
PARTS AND REPAIR SERVICES

It's just about a wrap on 2024

Don't let time run out on these great savings



Products priced to sell:

- 800xA
- Symphony Harmony
- Symphony Plus
- MOD 300
- Advant MOD
- Advant Master
- QCS Paper
- System Six

We are wrapping up 2024 by bundling two of our outstanding promotions! We've overstocked and you save! Take advantage of deep discounts on our excess inventory. But don't just focus on those, make sure to capitalize on exceptional savings on our refurbished parts.

Why refurbished parts?

- Significant cost savings in comparison to new parts
- OEM exclusive firmware updates, preventive maintenance, and engineering changes make refurbished parts like-new
- ISO 9001:2015 quality assured
- In-stock refurbished parts can be shipped same day for orders received by 4:00 pm EST
- Warranty is 12 months repair, replace or refund at ABB's discretion

Excess inventory also included while supplies last

- ISO 9001:2015 quality assured
- In-stock parts can be shipped same day for orders received by 4:00 pm EST
- ABB new OEM parts are backed by a 12 month warranty

Mention code **WRAP2024**

Call 1 800 HELP 365

Or 1 800 435 7365 option 2, option 2
Email: partservices@us.abb.com

Offer good for US end users until December 31, 2024. Other terms and conditions may apply, and may be modified without notice. Certain exclusions may apply. Discount cannot be combined with any other offer or standard discount. All quantities are subject to prior sale.

It's a wrap on 2024

[Click Here for Refurbished Parts](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Excess Inventory

800xA

Material Number	Description	Quantity	Promotion Price
3BSE036456R1	AI825 Analog Input 4x1ch Galv. isol.	16	\$2,002.56
3BSE038726R1	TU833 Extended Module Termination Unit,	2	\$359.48
3BUR000101R1	TC530 DCN T-Box	7	\$2,377.91
3BSE011788R1	MODBUS CONNECTION KIT	1	\$2,658.73
3BSC950200R1	TKX520V018 CABLE ASSEMBLY	1	\$701.10

Symphony Plus (S+)

Material Number	Description	Quantity	Promotion Price
2VAA009363R1	HRBX01K04 Com Hor 2X Red Fib Opt Repeate	2	\$5,534.46
2VAA008431R1	RDO01 Red. DO, 16-CH, 24/48VDC max 250mA	4	\$1,159.55
SPDSI14	DI Module, 16 CH, 48 VDC (No Jumpers)	6	\$470.88

Symphony Harmony

Material Number	Description	Quantity	Promotion Price
2VAA008430R81	RDI02J Red HV DI module, 10 msec SOE Jap	9	\$1,068.52
NRDO01	Digital Output Termination Unit	29	\$3,639.07
NIMPO1	TERMINATION UNIT	7	\$2,308.63
NTMU01	NTMU01, Termination Mounting Unit	4	\$1,672.92
NTMU02	NTMU02, Termination Mounting Unit	1	\$1,692.70
NIMFO1	TERM MODULE, MULTIFUNCTIO	5	\$334.08
NTLS01	TERMINATION UNIT	6	\$305.09
NKLS01-3	INFI-Net Interface Cable - 3 Ft (Pvc)	1	\$302.76
NKLS01-7	NKLS01 Infi-Net Cable 7ft	1	\$199.29
NKAS01-30	Analog Module TU Cable - 30 Ft (Pvc)	7	\$894.54
NKSD01-15	SOE DI Module Cable - 15 Ft (Pvc)	2	\$1,283.91
NKTU02-7	NKTU02 Termination Unit Cable	6	\$384.56
NKLS11-9	NKLS11 Superloop Cable 9ft	8	\$573.36
NTRL04	NTRL04,Harm HNET Fiber Optic Repeater TU	21	\$2,552.50
6644789A3	PCB Assembly,Controlway Daughter Card	196	\$130.67
6642459A1	DI/OU BOARD	11	\$2,113.87
6638514A1	OIS Keyboard Assembly @	7	\$3,008.77
6638235A1	PCB,PWR SUPPLY	2	\$545.68
6641557B1	FAN POWER CABLE (F)	7	\$228.30
6638353AB8	OIS POWER ENTRY PANEL	1	\$1,010.75
1949343A1	IND,PFC,0.900MH	8	\$111.15
1963473F1	OUTPUT SCALE 0-100	9	\$140.60
1948499A1	RELAY,DC,GP,12VDC,DPDT	7	\$109.13
1948391A12	IC PH150S280-24/BC DC/DC	6	\$228.35
1963470A1	PLATE,LOGO	14	\$96.41
1990061T3	LABEL,REAR BEZEL,AIN220	14	\$97.75
1947164A1	DISPLAY,SS,NUM	72	\$60.45

It's a wrap on 2024

[Click Here for Refurbished Parts](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Excess Inventory (cont.)

Symphony Harmony cont.

Material Number	Description	Quantity	Promotion Price
1948217A5	IC, MEM, OTP-PROM, 1MEG	271	\$18.08
PMKHRMPBA1T004	PBA TO DUAL MCL CABLE-4M P-MK-HRM-PBA1T	5	\$588.27
177A157U01	NC/NR -Lambda Power supply @	12	\$236.37
6641500A1	POWER ENTRY PANEL	1	\$2,666.50
1963506A1	SCALE, 0-100	89	\$30.80
IPECB11	Power Entry Panel, Circuit Breaker	1	\$1,603.45
IPBLC01	IPBLC01 Power Supply Module 280W	2	\$2,973.52
IPFLD24	IPFLD24, Power Supply, 24Vdc, 11.2A, 268.8A	4	\$3,359.68
177D558U01	DBUGA GATE ARRAY 160 PQFP	6	\$1,679.00
1948960A4500	Resistor Pulse withstanding power	806	\$2.28
PHCBRCPBA10000	Process Bus Adapter, HNET and TUS	1	\$237.67

MOD300

Material Number	Description	Quantity	Promotion Price
6262BZ10000B	SC F/O DCN INTRFCE MODULE	3	\$1,327.75
125S2808-1	POWER DISTRIBUTION	1	\$526.67
155S1025	KIT, RETROFIT, D/M MODULE	1	\$377.90

Advant Master

Material Number	Description	Quantity	Promotion Price
57360001-KG	DSMB 175 Memory board, dynamic	1	\$45,314.73
5751017-F	DSTC 454 LDB Modem, 2 MBit/s	1	\$13,564.23
5FSE707651-2	Plastic Foam Wheel	43	\$88.45
29491541-227	FLAT COVER (TOP)	1	\$557.30

Freelance

Material Number	Description	Quantity	Promotion Price
3BDH000013R1	SA 811F, Power Supply 115/230 VAC	1	\$3,105.31
3BDH000375R0001	DC732F, Digital Input/Output Module 16D	1	\$968.30
3BDH000198R2	Control Builder F Hardkey for USB	1	\$523.89

Various

Material Number	Description	Quantity	Promotion Price
C68-10317	COMPRESSION SPRING	64	\$100.00
C10-97252-100	Adapter Cable Assembly, 100'	2	\$1,642.07
FAU810-L	F040 - FAU810-L FAU810 Lite version	1	\$2,967.32
C86-10328UPGRKIT	Flame Monitor Upgrade Kit	1	\$1,025.97
C68-10308	Spring, Compression A-987-026	10	\$100.73
490176068	200-OW8. 8 relay outputs, max. 230 VAC,	2	\$388.73

It's a wrap on 2024

[Click Here for Refurbished Parts](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Excess Inventory (cont.)

Various cont.

Material Number	Description	Quantity	Promotion Price
1944547A3	HOUSING,VANE	2	\$187.95
3ADC340063P0001	THYRISTOR MOD,SKKT27B/16E	1	\$155.70
3AXD50000559534	W2E250-HQ32-16; LONG-LIFE FAN, AXIAL	1	\$819.57
3AXD50000001412	DATA INTERFACE, SPIDER II 8TX EEC	4	\$1,645.96
68264758	PROTECTION SWITCH, S201-K4	21	\$87.00
61513493	THYRISTOR KIT,T589N18TOF	2	\$2,738.90
6480305-13	Fan W2E250-EC01-06-FAN	1	\$1,725.21
3ADV050025P0003	CURRENT TRANSFORMER, A205/70 4000/5A	4	\$812.38
3AXD50000131884	MPS3-230/24 COATED PACKED	3	\$484.46

Pulp & Paper (QCS)

Material Number	Description	Quantity	Promotion Price
3BUS217801-2500	Weight xP PLUS Rotary Dilution Actuator	10	\$5,107.25
3BUS214511-001	Air Pressure Power Cutoff Switch,120Vac	52	\$11,224.15
3BUS209776-001	Mounting Clamp, Motor, Stainless Steel, Thr	1	\$500.90
3BUS212310-001	Spare Weight xP V2 Slice Actuator DC Mot	4	\$6,269.90
103390-001	POWER MODULE, IND XP, 6KVA	3	\$6,305.77
136081-001-SERVICE	SERVICE KIT DOLPHIN CABLE ASSEMBLY	93	\$104.48
128806-002	WIRE HARNESS-CNTRL PNL/30	126	\$205.19
100905-002	SOL,RTRY,45 DEG RH ROT,HT	29	\$258.82
100489-102	Heavy Duty Latch Only	48	\$53.27
102115-001	O-RING,COND/EMI,11.484in ID	12	\$148.19
133949-001	Heater Assembly,FOS	1	\$1,385.55
100772-002	Grease,Non-Soap Polyurea,Magnalube-G,5#	4	\$161.06
068809-001	TOP PLATE ASSY	6	\$1,513.00
3BIE011728	Replacement kit for LED3 Modules	3	\$2,086.50
131371-001	CABLE ASSY,HEATER PIGTAIL	23	\$114.79
3AFA406919	Ballast HF 1x58/230-240 DIM VS20	8	\$198.43
073025-004	Attenuator Artwork,.002 thk Brass,20%	2	\$170.74
123516-001	NUT,SPANNER	2	\$264.12
019290-001	BELT,SPINDLE DRIVE,FLAT	152	\$13.43
101554-512	DC-DC CONV,12V 50W,VIJ	1	\$171.26
100217-001	AMP HYB,LOG/ANTLOG 9PH	1	\$193.08

It's a wrap on 2024

[Click Here for Refurbished Parts](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

DCI System Six

Material Number	Description	Quantity	Promotion Price
179C008U01	ITB/CIO PORT TERMINATOR	12	\$91.67
1948502A0340	Cable Assembly Ribbon 40 Position	91	\$150.65
40CN3211B	DCP II W/16 MB MEMORY WITHOUT LCOM	19	\$5,045.00
40PB3204A	CIO I/O BOARD	17	\$3,648.33
40PB3209A	PBUS I/O BOARD	30	\$5,713.33
40PS3204A	HDCU EG POWER SUPPLY W/O BATTERY	26	\$4,180.00
40TE3209A1	ITB/CIO; DIN RAIL MOUNTING	25	\$258.33
677B987U01	P1-P1 DUAL FRAME EXPANSION CABLE	4	\$158.33
677B987U02	P101-P101 DUAL FRAME EXPANSION CABLE	22	\$140.00
686B811U01	ECCP BOARD	15	\$998.33
698B216U01	DCUPS - EG FAN/BATTERY ASSEMBLY	67	\$925.00
699B487U02	DCP II DIAG. FW SUPPORTING PROFIBUS	11	\$10.78
686B832U01	B.M FOR EG-POWER SUPPLY	7	\$110.82
686B765U01	MEMORY BOARD:16MEG DCPII	4	\$86.42

It's a wrap on 2024

[Click Here for Excess Inventory](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Refurbished Parts

800xA

Refurbished Part Number	Part Description	Quantity	Promotion Price
U3BDS005799R1	PM665 PROCESSOR UNIT EXCHANGE	1	\$10,918.37
U3BSE001552R1	SC610 BIOB Carrier Board Refurb	1	\$7,916.82
U3BSE013208R1	TB820V2 Modulebus Cluster Modem	3	\$405.58
U3BSE018106R1	CI855K01 REFURB UNIT	1	\$6,032.47
U3BSE018173R1	SM811K01 REFURB	1	\$10,134.95
U3BSE020850R1	TU842 Module Termination Unit Refurb	2	\$405.58
U3BSE021445R1	TU844 Module Termination Unit MTU Refurb	1	\$405.58
U3BSE021447R1	TU845 MTU FOR RED. REFURB	6	\$405.58
U3BSE023675R1	AI845 ANALOG INPT MOD 8CH	1	\$1,121.65
U3BSE023676R1	AO845	11	\$1,440.38
U3BSE031151R1	PM865K01 PROCESSOR UNIT	1	\$15,069.87
U3BSE041882R1	CI840A COMMUNICATION UNIT	25	\$996.70
U3BSE050198R1	PM866K01 Processor Unit Exchange	1	\$11,876.42
U3BSE052604R1	AI815A REFURB	9	\$1,397.36
U3BSE053241R1	PM891K01 Processor Unit	9	\$40,072.31
U3BSE076356R1	PM867 Processor Unit	7	\$17,025.67
EXC3BSE072270R1	SM812K01 Safety CPU module	5	\$11,149.53
EXC3BSE076359R1	PM866A Processor Unit - Exchange	2	\$14,214.90

Symphony Plus (S+)

Refurbished Part Number	Part Description	Quantity	Promotion Price
DI03R	DI module 16-CH 24 VDC	16	\$555.56
HBX01R	HN800 Bus Extender Horizontal Right	1	\$251.23
SPDSO14R	DO Module 16 CH Open Collector REFURB	52	\$553.78

Symphony Harmony

Refurbished Part Number	Part Description	Quantity	Promotion Price
AI05R	AI Module 8-CH Galv. isol. HART	1	\$2,019.98
AO05R	AO Module 8-CH Galv. isol. HART Refurb	9	\$2,356.64
CP800R	Com. Processor Module of HPC800 Refurb	2	\$4,561.90
DI01R	DI module 16-CH24 / 48 VDC SOE refurb	7	\$350.00
DI02J-R	DI02J 16ch 100 VAC / 110 VDC SOE REFURB	1	\$768.80
DI02R	DI module16-CH120 VAC / 125 VDCREFURB	2	\$676.20
DO01R	DO module 16-CH 24 / 48 VDC max 250mA	10	\$664.32
HBS01-FPH-R	Horiz. Base Single Field Pwr refurb	8	\$226.52
HBS01-FPN-R	Horiz.BaseSnglField PwrNeutral-Refurb	7	\$226.52
HC800R	HC800Harmony Control Processor Mod	9	\$7,930.66
IEMMU21R	IEMMU21Module Mounting UnitRear	19	\$480.06

It's a wrap on 2024

[Click Here for Excess Inventory](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Refurbished Parts (cont.)

Symphony Harmony cont.

Refurbished Part Number	Part Description	Quantity	Promotion Price
IEMMU21R	IEMMU21Module Mounting UnitRear	19	\$480.06
IEPAS02R	AC SYSTEM POWER SUPPLY	7	\$6,905.50
IMASIO3R	IMASIO3R ANALOG SLAVEINP refurb	9	\$5,686.16
IMCIS22R	IMCIS22Control I/O Module	4	\$2,105.33
IMCPM02R	IMCPM02Communication Port ModuleRS232	1	\$2,137.10
IMDSM04R	IMDSM04Digital Slave Input/Output Mod	3	\$1,998.79
IMDSM05R	DIGITAL I/O SLAVE	1	\$795.46
IMDSO04R	IMDSO04Digital Slave Output Module	1	\$721.00
IMDSO14R	IMDSO14Digital Slave Output Module	5	\$866.60
IMFEC12R	IMFEC12Analog Input Module	39	\$1,033.34
INLIM03R	LOOP INTERFACE MODULE	1	\$843.50
INSEM01R	SEQUENCE OF EVENTS	2	\$12,359.20
IPCHS01R	POWER CHASSIS MODULE	1	\$ 6,697.60
IPSYS01R	SYSTEM POWER MODULE	1	\$5,994.10
NAMM03R	ANALOG MASTER MODULE	1	\$6,729.10
NASM01R	NASM01 SLAVE MODULE	1	\$1,970.50
NTAI06R	NTAI06Termination UnitAnalog Input	1	\$648.90
NTCF23R	NTCF23Fiber Optic CommElect to Optic T	2	\$7,412.48
NTCL01R	NTCL01Communication Link TU	2	\$1,060.61
NTMF01R	NTMF01 Multi Function Termination refurb	1	\$1,190.18
NTST01R	TERMINATION UNITTIME SYN	3	\$2,325.40
PBA800R	HN800 Process Bus Adaptor REFURB	10	\$1,739.42
PHARPS32010000R	POWER SUPPLY ASSY - REFURBISHED	8	\$6,162.80
PHARPS32200000R	POWER SUPPLY ASSY	4	\$4,491.90
PHARPS40000000R	POWER SUPPLY ASSY	2	\$5,133.10
PHARPSCH100000R	PHARPSCH100000MPSIII Power Supply Chass	2	\$961.80
PHARPSFAN03000R	FAN MMU COOLING 24VDC	1	\$1,467.90
PHARPSPEP11013R	PEP KIT REFURBISHED	8	\$8,143.68
PHARPSPEP21013R	PEP KIT	7	\$3,707.90
PHBAIN22010000R	PHBAINHarmony Electronic Module	2	\$6,071.80
PHBAIN30010000R	HARMONY ELECT MODULE ASSY	3	\$2,800.00
PHCBRC10000000R	BRIDGE CONTROLLER	2	\$18,144.71
PHCBRC30000000R	BRIDGE CONTROLLER	4	\$17,099.60
PHCBRC40000000R	BRIDGE CONTROLLER	11	\$18,897.20
ROM810-R	RELAY OUTPUT MODULE	3	\$140.00
SMS01R	SMS01R; Stepper Motor Module;	1	\$9,003.40
SPASI23R	SPASI23Analog Input ModuleTCMVRTD	2	\$8,659.99
SPIET800R	S+ IET800 Infinet-to-Ethernet Transfer	1	\$17,187.34
SPNIS21R	Network Interface Module Refurb	9	\$3,579.10
TER810R	HN800 or CW800 Bus Terminator REFURB	1	\$45.72
TPS02R	TPS02Turbine Protection Slave UnitRefu	1	\$8,208.90
VBS01-FPN-R	Vert. Base Single Field Pwr REFURB	1	\$200.20
VPM810R	Valve Position Module refurb	9	\$2,733.48

It's a wrap on 2024

[Click Here for Excess Inventory](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Refurbished Parts (cont.)

MOD300

Refurbished Part Number	Part Description	Quantity	Promotion Price
U126S467	PWR SUPL MULT OUTPT	2	\$1,048.60
U6010BZ10000E	SYSTEM INTEGRITY MODULE	1	\$1,465.41

Advant

Refurbished Part Number	Part Description	Quantity	Promotion Price
U57160001-AAA	DSDI 110A	1	\$3,394.79
U3BSC610068R1	SS832 VOTING DEVICE	1	\$405.58
U3BSE008512R1	DI820	1	\$405.38
U3BSE008514R1	REFURB-DO820-120 DIGI OUT	5	\$527.18
U3BSE018283R1	CI522A AF100 INTERFACE	1	\$5,956.02
U3BSE022462R1	TU847 TERMINATION UNIT	3	\$405.58
U3BSE025255R1	CI820VI	2	\$2,419.52
U3BSE028602R1	DO880 DIGITAL OUTPUT	3	\$1,595.30
U3BSE031154R1	BC810 CEX-Bus Interconnection Unit/Ex	7	\$825.15
U3BSE039293R1	AI880A HIGH INTEG ANALOG	3	\$1,558.94
U3BSE052605R1	AO815 analog ouput refurb	25	\$1,150.55
U3BUR001401R1	PU512V2 REFURBISHED	2	\$11,876.89

Various

Refurbished Part Number	Part Description	Quantity	Promotion Price
U3AUA0000174403	AC Low Volt Drives SPDACS880-104-0340A-5+F272 -SPARE-Refurb	1	\$14,000.00
U3AUA0000221791	AC Low Volt Drives SPDACS880-104-0810A-5+E205+G304 Refurb	5	\$24,077.80
U68499691	AC Low Volt Drives EXCAC880-104-0175-5+F272+Q950+G304	1	\$6,526.02
U164B086U01	DCI System 6 REFURB PWR SUP VICOR	3	\$846.22
C10-11010R	Scanner FAU800 FINAL ASSEMBLY	5	\$394.10
C10-12010-R	Flame Scanner New FAU810 FINAL ASSEMBLY	6	\$895.74

It's a wrap on 2024

[Click Here for Excess Inventory](#)

Order today: 1 800 HELP 365 | online.abb.com

Mention code **WRAP2024** on purchase order to take advantage of special pricing

Refurbished Parts (cont.)

Paper

Refurbished Part Number	Part Description	Quantity	Promotion Price
U018441-010	6/XX CPUCONT PNL Y CABLE	1	\$223.36
U072044-003	REFURB. RFLCT. IR HD.	1	\$33,708.12
U072929-002	REFURB. HEMI+HI-TEMP IR HD	2	\$46,875.07
U086329-003	PWAEC3End Column Sensor 3Refurb	1	\$6,094.12
U086329-004	PWAEC3 END COL SENSOR	3	\$8,986.27
U086348-001	REFURB. FRM MIC CTRL PCA	2	\$7,740.99
U086444-003	REFURB. MPRC PC ASSY.	1	\$9,531.19
U086444-004	REFURB. MPRC PC ASSY.	1	\$2,719.19
U126581-001	3in LINEARIZER - Refurbished	2	\$3,233.13
U129740-102	SIO FLD RPLMT KIT REFURB	2	\$15,206.06
U130356-001	Kit AssemblyColor ModuleRefurbished	6	\$32,375.70
U134177-001	Asmby CIO CORE RTN PRIOR TO SHP C Notes	3	\$19,909.32
U3BUS212802-003	Optical Processing Paired KIT Refurb	1	\$102,144.13
U58032204	POWER SUPPLYREFURBULMA	1	\$2,132.62

ABB Inc.
 Parts & Repair Services
 23000 Harvard Road
 Cleveland, Ohio, 44122 USA
 Tel: 1 800 HELP 365 (1 800 435 7365) option 2,
 option 2
 Outside USA/Canada: +1 440 585 7804 E-mail:
partsservices@us.abb.com

We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB AG does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB AG. Copyright© 2024 ABB
 All rights reserved

new.abb.com/control-systems/service/offerings/spares-and-consumables