Wastewater treatment plant
Building resilient, safe and sustainable facilities
How to maximize treatment for a limited resource

Whether drainage, effluent, surface water or sewage, there is a need to stabilize process flow, reduce wear and tear and improve overall efficiencies: and all against a backdrop of increasing regulatory requirements which demand additional energy intensive processes.

Plant and personnel safety

Tackle diverse safety demands...
By its very nature wastewater treatment carries risk to human health, with exposure to sewage treatment plants, sewers and sludge. Selecting the right products that minimize human exposure to the environment is critical.

...using best-in-class technology

Wheeled module drives can be rapidly manoeuvred into a...using best-in-class technology

Safe torque off, built into variable speed drives, brings motor-driven applications to a safe and efficient stop.

Arc flash-over is avoided by ensuring all panels undergo arc flash testing.

Cloud-based technology, using smart sensors, provides remote monitoring support for motors, pumps and bearings, avoiding hazards encountered in dirty and wet areas such as dosing.

Globally certified drives and motors packages protect plant and people and conform to global regulations using tested and certified motors and drives for potentially explosive atmospheres.

Energy efficiency

Energy optimization reduces total energy consumption and motor noise level when the drive operates below the nominal load. The total efficiency (motor and the drive) can be improved by 2% to 10%, depending on the load torque and speed.

Energy monitors works out energy savings in kWh, MWh, CO₂ emissions and money saved.

Variable speed cooling fans ensure drive modules have cooling fans for energy saving during partial loads.

ABB Ability™ Smart Sensors help to spot energy saving opportunities among the many smaller powered pumps and low voltage motors.

Synchronous reluctance motor (SynRM) can reduce losses by up to 40 percent, bringing optimal efficiency and reliability.

Productivity and resilience

“We need to cut our energy bill and carbon footprint.”
Energy Manager

“We must avoid supply interruptions and deliver high customer outcomes.”
Production Manager

Build in resilience...
Wastewater plants need to run without interruption and in the most efficient and environmentally conscious way. Ensuring the reliability of plant assets is the best way to reduce supply interruptions, lower environmental impact and keep your business efficient and effective.

... with flexible motor-driven solutions

Using an ultra-low harmonic (ULH) drive will not intensify harmonics in the power network. Instead it reduces the losses in the mains supply, improves the mains quality and reduces the risk of disturbance of other equipment connected to the mains. Using ULH drives in combination with generators will reduce the generator size required, compared to a similar standard drive.

Blockage detection / Pump cleaning function keeps the pump’s impeller clean by running a sequence of ramps between minimum and maximum pump speed. This feature avoids the high costs associated with removing the pumps to manually clean and the health and safety implications of the lifting operations.

Cyber security is paramount by ensuring that drives can be integrated in a system that meets IEC 62443 requirements.

Temperature, load, under/overvoltage protection and warning features help anticipate breakdowns.

Soft starters gently ramp the power up to limit extreme pipework turbulence, thereby avoiding cavitation and failure of mechanical components.

Fieldbus technology enables process equipment to integrate with any plant control systems, giving greater intelligence and better control of production.

Operation and maintenance

“Uptime is our number one priority.”
Maintenance Manager

Lower operational overheads...
Wastewater pumps suffer a higher wear rate because of grit, rags, debris and other solids. Managing these issues saves energy by avoiding pumping against partial blockages.

... by utilizing smart functionality

Temperature, load, under/overvoltage protection and warning features help anticipate breakdowns.

A real-time clock enables process equipment to integrate with any plant control systems, giving greater intelligence and better control of production.

Fieldbus technology enables process equipment to integrate with any plant control systems, giving greater intelligence and better control of production.
Finding improvements every step of the way

**WET WELL**
Collecting wastewater from domestic, commercial and industry

Applications:
- Sewage pumping stations (lif stations)
- Submersible, dry well or suspended pumps

Requirements:
- Reduce the risk of clogging/ragging with drive’s in-built pump cleaning software
- Regulate inflow fluctuations by stabilizing pump on/off rates, optimizing cleaning cycle and avoiding water hammer or pressure shocks

**GRIT REMOVAL**
Process for removing sand, silt and grit from water

Applications:
- Screw conveyor

Requirements:
- Adjustable speed for variable grit loading
- Smooth start and stop, prevents heavy motor wear

**SCREENING**
Removes large debris from wastewater

Applications:
- Bar screen

Requirements:
- Drive controls the rake in relation to solids deposited on screen by measuring water level ahead of screen
- Adjustable rake speed for varying amount of solids, lowers energy and decreases wear on mechanism
- Smooth start-and-stop decreases motor wear

**CHEMICAL DOSING**
Phosphate removal is carried out by dosing chemicals, normally iron, or occasionally aluminum, salts. Chemicals used are expensive, hence why wastewater treatment plants need to exercise strict control of the dosing regime.

Applications:
- Pumps

Requirements:
- Pump controlled by in-line chemical sensor, flow sensor or manual adjustment provides optimal chemical feed rates
- Controlled chemical dosing reduces chemical costs by minimizing overfeed and eliminating frequent on/off pump cycling of pump

**SEDIMENTATION**
The final destination of treated sewage sludge can be land, buried underground in a sanitary landfill or spread on agricultural land. Sludge may be incinerated whereby air pollution control must be considered.

Applications:
- Scrubbers and filters
- Pumps

Requirements:
- Drives fitted to aeration blowers give greater flexibility of oxygen transfer to better meet demand
- Removing periods of over aeration leads to significant annual energy savings
- Reduced mechanical stresses on drive chain along with reduced power consumption from precise (soft start/stop) motor acceleration and deceleration
- Combining output of ammonia and DO sensors, PLC and drives significantly reduces energy use

**NITRIFICATION**
Aerobic biological wastewater treatment process converting ammonia to nitrate

Applications:
- Pumps
- Blower

Requirements:
- pH control of pH through drive-controlled pump to feed caustic
- Improved oxygen control through drive-controlled aerator

Every stage of wastewater treatment can be fine-tuned to improve resilience, lower energy consumption and enhance safety.
Unlock the potential in wastewater applications

Alongside energy saving, improved productivity and greater safety, there are many other benefits from using variable speed drives (VSDs) and high efficiency motors on motor-driven applications.

<table>
<thead>
<tr>
<th>Pumps</th>
<th>Challenge</th>
<th>Solution</th>
<th>Benefit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pumps</td>
<td>- Reduced energy use and carbon emissions</td>
<td>- Motor-drive: 80 percent speed savings half the energy, according to affinity laws</td>
<td>Typically, between 20 to 60 percent energy savings compared to throttled control system</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Variations in process demands</td>
<td>- Drive: Built-in multipump control function ensures operation of pumps according to actual demand</td>
<td>- Fast response to changing demand - Optimized energy consumption</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Complex and mechanically controlled water networks</td>
<td>- Motor-drive: Simplify the water network by eliminating need for control valves, by-pass lines and instrumentation, with speed control built-in protections and functions</td>
<td>- Reduces wear on motors - Reduces leaks caused by pressure surges - Lower maintenance and life cycle costs</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Clogging pumps</td>
<td>- Drive and softstarter: Built-in pump clean functionality to derag</td>
<td>- Reduced maintenance cost - Improved pump efficiency</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Precise and optimal speed control</td>
<td>- Motor-drive: Enables the Best Efficiency Point (BEP) pumping</td>
<td>- Optimal pump efficiency</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Direct-on-line starting creates pressure shocks that damages pumps, seals, pipe joints and valves</td>
<td>- Motor-drive and softstarter: Soft start of motor reduces stress on water and electrical network - Reduced water hammer and other mechanical stress - Avoids pipe burst - Increased equipment lifetime</td>
<td></td>
</tr>
<tr>
<td>Pumps</td>
<td>- High cost when operating remote sites</td>
<td>- Motor-drive: Intelligent drives and smart sensors enable remote control and monitoring of pumps</td>
<td>- Anticipate operating lifetime of pumps - Reduce travel costs</td>
</tr>
<tr>
<td>Pumps</td>
<td>- Due to abrasive content and cavitation the lifetime of the impeller is shortened</td>
<td>- Motor-drive: Several software features to detect and prevent cavitation</td>
<td>- Optimal energy efficiency</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Operation and foaming</td>
<td>- Motor-drive and softstarter: soft start and stop - Drive: avoids mechanical resonance speeds</td>
<td>- Avoids wear and tear to mechanical parts, ensuring uptime - Savings on maintenance - Reduced foam - Active healthy bugs in the process</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- High operation and energy costs</td>
<td>- Motor-drive: controls the dissolved oxygen</td>
<td>- Less mechanical wear - Better blow efficiency</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Harmonics which can cause power quality issues</td>
<td>- Drive: Better blow efficiency</td>
<td>- Harmonics can be reduced down below 3 percent - Genuine unity power factor with no compensation needed</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Right amount of oxygen</td>
<td>- Motor-drive: variable speed allows accurate oxygen level control</td>
<td>- Better generator stability - Increased efficiency - Easy link to process control system - Exact amount of oxygen - Reduced foaming</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Overration and foaming</td>
<td>- Drive: avoids mechanical resonance speeds</td>
<td>- Avoids wear and tear to mechanical parts, ensuring uptime - Savings on maintenance - Reduced foam - Active healthy bugs in the process</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Harmonics which can cause power quality issues</td>
<td>- Drive: Better blow efficiency</td>
<td>- Harmonics can be reduced down below 3 percent - Genuine unity power factor with no compensation needed</td>
</tr>
<tr>
<td>Blowers/ compressors</td>
<td>- Right amount of oxygen</td>
<td>- Motor-drive: variable speed allows accurate oxygen level control</td>
<td>- Better generator stability - Increased efficiency - Easy link to process control system - Exact amount of oxygen - Reduced foaming</td>
</tr>
</tbody>
</table>

**ANoxic DIGESTER**
Anoxic digestion is a collection of processes by which micro-organisms break down biodegradable material in the absence of oxygen

**Applications:**
- Anaerobic digester
- Pumps

**Requirements:**
- Optimal control of oxygen by using VSD to control compressor speed. Sensors measure oxygen levels in digesters
- Optimal control of sludge supernatant pumping
- Dissolved oxygen sensor sends 4-20 mA signal to control speed of aeration system similar to activated sludge system
- VSD accurately controls of aerator, pH by adjusting chemicals while sleep mode improves settling

**DEwaterING CENTRIFUGE**
Centrifuge speed manually adjusted based on visual or lab determination of de-watered sludge solids content

**Applications:**
- Centrifuges
- Pumps
- Conveyors
- Belt press

**Requirements:**
- Sludge pump speed manually adjusted based on visual observation of centrifuge throughput, thereby optimizing sludge feed rate
- Conveyor speed adjusted based on visual observation of output of centrifuge
- With VSD, sludge feed pump control optimizes process
- Belt speed controlled by measuring solids content of filter cake
- Improved efficiency of water removal from solids resulting in drier filter cake, thereby reducing sludge disposal volume

**DIGESTER FEED PUMP**
Optimal control of sludge pumping

**Applications:**
- Pumps

**Requirements:**
- Manual or automatic adjustment of pump speed based on available volume in sludge thickener or clarifier
- VSD on the holding tank sludge pump provides constant feed to digesters
- Include a sensor measuring pH tied to a alkalinity feed pump

**HOLDING TANK**
An aerated tank for temporary storage of digested or raw sludge prior to further treatment

**Applications:**
- Mixers
- Aeration

**Requirements:**
- Aeration operates continuously at full capacity, thereby consuming excessive electricity
- With VSD control, dissolved oxygen sensor sends a 4-20 mA signal to control speed of aeration system, thereby providing more accurate aeration control and subsequent energy savings

**...improving the performance of sludge treatment**
Features and functions benefiting wastewater

Drives, soft starters, motors, gearing and mounted bearings all play a vital part in keeping water flowing. Choosing the right product feature for the right environment is essential in ensuring an optimized production.

**Variable speed drives**

Energy efficiency
- Control operating costs by seeing energy costs in local currency.

Communication
- Use information such as milk flow rates and separator centrifuge speeds to get the VSD to adjust motor speed and torque.
- Get detailed insight into productivity performance and quality control through fieldbus comms connecting VSD with plant monitoring systems.

Ingress protection
- IP55 for washdown zones

Functional safety
- Safety stop pumps using in-built safe torque off (safety level SIL3)

Low harmonics
- Eliminate supply disturbances that could trip production with built-in active supply

**Soft starters**

Prolong pipe and pump life
- Uses torque control to gently open and close valves and reduce water hammer during starts and stops

Protect pump system
- Motor preheat ensures a dry and warm motor, prolonging pump life and increasing uptime
- Coated boards and IP66 / UL Type 4x externally mounted keypads for harsh conditions

Maintain clean pipes and pumps
- Pump cleaning feature reduces impeller build-up to prevent and clear pump clogging thereby eliminating downtime

Simplify use
- Application wizards simplify commissioning and control of pump

**Motors**

- Protection against external conditions
- Bearing locked at D-end to avoid axial play
- Bearings can be either greased for life or regreaseable, fitted with grease relief systems
- Fan and motor fans optimized for low noise levels
- Oversized terminal box fitted as standard for ease of installation
- IP55 protection against ingress of water or solids, IP66 protection available as an option
- Surface treatment (polyurethane or epoxy) in accordance with corrosion class CIM, with C4 and C5 as an option
- IE3, IE4 or IE5 efficiency levels to support emissions reduction
- Suitable for frequency converter operation

**Drive and motor packages**

Synchronous reluctance motor and drive (SynRM)
- Save energy across the dairy process with IE4 synchronous reluctance motors and drive packages.
- Globally certified drives and motors packages
- Protect plant and people and conform to global regulations using tested and certified motors and drives for potentially explosive atmospheres.

**Bears**

- Stainless steel or corrosion resistance bearings in stainless or polymer housing.
- Sealed and lubed for life bearings to minimize maintenance costs.
- Multiple housing styles, bore sizes and locking mechanisms.
- Variety of sealing options to protect the bearing from contamination.
- Roller bearings have patented easy-on, easy-off adapter mounting and removal system.

**Gearing**

- Two-piece harsh duty seal.
- 13 step coating system.
- Provides 3x the corrosion resistance of epoxy paint.
- Premium sealing systems used to keep contaminants out and lubrication in.
- Accessories available for protection and safety in high humidity, excessive dusty and dirty, or even extremely dry environments.

**Bearings**

- Stainless steel or corrosion resistance bearings in stainless or polymer housing.
- Sealed and lubed for life bearings to minimize maintenance costs.
- Multiple housing styles, bore sizes and locking mechanisms.
- Variety of sealing options to protect the bearing from contamination.
- Roller bearings have patented easy-on, easy-off adapter mounting and removal system.
From the treatment plant to the cloud and beyond

ABB Ability™ Condition Monitoring for powertrains optimizes the performance and efficiency of rotating equipment. It enables full transparency on all parameters for drives, motors, mounted bearings and pumps.

1. **Intelligent powertrain**
   - The powertrain is equipped with sensors and cloud connectivity and can comprise motors, drives and mechanical components including bearings, couplings and gearboxes – and also pumps.

2. **Turning data into valuable information**
   - Data gathered from VSDs’ inbuilt sensors and loggers, together with that collected from ABB Ability™ MACHsense-R and Smart Sensors fitted to motors, bearings and pumps, can be aggregated, stored and further accessed via the cloud. The ability to gather and analyze this data can reveal information on the status and condition of your equipment, so that you can schedule service activities more effectively.

3. **Accessing data for analytics**
   - Through condition monitoring, detailed information on parameters like temperature and vibration can be extracted into a company’s own portal and systems page. Dashboards give full transparency so that you can take actions that lead to less downtime, extended equipment lifetime, lower costs, safer operations and increased profitability.

4. **Gain a digital advantage**
   - Ensuring that the right person is exposed to the right information at the right time brings:
     - Insight into production challenges, helping to control operating costs.
     - Greater overview into various aspects of the water/wastewater process, thereby improving quality and reducing variations, errors and waste.
     - Lower risk of production failure.
     - Change the maintenance from reactive to predictive.

   - **Maintenance Manager**
   - **Energy Manager**
   - **Production Manager**
   - **Safety Manager**
**Keep your treatment plant running**

From spare parts and technical support to cloud-based remote monitoring solutions, ABB offers the most extensive service offering to fit your needs. The global ABB service units, complemented by external authorized value providers, form a service network on your doorstep. Maximize performance, uptime and efficiency throughout the life cycle of your assets.

Even before you buy a drive, motor or bearing, ABB’s experts are on hand to offer technical advice from dimensioning through to potential energy saving.

When you’ve decided on the right product, ABB and its global network of authorized value providers can help with installation and commissioning. They are also on hand to support you throughout the operations and maintenance phases of the product’s life cycle, providing preventive maintenance programs tailored to your bakeries’ needs.

ABB will ensure you are aware of any upgrades or retrofit opportunities. By registering your drives and motors ABB’s engineers will proactively contact you and advise on your most effective replacement option.

All of which helps maximize performance, uptime and efficiency throughout the lifetime of your powertrain.

---

**Agreements**
- Comprehensive bundling of relevant services into one contract to suit your needs.

**Global service network 24/7**

“I need operational excellence, rapid response, improved performance and life cycle management.”

---

**End-of-life services**
- Responsible dismantling, recycling and reuse of products, according to local laws and industrial standards.

**Maintenance**
- Systematic and organized maintenance and support over the life cycle of your assets.

**Replacements**
- Fast and efficient replacement services to minimize production downtime.

**Advanced services**
- Gain the unique ABB Ability™ digital advantage through data collection and analytics with advanced services.

**Engineering & consulting**
- Ways to identify and improve the reliability, usability, maintainability and safety of your production processes.

**Technical support & repairs**
- Quick and accurate response during emergencies and efficient support during planned production breaks.

**Spares & consumables**
- Authentic, high-quality ABB spares and consumables with quick delivery.

**Extensions, upgrades & retrofits**
- Up-to-date systems and devices with the best possible performance level.

**Installation & commissioning**
- Highly-trained and reliable installation and commissioning experts at your service.

**Training**
- Comprehensive and professional training either at ABB premises or your own.
With you, wherever you are in the world

Partnering with ABB, gives you access to some of the world’s most innovative technology and thinking.

Global reach
ABB operates in over 100 countries with its own manufacturing, logistics and sales operations together with a wide network of local authorized value providers that can quickly respond to your needs. Stock availability is good, with short delivery times for many products backed by 24-hour spare parts delivery.

In addition, we work closely with wastewater to develop custom products, services and solutions to help standardize processes across multiple sites and streamline your supply chain.

We have seven global R&D centers with more than 8,000 technologists and invest $1.5 billion annually on innovation.

End-to-end product portfolio
Alongside its variable speed drives, motors, soft starters, bearings and couplings, ABB’s automation offering includes a wide range of scalable PLCs, a selection of HMIs, instrumentation and robotics. With functional safety options, from built-in safe torque off to safety PLCs, you can readily implement bespoke safety requirements.

ABB’s offering includes:
- End-to-end power and automation solutions, from power distribution, raw material receipt, to process and machine control to end of line packaging
- Power protection and power quality solutions to safeguard equipment and processes
- Industry leading robotic automation solutions that improve your speed-to-market, flexibility and help make packaging a differentiator
- A complete range of protection, connection and wire management solutions that withstand harsh environments and extreme temperature swings, and provide the reliability needed for continuous operations

Streamline sourcing
ABB’s end-to-end product and services portfolio streamlines your sourcing and purchasing activities and standardizes production across multiple sites; saving you money on spare part inventories while reducing maintenance costs.