

a level.

200 meters Maximum overall length of the connection cable. Cabling the different

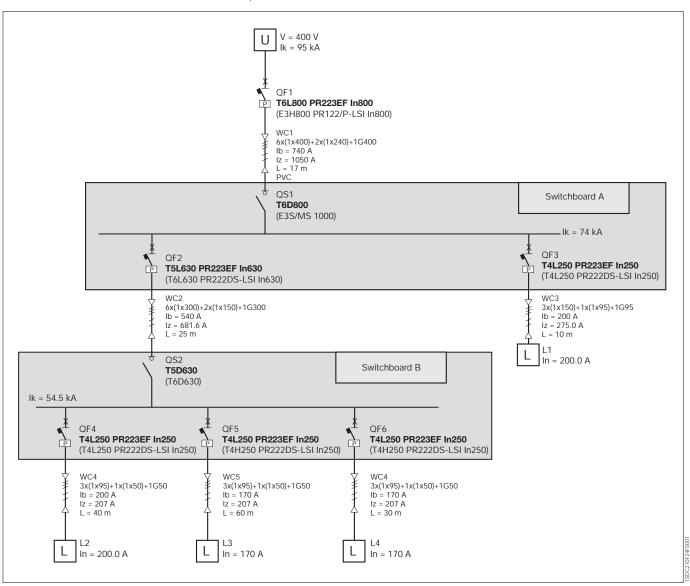
trip units is carried out as in the classic "Bus topology" (see figure)



Zone selectivity

Example of application

The following example shows an installation where selectivity is obtained through EFDP system available on PR223EF. Besides, in brackets, the circuit-breakers to obtain selectivity with the traditional solution are reported.



It is evident that selectivity through the traditional techniques affects deeply the choice of the protection devices and direct it towards differentiated sizes according to the location of the circuit-breakers in the installation.

The following table summarizes the advantages from a dimensional and economical point of view which derive from the use of the new electronic trip unit.

	Traditional solution	Solution with EFDP
QF1	E3H800 PR122/P	T6L800 PR223EF
QS1	E3S/MS1000	T6D800
QF2	T6L630 PR221DS	T5L630 PR223EF
QS2	T6D630	T5D630

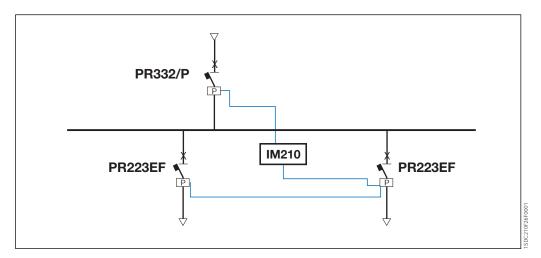
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Zone selectivity with IM210 interlocking module

By means of the IM210 interlocking module, it is possible to extend zone selectivity from PR223EF trip unit to the following trip units on the supply side:

– PR332/P for Tmax T7;

- PR332/P and PR333/P for Emax X1;
- PR122/P and PR123/P for Emax E1...E6 circuit-breakers.





Wiring diagrams

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Wiring diagrams

Information for reading - Circuit-breakers T1...T6

State of operation represented

The diagram is shown in the following conditions:

- plug-in version circuit-breaker open and racked-in
- contactor for motor starting open
- circuits de-energised
- trip units not tripped
- motor operator with springs charged.

Version

The diagram shows a circuit-breaker or switch-disconnector in the plug-in version (only T2, T3, T4, T5 and T6), but is also valid for the fixed and withdrawable version circuit-breakers or switch-disconnectors. With the fixed version circuit-breakers or switch-disconnectors, the applications indicated in figures 26-27-28-29-30-31 and 32 cannot be provided.

R1

R2

S3

S1, S2

Caption	
	= Figure number of the diagram
*	= See note indicated by the letter
A1	= Circuit-breaker applications
A11	= FDU interfacing unit (front display)
A12	= AUX-E type signalling unit, with auxiliary relays for electrical signalling of circuit-
	breaker open and circuit-breaker tripped
A13	= PR021/K type signalling unit, with auxiliary relays for electrical signalling of the
	protection functions of electronic trip unit
A14	 MOE-E type actuation unit, with auxiliary relays for carrying out the commands coming from the dialogue unit
A15	= PR212/CI type contactor control unit for motor starting
A16	= Solenoid operating mechanism
A17	= Unit for M motor electrical latching
A18	= VM210 type voltage measuring unit
A2	= Applications of the solenoid operator or motor operator
A3	= Applications of the RC221 or RC222 type residual current release
A4	= Indication apparatus and connections for control and signalling, outside the
Б	circuit-breaker
D	= Electronic time-delay device of the undervoltage release (outside the circuit-breaker)
H, H1	= Signalling lamps
K	= Contactor for motor starting
K51	= Electronic trip unit:
	 PR221DS type overcurrent release, with the following protection functions:
	- L against overload with inverse long time delay
	- S against short-circuit with inverse or definite short time delay
	- I against short-circuit with instantaneous trip
	 PR222DS/P, PR222DS/PD, PR223DS or PR223EF, type overcurrent release,
	with the following protection functions: - L against overload with inverse long time delay
	- S against overload with inverse on definite short time delay
	- 3 against short-circuit with inverse of definite short time delay - I against short-circuit with instantaneous trip time
	- G against earth fault with short time trip
	 – G against earth radit with short time trip – EFDP protection (Earth Fault Detector Prevention) for PR223EF trip unit only
	 PR222MP motor protection type trip unit, with the following protection functions:
	- against overload (thermal protection)
	- against overload (thermal protection) - against rotor block
	- against short-circuit
	- against missing or unbalanced current between the phases
K87	= RC221 or RC222 type residual current trip unit
M	= Motor for circuit-breaker opening and circuit-breaker closing spring charging
M1	= Three-phase asynchronous motor
Q	= Main circuit-breaker
Q/0,1,2,3	= Auxiliary circuit-breaker contacts
R	= Resistor (see note F)
	resister (See Hotel)

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= Thermistor in the motor operator

= Contacts controlled by the cam of the motor operator

= Contact controlled by the key lock of the solenoid operator or motor operator

= Motor thermistor

S4/1-2	= Contacts activated by the circuit-breaker rotary handle (see note C)
S51/18	= Contacts for electrical signalling of the protection functions of the electronic trip unit
S51/S	= Contact for electrical signalling of overload in progress (start)
S75I/13	= Contacts for electrical signalling of circuit-breaker in racked-in position (only
3701/10	provided with circuit-breakers in plug-in and withdrawable version)
S75S/13	= Contacts for electrical signalling of circuit-breaker in racked-out position (only
3733/13	provided with circuit-breakers in plug-in and withdrawable version)
S87/1	= Contact for electrical signalling of RC222 type residual current release pre-alarm
S87/2	= Contact for electrical signalling of RC222 type residual current release alarm
S87/3	= Contact for electrical signalling of circuit-breaker open due to RC221 or RC222
0.0	type residual current release trip
SC	= Pushbutton or contact for closing the circuit-breaker
SC3	= Pushbutton for motor starting
SD	= Switch-disconnector of the power supply of the RC221 or RC222 type residual
	current release
SO	 Pushbutton or contact for opening the circuit-breaker
SO1, SO2	 Pushbuttons or contacts for the circuit-breaker opening (see Resetting
	instructions for circuit-breaker tripped by trip units)
SO3	= Pushbutton for stopping the motor
SQ	= Contact for electrical signalling of circuit-breaker open
SY	= Contact for electrical signalling of circuit-breaker open due to YO, YO1, YO2 or
	YU thermomagnetic trip unit intervention (tripped position)
TI	= Toroidal current transformer
TI/L1	= Current transformer placed on phase L1
TI/L2	= Current transformer placed on phase L2
TI/L3	= Current transformer placed on phase L3
TI/N	= Current transformer placed on the neutral
W1	= Serial interface with the control system (EIA RS485 interface. See note D)
W2	= Interface to upstream circuit-breaker for zone selectivity interlocking (for PR223EF
V V Z	trip unit only)
W3	= Interface to downstream circuit-breaker for zone selectivity interlocking (for
VV 3	PR223EF trip unit only)
X1,X2,X5X9	= Connectors for the circuit-breaker auxiliary circuits (in the case of circuit-breakers
Λ1,Λ2,Λ3Λ7	in plug-in version, removal of the connectors takes place simultaneously with
	that of the circuit-breaker. See note E)
X11	
X3,X4	Back-up terminal boxConnectors for the circuits of the electronic trip unit (in the case of circuit-
۸۵,۸4	breakers in the plug-in version, removal of the connectors takes place
\/ A	simultaneously with that of the circuit-breaker)
XA	simultaneously with that of the circuit-breaker) = Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF
	simultaneously with that of the circuit-breaker) = Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit
XA1	simultaneously with that of the circuit-breaker) = Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit = Three-way connector for YO/YU (see note E)
XA1 XA10	simultaneously with that of the circuit-breaker) = Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit = Three-way connector for YO/YU (see note E) = Six-way connector for solenoid operator
XA1 XA10 XA2	simultaneously with that of the circuit-breaker) = Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit = Three-way connector for YO/YU (see note E) = Six-way connector for solenoid operator = Twelve-way connector for auxiliary contacts (see note E)
XA1 XA10	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open
XA1 XA10 XA2 XA5	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E)
XA1 XA10 XA2	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open
XA1 XA10 XA2 XA5	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E)
XA1 XA10 XA2 XA5 XA6	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E)
XA1 XA10 XA2 XA5	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor
XA1 XA10 XA2 XA5 XA6	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E)
XA1 XA10 XA2 XA5 XA6	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor
XA1 XA10 XA2 XA5 XA6 XA7 XA8	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E)
XA1 XA10 XA2 XA5 XA6 XA7 XA8	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E)
XA1 XA10 XA2 XA5 XA6 XA7 XA8	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF XO	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF X0 X01	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF X0 X01 XV	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF XO XO1 XV YC	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications Closing release of the motor operating mechanism
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF XO XO1 XV YC YO	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications Closing release of the motor operating mechanism Opening release
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF X0 X01 XV YC YO YO1	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications Closing release of the motor operating mechanism Opening release Trip coil of the electronic trip unit
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF XO XO1 XV YC YO YO1 YO2	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications Closing release of the motor operating mechanism Opening release Trip coil of the electronic trip unit Trip coil of the RC221 or RC222 type residual current release
XA1 XA10 XA2 XA5 XA6 XA7 XA8 XA9 XB,XC,XE XD XF X0 X01 XV YC YO YO1	simultaneously with that of the circuit-breaker) Interfacing connector of the PR222DS/P, PR222DS/PD, PR223DS or PR223EF trip unit Three-way connector for YO/YU (see note E) Six-way connector for solenoid operator Twelve-way connector for auxiliary contacts (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the RC221 or RC222 type residual current release (see note E) Three-way connector for contact of electrical signalling of circuit-breaker open due to trip of the overcurrent release (see note E) Six-way connector for auxiliary contacts (see note E) Six-way connector for contacts operated by the rotary handle or for the motor operator (see note E) Six-way connector for the electrical signalling of RC222 type residual current release pre-alarm and alarm and for opening by means of the release itself (see note E) Interfacing connectors of the AUX-E unit Interfacing connector of the FDU unit Interfacing connector of the MOE-E unit Connector for the YO1 trip coil Connector for the YO2 trip coil Terminal boxes of the applications Closing release of the motor operating mechanism Opening release Trip coil of the electronic trip unit

ABB SACE

Information for reading - Circuit-breakers T1...T6

Description of figures

- Fig. 1 = Opening release.
- Fig. 2 = Permanent opening release.
- Fig. 3 = Instantaneous undervoltage release (see note B and F).
- Fig. 4 = Undervoltage release with electronic time-delay device outside the circuit-breaker (see note B).
- Fig. 5 = Instantaneous undervoltage release in version for machine tools with one contact in series (see note B, C, and F).
- Fig. 6 = Instantaneous undervoltage release in version for machine tools with two contacts in series (see note B, C, and F).
- Fig. 7 = One changeover contact for electrical signalling of circuit-breaker open due to RC221 or RC222 type residual current release trip.
- Fig. 8 = RC222 type residual current release circuits.
- Fig. 9 = Two electrical signalling contacts for RC222 type residual current release pre-alarm and alarm.
- Fig. 10 = Solenoid operator.
- Fig. 11 = Stored energy motor operator.
- Fig. 12 = One changeover contact for electrical signalling of motor operator locked with key.
- Fig. 21 = Three changeover contacts for electrical signalling of circuit-breaker open or closed and one changeover contact for electrical signalling of circuit-breaker open due to YO, YO1, YO2 and YU thermomagnetic trip unit intervention (tripped position).
- Fig. 22 = One changeover contact for electrical signalling of circuit-breaker open or closed and a changeover contact for electrical signalling of circuit-breaker open due to YO, YO1, YO2 or YU the thermomagnetic trip unit intervention (tripped position).
- Fig. 23 = Two changeover contacts for electrical signalling of circuit-breaker open or closed.
- Fig. 24 = One changeover contact for electrical signalling of circuit-breaker open due to overcurrent release trip.
- Fig. 25 = One contact for electrical signalling of circuit-breaker open due to overcurrent release trip.
- Fig. 26 = First position of circuit-breaker changeover contact, for electrical signalling of racked-in.
- Fig. 27 = Second position of circuit-breaker changeover contact, for electrical signalling of racked-in.
- Fig. 28 = Third position of circuit-breaker changeover contact, for electrical signalling of racked-in.
- Fig. 29 = First position of circuit-breaker changeover contact, for electrical signalling of isolated.
- Fig. 30 = Second position of circuit-breaker changeover contact, for electrical signalling of isolated.
- Fig. 31 = Third position of circuit-breaker changeover contact, for electrical signalling of isolated.
- Fig. 32 = Circuit of the current transformer on neutral conductor outside the circuit-breaker (for plug-in version circuit-breaker).
- Fig. 39 = Auxiliary circuits of the PR223DS trip units connected to VM210 voltage measuring unit.
- Fig. 40 = Auxiliary circuits of the PR223EF trip units connected to VM210 voltage measuring unit.
- Fig. 41 = Auxiliary circuits of the PR222DS/P, PR223DS or PR223EF electronic trip unit connected with FDU front display unit.
- Fig. 42 = Auxiliary circuits of the PR222DS/PD, PR223DS or PR223EF electronic trip unit connected with PR021/K type signalling unit.
- Fig. 43 = Auxiliary circuits of the PR222DS/PD, PR223DS or PR223EF electronic trip unit connected with FDU front display unit and with PR021/K type signalling unit.
- Fig. 44 = Auxiliary circuits of the PR222DS/PD, PR223DS or PR223EF electronic trip unit connected with the AUX-E auxiliary contacts.
- Fig. 45 = Auxiliary circuits of the PR222DS/PD, PR223DS or PR223EF electronic trip unit connected with the auxiliary contacts AUX-E and with MOE-E type actuation unit.
- Fig. 46 = Auxiliary circuits of the PR222DS/PD, PR223DS or PR223EF electronic trip unit connected with FDU front display unit and with the AUX-E auxiliary contacts.
- Fig. 47 = Auxiliary circuits of the PR222MP electronic trip unit connected with PR021/K signalling unit.
- Fig. 48 = Auxiliary circuits of the PR222MP electronic trip unit connected with PR021/K signalling unit and with PR212/CI type contactor control unit for motor starting.
- Fig. 49 = Auxiliary circuits of the PR222MP electronic trip unit connected with PR021/K signalling unit and with PR212/CI type contactor control unit and an ABB series AF contactor.
- Fig. 50 = Auxiliary circuits of the PR222MP electronic trip unit connected with PR021/K signalling unit and an ABB series AF contactor with SSIMP interface.

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Incompatibility

The circuits indicated by the following figures cannot be supplied at the same time on the same circuit-breaker:

```
1 - 2 - 3 - 4 - 5 - 6

5 - 6 - 11

10 - 11 - 45

10 - 12

21 - 22 - 23 - 44 - 45 - 46

24 - 25

26 - 32

39 - 40 - 41 - 42 - 43 - 44 - 45 - 46 - 47 - 48 - 49 - 50
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Notes

- A) The circuit-breaker is only fitted with the applications specified in the ABB SACE order confirmation. To make out the order, please consult this catalogue.
- B) The undervoltage release is supplied for power supply branched on the supply side of the circuit-breaker or from an independent source: circuit-breaker closing is only allowed with the release energised (the lock on closing is made mechanically).
- C) The S4/1 and S4/2 contacts shown in figures 5-6 open the circuit with the circuit-breaker open and close it again when a manual closing command is given by means of the rotary handle, in accordance with the Standards regarding machine tools (in any case, closing does not take place if the undervoltage release is not supplied).
- E) Connectors XA1, XA2, XA5, XA6, XA7, XA8 and XA9 are supplied on request. They are always supplied with T2 and T3 circuit-breakers in the plug-in version. Connectors X1, X2, X5, X6, X7, X8 and X9 are supplied on request. They are always supplied with circuit-breakers in the plug-in version and with T4 and T5 circuit-breakers in the fixed version.
- Additional external resistor for undervoltage release supplied at 250 V DC, 380/440 V AC and 480/500 V AC.
- G) In the case of fixed version circuit-breaker with current transformer on external neutral conductor outside the circuit-breaker, when the circuit-breaker is to be removed, it is necessary to short-circuit the terminals of the TI/N transformer.

Information for reading - Circuit-breakers T7

Warning

Before installing the circuit-breaker, carefully read notes F and O on the circuit diagrams.

Operating status shown

The circuit diagram is for the following conditions:

- withdrawable circuit-breaker, open and racked-in
- circuits de-energised
- releases not tripped
- motor operating mechanism with springs discharged.

Versions

Though the diagram shows a circuit-breaker in withdrawable version, it can be applied to a fixed version circuit-breaker as well.

Fixed version

The control circuits are fitted between terminals XV (connectors X12-X13-X14-X15 are not supplied). With this version, the applications indicated in figure 31A cannot be provided.

Withdrawable version

The control circuits are fitted between the poles of connectors X12-X13-X14-X15 (terminal box XV is not supplied).

Version without overcurrent release

With this version, the applications indicated in figures 13A, 14A, 41A, 42A, 43A, 44A, 45A, 62A cannot be provided.

Version with PR231/P or PR232/P electronic trip unit

With this version, the applications indicated in figures 41A, 42A, 43A, 44A, 45A, 62A cannot be provided

Version with PR331/P electronic trip unit

With this version, the applications indicated in figures 42A, 43A, 44A, 45A cannot be provided.

Version with PR332/P electronic trip unit

With this version, the applications indicated in figure 41A cannot be provided.

Caption

	= Circuit diagram figure number
*	= See note indicated by letter
A1	= Circuit-breaker accessories
A3	 Accessories applied to the fixed part of the circuit-breaker (for withdrawable version only)
A4	 Example switchgear and connections for control and signalling, outside the circuit-breaker
A13	= PR021/K signalling unit (outside the circuit-breaker)
A19	= PR330/R actuation unit
AY	= SOR TEST UNIT Test/monitoring Unit (see note R)
D	= Electronic time-delay device of the undervoltage release, outside the circuit- breaker
K51	 PR231/P, PR232/P, PR331/P, PR332/P type electronic trip unit with the following protection functions: L overload protection with inverse long time-delay trip - setting I₁ S short-circuit protection with inverse or definite short time-delay trip - setting I₂ I short-circuit protection with instantaneous time-delay trip - setting I₃ G earth fault protection with inverse short time-delay trip - setting I₄
K51/18	= Contacts of the PR021/K signalling unit
K51/GZin (DBin)	 Zone selectivity: input for protection G or "reverse" direction input for protection D (only with Uaux. and PR332/P trip unit)
K51/GZout (DBout)	 Zone selectivity: output for protection G or "reverse" direction output for protection D (only with and PR332/P trip unit)
K51/SZin (DFin)	= Zone selectivity: input for protection S or "direct" input for protection D (only with Uaux. and PR332/P trip unit)
K51/SZout (DFout)	 Zone selectivity: output for protection S or "direct" output for protection D (only with Uaux. and PR332/P trip unit)
K51/YC	= Closing control from PR332/P electronic trip unit with communication module PR330/D-M and PR330/R actuation unit

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K51/YO	 Opening control from PR332/P electronic trip unit with communication module PR330/D-M and PR330/R actuation unit
M	= Motor for charging the closing springs
Q	= Circuit-breaker
Q/15	= Circuit-breaker auxiliary contacts
S33M/13	= Limit contacts for spring-charging motor
S4/1-2-3	= Contacts activated by the rotary handle of the circuit-breaker - only for
	circuit-breakers with manual control (see note C)
S43	= Switch for setting remote/local control
S51	= Contact for electrical signalling of circuit-breaker open due to tripping of the overcurrent trip unit. The circuit-breaker may be closed only after pressing the reset pushbutton, or after energizing the coil for electrical reset (if available)
S51/S	 Contact for electrical signalling of overload in progress (start)
S75E/12	= Contacts for electrical signalling of circuit-breaker in racked-out position (only
	with withdrawable circuit-breakers)
S75I/17	 Contacts for electrical signalling of circuit-breaker in racked-in position (only with withdrawable circuit-breakers)
S75T/12	= Contacts for electrical signalling of circuit-breaker in test isolated position (only
	with withdrawable circuit-breakers)
SC	= Pushbutton or contact for closing the circuit-breaker
SO	= Pushbutton or contact for opening the circuit-breaker
SO1 SO2	 Pushbutton or contact for opening the circuit-breaker with delayed trip Pushbutton or contact for opening the circuit-breaker with instantaneous trip
SR	= Pushbutton or contact for opening the circuit-breaker with instantaneous trip = Pushbutton or contact for electrical circuit-breaker reset
SRTC	= Contact for electrical signalling of circuit-breaker open, with springs charged
31(10	and ready to close
SY	= Contact for electrical signalling of circuit-breaker open due to thermomagnetic trip units tripped, YO, YO1, YO2, YU (tripped position) only for circuit-breakers with direct control
TI/L1	= Current transformer located on phase L1
TI/L2	= Current transformer located on phase L2
TI/L3	= Current transformer located on phase L3
TU	= Isolation voltage transformer
Uaux.	Auxiliary power supply voltage (see note F)
UI/L1	= Current sensor (Rogowski coil) located on phase L1
UI/L2	= Current sensor (Rogowski coil) located on phase L2
UI/L3	= Current sensor (Rogowski coil) located on phase L3
UI/N	= Current sensor (Rogowski coil) located on neutral
UI/O	 Current sensor (Rogowski coil) located on the conductor connecting to earth the star point of the MV/LV transformer (see note G)
W1	= Serial interface with control system (external bus): EIA RS485 interface (see
VVI	note E)
W2	Serial interface with the accessories of PR331/P and PR332/P trip units (internal bus)
X12X15	= Delivery connectors for auxiliary circuits of withdrawable version circuit-breaker
XB1XB7	= Connectors for the accessories of the circuit-breaker
XF	 Delivery terminal box for the position contacts of the withdrawable circuit-breaker (located on the fixed part of the circuit-breaker)
XO	= Connector for YO1 release
XR1 – XR2	= Connector for power circuits of PR231/P, PR232/P, PR331/P, and PR332/P trip units
XR5 – XR13	= Connector for power circuits of PR332/P trip unit
XV	= Delivery terminal box for the auxiliary circuits of the fixed circuit-breaker
YC	= Shunt closing release
YO	= Shunt opening release
YO1	 Overcurrent shunt opening release (trip coil)
YO2	= Second shunt opening release (see note Q)
YR	= Coil to electrically reset the circuit-breaker
YU	= Undervoltage release (see notes B, C and Q)

Information for reading - Circuit-breakers T7

Description of figures

- Fig. 1A = Motor circuit to charge the closing springs.
- Fig. 2A = Circuit of shunt closing release.
- Fig. 4A = Shunt opening release.
- Fig. 6A = Instantaneous undervoltage release (see notes B, C and Q).
- Fig. 7A = Undervoltage release with electronic time-delay device, outside the circuit-breaker (see notes B and Q).
- Fig. 8A = Second shunt opening release (see note Q).
- Fig. 11A = Contact for electrical signalling of springs charged or discharged.
- Fig. 12A = Contact for electrical signalling of circuit-breaker open, with springs charged, and ready to close.
- Fig. 13A = Contact for electrical signalling of circuit-breaker open due to tripping of the overcurrent release.

 The circuit-breaker may be closed only after pressing the reset pushbutton.
- Fig. 14A = Contact for electrical signalling of circuit-breaker open due to tripping of the overcurrent release and electrical reset coil. The circuit-breaker may be closed only after pressing the reset pushbutton or energizing the coil.
- Fig. 15A = Contact operated by the circuit-breaker rotary handle for circuit-breakers with manual control only (see note C).
- Fig. 21A = Circuit-breaker auxiliary contacts (for circuit-breakers with manual control only).
- Fig. 22A = Circuit-breaker auxiliary contacts (for circuit-breakers with motor control only).
- Fig. 31A = First set of contacts for electrical signalling of circuit-breaker in racked-in, test isolated, racked out position.
- Fig. 41A = Auxiliary circuits of PR331/P trip unit (see note F).
- Fig. 42A = Auxiliary circuits of PR332/P trip units (see notes F and N).
- Fig. 43A = Circuits of the measuring module PR330/V of the PR332/P trip units internally connected to the circuit-breaker (optional).
- Fig. 44A = Circuits of the measuring module PR330/V of the PR332/P trip units externally connected to the circuit-breaker (optional; see note 0).
- Fig. 45A = Circuits of the PR332/P trip unit with communication module PR330/D-M connected to PR330/V actuation unit (see notes E, F and N).
- Fig. 61A = SOR TEST UNIT Test/monitoring unit (see note R).
- Fig. 62A = Circuits of the PR021/K signalling module (outside the circuit-breaker).

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Incompatibilities

The circuits indicated in the following figures cannot be supplied simultaneously on the same circuit-breaker:

6A - 7A - 8A 13A - 14A

21A - 22A

41A - 42A - 45A

Notes

- A) The circuit-breaker is only fitted with the applications specified in the ABB SACE order confirmation. To make out the order, please consult this catalogue.
- B) The undervoltage release is supplied for operation using a power supply branched on the supply side of the circuit-breaker or from an independent source. The circuit-breaker can only close when the release is energized (there is a mechanical lock on closing).
- C) In conformity with the Standards governing machine tools, contacts S4 shown in Fig. 15A can be used to open the Yu undervoltage release circuit (Fig. 6A) when the circuit-breaker is open and close it again upon a manual closing command from the rotary handle.
- E) For the EIA RS485 serial interface connection see document RH0298 regarding MODBUS communication.
- F) The auxiliary voltage Vaux allows actuation of all operations of the PR331/P, PR332/P and trip units.
 - Having requested a Vaux insulated from earth, one must use "galvanically separated converters" in compliance with IEC 60950 (UL 1950) or equivalent standards that ensure a common mode current or leakage current (see IEC 478/1, CEI 22/3) not greater than 3.5 mA, IEC 60364-41 and CEI 64-8.
- G) Earth fault protection is available with the PR332/P trip unit by means of a current sensor located on the conductor connecting to earth the star centre of the MV/LV transformer. The connections between terminals 1 and 2 (or 3) of current transformer UI/O and poles T7 and T8 of the X (or XV) connector must be made with a two-pole shielded and stranded cable (see user manual), no more than 15 m long. The shield must be earthed on the circuit-breaker side and current sensor side.
- N) With PR332/P trip unit, the connections to the zone selectivity inputs and outputs must be made with a two-pole shielded and stranded cable (see user manual), no more than 300 m long. The shield must be earthed on the selectivity input side.
- O) Systems with rated voltage greater than 690V require the use of an insulation voltage transformer to connect to the busbars (connect according to the insertion diagrams provided in the manual 1SDH000460R0508).
- P) With PR332/P trip unit with communication module PR330/D-M, the coils YO and YC can be controlled directly from contacts K51/YO and K51/YC with maximum voltages of 110-120 V DC e 240-250 V AC.
- Q) The second opening release may be installed as an alternative to the undervoltage release.
- R) The SACE SOR TEST UNIT + opening release (YO) is guaranteed to operate starting at 75% of the Vaux of the opening release itself.
 - While the YO power supply contact is closing (short-circuit on terminals 4 and 5), the SACE SOR TEST UNIT is unable to detect the opening coil status. Consequently:
 - For continuously powered opening coil, the TEST FAILED and ALARM signals will be activated
 - If the coil opening command is of the pulsing type, the TEST FAILED signal may appear
 at the same time. In this case, the TEST FAILED signal is actually an alarm signal only if
 it remains lit for more than 20s.

Information for reading - ATS010

State of operation represented

The circuit diagram is for the following conditions:

- circuit-breakers open and racked-in #
- generator not in alarm
- closing springs discharged
- overcurrent relays not tripped *
- ATS010 not powered
- generator in automatic mode and not started
- generator switching enabled
- circuits de-energised
- logic enabled via input provided (terminal 47).
- # The present diagram shows withdrawable circuit-breakers, but is also valid for fixed circuit-breakers: connect terminal 17 to 20 and terminal 35 to 38 on the ATS010 device.
- * The present diagram shows circuit-breakers with overcurrent trip unit (T4-T5), but is also valid for circuit-breakers with thermomagnetic trip unit and to circuit-breakers with out relay (switch-disconnectors): connect terminal 18 to 20 and terminal 35 to 37 of the ATS010 device.
- The present diagram shows four-pole circuit-breakers but is also valid for two-pole circuit-breakers: use only terminals 26 and 24 (phase and neutral) for the voltage connection of the normal power supply to the ATS010 device; also use the Q61/2 two-pole rather than four-pole auxiliary protection circuit-breaker.

Caption

ΧV

= Device type ATS010 for the automatic transfer switch of two circuit-breakers Κ1 = Auxiliary contactor for the emergency supply voltage presence K2 = Auxiliary contactor for the normal supply voltage presence K51/Q1 = Overcurrent release for emergency supply line* Overcurrent release for normal supply line* K51/Q2 = Motor with series energization for the circuit-breaker opening and closing М = Limit contact of BA for cutting off the power supply in the release tripped and Q/0 open position 0/1 = Circuit-breaker auxiliary contact Q1 = Circuit-breaker for emergency supply line Q2 = Circuit-breaker for normal supply line Q61/1-2 = Miniature circuit-breakers for auxiliary circuits protection @ = Position contact operated by a cam of the operating mechanism S1, S2 S3 = Key lock contact operated by the remote opening trip unit or the operating mechanism S11...S16 = Contacts for the ATS010 device inputs S75I/1 = Contact signalling circuit-breaker in withdrawable version connected # = Contact signalling circuit-breaker tripped through trip units operation (tripped SY position)* TI/... = Current trasformers feeding the overcurrent relay = Connector for the circuit-breaker auxiliary circuits X2

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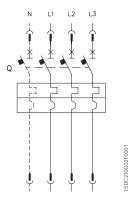
= Terminal boards of the accessories.

Graphic symbols (IEC 60617 and CEI 3-14...3-26 Standards)

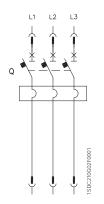
	Thermal effect	•	Connection of conductors	7	Position switch (limit switch), break contact	/ _d	Differential current relay
	Electromagnetic effect	•	Terminal		Position switch (limit switch) change-over break before make contact	m<3	Phase-failure detection relay in a three-phase system
	Delay		Plug and socket (male and female)		Contactor (contact open in the unoperated position)	<i>n</i> ≈0 />	Locked-rotor detection relay operating by current sensing
	Mechanical connection (link)		Resistor (general symbol)	*	Circuit-breaker discon- nector with automatic trip unit	\otimes	Lamp, general symbol
ļ	Manually operated control (general case)		Temperature dependent resistor	Á	Switch-disconnector (on- load isolating switch)	_ — —	Mechanical interlock between two devices
J	Operated by turning	M	Motor (general symbol)		Operating device (general symbol)	M	Operated by electric motor
E	Operated by pushing	M 3 ~	Induction motor, three- phase, squirrel cage		Thermal relay	(M)	Motor with series ener- gization
8	Operated by key		Current transformer	/>>>	Instantaneous overcurrent or rate-of-rise relay	[Screen, shield (it may be drawn in any convenient shape)
Ğ	Operated by cam		Current transformer with four threaded winding and with one permanent winding with one tapping	/>>	Overcurrent relay with adjustable short time-lag characteristic	$\boxed{ } \downarrow$	Equipotentiality
	Hearth, groung (general symbol)		Make contact	/>-	Overcurrent relay with inverse short time-lag characteristic	35	Voltage transformer
	Converter with galvanic separator	4	Break contact	/>-	Overcurrent relay with inverse long time-lag characteristic		Winding of three-phase transformer, connection star
(‡‡)	Conductors in a screened cable, two conductors shown		Change-over break before make contact	/≫± <u>-</u>	Earth fault overcurrent relay with inverse short time-lag characteristic		Current sensing element
	Twisted conductors, two conductors shown		Position switch (limit switch), make contact	/>)	Phase-balance current relay		

Wiring diagram of the T1...T6 circuit-breakers

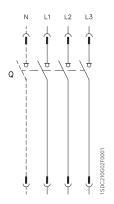
State of operation



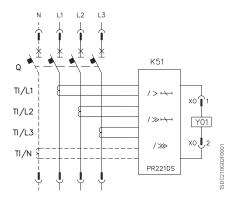
Three-pole or four-pole circuit-breaker with thermomagnetic trip unit



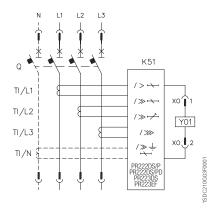
Three-pole circuit-breaker with magnetic trip unit



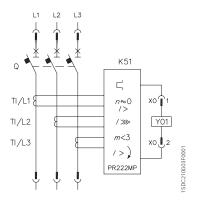
Three-pole or four-pole switch-disconnector (on-load isolating switch)



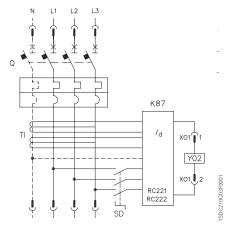
Three-pole or four-pole circuit-breaker with PR221DS electronic trip unit



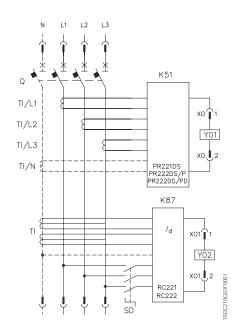
Three-pole or four-pole circuit-breaker with PR222DS/P, PR222DS/PD, PR223DS or PR223EF electronic trip unit (for T4, T5 and T6)



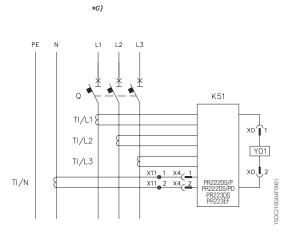
Three-pole circuit-breaker with PR222MP electronic trip unit



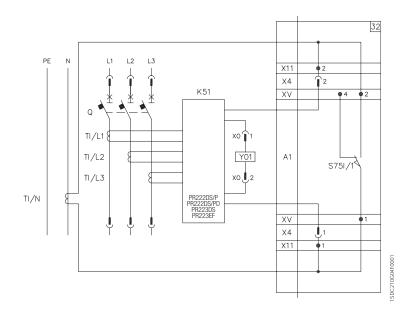
Three-pole or four-pole circuit-breaker with RC221 or RC222 residual current trip unit



Three-pole or four-pole circuit-breaker with PR221DS, PR222DS/P or PR222DS/PD electronic trip unit and RC221 or RC222 residual current trip unit (for T4, T5 and T6 four-pole only)



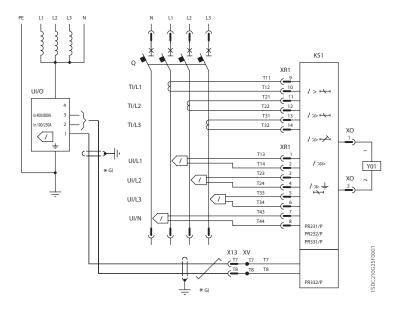
Fixed version three-pole circuit-breaker with current transformer on neutral conductor, external to circuit-breaker (for T4, T5 and T6)



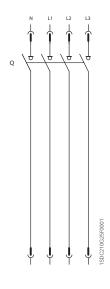
Plug-in or withdrawable version three-pole circuit-breaker with current transformer on neutral conductor, external to circuit-breaker (for T4, T5 and T6)

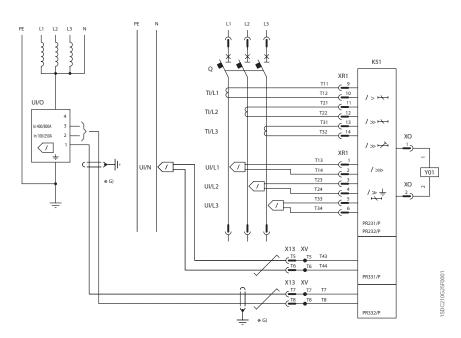
Wiring diagram of the T7 circuit-breakers

State of operation



Three-pole circuit-breaker with PR231/P, PR232/P, PR331/P, PR332/P electronic trip unit



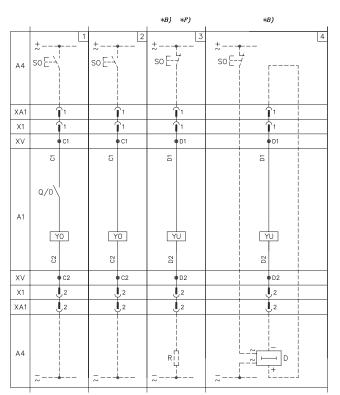


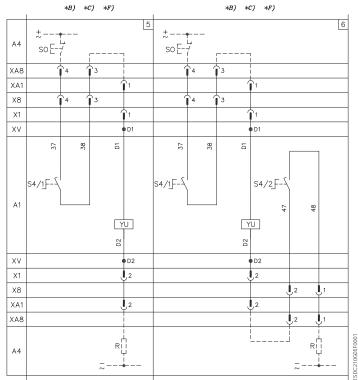
Three- or four-pole switch-disconnector

Four-pole circuit-breaker with PR231/P, PR232/P, PR331/P, PR332/P electronic trip unit

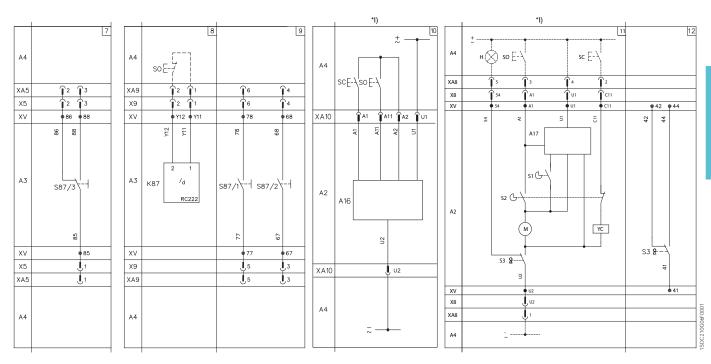
Electrical accessories for T1...T6

Shunt opening and undervoltage releases



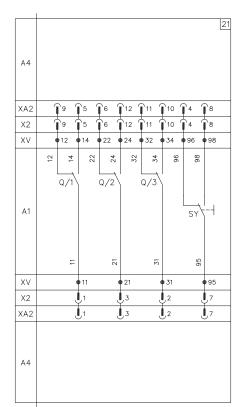


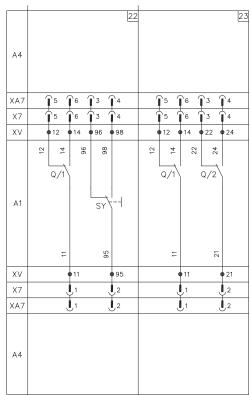
Residual current releases and remote controls

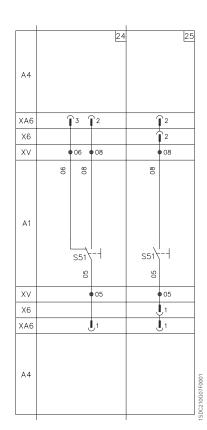


Electrical accessories for T1...T6

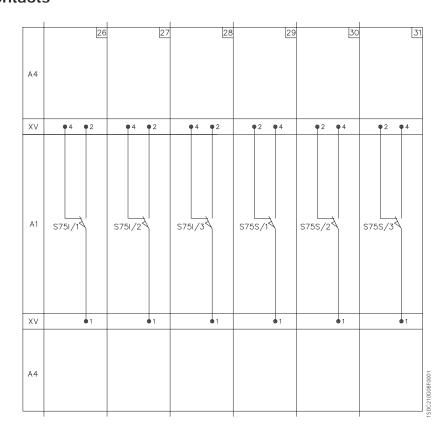
Auxiliary contacts





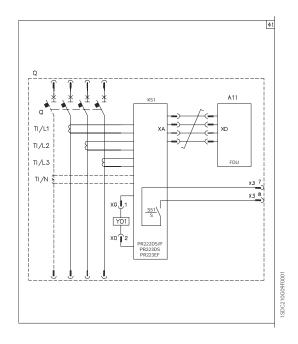


Position contacts

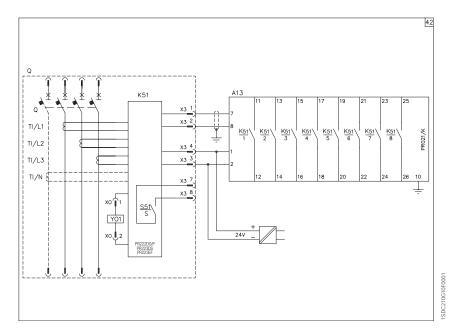


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PR222DS/P electronic trip unit connected with the FDU front display unit

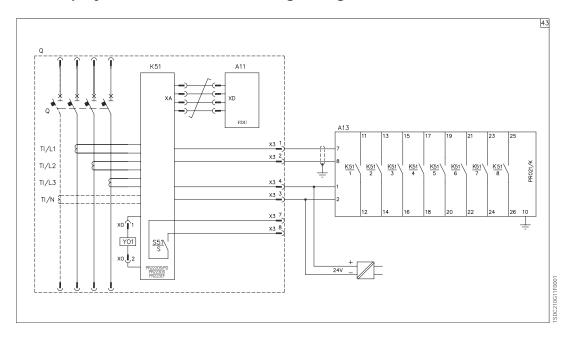


PR222DS/PD electronic trip unit connected with the PR021/K signalling unit

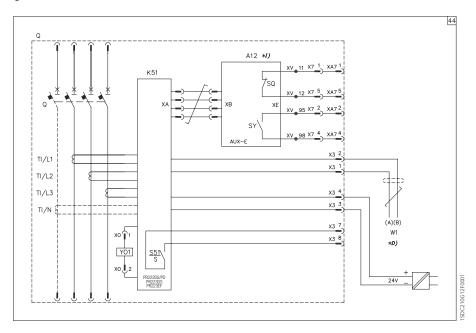


Electrical accessories for T1...T6

PR222DS/PD electronic trip unit connected with the FDU front display unit and the PR021/K signalling unit

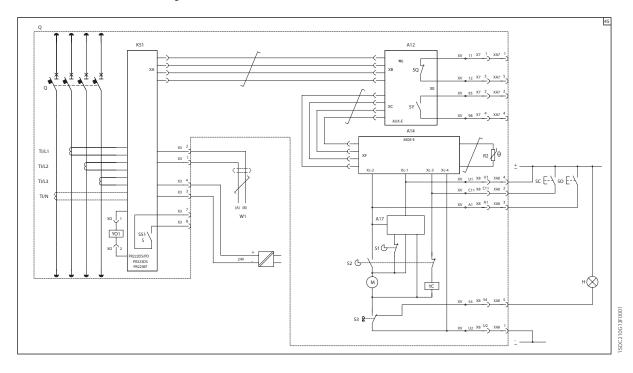


PR222DS/PD electronic trip unit connected with the AUX-E auxiliary contacts

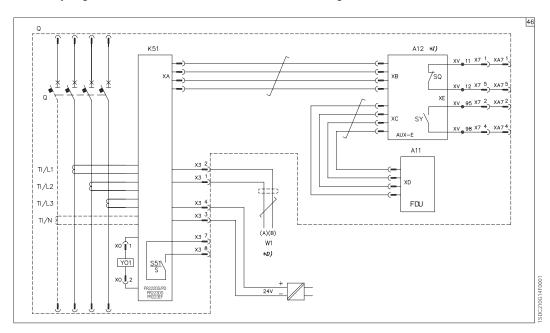


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PR222DS/PD electronic trip unit connected with the AUX-E auxiliary contacts and the MOE-E actuation unit

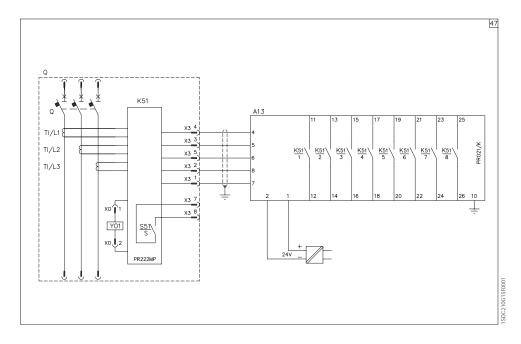


PR222DS/PD electronic trip unit connected with the FDU front display unit and with the AUX-E auxiliary contacts

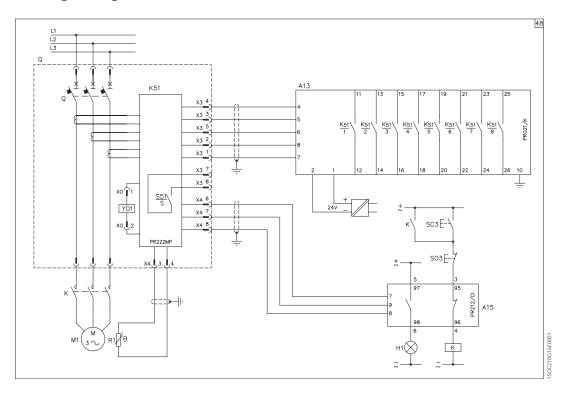


Electrical accessories for T1...T6

PR222MP electronic trip unit connected with the PR021/K signalling unit

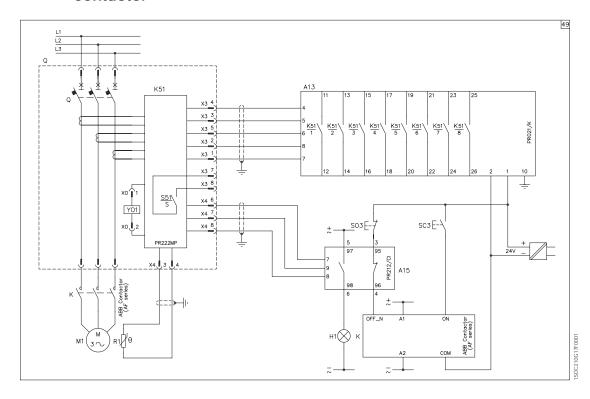


PR222MP electronic trip unit connected with the PR021/K signalling unit and with the PR212/CI contactor control unit

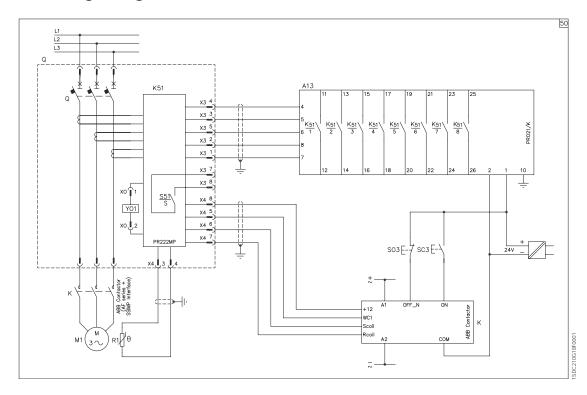


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PR222MP electronic trip unit connected with the PR021/K signalling unit, with the PR212/CI contactor control unit and with a contactor

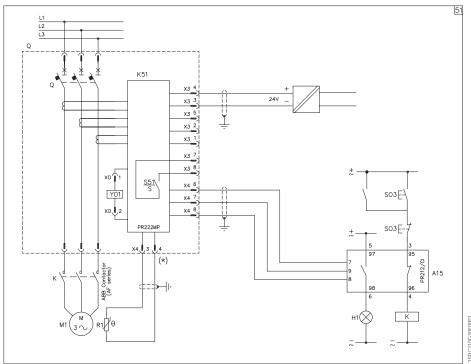


PR222MP electronic trip unit connected with the PR021/K signalling unit and with a contactor



Electrical accessories for T1...T6

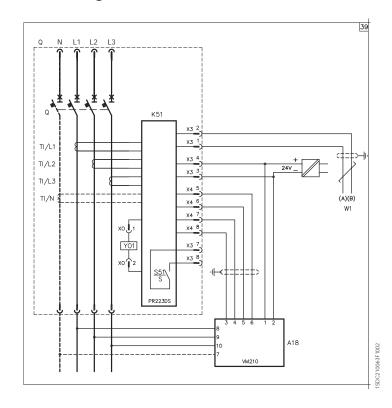
PR222MP electronic trip unit with auxiliary power supply and PR212/CI contactor control unit



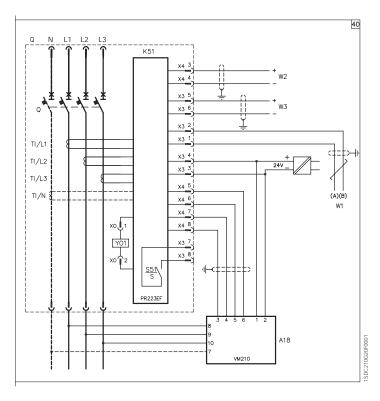
⁽¹⁾ As an alternative to generic contact 0/1

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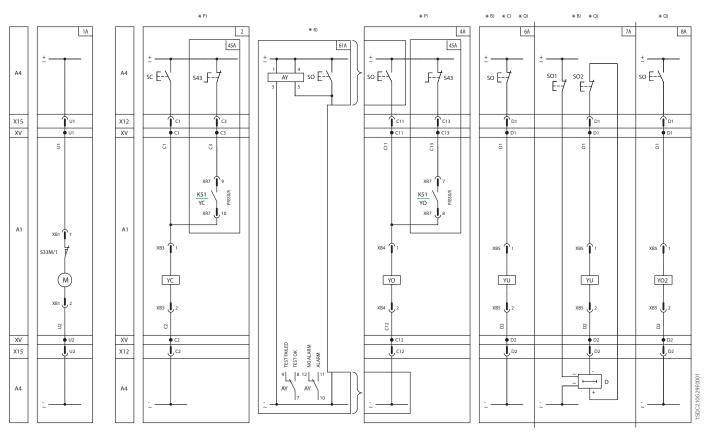
PR223DS electronic trip unit connected with the VM210 voltage measuring device



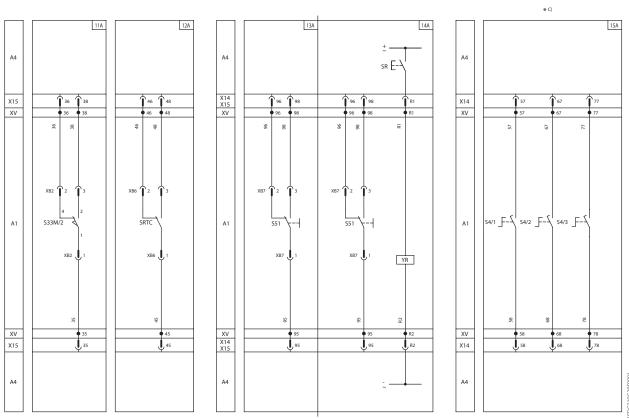
PR223EF electronic trip unit connected with the VM210 voltage measuring device



Motor operating mechanism, opening, closing and undervoltage releases

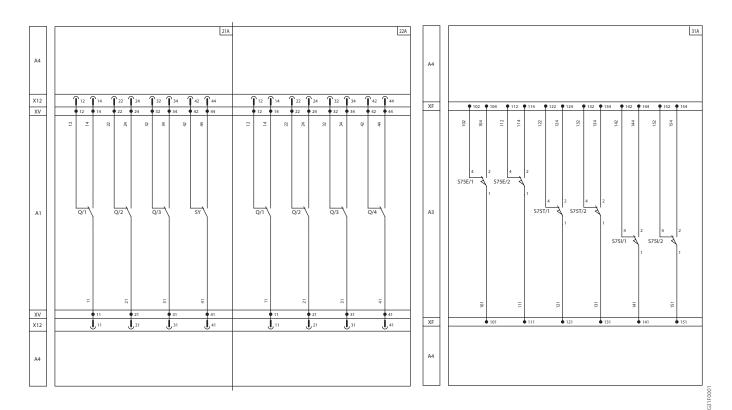


Signalling contacts

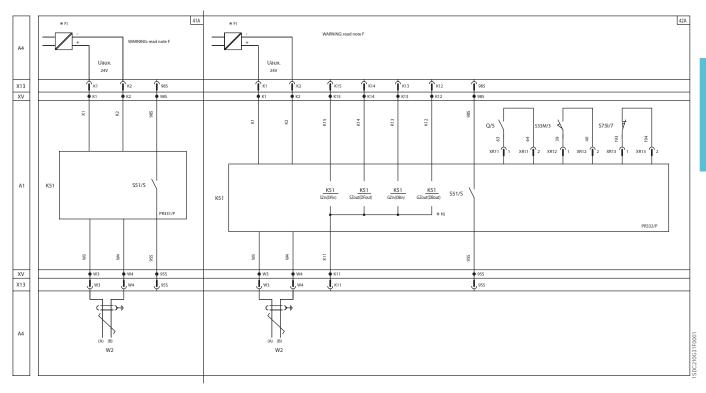


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Signalling contacts

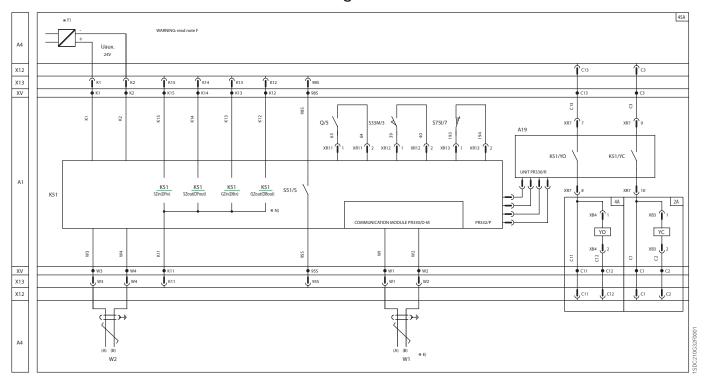


Auxiliary circuits of the PR331/P and PR332/P trip units

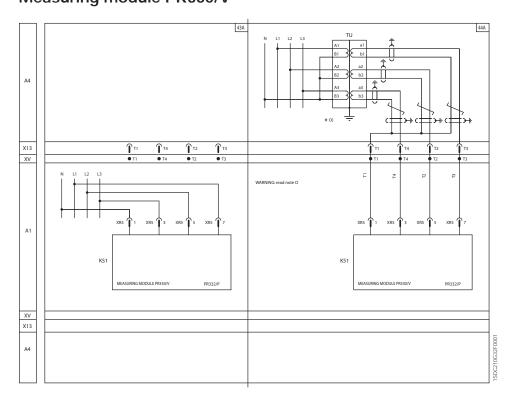


Electrical accessories for T7

PR332/P electronic trip units connected to PR330/R actuation unit and PR330/D-M dialogue unit

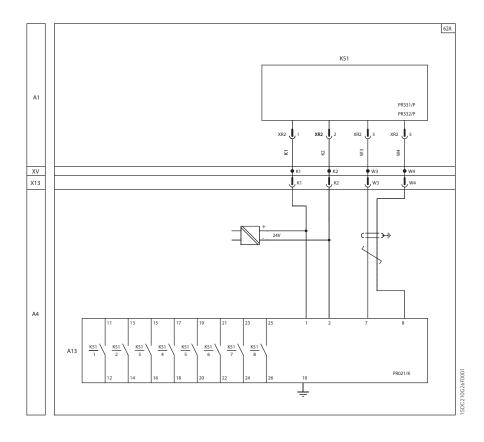


Measuring module PR330/V



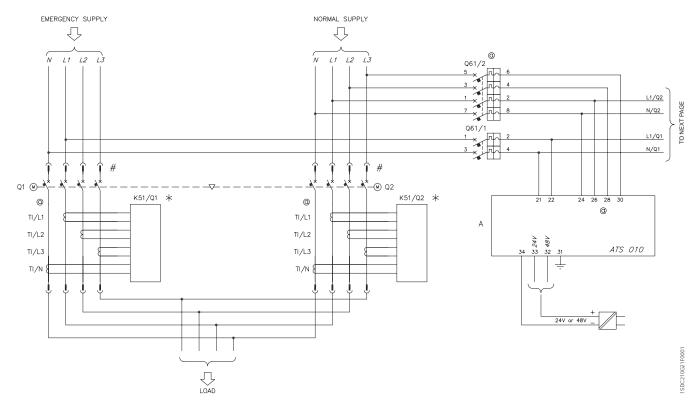
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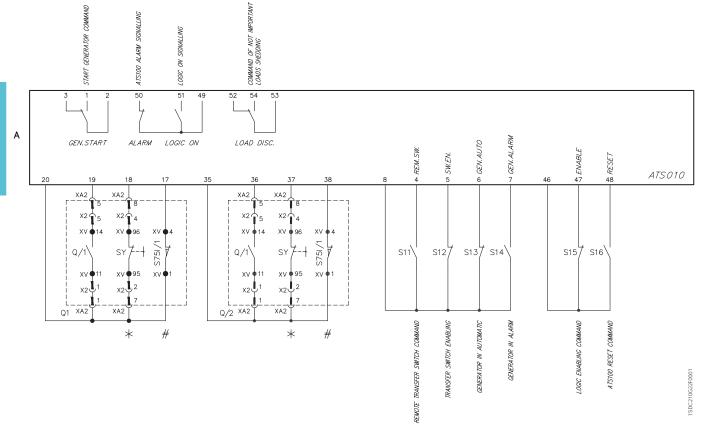
PR021/K signalling unit for PR331/P and PR332/P

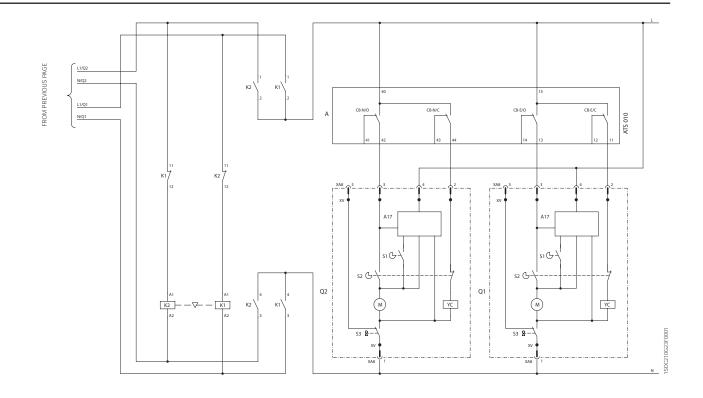


Automatic transfer-switch ATS010

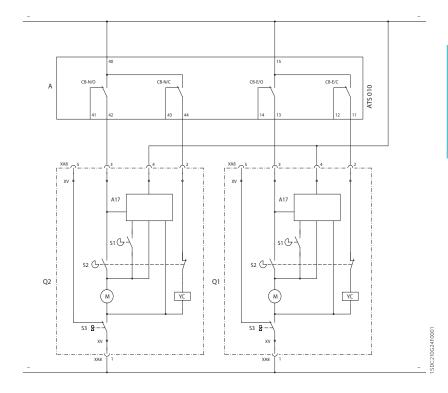
ATS010 device for the automatic transfer switch of two T4-T5-T6 circuit-breakers without safety auxiliary voltage supply







ATS010 device for the automatic transfer switch of two T4-T5-T6 circuit-breakers with safety auxiliary voltage supply







Index

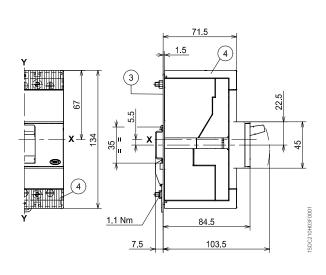
Fixed circuit-breaker and terminals	
Tmax T1 and single-pole Tmax T1	6/2
Tmax T2	6/5
Tmax T3	6 /8
Tmax T4	6/ 11
Tmax T5	6/ 14
Tmax T6	6/ 17
Tmax T7	6 /22
Plug-in circuit-breaker and terminals	
Tmax T2	6 /27
Tmax T3	6 /30
Tmax T4	6 /33
Tmax T5	6 /36
Withdrawable circuit-breaker and terminals	
Tmax T4	6 /39
Tmax T5	6/ 41
Tmax T6	6/4 4
Tmax T7	6 /46
Circuit-breaker with RC221/222 residual current release	6 /48
Accessories	
Tmax T1 - T2 - T3	6 /55
Tmax T4 - T5	6 /61
Tmax T6	6 /68
Tmax T7	6 /73
Distances to be respected	6/ 77

Tmax T1 and single-pole Tmax T1

Fixed circuit-breaker

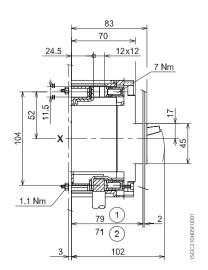
83
78
70
79
1
79
1
71
2
71
2

102



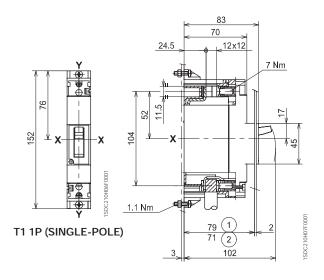
Fixing on DIN EN 50022 rail

25.4 Y X T1 1P (SINGLE-POLE)



<u>≥3</u>

Without inserts



Without inserts

With inserts

Caption

6

- 1 Depth of the switchboard in the case of circuit-breaker with face not extending from the compartment door, with or without flange
- 2 Depth of the switchboard in the case of circuit-breaker with face extending from the compartment door, without flange
- 3 Bracket for fixing onto rail
- 4 Bottom terminal covers with IP40 degree of protection

Drilling templates for support sheet

For front terminals

25 25 25 25 4 POLES 25 25 4 POLES

With inserts

T1 1P (SINGLE-POLE)

6/2

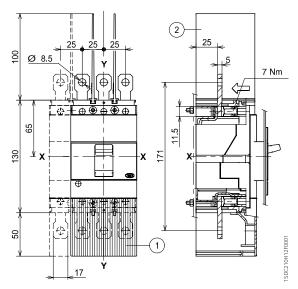
ABB SACE

Terminals

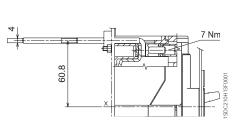
Front for copper/aluminium cables - FC CuAl

У 1 2 3 3 7 Nm 13.5 Nm

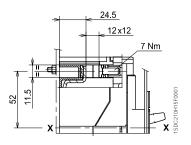
Front extended - EF



Rear flat horizontal



Front for copper cables - FC Cu



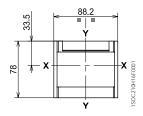
Caption

- High terminal covers with IP40 degree of protection (compulsory)
- (2) Insulating barriers between phases (compulsory in the absence of top terminal covers)
- (3) Front extended terminals
- 4 Terminals for CuAl cables 95 mm²

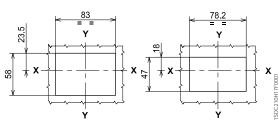
Tmax T1 and single-pole Tmax T1

Terminals

Flange for the compartment door

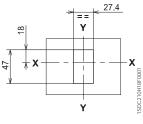


Drilling templates of the compartment door

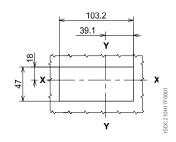


With flange and circuit-breaker face flush with door (3-4 POLES)

Without flange and circuit-breaker face flush with door (3-4 POLES) or extending (3 POLES)



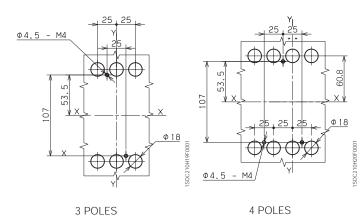
(SINGLE-POLE)



Without flange and circuit-breaker face extending (4 POLES)

Drilling templates for support sheet

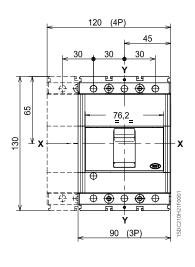
For rear terminals



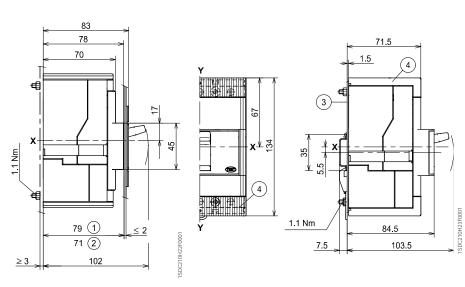
6

Tmax T2

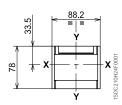
Fixed circuit-breaker



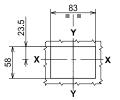
Fixing on sheet



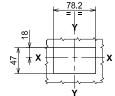
Flange for the compartment door



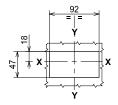
Drilling templates of the compartment door



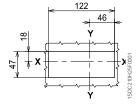
With flange and circuit-breaker face flush with door (3-4 POLES)



Without flange and circuit-breaker face flush with door (3-4 POLES)



Without flange and circuit-breaker face extending (3 POLES)



Fixing on DIN EN 50022 rail

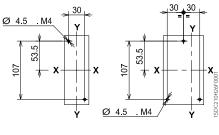
Without flange and circuit-breaker face extending (4 POLES)

Caption

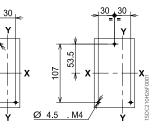
- 1) Depth of the switchboard in the case of circuit-breaker with face not extending from the compartment door, with or without flange
- 2) Depth of the switchboard in the case of circuit-breaker with face extending from the compartment door, without flange
- 3 Bracket for fixing onto rail
- 4) Low terminal covers with degree of protection IP40

Drilling templates for support sheet

For front terminals

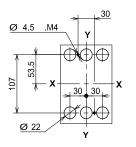


3 POLES

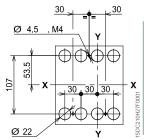


4 POLES

For rear terminals



3 POLES



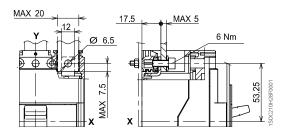
4 POLES

ABB SACE

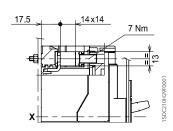
Tmax T2

Terminals

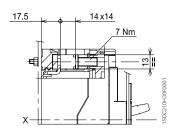
Front F



Front for copper cables - FC Cu



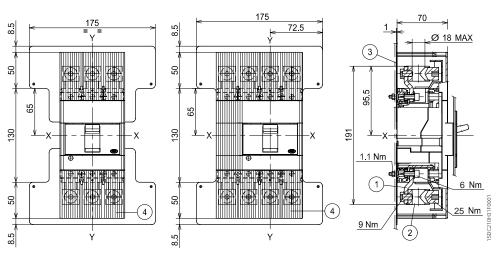
Front for copper/aluminium cables - FC CuAl 95 mm²

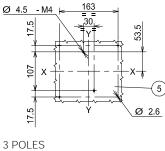


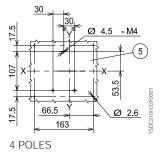
Caption

- 1) Front extended terminals
- 2 Front terminals for cables 185 mm² CuAl
- (3) Insulating base plate (compulsory)
- 4 High terminal covers with degree of protection IP40 (compulsory)
- 5 Drilling templates for support sheet

Front for copper/aluminium cables - FC CuAl 185 mm²



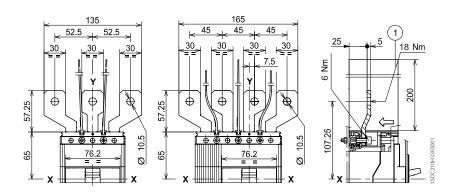




Caption

1 Insulating barriers between phases (compulsory)

Front extended spread - ES

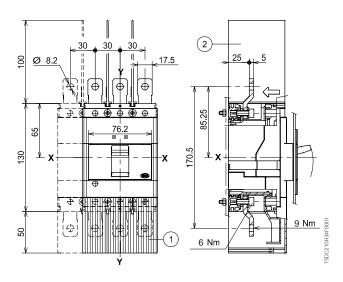


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Caption

- 1 High terminal covers with degree of protection IP40
- (2) Insulating barriers between phases (compulsory without 1)

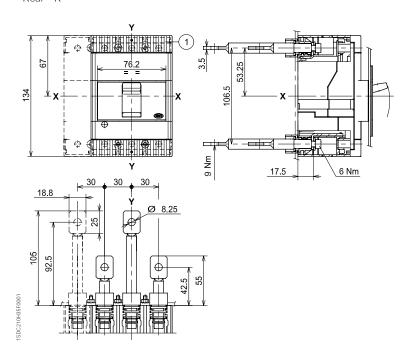
Front extended - EF



Caption

1 Low terminal covers with degree of protection IP40

Rear - R

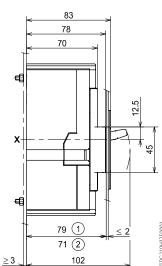


Tmax T3

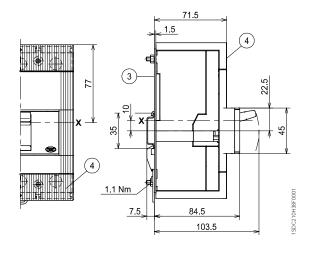
Fixed circuit-breaker

140 (4P) 52.5 **(⊕** 75 \bigoplus \oplus $\oplus \oplus$ 105 (3P)

Fixing on sheet



Fixing on DIN EN 50022 rail

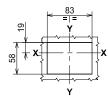


Caption

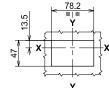
- 1 Depth of the switchboard in the case of circuit-breaker with face not extending from the compartment door, with or without flange
- Depth of the switchboard in the case of circuit-breaker with face extending from the compartment door
- 3 Bracket for fixing on rail
- (4) Low terminal covers with degree of protection IP40

Flange for compartment door

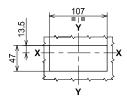
Drilling templates of the compartment door



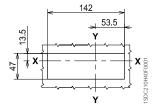
With flange and circuit-breaker face flush with door (3-4 POLES)



Without flange and circuit-breaker face flush with door (3-4 POLES)



Without flange and circuit-breaker face extending (3 POLES)

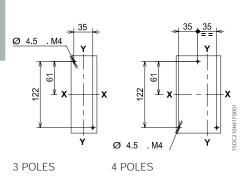


Without flange and circuit-breaker face extending (4 POLES)

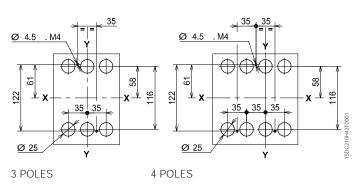
Drilling templates for support sheet

For front terminals

6



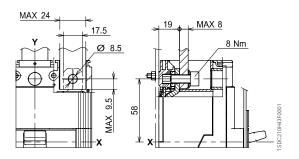
For rear terminals



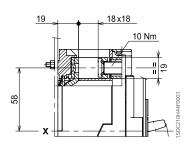
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Terminals

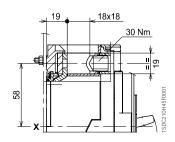
Front - F



Front for copper cables - FC Cu



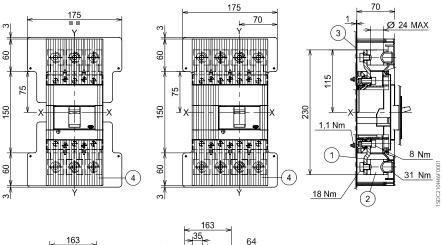
Front for copper/aluminium cables - FC CuAl 185 mm²

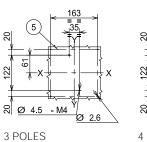


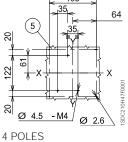
Caption

- 1) Front extended terminals
- 2 Front terminals for cables 240 mm² CuAl
- (3) Insulating base plate (compulsory)
- High terminal covers with degree of protection IP40 (compulsory)
- 5 Drilling templates for support sheet





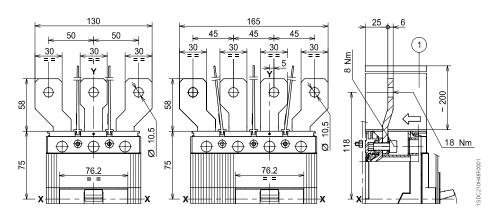




Caption

1 Insulating barriers between phases (compulsory)

Front extended spread - ES

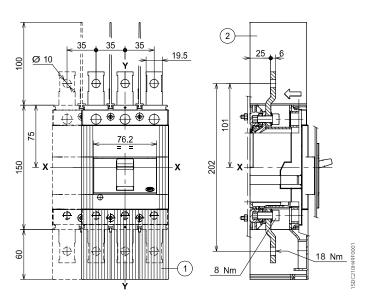


Terminals

Caption

- 1 High terminal covers with degree of protection IP40
- 2) Insulating barriers between phases (compulsory without 1)

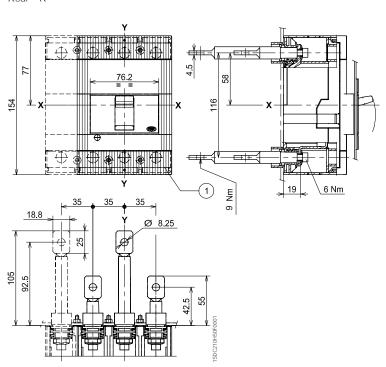
Front extended - EF



Caption

1 Low terminal covers with degree of protection IP40

Rear - R



6

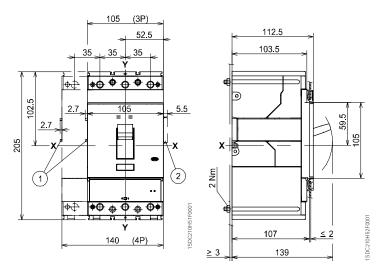
Tmax T4

Fixed circuit-breaker

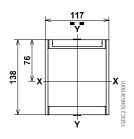
Caption

- Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC222-223)
- Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

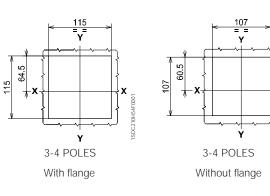
Fixing on sheet



Flange for compartment door

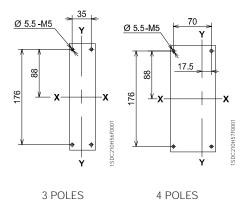


Drilling templates of the compartment door

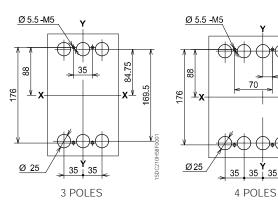


Drilling templates for support sheet

For front terminals



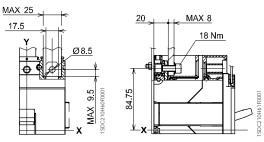
For rear terminals



Tmax T4

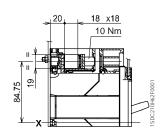
Terminals

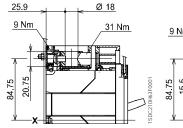
Front - F

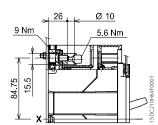


Front for copper cables - FC Cu

Front for copper/aluminium cables - FC CuAl



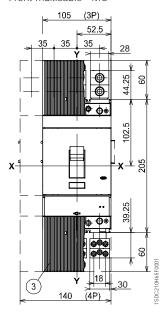


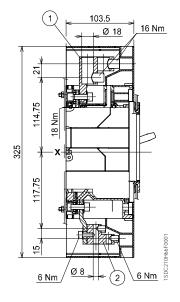


Caption

- 1 Front terminals for cable connection 2x150 mm²
- 2 Front terminals for multicable connection
- (3) High terminal covers with degree of protection IP40

Front multicable - MC

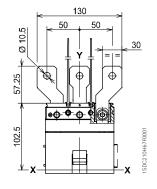


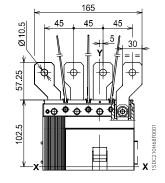


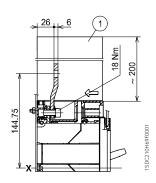
Caption

1 Insulating barriers between phases (compulsory)

Front extended spread - ES



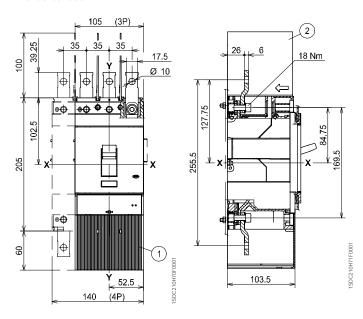




Caption

- 1 High terminal covers with degree of protection IP40
- (2) Insulating barriers between phases (compulsory without 1)

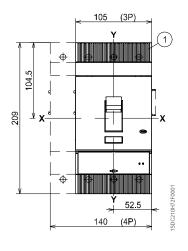
Front extended - EF

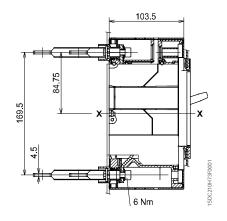


Caption

1 Low terminal covers with degree of protection IP40

Rear - R





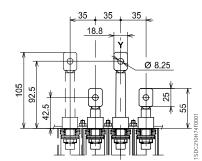


ABB SACE

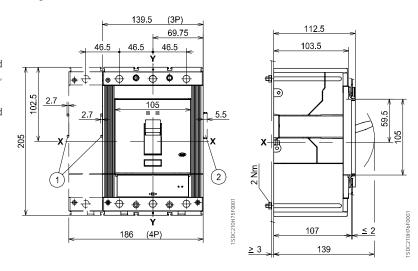
Tmax T5

Fixed circuit-breaker

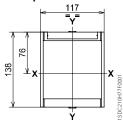
Fixing on sheet

Caption

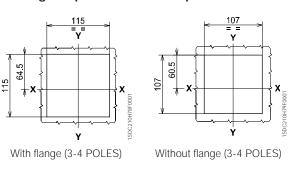
- 1) Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC222)
- Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)



Flange for compartment door

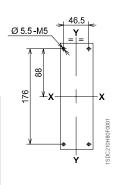


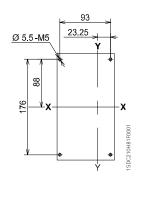
Drilling templates of the compartment door



Drilling templates for support sheet

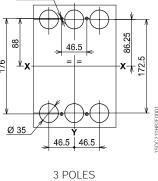
For front terminals

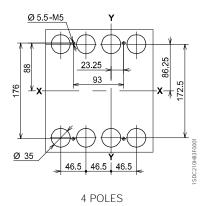




Ø 5.5-M5 88 176

For rear terminals





3 POLES

4 POLES

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6

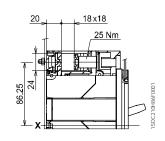
Terminals

Front - F

MAX 35

20 MAX 10 MIN 5 19.5 28 Nm

Front for copper cables - FC Cu

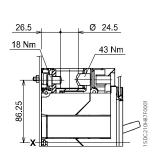


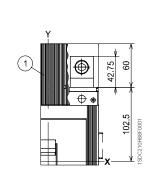
Caption

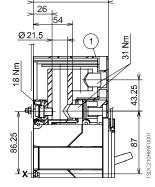
1 High terminal covers with degree of protection IP40

Front for copper/aluminium cables Cu/Al 300 mm² FC CuAl

Front for copper/aluminium cables Cu/Al 2x240 mm² - FC CuAl



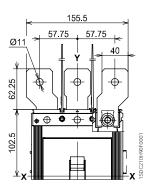


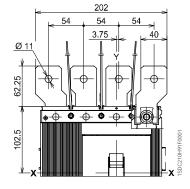


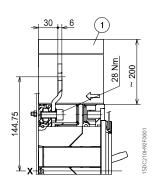
Caption

1 Insulating barriers between phases (compulsory)

Front extended spread - ES







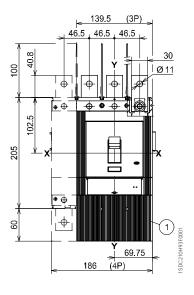
Tmax T5

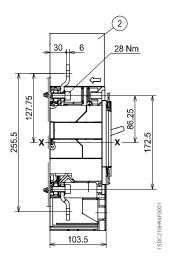
Terminals

Front extended - EF

Caption

- 1 High terminal covers with degree of protection IP40
- (2) Insulating barriers between phases (compulsory without 1)

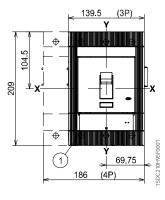


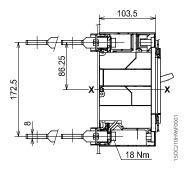


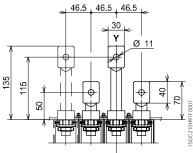
Caption

1 Low terminal covers with degree of protection IP40

Rear - R







6

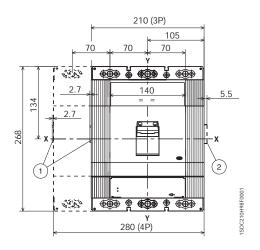
Tmax T6

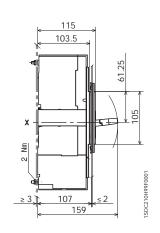
Fixed circuit-breaker

Fixing on sheet

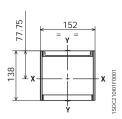
Caption

- Overall dimensions with cabled accessories mounted (SOR-C, UVR-C)
- 2 Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

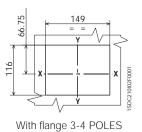


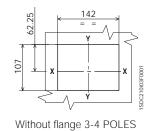


Flange for the compartment door



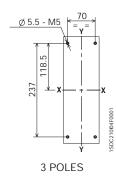
Drilling templates of the compartment door

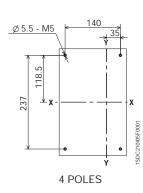




Drilling templates for support sheet

For front terminals



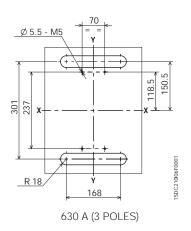


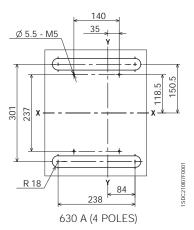
Tmax T6

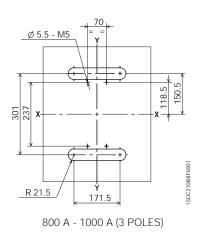
Fixed circuit-breaker

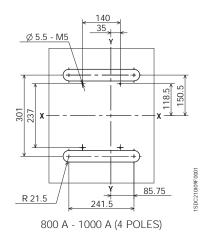
Drilling templates for support sheet

For rear terminals (R) and rear terminals for Cu/Al cables



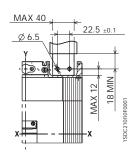


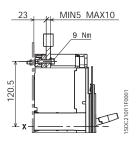




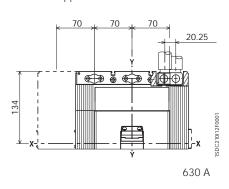
Terminals

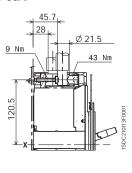
Front - F



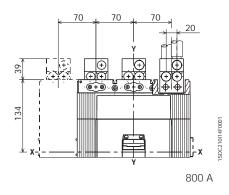


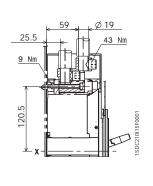
Front for copper/aluminium cables Cu/Al 2x240 mm² FC CuAl



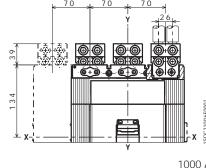


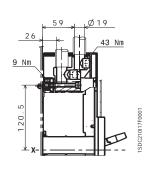
Front for copper/aluminium cables Cu/Al $3x185\ mm^2\ FC\ CuAl$





Front for copper/aluminium cables Cu/Al $4x150\ mm^2\ FC\ CuAl$





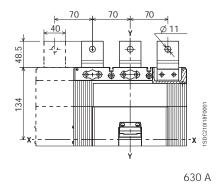
1000 A

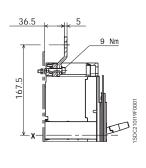
ABB SACE

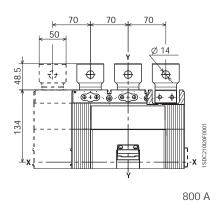
Tmax T6

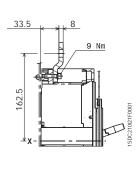
Terminals

Front extended - EF

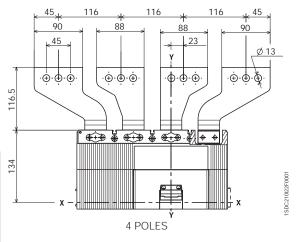


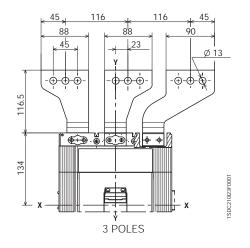


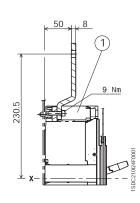




Front extended spread - ES







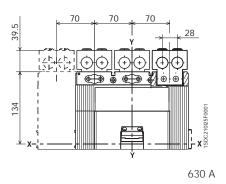
Caption

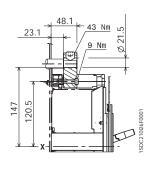
6

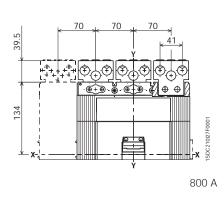
1) Insulating barriers between phases (compulsory)

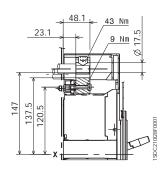
6/20



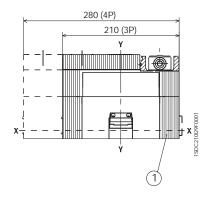


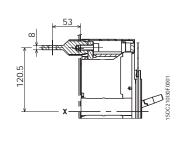


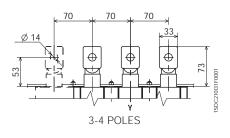




Rear - R

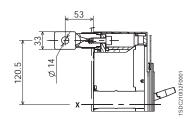


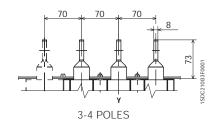




Caption

1 Low terminal covers with degree of protection IP40





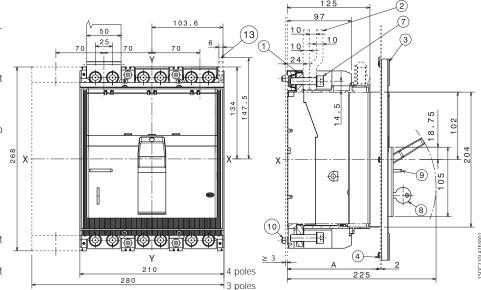
Tmax T7

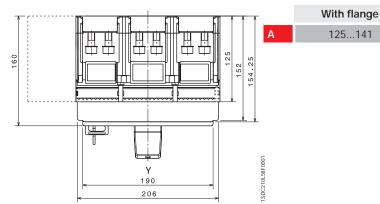
Fixed circuit-breaker

Front terminal - F

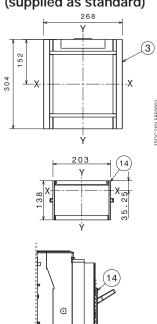
Caption

- (1) Front terminals for flat connec-
- (2) Busbars
- (3) Flange for the compartment
- (4) Flange fixing screws
- 6 Drilling template for fixing onto support sheet
- (7) Tightening torque: 18 Nm
- (8) Key lock (optional)
- 9 Padlock (optional)
- (10) Tightening torque: 2 Nm
- (11) Sheet drilling for compartment door with flange
- (12) Sheet drilling for compartment door for front 206 x 204
- (13) Terminal for auxiliary contacts
- (14) Reduce flange for the compartment door (optional)
- Sheet drilling for compartment door with reduced flange
- Sheet drilling for compartment door for front 190 x 105

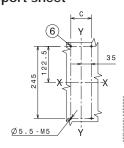




Flange for the compartment door (supplied as standard)



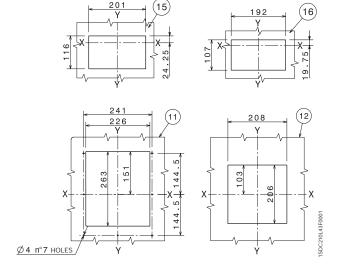
Drilling templates for support sheet



	III	IV
С	70	140

Drilling templates of the compartment door

125...141



6/22

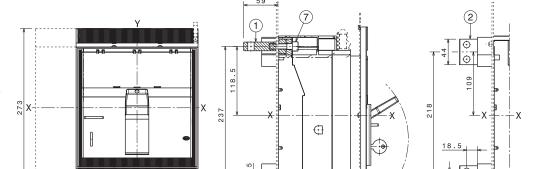
Without flange

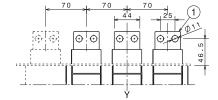
147

Terminals

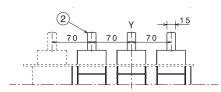
Caption

- 1 Rear horizontal terminals
- 2 Rear vertical terminals
- (6) Support sheet drilling template
- 7 Tightening torque: 18 Nm





Rear terminals





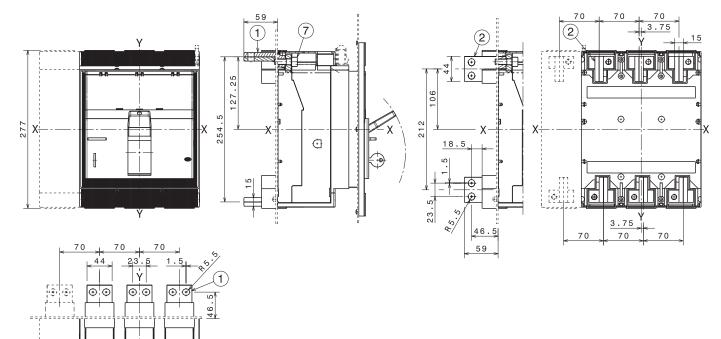
59

	III	IV
В	70	140
С	192.5	262.5

Tmax T7

Terminals

Rear horizontal terminals



Drilling templates for support sheet

C 61.25 X 17.5 B Y 22.65 27

	III	IV
В	70	140
С	192.5	262.5

Caption

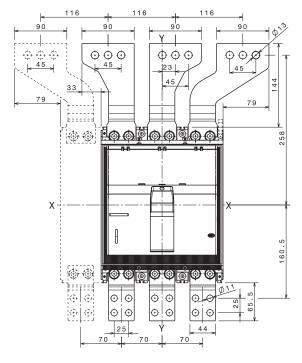
- (1) Rear horizontal terminals
- (2) Rear vertical terminals
- 6 Drilling template for fixing onto support sheet

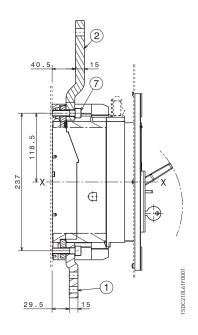
7 Tightening torque: 18 Nm

Extended front terminals EF - Spreaded extended front terminals ES

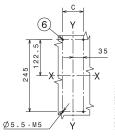
Caption

- 1) Extended front terminals EF
- 2 Extended front spread terminals ES
- 6 Drilling template for fixing onto support sheet
- 7) Tightening torque: 18 Nm





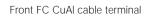
Drilling templates for support sheet

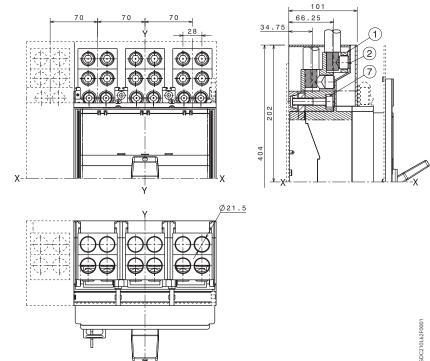


	III	IV
С	70	140

Caption

- 1) Front terminals for cables FC CuAl
- 2 Tightening torque: 43 Nm
- 6 Drilling template for fixing onto support sheet
- 7) Tightening torque: 18 Nm





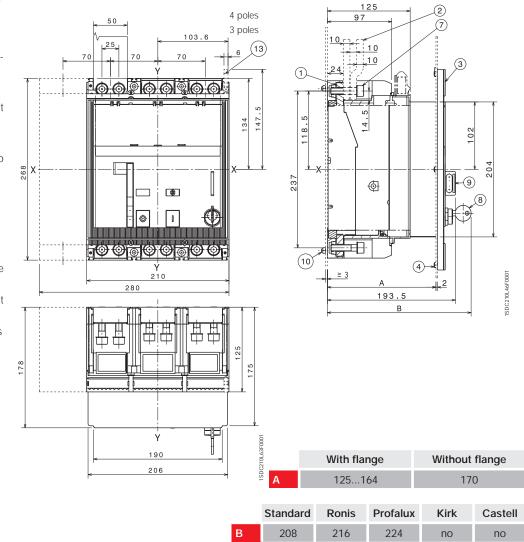
Tmax T7M

Front terminal

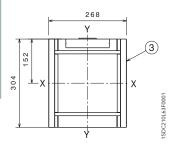
Fixed circuit-breaker

Caption

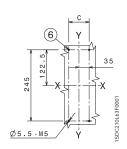
- 1 Front terminal for flat connection
- (2) Busbars
- 3 Flange for the compartment door
- 4 Flange fixing screws
- 6 Drilling template for fixing onto support sheet
- 7) Tightening torque: 18 Nm
- 8 Key lock (optional)
- 9 Padlock (optional)
- (10) Tightening torque: 2 Nm
- (11) Compartment door with flange sheet drilling
- (12) Compartment door without flange sheet drilling
- 13) Terminal for auxiliary contacts



Flange for the compartment door (supplied as standard)

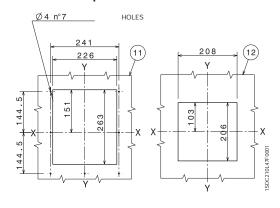


Drilling templates for support sheet



Drilling templates of the compartment door

Ш



6

IV 140

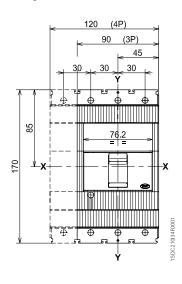
Tmax T2

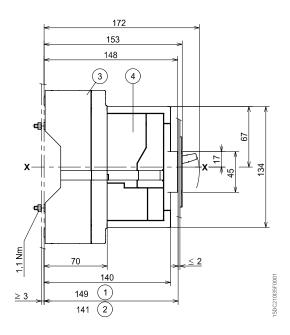
Plug-in circuit-breaker

Caption

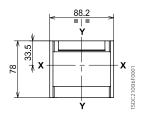
- 1 Depth of the switchboard in the case of circuit-breaker with face not extending from the compartment door, with or without flange
- Depth of the switchboard in the case of circuit-breaker with face extending from the compartment door, without flange
- (3) Fixed part
- (4) Moving part with terminal covers, degree of protection IP40

Fixing on sheet

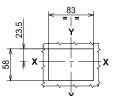




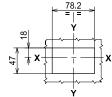
Flange for compartment door



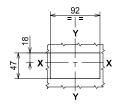
Drilling templates of the compartment door



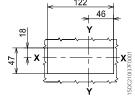
With flange and circuit-breaker face flush with door (3-4 POLES)



Without flange and circuit-breaker face flush with door (3-4 POLES)



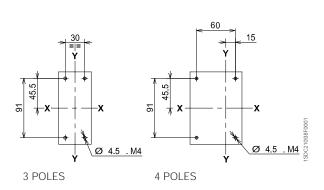
Without flange and circuit-breaker face extending (3 POLES)



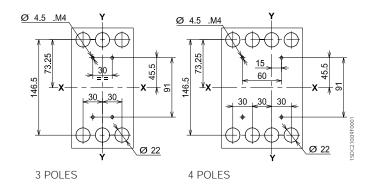
Without flange and circuit-breaker face extending (4 POLES)

Drilling templates for support sheet

For front terminals



For rear terminals

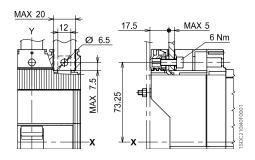


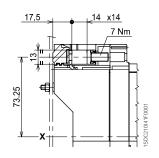
Tmax T2

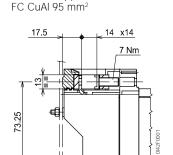
Terminals

Front - F

Front for copper cables - FC Cu





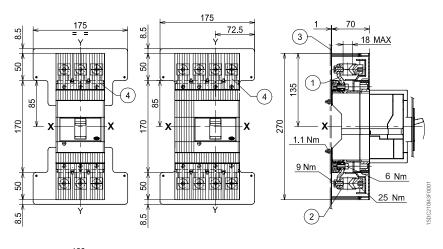


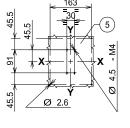
Front for copper/aluminium cables -

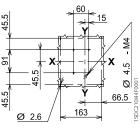
Caption

- 1) Front extended terminals
- 2 Front terminals for cables 185 mm² CuAl
- Insulating base plate (compulsory)
- 4 High terminal covers with degree of protection IP40
- 5 Drilling templates for support sheet

Front for copper/aluminium 185 mm² cables - FC CuAl 185 mm²







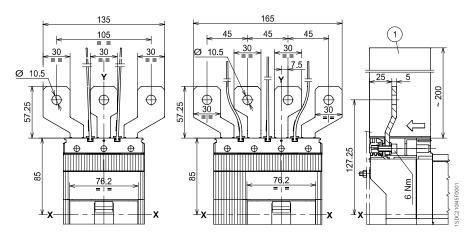
3 POLES

4 POLES

Caption

1) Insulating barriers between phases (compulsory)

Front extended spread - ES



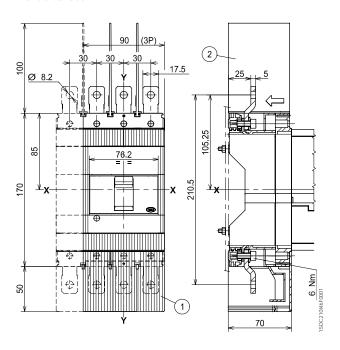
6

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Caption

- 1 High terminal covers with degree of protection IP40
- (2) Insulating barriers between phases (compulsory without 1)

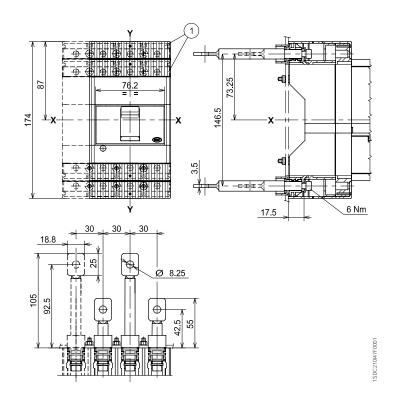
Front extended - EF



Caption

1 Low terminal covers with degree of protection IP40

Rear - R



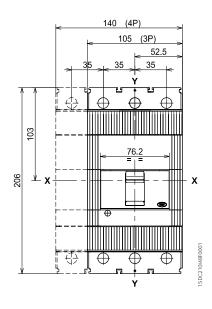
Tmax T3

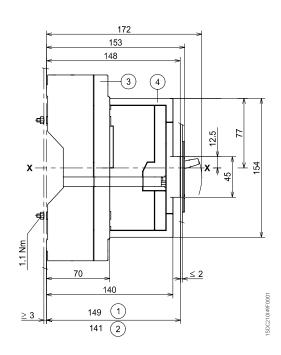
Plug-in circuit-breaker

Caption

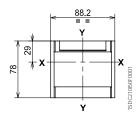
- 1 Depth of the switchboard in the case of circuit-breaker with face not extending from the compartment door, with or without flange
- Depth of the switchboard in the case of circuit-breaker with face extending from the compartment door, without flange
- (3) Fixed part
- 4 Moving part with terminal covers, degree of protection IP40

Fixing on sheet

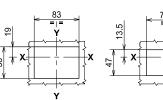




Flange for compartment door



Drilling templates of the compartment door

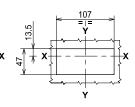


circuit-breaker face

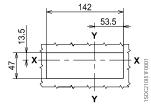
flush with door

(3-4 POLES)

With flange and Without flange and



Without flange and circuit-breaker face extending (3 POLES)



Without flange and circuit-breaker face extending (4 POLES)

Drilling templates for support sheet

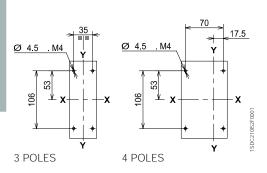
For front terminals

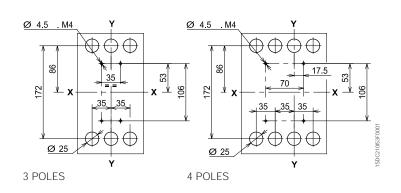
For rear terminals

circuit-breaker face

flush with door

(3-4 POLES)



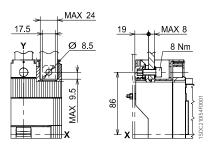


6

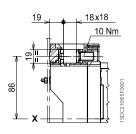
6/30 ABB SACE

Terminals

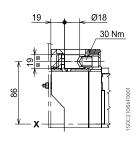
Front - F



Front for copper cables - FC Cu



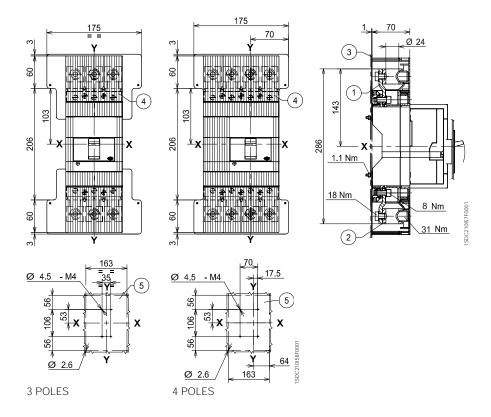
Front for copper/aluminium cables - FC CuAl 185 mm²



Caption

- 1 Front extended terminals
- 2 Front terminals for cables 240 mm² CuAl
- (3) Insulating base plate (compulsory)
- (4) High terminal covers with degree of protection IP40
- 5 Drilling templates for support sheet

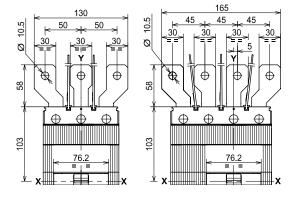
Front for copper/aluminium 240 mm² cables - FC CuAl 240 mm²



Caption

1 Insulating barriers between phases (compulsory)

Front extended spread - ES



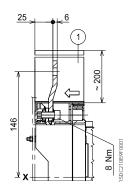


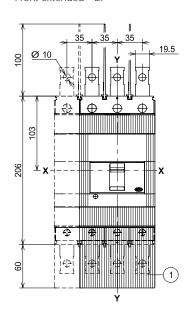
ABB SACE

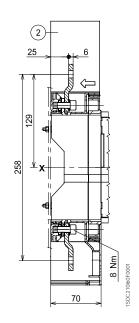
Terminals

Caption

- 1 High terminal covers with degree of protection IP40
- (2) Insulating barriers between phases (compulsory without 1)

Front extended - EF

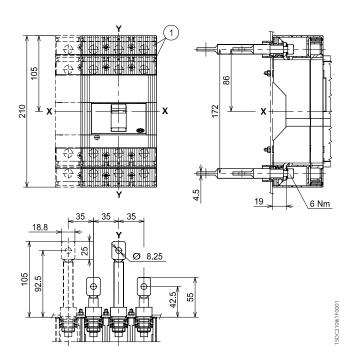




Caption

1 Low terminal covers with degree of protection IP40

Rear - R



6

6

Overall dimensions

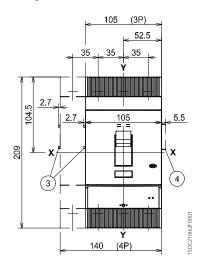
Tmax T4

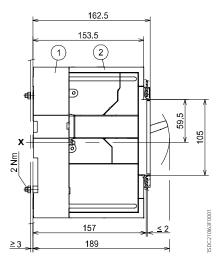
Plug-in circuit-breaker

Caption

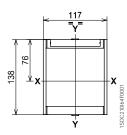
- 1) Fixed part
- 2 Moving part with terminal covers, degree of protection IP40
- (3) Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC222-223)
- Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

Fixing on sheet

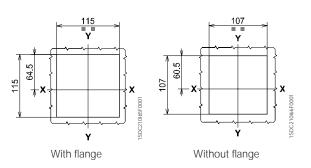




Flange for compartment door

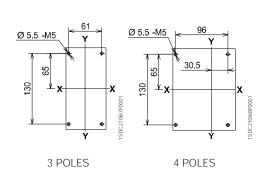


Drilling templates of the compartment door

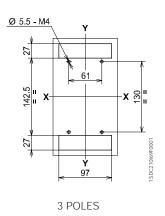


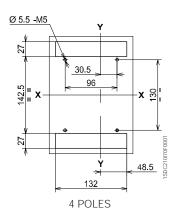
Drilling templates for support sheet

For front terminals



For rear terminals

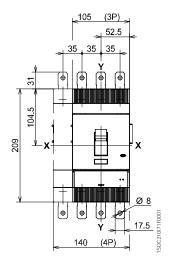


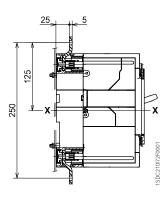


Tmax T4

Terminals

Front - EF

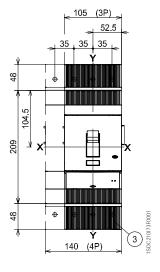


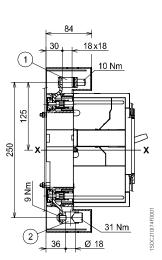


Caption

Front for copper cables - FC Cu or for copper/aluminium cables - FC CuAl

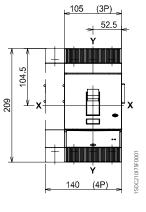
- 1) For Cu cables
- 2 For Cu Al cables
- (3) High terminal covers with degree of protection IP40

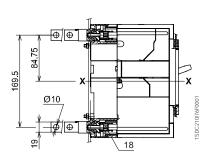


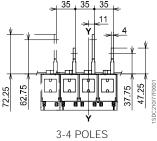


6

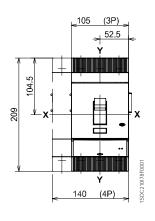
Rear flat vertical - VR

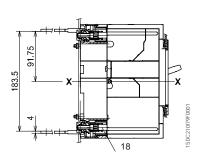


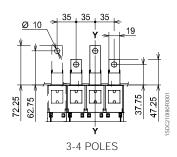




Rear flat horizontal - HR

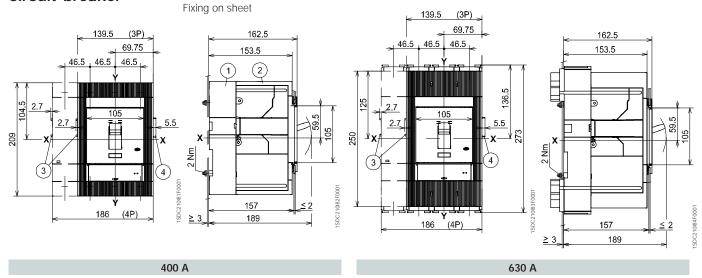






Tmax T5

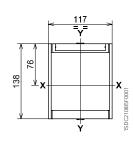
Plug-in circuit-breaker



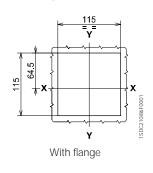
Caption

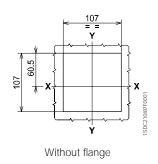
- 1 Fixed part
- 2 Moving part with terminal covers, degree of protection IP40
- (3) Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC221-222)
- 4 Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

Flange for compartment door



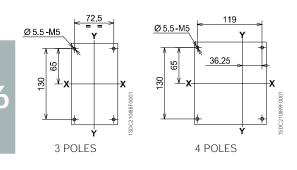
Drilling templates of the compartment door



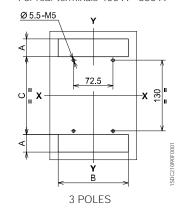


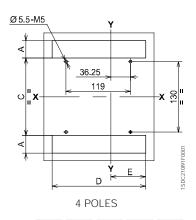
Drilling templates for support sheet

For front terminals 400 A



For front terminals 630 A For rear terminals 400 A - 630 A



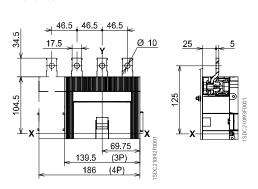


	Α	В	С	D	E
Rear 400 A	32.5	128.5	143	172.5	64.5
Front and rear 630 A	61.8	139	142	185.5	69.5

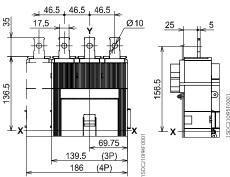
6/36 1SDC210015D0201

Terminals

Front 400 A - EF



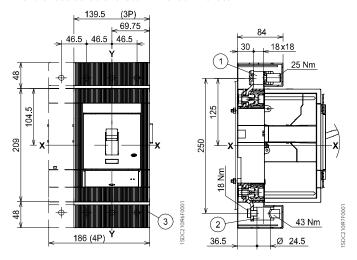
Front 630 A - F



Caption

- 1) Front terminals for cables Cu
- 2) Front terminals for cables Cu/Al
- (3) High terminal covers with degree of protection IP40

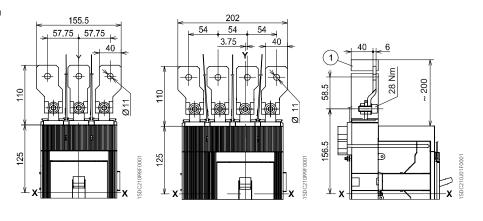
Front for cables Cu and Cu/Al - FC Cu - FC Cu/Al



Caption

1 Insulating barriers between phases (compulsory)

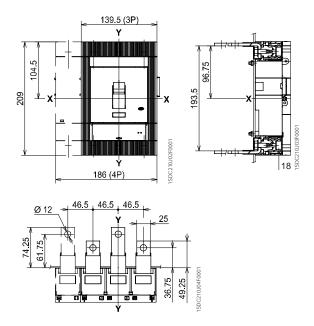
Front extended spread 630 A - ES



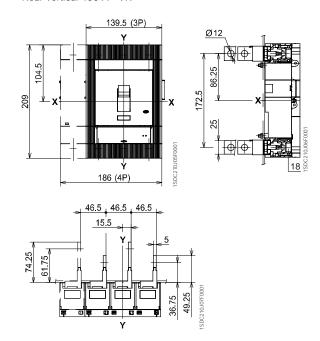
Tmax T5

Terminals

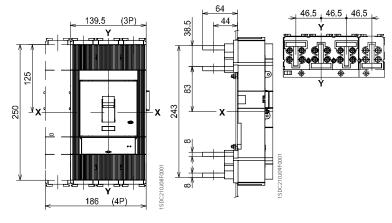
Rear flat horizontal 400 A - HR



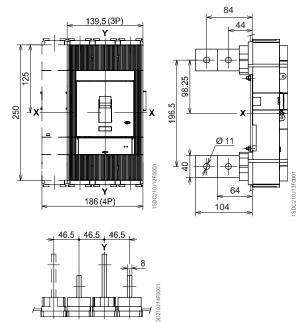
Rear vertical 400 A - VR

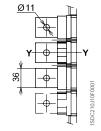






Rear vertical 630 A - VR





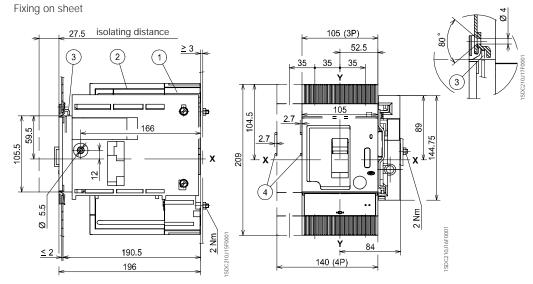
h

Tmax T4

Withdrawable circuit-breaker

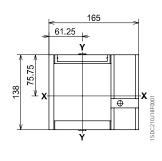
Caption

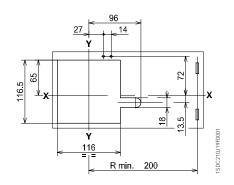
- 1) Fixed part
- 2 Moving part
- 3 Lock for compartment door (available on request)
- 4 Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC222-223)



Flange for compartment door

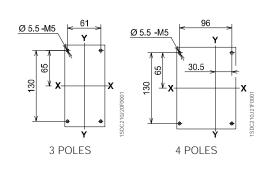
Drilling templates of the compartment door



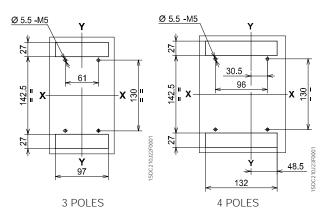


Drilling templates for support sheet

For front terminals



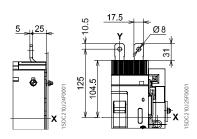
For rear terminals



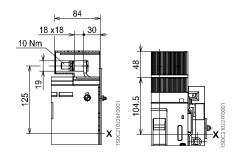
Tmax T4

Terminals

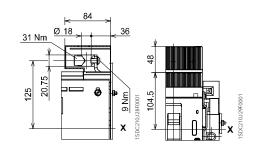
Front - EF



Front for copper cables - FC Cu



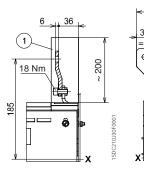
Front for copper/aluminium cables - FC CuAl

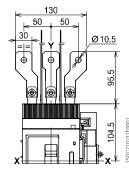


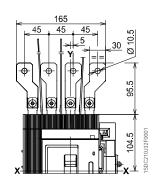
Caption

1 Insulating barriers between phases (compulsory)

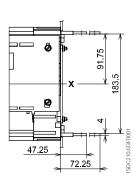
Front extended spread - ES

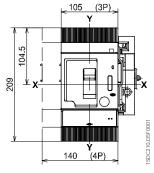


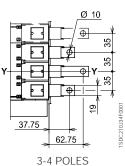




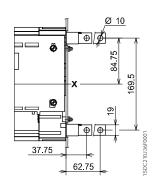
Rear flat horizontal - HR

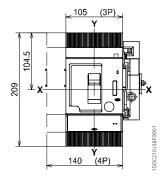


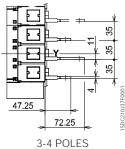




Rear flat vertical - VR





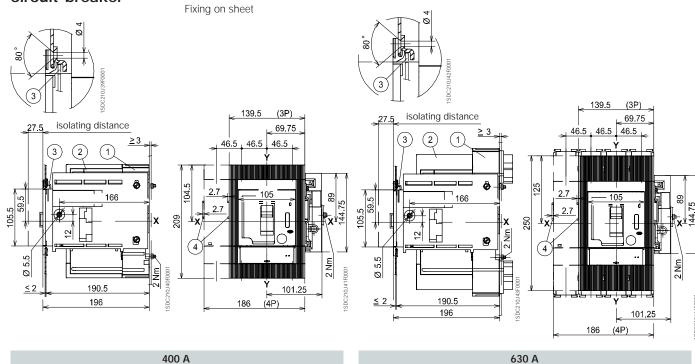


37.

6

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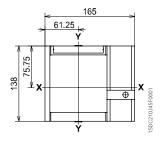
Withdrawable circuit-breaker



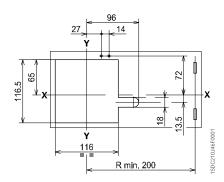
Caption

- 1) Fixed part
- 2 Moving part with terminal covers, degree of protection IP40
- 3 Lock for compartment door (available on request)
- (4) Overall dimensions with cabled accessories mounted (SOR-C, UVR-C, RC222)

Flange for compartment door

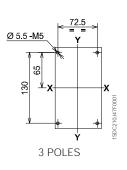


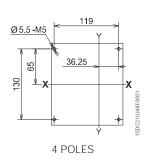
Drilling templates of the compartment door



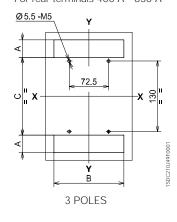
Drilling templates for support sheet

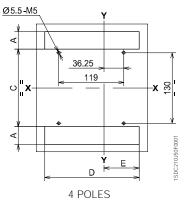
For front terminals 400 A





For front terminals 630 A For rear terminals 400 A - 630 A





	Α	В	С	D	Ε
Rear 400 A	32.5	128.5	143	172.5	64.5
Front and rear 630 A	61.8	139	142	185.5	69.5

Tmax T5

Terminals

Front 400 A - EF

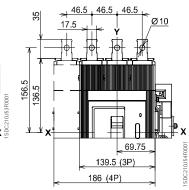
46.5 46.5 46.5

7 17.5 Y

139.5 (3P)

186 (4P)

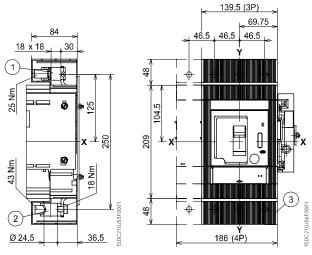
Front 630 A - EF



Caption

- 1) Front terminals for copper cables
- 2 Front terminals for copper/ aluminium cables
- 3 Terminals with degree of protection IP40

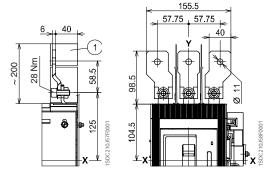


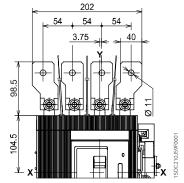


Caption

1 Insulating barriers between phases (compulsory)

Front extended spread 400 A - ES

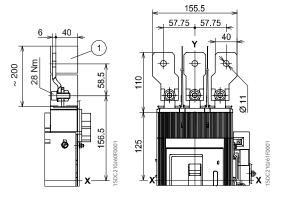


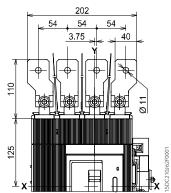


Caption

1) Insulating barriers between phases (compulsory)

Front extended spread 630 A - ES





Z

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Rear flat vertical 400 A - VR Rear flat horizontal 400 A - HR 139.5 (3P) **Y** 139.5 (3P) **Y** TOP 104.5 104.5 **Ý** 186 (4P) **Ý** 186 (4P) 74.25 61.75 74.25 _61.75 32 36.75 49.25 49.25 Rear flat horizontal 630 A - HR Rear flat vertical 630 A - VR 38.5 "A" 125 125 250 250 **@** 기 라니 라니 **Y** 186 (4P) 186 (4P) 104 Top view

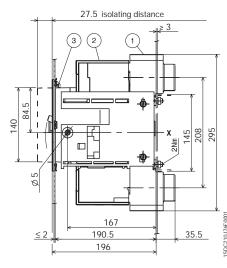
Tmax T6

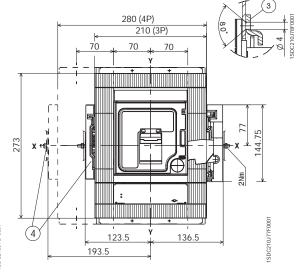
Withdrawable circuit-breaker

Caption

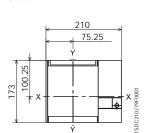
- 1) Fixed part
- (2) Moving part
- 3 Lock for compartment (available on request)
- 4 Overall dimensions with cabled accessories mounted (SOR-C, UVR-C)



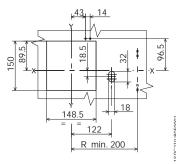




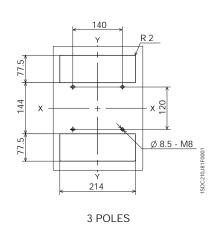
Flange for compartment door

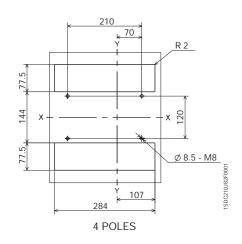


Drilling templates of the compartment door

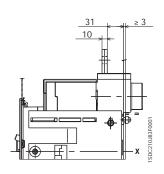


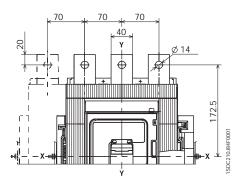
Drilling templates for support sheet



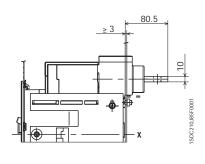


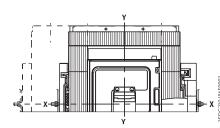
6/44 ABB SACE

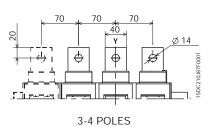




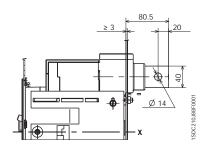
Rear flat horizontal - HR

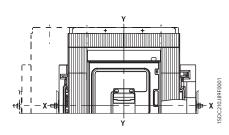


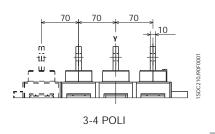




Rear flat vertical - VR



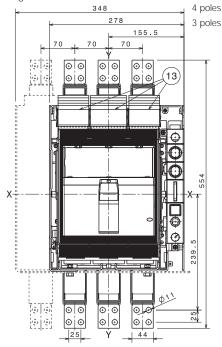


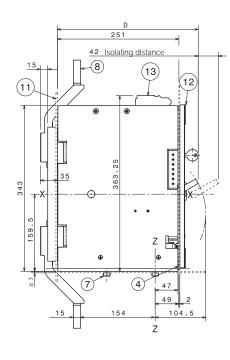


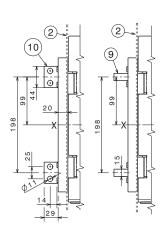
Tmax T7

Withdrawable circuit-breaker

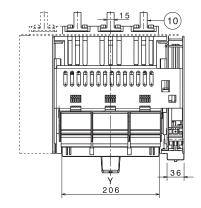
Fixing on sheet



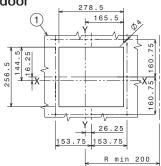


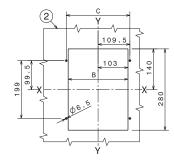


Rear flat vertical - VR



Drilling templates of the compartment door



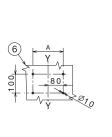


Caption

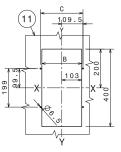
- 1 Compartment door with flange sheet drilling
- Rear segregation for rear terminals
- 4) Flange fixing screws
- 6 Drilling template for fixing onto support sheet
- 7 Tightening torque: 9 Nm
- (8) Front terminals
- (9) Rear horizontal terminals
- (10) Rear vertical terminals
- (11) Rear segregation for front terminals
- (12) Flange for compartment door
- (13) Auxiliary contact terminal

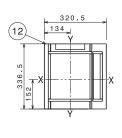
Drilling templates for support sheet

0 0



Rear flat horizontal - HR





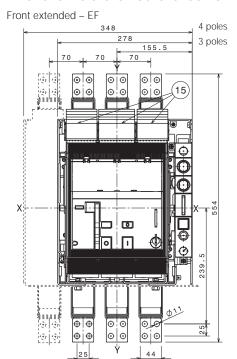
	III	IV
Α	160	230
В	206	276
С	219	289
С	219	289

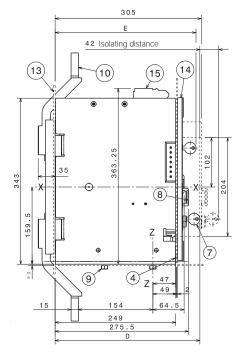
	Standard	Ronis	Profalux	Kirk	Castell
D	287	291	299	298	328

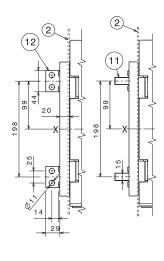
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Tmax T7M

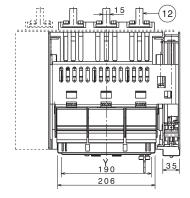
Withdrawable circuit-breaker



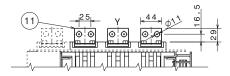




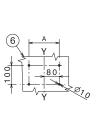
Rear flat vertical - VR

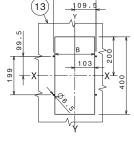


Rear flat horizontal - HR

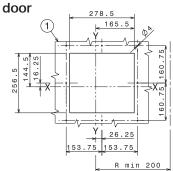


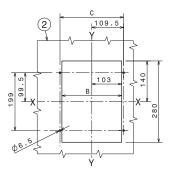
Drilling templates for support sheet

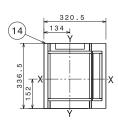




Drilling templates of the compartment







Caption

- Compartment door steel sheet drilling for flange
- 2 Rear segregation for rear terminals
- 3 Flange for the compartment door
- (4) Flange fixing screws
- 7 Key lock (optional)
- 8 Padlock (optional)
- (9) Tightening torque: 9 Nm
- (10) Front terminal
- (1) Rear horizontal terminal
- (12) Rear vertical terminal
- (13) Rear segregation for front terminals
- (14) Flange for compartment door
- (15) Auxiliary contact terminal

	III	IV
Α	160	230
В	206	276
С	219	289

	Standard	Ronis	Profalux	Kirk	Castell
D	290	298	306	NO	NO
E	287	291	299	298	328

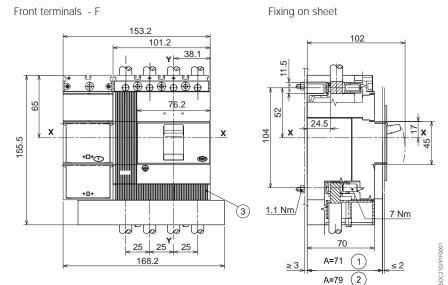
Circuit-breaker with RC221/222 residual current release

Tmax T1 with RC222 for 200 mm module

Fixed version

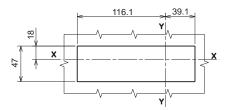
Caption

- 1 Depth of the switchboard with circuit-breaker face extending
- (2) Depth of the switchboard with circuit-breaker face flush with door
- (3) Terminal covers with degree of protection IP40

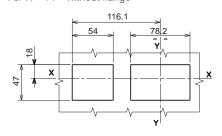


Drilling templates of the compartment door

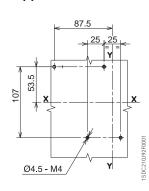
For A = 71 - without flange



For A = 79 - without flange

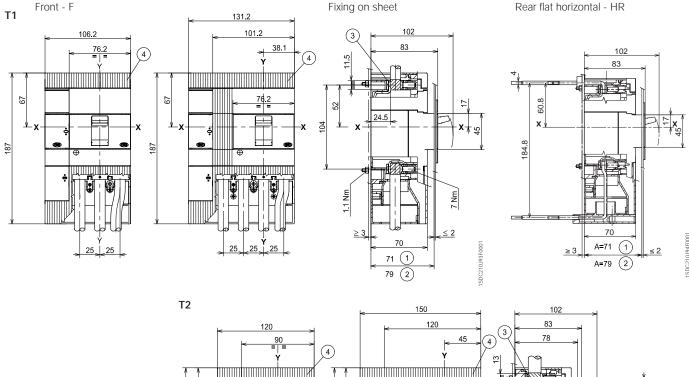


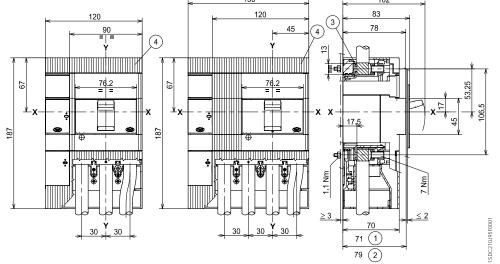
Drilling templates for support sheet



Circuit-breaker with RC221/222 residual current release Tmax T1 - T2 - T3

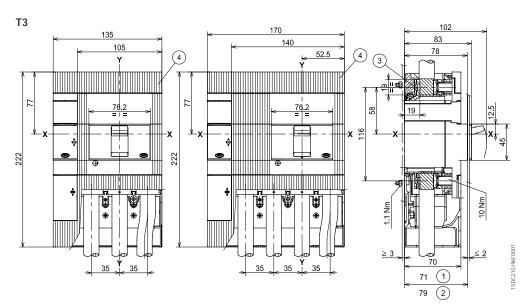
Fixed version





Caption

- Depth of the switchboard with circuit-breaker face extending
- 2 Depth of the switchboard with circuit-breaker face flush with door
- 3 Front terminals for cable connection
- 4 Low terminal covers with degree of protection IP40



Circuit-breaker with RC221/222 residual current release Tmax T1 - T2 - T3

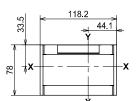
T2

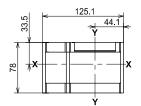
Fixed version

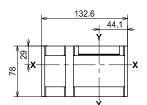
Flange for the compartment door

T1

3 POLES

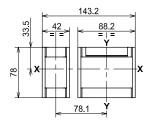


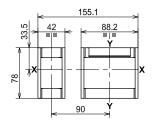


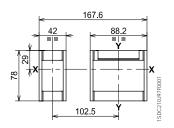


Т3

4 POLES



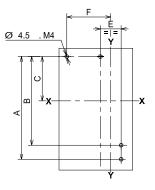


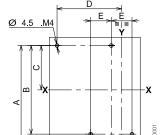


Drilling template for fixing sheet

T1 - T2 - T3

3 POLES

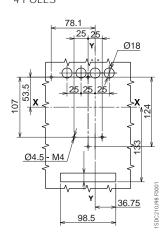




4 POLES

T1 rear flat horizontal - HR

4 POLES



	Α	В	С	D	E	F
T1	124	107	53.5	78.1	25	53.1
T2	124	107	53.5	90	30	60
T3	141.5	122	61	102.5	35	67.5

Drilling templates of the compartment door

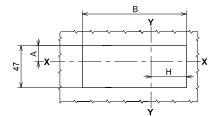
Without flange face extending

Without flange face not extending

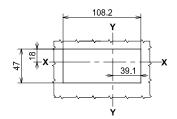
With flange face not extending

3 POLES

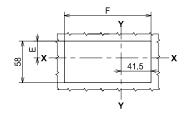
T1 - T2 - T3



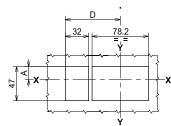
T1



T1 - T2 - T3

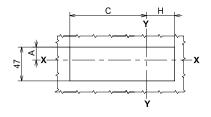


T2 - T3

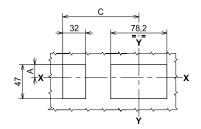


4 POLES

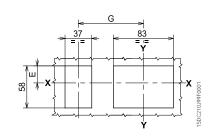
T1 - T2 - T3



T1 - T2 - T3



T1 - T2 - T3



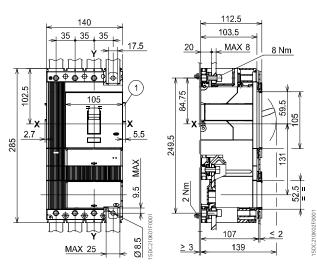
	Α	В	С	D	E	F	G	Н
T1	18	108.2	94.1	-	23.5	113	78.1	39.1
T2	18	122	106	76	23.5	120	90	46
T3	13.5	137	118.5	83.5	19	127.4	102.5	53.5

Circuit-breaker with RC222 residual current release Tmax T4 - T5

Fixed version

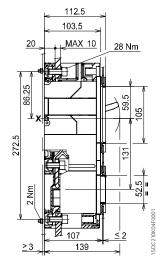
Front - F, fixing on sheet

T4



T5 (400 A)⁽¹⁾

186
69.75
46.5
46.5
46.5
17.5
105
105
105
108
10034800012008

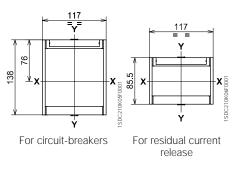


Caption

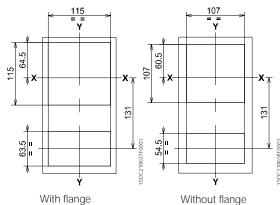
 Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

(1) For T5 (630 A) ask ABB SACE

Flange for the compartment door



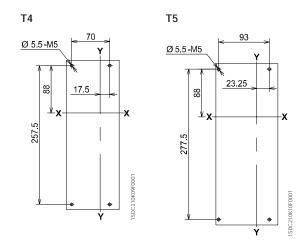
Drilling templates of compartment door and fitting flange

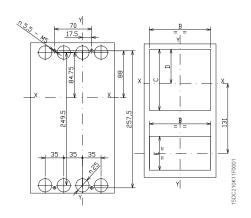


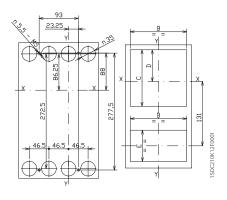
6

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Drilling templates for support sheet







Circuit-breaker with RC222 residual current release

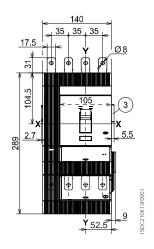
T5 (400 A)(1)

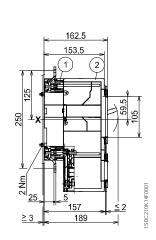
Tmax T4 - T5

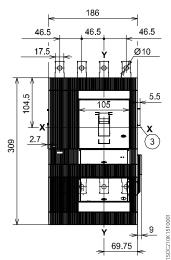
Plug-in version

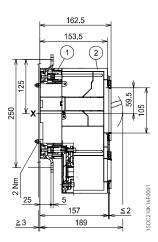
Front - F, fixing on sheet

T4







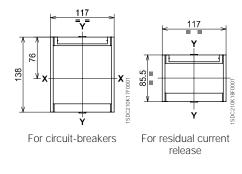


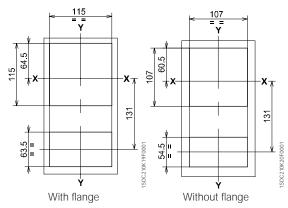
Caption

- 1) Fixed part
- (2) Mobile part
- (3) Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

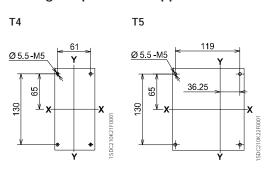
Flange for the compartment door

Drilling templates of compartment door and fitting flange





Drilling templates for support sheet



6

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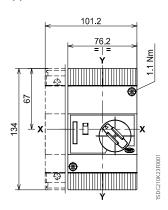
⁽¹⁾ For T5 (630 A) ask ABB SACE

Accessories for Tmax T1 - T2 - T3

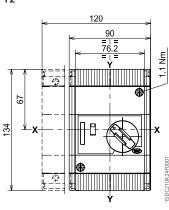
Fixed version

Solenoid operator superimposed

T1



T2

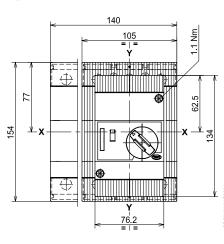


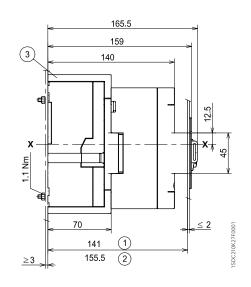
165.5 159 140 (3) 70 ≤ 2 141 155.5 (2)

Caption

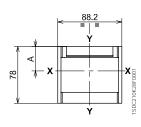
- 1 Depth of the switchboard with operating mechanism face extending
- 2 Depth of the switchboard with operating mechanism face flush with door
- (3) Low terminal covers with degree of protection IP40

Т3



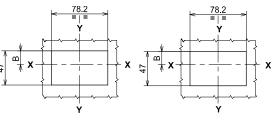


Flange for compartment door



	Α	В	С
T1	33.5	18	23.5
T2	33.5	18	23.5
T3	29	13.5	19

Drilling templates of the compartment door



Without flange Operating mechanism face extending

Without flange Operating mechanism face flush with door

With flange Operating mechanism face flush with door

Accessories for Tmax T1 - T2 - T3

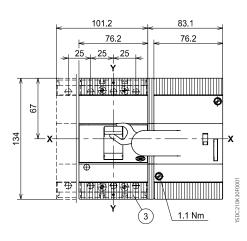
Fixed version

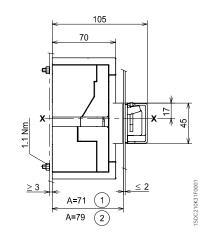
Caption

- 1 Circuit-breaker face extending
- 2 Circuit-breaker face flush with door
- 3 Low terminal covers with degree of protection IP40

Solenoid operator side by side

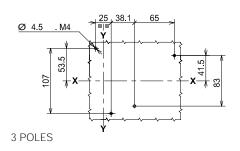
T1

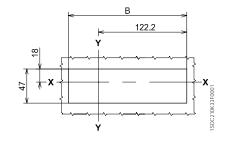


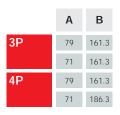


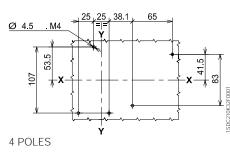
Drilling templates for fixing sheet

Drilling templates of the compartment door







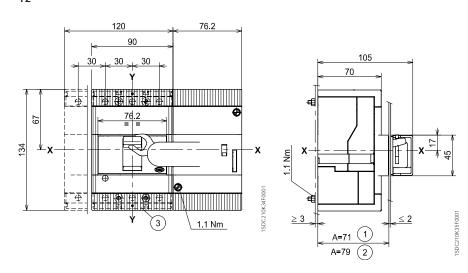


Caption

- (1) Circuit-breaker face extending
- Circuit-breaker face flush with door
- 3 Low terminal covers with degree of protection IP40

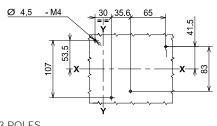
Solenoid operator side by side

T2

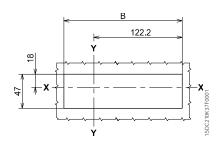


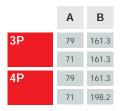
Drilling templates for fixing sheet

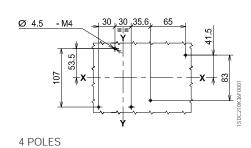
Drilling templates of the compartment door







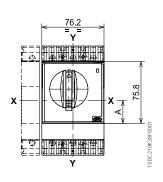


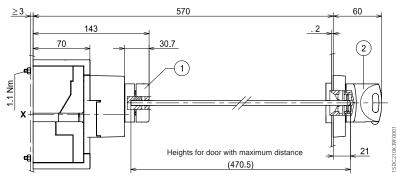


Accessories for Tmax T1 - T2 - T3

Fixed version

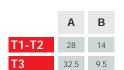
Rotary handle operating mechanism on the compartment door

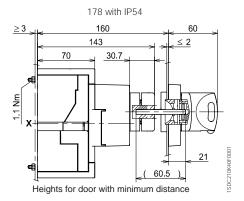


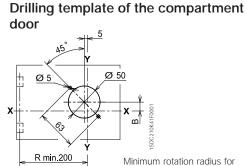


Caption

- (1) Transmission unit
- Rotary handle operating mechanism on the compartment door







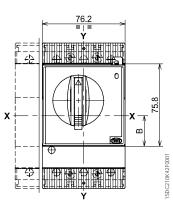
door fulcrum

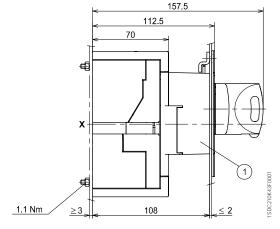
Rotary handle operating mechanism on circuit-breaker

Caption

(1) Rotary handle operating mechanism on circuitbreaker

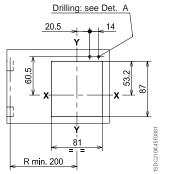
	Α	В	С	D
T1-T2	67.7	28	53.2	60.5
T3	63.2	32.5	48.7	56



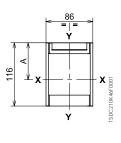


Drilling template of the compartment door

60.5 DET."A"



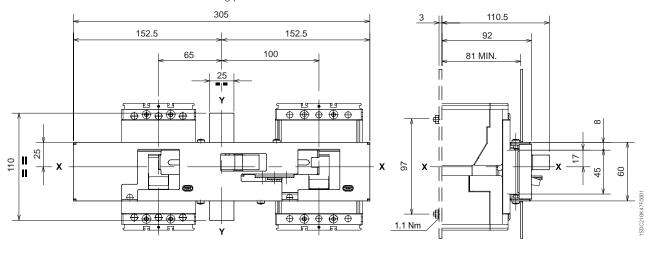
Flange for the compartment door



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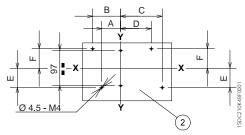
Mechanical interlock between circuit-breakers

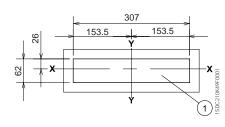
Front interlocking plate between two circuit-breakers



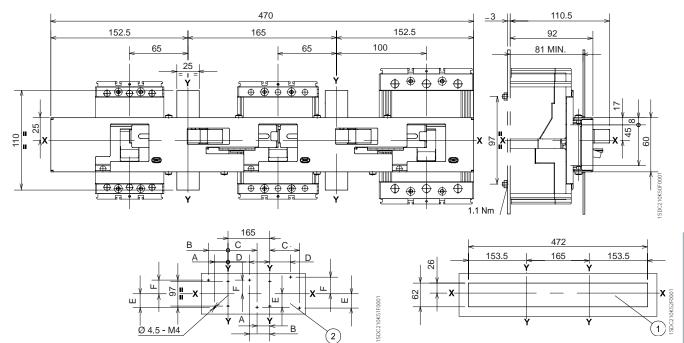
Caption

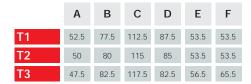
- ① Drilling templates of the compartment door
- 2 Drilling templates for support sheet





Front interlocking plate between three circuit-breakers



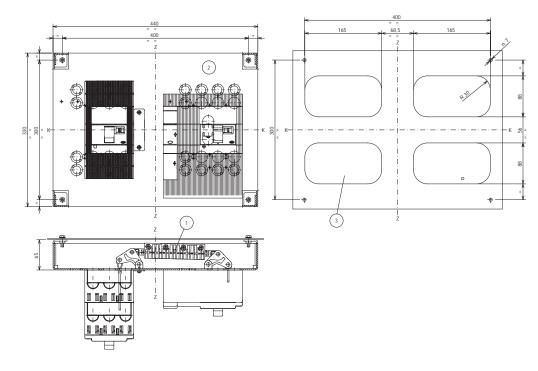


Accessories for Tmax T1 - T2 - T3

Caption

- 1) Interlocking mechanism
- 2 Circuit-breakers coupling plate
- 3 Drilling template for all terminal versions

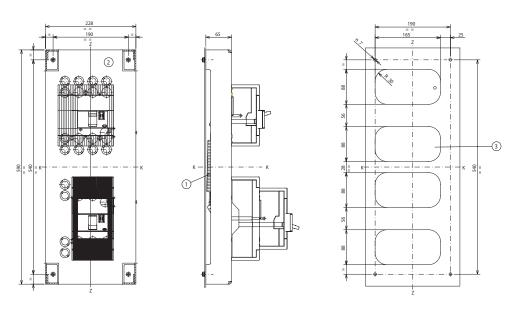
Mechanical rear horizontal interlock between two T3 circuit-breakers



Caption

- 1 Interlocking mechanism
- Circuit-breakers coupling plate
- 3 Drilling template for all terminal versions

Mechanical rear vertical interlock between two T3 circuit-breakers



The mechanical rear vertical interlock for Tmax T3 is not compatible with the RC221 and RC222 residual current releases.

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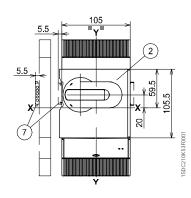
Accessories for Tmax T4 - T5

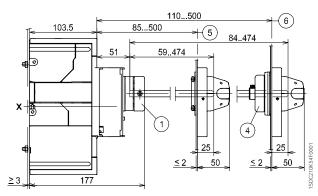
Fixed version

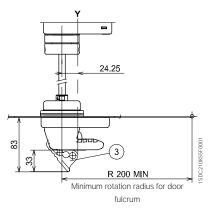
Caption

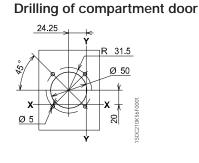
- (1) Transmission unit
- 2 Rotary handle assembly with door lock device
- 3 Padlock device for open position (maximum 3 padlocks to be provided by the user)
- (4) IP54 protection (supplied on request)
- (5) Min...max distance from the front of the door without accessory (4)
- 6 Min...max distance from the front of the door with accessory (4)
- 7 Dimension with AUE connector (early making contact)

Rotary handle operating mechanism on the compartment door





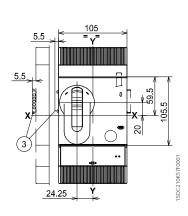


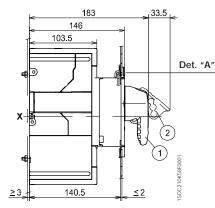


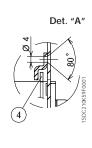
Caption

- Rotary handle operating mechanism on circuit-breaker
- 2 Padlock device for open position (maximum 3 padlocks to be provided by the user)
- (3) Dimension with AUE connector (early making contact)
- (4) Compartment door lock

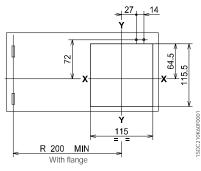
Rotary handle operating mechanism on circuit-breaker

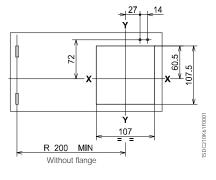




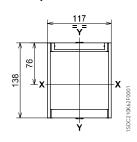


Drilling template of the compartment door





Flange for the compartment door

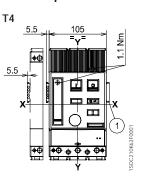


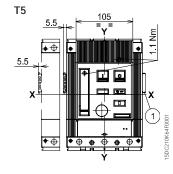
Accessories for Tmax T4 - T5

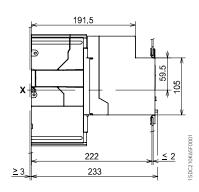
Caption

① Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)

Motor operator







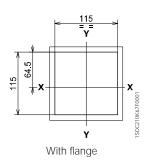
Flange for the compartment door (supplied as standard)

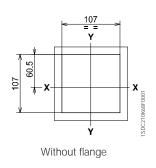
117 = 7 V

X

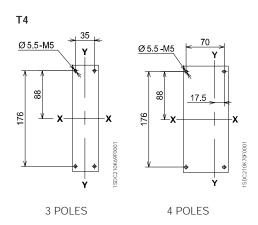
1003-99901720S1

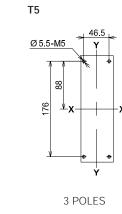
Drilling template of the compartment door

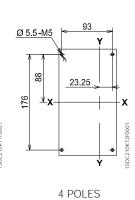




Drilling template for support sheet





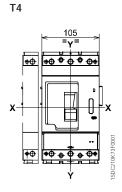


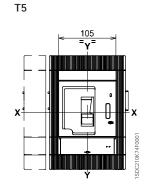
Fixed version

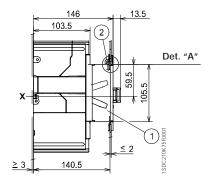
Front for lever operating mechanism

Caption

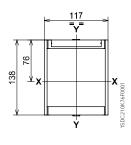
- 1 Front for lever operating mechanism
- 2 Lock for the compartment door (supplied on request)



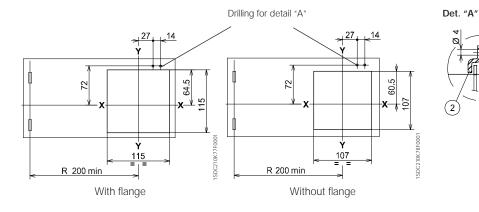




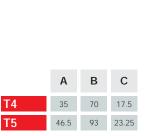
Flange for the compartment door (supplied as standard)

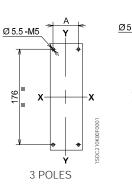


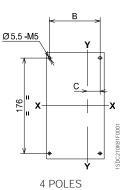
Drilling template for the compartment door



Drilling template for support sheet





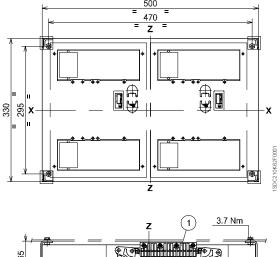


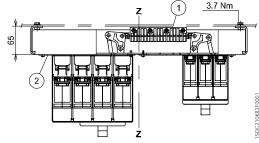
Accessories for Tmax T4 - T5

Caption

- 1 Interlocking mechanism
- 2 Circuit-breaker coupling plate

Interlock between two circuit-breakers placed side by side

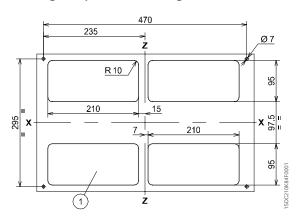




Caption

1 Drilling template for all versions with rear terminals

Drilling templates for fixing the circuit-breaker on the support sheet



Fixed version Interlock between two circuit-breakers placed side by side 500 <u>500</u> 500 = 470 470 470 17.5 17.5 z B ż Α С 500 <u>500</u> <u>500</u> = 470 = = = = 470 470 23.25 330 x 330

Туре	Circuit-breakers
А	N° 1 T4 (F-P-W) N° 1 T4 (F-P-W)
В	N° 1 T4 (F-P-W) N° 1 T5 400 (F-P-W) or T5 630 (F)
С	N° 1 T4 (F-P-W) N° 1 T5 630 (P-W)
D	N° 1 T5 400 (F-P-W) or T5 630 (F) N° 1 T5 400 (F-P-W) or T5 630 (F)
Е	N° 1 T5 400 (F-P-W) or T5 630 (F) N° 1 T5 630 (P-W)
F	N° 1 T5 630 (P-W) N° 1 T5 630 (P-W)

ż E

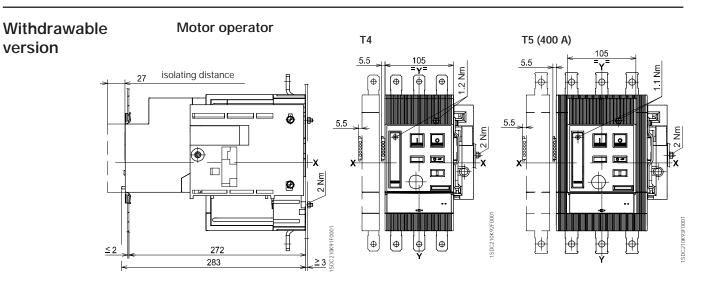
D

Note: (F) Fixed circuit-breaker (P) Plug-in circuit-breaker (W) Withdrawable circuit-breaker

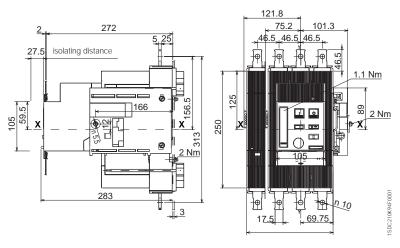
ABB SACE **6**/65

Ż

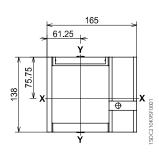
Accessories for Tmax T4 - T5



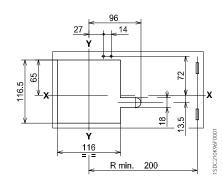




Flange for the compartment door (supplied as standard)



Drilling templates for the compartment door and fitting flange



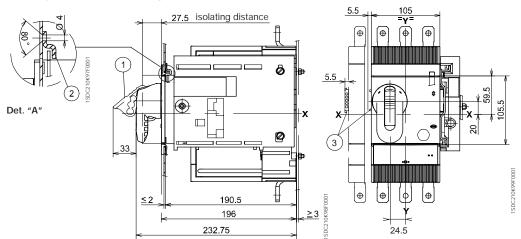
6/66 ABB SACE

Withdrawable version

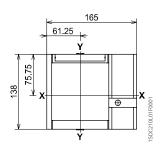
Caption

- 1 Padlock device for open position (maximum 3 padlocks to be provided by the user)
- (2) Lock for compartment door
- (3) Dimension with AUE connector (early making contact)

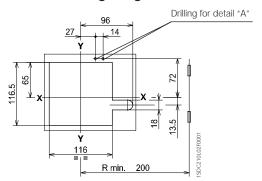
Rotary handle operating mechanism on the circuit-breakers



Flange for the compartment door



Drilling template for compartment door and fitting flange



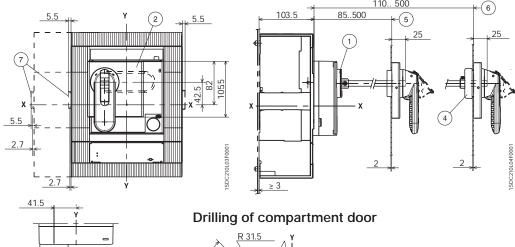
Accessories for Tmax T6

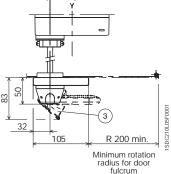
Fixed version

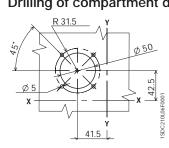
Caption

- (1) Transmission unit
- 2 Rotary handle assembly with door lock device
- ② Padlock device for open position (maximum 3 padlocks to be provided by the user)
- 4 IP54 protection (supplied on request)
- (5) Min...max distance from the front of the door without accessory (4)
- (6) Min...max distance from the front of the door with accessory (4)
- 7 Dimension with AUE connector (early making contact)

Rotary handle operating mechanism on the compartment door



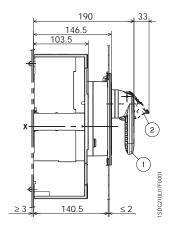


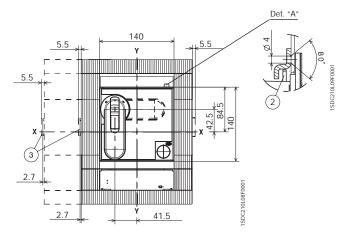


Caption

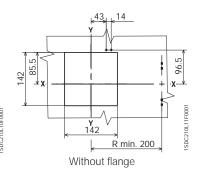
- Rotary handle operating mechanism on circuitbreaker
- 2 Padlock device for open position (maximum 3 padlocks to be provided by the user)
- 3 Dimension with AUE connector (early making contact)
- (4) Compartment door lock

Rotary handle operating mechanism on circuit-breaker

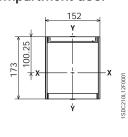




Drilling template of the compartment door



Flange for the compartment door



6

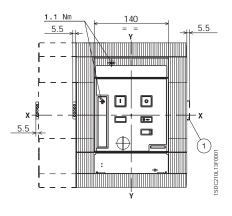
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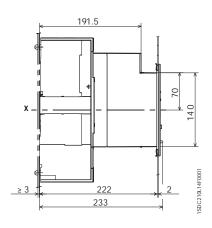
Fixed version

Motor operator

Caption

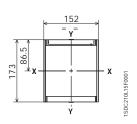
1) Overall dimensions with cabled auxiliary contacts mounted (only 3Q 1SY)



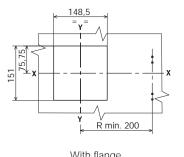


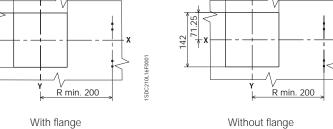
142

Flange for the compartment door (supplied as standard)

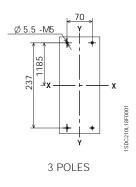


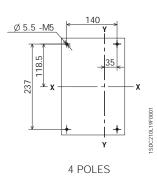
Drilling template of the compartment door





Drilling template for support sheet



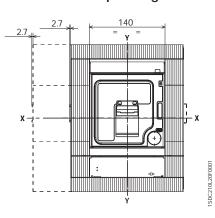


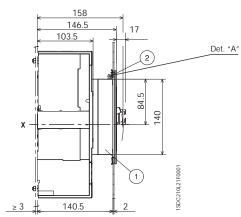
Accessories for Tmax T6

Caption

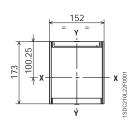
- 1 Front for lever operating mechanism
- 2 Lock for the compartment

Front for lever operating mechanism

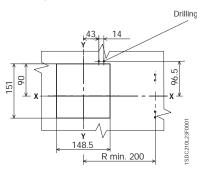


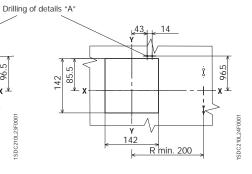


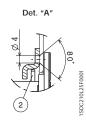
Flange for the compartment door (supplied as standard)



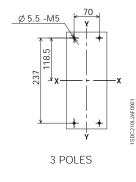
Drilling template for the compartment door

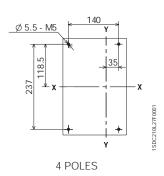






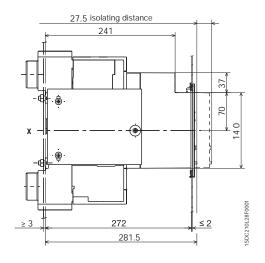
Drilling template for support sheet

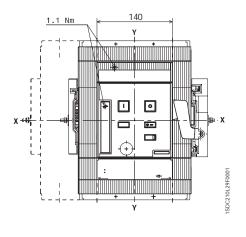




Withdrawable version

Motor operator

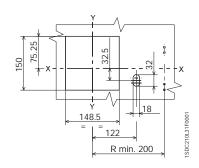




Flange for the compartment door (supplied as standard)

210 75.25 Y

Drilling templates for the compartment door and fitting flange

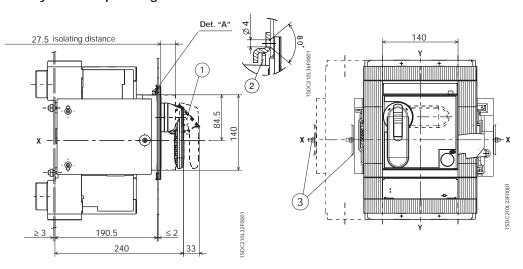


Accessories for Tmax T6

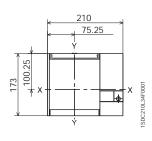
Caption

- 1) Padlock device for open position (maximum 3 padlocks to be provided by the user)
- (2) Lock for compartment door
- 3 Dimension with AUE connector (early making contact)

Rotary handle operating mechanism on the circuit-breakers



Flange for the compartment door



Drilling template for compartment door and fitting flange

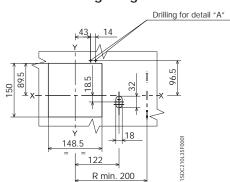


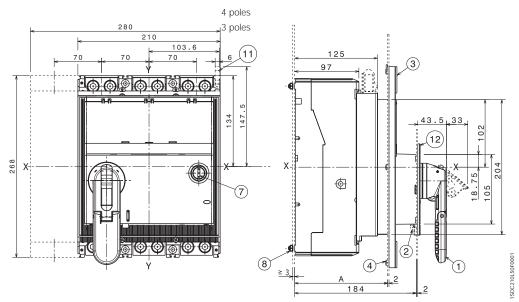
ABB SACE

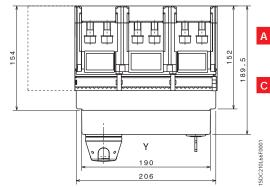
Accessories for Tmax T7

Fixed circuit-breaker Rotary handle operating mechanism on the circuit-breaker

Caption

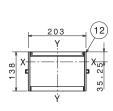
- Rotary handle operating mechanism for circuit-breaker
- (2) Compartment door interlock
- Flange for the compartment door
- (4) Flange fixing screws
- (6) Support sheet drilling template
- (7) Key lock (optional)
- (8) Tightening torque: 2 Nm
- (9) Compartment door with flange sheet drilling
- (10) Compartment door sheet drilling for front 206 x 204
- (11) Terminal for auxiliary contacts
- (12) Reduced flange of the rotary handle for the compartment door (optional)
- (13) Compartment door sheet drilling for rotary handle
- Compartment door sheet drilling without the rotary handle flange

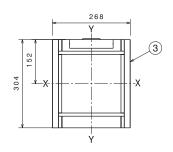




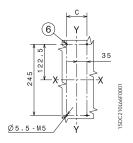
	With flange	Without flange
Α	125141	147
	III	IV
С	70	140

Flange for the compartment door (supplied as standard)

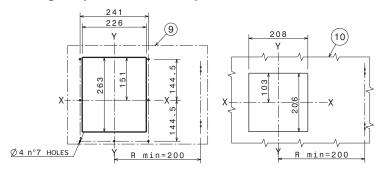


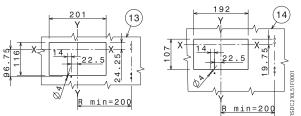


Drilling templates for support sheet



Drilling templates of the compartment door

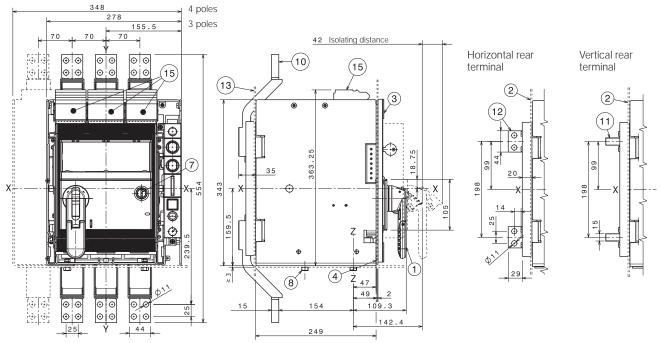


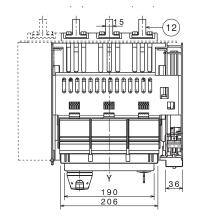


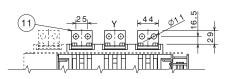
Accessories for Tmax T7

Withdrawable circuit-breaker

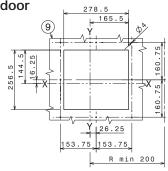
Rotary handle operating mechanism on the compartment door







Drilling templates of the compartment door

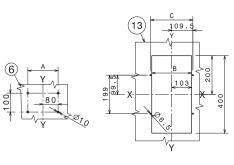


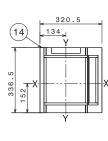
	III	IV
Α	160	230
В	206	276
С	219	289

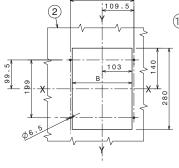
Legenda

- 1 Rotary handle operating mechanism on circuit-breakers
- 2) Rear segregation for rear terminals
- (4) Flange fixing screws
- 6 Drilling template for fixing onto support sheet
- 7 Key lock (optional)
- (8) Tightening torque: 8 Nm
- 9 Compartment door with flange sheet drilling
- (10) Front terminals
- (11) Rear horizontal terminals
- (12) Rear vertical terminals
- (13) Rear segregation for front terminals
- 14) Flange for the compartment
- (15) Auxiliary contact terminal

Drilling templates for support sheet





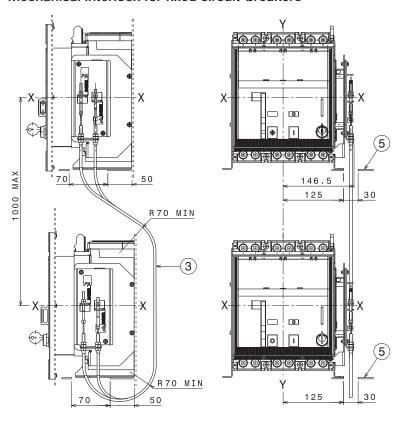


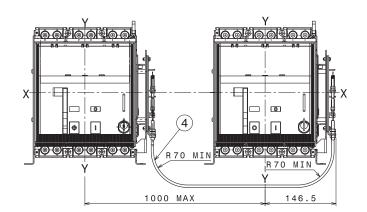
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Caption

- 3 Mechanical vertical interlock for fixed circuit-breakers
- (4) Mechanical horizontal interlock for fixed circuit-breakers
- (5) Sheet drilling for wire passage of the mechanical interlock

Mechanical interlock for fixed circuit-breakers



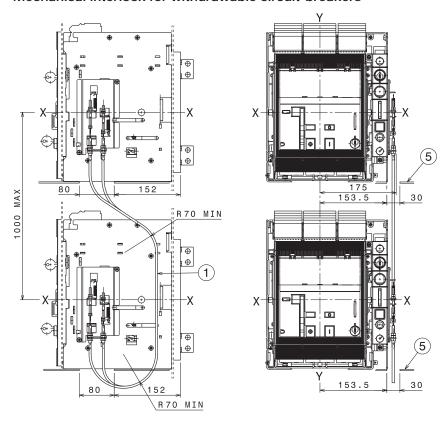


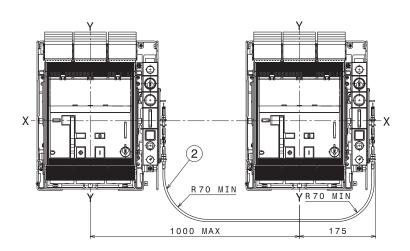
Accessories for Tmax T7

Legenda

- 1 Mechanical vertical interlock for withdrawable circuit-breakers
- Mechanical horizontal interlock for withdrawable circuitbreakers
- (5) Sheet drilling for wire passage of the mechanical interlock

Mechanical interlock for withdrawable circuit-breakers





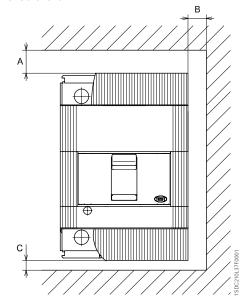
Distances to be respected

Insulation distances for installation in metallic cubicle

	А	В	С
	(mm)	(mm)	(mm)
T1	25	20	20
T2	25	20	20
T3	50	25	20
T4	30 ^(*)	25	25 ^(*)
T5	30 ^(*)	25	25 ^(*)
Т6	35 ^(*)	25	20
T7	50 ^(*)	20	10

(*) For Ub \geq 440 V and T6L all versions: distances A \Rightarrow 100 mm

Note: For the insulation distances of the 1000 V circuit-breakers, please ask ABB SACE.



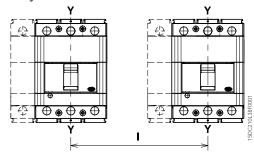
Minimum centre distance between two circuit-breakers side by side or superimposed

For assembly side by side or superimposed, check that the connection busbars or cables do not reduce the air insulation distance

Minimum centre distance for two circuit-breakers side by side

	Circuit-breaker width (mm)		Centre distance I (mm)	
	3 poles	4 poles	3 poles	4 poles
T1	76	102	76	102
T2	90	120	90	120
Т3	105	140	105	140
T4	105	140	105	140
T5	140	184	140	184
T6	210	280	210	280
T7	210	280	210	280

⁽¹⁾ For Ub: ≥ 500 V minimum centre I (mm) 3 poles 180, minimum centre I (mm) 4 poles 224



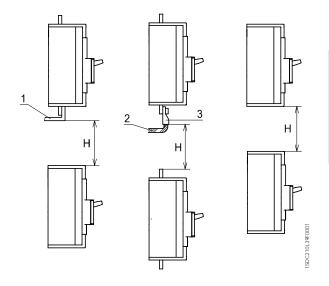
Minimum centre distance for superimposed circuit-breakers

	H (mm)
T1	60
T2	90
T3	140
T4	160
T5	160
T6	180
T7	180

Caption

- 1) Connection not insulated
- (2) Insulated cable
- (3) Cable terminal

Note: The dimensions shown apply for operating voltage Ub up to 690 V. The dimensions to be respected must be added to the maximum dimensions of the various different versions of the circuit-breakers, including the terminals. For 1000 V versions, please ask ABB SACE.





Ordering codes

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Ordering codes

General information

Abbreviations used to describe the apparatus



F = Front terminals



EF = Front extended terminals



ES = Front extended spread terminals



FC Cu = Front terminals for copper cables



FC CuAl = Front terminals for Cu/Al cables



FC CuAl = Front terminals for Cu/Al cables



RC CuAl = Rear terminals for Cu/Al cables



R = Rear terminals



MC = Multi-cable terminals



HR for RC221/222 = Rear flat horizontal terminals





VR = Rear flat vertical terminals

HR/VR = Rear flat terminals



Magnetic trip current [A]

Rated current

trip unit [A]

thermomagnetic

of the

lu

Rated uninterrupted current of the circuit-breaker [A]

lcu

Rated ultimate short-circuit breaking capacity N= 50% N= 100%

Protection of the neutral at 50% or at 100% of that of the phases [A]

Icw

Rated short-time withstand current

Thermomagnetic trip unit with fixed thermal and magnetic threshold

Thermomagnetic trip unit with adjustable thermal and magnetic threshold

MF

= Fixed magnetic only trip units

TMD

TMF

Thermomagnetic trip unit with adjustable thermal and fixed magnetic threshold

TMG

TMA

= Thermomagnetic trip unit for generator protection

MA

= Adjustable magnetic only trip units

PR22_ = Electronic trip units

PR23_ = Electronic trip units

PR33_ = Electronic trip units

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Instructions for ordering

Ordering Tmax circuit-breakers fitted with the accessories indicated in the catalogue means that these must be indicated by means of the relative sales codes expressly associated with the circuit-breaker code. The following examples are of particular importance for correctly loading orders for Tmax circuit-breakers fitted with accessories.

1) Terminal Kit for fixed circuit-breaker

To fit the circuit-breaker with different terminal accessories than those supplied on the basic circuit-breaker, it is possible to ask for complete kits (6 or 8 pieces) or half kits (3 or 4 pieces). For conversion of a complete circuit-breaker, it is necessary to specify the complete terminal kit. In the case of a mixed solution, the first code specified indicates the terminals to be mounted at the top, the second indicates the terminals to be mounted at the bottom. On the other hand, when only 3 or 4 pieces are requested, it is important to specify expressly whether the half kit is to be mounted at the top (1) rather than at the bottom (12).

a)	Tmax	T3N	250	with	top	FC	Cu and	bottom	F	terminals
----	------	-----	-----	------	-----	----	--------	--------	---	-----------

	1SDAR1
T3N 250 TMD 63 3p F F	051241
1/2 KIT FC Cu T3 3p ⁽¹⁾	051482
c) Tmax T3N 250 with top F and bottom FC Cu terminals	
-,	1SDAR1
T3N 250 TMD 63 3p F F	051241
1/0 // 50 0 70 0 (**)	
·	051482
d) Tmax T3N 250 with FC Cu top and bottom terminals	051482 1SDAR1
d) Tmax T3N 250 with FC Cu top and bottom terminals T3N 250 TMD 63 3p F F	1SDAR 1 051241
d) Tmax T3N 250 with FC Cu top and bottom terminals T3N 250 TMD 63 3p F F	1SDAR1
d) Tmax T3N 250 with FC Cu top and bottom terminals	1SDAR 1 051241
d) Tmax T3N 250 with FC Cu top and bottom terminals T3N 250 TMD 63 3p F F 1 KIT FC Cu T3 3p	1SDAR 1 051241
d) Tmax T3N 250 with FC Cu top and bottom terminals T3N 250 TMD 63 3p F F 1 KIT FC Cu T3 3p	1SDAR1 051241 051480
d) Tmax T3N 250 with FC Cu top and bottom terminals T3N 250 TMD 63 3p F F 1 KIT FC Cu T3 3p e) Tmax T3N 250 with top ES and FC Cu bottom terminals	1SDAR1 051241 051480 1SDAR1

2) T2-T3 electrical accessories on moving part of plug-in circuit-breaker

Fitting the moving parts of plug-in T2-T3 circuit-breakers with SOR, UVR and AUX and with SOR-C, UVR-C and AUX-C accessories always requires the appropriate plug-socket indicated in the catalogue.

a) Tmax T2N 160 moving part of plug-in circuit-breakers with auxiliary contacts

T2N 160 F F PR221DS-LS 10 4p	051128
Kit P MP T2 4p	051412
AUX 1Q 1SY 250 V AC/DC	051368
socket-plug connectors 6 pole	051363

b) Tmax T2N 160 moving part of plug-in circuit-breakers with auxiliary contacts and opening coil

	1SDAR1
T2N 160 F F PR221DS-LS 10 4p	051128
Kit P MP T2 4p	051412
AUX 3Q 1SY 250 V AC/DC	051369
SOR 220240 V AC / 220250 V DC	051336
socket-plug connectors 6 pole	051363
socket-plug connectors 3 pole	051364

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Instructions for ordering

3) T4-T5 electrical accessories on moving part of plug-in circuit-breaker

Fitting the moving parts of plug-in T4-T5 circuit-breakers with SOR, UVR and AUX accessories always requires the appropriate plug-sockets, i.e. in the case of cabled electrical accessories SOR-C, UVR-C, AUX-C, MOE, MOE-E and AUE, the ADP adapters indicated in the catalogue.

a) Tmax T4H 250 moving part of plug-in circuit-breakers with auxiliary contacts

	1SDAR1
T4L 250 F F P221DS-LS/I 100 4p	054081
Kit P MP T4 4p	054840
AUX 3Q 1SY 250 V AC/DC	051369
socket-plug connectors 12 pole	051362

b) Tmax T4H 250 moving part of plug-in circuit-breakers with cabled auxiliary contacts

	1SDAR1
T4L 250 F F P221DS-LS/I 100 4p	054081
Kit P MP T4 4p	054840
AUX-C 3Q 1SY 250 V AC/DC	054911
ADP – 12 pin adapter	054923

c) Tmax T5H 630 moving part of plug-in circuit-breaker with SOR-C, MOE and AUX-C

T4L 250 F F P221DS-LS/I 100 4p	05.1004
14L 250 F F P2Z1D3-L3/1 100 4p	054081
Kit P MP T4 4p	054840
SOR-C 220240 V AC – 220250V DC	054873
MOE T4-T5 220250 V AC/DC	054897
ADP – 10 pin adapter	054924
AU-C 1Q 1SY 250 V AC/DC	054910
ADP – 6 pin adapter	054922

4) T4-T5 electrical accessories on moving part of withdrawable circuit-breaker

Fitting the moving parts of T4-T5 withdrawable circuit-breakers can only take place using electrical accessories in the cabled version, i.e. SOR-C, UVR-C, AUX-C, MOE, MOE-E and AUE with ADP adapter.

a) Tmax T5V 630 moving part of withdrawable circuit-breaker with UVR-C and MOE

	1SDAR1
T5V 630 F F TMA 500 4p N=100%	054495
Kit W MP T5 630 4p	054850
UVR-C 2430 V AC/DC	054887
MOE T4-T5 24 V DC	054894
ADP – 10 pin adapter	054924

b) Tmax T4S 250 moving part of withdrawable circuit-breaker SOR-C, RHE and AUE

	1SDAR1
T4S 250 PR221DS-LS/I 100 4p F F	054033
KIT W MP T4 4p	054842
RHE normal for withdrawable circuit-breaker	054933
AUE – 2 early contacts	054925
SOR-C 220240 V AC / 220250 V DC	054873
ADP – 10 pin adapter	054924

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Horizontal mechanical interlock made between two T3S 250

		1SDAR1
POS1	T3S 250 TMD 200 4p FF	051305
	MIR-H rear mechanical interlock for T3	063324
POS2	T3S 250 TMD 160 4p FF	051304
	Extra code for circuit-breaker/fixed part mounted on the interlock	050093

6) T4-T5 mechanical interlock

The rear interlock for T4 and T5, consisting of the MIR-HB or MIR-VB frame unit and the MIR-P plates, allows use of all the front accessories compatible with the circuit-breakers used. To be able to receive the circuit-breakers mounted directly on the interlock plate, code 1SDA050093R1 must be specified regarding the second circuit-breaker (or fixed part) which is to be interlocked.

Horizontal mechanical interlock made between T4H 320 and T5L 630

		1SDAR1
POS1	T4H 320 PR221DS-LS/I 320 4p F F	054137
	MIR-HB horizontal interlock frame unit	054946
	MIR-P plates for type C interlock	054950
POS2	T5L 630 PR221DS-LS/I 630 4p F F	054424
	Code for circuit-breakers mounted on the plate	050093

7) PR222DS/PD T4-T5

The T4 and T5 circuit-breakers can be fitted with the PR222DS/PD electronic trip unit, with communication and integrated control functions, using the special extracodes indicated in the catalogue. The circuit-breakers fitted with the PR222DS/PD trip unit can only have the AUX-E electronic version of auxiliary contacts mounted, to communicate the state of the circuit-breaker to the PR222DS/PD, and the MOE-E dedicated stored energy operating mechanism, to remotely control circuit-breaker opening and closing.

a) T4V 250 with dialogue, auxiliary contacts and motor operator

	1SDAR1
T4V 250 PR222DS/PD-LSIG 250 3p F F	054104
Extracode - Dialogue unit for LSIG	055067
AUX-E-C 1Q 1SY	054916
MOE-E T4-T5 380 V AC	054903
X3 for PR222DS/P/PD T4-T5 F	055059

T4V 250 moving part of withdrawable circuit-breaker with dialogue, auxiliary contacts and motor operator

	1SDAR1
T4V 250 PR222DS/PD-LSIG 250 3p F F	054104
Extracode - Dialogue unit for LSIG	055067
Kit W MP T4	054841
AUX-E-C 1Q 1SY	054916
ADP - 6 pin adapter	054922
MOE-E T4-T5 380 V AC	054903
ADP – 10 pin adapter	054924
X3 for PR222DS/P/PD T4-T5 P/W	055061

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Instructions for ordering

8) Rating plug for Tmax T7

Thanks to the extra codes for the Tmax T7 rating plug (see page 3/43), it is possible to ask for a Tmax T7 circuit-breaker with lower rated current than the standard versions.

T7S 400 with PR332/P LSIG - lever operating mechanism

	1SDAR1
T7S 800 PR332/P-LSIG In=800 3p F F	061968
Extra code for 400 A rating plug	063153

9) Sliding contacts for Tmax T7 in version withdrawable

The electrical accessories of Tmax T7 in the withdrawable version must be fitted with suitable sliding contacts for the moving part and for the fixed part, as per table on page 3/4.

(a) T7S 1000 PR231/P with lever operating mechanism in withdrawable version, opening coil and auxiliary contacts

		1SDAR1
POS1	T7S 1000 PR231/P LS/I In=1000A 3p F F	062738
		062162
	SOR 220250 V AC/DC Opening coil	062070
	AUX 1Q + 1SY Auxiliary contacts	062104
	Right PM sliding block	062166
POS2	Fixed part for withdrawable T7	062045
	Right PF sliding block	062169

(b) T7S 1250 PR332/P with lever operating mechanism in withdrawable version and undervoltage release

		1SDAR1
POS1	T7S 1250 PR332/P LSIG In=1250A 3p F F	062871
		062162
	UVR 220250 V AC/DC Undervoltage release	062092
	Right PM sliding block	062166
	Central PM sliding block	062165
POS2	Fixed part for withdrawable T7	062045
	Right PF sliding block	062169
	Central PF sliding block	062168

10) Interchangeability of the PR231/P trip unit for Tmax T7

Interchangeable T7S 800 PR231/P, with lever operating mechanism

T7S 800 PR231/P LS/I In=800 A 4p F F	061973
Extra code for PR231/P interchangeability	063155

11) Motorisation for Tmax T7

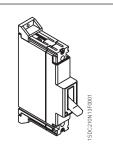
For Tmax T7 motorisation, the circuit-breaker in T7M version which can be motorised, must be fitted with spring charging geared motor, opening coil and closing coil.

Motorised T7S 1000 PR232/P

T7S 1000 M PR232/P LSI In=1000 A 4p F F	062763
220250 V AC/DC Spring charging geared motor	062116
SOR 220250 V AC/DC Opening coil	062070
220250 V AC/DC Closing coil	062081

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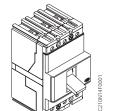
Power distribution circuit-breakers



T1 1p 160 - Fixed (F) - 1 Pole

Iu (40 °C) = 160 A - Front terminals for copper cables (FC Cu)

	In	I_3			1SDA R1	
				В		
hermomagnetic trip ur vith fixed thresholds - T	nit TMF		Icu (230 V)	25 kA		
	16	500		052616		
	20	500		052617		
	25	500		052618		
	32	500		052619		
	40	500		052620		
	50	500		052621		
	63	630		052622		
	80	800		052623		
	100	1000		052624		
	125	1250		052625		
	160	1600		052626		



T1 160 – Fixed (F) – 3 Poles

Iu (40 °C) = 160 A - Front terminals for copper cables (FC Cu)

	In	l_3		1SDA R1			
				В	С	N	
hermomagnetic trip un	nit - TMD		Icu (415 V)	16 kA	25 kA	36 kA	
	16	500		063514			
		630		050870			
	20	500		063515			
		630		050871			
	25	500		063516	063526		
		630		050872	050894		
	32	500		063517	063527	050917	
		630		050873	050895		
	40	500		063518	063528	050918	
		630		050874	050896		
	50	500		063519	063529	050919	
		630		050875	050897		
	63	630		050876	050898	050920	
	80	800		050877	050899	050921	
	100	1000		050878	050900	050922	
	125	1250		050879	050901	050923	
	160	1600		050880	050902	050924	

T1 160 - Fixed (F) - 4 Poles

Iu (40 °C) = 160 A - Front terminals for copper cables (FC Cu)

	ln				1	SDA F	₹1	
				В	С	N		
Thermomagnetic t	rip unit - TMD		Icu (415 V)	16 kA	25 kA	36 kA		
	16	500		063520				
		630		050881				
	20	500		063521				
		630		050882				
	25	500		063522	063530			
		630		050883	050905			
	32	500		063523	063531	050928		
		630		050884	050906			
	40	500		063524	062532	050929		
		630		050885	050907			
	50	500		063525	063533	050930		
		630		050886	050908			
	63	630		050887	050909	050931		
	80	800		050888	050910	050932		
	100	1000		050889	050911	050933		
	125	1250		050890	050912	050934		
N=50%	160	1600		050891	050913	050935		
N=100%	160	1600		050936	050937	050938		

T2 160 - Fixed (F) - 3 Poles

Iu (40 °C) = 160 A - Front terminals (F)

In	I_3		1SDA R1			
			N	S	Н	L
hermomagnetic trip unit - TMD		Icu (415 V)	36 kA	50 kA	70 kA	85 kA
1.6	16		050940	050984	051028	051072
	2 20		050941	050985	051029	051073
2.5	5 25		050942	050986	051030	051074
3.2	32		050943	050987	051031	051075
	40		050944	050988	051032	051076
	50		050945	050989	051033	051077
6.3	63		050946	050990	051034	051078
3	80		050947	050991	051035	051079
10	100		050948	050992	051036	051080
12.5	125		050949	050993	051037	051081
16	500		050950	050994	051038	051082
20	500		050951	050995	051039	051083
25	500		050952	050996	051040	051084
32	500		050953	050997	051041	051085
40	500		050954	050998	051042	051086
50	500		050955	050999	051043	051087
63	630		050956	051000	051044	051088
80	800		050957	051001	051045	051089
100	1000		050958	051002	051046	051090
125	1250		050959	051003	051047	051091
160	1600		050960	051004	051048	051092
In			1SDAR1			
			N	S		

	ln .	l ₃			1	SDA	R1	
				N	s			
Thermomagnetic trip u generator protection -	nit for TMG ⁽¹⁾		Icu (415 V)	36 kA	50 kA			
	16	160		061866	061882			
	25	160		061867	061883			
	40	200		061868	061884			
	63	200		061869	061885			
	80	240		061870	061886			
	100	300		061871	061887			
	125	375		061872	061888			
	160	480		061873	061889			

	ln		1SDA R1					
			N	S	Н	L		
Electronic trip unit		Icu (415 V)	36 kA	50 kA	70 kA	85 kA		
PR221DS-LS/I	10		051123	051133	051143	051153		
PR221DS-LS/I	25		051124	051134	051144	051154		
PR221DS-LS/I	63		051125	051135	051145	051155		
PR221DS-LS/I	100		051126	051136	051146	051156		
PR221DS-LS/I	160		051127	051137	051147	051157		
PR221DS-I	10		051163	051174	051184	051194		
PR221DS-I	25		051164	051175	051185	051195		
PR221DS-I	63		051165	051176	051186	051196		
PR221DS-I	100		051166	051177	051187	051197		
PR221DS-I	160		051168	051178	051188	051198		

Note:
The trip coil of the T2 circuit-breaker with PR221DS electronic trip unit is housed in the right slot. For T2 with PR221DS the following groups of auxiliary contacts are available:
- 1SDA053704R1 Aux-C 1S51-1Q-1SY
- 1SDA055504R1 Aux-C 2Q-1SY

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⁽¹⁾ For availability, please ask ABB SACE

T2 160 - Fixed (F) - 4 Poles

Iu (40 °C) = 160 A - Front terminals (F)

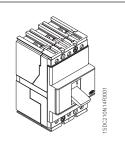
	ln .				1:	SDA F	21
				N	S	Н	L
Thermomagnetic tr	rip unit - TMD		Icu (415 V)	36 kA	50 kA	70 kA	85 kA
	1.6	16		050962	051006	051050	051094
	2	20		050963	051007	051051	051095
	2.5	25		050964	051008	051052	051096
	3.2	32		050965	051009	051053	051097
	4	40		050966	051010	051054	051098
	5	50		050967	051011	051055	051099
	6.3	63		050968	051012	051056	051100
	8	80		050969	051013	051057	051101
	10	100		050970	051014	051058	051102
	12.5	125		050971	051015	051059	051103
	16	500		050972	051016	051060	051104
	20	500		050973	051017	051061	051105
	25	500		050974	051018	051062	051106
	32	500		050975	051019	051063	051107
	40	500		050976	051020	051064	051108
	50	500		050977	051021	051065	051109
	63	630		050978	051022	051066	051110
	80	800		050979	051023	051067	051111
	100	1000		050980	051024	051068	051112
N=50%	125	1250		050981	051025	051069	051113
N=50%	160	1600		050982	051026	051070	051114
N=100%	125	1250		051115	051117	051119	051121
N=100%	160	1600		051116	051118	051120	051122

In		l ₃			1	SDA R1
				N	S	
nermomagnetic trip unit for enerator protection - TMG ⁽¹⁾			Icu (415 V)	36 kA	50 kA	
	16	160		061874	061890	
	25	160		061875	061891	
	40	200		061876	061892	
	63	200		061877	061893	
	80	240		061878	061894	
	100	300		061879	061895	
	125	375		061880	061896	
	160	480		061881	061897	

	In				1:	SDA F	₹1
				N	S	Н	L
Electronic trip unit	•		Icu (415 V)	36 kA	50 kA	70 kA	85 kA
PR221DS-LS/I	10			051128	051138	051148	051158
PR221DS-LS/I	25			051129	051139	051149	051159
PR221DS-LS/I	63		_	051130	051140	051150	051160
PR221DS-LS/I	100		_	051131	051141	051151	051161
PR221DS-LS/I	160	N=50%	_	051132	051142	051152	051162
PR221DS-LS/I	160	N=100%	_	051613	051614	051615	051616
PR221DS-I	10		_	051169	051179	051189	051199
PR221DS-I	25		_	051170	051180	051190	051200
PR221DS-I	63		_	051171	051181	051191	051201
PR221DS-I	100		_	051172	051182	051192	051202
PR221DS-I	160	N=50%	_	051173	051183	051193	051203
PR221DS-I	160	N=100%	_	051617	051618	051619	051620

Note:
The trip coil of the T2 circuit-breaker with PR221DS electronic trip unit is housed in the right slot.
For T2 with PR221DS the following groups of auxiliary contacts are available:
- 1SDA053704R1 Aux-C 1S51-1Q-1SY
- 1SDA055504R1 Aux-C 2Q-1SY

Power distribution circuit-breakers



T3 250 - Fixed (F) - 3 Poles

Iu (40 °C) = 250 A - Front terminals (F)

In	l ₃			1:	SDA	R1	
			N	S			
Thermomagnetic trip unit - TMD		Icu (415 V)	36 kA	50 kA			
63	630		051241	051263			
80	800		051242	051264			
100	1000		051243	051265			
125	1250		051244	051266			
160	1600		051245	051267			
200	2000		051246	051268			
250	2500		051247	051269			

	In				1	SDA	R1	
				N	S		-	
Thermomagnetic trip of the commentation -	63		Icu (415 V)	36 kA	50 kA			
	63	400		055105	055119			
	80	400		055106	055120			
	100	400		055107	055121			
	125	400		055108	055122			
	160	480		055109	055123			
	200	600		055110	055124			
	250	750		055111	055125			

T3 250 - Fixed (F) - 4 Poles

Iu (40 °C) = 250 A - Front terminals (F)

	In				1S	DA R1	
		*		N	S		
Thermomagnetic	trip unit - TMD	·	Icu (415 V)	36 kA	50 kA		
	63	630		051252	051274		
	80	800		051253	051275		
	100	1000		051254	051276		
l=50%	125	1250		051255	051277		
N=50%	160	1600		051256	051278		
I=50%	200	2000		051257	051279		
I=50%	250	2500		051258	051280		
I=100%	125	1250		051303	051307		
I=100%	160	1600		051304	051308		
I=100%	200	2000		051305	051309		
V=100%	250	2500		051306	051310		

In	I ₃			19	SDA F	₹1	
			N	S			
Thermomagnetic trip unit for generator protection - TMG	nit for TMG		36 kA	50 kA			
63	400		055112	055126			
80	400		055113	055127			
100	400		055114	055128			
125	400		055115	055129			
160	480		055116	055130			
200	600		055117	055131			
250	750		055118	055132			

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T4 250 – Fixed (F) – 3 Poles

Iu (40 °C) = 250 A - Front terminals (F)

In	l ₃			19	SDA F	₹1	
			N	S	Н	L	V
Thermomagnetic trip unit - TMD ar	nd TMA	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
20	320		054171	054189	054207	054225	054243
32	320		054172	054190	054208	054226	054244
50	500		054173	054191	054209	054227	054245
80	400800		054174	054192	054210	054228	054246
100	5001000		054175	054193	054211	054229	054247
125	6251250		054176	054194	054212	054230	054248
160	8001600		054177	054195	054213	054231	054249
200	10002000		054178	054196	054214	054232	054250
250	12502500		054179	054197	054215	054233	054251

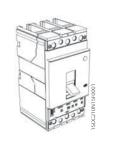
	In	,		1	SDA F	₹1	
			N	S	Н	L	V
Electronic trip unit	•	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	100		053997	054021	054045	054069	054093
PR221DS-LS/I	160		053998	054022	054046	054070	054094
PR221DS-LS/I	250		053999	054023	054047	054071	054095
PR221DS-I	100		054000	054024	054048	054072	054096
PR221DS-I	160		054001	054025	054049	054073	054097
PR221DS-I	250		054002	054026	054050	054074	054098
PR222DS/P-LSI	100		054003	054027	054051	054075	054099
PR222DS/P-LSI	160		054004	054028	054052	054076	054100
PR222DS/P-LSI	250		054005	054029	054053	054077	054101
PR222DS/P-LSIG	100		054006	054030	054054	054078	054102
PR222DS/P-LSIG	160		054007	054031	054055	054079	054103
PR222DS/P-LSIG	250		054008	054032	054056	054080	054104
PR223DS	100		059489	059497	059505	059513	059521
PR223DS	160		059491	059499	059507	059515	059523
PR223DS	250		059493	059501	059509	059517	059525

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Ordering codes

Power distribution circuit-breakers



T4 250 – Fixed (F) – 4 Poles

Iu (40 °C) = 250 A - Front terminals (F)

	ln	I_3			1:	SDA F	R1	
				N	S	Н	L	V
Thermomagnetic trip	unit - TMD and	TMA	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
	20	320		054180	054198	054216	054234	054252
	32	320		054181	054199	054217	054235	054253
	50	500		054182	054200	054218	054236	054254
	80	400800		054183	054201	054219	054237	054255
	100	5001000		054184	054202	054220	054238	054256
N=50%	125	6251250		054185	054203	054221	054239	054257
N=50%	160	8001600		054186	054204	054222	054240	054258
N=50%	200	10002000		054187	054205	054223	054241	054259
N=50%	250	12502500		054188	054206	054224	054242	054260
N=100%	125	6251250		054271	054275	054279	054283	054287
N=100%	160	8001600		054272	054276	054280	054284	054288
N=100%	200	10002000		054273	054277	054281	054285	054289
N=100%	250	12502500		054274	054278	054282	054286	054290

	In			1:	SDA F	21	
			N	S	Н	L	V
Electronic trip unit	•	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	100		054009	054033	054057	054081	054105
PR221DS-LS/I	160		054010	054034	054058	054082	054106
PR221DS-LS/I	250		054011	054035	054059	054083	054107
PR221DS-I	100		054012	054036	054060	054084	054108
PR221DS-I	160		054013	054037	054061	054085	054109
PR221DS-I	250		054014	054038	054062	054086	054110
PR222DS/P-LSI	100		054015	054039	054063	054087	054111
PR222DS/P-LSI	160		054016	054040	054064	054088	054112
PR222DS/P-LSI	250		054017	054041	054065	054089	054113
PR222DS/P-LSIG	100		054018	054042	054066	054090	054114
PR222DS/P-LSIG	160		054019	054043	054067	054091	054115
PR222DS/P-LSIG	250		054020	054044	054068	054092	054116
PR223DS	100		059490	059498	059506	059514	059522
PR223DS	160		059492	059500	059508	059516	059524
PR223DS	250		059494	059502	059510	059518	059526

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T4 320 - Fixed (F) - 3 Poles

Iu (40 °C) = 320 A - Front terminals (F)

ln en							
			N	S	Н	L	V
Electronic trip unit		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	320		054117	054125	054133	054141	054149
PR221DS-I	320		054118	054126	054134	054142	054150
PR222DS/P-LSI	320		054119	054127	054135	054143	054151
PR222DS/P-LSIG	320		054120	054128	054136	054144	054152
PR223DS	320		059495	059503	059511	059519	059527

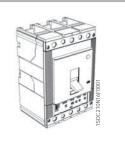
T4 320 - Fixed (F) - 4 Poles

Iu (40 $^{\circ}$ C) = 320 A - Front terminals (F)

			1:	1SDA R1				
				N	S	Н	L	V
Electronic trip unit			Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	320			054121	054129	054137	054145	054153
PR221DS-I	320			054122	054130	054138	054146	054154
PR222DS/P-LSI	320			054123	054131	054139	054147	054155
PR222DS/P-LSIG	320			054124	054132	054140	054148	054156
PR223DS	320			059496	059504	059512	059520	059528

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Power distribution circuit-breakers



T5 400 – Fixed (F) – 3 Poles

Iu (40 °C) = 400 A - Front terminals (F)

In	l ₃			1:	SDA F	₹1	
			N	S	Н	L	V
Thermomagnetic trip unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
320	16003200		054436	054440	054444	054448	054452
400	20004000		054437	054441	054445	054449	054453

	In			19	SDA F	₹1	
			N	S	Н	L	V
Electronic trip unit	•	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	320		054316	054332	054348	054364	054380
PR221DS-LS/I	400		054317	054333	054349	054365	054381
PR221DS-I	320		054318	054334	054350	054366	054382
PR221DS-I	400		054319	054335	054351	054367	054383
PR222DS/P-LSI	320		054320	054336	054352	054368	054384
PR222DS/P-LSI	400		054321	054337	054353	054369	054385
PR222DS/P-LSIG	320		054322	054338	054354	054370	054386
PR222DS/P-LSIG	400		054323	054339	054355	054371	054387
PR223DS	320		059529	059535	059541	059547	059553
PR223DS	400		059531	059537	059543	059549	059555

T5 400 - Fixed (F) - 4 Poles

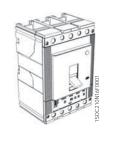
Iu (40 °C) = 400 A - Front terminals (F)

	ln				1:	SDA F	₹1	
				N	S	Н	L	V
Thermomagnetic trip	unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
N=50%	320	16003200		054438	054442	054446	054450	054454
N=50%	400	20004000		054439	054443	054447	054451	054455
N=100%	320	16003200		054477	054479	054481	054483	054485
N=100%	400	20004000		054478	054480	054482	054484	054486

Electronic trip unit PR221DS-LS/I 320 PR221DS-LS/I 400 PR221DS-I 320 PR221DS-I 400 PR222DS/P-LSI 320			1:	SDA F	₹1	
PR221DS-LS/I 320 PR221DS-LS/I 400 PR221DS-I 320 PR221DS-I 400		N	S	Н	L	V
PR221DS-LS/I 400 PR221DS-I 320 PR221DS-I 400	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-I 320 PR221DS-I 400		054324	054340	054356	054372	054388
PR221DS-I 400		054325	054341	054357	054373	054389
		054326	054342	054358	054374	054390
DD222DS/D_LSI 320		054327	054343	054359	054375	054391
1 NZZZD3/1 -L31 320		054328	054344	054360	054376	054392
PR222DS/P-LSI 400		054329	054345	054361	054377	054393
PR222DS/P-LSIG 320		054330	054346	054362	054378	054394
PR222DS/P-LSIG 400		054331	054347	054363	054379	054395
PR223DS 320		059530	059536	059542	059548	059554
PR223DS 400		059532	059538	059544	059550	059556

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T5 630 – Fixed (F) – 3 Poles

Iu (40 °C) = 630 A - Front terminals (F)

In		1SDAR1					
			N	S	Н	L	V
Thermomagnetic trip unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
500	25005000		054456	054461	054465	054469	054473

	In	1	1SDAR1							
			N	S	Н	L	V			
Electronic trip unit	<u> </u>	Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA			
PR221DS-LS/I	630		054396	054404	054412	054420	054428			
PR221DS-I	630		054397	054405	054413	054421	054429			
PR222DS/P-LSI	630		054398	054406	054414	054422	054430			
PR222DS/P-LSIG	630		054399	054407	054415	054423	054431			
PR223DS	630		059533	059539	059545	059551	059557			

T5 630 – Fixed (F) – 4 Poles

Iu (40 °C) = 630 A - Front terminals (F)

In I ₃				1SDAR1						
				N	S	Н	L	V		
Thermomagnetic trip	unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA		
N=50%	500	25005000		054459	054463	054467	054471	054475		
N=100%	500	25005000		054487	054489	054491	054493	054495		

	In			1:	SDA F	₹1	
			N	S	Н	L	V
Electronic trip unit		Icu (415 V)	36 kA	50 kA	70 kA	120 kA	200 kA
PR221DS-LS/I	630		054400	054408	054416	054424	054432
PR221DS-I	630		054401	054409	054417	054425	054433
PR222DS/P-LSI	630		054402	054410	054418	054426	054434
PR222DS/P-LSIG	630		054403	054411	054419	054427	054435
PR223DS	630		059534	059540	059546	059552	059558

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Power distribution circuit-breakers

T6 630 - Fixed (F) - 3 Poles

Iu (40 °C) = 630 A - Front terminals (F)

ln	l ₃			1:	SDA F	₹1	
			N	S	Н	L	
Thermomagnetic trip unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	100 kA	
630	31506300		060202	060204	060206	060208	

	In			1:	SDA F	R1
			N	S	Н	L
Electronic trip unit	•	Icu (415 V)	36 kA	50 kA	70 kA	100 kA
PR221DS-LS/I	630		060226	060236	060246	060256
PR221DS-I	630		060227	060237	060247	060257
PR222DS/P-LSI	630		060228	060238	060248	060258
PR222DS/P-LSIG	630		060229	060239	060249	060259
PR223DS	630		060230	060240	060250	060260

T6 630 - Fixed (F) - 4 Poles

Iu (40 °C) = 630 A - Front terminals (F)

	ln	l ₃			1SDA R1					
				N	S	Н	L			
Thermomagnetic trip to	ınit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	100 kA			
N=50%	630	31506300		060203	060205	060207	060209			
N=100%	630	31506300		060210	060211	060212	060213			

	In		1SDA R1				
			N	S	Н	L	
Electronic trip unit	<u> </u>	Icu (415 V) 36 kA		36 kA 50 kA	70 kA	100 kA	
PR221DS-LS/I	630		060231	060241	060251	060262	
PR221DS-I	630		060232	060242	060252	060263	
PR222DS/P-LSI	630		060233	060243	060253	060264	
PR222DS/P-LSIG	630		060234	060244	060254	060265	
PR223DS	630		060235	060245	060255	060266	

T6 800 - Fixed (F) - 3 Poles

Iu (40 °C) = 800 A - Front terminals (F)

In	l ₃			19	1SDA R1		
			N	S	Н	L	
Thermomagnetic trip unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	100 kA	
800	40008000		060214	060216	060218	060220	

	In			1SDA R1		
			N	S	Н	L
Electronic trip unit		Icu (415 V) 3		50 kA	70 kA	100 kA
PR221DS-LS/I	800		060268	060278	060289	060299
PR221DS-I	800		060269	060279	060290	060300
PR222DS/P-LSI	800		060270	060280	060291	060301
PR222DS/P-LSIG	800		060271	060281	060292	060302
PR223DS	800		060272	060282	060293	060303

7

T6 800 - Fixed (F) - 4 Poles

Iu (40 °C) = 800 A - Front terminals (F)

	ln			1SDA R1				
				N	S	Н	L	
Thermomagnetic trip unit - TMA		Icu (415 V)	36 kA	50 kA	70 kA	100 kA		
N=50%	800	40008000		060215	060217	060219	060221	
N=100%	800	40008000		060222	060223	060224	060225	

	ln		1SDA R1				
			N	S	Н	L	
Electronic trip unit		Icu (415 V)	36 kA	50 kA	70 kA	100 kA	
PR221DS-LS/I	800		060273	060283	060294	060305	
PR221DS-I	800		060274	060284	060295	060306	
PR222DS/P-LSI	800		060275	060285	060296	060307	
PR222DS/P-LSIG	800		060276	060286	060297	060308	
PR223DS	800		060277	060287	060298	060309	

T6 1000 - Fixed (F) - 3 Poles

Iu (40 °C) = 1000 A - Front terminals (F)

	In			1:	SDA F	R1
			N	S	Н	L
Electronic trip unit		Icu (415 V)	36 kA	50 kA	70 kA	100 kA
PR221DS-LS/I	1000		060537	060547	060561	060574
PR221DS-I	1000		060538	060548	060562	060575
PR222DS/P-LSI	1000		060539	060549	060563	060576
PR222DS/P-LSIG	1000		060540	060550	060564	060577
PR223DS	1000		060541	060551	060565	060578

Note: The T6 1000 A circuit-breakers must necessarily have one of the admissible types of terminals mounted (see page 3/9)

T6 1000 - Fixed (F) - 4 Poles

Iu (40 $^{\circ}$ C) = 1000 A - Front terminals (F)

	In		1SDAR1				
			N	S	Н	L	
Electronic trip unit	<u> </u>	Icu (415 V)	36 kA	50 kA	70 kA	100 kA	
PR221DS-LS/I	1000		060542	060556	060566	060580	
PR221DS-I	1000		060543	060557	060567	060581	
PR222DS/P-LSI	1000		060544	060558	060568	060582	
PR222DS/P-LSIG	1000		060545	060559	060569	060583	
PR223DS	1000		060546	060560	060570	060584	

Note: The T6 1000 A circuit-breakers must necessarily have one of the admissible types of terminals mounted (see page 3/9)

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Power distribution circuit-breakers

T7 800 - Fixed (F) - 3 Poles

Iu (40 °C) = 800 A - Front terminals (F)

	In			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	800		061963	062642	062674	062706
PR231/P I	800		061962	062641	062673	062705
PR232/P LSI	800		061964	062643	062675	062707
PR331/P LSIG	800		061965	062644	062676	062708
PR332/P LI	800		061966	062645	062677	062709
PR332/P LSI	800		061967	062646	062678	062710
PR332/P LSIG	800		061968	062647	062679	062711
PR332/P LSIRc	800		061969	062648	062680	062712

T7 800 - Fixed (F) - 4 Poles

Iu (40 °C) = 800 A - Front terminals (F)

` ,								
·	In			1:	SDA F	₹1		
			S	Н	L	V		
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA	150 kA		
PR231/P LS/I	800		061973	062650	062682	062714		
PR231/P I	800		061972	062649	062681	062713		
PR232/P LSI	800		061974	062651	062683	062715		
PR331/P LSIG	800		061975	062652	062684	062716		
PR332/P LI	800		061976	062653	062685	062717		
PR332/P LSI	800		061977	062654	062686	062718		
PR332/P LSIG	800		061978	062655	062687	062719		
PR332/P LSIRc	800		061979	062656	062688	062720		

T7 1000 - Fixed (F) - 3 Poles

Iu (40 °C) = 1000 A - Front terminals (F)

	In			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1000		062738	062770	062802	062834
PR231/P I	1000		062737	062769	062801	062833
PR232/P LSI	1000		062739	062771	062803	062835
PR331/P LSIG	1000		062740	062772	062804	062836
PR332/P LI	1000		062741	062773	062805	062837
PR332/P LSI	1000		062742	062774	062806	062838
PR332/P LSIG	1000		062743	062775	062807	062839
PR332/P LSIRc	1000		062744	062776	062808	062840

T7 1000 - Fixed (F) - 4 Poles

Iu (40 °C) = 1000 A - Front terminals (F)

	In			1:	SDA F	R1
			S	Н	L	V
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1000		062746	062778	062810	062842
PR231/P I	1000		062745	062777	062809	062841
PR232/P LSI	1000		062747	062779	062811	062843
PR331/P LSIG	1000		062748	062780	062812	062844
PR332/P LI	1000		062749	062781	062813	062845
PR332/P LSI	1000		062750	062782	062814	062846
PR332/P LSIG	1000		062751	062783	062815	062847
PR332/P LSIRc	1000		062752	062784	062816	062848

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T7 1250 - Fixed (F) - 3 Poles

Iu (40 °C) = 1250 A - Front terminals (F)

	In			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1250		062866	062898	062930	062962
PR231/P I	1250		062865	062897	062929	062961
PR232/P LSI	1250		062867	062899	062931	062963
PR331/P LSIG	1250		062868	062900	062932	062964
PR332/P LI	1250		062869	062901	062933	062965
PR332/P LSI	1250		062870	062902	062934	062966
PR332/P LSIG	1250		062871	062903	062935	062967
PR332/P LSIRc	1250		062872	062904	062936	062968

T7 1250 - Fixed (F) - 4 Poles

Iu (40 °C) = 1250 A - Front terminals (F)

	In	,		1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1250		062874	062906	062938	062970
PR231/P I	1250		062873	062905	062937	062969
PR232/P LSI	1250		062875	062907	062939	062971
PR331/P LSIG	1250		062876	062908	062940	062972
PR332/P LI	1250		062877	062909	062941	062973
PR332/P LSI	1250		062878	062910	062942	062974
PR332/P LSIG	1250		062879	062911	062943	062975
PR332/P LSIRc	1250		062880	062912	062944	062976

T7 1600 - Fixed (F) - 3 Poles

Iu (40 °C) = 1600 A - Front terminals (F)

. ,		` '						
	In		1SDA R1					
			S	Н	L			
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA			
PR231/P LS/I	1600		062994	063026	063058			
PR231/P I	1600		062993	063025	063057			
PR232/P LSI	1600		062995	063027	063059			
PR331/P LSIG	1600		062996	063028	063060			
PR332/P LI	1600		062997	063029	063061			
PR332/P LSI	1600		062998	063030	063062			
PR332/P LSIG	1600		062999	063031	063063			
PR332/P LSIRc	1600		063000	063032	063064			

T7 1600 - Fixed (F) - 4 Poles

Iu (40 $^{\circ}$ C) = 1600 A - Front terminals (F)

	In	'		1:	SDAR	21
			S	Н	L	
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA	
PR231/P LS/I	1600		063002	063034	063066	
PR231/P I	1600		063001	063033	063065	
PR232/P LSI	1600		063003	063035	063067	
PR331/P LSIG	1600		063004	063036	063068	
PR332/P LI	1600		063005	063037	063069	
PR332/P LSI	1600		063006	063038	063070	
PR332/P LSIG	1600		063007	063039	063071	
PR332/P LSIRc	1600		063008	063040	063072	

Power distribution circuit-breakers

T7 800 M - Fixed (F) - 3 Poles

Iu (40 °C) = 800 A - Front terminals (F)

	In			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	800		061981	062658	062690	062722
PR231/P I	800		061980	062657	062689	062721
PR232/P LSI	800		061982	062659	062691	062723
PR331/P LSIG	800		061983	062660	062692	062724
PR332/P LI	800		061984	062661	062693	062725
PR332/P LSI	800		061985	062662	062694	062726
PR332/P LSIG	800		061986	062663	062695	062727
PR332/P LSIRc	800		061987	062664	062696	062728

T7 800 M - Fixed (F) - 4 Poles

Iu (40 °C) = 800 A - Front terminals (F)

	In	1SDA R1				
			S	Н	L	V
Electronic trip unit	<u> </u>	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	800		061989	062666	062698	062730
PR231/P I	800		061988	062665	062697	062729
PR232/P LSI	800		061990	062667	062699	062731
PR331/P LSIG	800		061991	062668	062700	062732
PR332/P LI	800		061992	062669	062701	062733
PR332/P LSI	800		061993	062670	062702	062734
PR332/P LSIG	800		061994	062671	062703	062735
PR332/P LSIRc	800		061995	062672	062704	062736

T7 1000 M - Fixed (F) - 3 Poles

Iu (40 °C) = 1000 A - Front terminals (F)

	ln .			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit		Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1000		062754	062786	062818	062850
PR231/P I	1000		062753	062785	062817	062849
PR232/P LSI	1000		062755	062787	062819	062851
PR331/P LSIG	1000		062756	062788	062820	062852
PR332/P LI	1000		062757	062789	062821	062853
PR332/P LSI	1000		062758	062790	062822	062854
PR332/P LSIG	1000		062759	062791	062823	062855
PR332/P LSIRc	1000		062760	062792	062824	062856

T7 1000 M - Fixed (F) - 4 Poles

Iu (40 °C) = 1000 A - Front terminals (F)

	In			1:	SDA F	R1
			S	Н	L	V
Electronic trip unit		Icu (415 V) 50		70 kA	120 kA	150 kA
PR231/P LS/I	1000		062762	062794	062826	062858
PR231/P I	1000		062761	062793	062825	062857
PR232/P LSI	1000		062763	062795	062827	062859
PR331/P LSIG	1000		062764	062796	062828	062860
PR332/P LI	1000		062765	062797	062829	062861
PR332/P LSI	1000		062766	062798	062830	062862
PR332/P LSIG	1000		062767	062799	062831	062863
PR332/P LSIRc	1000		062768	062800	062832	062864

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T7 1250 M – Fixed (F) – 3 Poles

Iu (40 °C) = 1250 A - Front terminals (F)

	In			1:	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1250		062882	062914	062946	062978
PR231/P I	1250		062881	062913	062945	062977
PR232/P LSI	1250		062883	062915	062947	062979
PR331/P LSIG	1250		062884	062916	062948	062980
PR332/P LI	1250		062885	062917	062949	062981
PR332/P LSI	1250		062886	062918	062950	062982
PR332/P LSIG	1250		062887	062919	062951	062983
PR332/P LSIRc	1250		062888	062920	062952	062984

T7 1250 M - Fixed (F) - 4 Poles

Iu (40 °C) = 1250 A - Front terminals (F)

	In			1	SDA F	₹1
			S	Н	L	V
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	150 kA
PR231/P LS/I	1250		062890	062922	062954	062986
PR231/P I	1250		062889	062921	062953	062985
PR232/P LSI	1250		062891	062923	062955	062987
PR331/P LSIG	1250		062892	062924	062956	062988
PR332/P LI	1250		062893	062925	062957	062989
PR332/P LSI	1250		062894	062926	062958	062990
PR332/P LSIG	1250		062895	062927	062959	062991
PR332/P LSIRc	1250		062896	062928	062960	062992

T7 1600 M - Fixed (F) - 3 Poles

Iu (40 °C) = 1600 A - Front terminals (F)

	In		1SDA R1				
			S	Н	L		
Electronic trip unit	·	Icu (415 V)	50 kA	70 kA	120 kA		
PR231/P LS/I	1600		063010	063042	063074		
PR231/P I	1600		063009	063041	063073		
PR232/P LSI	1600		063011	063043	063075		
PR331/P LSIG	1600		063012	063044	063076		
PR332/P LI	1600		063013	063045	063077		
PR332/P LSI	1600		063014	063046	063078		
PR332/P LSIG	1600		063015	063047	063079		
PR332/P LSIRc	1600		063016	063048	063080		

T7 1600 M - Fixed (F) - 4 Poles

Iu (40 °C) = 1600 A - Front terminals (F)

	In			1:	SDA R	21
			S	Н	L	
Electronic trip unit	•	Icu (415 V)	50 kA	70 kA	120 kA	
PR231/P LS/I	1600		063018	063050	063082	
PR231/P I	1600		063017	063049	063081	
PR232/P LSI	1600		063019	063051	063083	
PR331/P LSIG	1600		063020	063052	063084	
PR332/P LI	1600		063021	063053	063085	
PR332/P LSI	1600		063022	063054	063086	
PR332/P LSIG	1600		063023	063055	063087	
PR332/P LSIRc	1600		063024	063056	063088	

Circuit-breakers for zone selectivity

T4L 250 – Fixed (F)

 $Iu (40^{\circ}C) = 250 A - Front terminals (F)$

	In	_	1SDA.	R1
			3 poles	4 poles
Electronic trip unit	•	Icu (415 V)	120	kA
PR223EF	100		059475	059476
PR223EF	160	_	059477	059478
PR223EF	250	_	059479	059480

T4L 320 – Fixed (F)

 $Iu (40^{\circ}C) = 320 A - Front terminals (F)$

	In		1SDA.	R1
			3 poles	4 poles
Electronic trip unit	<u> </u>	Icu (415 V)	120	kA
PR223EF	320		059481	059482

T5L 400 - Fixed (F)

 $Iu (40^{\circ}C) = 400 A - Front terminals (F)$

	In		1SDA.	R1
			3 poles	4 poles
Electronic trip unit	<u> </u>	Icu (415 V)	120	kA
PR223EF	320		059483	059484
PR223EF	400		059485	059486

T5L 630 - Fixed (F)

 $Iu (40^{\circ}C) = 630 A - Front terminals (F)$

	In		1SDA.	R1
			3 poles	4 poles
Electronic trip unit	·	Icu (415 V)	120	kA
PR223EF	630		059487	059488

T6L 630 - Fixed (F)

 $Iu (40^{\circ}C) = 630 A - Front terminals (F)$

	In		1SDA	R1
			3 poles	4 poles
Electronic trip unit	<u> </u>	Icu (415 V)	100) kA
PR223EF	630		060261	060267

T6L 800 - Fixed (F)

 $Iu (40^{\circ}C) = 800 A - Front terminals (F)$

	In	_	1SDA R1			
			3 poles	4 poles		
Electronic trip unit	·	Icu (415 V)	100	kA		
PR223EF	800		060304	060310		

T6L 1000 - Fixed (F)

 $Iu (40^{\circ}C) = 1000 A - Front terminals (F)$

	In	1SDA	R1
		3 poles	4 poles
Electronic trip unit	Icu (415 V)	100	kA
PR223EF	1000	060579	060585

Motor protection circuit-breakers

T2 160 - Fixed (F) - 3 Poles

Iu (40 °C) = 160 A - Front terminals (F)

	In	I ₃			1:	SDA F	R1
				N	S	Н	L
Magnetic only trip unit -	MF and MA		Icu (415 V)	36 kA	50 kA	70 kA	85 kA
	1	13		053110	053121	053132	053143
	1.6	21		053111	053122	053133	053144
	2	26		053112	053123	053134	053145
	2.5	33		053113	053124	053135	053146
	3.2	42		053114	053125	053136	053147
	4	52		053115	053126	053137	053148
	5	65		053116	053127	053138	053149
	6.5	84		053117	053128	053139	053150
	8.5	110		053118	053129	053140	053151
	11	145		053119	053130	053141	053152
	12.5	163		053120	053131	053142	053153
	20	120240		051207	051216	051224	051232
	32	192384		051208	051217	051225	051233
	52	312624		051209	051218	051226	051234
	80	480960		051210	051219	051227	051235
	100	6001200		051211	051220	051228	051236

T3 250 - Fixed (F) - 3 Poles

lu (40 °C) = 250 A - Front terminals (F)

	In	l ₂			1:	SDA I	R1	
				N	S			
Magnetic only trip unit -	MA		Icu (415 V)	36 kA	50 kA			
	100	6001200		051315	051320			
	125	7501500		051316	051321			
	160	9601920		051317	051322			
	200	12002400		051318	051323			

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Motor protection circuit-breakers

T4 250 – Fixed (F) – 3 Poles

Iu (40 °C) = 250 A - Front terminals (F)

In		l ₃			13	SDA F	21
				N	S	L	
Magnetic only trip unit - MA		<u> </u>	Icu (415 V)	36 kA	50 kA	120 kA	
	10	60140		055068	055071	055074	
	25	150350		055069	055072	055075	
	52	312728		058070	055073	058076	
	80	4801120		054296	054302	054308	
	100	6001400		054297	054303	054309	
	125	7501750		054298	054304	054310	
	160	9602240		054299	054305	054311	
	200	12002800		054300	054306	054312	

	ln .				1SDA R1					
			N	S	L					
Electronic trip unit fo	or motor protection	Icu (415 V)	36 kA	50 kA	120 kA					
PR222MP	100		054522	054525	054528					
PR222MP	160		054523	054526	054529					
PR222MP	200		054524	054527	054530					

T5 400 - Fixed (F) - 3 Poles

Iu (40 °C) = 400 A - Front terminals (F)

	In		1SDA R1				
			N	S	L		
Electronic trip unit	for motor protection	Icu (415 V)	36 kA	50 kA	120 kA		
PR222MP	320		054551	054553	054555		
PR222MP	400		054552	054554	054556		

T6 800 - Fixed (F) - 3 Poles

Iu (40 $^{\circ}$ C) = 800 A - Front terminals (F)

		` '					
	In			1:	SDA F	₹1	
			N	S	Н	L	
Electronic trip un	nit for motor protection	Icu (415 V)	36 kA	50 kA	70 kA	100 kA	
PR222MP	630		060311	060312	060313	060314	

Circuit-breakers for use up to 1150 V AC and 1000 V DC

T4 250 - Fixed (F) - 3 Poles

Iu (40 °C) = 250 A - Front terminals for copper cables (FC Cu)

	ln			1SD/	\R1	
			L	V		
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA		
PR221DS-LS/I	100		054505	054513		
PR221DS-I	100		054506	054514		
PR222DS/P-LSI	100		054507	054515		
PR222DS/P-LSIG	100		054508	054516		
PR221DS-LS/I	250		054509	054517		
PR221DS-I	250		054510	054518		
PR222DS/P-LSI	250		054511	054519		
PR222DS/P-LSIG	250		054512	054520		
PR222MP	100		063434			
PR222MP	160		063435			
PR222MP	200		063436			

T4 250 - Fixed (F) - 4 Poles

Iu (40 °C) = 250 A - Front terminals for copper cables (FC Cu)

	In			1SD	A R1	
			L	V		
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA		
PR221DS-LS/I	100		063418	063426		
PR221DS-I	100		063419	063427		
PR222DS/P-LSI	100		063420	063428		
PR222DS/P-LSIG	100		063421	063429		
PR221DS-LS/I	250		063422	063430		
PR221DS-I	250		063423	063431		
PR222DS/P-LSI	250		063424	063432		
PR222DS/P-LSIG	250		063425	063433		

T4 250 - Fixed (F) - 3 Poles

Iu (40 °C) = 250 A - Front terminals for copper cables (FC Cu)

					`	,	
	In	l ₃			1SD/	۱R1	
				V			
			Icu (1000 V AC)	20 kA			
Thermomagnetic trip unit - TMD and TMA		Icu (1150 V AC)	12 kA				
	32	320		063410			
	50	500		063411			
	80	800		063412			
	100	5001000		063413			
	125	6251250		063414			
	160	8001600		063415			
	200	10002000		063416			
	250	12502500		063417			

Circuit-breakers for use up to 1150 V AC and 1000 V DC

T4 250 - Fixed (F) - 4 Poles

Iu (40 °C) = 250 A - Front terminals for copper cables (FC Cu)

	1				100	A R1	
•	ln	3		V	130	/ARI	
Thermomagnetic trip uni	t - TMD and	I TMA	Icu (1000 V AC) Icu (1150 V AC) Icu (1000 V DC)	20 kA 12 kA 40 kA			
	32	320		054497			
	50	500		054498			
	80	800		054499			
	100	5001000		054500			
	125	6251250		054501			
	160	8001600		054502			
	200	10002000		054503			
	250	12502500		054504			
							 _

T5 400 - Fixed (F) - 3 Poles

Iu (40 °C) = 400 A - Front terminals for copper cables (FC Cu)

	In			1SI	DA R1	
			L	V		
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA		
PR221DS-LS/I	320		063477	063485		
PR221DS-I	320		063478	063486		
PR222DS/P-LSI	320		063479	063487		
PR222DS/P-LSIG	320		063480	063488		
PR221DS-LS/I	400		054535	054539		
PR221DS-I	400		054536	054540		
PR222DS/P-LSI	400		054537	054541		
PR222DS/P-LSIG	400		054538	054542		
PR222MP	320		063456			
PR222MP	400		063457			

T5 400 - Fixed (F) - 4 Poles

Iu (40 °C) = 400 A - Front terminals for copper cables (FC Cu)

	In			180)A R1	
			L	V		
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA		
PR221DS-LS/I	320		063481	063489		
PR221DS-I	320		063482	063490		
PR222DS/P-LSI	320		063483	063491		
PR222DS/P-LSIG	320		063484	063492		
PR221DS-LS/I	400		063440	063444		
PR221DS-I	400		063441	063445		
PR222DS/P-LSI	400		063442	063446		
PR222DS/P-LSIG	400		063443	063447		

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T5 400 – Fixed (F) – 3 Poles

Iu (40 °C) = 400 A - Front terminals for copper cables (FC Cu)

	In				1SDA	۱R1	
				V			
Thermomagnetic trip ur	nit - TMA		Icu (1000 V AC) Icu (1150 V AC)				
	320	16003200		063437			
	400	20004000		063438			

T5 400 - Fixed (F) - 4 Poles

Iu (40 °C) = 400 A - Front terminals for copper cables (FC Cu)

In	In I ₃				1SDA R1					
				V						
			Icu (1000 V AC)	20 kA						
			Icu (1150 V AC)	12 kA						
Thermomagnetic trip unit - TN	1A		Icu (1000 V DC)	40 kA						
	320	16003200		054531						
	400	20004000		054532						

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Circuit-breakers for use up to 1150 V AC and 1000 V DC

T5 630 - Fixed (F) - 3 Poles

Iu (40 °C) = 630 A - Front terminals for copper cables (FC Cu)

	In	'	1SDAR1					
			L	V				
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA				
PR221DS-LS/I	630		054543	054547				
PR221DS-I	630		054544	054548				
PR222DS/P-LSI	630		054545	054549				
PR222DS/P-LSIG	630		054546	054550	-			

T5 630 - Fixed (F) - 4 Poles

Iu (40 °C) = 630 A - Front terminals for copper cables (FC Cu)

	In			19	SDA R1	
			L	V		
Electronic trip unit		Icu (1000 V AC) Icu (1150 V AC)	12 kA	20 kA 12 kA		
PR221DS-LS/I	630		063448	063452		
PR221DS-I	630		063449	063453		
PR222DS/P-LSI	630		063450	063454		
PR222DS/P-LSIG	630		063451	063455		

T5 630 - Fixed (F) - 3 Poles

Iu (40 °C) = 630 A - Front terminals for copper cables (FC Cu)

ln	ا			1SDA	R1	
			V			
		Icu (1000 V AC)	20 kA			
Thermomagnetic trip unit - TMA	Thermomagnetic trip unit - TMA		12 kA			
500	25005000		063439			

T5 630 - Fixed (F) - 4 Poles

Iu (40 °C) = 630 A - Front terminals for copper cables (FC Cu)

				•	,		
In			1SDA R1				
			V				
		Icu (1000 V AC)	20 kA				
		Icu (1150 V AC)	12 kA				
Thermomagnetic trip unit - TMA		Icu (1000 V DC)	40 kA				
500	25005000		054533				

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T6 630 – Fixed (F) – 3 Poles

Iu (40 °C) = 630 A - Front terminals (F)

	In		1SDA R1				
			L				
Electronic trip unit		Icu (1000 V AC)	12 kA				
PR221DS-LS/I	630		060319				
PR221DS-I	630		060320				
PR222DS/P-LSI	630		060321				
PR222DS/P-LSIG	630		060322				

T6 630 - Fixed (F) - 4 Poles

Iu (40 °C) = 630 A - Front terminals (F)

ln	l ₃		1SDA R1		
			V		
		Icu (1000 V AC)	12 kA		
Thermomagnetic trip unit - TMA		Icu (1000 V DC)	40 kA		
630	31506300		060315		

T6 800 - Fixed (F) - 3 Poles

Iu (40 °C) = 800 A - Front terminals (F)

	In		1SDAR1				
			L				
Electronic trip unit		Icu (1000 V AC)	12 kA				
PR221DS-LS/I	800		060323				
PR221DS-I	800		060324				
PR222DS/P-LSI	800		060325				
PR222DS/P-LSIG	800		060326				

T6 800 - Fixed (F) - 4 Poles

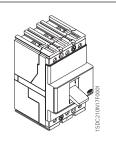
Iu (40 °C) = 800 A - Front terminals (F)

In I ₃			1SDA R1		
			V		
		Icu (1000 V AC)	12 kA		
Thermomagnetic trip unit - TMA		Icu (1000 V DC)	40 kA		
800	40008000		060317		

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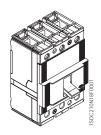
Switch-disconnectors



T1D 160 - Fixed (F)

Ith (40 °C) = 160 A - Front terminals for copper cables (FC Cu)

	1SDA	1SDA R1	
	3 poles	4 poles	
lcw	2	kA	
	051325	051326	



T3D 250 - Fixed (F)

Ith (40 °C) = 250 A - Front terminals (F)

	1SDA	1SDA R1	
	3 poles	4 poles	
Icw	3.	6 kA	
	051327	051328	



T4D 250 - Fixed (F)

Ith (40 °C) = 250 A - Front terminals (F)

	1SDA	R1
	3 poles	4 poles
lcw	3.6	kA
	057172	057173



T4D 320 - Fixed (F)

Ith (40 °C) = 320 A - Front terminals (F)

	1SDA	1SDA R1		
	3 poles	4 poles		
lcw	3.6	kA		
	054597	054598		

T5D 400 - Fixed (F)

Ith (40 °C) = 400 A - Front terminals (F)

	1SDA R1		
	3 poles	4 poles	
 Icw	6	kA	
	054599	054600	

T5D 630 - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 630 \, \text{A}$ - Front terminals (F)

	R1	
	3 poles	4 poles
Icw	6	kA
 	054601	054602



T6D 630 - Fixed (F)

Ith (40 °C) = 630 A - Front terminals (F)

	1SDAR1		
	3 poles	4 poles	
lcw	15 kA		
	060343	060344	

T6D 800 - Fixed (F)

Ith (40 °C) = 800 A - Front terminals (F)

	1SDAR1		
	3 poles	4 poles	
Icw	15	kA	
	060345	06034	

T6D 1000 - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1000 \, \text{A}$ - Front terminals (F)

	1SDAR1	
	3 poles	4 poles
Icw	15	kA
	060594	060595

Note: The T6 1000 A circuit-breakers must necessarily have one of the admissible types of terminals mounted (see page 3/9)

T7D 1000 - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1000 \, \text{A}$ - Front terminals (F)

	1SDAR1	
	3 poles	4 poles
Icw	20	kA
	062032	062033

T7D 1250 - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1250 \, \text{A}$ - Front terminals (F)

	1SDA R1	
	3 poles	4 poles
Icw	20	kA
	062036	062037

T7D 1600 - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1600 \, \text{A}$ - Front terminals (F)

	1SDA R1	
	3 poles	4 poles
lcw	20	kA
	062040	062041

Switch-disconnectors

T7D 1000 M - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1000 \, \text{A}$ - Front terminals (F)

	1SDA R1	
	3 poles	4 poles
 Icw	20	kA
	062034	062035

T7D 1250 M - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1250 \, \text{A}$ - Front terminals (F)

	1SDA R1	
	3 poles	4 poles
lcw	20	kA
	062038	062039

T7D 1600 M - Fixed (F)

Ith $(40 \, ^{\circ}\text{C}) = 1600 \, \text{A}$ - Front terminals (F)

 \ /		
	1SDAR1	
	3 poles	4 poles
Icw	20	kA
	062042	062043

7

Breaking units

T4 250

F = Front terminals

	1SDA	1SDAR1	
	3 poles	4 poles	
T4N 250 Breaking unit	054557	054562	
T4S 250 Breaking unit	054558	054563	
T4H 250 Breaking unit	054559	054564	
T4L 250 Breaking unit	054560	054565	
T4V 250 Breaking unit	054561	054566	

T4 320

F = Front terminals

	1SDAR1	
	3 poles	4 poles
T4N 320 Breaking unit	054567	054572
T4S 320 Breaking unit	054568	054573
T4H 320 Breaking unit	054569	054574
T4L 320 Breaking unit	054570	054575
T4V 320 Breaking unit	054571	054576

T5 400

F = Front terminals

	1SDA	1SDAR1	
	3 poles	4 poles	
T5N 400 Breaking unit	054577	054582	
T5S 400 Breaking unit	054578	054583	
T5H 400 Breaking unit	054579	054584	
T5L 400 Breaking unit	054580	054585	
T5V 400 Breaking unit	054581	054586	

T5 630

F = Front terminals

	1SDA	1SDAR1	
	3 poles	4 poles	
T5N 630 Breaking unit	054587	054592	
T5S 630 Breaking unit	054588	054593	
T5H 630 Breaking unit	054589	054594	
T5L 630 Breaking unit	054590	054595	
T5V 630 Breaking unit	054591	054596	

Breaking units

T6 630

F = Front terminals

	1SDA R1	
	3 poles	4 poles
T6N 630 Breaking unit	060327	060331
T6S 630 Breaking unit	060328	060332
T6H 630 Breaking unit	060329	060333
T6L 630 Breaking unit	060330	060334

T6 800

F = Front terminals

	1SDA	1SDAR1		
	3 poles	4 poles		
T6N 800 Breaking unit	060335	060339		
T6S 800 Breaking unit	060336	060340		
T6H 800 Breaking unit	060337	060341		
T6L 800 Breaking unit	060338	060338 060342		

T6 1000

F = Front terminals

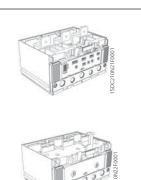
	1SDA	1SDA R1		
	3 poles	4 poles		
T6N 1000 Breaking unit	060586	060590		
T6S 1000 Breaking unit	060587	060591		
T6H 1000 Breaking unit	060588	060592		
T6L 1000 Breaking unit	060589	060593		

Note: The T6 1000 A breaking units must necessarily have one of the admissible types of terminals mounted (see page 3/9)

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Ordering codes

Trip units



Trip units for T4

	In	l ₃		1SDA R1	
			3 poles	4 pc	oles
Thermomagnetic trip u	nit - TMD and TMA			N= 50%	N= 100%
TMD 20-200	20	320	054651		054660
TMD 32-320	32	320	054652		054661
TMD 50-500	50	500	054653		054662
TMA 80-800	80	400800	054654		054663
TMA 100-1000	100	5001000	054655		054664
TMA 125-1250	125	6251250	054656	054665	054671
TMA 160-1600	160	8001600	054657	054666	054672
TMA 200-2000	200	10002000	054658	054667	054673
TMA 250-2500	250	12502500	054659	054668	054674

	In	1SDA	R1
Electronic trip unit		3 poles	4 poles
PR221DS-LS/I	100	054603	054615
PR221DS-LS/I	160	054604	054616
PR221DS-LS/I	250	054605	054617
PR221DS-LS/I	320	054627	054631
PR221DS-I	100	054606	054618
PR221DS-I	160	054607	054619
PR221DS-I	250	054608	054620
PR221DS-I	320	054628	054632
PR222DS/P-LSI	100	054609	054621
PR222DS/P-LSI	160	054610	054622
PR222DS/P-LSI	250	054611	054623
PR222DS/P-LSI	320	054629	054633
PR222DS/P-LSIG	100	054612	054624
PR222DS/P-LSIG	160	054613	054625
PR222DS/P-LSIG	250	054614	054626
PR222DS/P-LSIG	320	054630	054634
PR222DS/PD-LSI	100	054635	054641
PR222DS/PD-LSI	160	054636	054642
PR222DS/PD-LSI	250	054637	054643
PR222DS/PD-LSI	320	054647	054649
PR222DS/PD-LSIG	100	054638	054644
PR222DS/PD-LSIG	160	054639	054645
PR222DS/PD-LSIG	250	054640	054646
PR222DS/PD-LSIG	320	054648	054650
PR223DS	100	059559	059560
PR223DS	160	059561	059562
PR223DS	250	059563	059564
PR223DS	320	059565	059566

Electronic trip unit	In	1SDAR1			
for motor protection			3 poles		
PR222MP	100		054688		
PR222MP	160		054689		
PR222MP	200		054690		

	In	1SDA R1			
		3	3 poles	4 p	oles
Magnetic only trip ur	nit - MA	• -		N= 50%	N= 100%
MA 10-140	10	60140	055077		055080
MA 25-350	25	150350	055078		055081
MA 52-728	52	312728	055079		055082
MA 80-1120	80	4801120	054676		054682
MA 100-1400	100	6001400	054677		054683
MA 125-1750	125	7501750	054678	054684	
MA 160-2240	160	9602240	054679	054685	
MA 200-2800	200	12002800	054680	054686	

Trip units



Trip units for T5					
	In			1SDA R1	
			3 poles	4 po	les
Thermomagnetic trip unit -	TMA			N= 50%	N= 100%
TMA 320-3200	320	16003200	054723	054725	054731
TMA 400-4000	400	20004000	054724	054726	054732
TMA 500-5000	500	25005000	054727	054729	054733
Thermomagnetic trip unit for generator	In	l ₃		1SDA R1	
protection - TMG			3 poles		4 poles
TMG 320-1600	320	8001600	055093		055101
TMG 400-2000	400	10002000	055098		055102
TMG 500-2500	500	12502500	055099		055103
	In			1SDAR1	
Electronic trip unit			3 poles		4 poles
PR221DS-LS/I	320		054691		054699
PR221DS-LS/I	400		054692		054700
PR221DS-LS/I	630		054707		055159
PR221DS-I	320		054693		054701
PR221DS-I	400		054694		054702
PR221DS-I	630		054708		055160
PR222DS/P-LSI	320		054695		054703
PR222DS/P-LSI	400		054696		054704
PR222DS/P-LSI	630		054709		055161
PR222DS/P-LSIG	320		054697		054705
PR222DS/P-LSIG	400		054698		054706
PR222DS/P-LSIG	630		054710		055162
PR222DS/PD-LSI	320		054711	· · · · · · · · · · · · · · · · · · ·	054715
PR222DS/PD-LSI	400		054712		054716
PR222DS/PD-LSI	630		054719		054721
PR222DS/PD-LSIG	320		054713		054717
PR222DS/PD-LSIG	400		054714		054718
PR222DS/PD-LSIG	630		054720		054722
PR223DS	320		059567		059568
PR223DS	400		059569		059570
PR223DS	630		059571		059572
Electronic trip unit	In			1SDAR1	
for motor protection			3 poles		
PR222MP	320		054735		
PR222MP	400		054736		

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	In	l _a		1SDA R1	
			3 poles	4 p	oles
Thermomagnetic trip u	nit - TMA			N= 50%	N= 100%
TMA 630-6300	630	31506300	060347	060348	060472
TMA 800-8000	800	40008000	060349	060350	060473

	ln .	1SDA	R1
Electronic trip unit		3 poles	4 poles
PR221DS-LS/I	630	060351	060357
PR221DS-LS/I	800	060363	060369
PR221DS-LS/I	1000	060596	060602
PR221DS-I	630	060352	060358
PR221DS-I	800	060364	060370
PR221DS-I	1000	060597	060603
PR222DS/P-LSI	630	060353	060359
PR222DS/P-LSI	800	060365	060371
PR222DS/P-LSI	1000	060598	060604
PR222DS/P-LSIG	630	060354	060360
PR222DS/P-LSIG	800	060366	060372
PR222DS/P-LSIG	1000	060599	060605
PR222DS/PD-LSI	630	060355	060361
PR222DS/PD-LSI	800	060367	060373
PR222DS/PD-LSI	1000	060600	060606
PR222DS/PD-LSIG	630	060356	060362
PR222DS/PD-LSIG	800	060368	060374
PR222DS/PD-LSIG	1000	060601	060607
PR223DS	630	060376	060377
PR223DS	800	060378	060379
PR223DS	1000	060608	060609
Electronic trip unit	In	1SDA	R1
for motor protection		3 noles	

Electronic trip unit	In	1SDAR1
for motor protection		3 poles
PR222MP	630	060375

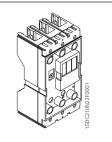
Note: The T6 1000 A breaking units must necessarily have one of the admissible types of terminals mounted (see page 3/9)

Trip units for T7-T7M

	1SDAR1
Electronic trip unit	
PR231/P-LS/I	063128
PR231/P-I	063129
PR232/P-LSI	063130
PR331/P-LSIG	063133
PR332/P-LI	063134
PR332/P-LSI	063135
PR332/P-LSIG	063136
PR332/P-LSIRc	063137

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Fixed parts, conversion kit and accessories for fixed parts



Plug-in (P) - Fixed part

F = Front terminals

	1SDAR1		
	3 poles	4 poles	
T2 P FP F	051329	051330	
T3 P FP F	051331 051332		

EF = Front extended terminals

	1SDA	1SDA R1	
	3 poles	4 poles	
T4 P FP EF	054737	054740	
T5 400 P FP EF	054749	054752	
T5 630 P FP EF	054762	054765	

VR = Rear flat vertical terminals

	1SDA R1	
	3 poles	4 poles
T4 P FP VR	054738	054741
T5 400 P FP VR	054750	054753
T5 630 P FP VR	054763	054766

HR = Rear flat horizontal terminals

1SDA	1SDA R1	
3 poles	4 poles	
054739	054742	
054751	054754	
054764	054767	
	3 poles 054739 054751	

FC Cu = Front terminals for copper cables

	1SDA R1	
	3 poles	4 poles
T4 250 P FP 1000 V AC	063458	063459
T5 400 P FP 1000 V AC	063462	063463

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Withdrawable (W) - Fixed part

EF = Front extended terminals

	19	1SDAR1	
	3 poles	4 poles	
T4 W FP EF	054743	054746	
T5 W 400 FP EF	054755	054758	
T5 W 630 FP EF	054768	054771	
T6 W FP EF	060384	060387	
T7-T7M W FP EF	062045	062049	

VR = Rear flat vertical terminals

	1SDA	1SDA R1	
	3 poles	4 poles	
T4 W FP VR	054744	054747	
T5 W 400 FP VR	054756	054759	
T5 W 630 FP VR	054769	054772	
T6 W FP VR	060386	060389	

HR = Rear flat horizontal terminals

	1SDA	1SDA R1	
	3 poles	4 poles	
T4 W FP HR	054745	054748	
T5 W 400 FP HR	054757	054761	
T5 W 630 FP HR	054770	054774	
T6 W FP HR	060385	060388	

HR/VR = Rear flat terminals

	1SDA R1	
	3 poles	4 poles
T7-T7M W FP HR/VR	062044	062048

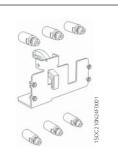
Nota: To order the HR/VR terminals mounted vertically, the extra code 1SDA063571R1 must be specified.

FC Cu = Front terminals for copper cables

	1SDAR1	
	3 poles	4 poles
T4 250 W FP 1000 V AC	063460	063461
T5 400 W FP 1000 V AC	063464	063465

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Fixed parts, conversion kit and accessories for fixed parts



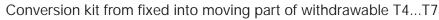
Conversion of the version

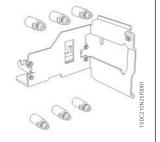
Conversion kit from fixed into moving part of plug-in T2...T5

Туре	1SDAR1		
	3 poles	4 poles	
Kit P MP T2	051411	051412	
Kit P MP T3	051413	051414	
Kit P MP T4	054839	054840	
Kit P MP T5 400	054843	054844	
Kit P MP T5 630	054847	054848	

Note: The plug-in version must be composed as follows

- 1) Fixed circuit-breaker
- 2) Conversion kit from fixed into moving part of plug-in
- 3) Fixed part of plug-in





Туре	1SDA R1		
	3 poles	4 poles	
Kit W MP T4	054841	054842	
Kit W MP T5 400	054845	054846	
Kit W MP T5 630	054849	054850	
Kit W MP T6	060390	060391	
Kit W MP T7-T7M	062162	062163	

Note: The withdrawable version must be composed as follows

- 1) Fixed circuit-breaker
- 2) Conversion kit from fixed into moving part of withdrawable

- 3) Fixed part of withdrawable
 4) Front for lever operating mechanism or rotary handle or motor operator
 5) Sliding contacts blocks if the circuit-breaker is automatic or fitted with electrical accessories (only for T7)

Sliding contacts blocks for T7

Lef block - MP T7 - T7M	062164
Central block - MP T7 - T7M	062165
Right block - MP T7 - T7M	062166
Left block - FP T7	063572
Left block - FP T7M	062167
Central block - FP T7 - T7M	062168
Right block - FP T7 - T7M	062169

Note: Always to be ordered in pairs (block for PM + block for PF) if the circuit-breaker is automatic or fitted with electrical accessories for withdrawable version. For more information, please see page 3/4.

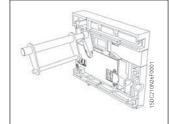
Conversion kit from fixed into moving part of plug-in for RC222 and RC223

Туре	1SDAR1
	4 poles
Kit P MP RC T4	054851
Kit P MP RC T5 400	054852
Kit P MP RC T5 630	054853

Conversion kit from plug-in into withdrawable for RC222 and RC223

Туре	1SDAR1
	4 poles
Kit W MP RC T4-T5	055366

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Conversion kik from fixed part of plug-in into fixed part of withdrawable

Туре		1SDAR1
Kit FP P in FP W T4		054854
Kit FP P in FP W T5		054855

Terminals for fixed parts T4...T7

Туре	1SDAR1	
	3 pieces	4 pieces
Front extended terminals - EF		
EF T6	013984	013985
EF T7-T7M	062171	062172
Front extended spread terminals - ES		
ES T5 (630 A)	055271	055272
Front terminals for copper cables - FC Cu		
FC Cu T4 1x185mm ²	054831	054832
FC Cu T5 1x240mm ²	054833	054834
Front terminals for copper-aluminium cables - FC CuAl		
FC CuAl T4 1x185mm ²	054835	054836
FC CuAl T5 1x240mm ²	054837	054838
Rear flat vertical terminals - VR		
VR T6	013988	013989
Rear flat horizontal terminals - HR		
HR T6	013986	013987
Rear flat terminals - HR/VR		
HR/VR T7-T7M	063089	063090

Note: The FC Cu and FC CuAl terminals are supplied with insulating terminal covers for TC-FP fixed parts.

Lock for fixed part of withdrawable circuit-breaker

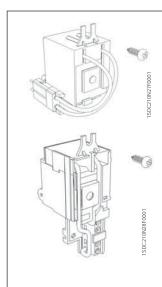
Туре	1SDAR1 T4-T5-T6
KLF-D FP - Different key for each circuit-breaker	055230
KLF-S FP - Same key for different groups of circuit-breakers	055231
PLL FP - Lock padlocks	055232
KLF-D Ronis FP - Lock type Ronis	055233

Terminal covers for fixed part - TC-FP

Туре	1SDAR1	
	3 poles	4 poles
TC-FP T4	054857	054858
TC-FP T5 400	054859	054861

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Accessories



Service releases

Shunt opening release - SOR

Туре	'	1SDAR1	
	T1-T2-T3	T4-T5-T6	T7-T7M
uncabled version			
SOR 12 V DC	053000	054862	
SOR 24 V AC / DC			062065
SOR 2430 V AC / DC	051333	054863	
SOR 30 V AC / DC			062066
SOR 48 V AC / DC			062067
SOR 4860 V AC / DC	051334	054864	
SOR 60 V AC / DC			062068
SOR 110120 V AC / DC			062069
SOR 110127 V AC - 110125 V DC	051335	054865	
SOR 120127 V AC / DC			063547
SOR 220240 V AC / DC			063548
SOR 220240 V AC - 220250 V DC	051336	054866	
SOR 240250 V AC / DC			062070
SOR 380400 V AC			062071
SOR 380440 V AC	051337	054867	
SOR 415440 V AC			062072
SOR 480525 V AC	051338	054868	
cabled version			
SOR-C 12 V DC	053001	054869	
SOR-C 2430 V AC / DC	051339	054870	
SOR-C 4860 V AC / DC	051340	054871	
SOR-C 110127 V AC - 110125 V DC	051341	054872	
SOR-C 220240 V AC - 220250 V DC	051342	054873	
SOR-C 380440 V AC	051343	054874	
SOR-C 480525 V AC	051344	054875	

SOR Test Unit

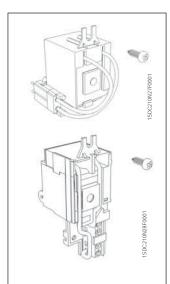
Туре	1SDAR1
T7-T7M	050228

Shunt closing release - SCR

Туре	1SDAR1
	T7M
cabled version	
SCR 24 V AC / DC	062076
SCR 30 V AC / DC	062077
SCR 48 V AC / DC	062078
SCR 60 V AC / DC	062079
SCR 110120 V AC / DC	062080
SCR 120127 V AC / DC	063549
SCR 220240 V AC / DC	063550
SCR 240250 V AC / DC	062081
SCR 380400 V AC	062082
SCR 415440 V AC	062083

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Undervoltage release - UVR

Туре		1SDAR1	
	T1-T2-T3	T4-T5-T6	T7-T7M
uncabled version			
UVR 24 V AC / DC			062087
UVR 2430 V AC / DC	051345	054880	
UVR 30 V AC / DC			062088
UVR 48 V AC / DC	051346	054881	062089
UVR 60 V AC/DC	052333	054882	062090
UVR 110120 V AC / DC			062091
UVR 110127 V AC – 110125 V DC	051347	054883	
UVR 120127 V AC / DC			063551
UVR 220240 V AC / DC			063552
UVR 220240 V AC - 220250 V DC	051348	054884	
UVR 240250 V AC / DC			062092
UVR 380400 V AC			062093
UVR 380440 V AC	051349	054885	
UVR 415440 V AC			062094
UVR 480525 V AC	051350	054886	
cabled version			
UVR-C 2430 V AC / DC	051351	054887	
UVR-C 48 V AC / DC	051352	054888	
UVR-C 60 V AC/DC	052335	054889	
UVR-C 110127 V AC - 110125 V DC	051353	054890	
UVR-C 220240 V AC - 220250 V DC	051354	054891	
UVR-C 380440 V AC	051355	054892	
UVR-C 480525 V AC	051356	054893	-

Shunt opening release with permanent operation - PS-SOR

1SDAR1
T4-T5-T6
054876
054877
054878
054879

Connectors and socket-plugs for electrical accessories

Туре	1SDA	1SDAR1		
	T1-T2-T3	T4-T5-T6		
Socket-plug 12 poles	051362	051362		
Socket-plug 6 poles	051363	051363		
Socket-plug 3 poles	051364	051364		
3-way connector for second SOR-C		055273		

Loose cables

Туре	1SDAR1
	T1-T2-T3
Kit 12 cables L=2m for AUX	051365
Kit 6 cables L=2m for AUX	051366
Kit 2 cables L=2m for SOR-UVR	051367

Accessories

Time d	elay d	device i	for	undervoltage	release -	UVD

Туре	1SDA	1SDAR1		
	T1T6	T7-T7M		
UVD 2430 V AC / DC	051357	038316		
UVD 48 V AC / DC		038317		
UVD 4860 V AC / DC	051358			
UVD 60 V AC / DC		038318		
UVD 110125 V AC / DC	051360	038319		
UVD 220250 V AC / DC	051361	038320		

Electrical signals

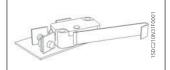
Auxiliary contacts - AUX

Туре	1SDAR1			
	T1-T2-T3	T4-T5-T6	T7	T7M
uncabled version (1)				
AUX 1Q 1SY 250 V AC/DC	051368	051368		
AUX 3Q 1SY 250 V AC/DC	051369	051369		
AUX 1Q 1SY 400 V AC			062104	
AUX 2Q 400 V AC				062102
AUX 1Q 1SY 24 V DC			062103	
AUX 3Q 1SY 24 V DC	054914	054914		
AUX 2Q 24 V DC				062101
cabled version (1) with 1 m long cables				
AUX-C 1Q 1SY 250 V AC/DC	051370	054910		
AUX-C 3Q 1SY 250 V AC/DC	051371	054911		
AUX-C 1Q 1SY 400 V AC		054912		
AUX-C 2Q 400 V AC		054913		
AUX-C 3Q 1SY 24 V DC	055361	054915		
cabled version for T2 with PR221 DS trip unit				
AUX-C 1 S51 1Q SY	053704			
AUX-C 2Q 1SY	055504			
cabled contact for signalling trip coil release trip				
AUX-SA 1 S51 T4-T5		055050		
AUX-SA 1 S51 T6 ⁽²⁾		060393		
AUX-SA 1 S51 T7-T7M			062105	063553
cabled contact for signalling manual/remote operation				
AUX-MO-C (3)		054917		
cabled contact circuit breaker ready to close				
AUX-RTC 24V DC				062108
AUX-RTC 250V AC/DC				062109
cabled contact signalling spring charged				
AUX-MC 24V DC				062106
AUX-MC 250V AC/DC				062107
cabled contacts in electronic version				
AUX-E-C 1Q 1SY		054916		
0) = 1	00400 1 1 1 11			

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⁽¹⁾ These cannot be combined with the circuit-breaker fitted with PR221DS electronic trip unit. (2) Available only mounted on the circuit-breaker. (3) For T4, T5 and T6 in plug-in/withdrawable version, it is necessary to order a socket plug connector 3 poles 1SDA051364R1.

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Auxiliary position contacts - AUP

Туре	1SDAR1			
	T2-T3	T4-T5-T6	T7-T7M	
AUP T2-T3 - 1 contact signalling circuit-breakers racked-in	051372			
AUP-I T4-T5 24 V DC - 1 contact signalling circuit-breakers racked-in		054920		
AUP-I T4-T5 400 V AC/DC - 1 contact for signalling circuit-breakers racked-out		054918		
AUP-R T4-T5 24 V DC - 1 contact for signalling circuit-breakers racked-out		054921		
AUP-R T4-T5 400 V AC/DC - 1 contact for signalling circuit-breakers racked-out		054919		
AUP T7-T7M 24 V DC			062110	
AUP T7-T7M 250 V AC			062111	



Early auxiliary contacts - AUE

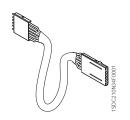
Туре	1SDAR1			
	T2-T3	T4-T5	T6	T7
AUE - early contacts	051374	054925	060394	062112

Note: On T7, the early auxiliary contacts (AUE) can only be ordered mounted on the circuit-breaker



Adapters - ADP

Туре	1SDAR1
	T4-T5-T6
ADP - Adapters 5pin	055173
ADP - Adapters 6pin	054922
ADP - Adapters 12pin	054923
ADP - Adapters 10pin	054924



Testing extension

Туре	1SDAR1
	T4-T5-T6
5pin checking extension for blanck tests on T4-T5-T6 P/W service releases	055351
6pin checking extension for blanck tests on T4-T5-T6 P/W auxiliary contacts (1+1) service and residual current releases	055063
12pin checking extension for blanck tests on T4-T5-T6 P/W auxiliary contacts (3+1)	055064
5pin checking extension for blanck tests on T4-T5-T6 P/W	
motor operator and early contacts	055065

Trip reset

Туре	1SDAR1
	T7M
Trip reset 24-30 V AC/DC	063554
Trip reset 110-130 V AC/DC	062118
Trip reset 200-240 V AC/DC	062119

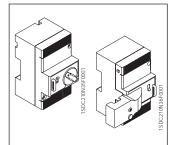
Mechanical signals

Mechanical operation counter

Туре	1SDAR1
	T7M
Mechanical operation counter	062160

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Accessories

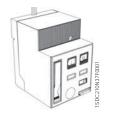


Motor operator

Solenoid operator - MOS

Туре	1SDAR1
	T1-T2-T3
MOS 5 cables, superimposed 4860 V DC	059596
MOS 5 cables, superimposed 110250 V AC/DC	059597
Note: It is always fitted with crimped cables	
	<u> </u>
MOS 5 cables T1-T2, side-by-side, 4860 V DC	059598
MOS 5 cables T1-T2, side-by-side, 110250 V AC/DC	059599

Note: It is always fitted with crimped cables



Stored energy motor operator - MOE

1SDAR1		
T4-T5	T6	
054894	060395	
054895	060396	
054896	060397	
054897	060398	
054898	060399	
	T4-T5 054894 054895 054896 054897	

Stored energy motor operator with electronics - MOE-E

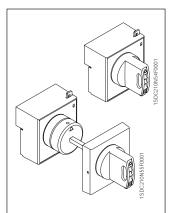
Туре	1SDAR1		
	T4-T5	T6	
MOE-E T4-T5 24 V DC	054899	060400	
MOE-E T4-T5 4860 V DC	054900	060401	
MOE-E T4-T5 110125 V AC/DC	054901	060402	
MOE-E T4-T5 220250 V AC/DC	054902	060403	
MOE-E T4-T5 380 V AC	054903	060404	

Note : Always supplyed complete with the AUX-E-C electronic auxiliary contact

Spring charging motor

Туре	1SDAR1
	T7M
Spring chargin motor 2430 V AC/DC	062113
Spring chargin motor 4860 V AC/DC	062114
Spring chargin motor 100130 V AC/DC	062115
Spring chargin motor 220250 V AC/DC	062116
Spring chargin motor 380415 V AC	062117

7



Rotary handle operating mechanism

Direct- RHD

Туре	1SDAR1			
	T1-T2-T3	T4-T5	T6	T7
RHD normal for fixed and plug-in	051381	054926	060405	062120
RHD_EM emergency for fixed and plug-in	051382	054927	060406	062121
RHD normal for withdrawable		054928	060407	062120
RHD_EM di emergency for withdrawable		055234	060408	062121

Transmitted - RHE

Туре	1SDAR1			
	T1-T2-T3	T4-T5	T6	Т7
RHE normal for fixed and plug-in	051383	054929	060409	062122
RHE_EM emergency for fixed and plug-in	051384	054930	060410	062123
RHE normal for withdrawable		054933	060411	062122
RHE_EM di emergency for withdrawable		054934	060412	062123
Individual components				
RHE_B just base for RHE for fixed and plug-in	051385	054931	060413	062124
RHE_B just base for RHE withdrawable	054935		060414	062124
RHE_S just rod 500mm for RHE	051386	054932	054932	054932
RHE_H just handle for RHE	051387	054936	060415	062125
RHE_H_EM just emergency handle for RHE	051388	054937	060416	062126

IP54 protection for rotary handle

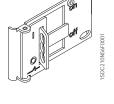
Туре	1SDAR1			
	T1-T2-T3 T4-T5-T6 T7			
RHE_IP54 protection kit IP54	051392	054938	054938	

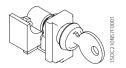
Operating mechanism and locks

Padlock lever lock - PLL

Туре	1SDAR1		
	T1-T2-T3	T7	T7M
PLL - plug-in in open position	051393		
PLL for T1 1p - plug-in in open position	060199		
PLL - plate in open/closed position	051394		
PLL - plate in open position	060534		
PLL - padlock lever lock		062150	062151

Note: On T7, the padlock lever lock is an alternative to the key lock





"Ronis" key lock in open position on the circuit-breaker - KLC (1)

Туре	1SDAR1
	T1-T2-T3
standard version	
KLC same key - T1	053528
KLC same key - T2	053529
KLC same key - T3	053530
version with key removable in both positions	
KLC-S same key - T1	051395
KLC-S same key - T2	052015
KLC-S same key - T3	052016

⁽i) It cannot be mounted when there is a front operationg mechanism, a rotary handle operating mechanism, motor operator or RC221/RC222 residual current device and, only in the case of three pole circuit-breakers, with the service releases (UVR, SOR).

Key lock in open position on the circuit-breaker - KLC

Туре	1SDAR1	
	T7	T7M
KLC-D - different key	062134	062141
KLC-S - same key for different groups of circuit-breakers (N. 20005)	062135	062142
KLC-S - same key for different groups of circuit-breakers (N. 20006)	062136	062143
KLC-S - same key for different groups of circuit-breakers (N. 20007)	062137	062144
KLC-S - same key for different groups of circuit-breakers (N. 20008)	062138	062145
KLC-R - arrangement for Ronis key lock	062139	062146
KLC-P - arrangement for Profalux key lock	062140	062149

Key lock for rotary handle - RHL

Туре	1SDAR1	
	T1-T2-T3	
RHL - different keys for each circuit-breaker/in open position	051389	
RHL - same key for different groups of circuit-breakers (N. 20005)	051390	
RHL - same key for different groups of circuit-breakers (N. 20006)	060147	
RHL - same key for different groups of circuit-breakers (N. 20007)	060148	
RHL - same key for different groups of circuit-breakers (N. 20008)	060149	
RHL - different keys for each circuit-breaker/in open-closed position	052021	

Key lock for front/rotary handle - KLF

Туре		1SDAR1	
	T4-T5	T6	T7
KLF-D - different key	054939	060658	063555
KLF-S - same key for different groups of circuit-breakers (N. 20005)	054940	060659	063556
KLF-S - same key for different groups of circuit-breakers (N. 20006)	054941	060660	063557
KLF-S - same key for different groups of circuit-breakers (N. 20007)	054942	060661	063558
KLF-S - same key for different groups of circuit-breakers (N. 20008)	054943	060662	063559
KLF-S - arrangement for Ronis key lock			063560
KLF-S - arrangement for Profalux key lock			063561

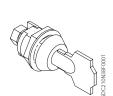
Key lock for motor operator - MOL

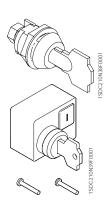
Туре	1SDAR1	
	T4-T5	T6
MOL-D different key	054904	060611
MOL-S - same key for different groups of circuit-breakers (N. 20005)	054905	060612
MOL-S - same key for different groups of circuit-breakers (N. 20006)	054906	060613
MOL-S - same key for different groups of circuit-breakers (N. 20007)	054907	060614
MOL-S - same key for different groups of circuit-breakers (N. 20008)	054908	060615
MOL-M - lock only on manual operation with same key	054909	054909

Key lock in racked-in/test isolated/racked-out position

Туре	1SDAR	
	T7-T7M	
For 1 circuit-breaker - different key	062153	
For groups of circuit-breakers - same key (N. 20005)	062154	
For groups of circuit-breakers - same key (N. 20006)	062155	
For groups of circuit-breakers - same key (N. 20007)	062156	
For groups of circuit-breakers - same key (N. 20008)	062157	
Predisposizione per blocco chiave Ronis	063567	
Predisposizione per blocco chiave Profalux	063570	
Predisposizione per blocco chiave Castell	063568	
Predisposizione per blocco chiave Kirk	063569	

Note: The fixed part can be equipped with two different key locks.





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Туре	1SDAR1
Lock in racked-out position	062158

Note: Order to complete the circuit-breaker lock in racked-in/isolated-test/racked-out position

Mechanical compartment door lock

Туре	1SDAR1
	T7-T7M
Mechanical compartment door lock	062159

Front lever operating mechanism - FLD

Туре	1SDAR1	
	T4-T5	T6
FLD - for fixed and plug-in	054944	060417
FLD - for withdrawable	054945	060418

Mechanical interlock - MIF

Туре	1SDAR1
	T1-T2-T3
MIF front interlocking plate between 2 circuit-breakers	051396
MIF front interlocking plate between 3 circuit-breakers	052165

Mechanical interlock - MIR

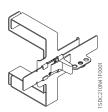
Туре	1SDAR1
	T4-T5
MIR-HB - frame unit horizontal interlock	054946
MIR-VB - frame unit vertical interlock	054947
MIR-P - plate for interlock type A	054948
MIR-P - plate for interlock type B	054949
MIR-P - plate for interlock type C	054950
MIR-P - plate for interlock type D	054951
MIR-P - plate for interlock type E	054952
MIR-P - plate for interlock type F	054953

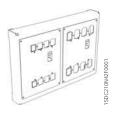
Note: To interlock two circuit-breakers you have to order a frame unit interlock and a plate (for type A or B or C or D or E or F) interlock.

Mechanical interlock - MIR

Weenanical Interiork - Will			
Туре	1SD <i>A</i>	1SDAR1	
	Т3	T6	
Horizontal interlock	063324	060685	
Vertical interlock	063325	060686	







Accessories

Mechanical interlock with cables between two circuit-breakers

Туре	1SDAR1
	T7M
Cables kit for interlock	062127
Plate for fixed cb	062129
Plate for fixed cb (fixing to floor)	062130
Plate for withdrawable cb	062131

Note: To interlock two circuit-breakers you have to order a cables kit and two plates in function of the version of the circuit-breaker

Sealable lock of thermal adjustment

Туре	1SDAR1
	T1-T2-T3
TMD release anti-adjustment seal	051397

Transparent protection

Transparent protection for buttons

Туре	1SDAR1
	T7M
Transparent protection for buttons	062132
Transparent protection for buttons - independent	062133

IP54 door protection

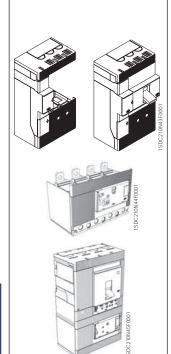
Туре	1SDAR1
	T7M
IP54 door protection	062161

Residual current releases

SACE RC221, SACE RC222, SACE RC223

Туре	1SDAR1	
	3 poles	4 poles
RC222/1 MOD 200 mm for T1		053869
RC221/1 per T1	051398	051401
RC222/1 per T1	051400	051402
RC221/2 per T2	051403	051405
RC222/2 per T2	051404	051406
RC221/3 per T3	051407	051409
RC222/3 per T3	051408	051410
RC222/4 per T4		054954
RC223/4 per T4		054956
RC222/5 per T5		054955

Note: The residual current releases for T2 and T3 circuit-breakers are always supplied complete with the FC Cu terminal kit.



SACE RCQ

Туре	1SDAR1
	T1T7-T7M
Relay and closed toroid - diameter 60 mm	037388
Relay and closed toroid - diameter 110 mm	037389
Relay and closed toroid - diameter 185 mm	050542
Relay and toroid which can be opened - diameter 110 mm	037390
Relay and toroid which can be opened - diameter 180 mm	037391
Relay and toroid which can be opened - diameter 230 mm	037392
Relay only	037393
Closed toroid only - diameter 60 mm	037394
Closed toroid only - diameter 110 mm	037395
Closed toroid only - diameter 185 mm	050543
Toroid which can be opened - diameter 110 mm	037396
Toroid which can be opened - diameter 180 mm	037397
Toroid which can be opened - diameter 230 mm	037398

Note: Opening coil and undervoltage coil to be ordered separately.

Installation accessories

Bracket for fixing onto DIN rail

Туре	1SDAR1
	T1-T2-T3
DIN50022 T1-T2	051437
DIN50022 T3	051439
DIN 50022 T1 - T2 for RC221/RC222	051937
DIN 50022 T3 for RC221/RC222	051938
DIN 50022 T1 -T2 for MOS side-by-side	051939
DIN 50022 T1 for RC222 mod. 200 mm	053940

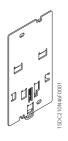
Connections terminals

High insulating terminal covers - HTC

Туре	1SDAR1	
	3 poles	4 poles
HTC T1	051415	051416
HTC T2	051417	051418
HTC T3	051419	051420
HTC T4	054958	054959
HTC T5	054960	054961
HTC T6	014040	014041
HTC T7-T7M	063091	063092

Protection for high insulating terminal covers - HTC-P

Туре	1SD/	1SDAR1	
	3 poles	4 poles	
HTC-P T4	054962	054963	
HTC-P T5	054964	054965	



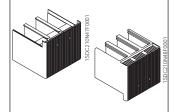


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Accessories



Low insulating terminal covers - LTC

Туре	1SDAR1	
	3 poles	4 poles
LTC T1	051421	051422
LTC T2	051423	051424
LTC T3	051425	051426
LTC T4	054966	054967
LTC T5	054968	054969
LTC T6	014038	014039
LTC T7-T7M F	063093	063094
LTC T7-T7M W	063095	063096



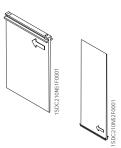
IP40 front protections for screw terminals - STC

1SDA	R1
3 poles	4 poles
051431	051432
051433	051434
051435	051436
	051431 051433



Sealable screws for terminal covers

Туре	1SDA	1SDAR1			
	T1-T2-T3-T4-T5	T6-T7-T7M			
Sealable screws	051504	013699			



Separating partitions - PB

Туре	1SDAR1			
	T1-T2-T3	T4-T5	T6	T7-T7M
PB100 low (H=100 mm) - 4 pieces - 3p	051427	054970	050696	054970
PB100 low (H=100 mm) - 6 pieces - 4p	051428	054971	050697	054971
PB200 high (H=200 mm) - 4 pieces - 3p	051429	054972		054972
PB200 high (H=200 mm) - 6 pieces - 4p	051430	054973		054973



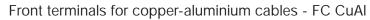
Front extended terminals - EF

Туре	1SDAR1				
	3 pieces	4 pieces	6 pieces	8 pieces	
EF T1	051442	051443	051440	051441	
EF T2	051466	051467	051464	051465	
EF T3	051490	051491	051488	051489	
EF T4	055000	055001	054998	054999	
EF T5	055036	055037	055034	055035	
EF T6 630	023379	023389	013920	013921	
EF T6 800	023383	023393	013954	013955	
EF T7-T7M	063103	063104	063105	063106	

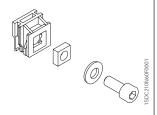
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Туре		1SDA	R1	
	3 pieces	4 pieces	6 pieces	8 pieces
FC CuAl T1 95mm ² - external terminal	051446	051447	051444	051445
FC CuAl T2 95mm ²	051458	051459	051456	051457
FC CuAl T2 2x95mm ² - external terminal	055153	055154	055151	055152
FC CuAl T2 185mm ² - external terminal	051462	051463	051460	051461
FC CuAl T3 2x150mm ² - external terminal	055157	055158	055155	055156
FC CuAl T3 185mm ²	051486	051487	051484	051485
FC CuAl T3 150240mm ² - external terminal	051940	051941	051942	051943
FC CuAl T4 1x50mm ²	054984	054985	054982	054983
FC CuAl T4 2x150mm ² - external terminal	054992	054993	054990	054991
FC CuAl T4 1x185mm ²	054988	054989	054986	054987
FC CuAl T5 400 2x120mm ² - external terminal	055028	055029	055026	055027
FC CuAl T5 400 1x240mm ²	055020	055021	055018	055019
FC CuAl T5 400 1x300mm ²	055024	055025	055022	055023
FC CuAl T5 630 2x240mm ² - external terminal	055032	055033	055030	055031
FC CuAl T6 630 2x240mm ²	023380	023390	013922	013923
FC CuAl T6 800 3x185mm ² - external terminal	023384	023394	013956	013957
FC CuAl T6 1000 4x150mm ² - external terminal	060687	060688	060689	060690
FC CuAl T7 1250-T7M 1250 4x240mm ² - external terminal	063112	063113	063114	063115



Front terminals - F (1)

Туре	1SDAR1				
	3 pieces	4 pieces	6 pieces	8 pieces	
F T2 - Plugs with screws	051450	051451	051448	051449	
F T3 - Plugs with screws	051478	051479	051476	051477	
F T4 - Plugs with screws	054976	054977	054974	054975	
F T5 - Plugs with screws	055012	055013	055010	055011	
F T6 630-800 - Plugs with screws	060421	060422	060423	060424	
F T7-T7M - Plugs with screws	063099	063100	063101	063102	

⁽¹⁾ To be requested as loose kit



Front extended spread terminals - ES

Туре		1SDAR1				
	3 pieces	4 pieces	6 pieces	8 pieces		
ES T2	051470	051471	051468	051469		
ES T3	051494	051495	051492	051493		
ES T4	055004	055005	055002	055003		
ES T5	055040	055041	055038	055039		
ES T6 (1/2 upper kit)	050692					
ES T6 (1/2 lower kit)	050704					
ES T6		050693	050688	050689		
ES T7-T7M (1/2 upper kit)	063107					
ES T7-T7M (1/2 lower kit)	063108					
ES T7-T7M		063109	063110	063111		

Accessories





Front terminals for copper cables - FC Cu

Туре	1SDAR1			
	3 pieces	4 pieces	6 pieces	8 pieces
FC Cu T2	051454	051455	051452	051453
FC Cu T3	051482	051483	051480	051481
FC Cu T4 1x185mm ²	054980	054981	054978	054979
FC Cu T5 1x240mm ²	055016	055017	055014	055015
FC Cu T5 2x240mm ²	055364	055365	055362	055363

Rear terminals for copper-aluminium cables - RC CuAl

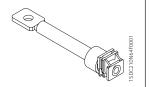
Туре	1SDAR1			
	3 pieces	4 pieces	6 pieces	8 pieces
RC CuAl T6 630 2x150mm ²	023381	023391	013924	013925
RC CuAl T6 800 3x240mm ²	023385	023395	013958	013959

Note: For ordering methods, please ask ABB SACE.

Front multi-cable terminals - MC

Туре	1SDAR1			
	3 pieces	4 pieces	6 pieces	8 pieces
MC CuAl T4 6x35mm ²	054996	054997	054994	054995





Rear terminals

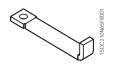
Туре	1SDAR1				
	3 pieces	4 pieces	6 pieces	8 pieces	
R T2	051474	051475	051472	051473	
R T3	051498	051499	051496	051497	
R T4	055008	055009	055006	055007	
R T5	055044	055045	055042	055043	
R T6	060425	060426	060427	060428	
R T7	063116	063117	063118	063119	

Rear flat horizontal terminals - HR

Туре	1SDAR1			
	3 pieces	4 pieces	6 pieces	8 pieces
HR T7-T7M	063120	063121	063122	063123

Rear flat vertical terminals - VR

Туре	1SDAR1			
	3 pieces	4 pieces	6 pieces	8 pieces
VR T7-T7M	063124	063125	063126	063127



Rear flat horizontal terminals - HR

Туре		1SDAR1		
	3 pieces	4 pieces	6 pieces	8 pieces
HR T1	053865	053866	053867	053868
HR RC221/222 T1		053987		

Kit for taking up voltage for auxiliares

Туре	1SDA	R1
	3 pieces	4 pieces
AuxV T2 FC Cu	051500	051501
AuxV T3 FC Cu	051502	051503
AuxV T4-T5 FC Cu	055046	055047
AuxV T4-T5 F	055048	055049

Note: Only available for fixed version circuit-breaker.



Front display unit - FDU

Туре	1SDAR1	
	T4-T5	T6
FDU display unit for T4-T5-T6 with PR222 or PR223	055051	060429

Automatic transfer switch - ATS010

Туре	1SDAR1
ATS010 for T4, T5, T6, T7 and T7M	052927

Modules for PR33x electronic trip unit

Туре	1SDA	R1
	T7	T7M
HMI030 interface on the front of switchgear	063143	063143
PR330/V voltage measuring module	063144	063144
PR330/D-M communication module (Modbus RTU)	063145	063145
PR330/R actuator module	063146	063146
BT030 external wireless communication module	058259	058259
PR030B power supply unit	058258	058258
Internal voltage socket for PR332/P	063573	063573

Dialogue unit PR222DS/PD

Туре	1SDAR1
	T4-T5
LSI	055066
LSIG	055067

Note: To be specified only in addition to the code of the automatic circuit-breaker, with analogous overcurrent release (PR222DS/P). To order the trip unit separately, see pag 7/32.

Extracode for PR231 interchangeability

Туре	1SDAR1
	T7-T7M
Extracode for PR231 interchangeability	063140

Trip unit adapters for PR33x

Туре	1SD <i>A</i>	\R1
	T7	T7M
Adapters for PR331-PR332	063141	
Adapters for PR33x		063142

Accessories

CT for external neutral

Туре	1SDAR1
CT for external neutral - T4 320	055055
CT for external neutral - T4 250	055054
CT for external neutral - T4 160	055053
CT for external neutral - T4 100	055052
CT for external neutral - T5 400	055057
CT for external neutral - T5 320	055056
CT for external neutral - T5 630	055058
CT for external neutral - T6 630	060430
CT for external neutral - T6 800	060431
CT for external neutral - T6 1000	060610

Note: Connector X4 is not included and must be ordered separately.

Current sensor for external neutral

Туре	1SDAR1
Current sensor for external neutral - T7-T7M 4001600	063159
Note: Connector X4 is not included and must be ordered separately.	

Rating plug

Туре	1SDAR1
	T7-T7M
In=400A	063147
In=630A	063148
In=800A	063149
In=1000A	063150
In=1250A	063151
In=1600A	063152

Extracode rating plug

Туре	1SDAR1
In=400A	063153
In=630A	063154
In=800A	063155
In=1000A	063156
In=1250A	063157

Note: To be specified only in addition to the code of the automatic circuit-breaker.

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Accessories for electronic releases

Туре	1SDAR1 T4-T5-T6
X3 Connector for plug-in/withdrawable circuit-breaker	055061
X4 Connector for fixed circuit-breaker	055060
X4 Connector for plug-in/withdrawable circuit-breaker	055062
TT1 - Test Unit (2)	037121
PR010/T - Test and configuration unit for PR222DS/P, PR222DS/PD, PR223DS or PR222MP electronic releases	048964
PR021/K - Signalling unit for PR222DS/PD, PR223DS or PR222MP electronic releases	059146
PR212/CI - Contactor control unit for PR222MP	050708
EP010 - Interface module for PR222/PD	059469
EP010 - Interface module for PR223/DS	063116
VM210 measurement module for PR223DS and PR223EF	059602
IM210 interlock module for PR223EF and PR12x	059603

 $^{^{\}mbox{\scriptsize (1)}}$ For the use of the X3 and X4 connectors, see page 3/45 $^{\mbox{\tiny (2)}}$ Available also for T2.

Spare parts

Flanges for compartment door

Туре	1SDAR1
Flange for compartment door for T1-T2-T3	051509
Flange for compartment door for MOS or RHD T1-T2-T3	051510
Flange for compartment door T1 with RC221 or RC222 3p	051511
Flange for compartment door T2 with RC221 or RC222 3p	051512
Flange for compartment door T3 with RC221 or RC222 3p	051513
Flange for compartment door T1-T2-T3 with RC221 or RC222 4p	051514
Flange for compartment door for T4-T5 fixed or plug-in	055094
Flange for compartment door for T4-T5 withdrawable	055095
Flange for compartment door for RC222 for T4-T5	055096
Flange for the T6 compartment door	060432
Flange for the withdrawable T6 compartment door	060433
Flange for the fixed T6 compartment door with MOE/MOE-E, RHD and FLD	060434
Flange for compartment door for T7-T7M fixed	063160
Flange for compartment door for T7-T7M withdrawable	063161
Flange for compartment door for T7 fixed with rotary handle	063162

Solenoid operator for residual current device

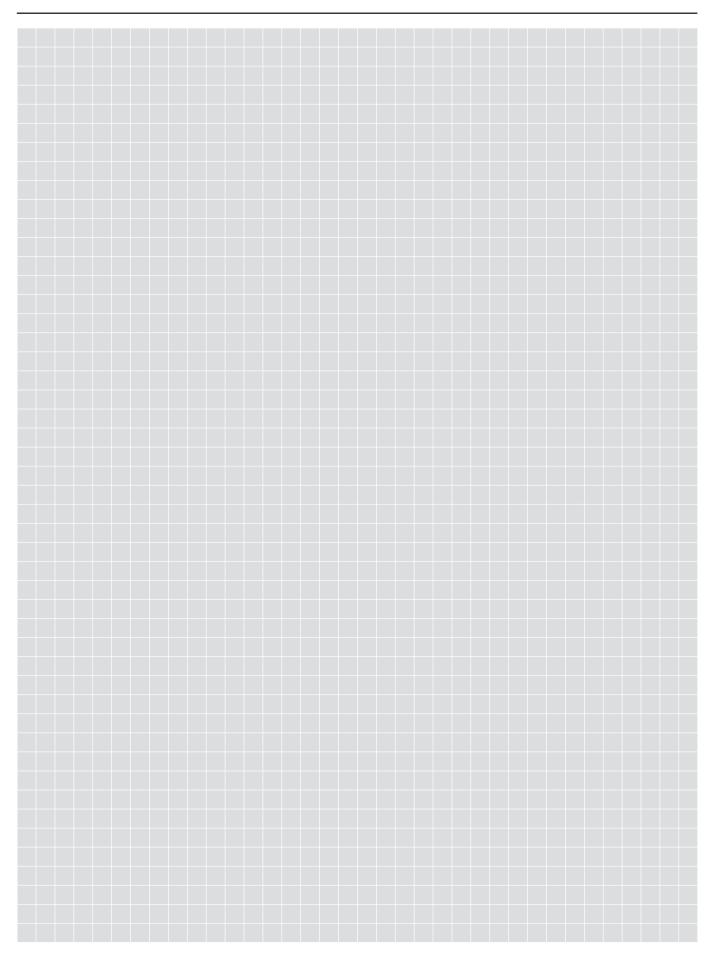
Туре	1SDAR1
RC221/RC222 for T1	051506
RC221/RC222 for T2	051507
RC221/RC222 for T3	051508
RC222/RC223 for T4-T5	055097

Single terminal

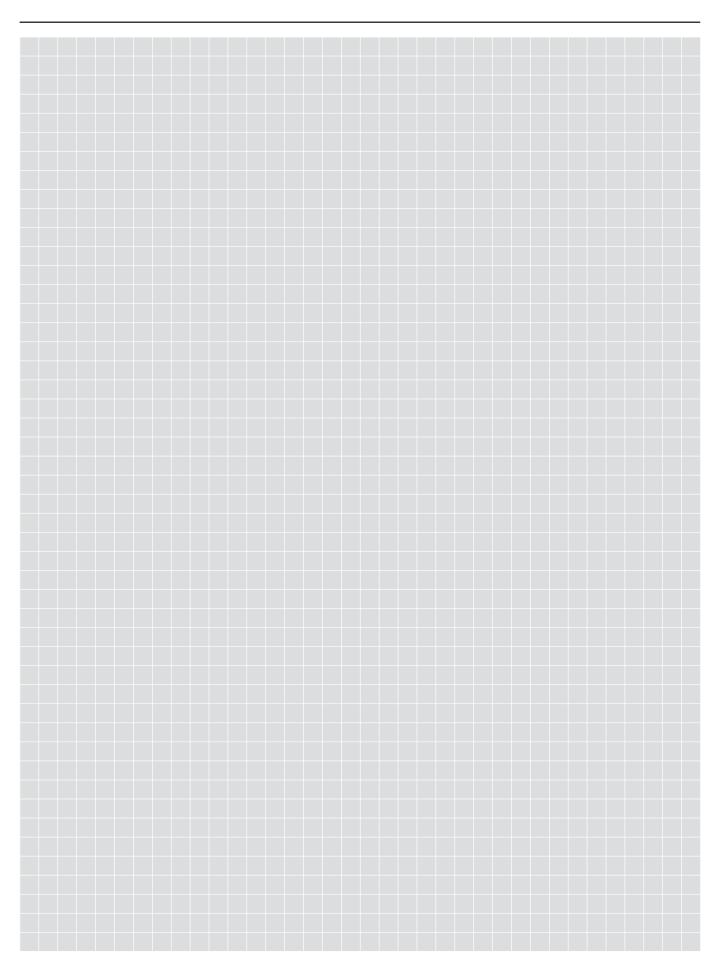
Туре	1SDAR1
	T7-T7M
Single terminal	062170

Note: To have a complete overview of the spare parts available for the Tmax family of circuit-breakers, please consult the "Spare Parts Catalogue".

Notes



Notes





Due to possible developments of standards as well as of materials, the characteristics and dimensions specified in the present catalogue may only be considered binding after confirmation by ABB SACE.

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