Measurement made easy
Hazardous area rated transmitter with intuitive user interface

Simple menu programming
Online continuous sensor diagnostics
Two fully programmable isolated outputs
Three fully programmable relay outputs
Pt 100 and 3 kΩ Balco temperature sensor compatibility
Back-lit display for easy viewing
Adjustable damping
Hold output function
• holds all outputs or any individual output
Programmable security codes and configuration lockout
Universal power supply
• 120 / 240 V AC, 50 / 60 Hz
NEMA 4X/IP65 housing
• cast aluminum with corrosion-resistant polyester powder coat finish
CE Mark
• complies with all applicable European Community product requirements, specifically those required to display the CE marking on the product nameplate
Three standard modes of automatic temperature compensation
• manual Nernstian, standard automatic Nernstian and automatic Nernstian with solution compensation coefficient
Advantage pH / ORP / plon transmitter

The ABB TB84PH Advantage™ pH / ORP / plon transmitter is an advanced microprocessor-based instrument. Smart keys on the front panel provide for local programming of all transmitter functions. Easy-to-follow instructions appear above each smart key. A unique secondary display clearly defines each menu option during programming. During normal operation, the secondary display can show temperature, mA output and several other useful parameters. This innovative, user-friendly interface provides for straightforward operation.

Standard outputs include two isolated analog (current) outputs and three relay outputs. The analog outputs can be configured for the process variable (PV) and / or temperature. The relay outputs can be configured for the PV, temperature, diagnostics, cycle timer controller, or sensor cleaner.

The TB84PH transmitter is compatible with all ABB pH / ORP / plon sensors, including those with the advanced Next Step™ reference technology. The Next Step Advantage™ sensors with solution ground enable the transmitter to perform online sensor diagnostics. Asymmetry and isopotential points are analyzer adjustable, insuring flexibility and compatibility with all types of sensors.

The TB84PH transmitter meets current CE and NEMA 4X/IP65 requirements.

Calibration

Smart key programming makes transmitter calibration accurate and efficient. One or two-point calibration routines calculate and display the slope and offset of the sensor automatically. Slope and offset information is useful as a diagnostic tool or to alert the user of the need to replace the sensor. The transmitter is shipped calibrated to 100 % efficiency and with no offset. Choosing RESET CAL returns the calibration to those theoretically perfect values. This eliminates the need for external mV calibrations. Analysis of calibration information by the transmitter helps ensure correct calibration.

Basic or advanced programming

The transmitter has two programming modes: basic and advanced. Advanced mode has an expanded set of functions intended for complex applications.

Separating the basic and advanced modes simplifies setup and calibration activities. Basic and advanced programming modes are nomenclature options selected at the time of purchase. Advanced configuration choices are:

- Adjustable asymmetry and isopotential points for compatibility with sensors with non glass electrodes
- Nonlinear output function generator
- User-entered, solution specific, temperature compensation coefficient
- Analog pulse diagnostic output
- Adjustable reference impedance alarming
- plon (specific ion) concentration
- Refer to Analog Outputs and Relay Outputs for the advanced programming features for the analog and digital outputs

Analog outputs

The transmitter has two isolated analog outputs (AO1 and AO2). Each is user-configurable as either a 0 to 20 or a 4 to 20 mA signal. AO1 is dedicated to the PV while AO2 is configurable for either the PV or temperature. A 2-point calibration method applies to both analog outputs. This enables adjustment of the analog outputs to compensate for other devices in the loop that may not be calibrated. Entering the PV or temperature endpoints in reverse order allows for reverse-acting outputs.

A capacitive type lag, applied via the damping function, is useful in process environments where noise is present. Damping is supported for both analog outputs and the displayed PV and has a maximum value of 99.9 seconds. One damping value affects both analog outputs and the displayed PV in basic configuration. Individual damping values affect each analog output and the displayed PV in advanced configuration.

Programmable security code

The transmitter has a single three-digit security code. Menu-selectable choices enable the security code to be applied to none or any combination of the following choices:

- calibrate
- output / hold
- configure
- set point / tune
Relay outputs

The transmitter has three relay outputs available (RO1, RO2, RO3). Each is jumper selectable as either NO (normally open) or NC (normally closed). A corresponding relay icon appears on the display when a relay activates. The functionality of each relay output depends on the configuration mode. Table 1 shows the possible functionality of each relay output for basic and advanced configuration.

The high and low PV alarms are a function of the PV, deadband and delay values. The diagnostic relays can be linked to sensor diagnostics, analyzer diagnostics, or all diagnostic conditions. The high- and low-cycle timer has adjustable set points, cycle time and on time. This feature works best with processes that have poor mixing or a long lag or dead time. The cycle timer enables a waiting period to see the results of chemical addition by interrupting the feed. The sensor cleaner feature provides for cycle time, on time and recovery time programming.

This makes set-up and operation of the transmitter with the ABB hydraulic sensor cleaner or Safe-T-Clean valve easy and trouble free.

<table>
<thead>
<tr>
<th>Function</th>
<th>R01</th>
<th>R02</th>
<th>R03</th>
</tr>
</thead>
<tbody>
<tr>
<td>High or low PV alarm</td>
<td>✔</td>
<td>✔</td>
<td>✔</td>
</tr>
<tr>
<td>High or low temperature alarm (°C or °F)</td>
<td>✔</td>
<td>✔</td>
<td>✔</td>
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<tr>
<td>Diagnostics alarm</td>
<td>✔</td>
<td>✔</td>
<td>✔</td>
</tr>
<tr>
<td>High- or low-cycle timer</td>
<td>✔</td>
<td>✔</td>
<td>✔</td>
</tr>
<tr>
<td>Sensor cleaner*</td>
<td>✔</td>
<td>✔</td>
<td>✔</td>
</tr>
</tbody>
</table>

* If a relay output is configured as a sensor cleaner, no other relay output can be used for this function.

Table 1  Relay output functionality

Diagnostics

The TB84PH transmitter monitors both the sensor and the transmitter constantly. This helps to ensure reliability and accuracy. Upon detection of a diagnostic condition, the transmitter provides diagnostic notification by flashing a FAULT icon on the display and supplying a pulse on AO1 (if activated). Pressing the FAULT info smart key stops the icon from flashing and provides, on the secondary display, a short description and fault code. The FAULT icon remains on until the problem is resolved. Sensor faults that activate the diagnostic notification are:

- Broken glass electrode
- High reference impedance
- Shorted or open cable
- Sensor out of solution
- Shorted or open temperature compensator
- Ground loop detection (patent pending)

Diagnostics can be turned on or off. Sensor diagnostics require an Advantage sensor for everything but a shorted or open temperature sensor. Other sensor diagnostics, that work with all sensors, result during and after sensor calibration. Reported conditions such as bad calibration, large sensor offset, high or low sensor efficiency, slope and offset calculation and display and other predictive information aid in the determination of sensor related conditions.

Hold output

The transmitter has a hold output state that improves plant safety and process integrity during maintenance and calibration. When activated, HOLD appears at the top of the display. Upon release of the hold state, HOLD disappears. Individual analog and relay outputs can be held or all of them can be held by choosing HOLD ALL. During a two-point calibration the output is held automatically and HOLD appears. Additionally, the analog outputs can be held to any preselected level. The relay outputs can be held in their active or inactive states. This is useful for checking and exercising any external devices connected to the analyzer. Advanced programming allows the choice of holding the analog and digital outputs in groups during the sensor cleaning cycle.
Diagnostic pulse

The analog output is fully scalable over any pH, ORP, or pIon range. Advanced configurations allow pulsing of AO1 during a diagnostic condition.

When the diagnostic pulse is active, the output is modulated for 1 second out of a 6-second repeating cycle to a configuration selectable level ranging from 0.1 to 100 % of span (0.16 to 16 mA for a 4 to 20 mA output or 0.20 to 20 mA for a 0 to 20 mA output). The modulation will add current for all outputs below 50 % (12 mA for a 4 to 20 mA output or 10 mA for a 0 to 20 mA output). The modulation subtracts current for all outputs above 50 %. This provides remote notification of a problem.

Temperature compensation

The TB84PH transmitter is compatible with either a Pt100 or 3 kΩ Balco RTD (resistive temperature device). The automatic temperature compensation options are:

- manual Nernstian
- standard automatic Nernstian
- automatic Nernstian with solution compensation coefficient (±X.XX pH/10 °C)

pH / ORP / pIon sensor compatibility

The TB84PH transmitter operates with the original ABB solid state pH / ORP sensors as well as the Next Step reference and Next Step Advantage pH / ORP sensors with solution ground. Adjustable asymmetry and isopotential points ensure compatibility with non glass pH sensor electrodes such as those that are antimony based.
Specification

Input voltage
120 / 240 V AC, 50 / 60 Hz

Range
93.5 to 276 V AC

Installation category
II

Power consumption
17 VA max.

Input range
pH
0 to 14 pH (with -2 to 16 pH over range)
ORP and plon
±1,999 mV

Display resolution
pH
0.01 pH
ORP and plon
1 mV
Temperature
1 °C, 1 °F

Temperature compensation mode
pH
• Manual Nernstian
• Standard automatic Nernstian
• Automatic Nernstian with solution compensation coefficient (±XX.XX mV / 10 °C)

Temperature compensation types
• Pt100
• 3 kΩ Balco

AO1
pH
Isolated 0 to 20 mA or 4 to 20 mA, direct or reverse-acting, linear and nonlinear, configurable across full pH range.
ORP and plon
Isolated 0 to 20 mA or 4 to 20 mA, direct or reverse-acting, linear and nonlinear, configurable across full range.

Minimum span
• pH 1 pH unit
• ORP and plon 100 mV
• Temperature 10 °C, 18°F

Maximum span
• pH 14 pH
• ORP and plon 3,998 mV
• Temperature 140 °C, 284°F

AO2
pH
Isolated 0 to 20 mA or 4 to 20 mA, direct or reverse-acting, linear, configurable across full pH range.
ORP and plon
Isolated 0 to 20 mA or 4 to 20 mA, direct or reverse-acting, linear, configurable across full range.
Temperature
Isolated 0 to 20 mA or 4 to 20 mA, direct or reverse-acting, linear, configurable in either °C or °F, configurable across full range.

Minimum span
• pH 1 pH unit
• ORP and plon 100 mV
• Temperature 10 °C, 18°F

Maximum span
• pH 14 pH
• ORP and plon 3,998 mV
• Temperature 140 °C, 284°F

Relay outputs
Form C, SPDT relays that are jumper selectable as either normally open or normally closed. Refer to Table 1 on page 4 to see the functionality of each relay output in basic and advanced configuration.

Contact ratings (max.)
AC 100 VA, 240 V AC, 3 A
DC 50 W, 24 V DC, 2 A

High and low set points (basic and advanced configuration)
Source: pH
• High pH range -2 to 16 pH
• Low pH range -2 to 16 pH
• Deadband range 0 to 10 pH
• Delay value range 0.0 to 99.9 min.
Source: ORP and plon
• High mV range ±1,999 mV
• Low mV range ±1,999 mV
• Deadband range 0 to 200 mV
• Delay value range 0.0 to 99.9 min.
Source: temperature
• High range 0 to 140 °C or 32 to 284 °F
• Low range 0 to 140 °C or 32 to 284 °F
• Deadband range 0 to 10 °C or 0 to 18 °F
• Delay value range 0.0 to 99.9 min.

High- or low-cycle timer (advanced configuration only)
Source: pH
• Turn on range -2 to 16 pH
• Cycle time range 0.0 to 99.9 min
• On time range 0.0 to 99.9 min
Source: ORP and plon
• Turn on range ±1,999 mV
• Cycle time range 0.0 to 99.9 min
• On time range 0.0 to 99.9 min

Sensor cleaner (advanced configuration only)
• Cycle time range 0.0 to 99.9 h
• On time range 0.0 to 99.9 min
Nonlinearity and repeatability:

**pH**
- Display: ±0.01 pH
- Output: ±0.02 mA at full scale output settings

**ORP and pIon**
- Display: ±0.01 mV
- Output: ±0.02 mA at full scale output settings

Maximum sensor cable length
30.5 m (100 ft) without preamplifier

Turn on time
2 s typical, 4 s max.

Load resistance range (analog outputs)
750 Ω max.

Input impedance
>10^{12} Ω

Mounting effect
None

Damping
Continuously adjustable from 0.0 to 99.9 s

Environmental (temperature)

**Operating**
−20 to 60 °C (−4 to 140 °F)

**Storage**
−40 to 70 °C (−40 to 158 °F)

Humidity (operating and storage)
Will meet specifications to 95 % RH

Housing
NEMA 4X and IP65, anodized aluminum alloy with polyester powder coating

Conduit connection
5 total, 2 each 22.2 mm (0.875 in) holes in enclosure that accept ½ in hubs, 3 each 15.24 mm (0.6 in) holes that accept PG9 hubs

Size (½ DIN), H x W x D
144.0 x 144.0 x 171.0 mm (5.67 x 5.67 x 6.73 in)

Min. panel depth
144.8 mm (5.70 in)

Max. panel thickness
9.5 mm (0.38 in)

Panel cutout
135.4 (+1.3, −0.8) by 135.4 (+1.3, −0.8) mm
(5.33 [+0.05, −0.03] by 5.33 [+0.05, −0.03] in)

Weight
2.2 kg (4.8 lb)
3.5 kg (7.7 lb) with pipe mounting hardware

Agency certifications

CSA
- Class I, Division 2, Groups A, B, C, and D
- Class II, Division 2; Groups E, F and G
- Class III, Division 2

FM
Non-incendive:
- Class I, Division 2, Groups A, B, C, and D
- Class II, Division 2; Groups F and G
- Class III, Division 2

EMC requirements
CE Certified – complies with all applicable European Community product requirements, specifically those required to display the CE markings on the product nameplate.

Specification subject to change without notice
Installation

Dimensions in mm (in)

Panel-mounting

**Panel cutout**

- Minimum panel depth = 144.8 (5.7)

**Rear cover removed**

- 9.5 (0.38) max. panel thickness
- Panel mounting bracket (4)
- Panel mounting screw (4)
- External earth (ground) screw
- Panel gasket

**Hinge / Wall (rear) mounting**

- Wall
- L-bracket
- Stainless steel hinge
- 3/8 in flat washer (8)
- 1/8 in nut (8)
- 1/8 in lock washer (8)
- 3/8 in flat washer (8)
- 3/8 x 1/2 in hex screw (4)
- 3/8 x 3/4 in bolt (8)
- 3/8 x 5/8 in bolt
- 3/8 in lock washer (4)
- 3/8 in lock washer (8)
- 3/8 in nut (8)

**Front view**

- 1/8 in flat washer (4)
- 1/8 in lock washer (4)
- 3/8 x 1/2 in hex screw (4)
- Pipe-mount bracket

**Top view**

- 3/8 x 3/4 in bolt (8)
- 3/8 x 5/8 in bolt
- 3/8 in lock washer (4)
- Fasteners for wall (supplied by others)
Wall (side) mounting

- Wall
- Fasteners for wall (supplied by others)
- Wall
- ⅛ in flat washer (4)
- ⅛ in lock washer (4)
- 3/8 in flat washer (4)
- 3/8 in lock washer (4)
- 3/8 x 5/8 in bolt (4)

Pipe-mounting

- Pipe
- Pipe-mount bracket
- ⅛ in flat washer (4)
- ⅛ in lock washer (4)
- ⅛ in nut (4)
- ⅛ in lock washer (4)
- ⅛ in flat washer (4)
- 5/16 in nut (4)
- 5/16 in lock washer (4)
- 5/16 in U-bolt (2)
- ⅛ x ⅞ in bolt (4)
Electrical connections

Sensor cable to be sealed in conduit

External ground terminal

Internal ground terminals

To TB2

Rear view

Analog output 1

Analog output 2

Relay 3

Relay 2

Relay 1

Input power

Line
Neutral
Earth

Line (L1)
Neutral (L2)

Relay
Output

Analog output 1
Analog output 2

External ground terminal

Internal ground terminals
Ordering information

<table>
<thead>
<tr>
<th>Advantage pH / ORP / plon transmitter</th>
<th>TB84 XX X 0 0 X X</th>
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</thead>
<tbody>
<tr>
<td><strong>Input</strong></td>
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<tr>
<td>pH / ORP (REDOX) / plon (includes BNC to pin lug adapter)</td>
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<td>Advanced^2</td>
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<tr>
<td>For future use</td>
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<tr>
<td>Mylar™</td>
<td>2</td>
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</table>

Notes.
1. One instruction manual included. Additional copy, part number OI/TB84PH-EN
2. Although the features of the TB84PH Advantage transmitter are best utilized by using a TBX5 Advantage sensor, the TB84PH is compatible with all ABB pH / ORP / plon sensors.
   To connect existing sensors with BNC connectors on them use:
   part no. 4TB9515-0166 BNC/TC to pin TB84 adapter with cable grip or part no. 4TB9515-0164 (BNC / TC to pin adapter)
   Cable grip available separately, part no. 4TB9515-0165 (note that cable grip will not grip sensor cables with TC). One adapter and cable grip are included with each TB84PH
3. See product data sheets (DS/TB84EC-EN, DS/TB84TE-EN and DS/TB84TC-EN) for details of advanced programming options

Installation accessories

| Panel-mounting kit              | 4TB9515-0123 |
| Pipe-mounting kit               | 4TB9515-0124 |
| Hinge-mounting kit              | 4TB9515-0125 |
| Wall-mounting kit               | 4TB9515-0156 |
| Cable grip for ½ in hubs        | 4TB9515-0165 |
| BNC / TC to pin adapter         |              |
| Cable grip for PG9 hubs         | 4TB9515-0191 |
| Complete cable grip kit         | 4TB9515-0198 |
| (2 each ½ in and 3 each PG9)     |              |

Acknowledgements

• Mylar is a registered trademark of Dupont Teijin Films